



## European Technical Approval ETA-12/0152

English translation prepared by DIBt - Original version in German language

Handelsbezeichnung <i>Trade name</i>	"Kerafix® Flexpan 200", "Kerafix® Flexpan 200 W" und "Kerafix® Flexpan 200 L"
Zulassungsinhaber <i>Holder of approval</i>	Rolf Kuhn GmbH Jägersgrund 10 57339 Erndtebrück DEUTSCHLAND
Zulassungsgegenstand und Verwendungszweck <i>Generic type and use of construction product</i>	Biegsame, aufschäumende Brandschutzstreifen  <i>Flexible intumescent fire sealing strips</i>
Geltungsdauer: <i>Validity:</i>	vom <i>from</i> 16 May 2012 bis <i>to</i> 16 May 2017
Herstellwerk <i>Manufacturing plant</i>	02

Diese Zulassung umfasst  
*This Approval contains*

11 Seiten einschließlich 2 Anhänge  
*11 pages including 2 annexes*

## I LEGAL BASES AND GENERAL CONDITIONS

- 1 This European technical approval is issued by Deutsches Institut für Bautechnik in accordance with:  
  
Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of Member States relating to construction products<sup>1</sup>, modified by Council Directive 93/68/EEC<sup>2</sup> and Regulation (EC) N° 1882/2003 of the European Parliament and of the Council<sup>3</sup>;  
  
Gesetz über das In-Verkehr-Bringen von und den freien Warenverkehr mit Bauprodukten zur Umsetzung der Richtlinie 89/106/EWG des Rates vom 21. Dezember 1988 zur Angleichung der Rechts- und Verwaltungsvorschriften der Mitgliedstaaten über Bauprodukte und anderer Rechtsakte der Europäischen Gemeinschaften (Bauproduktengesetz - BauPG) vom 28. April 1998<sup>4</sup>, as amended by Article 2 of the law of 8 November 2011<sup>5</sup>;  
  
Common Procedural Rules for Requesting, Preparing and the Granting of European technical approvals set out in the Annex to Commission Decision 94/23/EC<sup>6</sup>.
- 2 Deutsches Institut für Bautechnik is authorized to check whether the provisions of this European technical approval are met. Checking may take place in the manufacturing plant. Nevertheless, the responsibility for the conformity of the products to the European technical approval and for their fitness for the intended use remains with the holder of the European technical approval.
- 3 This European technical approval is not to be transferred to manufacturers or agents of manufacturers other than those indicated on page 1, or manufacturing plants other than those indicated on page 1 of this European technical approval.
- 4 This European technical approval may be withdrawn by Deutsches Institut für Bautechnik, in particular pursuant to information by the Commission according to Article 5(1) of Council Directive 89/106/EEC.
- 5 Reproduction of this European technical approval including transmission by electronic means shall be in full. However, partial reproduction can be made with the written consent of Deutsches Institut für Bautechnik. In this case partial reproduction has to be designated as such. Texts and drawings of advertising brochures shall not contradict or misuse the European technical approval.
- 6 The European technical approval is issued by the approval body in its official language. This version corresponds fully to the version circulated within EOTA. Translations into other languages have to be designated as such.

<sup>1</sup> Official Journal of the European Communities L 40, 11 February 1989, p. 12  
<sup>2</sup> Official Journal of the European Communities L 220, 30 August 1993, p. 1  
<sup>3</sup> Official Journal of the European Union L 284, 31 October 2003, p. 25  
<sup>4</sup> *Bundesgesetzblatt Teil I* 1998, p. 812  
<sup>5</sup> *Bundesgesetzblatt Teil I* 2011, p. 2178  
<sup>6</sup> Official Journal of the European Communities L 17, 20 January 1994, p. 34

## II SPECIFIC CONDITIONS OF THE EUROPEAN TECHNICAL APPROVAL

### 1 Definition of product/ products and intended use

#### 1.1 Definition of the construction product

This European technical approval (ETA) applies to the flexible intumescent fire sealing strips "Kerafix<sup>®</sup> Flexpan 200", "Kerafix<sup>®</sup> Flexpan 200 W" and "Kerafix<sup>®</sup> Flexpan 200 L".

The construction products mentioned may be laminated differently on one side or completely wrapped with PVC-foil.

The following modifications will be available according to this ETA:

- laminated with PVC-foil of different colours on one side; named "Kerafix<sup>®</sup> Flexpan 200-DF", "Kerafix<sup>®</sup> Flexpan 200 W-DF" and "Kerafix<sup>®</sup> Flexpan 200 L-DF",
- laminated with PE-sellotape on one side, named "Kerafix<sup>®</sup> Flexpan 200 ZPE", "Kerafix<sup>®</sup> Flexpan 200 W-ZPE" and "Kerafix<sup>®</sup> Flexpan 200 L-ZPE"
- laminated with textile tape on one side, named "Kerafix<sup>®</sup> Flexpan 200-GW", "Kerafix<sup>®</sup> Flexpan 200 W-GW" and "Kerafix<sup>®</sup> Flexpan 200 L-GW"
- completely wrapped with PVC-foil, named "Kerafix<sup>®</sup> Flexpan 200 E", "Kerafix<sup>®</sup> Flexpan 200 W-E" oder "Kerafix<sup>®</sup> Flexpan 200 L-E"

The products and every modification may be additionally finished with a self adhesive tape<sup>7</sup> on one side.

The flexible, intumescent fire sealing strips base on expandable graphit and an organic binder.

The fire sealing effect bases on the creation of foam in case of fire, that closes gaps, joints and other openings of construction elements and restricts the passage of heat, flame and/or smoke this way.

The flexible, intumescent strips are manufactured in any widths between 5 mm and 340 mm.

The construction products are delivered in rolls of any length, preferably in standard length of 25 m or 50 m.

Optionally the flexible, intumescent fire sealing strips may be cut to size or may be processed to blanked-out pieces.

The characteristics of the flexible intumescent strips and their relevant performances were determined and are listed in annex 1.<sup>8</sup>

#### 1.2 Intended use

The flexible, intumescent fire sealing strips "Kerafix<sup>®</sup> Flexpan 200", "Kerafix<sup>®</sup> Flexpan 200 W" and "Kerafix<sup>®</sup> Flexpan 200 L" are construction products intended to be used as components essential for the fire sealing and fire protection effect of construction elements and special assemblies which shall meet requirements concerning the safety in case of fire. They prevent the heat transmission and the propagation of fire by creating foam.

<sup>7</sup> Type, manufacturer and characteristics deposited at DIBt.

<sup>8</sup> Test methods in accordance with CUAP 11.04/06, version of December 2011; also see EOTA Technical Report 024 (TR 024), version July 2009.

The flexible, intumescent fire sealing strips in end use conditions according to this ETA may be subjected to conditions for the use category type X (out-door use). This includes the unrestricted in-door use in accordance with the use categories type Z<sub>2</sub>, Z<sub>1</sub>, Y<sub>2</sub> and Y<sub>1</sub>.<sup>9</sup>

If the flexible intumescent strips are intended to be used exposed to specific conditions, further tests are necessary.

The provisions made in this European technical approval are based on an assumed working life in end use application of the flexible intumescent fire sealing strips "Kerafix® Flexpan 200", "Kerafix® Flexpan 200 W" and "Kerafix® Flexpan 200 L" of 10 years, provided that the conditions laid down in sections 4.2, 5.1 and 5.2 for packaging, transport, storage, installation, use, maintenance and repair are met.

The indications given on the working life cannot be interpreted as a guarantee given by the producer or the approval body, but are to be regarded only as a means for choosing the right product in relation to the expected economically reasonable working life of the works.

## 2 Characteristics of the products and methods of verification

### 2.1 Mechanical resistance and stability

Not relevant

### 2.2 Safety in case of fire

#### 2.2.1 Reaction to fire

The flexible, intumescent fire sealing strips "Kerafix® Flexpan 200", "Kerafix® Flexpan 200 W" and "Kerafix® Flexpan 200 L" comply concerning reaction to fire with the requirements of class E according to EN 13501-1<sup>10</sup>.

NOTE:

A European reference fire scenario for façades is not available. In some Member States the classification of the flexible, intumescent fire sealing strips "Kerafix® Flexpan 200", "Kerafix® Flexpan 200 W" and "Kerafix® Flexpan 200 L" according to EN 13501-1 may possibly not be sufficient for the use in façades. An additional assessment of "Kerafix® Flexpan 200", "Kerafix® Flexpan 200 W" and "Kerafix® Flexpan 200 L" according to national provisions (e.g. on the basis of a large scale test) might be necessary to comply with Member State regulations, until the existing European classification system has been completed.

#### 2.2.2 Resistance to fire

For demonstration of the suitability of "Kerafix® Flexpan 200", "Kerafix® Flexpan 200 W" and "Kerafix® Flexpan 200 L" in fire resistant assemblies (end use application), the flexible intumescent strip "Kerafix® Flexpan 200" with a self adhesive tape for fixing was tested as effective fire sealing component of a fire door according to EN 1363-1<sup>11</sup> and EN 1634-1<sup>12</sup>.

<sup>9</sup> See EOTA TR 024, edition July 2009, clause 4.1, use categories, Note 5.

<sup>10</sup> EN 13501-1:2009 Fire Classification of construction products and building elements, Part 1: Classification using test data from reaction to fire tests.

<sup>11</sup> EN 1363-1:1999 Fire resistance tests, Part 1: General requirements.

<sup>12</sup> EN 1634-1:1999 Fire resistance tests for door and shutter assemblies; Part 1: Fire doors and shutters.

The fire door tested – a double leaf door made of solid wood with a door rabbet – passed the test till interruption after 46 minutes without receiving one of the fail criteria.<sup>13</sup>

This test basically qualifies the flexible intumescent fire sealing strips "Kerafix<sup>®</sup> Flexpan 200", "Kerafix<sup>®</sup> Flexpan 200 W" and "Kerafix<sup>®</sup> Flexpan 200 L" for use in fire sealing or fire protective applications.

The performance "resistance to fire" is not being considered in more detail in this ETA. It shall be tested separately for the final elements concerned.

## **2.3 Hygiene, health and the environment**

### **2.3.1 Air and water permeability**

Not relevant

### **2.3.2 Release of dangerous substances**

According to the manufacturer's declaration and the chemical compositions deposited<sup>14</sup>, the products "Kerafix<sup>®</sup> Flexpan 200", "Kerafix<sup>®</sup> Flexpan 200 W" und "Kerafix<sup>®</sup> Flexpan 200 L" do not contain dangerous substances as registered in the Council Directive 76/769/EEC (amended by EC Decision 455/2009/EC of 6 May 2009)<sup>15</sup> or listed in the database of the European Commission; published in the Regulation (EC) N° 1272/2008 of 16 December 2008<sup>16</sup>.

NOTE:

In addition to the specific clauses relating to dangerous substances contained in this European technical approval, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Directive, these requirements need also to be complied with, when and where they apply.

## **2.4 Safety in use (mechanical resistance and stability)**

Not relevant

## **2.5 Protection against noise**

Not relevant

## **2.6 Energy, economy and heat retention**

Not relevant

## **2.7 Aspects of durability and serviceability**

The construction products "Kerafix<sup>®</sup> Flexpan 200", "Kerafix<sup>®</sup> Flexpan 200 W" and "Kerafix<sup>®</sup> Flexpan 200 L" were tested for the use category type X (out-door use)<sup>8</sup>.

No essential changes of the intumescent properties expansion ratio and expansion pressure could be assessed.

<sup>13</sup> Further test reports concerning fire resistance of products are known at DIBt using the flexible intumescent strips mentioned in this ETA as effective fire sealing or fire protective components.

<sup>14</sup> The detailed chemical composition was presented to DIBt for assessment; type, manufacturer and characteristics of the lamination and finishing materials and the self adhesive fixing tape are deposited at DIBt.

<sup>15</sup> Official Journal of the European Communities L 137 of 3 June 2009, p 3

<sup>16</sup> Official Journal of the European Communities L 353 of 31 December 2008, p 1

**Conclusion:**

The construction products "Kerafix<sup>®</sup> Flexpan 200", "Kerafix<sup>®</sup> Flexpan 200 W" and "Kerafix<sup>®</sup> Flexpan 200 L" can be exposed to external weathering as well as to in-door conditions with and without high humidity and to permanent or occasional condensation without expecting essential changes of their intumescent properties expansion ratio and expansion pressure.

Voluntarily the following additional verifications of the products' behaviour were provided<sup>17</sup>:

- exposure to a permanent temperature of 80 °C for 40 days,
- subsequent over-painting with paints on the basis of:
  - acrylic dispersion
  - alkyd resin
  - polyurethane acrylic
  - epoxy resin
- exposure to permanent wetness,
- exposure to solvents:
  - butyl acetate
  - butanol
  - solvent naphtha
  - fuel
- contact with plastics (PVC, PE).

After these exposures no essential changes of the intumescent properties expansion ratio and expansion pressure could be assessed.

### 3 Evaluation and attestation of conformity and CE marking

#### 3.1 System of attestation of conformity

According to the Decision 1999/454/EG of the European Commission<sup>18</sup>, system 1 of the attestation of conformity applies.

In addition, according to the Decision 2001/596/EC of the European Commission<sup>19</sup> system 3 of the attestation of conformity applies with regard to reaction to fire.

These systems of attestation of conformity are defined as follows:

System 1: Certification of the conformity of the product by an notified certification body on the basis of:

- (a) Tasks for the manufacturer:
  - (1) factory production control (FPC);
  - (2) further testing of samples taken at the factory by the manufacturer in accordance with a prescribed test plan;
- (b) Tasks for the notified body:
  - (3) initial type-testing of the product;
  - (4) initial inspection of factory and of factory production control;
  - (5) continuous surveillance, assessment and approval of factory production control.

<sup>17</sup> EOTA Technical Report 024 (TR 024), version July 2009, clause 4.3  
<sup>18</sup> Official Journal of the European Communities L 178/42 of 14 July 1999  
<sup>19</sup> Official Journal of the European Communities L 209/33 of 2 August 2001

System 3: Declaration of conformity of the product by the manufacturer on the basis of:

- (a) Tasks for the manufacturer:
  - (1) factory production control (FPC);
- (b) Tasks for the notified body:
  - (2) initial type-testing of the product.

## 3.2 Responsibilities

### 3.2.1 Tasks for the manufacturer

#### 3.2.1.1 Factory production control

The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall insure that the product is in conformity with this European technical approval.

The manufacturer may only use raw materials and components stated in the technical documentation of this European technical approval.

The factory production control (FPC) shall be in accordance with the control plan which is part of the technical documentation of this European technical approval. The control plan is laid down in the context of the FPC system operated by the manufacturer and deposited with Deutsches Institut für Bautechnik.<sup>20</sup>

The results of FPC shall be recorded and evaluated in accordance with the provisions of the control plan.

#### 3.2.1.2 Other tasks for the manufacturer

The manufacturer shall, on the basis of a contract, involve a body which is notified for the tasks referred to in section 3.1 in the field of fire sealing and fire stopping products in order to undertake the actions laid down in section 3.2.2. For this purpose, the control plan referred to in sections 3.2.1.1 and 3.2.2 shall be handed over by the manufacturer to the notified body involved.

The manufacturer shall make a declaration of conformity, stating that the construction product is in conformity with the provisions of this European technical approval ETA-12/0152 issued on 16 May 2012.

### 3.2.2 Tasks for the notified bodies

The notified body shall perform the

- initial type-testing of the product (systems 1 and 3),
- initial inspection of factory and of factory production control (systems 1),
- continuous surveillance, assessment and approval of factory production control (system 1)

in accordance with the provisions laid down in the control plan of 27 April 2012.

The notified body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report.

The notified certification body involved by the manufacturer shall issue an EC certificate of conformity of the product stating the conformity with the provisions of this European technical approval.

<sup>20</sup>

The "control plan" is a confidential part of the European technical approval and only handed over to the notified body/bodies involved in the procedure of attestation of conformity. See section 3.2.2.



In cases where the provisions of the European technical approval and its control plan are no longer fulfilled the certification body shall withdraw the certificate of conformity and inform Deutsches Institut für Bautechnik without delay.

### 3.3 CE marking

The CE marking shall be affixed on the product itself or the label attached to it or on packaging or the accompanying commercial document, e.g. the EC declaration of conformity.

The letters "CE" shall be followed by the identification number of the notified certification body, where relevant, and be accompanied by the following additional information:

- the name and address of the producer (legal entity responsible for the manufacture),
- the last two digits of the year in which the CE marking was affixed,
- the number of the EC certificate of conformity for the product,
- the number of the European technical approval,
- the generic type of product,
- the use categories.

Example: see annex 2

## 4 Assumptions under which the fitness of the products for the intended use was favourably assessed

### 4.1 Manufacturing

The European technical approval is issued for the products "Kerafix® Flexpan 200", "Kerafix® Flexpan 200 W", "Kerafix® Flexpan 200 L" and their laminated types on the basis of agreed data and information deposited with Deutsches Institut für Bautechnik, which identifies the products assessed and judged.

Changes concerning the products or the production process, which could result in these deposited data and information being incorrect should be notified to Deutsches Institut für Bautechnik before implementing the changes. The Deutsches Institut für Bautechnik will decide whether or not such changes affect the approval and consequently the validity of the CE marking on the basis of the approval and if so whether further assessment or modifications to the approval shall be necessary.

### 4.2 Installation

Additionally installed cover sheets for mechanical protection must not restrict the creation of foam of the flexible, intumescent fire sealing strips "Kerafix® Flexpan 200", "Kerafix® Flexpan 200 W" and "Kerafix® Flexpan 200 L" or their laminated types.

When assembling, the substrate shall be dry and proper to ensure e.g. the sufficient adhesion of the self-adhesive tape.

The products may be cut to size with appropriate tools on side.

The manufacturer's installation instruction shall be considered.

## 5 Indications to the manufacturer

### 5.1 Packaging, transport and storage

"Kerafix® Flexpan 200", "Kerafix® Flexpan 200 W", "Kerafix® Flexpan 200 L" and their laminated types should be protected from direct weathering during transport.

The construction products "Kerafix® Flexpan 200", "Kerafix® Flexpan 200 W", "Kerafix® Flexpan 200 L" and their laminated types should be stored at a temperature between +15 °C and +30 °C and at relative humidity between 50% and 70% RH.



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## 5.2 Use, maintenance, repair

Damaged sections of the flexible, intumescent fire sealing strips "Kerafix<sup>®</sup> Flexpan 200", "Kerafix<sup>®</sup> Flexpan 200 W" and "Kerafix<sup>®</sup> Flexpan 200 L" and their laminated types shall be only replaced by new, unspoiled sections of the same type and modification. The substitution shall be carried out carefully. The required quantity of material and total thickness of material shall be maintained.

Prof. Gunter Hoppe  
Head of Department

*beglaubigt:*  
Dr.-Ing. Sabine Dierke

#### ANNEX 1

Characteristics relevant for fire stopping and fire sealing effect and for the identification of the products according to ETA-12/0152

characteristic	"Kerafix® Flexpan 200"	"Kerafix® Flexpan 200 W"	"Kerafix® Flexpan 200 L"
Nominal thickness	1,0 mm to 3,0 mm	1,5 mm to 3,0 mm	1,0 mm to 3,0 mm
tolerances	± 10% in nominal thickness ± 0,5 mm in nominal width ± 2 mm in declared length		
density	980 kg/m <sup>3</sup> to 1200 kg/m <sup>3</sup>	950 kg/m <sup>3</sup> to 1100 kg/m <sup>3</sup>	700 kg/m <sup>3</sup> to 900 kg/m <sup>3</sup>
loss of mass on heating	48,0 % ± 5 %	46,0 % ± 5 %	53,0 % ± 5 %
expansion ratio	14,0 to 28,0 (sample 1,6 mm thick)	9,0 to 18,0 (sample 1,6 mm thick)	9,0 to 20,0 (samples 1,5 mm thick)
expansion pressure	0,40 N/mm <sup>2</sup> to 1,20 N/mm <sup>2</sup>	0,48 N/mm <sup>2</sup> to 0,95 N/mm <sup>2</sup>	0,38 N/mm <sup>2</sup> to 0,90 N/mm <sup>2</sup>

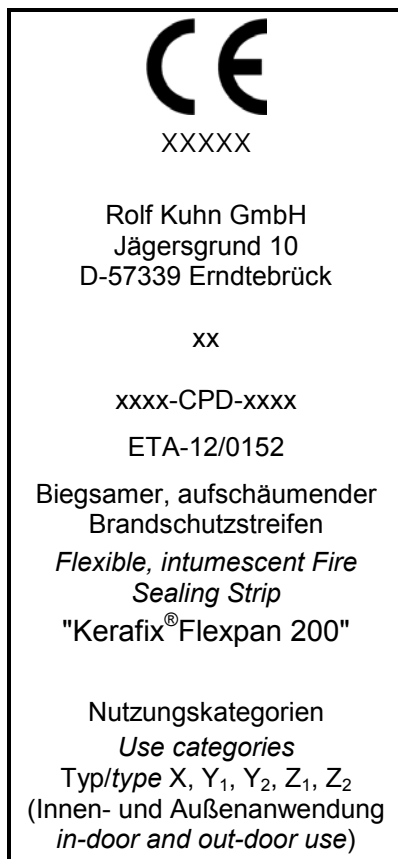
## ANNEX 2

Example of CE marking for a flexible, intumescent fire sealing strips

"Kerafix® Flexpan 200",

"Kerafix® Flexpan 200 W" and

"Kerafix® Flexpan 200 L"



Symbol "CE"

Identification number of notified certification body for AoC system 1

Name and address of the producer (legal entity responsible for the manufacturer)

Two last digit of year of affixing CE marking for AoC system 1

Number of EC certificate of conformity

ETA number

Generic type of product and trade name:

"Kerafix® Flexpan 200" or

"Kerafix® Flexpan 200 W" or

"Kerafix® Flexpan 200 L" or

Modifications according to this ETA, clause 1.1

Use categories according to ETA-12/0152