



## European Technical Approval ETA-07/0023

English translation prepared by DIBt - Original version in German language

Handelsbezeichnung <i>Trade name</i>	StoTherm Mineral 6
Zulassungsinhaber <i>Holder of approval</i>	Sto Aktiengesellschaft Ehrenbachstraße 1 79780 Stühlingen DEUTSCHLAND
Zulassungsgegenstand und Verwendungszweck  <i>Generic type and use of construction product</i>	Außenseitiges Wärmedämm-Verbundsystem mit Putzschicht zur Wärmedämmung von Gebäuden  <i>External Thermal Insulation Composite System with rendering for the use as external insulation of building walls</i>
Geltungsdauer: <i>Validity:</i>	vom <i>from</i>
	24 August 2009
	bis <i>to</i>
	27 April 2012
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	28 April 2017
Herstellwerk <i>Manufacturing plant</i>	Sto Aktiengesellschaft Ehrenbachstraße 1 79780 Stühlingen DEUTSCHLAND

Diese Zulassung umfasst  
*This Approval contains*

22 Seiten einschließlich 2 Anhänge  
*22 pages including 2 annexes*

## I LEGAL BASES AND GENERAL CONDITIONS

- 1 This European technical approval is issued by Deutsches Institut für Bautechnik in accordance with:
  - Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of Member States relating to construction products<sup>1</sup>, modified by Council Directive 93/68/EEC<sup>2</sup> and Regulation (EC) N° 1882/2003 of the European Parliament and of the Council<sup>3</sup>;
  - *Gesetz über das In-Verkehr-Bringen von und den freien Warenverkehr mit Bauprodukten zur Umsetzung der Richtlinie 89/106/EWG des Rates vom 21. Dezember 1988 zur Angleichung der Rechts- und Verwaltungsvorschriften der Mitgliedstaaten über Bauprodukte und anderer Rechtsakte der Europäischen Gemeinschaften (Bauproduktengesetz - BauPG) vom 28. April 1998<sup>4</sup>, as amended by law of 31 October 2006<sup>5</sup>;*
  - Common Procedural Rules for Requesting, Preparing and the Granting of European technical approvals set out in the Annex to Commission Decision 94/23/EC<sup>6</sup>;
  - Guideline for European technical approval of "External Thermal Insulation Composite Systems with Rendering", ETAG 004, edition March 2000.
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<sup>1</sup> Official Journal of the European Communities L 40, 11 February 1989, p. 12  
<sup>2</sup> Official Journal of the European Communities L 220, 30 August 1993, p. 1  
<sup>3</sup> Official Journal of the European Union L 284, 31 October 2003, p. 25  
<sup>4</sup> *Bundesgesetzblatt Teil I 1998*, p. 812  
<sup>5</sup> *Bundesgesetzblatt Teil I 2006*, p. 2407, 2416  
<sup>6</sup> Official Journal of the European Communities L 17, 20 January 1994, p. 34

## II SPECIFIC CONDITIONS OF THE EUROPEAN TECHNICAL APPROVAL

### 1 Definition of products and intended use

The External Thermal Insulation Composite System "StoTherm Mineral 6" called ETICS in the following text, is designed and installed in accordance with the ETA-holder design and installation instructions, deposited with the Deutsches Institut für Bautechnik (DIBt). The ETICS comprises the following components, which are factory-produced by the ETA-holder or a supplier. It's made up on site from these. The ETA-holder is ultimately responsible for the ETICS.

Depending on the European market, different trade names are used for same component. To simplify, only the "German" trade names appear in the following text. Annex 1 gives the corresponding "French" and "English" trade names.

#### 1.1 Definition of the construction product

	Components (see clause 2.3 for further description, characteristics and performances)	Coverage [kg/m <sup>2</sup> ]	Thickness [mm]
Insulation material with associated method of fixing	<b>Bonded ETICS:</b> <ul style="list-style-type: none"> <li>• <b>Insulation product</b> factory-prefabricated mineral wool (MW) product to EN 13162:2008 <ul style="list-style-type: none"> <li>- MW lamella</li> </ul> </li> <li>• <b>Adhesives</b> (minimum bonded surface 40 %) <ul style="list-style-type: none"> <li>- <b>StoLevell FT</b> (cement based powder requiring addition of about 28 % of water)</li> <li>- <b>StoLevell Duo</b> (cement based powder requiring addition of 20 - 23 % of water)</li> <li>- <b>StoLevell Duo Plus</b> (cement based powder requiring addition of about 25 % of water)</li> <li>- <b>Sto-Baukleber</b> (cement based powder requiring addition of 22 - 26 % of water)</li> <li>- <b>Sto-Coll IP</b> (cement based powder requiring addition of 20 % of water)</li> </ul> </li> </ul>	<p>—</p> <p>6.0 to 7.0 (powder)</p> <p>3.0 to 7.5 (powder)</p> <p>3.0 to 7.5 (powder)</p> <p>3.0 to 6.0 (powder)</p> <p>6.0 to 7.0 (powder)</p>	<p>≤ 200</p> <p>—</p> <p>—</p> <p>—</p> <p>—</p> <p>—</p>
	<b>Mechanically fixed ETICS with profiles and supplementary adhesive:</b> <ul style="list-style-type: none"> <li>• <b>Insulation product</b> factory-prefabricated mineral wool (MW) product to EN 13162:2008 <ul style="list-style-type: none"> <li>- MW panel, <math>\sigma_{mt} \geq 14</math> kPa</li> </ul> </li> <li>• <b>Supplementary adhesive</b> (equal to bonded ETICS)</li> <li>• <b>Profiles</b> <ul style="list-style-type: none"> <li>- Sto-Halteleiste Alu</li> <li>- Sto-Verbindungsleiste Alu</li> </ul> </li> </ul> <p>Aluminium (Al) profiles</p>	<p>—</p>	<p>60 to 200</p>

	<b>Components</b> (see clause 2.3 for further description, characteristics and performances)	<b>Coverage</b> [kg/m <sup>2</sup> ]	<b>Thickness</b> [mm]
<b>Insulation material with associated method of fixing</b>	<ul style="list-style-type: none"> <li>• <b>Anchors for profiles</b> <ul style="list-style-type: none"> <li>- ejotherm SK U</li> <li>- WS 8 L</li> <li>- WS 8 N</li> <li>- ejotherm SDK U</li> <li>- IsoFux ND-8Z</li> <li>- SDF-K plus U, SDF-S plus</li> <li>- ejotherm NK U</li> </ul> </li> <li>• <b>Anchors for insulation product if necessary</b> (equal to mechanically fixed ETICS with anchors and supplementary adhesive, see below)</li> </ul>		
	<b>Mechanically fixed ETICS with anchors and supplementary adhesive:</b> <ul style="list-style-type: none"> <li>• <b>Insulation product</b> factory-prefabricated mineral wool (MW) product to EN 13162:2008 <ul style="list-style-type: none"> <li>- MW panel</li> <li>- MW lamella</li> </ul> </li> <li>• <b>Supplementary adhesive</b> (equal to bonded ETICS)</li> <li>• <b>Anchors for insulation product</b> all anchors with ETA according to ETAG 014<sup>7</sup> with characteristics defined in clause 2.3.2</li> </ul>	—	60 to 340 60 to 200
<b>Base coat</b>	<b>StoLevell Duo</b> <b>StoLevell Duo Plus</b> Identical with the equally named adhesive given above.	4.5 to 6.0 (powder)	3 to 5
<b>Glass fibre mesh</b>	<b>Sto-Glasfasergewebe</b> Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 150 g/m <sup>2</sup> and mesh size of about 6.0 mm x 6.0 mm.	—	—
	<b>Sto-Glasfasergewebe F</b> Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 160 g/m <sup>2</sup> and mesh size of about 4.0 mm x 4.0 mm.	—	—

<sup>7</sup>

ETAG 014

Plastic anchors for fixing of external thermal insulation composite systems with rendering

	Components (see clause 2.3 for further description, characteristics and performances)	Coverage [kg/m <sup>2</sup> ]	Thickness [mm]
Glass fibre mesh	<b>Sto-Fibre de Verre Ra 60</b> Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 175 g/m <sup>2</sup> and mesh size of about 4.0 mm x 4.0 mm.	–	–
	<b>Sto-Panzergebebe</b> (reinforced mesh implemented in addition to the meshes described above to improve the impact resistance) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 500 g/m <sup>2</sup> and mesh size of about 7.5 mm x 7.5 mm.	–	–
	<b>Sto-Abschirmgebebe AES</b> (special mesh including a thin stainless yarn to reduce radiation of electric fields) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 170 g/m <sup>2</sup> and mesh size of about 4.0 mm x 4.0 mm.	–	–
Key coat	<b>StoPrep Miral</b> Ready to use pigmented acrylic-resin dispersion liquid, with additional potassium silicate binder.	about 0.3	–
	<b>Sto-Putzgrund QS</b> <b>StoPrep QS</b> Ready to use pigmented acrylic-resin dispersion liquid. For the compatibility with the finishing coats see below.	about 0.3	–
Finishing coat	<b>To use with key coat "StoPrep Miral", if applicable:*</b> • Ready to use pastes – acrylic/siloxane binder: <b>Sto-Silkolit</b> (particle size 1.5 to 3.0 mm) <b>StoSilco K</b> (particle size 1.0 to 3.0 mm) <b>StoSilco R</b> (particle size 1.5 to 3.5 mm) <b>StoSilco MP</b> (thin, middle or thick layer)	2.4 to 4.3 2.0 to 5.0	1.5 to 3.0 1.0 to 3.0
	<b>To use with key coat "Sto-Putzgrund QS"/"StoPrep QS" if applicable:*</b> • Ready to use paste – acrylic/siloxane binder (application between 0 °C and 15 °C): <b>StoSilco QS K</b> (particle size 1.0 to 3.0 mm) <b>StoSilco QS R</b> (particle size 1.5 to 3.0 mm) <b>StoSilco QS MP</b> (thin, middle or thick layer)	2.0 to 5.0	1.0 to 3.0
	<b>To use with key coat "StoPrep Miral", if applicable:*</b> • Ready to use paste - silicate binder : <b>StoSil K</b> (particle size 1.0 to 3.0 mm) <b>StoSil R</b> (particle size 1.5 to 3.0 mm) <b>StoSil MP</b> (thin, middle or thick layer)	2.2 to 4.4 2.4 to 3.9 1.5 to 4.0	Regulated by particle size 1.5 to 3.5

	<b>Components</b> (see clause 2.3 for further description, characteristics and performances)	<b>Coverage</b> [kg/m <sup>2</sup> ]	<b>Thickness</b> [mm]
<b>Finishing coat</b>	<ul style="list-style-type: none"><li>• Cement based powder requiring addition of about 25 % in weight of water: <b>StoMiral K</b> (particle size 1.5 to 6.0 mm) <b>StoMiral R</b> (particle size 1.5 to 6.0 mm) <b>StoMiral MP</b> (fine structure)</li></ul>	1.7 to 5.0 1.7 to 4.5 1.5 to 4.0	} Regulated by particle size 1.5 to 3.5
	<ul style="list-style-type: none"><li>• Cement based powder requiring addition of about 23 % in weight of water associated with a decorative paint: <b>StoMiral Nivell F</b> (fine structure)</li><li>• Cement based powder requiring addition of about 30 % in weight of water associated with a decorative paint: <b>Sto-Strukturputz K</b> (particle size 2 and 3 mm) <b>Sto-Strukturputz R</b> (particle size 2 and 3 mm)</li><li>• Cement based powder requiring addition of about 24 to 32 % in weight of water: <b>StoMiral Edelkratzputz</b> (particle size 2.0 to 4.0 mm)</li></ul>	3.0 to 4.5  2.3 to 2.7 2.4 to 2.7  15 to 25	
<b>Decorative paint</b>	<ul style="list-style-type: none"><li>• Ready to use paint with acrylic/siloxane binder: <b>StoSilco Color</b> <b>StoColor Jumbosil</b></li></ul>	} 0.2 to 0.4 l/m <sup>2</sup>	–
<b>Ancillary material</b>	Description in accordance with clause 3.2.2.5 of ETAG 004 and decorative coatings compatible with the ETICS to be applied to the finishing coat. Remains the responsibility of the ETA-holder.		

\* The instruction of the installer concerning the use of a key coat remains under the ETA-holder responsibilities.

\*\* The applied thickness of 10 to 25 mm is reduced to 8 to 10 mm by scraping.

## 1.2 Intended use

This ETICS is intended to be used as external insulation to the walls of buildings made of masonry (bricks, blocks, stones ...) or concrete (cast on site or as prefabricated panels) with and without rendering (Class A1 or A2 - s1,d0 according to EN 13501-1:2007). It shall be designed to give the wall to which it is applied satisfactory thermal insulation.

The ETICS is no load-bearing construction element. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to durability by providing enhanced protection from the effects of weathering.

The ETICS can be used on new or existing (retrofit) vertical walls.

The ETICS is not intended to ensure the air tightness of the building structure.

The choice of the method of fixing depends on the characteristics of the substrate, which could need preparation (see clause 7.2.1 of ETAG 004) and on the national instructions.

The provisions made in this European Technical Approval (ETA) based upon the assumed intended working life of the ETICS of at least 25 years, provided that the conditions laid down in sections 4.2, 5.1 and 5.2 for the packaging, transport, storage, installation as well as appropriate use, maintenance and repair are met. The indications given as to the working life cannot be interpreted as a guarantee given by the manufacturer or the Approval Body, but should only be regarded as a means to choosing the appropriate products in relation to the expected, economically reasonable working life of the works.

## 2 Characteristics of products and methods of verification

### 2.1 General

The assessment of the fitness for use of the ETICS for the intended use according to the Essential Requirements was carried out in compliance with ETAG 004, "Guideline for European Technical Approval of External Thermal Insulation Composite Systems with rendering", edition March 2000 (called ETAG 004 in this ETA).

Characteristics (of the components as well as of the ETICS), not mentioned in this ETA nor in the annexes shall correspond to the respective values laid down in the technical documentation of this ETA.

### 2.2 Characteristics of the ETICS

#### 2.2.1 Reaction to fire

Rendering system: Base coat with finishing coat and key coat indicated hereafter	Maximum declared organic content	Class according to EN 13501-1:2007
StoSilkolit with key coat "StoPrep Miral"	Base coat ≤ 1.7% Finishing coat ≤ 10 %	A2 - s1,d0
StoSilco K/R/MP with key coat "StoPrep Miral"		
StoSilco QS K/R/MP with key coat "StoPrep Miral"/"StoPrep QS"		A2 - s2,d0
StoSil K/R/MP with key coat "StoPrep Miral"	Base coat ≤ 1.7% Finishing coat ≤ 5.9 %	A2 - s1,d0
StoMiral K/R/MP with key coat "StoPrep Miral"	Base coat ≤ 1.7 % Finishing coat ≤ 3.1 %	
StoMiral Nivell F with key coat "StoPrep Miral" associated with a decorative paint		
Sto-Strukturputz K/R with key coat "StoPrep Miral" associated with a decorative paint		
StoMiral Edelkratzputz with key coat "StoPrep Miral"		



### Mounting and fixing

(for all end use applications given in clause 1.2 of the ETA)

The assessment of reaction to fire is based on tests according to EN 13823:2002 – SBI-test and EN ISO 1716:2002 with a maximum insulation layer thickness of 180 mm, a density of 100 kg/m<sup>3</sup> (testing according to EN 13823:2002 – SBI-test) resp. 150 kg/m<sup>3</sup> (testing according to EN ISO 1716:2002) as well as a rendering system with the highest organic content.

The manufacturer of the tested MW panels is Deutsche Rockwool Mineralwolle GmbH, D-45966 Gladbeck. MW panels of other manufacturers and MW lamella can be used if they fulfil the requirements of clause 2.3.1 and are deposited with the DIBt.

Representative for the rendering system with mineral-based finishing coats a silicate based finishing coat with the highest organic content was tested with the highest thickness of 3.5 mm.

Representative for the rendering system with organic based finishing coats an organic based finishing coat with the highest organic content was tested with the highest thickness of 3 mm.

Testing according to EN ISO 1716:2002 was carried out with an adhesive with the highest organic content.

For the SBI-test the ETICS was mounted directly to a calcium silicate substrate (class A2 - s1,d0) according to EN 13238:2002 with a thickness of 11 mm.

The installation of the ETICS was carried out by the approval holder following his design and installation instructions using a single mesh all over the test specimen (no overlapping glass fibre mesh).

The tests specimens were prefabricated and did not include any joints.

For the SBI-test the lateral edges were covered with the rendering system.

Anchors were not included in the tested ETICS as they have no influence on the test result.

### Note:

A European reference fire scenario for facades has not been laid down. In some Member States, the classification of ETICS according to EN 13501-1:2007 might not be sufficient for the use in facades. An additional assessment of ETICS according to national provisions (e.g. on the basis of a large scale test) might be necessary to comply with Member State regulations, until the existing European classification system has been completed.

## **2.2.2 Water absorption (capillarity test)**

Base coat	Water absorption after 1 h < 1 kg/m <sup>2</sup>	Water absorption after 24 h < 0,5 kg/m <sup>2</sup>
StoLevell Duo	x	x
StoLevell Duo Plus	x	x

Rendering system: Base coat with finishing coat indicated hereafter	Water absorption after 24 h	
	< 0.5 kg/m <sup>2</sup>	≥ 0.5 kg/m <sup>2</sup>
Sto-Silkolit	x	
StoSilco K/R/MP	x	
StoSilco QS K/R/MP	x	
StoSil K/R/MP		x



Rendering system: Base coat with finishing coat indicated hereafter	Water absorption after 24 h	
	< 0.5 kg/m <sup>2</sup>	≥ 0.5 kg/m <sup>2</sup>
StoMiral K/R/MP	x	
StoMiral Nivell F associated with a decorative paint	x	
Sto-Strukturputz K/R associated with a decorative paint	x	
StoMiral Edelkratzputz		x

### 2.2.3 Hygrothermal behaviour

Hygrothermal cycles have been performed on a rig. None of the following defects occur during the testing:

- blistering or peeling of any finishing
- failure or cracking associated with joints between insulation product boards or profiles fitted with the system
- detachment of render
- cracking allowing water penetration to the insulation layer

The ETICS is so assessed resistant to hygrothermal cycles.

### 2.2.4 Freeze/thaw behaviour

As the water absorption of the base coat as well as the rendering system with all finishing coats except "StoSil" and "StoMiral Edelkratzputz" is less than 0.5 kg/m<sup>2</sup> after 24 hours the corresponding configurations of the ETICS are assessed as freeze/thaw resistant.

The ETICS with the finishing coats "StoSil" and "StoMiral Edelkratzputz" has been assessed as freeze/thaw resistant according to the simulated method.

### 2.2.5 Impact resistance

The verified resistance to hard body impact and to perforation (where necessary) lead to the following classification into categories (Standard mesh: "Sto-Glasfasergewebe" or "Sto-Glasfasergewebe F").

Rendering system: Base coat with finishing coat indicated hereafter	Standard mesh	Standard mesh + Sto-Panzergewebe	Sto-Abschirm- gewebe AES
Sto-Silkolit	Category II*		npd
StoSilco K/R/MP	Category II*		npd
StoSilco QS K/R/MP	Category II*		npd
StoSil K/R/MP	Category II	Category I	Category II
StoMiral K/R/MP	Category II	Category I* Category II**	Category II
StoMiral Nivell F	Category III	Category II	Category III
Sto-Strukturputz K/R	Category II	Category I* Category II**	Category II
StoMiral Edelkratzputz	Category I		
* Base coat: "Sto Levell Duo"			
** Base coat: "Sto Levell Duo plus"			

## 2.2.6 Water vapour permeability

Rendering system: Base coat with finishing coat indicated hereafter (evaluated without decorative coating or key coat, if not stated differently)	Equivalent air thickness $s_d$
Sto-Silkolit	$\leq 1.0$ m (Test result obtained with StoSilkolit K2: 0.32 m)
StoSilco K/R/MP	$\leq 1.0$ m (Test result obtained with StoSilco K2: 0.32 m)
StoSilco QS K/R/MP	$\leq 1.0$ m (Test result obtained with StoSilco QS K2: 0.27 m)
StoSil K/R/MP	$\leq 1.0$ m (Test result obtained with StoSil K2: 0.2 m)
StoMiral K/R/MP	$\leq 1.0$ m (Test result obtained with StoMiral K2: 0.1 m)
StoMiral Nivell F associated with a decorative paint	$\leq 1.0$ m (Test result obtained with $d = 1.5$ mm and a double coat of paint "StoSilco Color": 0.2 m)
Sto-Strukturputz K/R associated with a decorative paint	$\leq 1.0$ m (Test result obtained with Sto-Strukturputz K2 and a double coat of paint "StoSilco Color": 0.2 m)
StoMiral Edelkratzputz	$\leq 1.0$ m (Test result obtained with $d = 11$ mm: 0.4 m)

## 2.2.7 Emission of dangerous substances or radiation

The ETICS complies with the provisions of Guidance Paper H ("A harmonized approach related to dangerous substances under the construction product directives Revision August 2002").

In addition to the specific clauses relating to dangerous substances contained in this ETA, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Directive, these requirements need also to be complied with, when and where they apply.

## 2.2.8 Safety in use

### 2.2.8.1 Bond strengths

Bond strength between base coat and insulation product (MW lamella)

Conditioning		
Initial state	After hygrothermal cycles on the rig	After freeze/thaw test
$\geq 0.08$ MPa	$< 0.08$ MPa but failure in the insulation product	Test not required because freeze/thaw cycles not necessary

Bond strength between adhesive and substrate resp. insulation product (MW lamella)

Adhesive	Substrate resp. insulation product	Conditioning		
		Initial state	2 d immersion in water + 2 h drying	2 d immersion in water + 7 d drying
StoLevell FT	Concrete	$\geq 0.25$ MPa	$\geq 0.08$ MPa	$\geq 0.25$ MPa
	MW lamella	$< 0.08$ MPa but failure in the insulation product	$\geq 0.03$ MPa	$< 0.08$ MPa but failure in the insulation product
StoLevell Duo	Concrete	$\geq 0.25$ MPa	$\geq 0.08$ MPa	$\geq 0.25$ MPa
	MW lamella	$\geq 0.08$ MPa	$\geq 0.03$ MPa	$\geq 0.08$ MPa
StoLevell Duo Plus	Concrete	$\geq 0.25$ MPa	$\geq 0.08$ MPa	$\geq 0.25$ MPa
	MW lamella	$\geq 0.08$ MPa	$\geq 0.03$ MPa	$\geq 0.08$ MPa
Sto-Baukleber	Concrete	$\geq 0.25$ MPa	$\geq 0.08$ MPa	$\geq 0.25$ MPa
	MW lamella	$\geq 0.08$ MPa	$\geq 0.03$ MPa	$\geq 0.08$ MPa
Sto-Coll IP	Concrete	$\geq 0.25$ MPa	$\geq 0.08$ MPa	$\geq 0.25$ MPa
	MW lamella	$\geq 0.08$ MPa	$\geq 0.03$ MPa	$\geq 0.08$ MPa

Bonded surface:

With a bonded surface of 50 % the formula given in clause 6.1.4.1.3 of ETAG 004 is fulfilled and the use as bonded ETICS is possible.

#### 2.2.8.2 Fixing strength (displacement test)

Test not required because the ETICS fulfils the following criteria to clause 5.1.4.2 of ETAG 004:

-  $E \cdot d < 50\,000$  N/mm

(E: modulus of elasticity of the base coat – d: mean dried thickness of the base coat)

#### 2.2.8.3 Wind load resistance

Safety in use of mechanically fixed ETICS using profiles

The following failure loads only apply for the listed combination (way of fixing the ETICS)/ (MW panel's characteristics) and the characteristics of the insulation product given in clause 2.3.1.

Failure loads – Table 1

Characteristics of the <b>MW panels</b>	Dimensions	625 x 800 [mm]
	Thickness	$\geq 60$ mm
	<b>Tensile strength perpendicular to the faces</b>	<b><math>\geq 14</math> kPa</b>
Failure loads [N/panel] (Static Foam Block Test)	Horizontal profiles with a vertical distance of 625 mm, fixed every 30 cm and vertical connection profiles <b>No additional anchors in MW panel</b>	Minimal: 1200 Average: 1250

Failure loads – Table 2

Characteristics of the <b>MW panels</b>	Dimensions	625 x 800 [mm]
	Thickness	≥ 60 mm
	<b>Tensile strength perpendicular to the faces</b>	<b>≥ 14 kPa</b>
Failure loads [N/panel] (Static Foam Block Test)	Horizontal profiles with a vertical distance of 625 mm, fixed every 30 cm and vertical connection profiles <b>Two additional anchors per MW panel,</b> plate diameter ≥ 60 mm mounted on the MW panel surface	Minimal: 2200 Average: 2400

#### Safety in use of mechanically fixed ETICS using anchors

The following failure loads only apply for the listed combination (anchor plate's characteristics)/ (MW characteristics) and the characteristics of the insulation product given in clause 2.3.1.

Failure loads – Table 3

Apply to all anchors listed in the Table in clause 1.1 mounted on the insulation panels surface			
Characteristics of the <b>MW panels</b>		Thickness	≥ 60 mm
		<b>Tensile strength perpendicular to the faces</b>	<b>≥ 14 kPa</b>
Plate diameter of anchor			≥ Ø 60 mm
Failure loads [N]	Anchors not placed at the panel joints (Static Foam Block Test)	R <sub>panel</sub>	Minimal: 650 Average: 740
	Anchors placed at the panel joints (Static Foam Block Test)	R <sub>joint</sub>	Minimal: 590 Average: 610
	Anchors not placed at the panel joints (Pull-through test, dry conditions)	R <sub>panel</sub>	Minimal: 640 Average: 690
	Anchors not placed at the panel joints (Pull-through test, wet conditions) - series 2* - series 3*	R <sub>panel</sub>	Minimal: 360 Average: 390 Minimal: 410 Average: 450

\* According to ETAG 004 clause 5.2.4.1.2 test method (2)

Failure loads – Table 4

Apply for all anchors listed in the Table in clause 1.1 mounted on the insulation panels surface				
Characteristics of the <b>MW panels</b>		Thickness	≥ 80 mm	
		<b>Tensile strength perpendicular to the faces</b>	<b>≥ 5.0 kPa</b>	
Plate diameter of anchor			≥ Ø 90 mm	≥ Ø 140 mm
Failure loads [N]	Anchors not placed at the panel joints (Static Foam Block Test)	R <sub>panel</sub>	Minimal: 480 Average: 490	Minimal: 560 Average: 690
	Anchors placed at the panel joints (Static Foam Block Test)	R <sub>joint</sub>	Minimal: 380 Average: 390	Minimal: 440 Average: 540
	Anchors not placed at the panel joints (Pull-through test, dry conditions)	R <sub>panel</sub>	Minimal: 540 Average: 610	npd
	Anchors not placed at the panel joints (Pull-through test, wet conditions) - series 2*	R <sub>panel</sub>	Minimal: 400 Average: 460	npd
* According to ETAG 004 clause 5.2.4.1.2 test method (2)				

Failure loads – Table 5

Apply for all anchors listed in the Table in clause 1.1 mounted on the insulation panels surface			
Characteristics of the <b>MW lamella</b>	Thickness		≥ 60 mm
	<b>Tensile strength perpendicular to the faces</b>		<b>≥ 80 kPa</b>
Plate diameter of anchor			≥ Ø 140 mm
Failure loads [N]	Anchors placed at the panel joints (Pull-through test, dry condition)	R <sub>joint</sub>	Minimal: 620 Average: 660
	Anchors placed at the panel joints (Pull-through test, wet condition)	R <sub>joint</sub>	Minimal: 510 Average: 570
	Anchors placed at the panel joints (Static Foam Block Test)	R <sub>joint</sub>	Minimal: 710

The failure loads of Table 2 and 3 specified above only apply to the following anchors with deep mounting under the given conditions of installation:

Anchor	Thickness of the MW panel [d]	Conditions of installation*
ejotherm STR U (ETA-04/0023)	100 mm > d ≥ 80 mm	– Maximum installation depth of the anchor plate: 15 mm (≙ thickness of insulation cover) – Maximum depth of die: 5 mm
	≥ 100 mm	– Maximum installation depth of the anchor plate: 15 mm (≙ thickness of insulation cover) – Maximum depth of die: 20 mm
TERMOZ 8 SV (ETA-06/0180)	≥ 80 mm	– Maximum installation depth of the anchor plate: 15 mm (≙ thickness of insulation cover)
* According to the appropriate ETA of anchor		

The wind load resistance R<sub>d</sub> of the ETICS is calculated as follows:

$$R_d = \frac{R_{\text{panel}} \cdot n_{\text{panel}} + R_{\text{joint}} \cdot n_{\text{joint}}}{\gamma}$$

n<sub>panel</sub>: number (per m<sup>2</sup>) of anchors not placed at the panel joints

n<sub>joint</sub>: number (per m<sup>2</sup>) of anchors placed at the panel joint

γ: national safety factor

## 2.2.9 Thermal resistance

The nominal value of the additional thermal resistance R provided by the ETICS to the substrate wall is calculated in accordance with EN ISO 6946:2007 from the nominal value of the insulation product's thermal resistance R<sub>D</sub> given accompanied to the CE marking and from the thermal resistance of the rendering system R<sub>render</sub> which is about 0.02 (m<sup>2</sup>·K)/W.

$$R = R_D + R_{\text{render}}$$

The thermal bridges caused by mechanical fixing devices (anchors profiles) increase the thermal transmittance U. This influence had to take into account according to EN ISO 6946:2007.

$U_c = U + \Delta U$	corrected thermal transmittance
$\Delta U = \Delta U_{\text{anchor}} + \Delta U_{\text{profile}}$	correction term for mechanical fixing devices (anchors, profiles)
$\Delta U_{\text{anchor}} = \chi_p \cdot n$	correction term for anchors
where: $n$	number of anchors per m <sup>2</sup>
$\chi_p$	local influence of thermal bridge caused by an anchor. The values listed below can be taken into account, if not specified in the anchor's technical approval
$\chi_p = 0.004 \text{ W/K}$	for anchors with a galvanized steel screw with the head covered by a plastic material
$\chi_p = 0.002 \text{ W/K}$	for anchors with a stainless steel screw with the head covered by plastic material, and for anchors with an air gap at the head of the screw
$\Delta U_{\text{profile}}$	correction term for profiles; subject to the thickness of the insulation product and the thermal resistance of the substrate wall the following values apply:

Thermal resistance of the substrate wall [(m <sup>2</sup> · K)/W]	Thickness of the insulation product [mm]	$\Delta U_{\text{profile}}$ [W/(m <sup>2</sup> · K)]
$R < 0.33$	$60 \leq d < 80$	0.03
	$80 \leq d < 120$	0.02
	$d \geq 120$	0
$0.33 \leq R \leq 1.10$	$60 \leq d < 80$	0.02
	$80 \leq d \leq 100$	0.01
	$d > 100$	0
$R > 1.10$	$d \geq 60$	0

### 2.2.10 Aspects of durability and serviceability

Bond strength after ageing:

<b>Rendering system:</b> Base coat with finishing coat indicated hereafter	Sto-Silkolit	< 0.08 MPa but failure in the insulation product
	StoSilco K/R/MP	
	StoSilco QS K/R/MP	
	StoSil K/R/MP	≥ 0.08 MPa
	StoMiral K/R/MP	
	StoMiral Nivell F	
	Sto-Strukturputz K/R	
	StoMiral Edelkratzputz	

### 2.3 Characteristics of the components

Detailed information on the chemical composition and other identifying characteristics of the components, following Annex C of ETAG 004, have been deposited with the DIBt.

Further information can be observed from the product data sheets, which are part of the technical documentation for this ETA.

### 2.3.1 Thermal insulation product

Factory-prefabricated panels and lamella made of mineral wool (MW) to EN 13162:2008 with the following designation code and the other properties having the description in the Table below shall be used.

MW – EN 13162 – T5 – DS(T+) – WS – WL(P) – MU1

Description and characteristics	MW panel	MW panel	MW lamella
Reaction to fire; EN 13501-1:2007	Class A1		
Gross heat of combustion [MJ/kg]; EN ISO 1716:2002	PCS ≤ 1.02		
Thermal resistance [(m² · K)/W]	Defined in the CE marking in reference to EN 13162:2008		
Tensile strength perpendicular to the faces [kPa]; EN 1607:1997 - in dry conditions*	$\sigma_{mt} \geq 14$	$\sigma_{mt} \geq 5$	$\sigma_{mt} \geq 80$
- in wet conditions** Average value - series 2 - series 3	$\geq 33 \%$ of average value in dry conditions $\geq 50 \%$ of average value in dry conditions		
Compressive strength* [kPa]; EN 826:1996	$\sigma_m \geq 40$	$\sigma_m \geq 4$	$\sigma_m \geq 40$
Apparent density [kg/m³]; EN 1602:1996	$120 \leq \rho_a \leq 150$	$100 \leq \rho_a \leq 150$	$80 \leq \rho_a \leq 150$
Shear strength* [kPa]; EN 12090:1997	$20 \leq f_{tk} \leq 100$	$6 \leq f_{tk} \leq 100$	$20 \leq f_{tk} \leq 100$
Shear modulus [MPa]; EN 12090:1997	$1.0 \leq G_m \leq 2.0$	$0.3 \leq G_m \leq 2.0$	$1.0 \leq G_m \leq 2.0$
* Minimal value of all single values			
** According to ETAG 004 clause 5.2.4.1.2 test method (2)			

Thermal insulation materials (MW panel,  $\sigma_{mt} \geq 14$  kPa) for mechanically fixed ETICS with profiles must circumferentially at the edges, 24 mm from the inner surface, get an approx. 3 mm wide and 13 to 18 mm deep groove cut-in at the factory.

### 2.3.2 Anchors

All anchors with ETA according to ETAG 014<sup>7</sup> with characteristics having the description below shall be used in the mechanically fixed ETICS:

- plate diameter of anchor  $\geq 60$  mm resp.  $\geq 90$  mm
- plate stiffness  $\geq 0.3$  kN/mm
- load resistance of the anchor plate  $\geq 1.0$  kN

These characteristics and the characteristic tension resistance of the anchors shall be taken from the corresponding ETA.

The anchors listed in the Table in clause 1.1 with reference to the respective ETA shall be used in the mechanically fixed ETICS with profiles for fixing the horizontal profiles.

Trade name	ETA-number
ejotherm SK U	ETA-02/0018
WS 8 L	ETA-02/0019
WS 8 N	ETA-03/0019
ejotherm SDK U	ETA-04/0023



Trade name	ETA-number
IsoFux ND-8Z	ETA-04/0032
SDF-K plus U, SDF-S plus	ETA-04/0064
ejotherm NK U	ETA-05/0009

### 2.3.3 Profiles

Aluminium (Al) profiles, EN AW-6060 T66 to EN 755-2:2008 with the measurements according to Annex 2 are to be used in the mechanically fixed ETICS with profiles.

The Pull-through resistance of fixings from profiles is  $\geq 500$  N.

### 2.3.4 Render (base coat)

The average value of crack width of the base coats reinforced with the different glass fibre meshes measured at a render strain value of 1 % is:

Base coat	Glass fibre mesh	Average value of crack width $w_{m(1\%)}$
StoLevell Duo	Sto-Glasfasergewebe	0.11 mm
	Sto-Glasfasergewebe F	No performance determined
	Sto-Fibre de Verre Ra 60	No performance determined
	Sto-Abschirmgewebe AES	No performance determined
StoLevell Duo Plus	Sto-Glasfasergewebe	0.12mm
	Sto-Glasfasergewebe F	0.12 mm
	Sto-Fibre de Verre Ra 60	No performance determined
	Sto-Abschirmgewebe AES	0.10 mm

### 2.3.5 Reinforcement (glass fibre mesh)

Characteristics (alkalis resistance): Pass

	Sto-Glasfaser- gewebe		Sto-Glasfaser- gewebe F		Sto-Fibre de Verre Ra 60		Sto-Abschirm- gewebe AES	
	Warp	Weft	Warp	Weft	Warp	Weft	Warp	Weft
Residual strength after ageing [N/mm]	$\geq 20$	$\geq 20$	$\geq 20$	$\geq 20$	$\geq 20$	$\geq 20$	$\geq 20$	$\geq 20$
Relative residual resistance after ageing in % of the strength in the as- delivered state	$\geq 50$	$\geq 50$	$\geq 50$	$\geq 50$	$\geq 50$	$\geq 50$	$\geq 50$	$\geq 50$

### 3 Evaluation and attestation of conformity and CE-marking

#### 3.1 System of attestation of conformity

According to the decision 97/556/EC of the European Commission<sup>8</sup> amended by 2001/596/EC<sup>9</sup> system 1 or 2+ of the attestation of conformity applies depending on reaction to fire.

Considering Class A2 for reaction to fire of the ETICS, the systems of attestation of conformity are system 1 regarding reaction to fire characteristic and system 2+ regarding other characteristics than reaction to fire.

These systems of attestation of conformity are defined as follows:

System 1: Certification of the conformity of the product by a notified certification body on the basis of:

(a) Tasks for the manufacturer:

- (1) factory production control;
- (2) further testing of samples taken at the factory by the manufacturer in accordance with a prescribed test plan.

(b) Tasks for the notified body:

- (3) initial type-testing of the product;
- (4) initial inspection of factory and of factory production control;
- (5) continuous surveillance, assessment and approval of factory production control.

System 2+: Declaration of conformity of the product by the manufacturer on the basis of:

(a) Tasks for the manufacturer:

- (1) initial type-testing of the product;
- (2) factory production control;
- (3) testing of samples taken at the factory in accordance with a prescribed test plan.

(b) Tasks for the notified body:

- (4) certification of factory production control on the basis of:
  - initial inspection of factory and of factory production control;
  - continuous surveillance, assessment and approval of factory production control.

#### 3.2 Responsibilities

##### 3.2.1 Tasks for the manufacturer

###### 3.2.1.1 Factory production control

The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall insure that the ETICS and the components are in conformity with this ETA.

The manufacturer shall only use raw materials stated in the technical documentation of this ETA. The incoming raw materials are subjected to verifications by the manufacturer before acceptance.

<sup>8</sup> Official Journal of the European Communities/Union L229/14 of 20.08.1997

<sup>9</sup> Official Journal of the European Communities/Union L 209/33 of 2.8.2001

The factory production control shall be in accordance with the "Control plan"<sup>10</sup> which is part of the technical documentation of this ETA. The "Control plan"<sup>10</sup> has been agreed between the manufacturer and the DIBt and is laid down in the context of the factory production control system operated by the manufacturer and deposited with the DIBt.

The results of factory production control shall be recorded and evaluated in accordance with the provisions of the "Control plan"<sup>10</sup>. The records include at least the following information:

- designation of the product, the basic materials and components;
- type of control or testing;
- date of manufacture of the product and date of testing of the product or basic materials or components;
- result of control and testing and, if appropriate, comparison with requirements;
- signature of person responsible for factory production control.

The records shall be presented to the notified body involved in continuous surveillance. On request they shall be presented to the DIBt.

#### 3.2.1.2 Other tasks for the manufacturer

For initial type-testing of the ETICS and the components regarding other characteristics than reaction to fire the results of the tests performed as part of the assessment for the ETA shall be used unless there are changes in the production line or plant. In such cases the necessary initial type-testing has to be agreed with the DIBt.

The manufacturer shall, on the basis of a contract, involve a body which is notified for the tasks referred to in clause 3.1 in the field of ETICS in order to undertake the actions laid down in clause 3.2.2. For this purpose, the "Control plan"<sup>10</sup> referred to in clauses 3.2.1.1 and 3.2.2 shall be handed over by the manufacturer to the notified bodies involved.

The manufacturer shall make a declaration of conformity, stating that the ETICS is in conformity with the provisions of ETA-07/0023 issued on 28 April 2012.

#### 3.2.2 Tasks for the notified bodies

The notified body shall perform the

- initial type-testing of the ETICS and the components regarding reaction to fire characteristic,
- initial inspection of factory and of factory production control,
- continuous surveillance, assessment and approval of factory production control,

in accordance with the provisions laid down in the "Control plan"<sup>10</sup>.

The notified body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report.

The notified certification body involved by the manufacturer shall issue an EC certificate of conformity of the ETICS which includes the certification of factory production control stating the conformity with the provisions of this ETA.

In cases where the provisions of the ETA and its "Control plan"<sup>10</sup> are no longer fulfilled the notified certification body shall withdraw the certificate of conformity and inform the DIBt without delay.

<sup>10</sup>

The "Control plan" is a confidential part of the European technical approval and only handed over to the notified body involved in the procedure of attestation of conformity. See section 3.2.2.

### **3.3 Marking**

#### **3.3.1 CE marking**

The CE marking shall be affixed on the accompanying commercial document. The letters "CE" shall be followed by the identification number of the notified certification body and be accompanied by the following additional information:

- the name and address of the ETA-holder (legal entity responsible for the manufacture),
- the last two digits of the year in which the CE marking was affixed,
- the number of the EC certificate of conformity for the ETICS,
- the number of the ETA,
- the number of the ETAG,
- the ETICS trade name.

#### **3.3.2 Additional marking**

The respective trade name of the individual components of the ETICS shall be given on the packaging.

In addition to the trade name the following information shall be given in the accompanying commercial document and/or on the packaging of the thermal insulation product:

- minimum value of the tensile strength perpendicular to the faces of the insulation product,
- shear modulus of the insulation product.

## **4 Assumptions under which the fitness of the product for the intended use was favourably assessed**

### **4.1 Manufacturing**

The composition and manufacturing process used for the components of the ETICS shall comply with those on which the approval tests were based. Composition and manufacturing process are deposited at the DIBt.

The ETA is issued for the ETICS on the basis of agreed data/information, deposited with the DIBt, which identifies the ETICS that has been assessed and judged. Changes to the ETICS or the components or their production process, which could result in this deposited data/information being incorrect, should be notified to the DIBt before the changes are introduced. DIBt will decide whether or not such changes affect the approval and consequently the validity of the CE marking on the basis of the approval and if so whether further assessment or alterations to the approval shall be necessary.

### **4.2 Installation, design and execution**

#### **4.2.1 General**

The wall on which the ETICS is applied shall be sufficiently stable and airtight. Its stiffness shall be large enough to ensure that the ETICS is not subjected to deformations, which could lead to damage.

The requirements given in ETAG 004, chapter 7, have to be considered.

#### **4.2.2 Installation**

The ETICS is installed on site. The approval holder is obliged to instruct all those entrusted with the design and execution of the ETICS about the specific conditions of this ETA and all other details necessary for perfect execution.

Only the components whose trade name is given in clause 1.1 and which have the characteristics according to clause 2.3 may be used for the ETICS.

#### **4.2.3 Design**

##### **4.2.3.1 Requirements for the substrate**

As to the requirements for the substrate and its preparation, ETAG 004, clause 7.2.1 applies.

The substrate for mechanically fixed systems should have a sufficient resistance for the use of anchors according to clause 2.3.2. The conditions of the ETA for the anchor concerned apply.

##### **4.2.3.2 Resistance to wind load**

Judging of sufficient resistance to wind load should be on the basis of the resistance of the fixings according to clause 2.2.8.3 and of the characteristic tension resistance of the used anchor according to clause 2.3.2. Taking into account the national safety factors the design values of resistance are determined. The smaller one of the design resistances of the ETICS ( $R_d$ ) and of the anchor ( $N_{Rd}$ ) is decisive.

The determined design wind load suction  $S_d$  (taking into account the national safety factors) is compared with the design resistance.

#### **4.2.4 Execution**

The manufacturer's design and installation instructions, which are part of the technical documentation for this ETA, shall be observed with respect to the installation of the ETICS and drying times of rendering products.

### **5 Indications to the manufacturer**

#### **5.1 Packaging, transport and storage**

Packaging of the components has to be such that they are protected against moisture during transport and storage, unless other measures are foreseen by the manufacturer for this purpose.

The components are to be protected against damage.

#### **5.2 Use, maintenance, repair**

To the indications on use, maintenance and repair ETAG 004, clause 7.3 applies.

Uwe Bender  
Head of Department

*beglaubigt:*  
Wachner

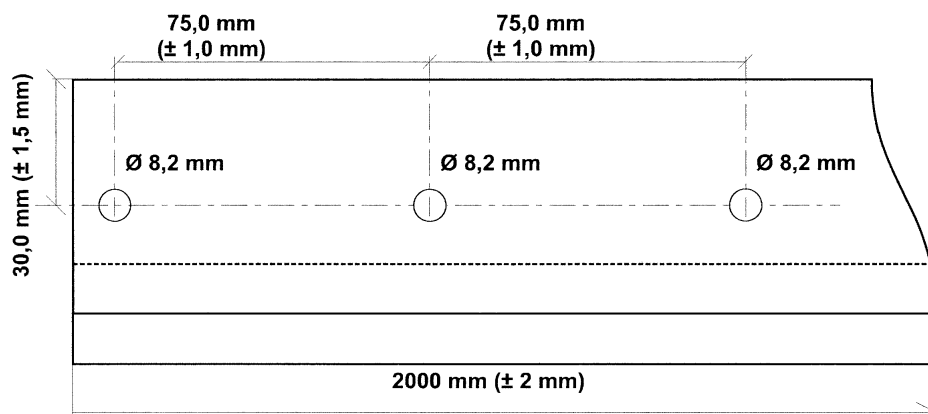
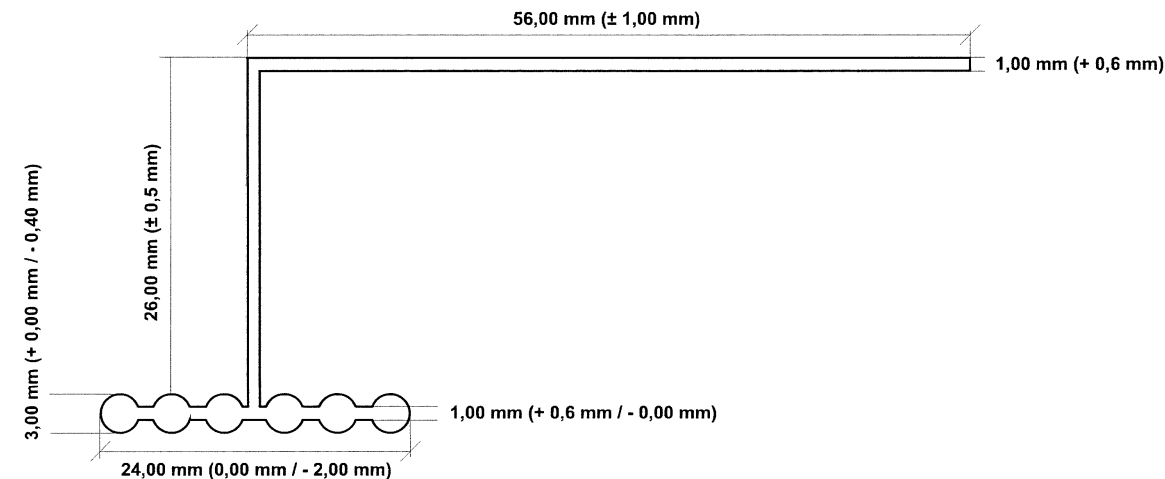
Component	«German» trade name	«French» trade name	«English» trade name
<b>Adhesive</b>	StoLevell FT		
	StoLevell Duo		
	StoLevell Duo Plus		
	Sto Baukleber	Sto-Mortier Colle B	Sto ADH - B
	Sto-Coll IP		
<b>Profiles</b>	Sto-Halteleiste Alu	Sto-Profil Intermédiaire en aluminium	Sto Intermediate Track aluminium
	Sto-Verbindungsleiste Alu	Sto-Profil Raidisseur en aluminium	Sto T-Spline aluminium
<b>Base coat</b>	StoLevell Duo		
	StoLevell Duo Plus		
<b>Glass fibre mesh</b>	Sto-Glasfasergewebe	«Not available»	Sto Glass Fibre Mesh
	Sto-Glasfasergewebe F	Sto-Fibre de verre Standard	«Not available»
	«Not available»	Sto-Fibre de verre Ra 60	«Not available»
	Sto-Panzergerewebe	Sto-Fibre de verre de Blindage	Sto-Amour Mesh
	Sto-Abschirmgerewebe AES	Sto-Fibre AES	Sto-Shield Mesh AES
<b>Key coat</b>	No different trade names are used		
<b>Finishing coat</b>			

StoTherm Mineral 6

Trade names of the components

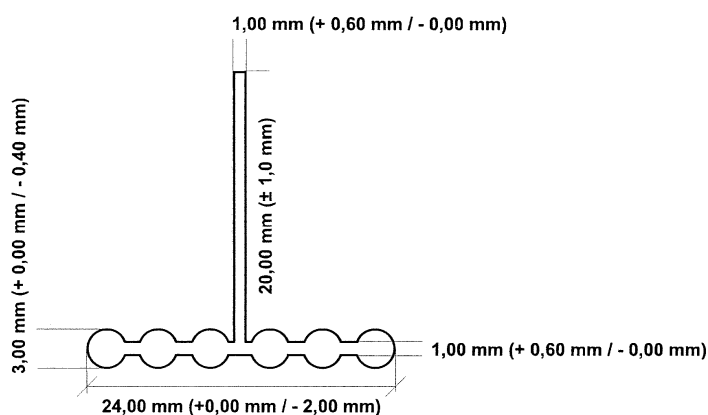
Annex 1

### Horizontal profile – "Sto-Halteleiste Alu"



### Vertical connection profile – "Sto-Verbindungsleiste Alu"

Length: 470 mm



StoTherm Mineral 6

Horizontal and vertical Al profiles

Annex 2