#### **Deutsches Institut für Bautechnik**

#### Zulassungsstelle für Bauprodukte und Bauarten

#### **Bautechnisches Prüfamt**

Eine vom Bund und den Ländern gemeinsam getragene Anstalt des öffentlichen Rechts

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Mitglied der EOTA

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## **European Technical Approval ETA-11/0059**

English translation prepared by DIBt - Original version in German language

Handelsbezeichnung Trade name Interfixings Injektionssystem FIX Interfixings Injection system FIX

Zulassungsinhaber Holder of approval Interfixings NV - Easy-Fix Bergensesteenweg 454 1600 ST. PIETERS LEEUW BELGIEN

Zulassungsgegenstand und Verwendungszweck

Generic type and use of construction product

Geltungsdauer: vom Validity: from

> bis to

Herstellwerk

Manufacturing plant

Verbunddübel mit Ankerstange in den Größen M10, M12 und M16 zur Verankerung im ungerissenen Beton

Bonded anchor with anchor rod of sizes M10, M12 and M16 for use in non-cracked concrete

28 January 2011

25 February 2015

Plant 2

Diese Zulassung umfasst This Approval contains 16 Seiten einschließlich 7 Anhänge 16 pages including 7 annexes





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#### I LEGAL BASES AND GENERAL CONDITIONS

- 1 This European technical approval is issued by Deutsches Institut für Bautechnik in accordance with:
  - Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of Member States relating to construction products<sup>1</sup>, modified by Council Directive 93/68/EEC<sup>2</sup> and Regulation (EC) N° 1882/2003 of the European Parliament and of the Council<sup>3</sup>;
  - Gesetz über das In-Verkehr-Bringen von und den freien Warenverkehr mit Bauprodukten zur Umsetzung der Richtlinie 89/106/EWG des Rates vom 21. Dezember 1988 zur Angleichung der Rechts- und Verwaltungsvorschriften der Mitgliedstaaten über Bauprodukte und anderer Rechtsakte der Europäischen Gemeinschaften (Bauproduktengesetz - BauPG) vom 28. April 1998<sup>4</sup>, as amended by law of 31 October 2006<sup>5</sup>;
  - Common Procedural Rules for Requesting, Preparing and the Granting of European technical approvals set out in the Annex to Commission Decision 94/23/EC<sup>6</sup>;
  - Guideline for European technical approval of "Metal anchors for use in concrete Part 5: Bonded anchors", ETAG 001-05.
- Deutsches Institut für Bautechnik is authorized to check whether the provisions of this European technical approval are met. Checking may take place in the manufacturing plant. Nevertheless, the responsibility for the conformity of the products to the European technical approval and for their fitness for the intended use remains with the holder of the European technical approval.
- This European technical approval is not to be transferred to manufacturers or agents of manufacturers other than those indicated on page 1, or manufacturing plants other than those indicated on page 1 of this European technical approval.
- This European technical approval may be withdrawn by Deutsches Institut für Bautechnik, in particular pursuant to information by the Commission according to Article 5(1) of Council Directive 89/106/EEC.
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- The European technical approval is issued by the approval body in its official language. This version corresponds fully to the version circulated within EOTA. Translations into other languages have to be designated as such.

Official Journal of the European Communities L 40, 11 February 1989, p. 12

Official Journal of the European Communities L 220, 30 August 1993, p. 1

Official Journal of the European Union L 284, 31 October 2003, p. 25

<sup>4</sup> Bundesgesetzblatt Teil I 1998, p. 812

<sup>5</sup> Bundesgesetzblatt Teil I 2006, p. 2407, 2416

Official Journal of the European Communities L 17, 20 January 1994, p. 34



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#### II SPECIFIC CONDITIONS OF THE EUROPEAN TECHNICAL APPROVAL

#### 1 Definition of product and intended use

#### 1.1 Definition of the construction product

The Interfixings Injection system FIX with anchor rod is a bonded anchor consisting of a mortar cartridge with Interfixings Injection mortar FIX300; FIX350 and a steel element. The steel element (including nut and washer) is a commercial threaded rod according to Annex 3 in the range of M10, M12 and M16 made of galvanised steel, hot-dip galvanised steel, stainless steel or made of high corrosion resistant steel.

The anchor rod is anchored via the bond between anchor rod, chemical mortar and concrete.

An illustration of the product and intended use is given in Annex 1.

#### 1.2 Intended use

The anchor is intended to be used for anchorages for which requirements for mechanical resistance and stability and safety in use in the sense of the Essential Requirements 1 and 4 of Council Directive 89/106 EEC shall be fulfilled and failure of anchorages made with these products would cause risk to human life and/or lead to considerable economic consequences. Safety in case of fire (Essential Requirement 2) is not covered in this European technical approval. The anchor is to be used only for anchorages subject to static or quasi-static loading in reinforced or unreinforced normal weight concrete of strength classes C20/25 at minimum and C50/60 at most according to EN 206:2000-12.

The anchor may be anchored in non-cracked concrete only.

It may be installed in dry or wet concrete. It must not be installed in flooded holes.

Overhead installation is not admissible.

The anchor may be used in the following temperature ranges:

Temperature range I: -40 °C to +80 °C (max short term temperature +80 °C

and max long term temperature +50 °C)

Temperature range II: -40 °C to +120 °C (max short term temperature +120 °C

and max long term temperature +72 °C)

#### Elements mad of zinc coated steel:

The elements made of zinc plated or hot-dip galvanised steel may only be used in structures subject to dry internal conditions.

#### Elements made of stainless steel:

The elements made of stainless steel 1.4401, 1.4404 or 1.4571 may be used in structures subject to dry internal conditions and also in structures subject to external atmospheric exposure (including industrial and marine environment), or exposure in permanently damp internal conditions, if no particular aggressive conditions exist. Such particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).



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#### Elements made of high corrosion resistant steel:

The elements made of high corrosion resistant steel 1.4529 or 1.4565 may be used in structures subject to dry internal conditions and also in structures subject to external atmospheric exposure, in permanently damp internal conditions or in other particular aggressive conditions. Such particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

The provisions made in this European technical approval are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

#### 2 Characteristics of product and methods of verification

#### 2.1 Characteristics of product

The anchor corresponds to the drawings and provisions given in Annexes 1 to 4. The characteristic material values, dimensions and tolerances of the anchor not indicated in Annexes 1 to 4 shall correspond to the respective values laid down in the technical documentation<sup>7</sup> of this European technical approval.

The characteristic values for the design of anchorages are given in Annexes 6 and 7.

Each mortar cartridge shall be marked with the imprint FIX300; FIX350, the size of the cartridge, processing notes, charge code, storage-life, hazard code and curing- and processing time in accordance with Annex 4.

The two components of the Interfixings Injection Mortar FIX300; FIX350 are delivered in unmixed condition in mortar cartridges of 150 ml, 280 ml, 300 ml, 330 ml, 380 ml or 410 ml (coaxial type), 235 ml or 345 ml (side-by-side type) or 165 ml or 300 ml (Foil tube type) according to Annex 4.

#### 2.2 Methods of verification

The assessment of fitness of the anchor for the intended use in relation to the requirements for mechanical resistance and stability and safety in use in the sense of the Essential Requirements 1 and 4 has been made in accordance with the "Guideline for European technical approval of Metal Anchors for Use in Concrete", Part 1 "Anchors in general" and Part 5 "Bonded anchors", on the basis of Option 7.

In addition to the specific clauses relating to dangerous substances contained in this European technical approval, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Directive, these requirements need also to be complied with, when and where they apply.

The technical documentation of this European technical approval is deposited at the Deutsches Institut für Bautechnik and, as far as relevant for the tasks of the approved bodies involved in the attestation of conformity procedure, is handed over to the approved bodies.



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#### 3 Evaluation and attestation of conformity and CE marking

#### 3.1 System of attestation of conformity

According to the decision 96/582/EG of the European Commission<sup>8</sup> the system 2(i) (referred to as System 1) of attestation of conformity applies.

This system of attestation of conformity is defined as follows:

System 1: Certification of the conformity of the product by an approved certification body on the basis of:

- (a) Tasks for the manufacturer:
  - (1) factory production control;
  - (2) further testing of samples taken at the factory by the manufacturer in accordance with a control plan;
- (b) Tasks for the approved body:
  - (3) initial type-testing of the product;
  - (4) initial inspection of factory and of factory production control;
  - (5) continuous surveillance, assessment and approval of factory production control.

Note: Approved bodies are also referred to as "notified bodies".

#### 3.2 Responsibilities

## 3.2.1 Tasks of the manufacturer

#### 3.2.1.1 Factory production control

The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall insure that the product is in conformity with this European technical approval.

The manufacturer may only use initial/raw/constituent materials stated in the technical documentation of this European technical approval.

The factory production control shall be in accordance with the control plan which is part of the technical documentation of this European technical approval. The control plan is laid down in the context of the factory production control system operated by the manufacturer and deposited at Deutsches Institut für Bautechnik.<sup>9</sup>

The results of factory production control shall be recorded and evaluated in accordance with the provisions of the control plan.

#### 3.2.1.2 Other tasks of manufacturer

The manufacturer shall, on the basis of a contract, involve a body which is approved for the tasks referred to in section 3.1 in the field of anchors in order to undertake the actions laid down in section 3.2.2. For this purpose, the control plan referred to in sections 3.2.1.1 and 3.2.2 shall be handed over by the manufacturer to the approved body involved.

The manufacturer shall make a declaration of conformity, stating that the construction product is in conformity with the provisions of this European technical approval.

Official Journal of the European Communities L 254 of 08.10.1996

The control plan is a confidential part of the European technical approval and only handed over to the approved body involved in the procedure of attestation of conformity. See section 3.2.2.



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#### 3.2.2 Tasks of approved bodies

The approved body shall perform the following tasks in accordance with the provisions laid down in the control plan:

- initial type-testing of the product,
- initial inspection of factory and of factory production control,
- continuous surveillance, assessment and approval of factory production control.

The approved body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report.

The approved certification body involved by the manufacturer shall issue an EC certificate of conformity of the product stating the conformity with the provisions of this European technical approval.

In cases where the provisions of the European technical approval and its control plan are no longer fulfilled the certification body shall withdraw the certificate of conformity and inform Deutsches Institut für Bautechnik without delay.

#### 3.3 CE marking

The CE marking shall be affixed on each packaging of anchors. The letters "CE" shall be followed by the identification number of the approved certification body, where relevant, and be accompanied by the following additional information:

- the name and address of the holder of the approval (legal entity responsible for the manufacturer),
- the last two digits of the year in which the CE marking was affixed,
- the number of the EC certificate of conformity for the product,
- the number of the European technical approval,
- the number of the guideline for European technical approval,
- use category (ETAG 001-1, Option 7),
- size.

## 4 Assumptions under which the fitness of the product for the intended use was favourably assessed

#### 4.1 Manufacturing

The European technical approval is issued for the product on the basis of agreed data/information, deposited with Deutsches Institut für Bautechnik, which identifies the product that has been assessed and judged. Changes to the product or production process, which could result in this deposited data/information being incorrect, should be notified to Deutsches Institut für Bautechnik before the changes are introduced. Deutsches Institut für Bautechnik will decide whether or not such changes affect the approval and consequently the validity of the CE marking on the basis of the approval and if so whether further assessment or alterations to the approval shall be necessary.



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#### 4.2 Design of anchorages

The fitness of the anchor for the intended use is given under the following conditions:

The anchorages are designed in accordance with the "Guideline for European technical approval of Metal Anchors for Use in Concrete", Annex C, Method A, for bonded anchors under the responsibility of an engineer experienced in anchorages and concrete work.

For the verifications given below according to Annex C the following shall be observed:

- For the verification 'concrete cone failure' (clause 5.2.2.4, Annex C of the Guideline) N<sub>Rk,c</sub> shall be determined according to (1) and (2): The smaller of the values according to (1) and (2) is decisive.
  - (1) N<sub>Rk.c</sub> according to equation (5.2), Annex C of the Guideline

$$\begin{array}{ll} \text{where:} & N_{\text{Rk,c}}^{0} & \text{according to Annex 6} \\ & s_{\text{cr,N}} & \text{according to Annex 6} \\ & c_{\text{cr,N}} & \text{according to Annex 6} \\ & \psi_{\text{ucr,N}} & = 1,0 \end{array}$$

In special cases according to clause 5.2.2.4 g, Annex C of the Guideline the method given there is valid. However, the value  $N_{\text{Rk,c}}^{\text{o}}$  shall be calculated according to the following equation:

$$N_{\text{Rk,c}}^{\text{0}} = N_{\text{Rk,c}}^{\text{0}} \text{ (Annex 6)} \times \frac{h'_{\text{ef}}}{h_{\text{cf}}}$$

(2) N<sub>Rk,c</sub> according to equation (5.2), Annex C of the Guideline

where: 
$$\begin{aligned} N_{Rk,c}^0 &= 0.75 \times 15.5 \times h_{ef}^{-1.5} \times f_{ck,cube}^{-0.5} \\ s_{cr,N} &= 3 \ h_{ef} \\ c_{cr,N} &= 1.5 \ h_{ef} \\ \psi_{ucr,N} &= 1.0 \end{aligned}$$

- For the verification 'splitting failure due to loading' (clause 5.2.2.6, Annex C of the Guideline) N<sub>Rk,sp</sub> shall be determined according to (3).
  - (3) N<sub>Rk,sp</sub> according to equation (5.3), Annex C of the Guideline

where: 
$$N_{Rk,c}^0$$
 according to Annex 6  $s_{cr,sp}$  according to Annex 6  $c_{cr,sp}$  according to Annex 6  $\psi_{ucr,N} = 1,0$   $\psi_{h,sp} = 1,0$ 

For the verification 'concrete pryout failure' (clause 5.2.3.3, Annex C of the Guideline) N<sub>Rk,c</sub> for equation (5.6), Annex C of the Guideline, shall be determined according to (1).

Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored.

The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).



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#### 4.3 Installation of anchors

The fitness for use of the anchor can only be assumed if the anchor is installed as follows:

- anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site,
- use of the anchor only as supplied by the manufacturer without exchanging the components of an anchor, commercial standard threaded rods, washers and hexagon nuts may also be used if the following requirements are fulfilled:
  - Material and mechanical properties according to Annex 2,
  - Confirmation of material and mechanical properties by inspection certificate according to EN 10204:2004,
  - Identifying mark of the producer and marking of embedment depth according to Annex 2.
- anchor installation in accordance with the manufacturer's specifications and drawings using the tools indicated in the technical documentation of this European technical approval,
- checks before placing the anchor to ensure that the strength class of the concrete in which the anchor is to be placed is in the range given and is not lower than that of the concrete to which the characteristic loads apply,
- check of concrete being well compacted, e.g. without significant voids,
- Edge distance and spacing not less than the specified values without minus tolerances,
- positioning of the drill holes without damaging the reinforcement,
- in case of aborted drill hole: the drill hole shall be filled with mortar,
- cleaning the drill hole by at least 4x blowing / 4x brushing / 4x blowing according to Annex 5,
- the anchor must not be installed in flooded holes.
- keeping the effective anchorage depth,
- the anchor component installation temperature shall be at least +5 °C,
- the temperature of the concrete during installation and curing of the chemical mortar must not fall below -5 °C;
- the curing time according to Annex 3 shall be observed before the anchor may be loaded,
- after the curing time fixing the member to be anchored by using a calibrated torque wrench by not exceeding the torque moment given in Annex 5.



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#### 5 Indications to the manufacturer

#### 5.1 Responsibility of the manufacturer

The manufacturer is responsible to ensure that the information on the specific conditions according to 1 and 2 including Annexes referred to as well as sections 4.2, 4.3 and 5.2 is given to those who are concerned. This information may be made by reproduction of the respective parts of the European technical approval. In addition all installation data shall be shown clearly on the package and/or on an enclosed instruction sheet, preferably using illustration(s).

The minimum data required are:

- drill bit diameter,
- hole depth,
- minimum effective anchorage depth,
- information on the installation procedure, including cleaning of the hole with the cleaning equipments, preferably by means of an illustration,
- anchor component installation temperature,
- ambient temperature of the concrete during installation of the anchor,
- admissible processing time (open time) of the mortar,
- curing time until the anchor may be loaded as a function of the ambient temperature in the concrete during installation,
- torque moment,
- identification of the manufacturing batch.

All data shall be presented in a clear and explicit form.

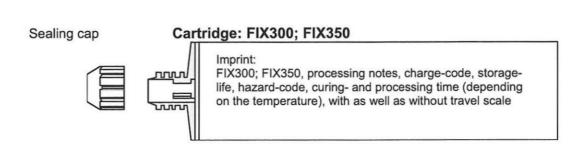
### 5.2 Recommendations concerning packaging, transport and storage

The injection cartridges shall be protected against sun radiation and shall be stored according to the manufacture's installation instructions in dry condition at temperatures of at least +5 °C to not more than +25 °C.

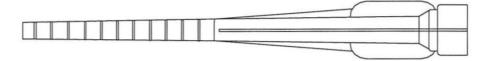
Mortar cartridges with expired shelf life must no longer be used.

Georg Feistel
Head of Department

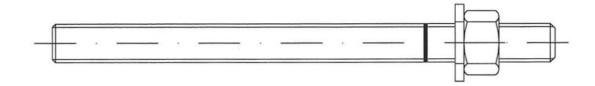
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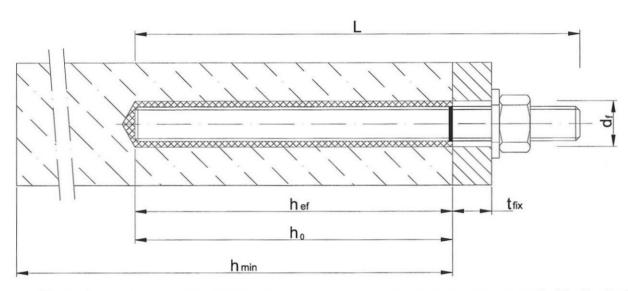


#### Static mixer



# Anchor rod with washer and hexagon nut





Use category:

- Installation in dry or wet concrete, it must not be installed in flooded
- No overhead installation

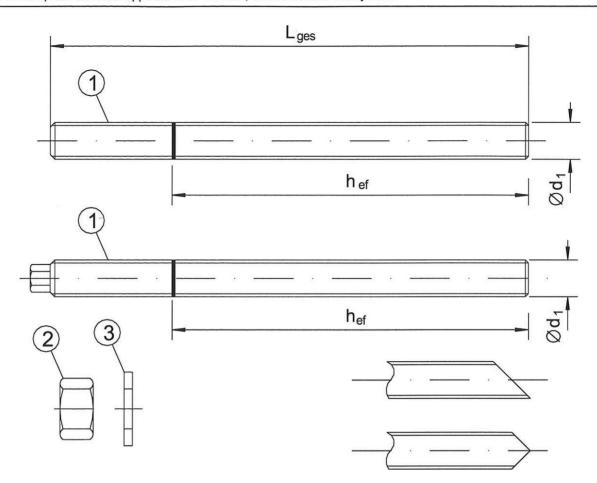
Temperature range: - 40°C to +80°C (max. short term temperature +80°C and

max. long term temperature +50°C)

- 40°C to +120°C (max. short term temperature +120°C and

max. long term temperature +72°C)

Interfixings Injection system FIX	Annex 1
Product and intended use	of European technical approval
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Commercial standard rod with:

- Mechanical properties acc. specifications annex 3, table 2
- Inspection certificate acc. to EN 10204:2004
- Identifying mark of the producer, e.g.: CVM
- Marking of embedment depth

Designation of anchor parts is given in Annex 3 (Table 2).

Table 1: Anchor dimensions

		Anchor rod		
Size	ø d₁ [mm]	h <sub>ef</sub> [mm]	min L <sup>1)</sup> [mm]	
M 10	10	90	≥ 110	
M 12	12	110	≥ 130	
M 16	16	125	≥ 145	

 $<sup>^{1)}</sup>$  max L = 1500 mm

Interfixings Injection system FIX	Annex 2
Anchor dimensions	of European technical approval
	ETA-11/0059

Table 2: Materials

Part	rt Designation Material						
Steel	Steel, zinc plated ≥ 5 μm acc. to EN ISO 4042 or Steel, hot-dip ≥ 40 μm acc. to EN ISO 1461						
1	Anchor rod Steel acc. DIN EN 10087 or DIN EN 10263 Property class 5.8, 8.8 acc. EN ISO 898-1:1999						
2	Hexagon nut according to DIN 934 or DIN EN 24032  Property class 5 (for class 5.8 rod) EN 20898-2, Property class 8 (for class 8.8 rod) EN 20898-2						
3	Washer acc. to EN ISO 7089, EN ISO 7093, or EN ISO 7094	Steel, zinc plated					
Stain	less steel						
1 Anchor rod Material 1.4401 / 1.4571 acc. EN 10088-1:2005, Property class 50, 70 or 80 acc. EN ISO 3506							
DIN EN 24032 Property class 70 (for class 70 rod) EN ISO 35		Material 1.4401 / 1.4571 EN 10088, Property class 50 (for class 50 rod) EN ISO 3506 Property class 70 (for class 70 rod) EN ISO 3506 Property class 80 (for class 80 rod) EN ISO 3506					
3	Washer acc. to EN ISO 7089, EN ISO 7093, or EN ISO 7094	Material 1.4401 or 1.4571 acc. EN 10088					
High	corrosion resistance steel						
1	Anchor rod	Material 1.4529 / 1.4565 acc. EN 10088-1:2005, Property class 50, 70 or 80 acc. EN ISO 3506					
2	Hexagon nut according to DIN 934 or DIN EN 24032	Material 1.4529 / 1.4565 EN 10088, Property class 50 (for class 50 rod) EN ISO 3506 Property class 70 (for class 70 rod) EN ISO 3506 Property class 80 (for class 80 rod) EN ISO 3506					
3	Washer acc. to EN ISO 7089, EN ISO 7093, or EN ISO 7094	Material 1.4529 / 1.4565 acc. EN 10088					

Table 3: Minimum curing time

Concrete	FIX300:	; FIX350
temperature	dry concrete	wet concrete
≥ -5°C	6 h	12 h
≥ 0 °C	3 h	6 h
≥ +5°C	2 h	4 h
≥ + 10 °C	80 min	160 min
≥ + 20 °C	45 min	90 min
≥ + 30 °C	25 min	50 min
≥ + 35 °C	20 min	40 min

Interfixings Injection system FIX	Annex 3
Materials, Curing times depending on the temperature	of European technical approval
	ETA-11/0059

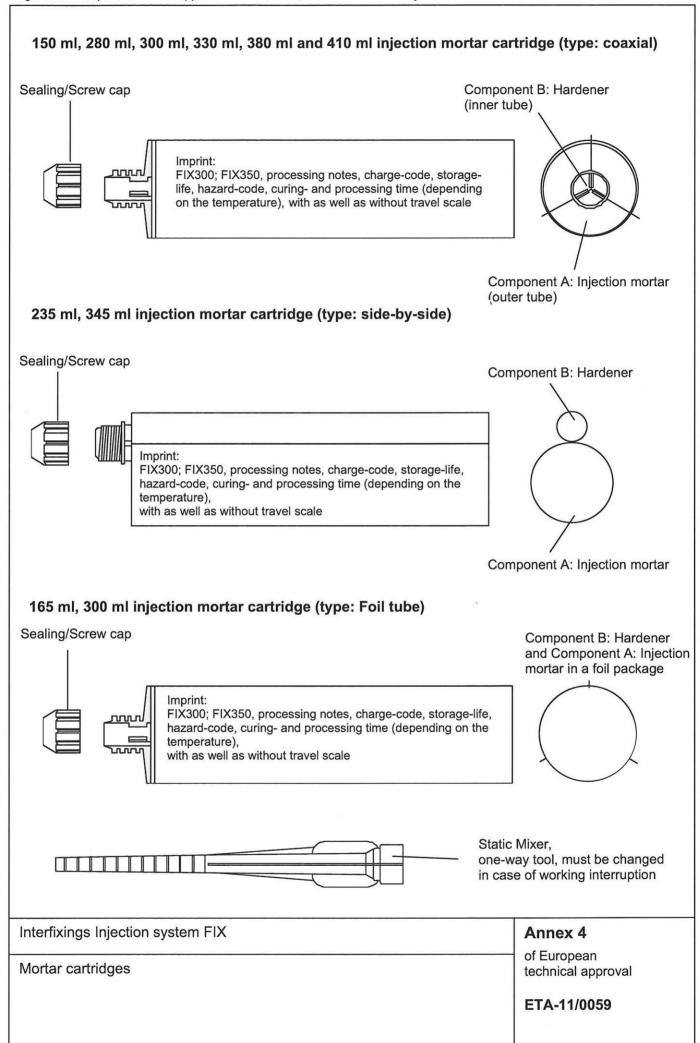


Table 4: Installation parameters

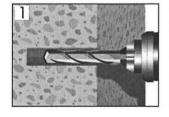
Anchor size		M 10	M 12	M 16
Nominal drill hole diameter	$d_0$ [mm] =	12	14	18
Cutting diameter of drill bit	d <sub>cut</sub> [mm] ≤	12.5	14.5	18.5
Depth of drill hole	h <sub>0</sub> [mm] ≥	90	110	125
Diameter of clearance hole in the fixture	d <sub>f</sub> [mm] ≤	12	14	18
Diameter of steel brush	d <sub>b</sub> [mm] ≥	14	16	20
Torque moment	T <sub>inst</sub> [Nm]	20	40	60
Thickness of fixture	$min t_{fix} [mm] >$	0		
Trickness of fixture	max t <sub>fix</sub> [mm] <	1400	1380	1360
Minimum thickness of member	h <sub>min</sub> [mm]	130	160	160
Minimum spacing	s <sub>min</sub> [mm]	90	110	125
Minimum edge distance	c <sub>min</sub> [mm]	45	55	62.5

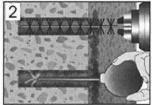
### Steel brush

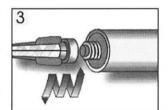
## Hand blowout pump

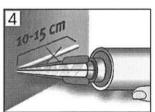


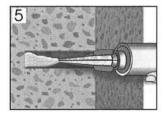


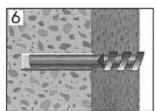


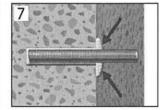


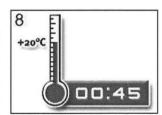


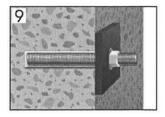












Interfixings Injection system FIX	Annex 5
Installation parameters	of European technical approval
	ETA-11/0059

Design method A: Table 5: Characteristic values for tension loads

			M 10	M 12	M 16
Characteristic resistance	$N_{Rk,s}$	[kN]	29	42	78
Partial safety factor	γ <sub>Ms</sub> 1)			1,50	
Characteristic resistance	$N_{Rk,s}$	[kN]	46	67	126
Partial safety factor	γ <sub>Ms</sub> 1)			1,50	
Characteristic resistance	$N_{Rk,s}$	[kN]	29	42	78
Partial safety factor	γ <sub>Ms</sub> 1)			2,86	
Characteristic resistance	$N_{Rk,s}$	[kN]	40	59	110
Partial safety factor	γ <sub>Ms</sub> 1)			1,87	
Characteristic resistance	$N_{Rk,s}$	[kN]	46	67	126
Partial safety factor	γ <sub>Ms</sub> 1)			1,60	
cone failure					
Non-cracked concrete C20/25 (50 °C / 80 °C) 3)		[kN]	20	25	35
3)	$N_{Rk,c}^0 = N_{Rk,p}$	[kN]	16	20	30
	C30/37			1.22	
	C40/50			1.41	
	C50/60			1.55	
oth	h <sub>ef</sub>	[mm]	90	110	125
ance	C <sub>cr,N</sub>	[mm]	90	110	125
	S <sub>cr,N</sub>	[mm]	180	220	250
Partial safety factor		$\gamma_{Mc} = \gamma_{Mp}^{1}$ 1.8		1.8 <sup>2)</sup>	
	S <sub>cr,sp</sub>	[mm]	180	220	250
	C <sub>cr,sp</sub>	[mm]	90	110	125
Edge distance Partial safety factor				1.8 <sup>2)</sup>	
	Partial safety factor Characteristic resistance Partial safety factor Cone failure	Partial safety factor $\gamma_{Ms}^{1}$ Characteristic resistance $\gamma_{Ms}^{1}$ Characteristic resist	Partial safety factor $\gamma_{Ms}^{1}$ Characteristic resistance $N_{Rk,s}$ [kN] Partial safety factor $\gamma_{Ms}^{1}$ Characteristic resistance $\gamma_{Ms}^{1}$ Characteristic resistance $\gamma_{Ms}^{1}$ Characteristic resistance $\gamma_{Ms}^{1}$ Characteristic resistance $\gamma_{Ms}^{1}$ Charac	Characteristic resistance $N_{Rk,s}$ $[kN]$ 29 Partial safety factor $\gamma_{Ms}^{1}$ Characteristic resistance $N_{Rk,s}$ $[kN]$ 46 Partial safety factor $\gamma_{Ms}^{1}$ Characteristic resistance $N_{Rk,s}$ $[kN]$ 29 Partial safety factor $\gamma_{Ms}^{1}$ Characteristic resistance $N_{Rk,s}$ $[kN]$ 40 Partial safety factor $\gamma_{Ms}^{1}$ Characteristic resistance $N_{Rk,s}$ $[kN]$ 40 Partial safety factor $\gamma_{Ms}^{1}$ Characteristic resistance $N_{Rk,s}$ $[kN]$ 46 Partial safety factor $\gamma_{Ms}^{1}$ Characteristic resistance $N_{Rk,s}$ $[kN]$ 46 Partial safety factor $\gamma_{Ms}^{1}$ Cone failure $N_{Rk,c}^{0} = N_{Rk,p} [kN]$ 20 $N_{Rk,c}^{0} = N_{Rk,p} [kN]$ 16 $N_{Rk,c}^{0} = N_{Rk,p} [kN]$ 17 $N_{Rk,c}^{0} = N_{Rk,p} [kN]$ 17 $N_{Rk,c}^{0} = N_{Rk,p} [kN]$ 180	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$

#### Table 6: Displacements for tension loads

Anchor size			M 10	M 12	M 16
Tension load	N	[kN]	6.6	8.3	11.6
Displacement	$\delta_{N0}$	[mm]	0.3	0.5	0.4
	$\delta_{N\infty}$	[mm]	0.6	1.6	2.0

Interfixings Injection system FIX	Annex 6
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 $<sup>^{1)}</sup>$  In absence of other national regulations  $^{2)}$  The partial safety factor  $\gamma_2$  = 1.2 is included.  $^{3)}$  Maximum long term temperature/ maximum short term temperature

Design method A: Table 7: Characteristic values for shear loads

Anchor size				M 10	M 12	M 16
Steel failure without	ever arm					
Property class 5.8	Characteristic resistance	$V_{Rk,s}$	[kN]	14	21	39
acc. to EN ISO 898-1	Partial safety factor	YMs 1)			1,25	
Property class 8.8	Characteristic resistance	V <sub>Rk,s</sub>	[kN]	23	33	63
acc. to EN ISO 898-1	Partial safety factor	γMs			1,25	
Property class 50	Characteristic resistance	$V_{Rk,s}$	[kN]	14	21	39
acc. to EN ISO 3506	Partial safety factor	γ <sub>Ms</sub> 1)			2,38	
Property class 70	Characteristic resistance	V <sub>Rk,s</sub>	[kN]	20	29	55
acc. to EN ISO 3506	Partial safety factor	/ Ms			1,56	
Property class 80	Characteristic resistance	V <sub>Rk,s</sub>	[kN]	23	33	62
acc. to EN ISO 3506	Partial safety factor	γ <sub>Ms</sub> 1)			1,33	
Steel failure with leve	er arm					
Property class 5.8	Characteristic resistance	M <sup>0</sup> <sub>Rk,s</sub>	[Nm]	37	65	166
acc. to EN ISO 898-1	Partial safety factor				1,25	
Property class 8.8	Characteristic resistance	M <sup>0</sup> <sub>Rk,s</sub>	[Nm]	60	105	266
acc. to EN ISO 898-1	Partial safety factor	$\gamma_{\rm Ms}^{(1)}$			1,25	
Property class 50	Characteristic resistance	M <sup>0</sup> <sub>Rk,s</sub>	[Nm]	37	65	166
acc. to EN ISO 3506	Partial safety factor	VMc 1)			2,38	
Property class 70	Characteristic resistance	$M^{o}_{Rk,s}$	[Nm]	52	92	233
acc. to EN ISO 3506	Partial safety factor	YMs 1)			1,56	
Property class 80	Characteristic resistance	M <sup>0</sup> <sub>Rk,s</sub>	[Nm]	60	105	266
acc. to EN ISO 3506	Partial safety factor	γ <sub>Ms</sub> 1)			1,33	
Concrete pryout failu	re					
Factor k in equation (5					2.0	
ETAG 001, Annex C, Section 5.2.3.3  Partial safety factor		γ <sub>Mc</sub> 1)		*	1.50 <sup>2)</sup>	
Concrete edge failure	)	1				
Effective length of ancl	nor in shear loading	$\ell_{f}$	[mm]	90	110	125
Outside diameter of an		d <sub>nom</sub>	[mm]	12	14	18
Partial safety factor		γ <sub>Mc</sub> 1)		100000000000000000000000000000000000000	1.50 <sup>2)</sup>	V.004

Table 8: Displacements for shear loads

Anchor size			M 10	M 12	M 16
Shear load	V	[kN]	6.6	8.3	11.6
Displacement	$\delta_{V0}$	[mm]	0.4	1.1	1.3
	$\delta_{V^{\infty}}$	[mm]	0.6	1.6	2.0

Interfixings Injection system FIX	Annex 7 of European technical approval	
Design Method A: Characteristic values for shear loads,		
	ETA-11/0059	

 $<sup>^{1)}</sup>$  If no other national regulations exist  $^{2)}$  The partial safety factor  $\gamma_2$  = 1.0 is included.