

## European Technical Approval ETA-12/0521

English translation prepared by DIBt - Original version in German language

Handelsbezeichnung  
*Trade name*

BTI DoTec und Drilltec Schrauben  
*BTI DoTec and Drilltec screws*

Zulassungsinhaber  
*Holder of approval*

BTI Befestigungstechnik GmbH & Co. KG  
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DEUTSCHLAND

Zulassungsgegenstand  
und Verwendungszweck  
*Generic type and use  
of construction product*

BTI DoTec und Drilltec Schrauben als Holzverbindungsmittel  
*BTI DoTec und Drilltec screws for use in timber constructions*

Geltungsdauer:  
*Validity:* vom  
from  
bis  
to

3 December 2012  
3 December 2017

Herstellwerk  
*Manufacturing plant*

plant 1, plant 2, plant 3

Diese Zulassung umfasst  
*This Approval contains*

47 Seiten einschließlich 3 Anhänge  
*47 pages including 3 annexes*

## I LEGAL BASES AND GENERAL CONDITIONS

- 1 This European technical approval is issued by Deutsches Institut für Bautechnik in accordance with:
  - Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of Member States relating to construction products<sup>1</sup>, modified by Council Directive 93/68/EEC<sup>2</sup> and Regulation (EC) N° 1882/2003 of the European Parliament and of the Council<sup>3</sup>;
  - *Gesetz über das In-Verkehr-Bringen von und den freien Warenverkehr mit Bauprodukten zur Umsetzung der Richtlinie 89/106/EWG des Rates vom 21. Dezember 1988 zur Angleichung der Rechts- und Verwaltungsvorschriften der Mitgliedstaaten über Bauprodukte und anderer Rechtsakte der Europäischen Gemeinschaften (Bauproduktengesetz - BauPG) vom 28. April 1998<sup>4</sup>, as amended by Article 2 of the law of 8 November 2011<sup>5</sup>;*
  - Common Procedural Rules for Requesting, Preparing and the Granting of European technical approvals set out in the Annex to Commission Decision 94/23/EC<sup>6</sup>.
- 2 Deutsches Institut für Bautechnik is authorized to check whether the provisions of this European technical approval are met. Checking may take place in the manufacturing plant. Nevertheless, the responsibility for the conformity of the products to the European technical approval and for their fitness for the intended use remains with the holder of the European technical approval.
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<sup>1</sup> Official Journal of the European Communities L 40, 11 February 1989, p. 12

<sup>2</sup> Official Journal of the European Communities L 220, 30 August 1993, p. 1

<sup>3</sup> Official Journal of the European Union L 284, 31 October 2003, p. 25

<sup>4</sup> *Bundesgesetzblatt Teil I 1998*, p. 812

<sup>5</sup> *Bundesgesetzblatt Teil I 2011*, p. 2178

<sup>6</sup> Official Journal of the European Communities L 17, 20 January 1994, p. 34

## II SPECIFIC CONDITIONS OF THE EUROPEAN TECHNICAL APPROVAL

### 1 Definition of product/ products and intended use

#### 1.1 Definition of the construction product

DoTec and Drilltec screws are self-tapping screws made from special carbon or martensitic stainless steel. The screws are hardened. Screws made from carbon steel have a corrosion protection according to Annex A 1.6. The outer thread diameter is not less than 3.0 mm and not greater than 10.0 mm. The overall length of the screws is ranging from 17 mm to 440 mm. Further dimensions are shown in Annex 3. The washers are made from carbon steel. The dimensions of the washers are given in Annex 3.

#### 1.2 Intended use

The screws are intended to be used for connecting wood-based members, where requirements for mechanical resistance and stability and safety in use in the sense of the essential requirements N 1 and N 4 of Council Directive 89/106/EEC shall be fulfilled.

The screws are used for connections in load bearing timber structures between wood-based members or between those members and steel members:

- Solid timber (softwood) of strength classes C14-C40 according to EN 338<sup>7</sup>/ EN 14081-1<sup>8</sup>,
- Glued laminated timber (softwood) of at least strength class GL24c according to EN 1194<sup>9</sup>/ EN 14080<sup>10</sup>,
- Laminated veneer lumber LVL according to EN 14374<sup>11</sup>, arrangement of the screws only perpendicular to the plane of the veneers
- Glued laminated solid timber Duo- and Triobalken according to prEN 14080<sup>12</sup> or national provisions that apply at the installation site
- Cross-laminated timber according to European technical approvals or national provisions that apply at the installation site

The screws may be used for connecting the following wood-based panels to the timber members mentioned above:

- Plywood according to EN 636<sup>13</sup> and EN 13986<sup>14</sup>,
- Oriented Strand Board, OSB according to EN 300<sup>15</sup> and EN 13986,
- Particleboard according to EN 312<sup>16</sup> and EN 13986,

7	EN 338:2009	Timber structures - Strength classes
8	EN 14081-1:2005+A1:2011	Timber structures - Strength graded structural timber with rectangular cross section - Part 1: General requirements
9	EN 1194:1999	Timber structures - Glued laminated timber - Strength classes and determination of characteristic values
10	EN 14080:2005	Timber structures - Glued laminated timber - Requirements
11	EN 14374:2004	Timber structures - Structural laminated veneer lumber - Requirements
12	prEN 14080:2012	Timber structures - Glued laminated timber and Glued laminated solid timber - Requirements
13	EN 636:2003	Plywood - Specifications
14	EN 13986:2004	Wood-based panels for use in construction - Characteristics, evaluation of conformity and marking
15	EN 300:2006	Oriented strand boards (OSB) - Definition, classification and specifications
16	EN 312:2003	Particleboards - Specifications

- Fibreboards according to EN 622-2<sup>17</sup>, EN 622-3<sup>18</sup> and EN 13986,
- Cement-bonded particle boards according to national provisions that apply at the building site,
- Solid-wood panels according to national provisions that apply at the building site.

Wood-based panels shall only be arranged on the side of the screw head.

DoTec and Drilltec screws with an outer thread diameter of at least 6 mm may be used for the fixing of thermal insulation material on top of rafters or on wood-based members in vertical façades.

The scope of the screws regarding resistance to corrosion shall be defined according to national provisions that apply at the installation site considering environmental conditions. Annex 1.6 contains the corrosion protection for DoTec and Drilltec screws made from carbon steel and the material number of the martensitic stainless steel.

The screws may be used for connections subject to static or quasi static loading.

The provisions made in this European technical approval are based on an assumed working life of the screws of 50 years, provided that the conditions laid down in section 4.2 for the installation are met. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

## 2 Characteristics of product

	Characteristic	Assessment of characteristic
2.1 Mechanical resistance and stability <sup>*)</sup>		
2.1.1	Dimensions	See Annex 3
2.1.2	Characteristic yield moment	See Annex 1
2.1.3	Characteristic withdrawal parameter	See Annex 1
2.1.4	Characteristic head pull-through parameter	See Annex 1
2.1.5	Characteristic tensile strength	See Annex 1
2.1.6	Characteristic yield strength	No performance determined
2.1.7	Characteristic torsional strength	See Annex 1
2.1.8	Insertion moment	See Annex 1
2.1.9	Spacing, end and edge distances of the screws and minimum thickness of the wood based material	See Annex 1
2.1.10	Slip modulus for mainly axially loaded screws	See Annex 1

<sup>17</sup>

EN 622-2:2004

Fibreboards - Specifications - Part 2: Requirements for hardboards

<sup>18</sup>

EN 622-3:2004

Fibreboards - Specifications - Part 3: Requirements for medium boards

	Characteristic	Assessment of characteristic
2.2 Safety in case of fire		
2.2.1	Reaction to fire	Self-tapping screws are made of steel classified as Euroclass A1 in accordance with EC decision 96/603/EC, as amended by EC decision 2000/605/EC.
2.3 Hygiene, health and the environment		
2.3.1	Content and/or release of dangerous substances	The product does not contain cadmium. There is no risk that chrome VI - contained in the chromated carbon steel screws - will be released by consideration of all possible release scenarios.**)
2.4 Safety in use		
2.4.1	Dimensions	See Annex 3
2.4.2	Characteristic yield moment	See Annex 1
2.4.3	Characteristic withdrawal parameter	See Annex 1
2.4.4	Characteristic head pull-through parameter	See Annex 1
2.4.5	Characteristic tensile strength	See Annex 1
2.4.6	Characteristic yield strength	No performance determined
2.4.7	Characteristic torsional strength	See Annex 1
2.4.8	Insertion moment	See Annex 1
2.4.9	Spacing, end and edge distances of the screws and minimum thickness of the wood based material	See Annex 1
2.4.10	Slip modulus for mainly axially loaded screws	See Annex 1
Protection against noise		Not relevant
Energy economy and heat retention		Not relevant
2.5 General aspects relating to fitness for use		
2.5.1	Durability against corrosion	See Annex 1

\*\*)

In accordance with <http://ec.europa.eu/enterprise/construction/cpd-ds/>. In addition to the specific clauses relating to dangerous substances contained in this European technical approval, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the EU Construction Products Directive, these requirements need also to be complied with, when and where they apply.

	Characteristic	Assessment of characteristic
2.5.2	Serviceability	The assessment for mechanical resistance and stability as well as durability against corrosion covers this property.

## 2.1 Mechanical resistance and stability

Annexes 1 to 2 contain the load-carrying capacities for DoTec and Drilltec screws.

The design and construction shall be carried out according to national provisions that apply at the installation site in line with the partial safety factor format, e.g. in accordance with EN 1995-1-1.

## 3 Evaluation and attestation of conformity and CE marking

### 3.1 System of attestation of conformity

According to the decision 97/638/EC of the European Commission<sup>19</sup> the system 2+ of attestation of conformity applies.

This system of attestation of conformity is defined as follows:

System 2+: Declaration of conformity of the product by the manufacturer on the basis of:

(a) Tasks for the manufacturer:

- (1) initial type-testing of the product;
- (2) factory production control;
- (3) testing of samples taken at the factory in accordance with a prescribed test plan.

(b) Tasks for the approved body:

- (4) certification of factory production control on the basis of:
  - initial inspection of factory and of factory production control;
  - continuous surveillance, assessment and approval of factory production control.

Note: Approved bodies are also referred to as "notified bodies".

## 3.2 Responsibilities

### 3.2.1 Tasks for the manufacturer

#### 3.2.1.1 Factory production control

The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall insure that the product is in conformity with this European technical approval.

The manufacturer may only use raw materials stated in the technical documentation of this European technical approval supplied with the relevant inspection documents as laid down in the control plan.

<sup>19</sup>

Official Journal of the European Communities L 268/36 of 19 September 1997

The factory production control shall be in accordance with the "control plan relating to the European technical approval ETA-12/0521 issued on 3 December 2012" which is part of the technical documentation of this European technical approval. The control plan is laid down in the context of the factory production control system operated by the manufacturer and deposited with Deutsches Institut für Bautechnik.<sup>20</sup>

The incoming raw materials shall be subject to controls and tests by the manufacturer before acceptance. Check of materials, such as steel rods or wire, shall include control of the inspection documents presented by suppliers (comparison with nominal values) by verifying dimension and determining material properties, e.g. chemical composition, mechanical properties and corrosion protection.

The manufactured components shall be checked visually and for dimensions. The control plan includes details of the extent, nature and frequency of testing and controls to be performed within the factory production control.

The results of factory production control shall be recorded and evaluated in accordance with the provisions of the control plan. The records shall include at least the following information:

- Designation of the product, basic material and components,
- Type of control or testing,
- Date of manufacture of the product and date of testing of the product or basic material and components,
- Result of control and testing and, if appropriate, comparison with requirements,
- Signature of person responsible for factory production control.

The records shall be presented to the approved body involved in the continuous surveillance and shall be presented to Deutsches Institut für Bautechnik on request.

#### 3.2.1.2 Initial type testing

For initial type-testing the results of the tests performed as part of the assessment for the European technical approval may be used unless there are changes in the production line or plant. In such cases the necessary initial type-testing has to be agreed between Deutsches Institut für Bautechnik and the notified body.

#### 3.2.1.3 Other tasks for the manufacturer

The manufacturer shall, on the basis of a contract, involve a body which is approved for the tasks referred to in section 3.1 in the field of screws in order to undertake the actions laid down in section 3.2.2. For this purpose, the control plan referred to in sections 3.2.1.1 and 3.2.2 shall be handed over by the manufacturer to the approved body involved.

The manufacturer shall make a declaration of conformity, stating that the construction product is in conformity with the provisions of the European technical approval ETA-12/0521 issued on 3 December 2012.

<sup>20</sup>

The "control plan" is a confidential part of the European technical approval and only handed over to the approved body involved in the procedure of attestation of conformity. See section 3.2.2.



### 3.2.2 Tasks for the approved bodies

The approved body shall perform the

- initial inspection of factory and of factory production control,
- continuous surveillance, assessment and approval of factory production control, in accordance with the provisions laid down in the control plan.

#### 3.2.2.1 Initial inspection of factory and factory production control

The approved body shall ascertain that, in accordance with the control plan, the factory, in particular the staff and equipment, and the factory production control, are suitable to ensure a continuous and orderly manufacturing of the screws with this European technical approval.

#### 3.2.2.2 Continuous surveillance

The approved body shall control the documentation of the factory production control (FPC) twice a year including an annual visit of the factory for routine inspections. It shall be verified that the system of factory production control and the specified manufacturing processes are maintained, taking account of the control plan.

#### 3.2.2.3 Other tasks of the approved body

The approved body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report.

The results of certification and continuous surveillance shall be made available on demand by the certification body to Deutsches Institut für Bautechnik.

The approved certification body involved by the manufacturer shall issue an EC certificate of conformity of the factory production control stating the conformity with the provisions of this European technical approval.

In cases where the provisions of the European technical approval and its control plan are no longer fulfilled the certification body shall withdraw the certificate of conformity and inform Deutsches Institut für Bautechnik without delay.

### 3.3 CE marking

The CE marking shall be affixed on each packaging of the self-tapping screws. The letters "CE" shall be followed by the identification number of the approved certification body and be accompanied by the following additional information:

- the name and address of the producer (legal entity responsible for the manufacture),
- the last two digits of the year in which the CE marking was affixed,
- the number of the EC certificate for the factory production control,
- the number of the European technical approval,
- name of the product,
- outer thread diameter and length of the self-tapping screws,
- type and mean thickness of the corrosion protection, if relevant,
- Stainless steel including the material number, if relevant.



#### **4 Assumptions under which the fitness of the product for the intended use was favourably assessed**

##### **4.1 Manufacturing**

DoTec and Drilltec self-tapping screws shall be manufactured in accordance with the provisions of this European technical approval using the manufacturing processes as identified at the inspection of the plant by the notified inspection body and laid down in the technical documentation.

The European technical approval is issued for the product on the basis of agreed data/information, deposited with Deutsches Institut für Bautechnik, which identifies the product that has been assessed and judged. Changes to the product or production process, which could result in this deposited data/information being incorrect, shall be notified to Deutsches Institut für Bautechnik before the changes are introduced. Deutsches Institut für Bautechnik will decide whether or not such changes affect the approval and consequently the validity of the CE marking on the basis of the approval and if so whether further assessment or alterations to the approval shall be necessary.

##### **4.2 Installation**

The screws are driven into the wood-based member without pre-drilling or in pre-drilled holes with a diameter not exceeding the inner thread diameter  $d_1$ . The screw holes in steel members shall be pre-drilled with an adequate diameter greater than the outer thread diameter.

In the case of fastening battens on thermal insulation material on top of rafters the screws shall be driven in the rafter through the battens and the thermal insulation material without pre-drilling in one sequence.

A minimum of two screws shall be used for connections in load bearing timber structures.

If screws with an outer thread diameter  $d \geq 8$  mm are driven into the wood-based member without pre-drilling, the structural solid or glued laminated timber, laminated veneer lumber and similar glued members shall be from spruce, pine or fir.

Countersunk head screws may be used with washers according to Annex 3.28. After inserting the screw the washers shall touch the surface of the wood-based member completely.

By fastening screws in wood-based members the head of the screws shall be flush with the surface of the wood-based member. For pan head, small countersunk washer head, washer head and hexagonal head with or without washer the head part remains unconsidered.

#### **5 Indications to the manufacturer**

##### **5.1 Use, maintenance, repair**

The assessment of the fitness for use is based on the assumption that no maintenance is required during the assumed intended working life.

Georg Feistel  
Head of Department

*beglaubigt:*  
Dewitt

## ANNEX 1 – Characteristic values of the load-carrying capacities

Table 1.1 Characteristic load-carrying capacities of DoTec and Drilltec screws

Outer thread diameter [mm]	3.0	3.5	4.0	4.5	5.0	6.0	8.0	10.0
Characteristic yield moment $M_{y,k}$ [Nm]	1.6	2.3	3.3	4.5	5.9	9.5	20.0	36.0
Characteristic tensile strength $f_{tens,k}$ [kN]	2.8	3.8	5.0	6.4	7.9	11.0	20.0	30.0
Characteristic torsional strength $f_{tor,k}$ [Nm]	1.5	2.5	3.2	4.3	6.5	10.0	25.0	40.0

### A.1.1 General

The minimum penetration length of screws in the load-bearing wood-based members shall be  $4 \cdot d$ , where  $d$  is the outer thread diameter.

The outer thread diameter of screws inserted in cross-laminated timber shall be at least 6 mm. The inner thread diameter  $d_1$  of the screws shall be greater than the maximal width of the gaps in the layer.

#### A.1.2.1 General

The outer thread diameter  $d$  shall be used as effective diameter of the screw according to EN 1995-1-1.

#### A.1.2.2 Cross laminated timber

The embedding strength for screws arranged parallel to the plane of cross laminated timber may be assumed according to equation (1.1) independent of the angle between screw axis and grain direction,  $0^\circ \leq \alpha \leq 90^\circ$ :

$$f_{h,k} = 20 \cdot d^{-0,5} \text{ in N/mm}^2 \quad (1.1)$$

Where  $d$  is the outer thread diameter of the screws in mm.

Equation (1.1) is only valid for softwood layers. The provisions in the European technical approval or national approvals of the cross laminated timber applies.

The embedding strength for screws in the wide face of cross laminated timber should be assumed as for solid timber based on the characteristic density of the outer layer. Where applicable, the angle between force and grain direction of the outer layer shall be taken into account. The direction of the lateral force shall be perpendicular to the screw axis and parallel to the wide face of the cross laminated timber.

For angles  $45^\circ \leq \alpha < 90^\circ$  between screw axis and grain direction of the outer layer the characteristic load-carrying capacity may be assumed as 2/3 of the corresponding value for  $\alpha = 90^\circ$ , if only the penetration depth perpendicular to the wide face is taken into account.

### A.1.3 Axially loaded screws

The axial slip modulus  $K_{ser}$  of the threaded part of a screw for the serviceability limit state per side shall be taken independent of angle  $\alpha$  to the grain as:

$$K_{ser} = 780 \cdot d^{0,2} \cdot l_{ef}^{0,4} \quad [\text{N/mm}] \quad (1.2)$$

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Characteristic values of the load-carrying capacities	

where

$d$  outer thread diameter of the screw [mm]

$l_{ef}$  penetration length of the screw in the wood-based member [mm].

#### A.1.3.1 Axial withdrawal capacity

The characteristic withdrawal parameter at an angle of  $30^\circ < \alpha \leq 90^\circ$  to the grain based on a characteristic density of the wood-based member of  $350 \text{ kg/m}^3$  is

$f_{ax,k} = 12.0 \text{ N/mm}^2$  for screws with  $3.0 \text{ mm} \leq d \leq 8.0 \text{ mm}$

$f_{ax,k} = 10.0 \text{ N/mm}^2$  for screws with  $d = 10.0 \text{ mm}$ .

For screws penetrating more than one layer of cross-laminated timber the different layers may be taken into account proportionally.

#### A.1.3.2 Head pull-through capacity

The characteristic value of the head pull-through parameter for DoTec and Drilltec screws for a characteristic density of  $350 \text{ kg/m}^3$  of the timber and for wood-based panels like

- plywood according to EN 636 and EN 13986
- oriented Strand Board, OSB according to EN 300 and EN 13986
- particleboard according to EN 312 and EN 13986
- fibreboards according to EN 622-2, EN 622-3 and EN 13986
- cement-bonded particle board according to national provisions that apply at the building site
- solid wood panel according to national provisions that apply at the building site

with a thickness of more than 20 mm is

$f_{head,k} = 12.0 \text{ N/mm}^2$  for screws with hexagonal, washer or pan head

$f_{head,k} = 10.0 \text{ N/mm}^2$  for the remaining screws.

For wood-based panels a maximum characteristic density of  $380 \text{ kg/m}^3$  shall be used in equation (8.40b) of EN 1995-1-1.

For wood based panels with a thickness between 12 mm and 20 mm the characteristic value of the head pull-through parameter for DoTec and Drilltec screws is:

$f_{head,k} = 8 \text{ N/mm}^2$

For wood based panels with a thickness of less than 12 mm the characteristic head pull-through capacity for DoTec and Drilltec screws shall be based on a characteristic value of the head pull-through parameter of  $8 \text{ N/mm}^2$ , and limited to 400 N complying with the minimum thickness of the wood based panels of  $1.2 \cdot d$ , with  $d$  as outer thread diameter and the values in Table 1.2.

Table 1.2 Minimum thickness of wood based panels

Wood based panel	Minimum thickness [mm]
Plywood	6
Fibreboards (hardboards and medium boards)	6
Oriented Strand Boards, OSB	8
Particleboards	8
Cement-bonded particle board	8
Solid wood Panels	12

In steel-to-timber connections the head pull-through capacity is not governing.

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Characteristic values of the load-carrying capacities	

#### A.1.4 Spacing, end and edge distances of the screws and minimum thickness of the wood based material

Minimum thickness for structural members is  $t = 24$  mm for screws with  $d \leq 6$  mm,  $t = 30$  mm for screws with  $d = 8$  mm and  $t = 40$  mm for screws with  $d = 10$  mm.

##### A.1.4.1 Laterally and/or axially loaded screws

Screws in pre-drilled holes

For BTI screws in pre-drilled holes the minimum spacings, end and edge distances are given in EN 1995-1-1:2004+A1: 2008, clause 8.3.1.2 and Table 8.2 as for nails in pre-drilled holes. Here, the outer thread diameter  $d$  shall be considered.

Screws in non pre-drilled holes

For BTI screws in non-predrilled holes the minimum spacing and distances are given in EN 1995-1-1:2004+A1:2008, clause 8.3.1.2 and Table 8.2 as for nails in non-predrilled holes. Here, the outer thread diameter  $d$  shall be considered.

For Douglas fir members minimum spacing and distances parallel to the grain shall be increased by 50%.

Minimum distances from loaded or unloaded ends shall be  $15 \cdot d$  for screws with outer thread diameter  $d \geq 8$  mm and timber thickness  $t < 5 \cdot d$ .

Minimum distances from the unloaded edge perpendicular to the grain may be reduced to  $3 \cdot d$  also for timber thickness  $t < 5 \cdot d$ , if the spacing parallel to the grain and the end distance is at least  $25 \cdot d$ .

##### A.1.4.2 Only axially loaded screws

For BTI screws the minimum spacings, end and edge distances are given in EN 1995-1-1:2004+A1:2008, clause 8.7.2 and Table 8.6.

##### A.1.4.3 Cross laminated timber

The minimum requirements for spacing, end and edge distances of screws in the plane or edge surfaces of cross laminated timber are summarised in Table 1.3. The definition of spacing, end and edge distance is shown in Figure 1.1 and Figure 1.2. The minimum spacing, end and edge distances in the edge surfaces are independent of the angle between screw axis and grain direction. They may be used based on the following conditions:

- Minimum thickness of cross laminated timber:  $10 \cdot d$
- Minimum penetration depth in the edge surface:  $10 \cdot d$

For load components perpendicular to the plane surface (see Figure 1.2 right), the tensile stresses perpendicular to the grain should be transferred by reinforcing screws.

Table 1.3: Minimum spacing, end and edge distances of screws in the plane or edge surfaces of cross laminated timber

	$a_1$	$a_{1,t}$	$a_{1,c}$	$a_2$	$a_{2,t}$	$a_{2,c}$
Plane surface (see Figure 1.1)	$4 \cdot d$	$6 \cdot d$	$6 \cdot d$	$2.5 \cdot d$	$6 \cdot d$	$2.5 \cdot d$
Edge surface (see Figure 1.2)	$10 \cdot d$	$12 \cdot d$	$7 \cdot d$	$4 \cdot d$	$6 \cdot d$	$3 \cdot d$

BTI DoTec and Drilltec screws	Annex 1.3
Characteristic values of the load-carrying capacities	

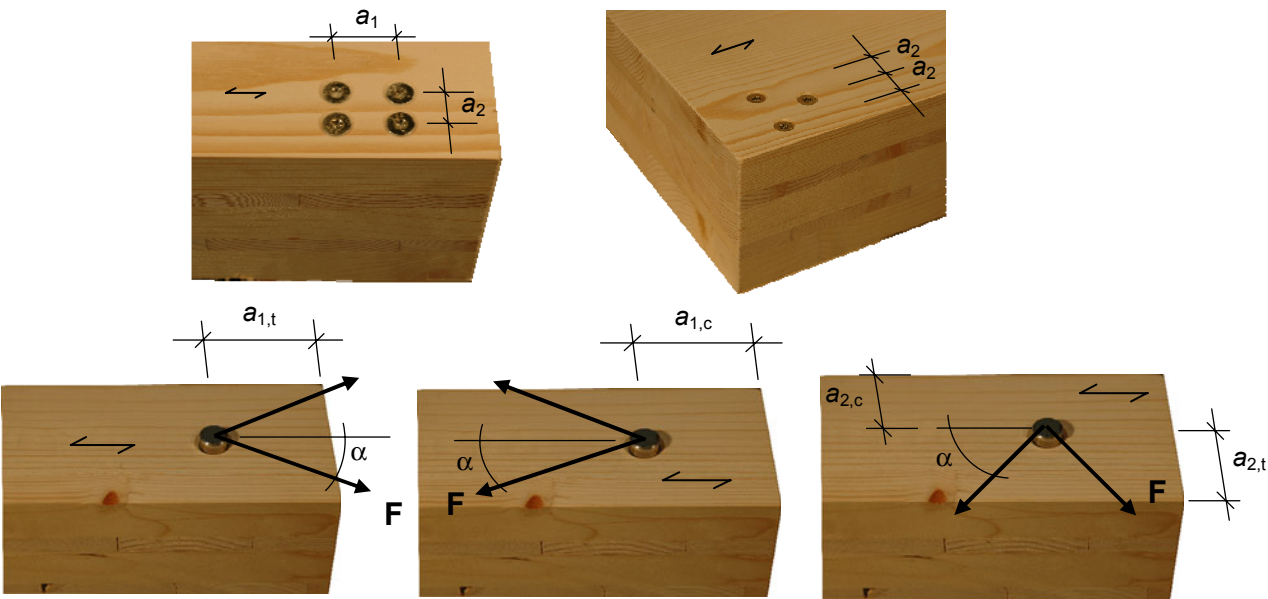


Figure 1.1: Definition of spacing, end and edge distances in the plane surface

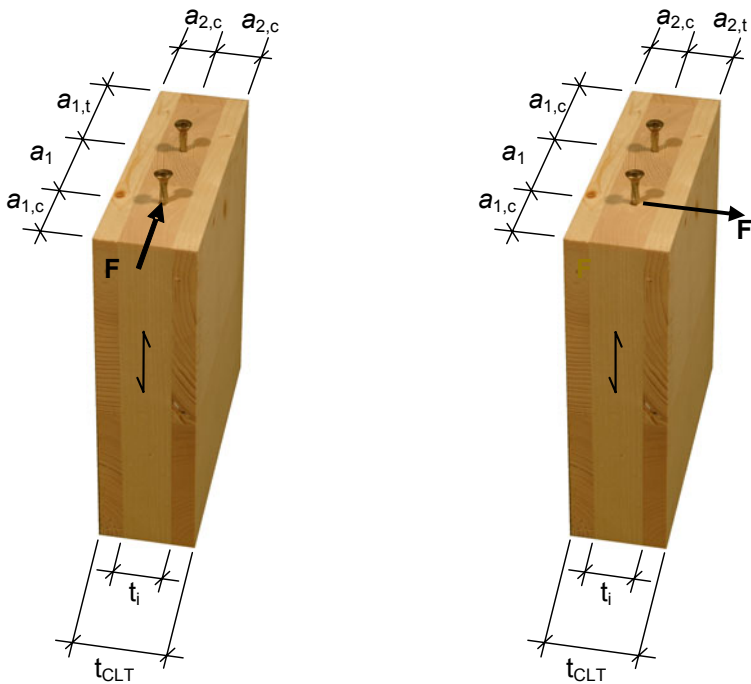


Figure 1.2: Definition of spacing, end and edge distances in the edge surface

BTI DoTec and Drilltec screws	Annex 1.4
Characteristic values of the load-carrying capacities	

#### A.1.5 Insertion moment

The ratio between the characteristic torsional strength  $f_{tor,k}$  and the mean value of insertion moment  $R_{tor,mean}$  fulfills the requirement for all screws.

#### A.1.6 Durability against corrosion

Screws and washers made from carbon steel may have the coatings according to Table 1.4

Table 1.4 Coatings of the screws

Coating		Thickness of the coating [ $\mu\text{m}$ ]
electrogalvanised	blue chromated	3 - 5
	yellow chromated	
Aluminium-zinc-flake coating		5 - 8

Steel no. 1.4006 is used for screws made from martensitic stainless steel.  
Contact corrosion shall be avoided.

BTI DoTec and Drilltec screws	Annex 1.5
Characteristic values of the load-carrying capacities and durability against corrosion	

## ANNEX 2 – Fastening of the thermal insulation material on top of rafters

### A.2.1 General

DoTec and Drilltec with an outer thread diameter of at least 6 mm may be used for the fixing of thermal insulation material on top of rafters or on wood-based members in vertical façades. In the following, the meaning of the word rafter includes wood-based members with inclinations between 0° and 90°.

The thickness of the thermal insulation material may be up to 300 mm. The thermal insulation material shall be applicable as insulation on top of rafters or on façades according to national provisions that apply at the installation site.

The battens have to be from solid timber (softwood) according to EN 338/ EN 14081-1. The minimum thickness  $t$  and the minimum width  $b$  of the battens are given in table 2.1:

Table 2.1 Minimum thickness and minimum width of the battens

Outer thread diameter [mm]	Minimum thickness $t$ [mm]	Minimum width $b$ [mm]
6 and 8	30	50
10	40	60

Instead of battens the wood-based panels specified in chapter A.2.2.1 may be used. Only screws with countersunk head and raised countersunk head shall be used for fixing wood-based panels on rafters with thermal insulation material as interlayer.

The minimum width of the rafters shall be 60 mm.

The spacing between screws shall be not more than 1.75 m.

Friction forces shall not be considered for the design of the characteristic axial load of the screws.

The anchorage of wind suction forces as well as the bending stresses of the battens shall be considered for design. Screws perpendicular to the grain of the rafter (angle  $\alpha = 90^\circ$ ) may be arranged where required considering the design of the battens.

### A.2.2 Parallel inclined screws

#### A.2.2.1 Mechanical model

The system of rafter, thermal insulation material on top of rafter and battens parallel to the rafter may be considered as a beam on elastic foundation. The batten represents the beam, and the thermal insulation material on top of the rafter the elastic foundation. The minimum compression stress of the thermal insulation material at 10 % deformation, measured according to EN 826<sup>1</sup>, shall be  $\sigma_{(10\%)} = 0,05 \text{ N/mm}^2$ . The batten is loaded perpendicular to the axis by point loads  $F_b$ . Further point loads  $F_s$  are from the shear load of the roof due to dead and snow load, which are transferred from the screw heads into the battens.

Instead of battens the following wood-based panels may be used to cover the thermal insulation material if they are suitable for that use:

- Plywood according to EN 636 and EN 13986,
- Oriented Strand Board, OSB according to EN 300 and EN 13986,
- Particleboard according to EN 312 and EN 13986
- Fibreboards according to EN 622-2, EN 622-3 and EN 13986.

The minimum thickness of the wood-based panels shall be 22 mm.

The word batten includes the meaning of wood-based panels in the following.

<sup>1</sup> EN 826:1996 Thermal insulating products for building applications - Determination of compression behaviour

BTI DoTec and Drilltec screws	Annex 2.1
Fastening of the thermal insulation material on top of rafters	



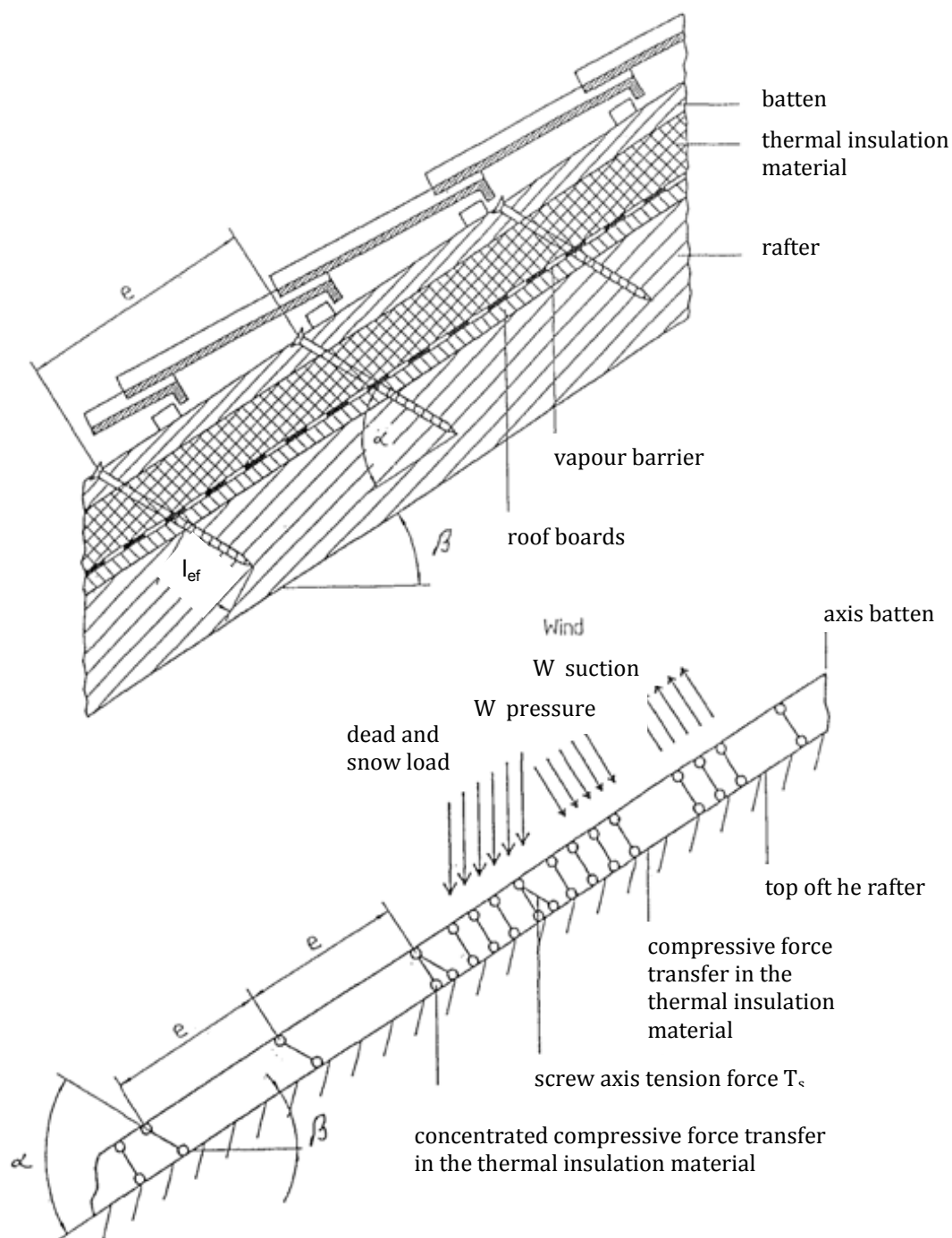


Figure 2.1 Fastening of the thermal insulation material on top of rafters - structural system for parallel inclined screws

BTI DoTec and Drilltec screws	Annex 2.2
Fastening of the thermal insulation material on top of rafters	

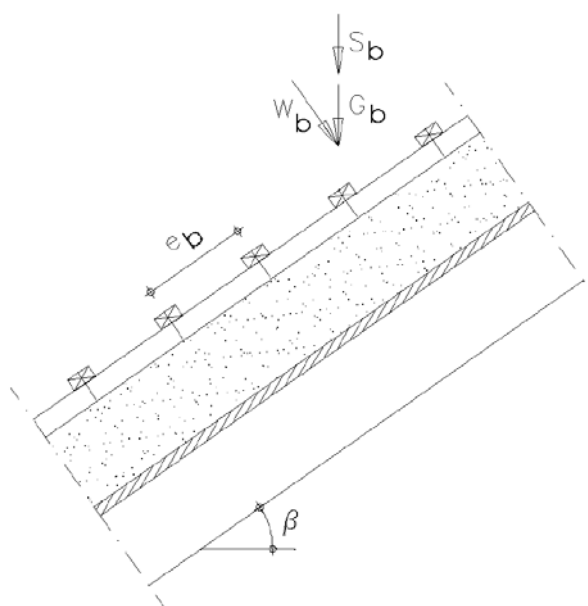


Figure 2.2 Point loads  $F_b$  perpendicular to the battens

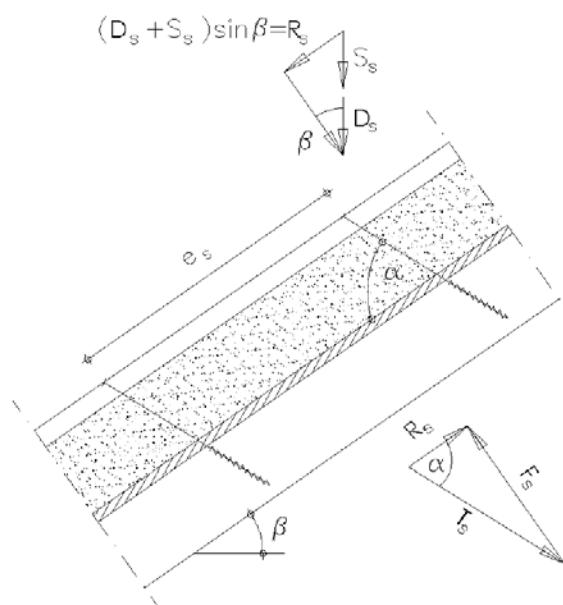


Figure 2.3 Point loads  $F_s$  perpendicular to the battens, load application in the area of the screw heads

BTI DoTec and Drilltec screws	Annex 2.3
Fastening of the thermal insulation material on top of rafters	

### A.2.2.2 Design of the battens

The characteristic value of the bending stresses are calculated as:

$$M_k = \frac{(F_{b,k} + F_{s,k}) \cdot l_{\text{char}}}{4} \quad (2.1)$$

where

$$l_{\text{char}} = \text{characteristic length } l_{\text{char}} = \sqrt[4]{\frac{4 \cdot EI}{w_{\text{ef}} \cdot K}} \quad (2.2)$$

$EI$  = bending stiffness of the batten

$K$  = coefficient of subgrade

$w_{\text{ef}}$  = effective width of the thermal insulation material

$F_{b,k}$  = characteristic value of the point loads perpendicular to the battens

$F_{s,k}$  = characteristic value of the point loads perpendicular to the battens, load application in the area of the screw heads

The coefficient of subgrade  $K$  may be calculated from the modulus of elasticity  $E_{\text{HI}}$  and the thickness  $t_{\text{HI}}$  of the thermal insulation material if the effective width  $w_{\text{ef}}$  of the thermal insulation material under compression is known. Due to the load extension in the thermal insulation material the effective width  $w_{\text{ef}}$  is greater than the width of the batten or rafter, respectively. For further calculations, the effective width  $w_{\text{ef}}$  of the thermal insulation material may be determined according to:

$$w_{\text{ef}} = w + t_{\text{HI}} / 2 \quad (2.3)$$

where

$w$  = minimum from width of the batten or rafter, respectively

$t_{\text{HI}}$  = thickness of the thermal insulation material

$$K = \frac{E_{\text{HI}}}{t_{\text{HI}}} \quad (2.4)$$

The following condition shall be satisfied:

$$\frac{\sigma_{m,d}}{f_{m,d}} = \frac{M_d}{W \cdot f_{m,d}} \leq 1 \quad (2.5)$$

For the calculation of the section modulus  $W$  the net cross section shall be considered.

The characteristic value of the shear stresses shall be calculated according to:

$$V_k = \frac{(F_{b,k} + F_{s,k})}{2} \quad (2.6)$$

The following condition need to be satisfied:

$$\frac{\tau_d}{f_{v,d}} = \frac{1.5 \cdot V_d}{A \cdot f_{v,d}} \leq 1 \quad (2.7)$$

For the calculation of the cross section area the net cross section shall be considered.

### A.2.2.3 Design of the thermal insulation material

The characteristic value of the compressive stresses in the thermal insulation material shall be calculated according to:

$$\sigma_k = \frac{1.5 \cdot F_{b,k} + F_{s,k}}{2 \cdot l_{\text{char}} \cdot w} \quad (2.8)$$

The design value of the compressive stress shall not be greater than 110 % of the compressive stress at 10 % deformation calculated according to EN 826.

BTI DoTec and Drilltec screws	Annex 2.4
Fastening of the thermal insulation material on top of rafters	

#### A.2.2.4 Design of the screws

The screws are loaded predominantly axial. The characteristic value of the axial tension force in the screw may be calculated from the shear loads of the roof  $R_s$ :

$$T_{S,k} = \frac{R_{S,k}}{\cos \alpha} \quad (2.9)$$

The load-carrying capacity of axially loaded screws is the minimum design value of the axial withdrawal capacity of the threaded part of the screw, the head pull-through capacity of the screw and the tensile capacity of the screw according to Annex 1.

In order to limit the deformation of the screw head for thermal insulation material with thickness over 220 mm or with compressive strength below 0.12 N/mm<sup>2</sup>, respectively, the axial withdrawal capacity of the screws shall be reduced by the factors  $k_1$  and  $k_2$ :

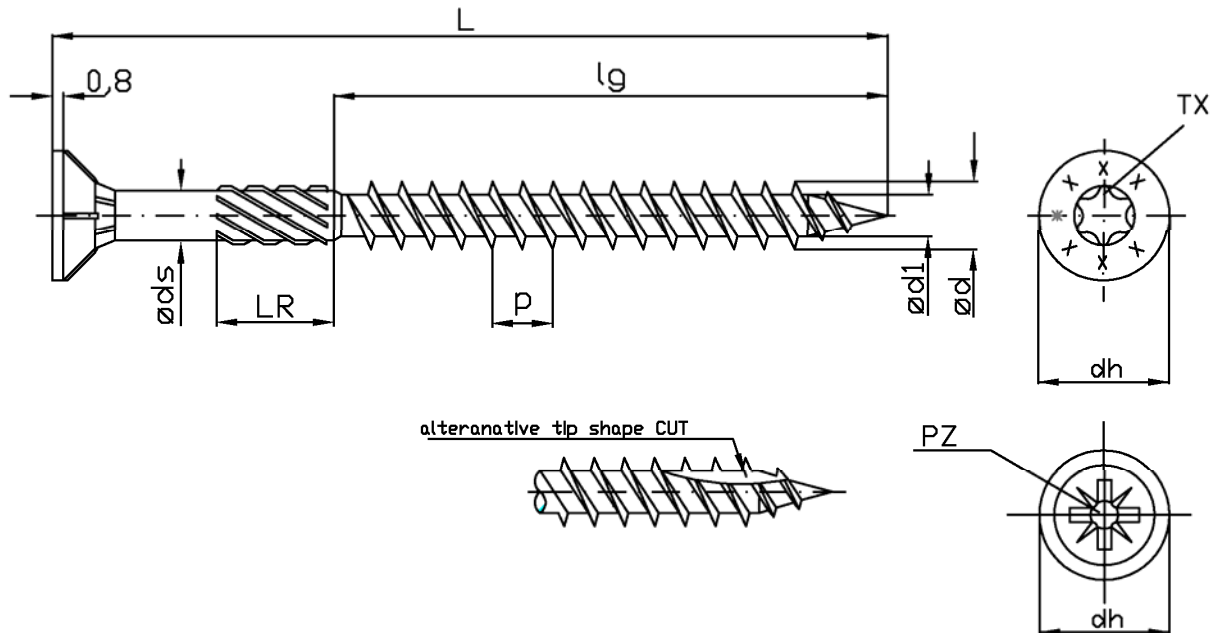
$$F_{ax,\alpha,Rd} = \min \left\{ \frac{f_{ax,d} \cdot d \cdot l_{ef,r} \cdot k_1 \cdot k_2}{1.2 \cdot \cos^2 \alpha + \sin^2 \alpha} \cdot \left( \frac{\rho_k}{350} \right)^{0.8}; f_{head,d} \cdot d_h^2 \cdot \left( \frac{\rho_k}{350} \right)^{0.8}; \frac{f_{tens,k}}{\gamma_{M2}} \right\} \quad (2.10)$$

where:

$f_{ax,d}$	design value of the axial withdrawal capacity of the threaded part of the screw [N/mm <sup>2</sup> ]
$d$	outer thread diameter of the screw [mm]
$l_{ef,r}$	penetration length of the threaded part of the screw in the rafter, $l_{ef} \geq 40$ mm
$\rho_k$	characteristic density of the wood-based member [kg/m <sup>3</sup> ]
$\alpha$	angle $\alpha$ between screw axis and grain direction, $30^\circ \leq \alpha \leq 90^\circ$
$f_{head,d}$	design value of the head pull-through capacity of the screw [N/mm <sup>2</sup> ]
$d_h$	head diameter [mm]
$f_{tens,k}$	characteristic tensile capacity of the screw according to Annex 1 [N]
$\gamma_{M2}$	partial factor according to EN 1993-1-1 or to the particular national annex
$k_1$	$\min \{1; 220/t_{HI}\}$
$k_2$	$\min \{1; \sigma_{10\%}/0.12\}$
$t_{HI}$	thickness of the thermal insulation material [mm]
$\sigma_{10\%}$	compressive stress of the thermal insulation material under 10 % deformation [N/mm <sup>2</sup> ]

If equation (2.10) is fulfilled, the deflection of the battens does not need to be considered when designing the load-carrying capacity of the screws.

BTI DoTec and Drilltec screws	Annex 2.5
Fastening of the thermal insulation material on top of rafters	



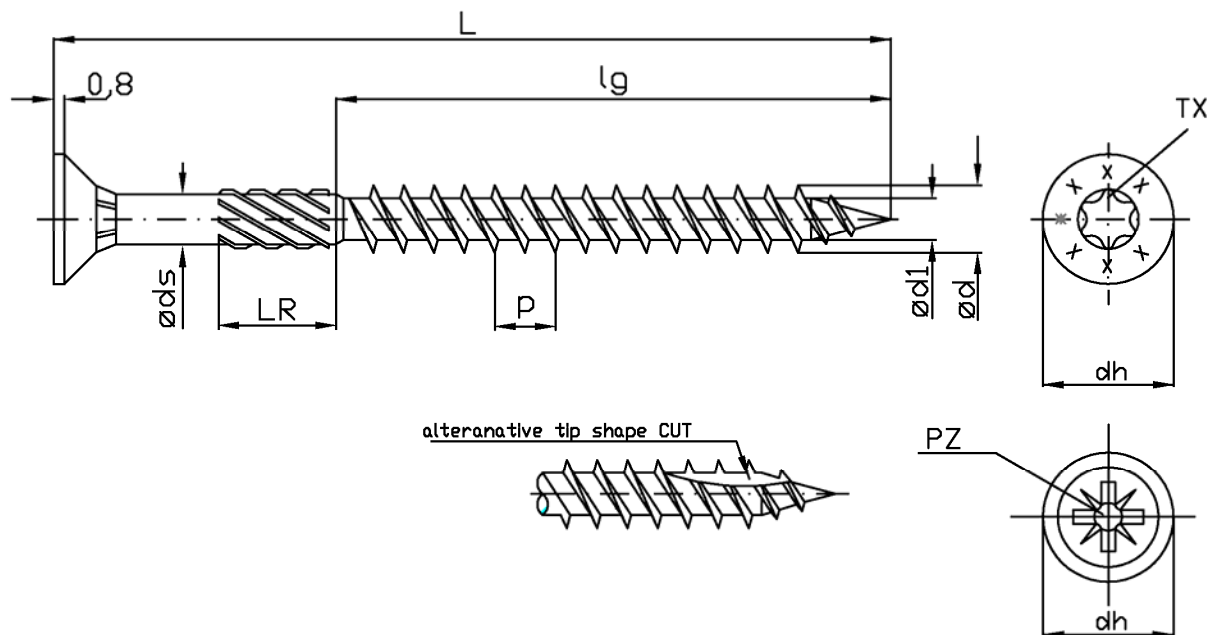
d	outer diameter		3,0-0,15		3,5-0,175		4,0-0,2		4,5-0,225		5,0-0,25		6,0-0,3	
d1	inner diameter		2,0-0,1		2,2-0,11		2,5-0,125		2,9-0,145		3,3-0,165		3,9-0,195	
ds	shank diameter		2,2-0,11		2,6-0,13		3,0-0,15		3,3-0,165		3,7-0,185		4,5-0,225	
dh	head diameter		5,7-0,285		7,0-0,35		7,5-0,375		8,5-0,425		9,5-0,475		11,5-0,575	
p	thread pitch		2,7±0,135		3,2±0,16		3,6±0,18		4,0±0,2		4,4±0,22		5,2±0,275	
TX	size		10		15 / 20		15 / 20		25 / 20		25 / 20		25 / 30	
PZ	size		1		2		2		2		2		3	
	L													
nominal	mind.	max.	lg	LR	lg	LR	lg	LR	lg	LR	lg	LR	lg	LR
20	19,25	20	12,0											
25	24,00	25	17,0	4	17,0	4	17,0	4						
30	29,00	30	18,0	4	18,0	4	18,0	4	20,0	4	20,0	4		
35	33,75	35	21,0	4	21,0	4	21,0	4	21,0	4	21,0	4		
40	38,75	40	24,0	4	24,0	4	24,0	4	24,0	4	24,0	4	25,0	4
45	43,75	45	25,0	4	25,0	4	25,0	4	25,0	4	25,0	4	28,0	4
50	48,75	50			30,0	4	30,0	8	30,0	8	30,0	8	30,0	8
55	53,75	55			34,0	4	34,0	8	34,0	8	34,0	8	34,0	8
60	58,50	60					38,0	8	38,0	8	38,0	8	38,0	8
70	68,50	70					44,0	8	44,0	8	44,0	8	44,0	8
80	78,50	80							44,0	8	44,0	8	44,0	8
90	88,25	90									54,0	12	54,0	12
100	98,25	100									54,0	12	54,0	12
110	108,25	110									70,0	12	70,0	12
120	118,25	120									70,0	12	70,0	12
130	128,00	130											70,0	12
140	138,00	140											70,0	12
150	148,00	150											70,0	12
160	158,00	160											70,0	12
180	178,00	180											70,0	12
200	198,00	200											70,0	12
220	218,00	220											70,0	12
240	238,00	240			tolerance thread length								70,0	12
260	258,00	260			<=15 - ± 1								70,0	12
280	278,00	280			30-80 - ± 2								70,0	12
300	298,00	300			>90 -± 5								70,0	12

tolerance thread length  
 ≤15 - ± 1  
 30-80 - ± 2  
 >90 - ± 5

BTI DoTec and Drilltec screws

DoTec screws  
 Partially threaded  
 Countersunk head with ribs

Annex 3.1



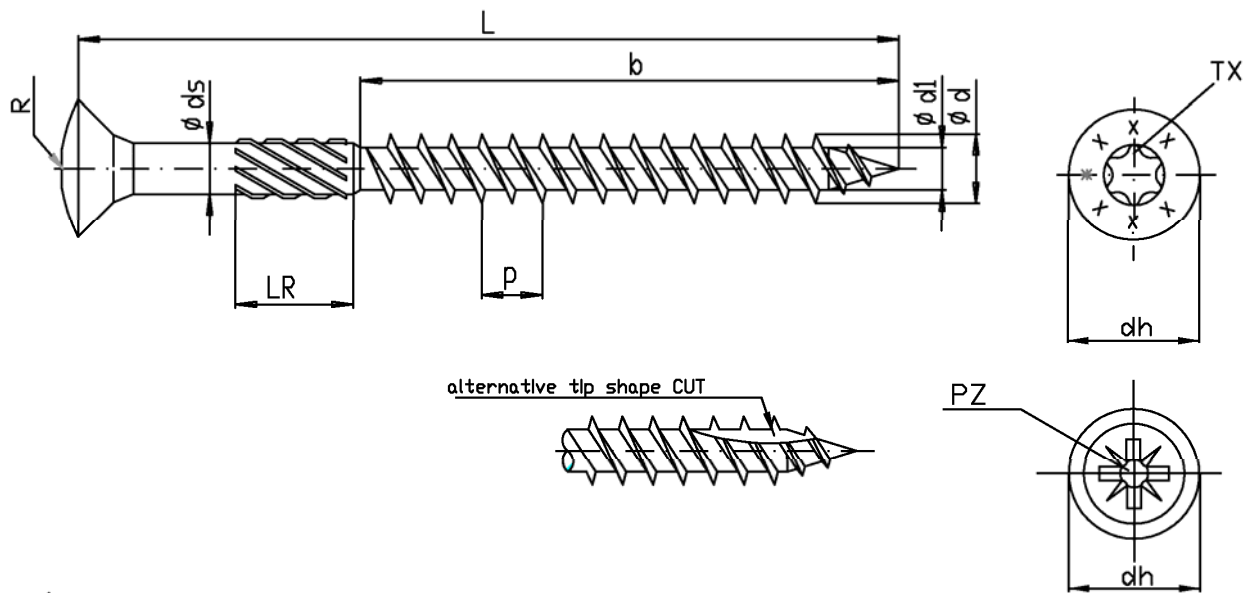
d	outer diameter		3,0-0,15		3,5-0,175		4,0-0,2		4,5-0,225		5,0-0,25		6,0-0,3		
d1	inner diameter		2,0-0,1		2,2-0,11		2,5-0,125		2,9-0,145		3,3-0,165		3,9-0,195		
ds	shank diameter		2,2-0,11		2,6-0,13		3,0-0,15		3,3-0,165		3,7-0,185		4,5-0,225		
dh	head diameter		5,7-0,285		7,0-0,35		7,5-0,375		8,5-0,425		9,5-0,475		11,5-0,575		
P	thread pitch		2,7±0,135		3,2±0,16		3,6±0,18		4,0±0,2		4,4±0,22		5,2±0,275		
TX	size		10		15 / 20		15 / 20		25 / 20		25 / 20		25 / 30		
PZ	size		1		2		2		2		2		3		
			L												
nominal		mind.	max.	lg	LR	lg	LR	lg	LR	lg	LR	lg	LR	lg	LR
20		19,25	20	12,0											
25		24,00	25	17,0	4	17,0	4	17,0	4						
30		29,00	30	18,0	4	18,0	4	18,0	4	20,0	4	20,0	4		
35		33,75	35	21,0	4	21,0	4	21,0	4	21,0	4	21,0	4		
40		38,75	40	24,0	4	24,0	4	24,0	4	24,0	4	24,0	4	25,0	4
45		43,75	45	25,0	4	25,0	4	25,0	4	25,0	4	25,0	4	28,0	4
50		48,75	50			30,0	4	30,0	8	30,0	8	30,0	8	30,0	8
55		53,75	55			34,0	4	34,0	8	34,0	8	34,0	8	34,0	8
60		58,50	60					38,0	8	38,0	8	38,0	8	38,0	8
70		68,50	70					44,0	8	44,0	8	44,0	8	44,0	8
80		78,50	80							44,0	8	44,0	8	44,0	8
90		88,25	90									54,0	12	54,0	12
100		98,25	100									54,0	12	54,0	12
110		108,25	110									70,0	12	70,0	12
120		118,25	120									70,0	12	70,0	12
130		128,00	130											70,0	12
140		138,00	140											70,0	12
150		148,00	150											70,0	12
160		158,00	160											70,0	12
180		178,00	180											70,0	12
200		198,00	200											70,0	12
220		218,00	220											70,0	12
240		238,00	240			tolerance thread length								70,0	12
260		258,00	260			<=15 - ± 1								70,0	12
280		278,00	280			30-80 - ± 2								70,0	12
300		298,00	300			>90 -± 5								70,0	12

tolerance thread length  
 ≤15 - ± 1  
 30-80 - ± 2  
 >90 - ± 5

BTI DoTec and Drilltec screws

DoTec screws  
 Partially threaded  
 Countersunk head

Annex 3.2



d	outer diameter		3,0-0,15		3,5-0,175		4,0-0,2		4,5-0,225		5,0-0,25		6,0-0,3	
d1	inner diameter		2,0-0,1		2,2-0,11		2,5-0,125		2,9-0,145		3,3-0,165		3,9-0,195	
ds	shank diameter		2,2-0,11		2,6-0,13		3,0-0,15		3,3-0,165		3,7-0,185		4,5-0,225	
dh	head diameter		5,7-0,285		7,0-0,35		7,5-0,375		8,5-0,425		9,5-0,475		11,5-0,575	
R	radius raised head		ca. 6,0		ca. 7,0		ca. 8,0		ca. 9,0		ca. 10,0		ca. 12,0	
p	thread pitch		2,7±0,135		3,2±0,16		3,6±0,18		4,0±0,2		4,4±0,22		5,2±0,275	
TX	size		10		15 / 20		15 / 20		25 / 20		25 / 20		25 / 30	
PZ	size		1		2		2		2		2		3	

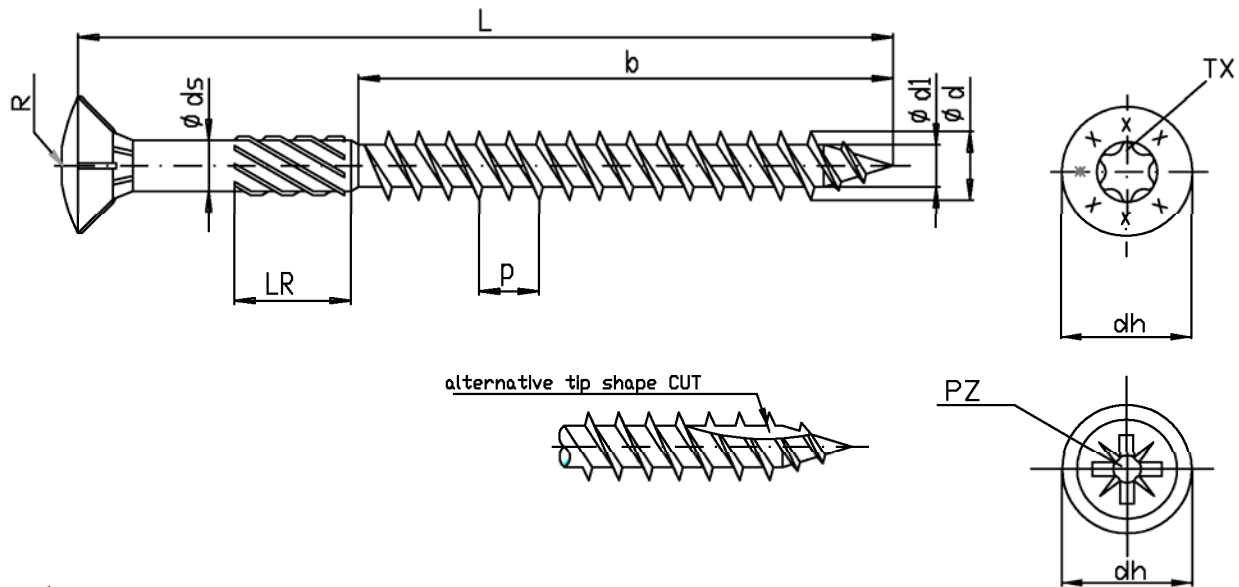
tolerance thread length  
 ≤15 - ± 1  
 30-80 - ± 2  
 >90 - ± 5

BTI DoTec and Drilltec screws

DoTec screws  
 Partially threaded  
 Raised countersunk head

Annex 3.3



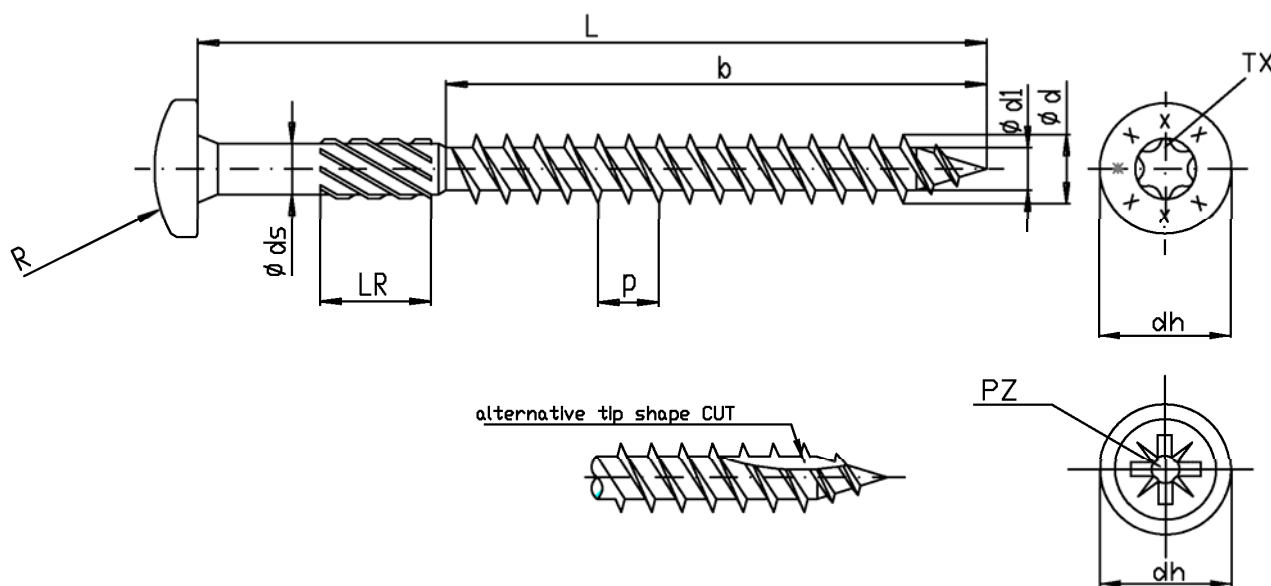


d	outer diameter	3,0-0,15	3,5-0,175	4,0-0,2	4,5-0,225	5,0-0,25	6,0-0,3
d1	inner diameter	2,0-0,1	2,2-0,11	2,5-0,125	2,9-0,145	3,3-0,165	3,9-0,195
ds	shank diameter	2,2-0,11	2,6-0,13	3,0-0,15	3,3-0,165	3,7-0,185	4,5-0,225
dh	head diameter	5,7-0,285	7,0-0,35	7,5-0,375	8,5-0,425	9,5-0,475	11,5-0,575
R	radius raised head	ca. 6,0	ca. 7,0	ca. 8,0	ca. 9,0	ca. 10,0	ca. 12,0
p	thread pitch	2,7±0,135	3,2±0,16	3,6±0,18	4,0±0,2	4,4±0,22	5,2±0,275
TX	size	10	15 / 20	15 / 20	25 / 20	25 / 20	25 / 30
PZ	size	1	2	2	2	2	3
		L					
	nominal	mind.	max.	lg	LR	lg	LR
	20	19,25	20	12,0			
	25	24,00	25	17,0	4	17,0	4
	30	29,00	30	18,0	4	18,0	4
	35	33,75	35	21,0	4	21,0	4
	40	38,75	40	24,0	4	24,0	4
	45	43,75	45	25,0	4	25,0	4
	50	48,75	50			30,0	8
	55	53,75	55			34,0	8
	60	58,50	60			38,0	8
	70	68,50	70			44,0	8
	80	78,50	80				
	90	88,25	90				
	100	98,25	100				
	110	108,25	110				
	120	118,25	120				
	130	128,00	130				
	140	138,00	140				
	150	148,00	150				
	160	158,00	160				
	180	178,00	180				
	200	198,00	200				
	220	218,00	220				
	240	238,00	240				
	260	258,00	260				
	280	278,00	280				
	300	298,00	300				
				tolerance thread length			
				<=15 - ± 1			
				30-80 - ± 2			
				>90 - ± 5			

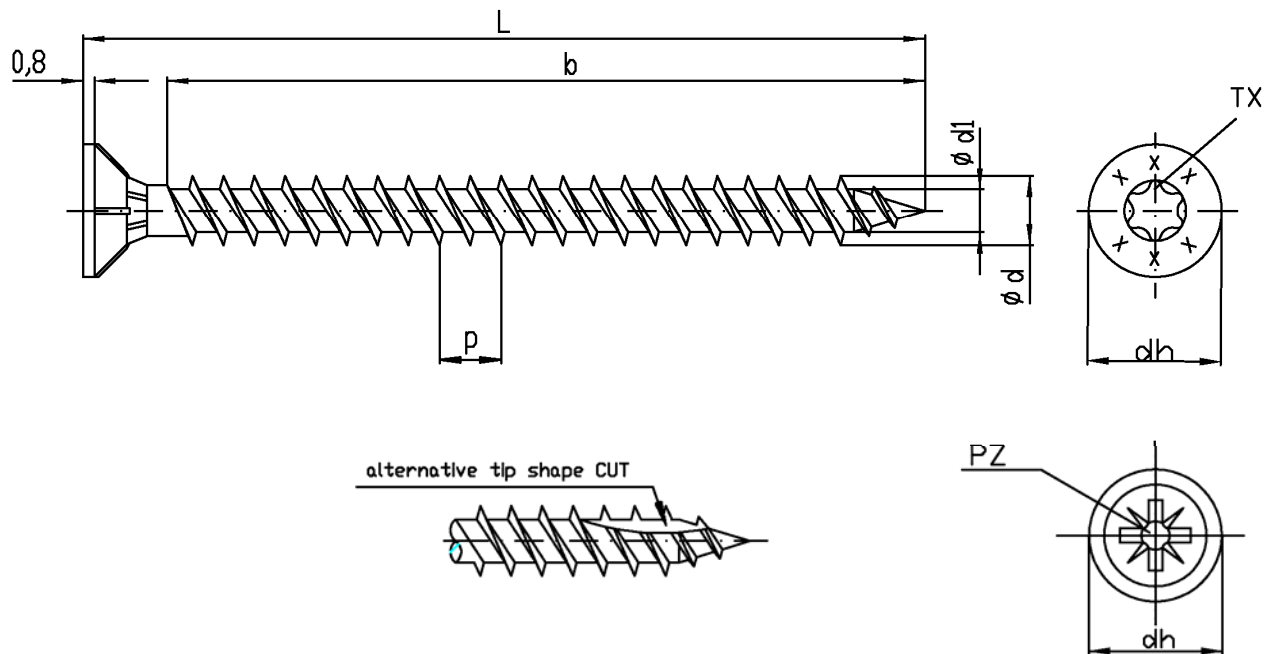
BTI DoTec and Drilltec screws

DoTec screws  
Partially threaded  
Raised countersunk head with ribs

Annex 3.4



d	outer diameter		3,0-0,15		3,5-0,175		4,0-0,2		4,5-0,225		5,0-0,25		6,0-0,3	
d1	inner diameter		2,0-0,1		2,2-0,11		2,5-0,125		2,9-0,145		3,3-0,165		3,9-0,195	
ds	shank diameter		2,2-0,11		2,6-0,13		3,0-0,15		3,3-0,165		3,7-0,185		4,5-0,225	
dh	head diameter		5,7-0,285		7,0-0,35		7,5-0,375		8,5-0,425		9,5-0,475		11,5-0,575	
R	radius raised head		ca. 6,0		ca. 7,0		ca. 8,0		ca. 9,0		ca. 10,0		ca. 12,0	
P	thread pitch		2,7±0,135		3,2±0,16		3,6±0,18		4,0±0,2		4,4±0,22		5,2±0,275	
TX	size		10		15 / 20		15 / 20		25 / 20		25 / 20		25 / 30	
PZ	size		1		2		2		2		2		3	

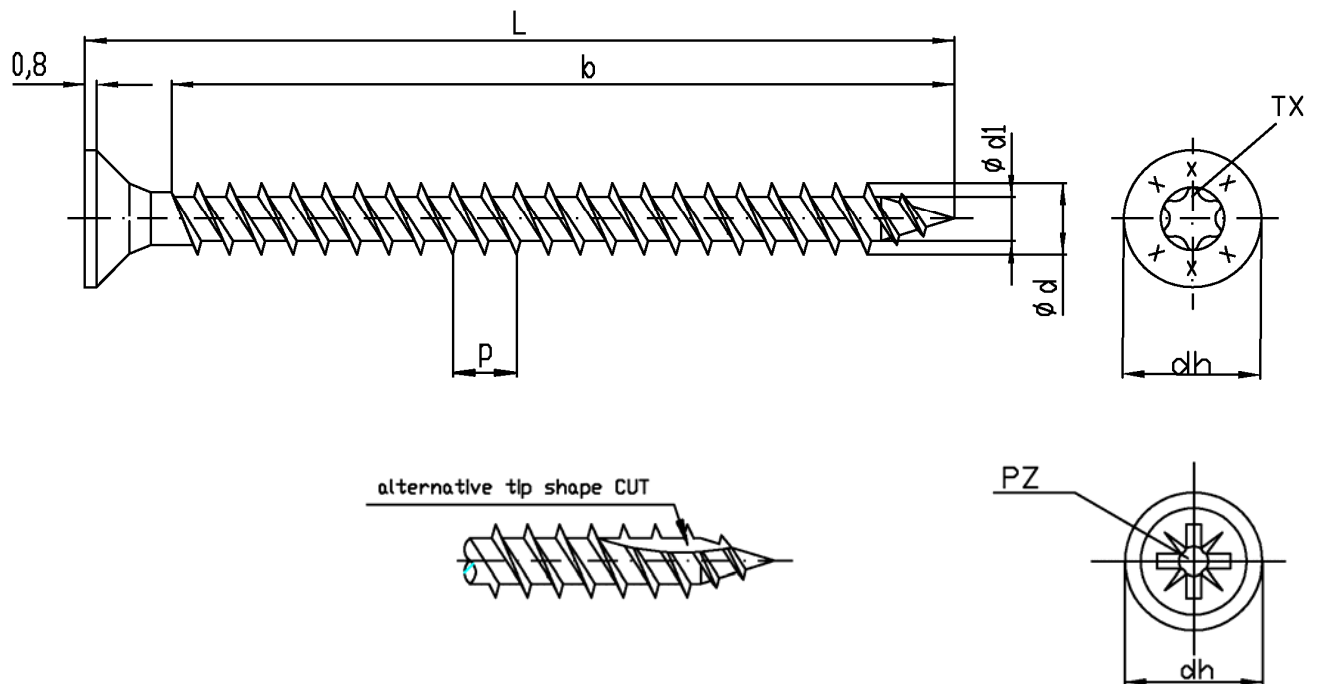


d	outer diameter	3,0-0,15	3,5-0,175	4,0-0,2	4,5-0,225	5,0-0,25	6,0-0,3
d1	inner diameter	2,0-0,1	2,2-0,11	2,5-0,125	2,9-0,145	3,3-0,165	3,9-0,195
d <sub>h</sub>	head diameter	5,7-0,285	7,0-0,35	7,5-0,375	8,5-0,425	9,5-0,475	11,5-0,575
p	thread pitch	2,7±0,135	3,2±0,16	3,6±0,18	4,0±0,2	4,4±0,22	5,2±0,275
TX	size	10	15 / 20	15 / 20	25 / 20	25 / 20	25 / 30
PZ	size	1	2	2	2	2	3
L							
nominal	mind.	max.	b	b	b	b	b
17	16,50	17	13				
20	19,25	20	16	16	16		
25	24,00	25	21	20	20		
30	29,00	30	26	25	25	24	24
35	33,75	35		30	30	29	29
40	38,75	40			35	34	34
45	43,75	45			40	39	39
50	48,75	50			45	44	44
55	53,75	55			50	49	49
60	58,50	60	tolerance thread length ≤15 - ± 1 30-80 - ± 2 >90 - ± 5			54	52
70	68,50	70				64	62
80	78,50	80				72	72

BTI DoTec and Drilltec screws

DoTec screws  
Fully threaded  
Countersunk head with ribs

Annex 3.6

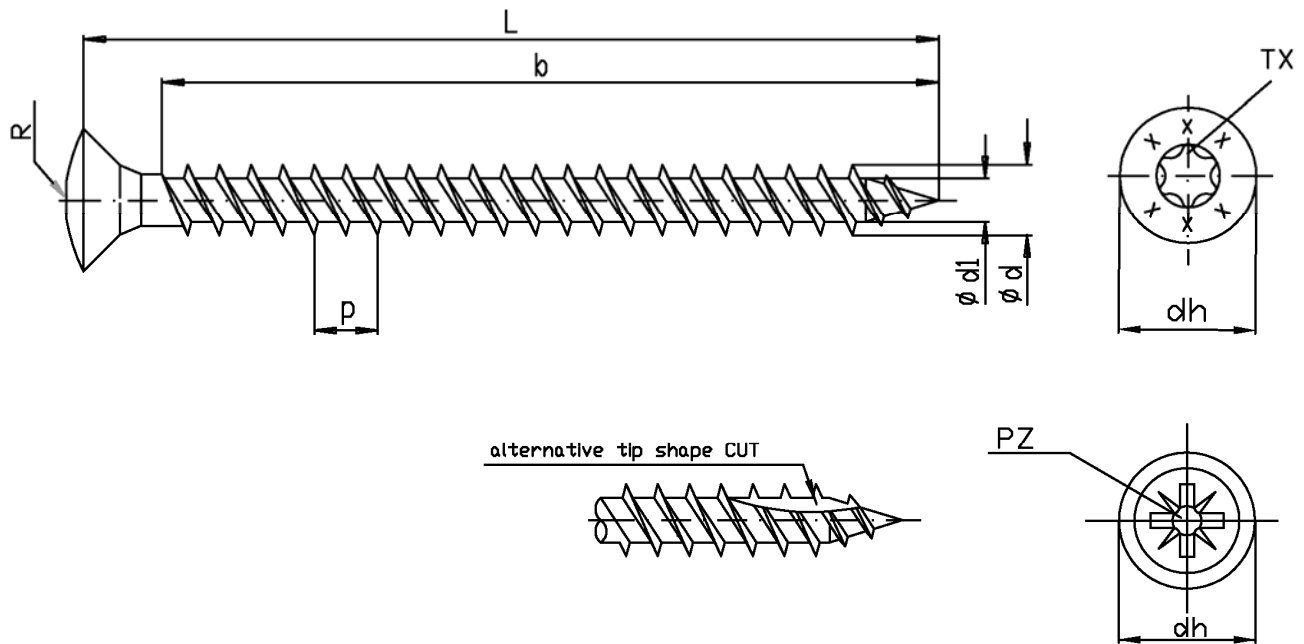


d	outer diameter	3,0-0,15	3,5-0,175	4,0-0,2	4,5-0,225	5,0-0,25	6,0-0,3
d1	inner diameter	2,0-0,1	2,2-0,11	2,5-0,125	2,9-0,145	3,3-0,165	3,9-0,195
dh	head diameter	5,7-0,285	7,0-0,35	7,5-0,375	8,5-0,425	9,5-0,475	11,5-0,575
p	thread pitch	2,7±0,135	3,2±0,16	3,6±0,18	4,0±0,2	4,4±0,22	5,2±0,275
TX	size	10	15 / 20	15 / 20	25 / 20	25 / 20	25 / 30
PZ	size	1	2	2	2	2	3
L							
nominal	mind.	max.	b	b	b	b	b
17	16,50	17	13				
20	19,25	20	16	16	16		
25	24,00	25	21	20	20		
30	29,00	30	26	25	25	24	24
35	33,75	35		30	30	29	29
40	38,75	40			35	34	34
45	43,75	45			40	39	39
50	48,75	50			45	44	44
55	53,75	55			50	49	49
60	58,50	60	tolerance thread length <=15 - ± 1 30-80 - ± 2 >90 - ± 5			54	52
70	68,50	70				64	62
80	78,50	80				72	72

BTI DoTec and Drilltec screws

DoTec screws  
Fully threaded  
Countersunk head

Annex 3.7

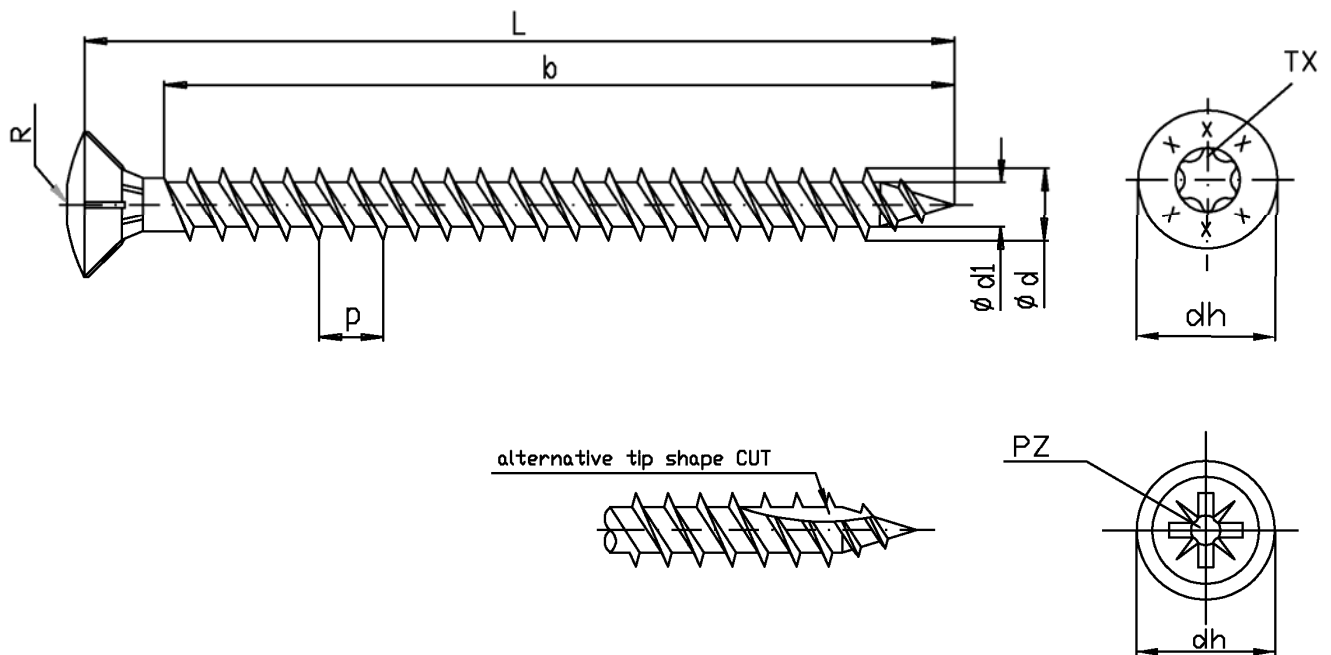


d	outer diameter	3,0-0,15	3,5-0,175	4,0-0,2	4,5-0,225	5,0-0,25	6,0-0,3
d1	inner diameter	2,0-0,1	2,2-0,11	2,5-0,125	2,9-0,145	3,3-0,165	3,9-0,195
dh	head diameter	5,7-0,285	7,0-0,35	7,5-0,375	8,5-0,425	9,5-0,475	11,5-0,575
R	Linsenradius	ca. 6,0	ca. 7,0	ca. 8,0	ca. 9,0	ca. 10,0	ca. 12,0
P	thread pitch	2,7±0,135	3,2±0,16	3,6±0,18	4,0±0,2	4,4±0,22	5,2±0,275
TX	size	10	15 / 20	15 / 20	25 / 20	25 / 20	25 / 30
PZ	size	1	2	2	2	2	3
L							
nominal	mind.	max.	b	b	b	b	b
17	16,50	17	13				
20	19,25	20	16	16	16		
25	24,00	25	21	20	20		
30	29,00	30	26	25	25	24	24
35	33,75	35		30	30	29	29
40	38,75	40			35	34	34
45	43,75	45			40	39	39
50	48,75	50			45	44	44
55	53,75	55			50	49	49
60	58,50	60	tolerance thread length ≤15 - ± 1 30-80 - ± 2 >90 - ± 5			54	52
70	68,50	70				64	62
80	78,50	80				72	72

BTI DoTec and Drilltec screws

DoTec screws  
Fully threaded  
Raised countersunk head

Annex 3.8

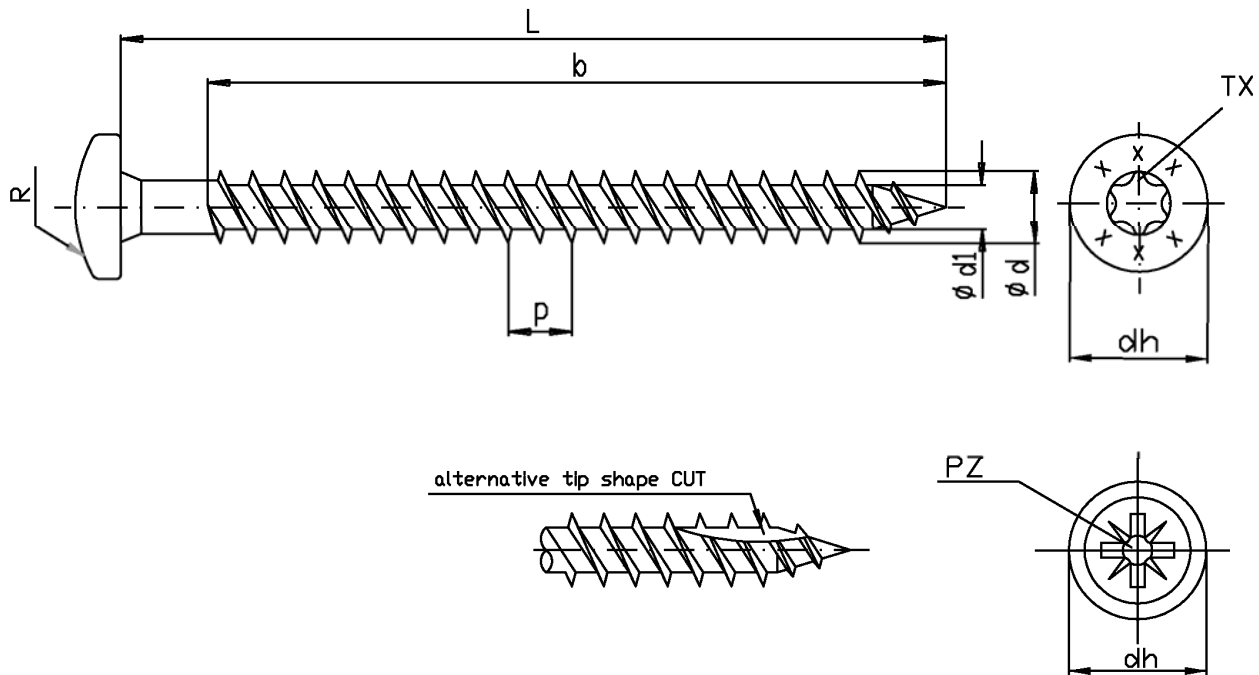


d	outer diameter	3,0-0,15	3,5-0,175	4,0-0,2	4,5-0,225	5,0-0,25	6,0-0,3
d1	inner diameter	2,0-0,1	2,2-0,11	2,5-0,125	2,9-0,145	3,3-0,165	3,9-0,195
dh	head diameter	5,7-0,285	7,0-0,35	7,5-0,375	8,5-0,425	9,5-0,475	11,5-0,575
R	radius raised head	ca. 6,0	ca. 7,0	ca. 8,0	ca. 9,0	ca. 10,0	ca. 12,0
p	thread pitch	2,7±0,135	3,2±0,16	3,6±0,18	4,0±0,2	4,4±0,22	5,2±0,275
TX	size	10	15 / 20	15 / 20	25 / 20	25 / 20	25 / 30
PZ	size	1	2	2	2	2	3
L							
nominal	mind.	max.	b	b	b	b	b
17	16,50	17	13				
20	19,25	20	16	16	16		
25	24,00	25	21	20	20		
30	29,00	30	26	25	25	24	24
35	33,75	35		30	30	29	29
40	38,75	40			35	34	34
45	43,75	45			40	39	39
50	48,75	50			45	44	44
55	53,75	55			50	49	49
60	58,50	60	tolerance thread length <=15 - ± 1 30-80 - ± 2 >90 - ± 5			54	52
70	68,50	70				64	62
80	78,50	80				72	72

BTI DoTec and Drilltec screws

DoTec screws  
Fully threaded  
Raised countersunk head with ribs

Annex 3.9



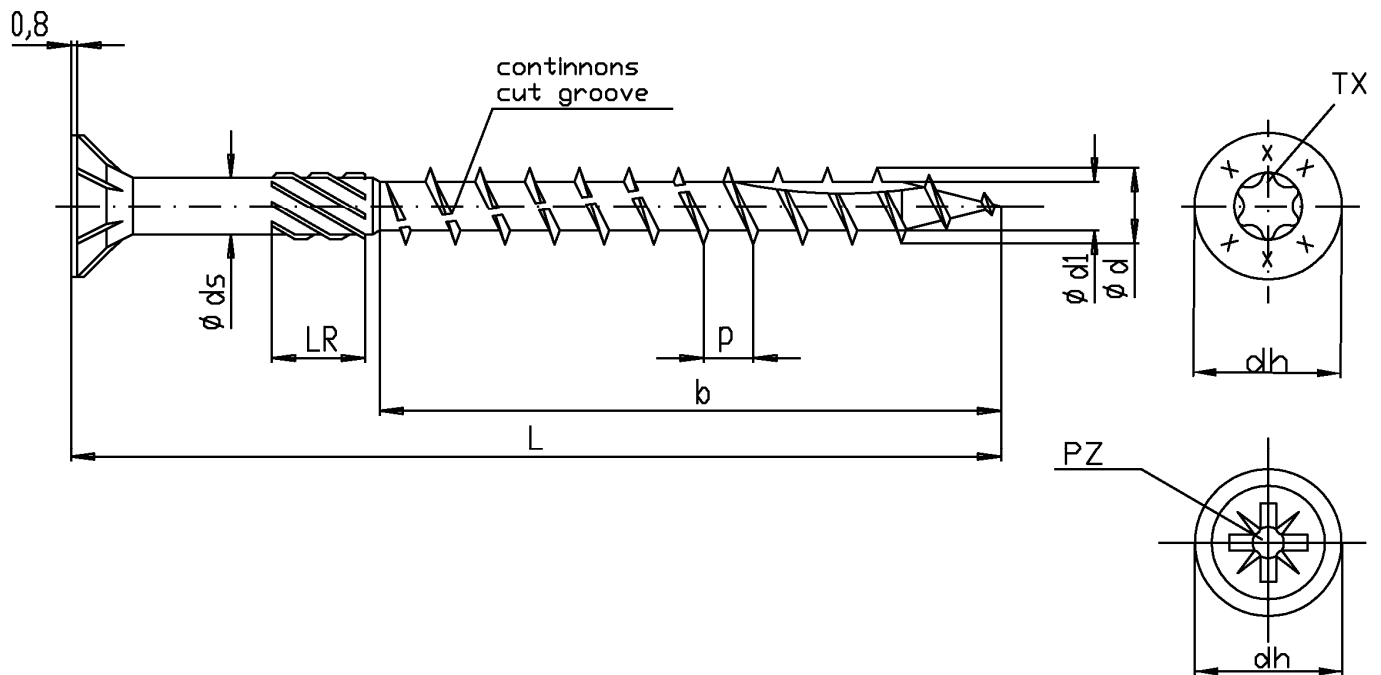
d	outer diameter	3,0-0,15	3,5-0,175	4,0-0,2	4,5-0,225	5,0-0,25	6,0-0,3
d1	inner diameter	2,0-0,1	2,2-0,11	2,5-0,125	2,9-0,145	3,3-0,165	3,9-0,195
dh	head diameter	5,7-0,285	7,0-0,35	7,5-0,375	8,5-0,425	9,5-0,475	11,5-0,575
R	radius	ca. 6,0	ca. 7,0	ca. 8,0	ca. 9,0	ca. 10,0	ca. 12,0
p	thread pitch	2,7±0,135	3,2±0,16	3,6±0,18	4,0±0,2	4,4±0,22	5,2±0,275
TX	size	10	15 / 20	15 / 20	25 / 20	25 / 20	25 / 30
PZ	size	1	2	2	2	2	3
L							
nominal	mind.	max.	b	b	b	b	b
17	16,50	17	13				
20	19,25	20	16	16	16		
25	24,00	25	21	20	20		
30	29,00	30	26	25	25	24	24
35	33,75	35		30	30	29	29
40	38,75	40			35	34	34
45	43,75	45			40	39	39
50	48,75	50			45	44	44
55	53,75	55			50	49	49
60	58,50	60	tolerance thread length <=15 - ± 1 30-80 - ± 2 >90 - ± 5			54	52
70	68,50	70				64	62
80	78,50	80				72	72

BTI DoTec and Drilltec screws

DoTec screws  
Fully threaded  
Pan head

Annex 3.10



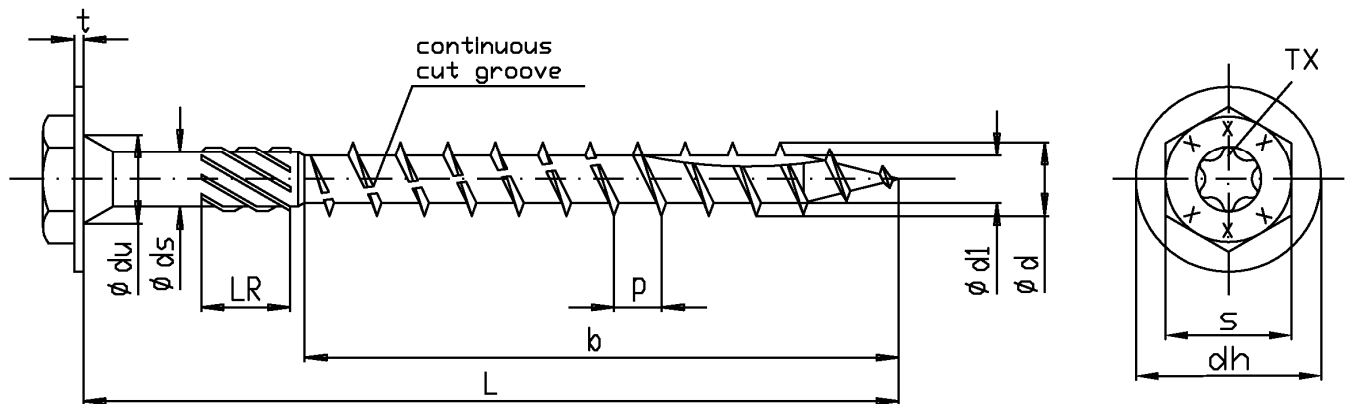


d	outer diameter	8,0 -0,4	10,0 -0,5	
d1	inner diameter	5,4 -0,27	6,4 -0,32	
ds	shank diameter	5,85 -0,292	7,05 -0,352	
dh	head diameter	15,0 -0,75	18,4 -0,92	
p	thread pitch	5,2 ±0,26	5,6 ±0,28	
TX	size	40	40	
PZ	size	3	4	
L				
nominal	min.	max.	b	LR
80	78,50	80	52,0	12
90	88,25	90	52,0	12
100	98,25	100	80,0	12
110	108,25	110	80,0	12
120	118,25	120	80,0	12
130	128,00	130	80,0	12
140	138,00	140	80,0	12
150	148,00	150	80,0	12
160	158,00	160	80,0	12
180	178,00	180	80,0	12
200	197,70	200	80,0	12
220	217,70	220	80,0	12
240	237,70	240	80,0	12
260	257,70	260	80,0	12
280	277,40	280	80,0	12
300	297,40	300	80,0	12
320	317,40	320	80,0	12
340	337,40	340	80,0	12
360	357,00	360	80,0	12
380	377,00	380	80,0	12
400	397,00	400	80,0	12
440	437,00	440	80,0	12
tolerance thread length				
<=15 - ± 1				
30-80 - ± 2				
>90 - ± 5				

BTI DoTec and Drilltec screws

DoTec screws  
Partially threaded - Continuous cut groove  
Countersunk head with ribs

Annex 3.11

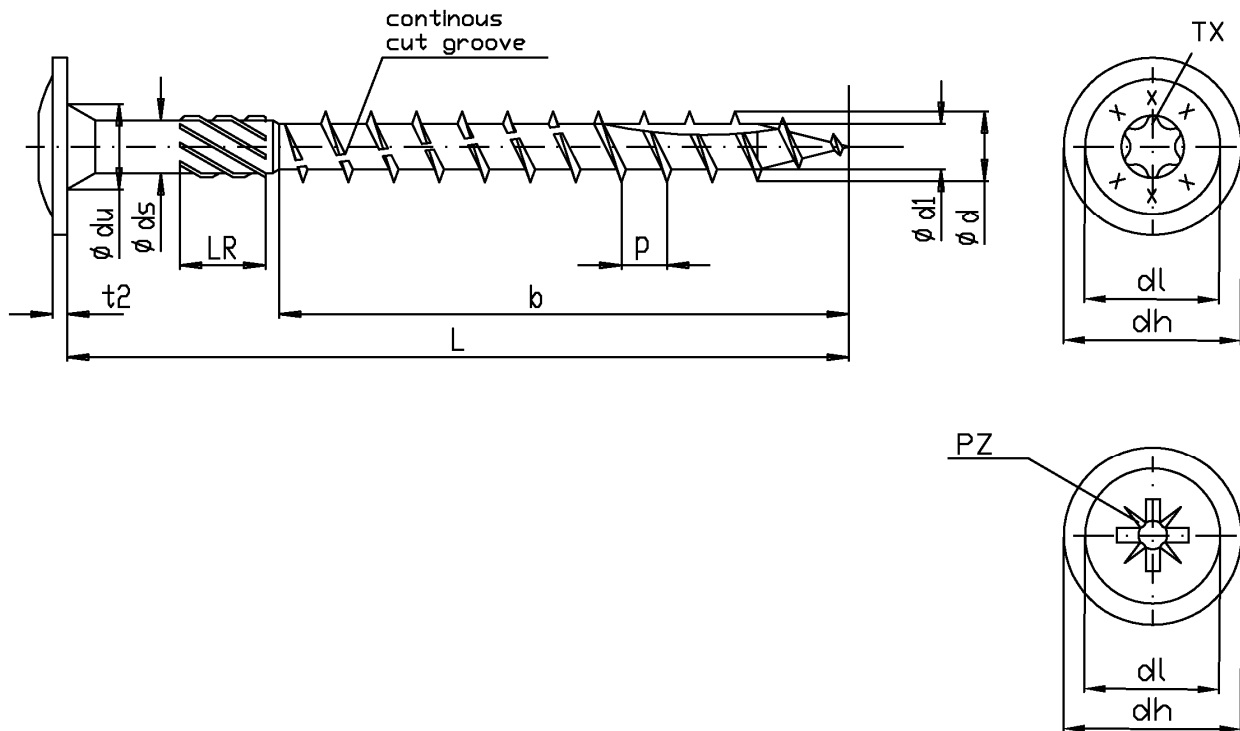


d	outer diameter	8,0 - 0,4	10,0 - 0,5	
d1	inner diameter	5,4 - 0,27	6,4 - 0,32	
ds	shank diameter	5,85 - 0,292	7,05 - 0,352	
du	diameter under head	10,0 - 0,5	12,0 - 0,6	
dh	head diameter	22 - 1,1	25 - 1,25	
t	washer thickness	1,8 - 0,09	2,0 - ±0,1	
p	thread pitch	5,2 ±0,26	5,6 ±0,28	
s	hexagon	12 - 0,6	15 - 0,75	
TX	size	40	40	
L				
nominal	min.	max.	b	LR
80	78,50	80	52,0	12
90	88,25	90	52,0	12
100	98,25	100	80,0	12
110	108,25	110	80,0	12
120	118,25	120	80,0	12
130	128,00	130	80,0	12
140	138,00	140	80,0	12
150	148,00	150	80,0	12
160	158,00	160	80,0	12
180	178,00	180	80,0	12
200	197,70	200	80,0	12
220	217,70	220	80,0	12
240	237,70	240	80,0	12
260	257,70	260	80,0	12
280	277,40	280	80,0	12
300	297,40	300	80,0	12
320	317,40	320	80,0	12
340	337,40	340	80,0	12
360	357,00	360	80,0	12
380	377,00	380	80,0	12
400	397,00	400	80,0	12
440	437,00	440	80,0	12
tolerance thread length				
<=15 - ± 1				
30-80 - ± 2				
>90 - ± 5				

BTI DoTec and Drilltec screws

DoTec screws  
Partially threaded - Continuous cut groove  
Hexagon head with washer

Annex 3.12



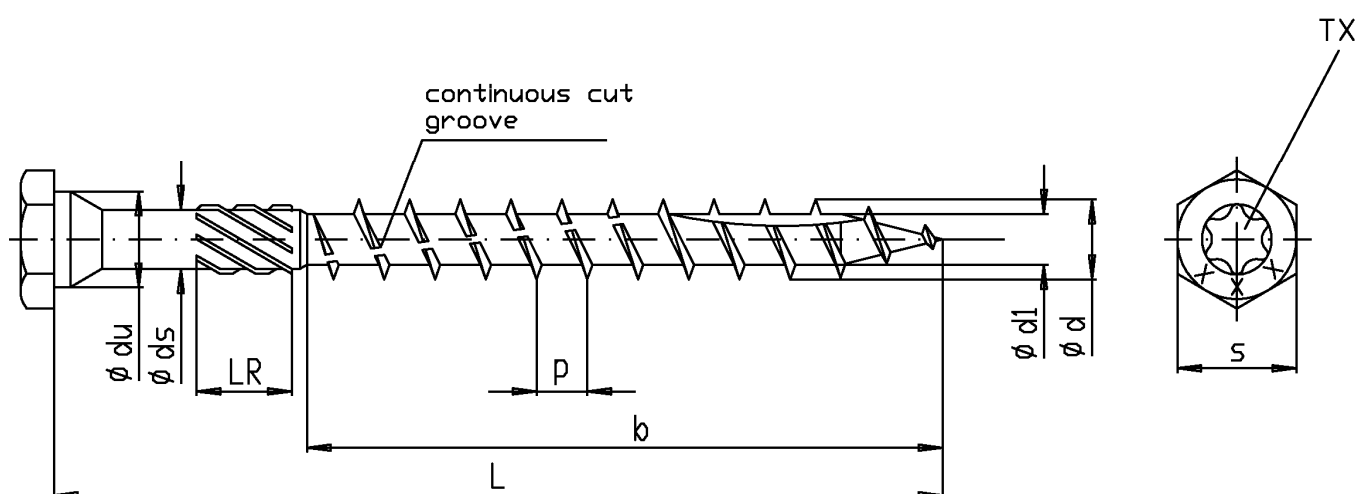
d	outer diameter	8,0 - 0,4	10,0 - 0,5	
d1	inner diameter	5,4 - 0,27	6,4 - 0,32	
ds	shank diameter	5,85 - 0,292	7,05 - 0,352	
du	diameter under head	10,0 - 0,5	12,0 - 0,6	
dh	head diameter	22 - 1,1	25 - 1,25	
t2	washer thickness	1,8 - 0,09	2,0 - 0,1	
dl	raised head diameter	16 - 0,8	20 - 1,0	
P	thread pitch	5,2 ± 0,26	5,6 ± 0,28	
PZ	size	3	4	
TX	size	40	40	
L				
nominal	min.	max.	b	LR
80	78,50	80	52,0	12
90	88,25	90	52,0	12
100	98,25	100	80,0	12
110	108,25	110	80,0	12
120	118,25	120	80,0	12
130	128,00	130	80,0	12
140	138,00	140	80,0	12
150	148,00	150	80,0	12
160	158,00	160	80,0	12
180	178,00	180	80,0	12
200	197,70	200	80,0	12
220	217,70	220	80,0	12
240	237,70	240	80,0	12
260	257,70	260	80,0	12
280	277,40	280	80,0	12
300	297,40	300	80,0	12
320	317,40	320	80,0	12
340	337,40	340	80,0	12
360	357,00	360	80,0	12
380	377,00	380	80,0	12
400	397,00	400	80,0	12
440	437,00	440	80,0	12

tolerance thread length  
 ≤ 15 - ± 1  
 30-80 - ± 2  
 > 90 - ± 5

BTI DoTec and Drilltec screws

DoTec  
 Partially threaded - Continuous cut groove  
 Washer head

Annex 3.13

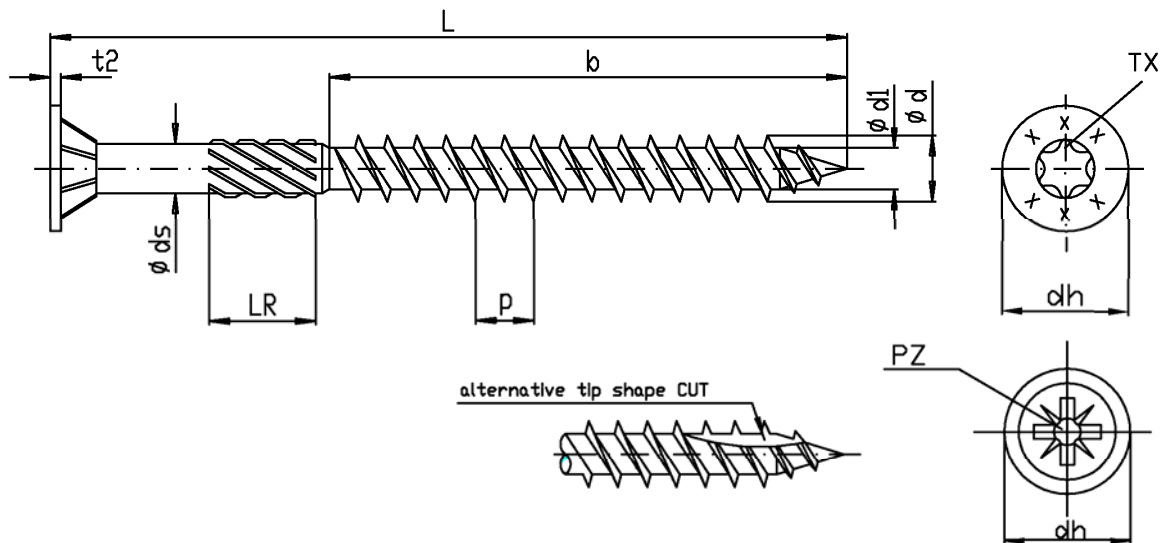


d	outer diameter		8,0 -0,4		10,0 -0,5		
d1	inner diameter		5,4 -0,27		6,4 -0,32		
ds	shank diameter		5,85 -0,292		7,05 -0,352		
du	diameter under head		10,0 -0,5		12,0 -0,6		
p	thread pitch		5,2 ±0,26		5,6 ±0,28		
s	hexagon		12 -0,6		15 -0,75		
TX	size		40		40		
L							
nominal	min.	max.	b	LR	b	LR	
80	78,50	80	52,0	12	52,0	12	
90	88,25	90	52,0	12	52,0	12	
100	98,25	100	80,0	12	80,0	12	
110	108,25	110	80,0	12	80,0	12	
120	118,25	120	80,0	12	80,0	12	
130	128,00	130	80,0	12	80,0	12	
140	138,00	140	80,0	12	80,0	12	
150	148,00	150	80,0	12	80,0	12	
160	158,00	160	80,0	12	80,0	12	
180	178,00	180	80,0	12	80,0	12	
200	197,70	200	80,0	12	80,0	12	
220	217,70	220	100,0	12	100,0	12	
240	237,70	240	100,0	12	100,0	12	
260	257,70	260	100,0	12	100,0	12	
280	277,40	280	100,0	12	100,0	12	
300	297,40	300	100,0	12	100,0	12	
320	317,40	320	100,0	12	100,0	12	
340	337,40	340	100,0	12	100,0	12	
360	357,00	360	100,0	12	100,0	12	
380	377,00	380	100,0	12	100,0	12	
400	397,00	400	100,0	12	100,0	12	
440	437,00	440	100,0	12	100,0	12	

BTI DoTec and Drilltec screws

DoTec  
Partially threaded - Continuous cut groove  
Hexagon head

Annex 3.14

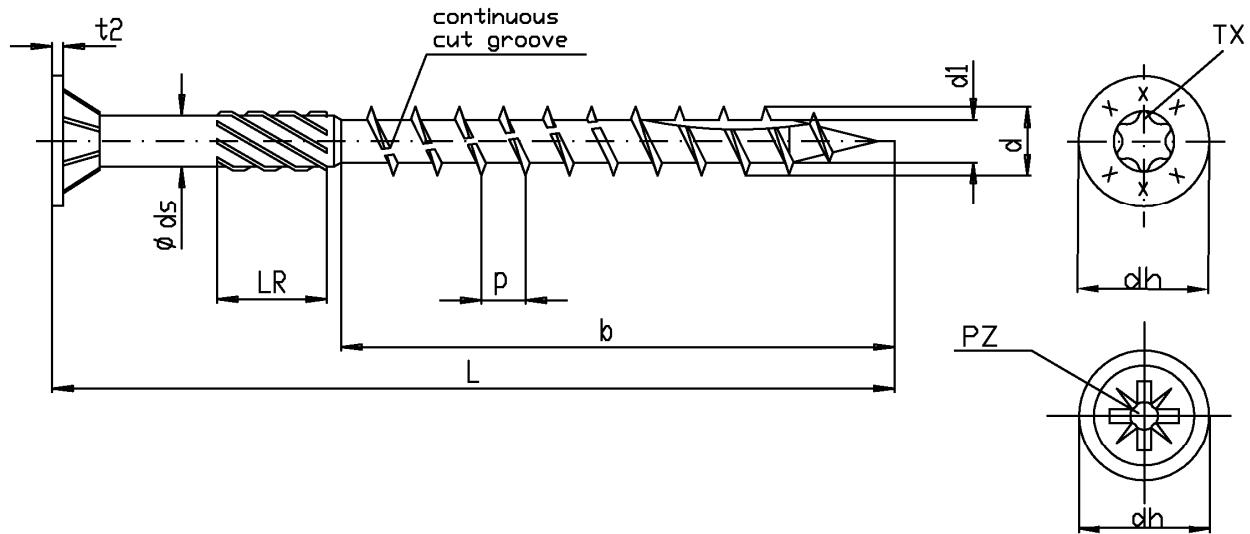


d	outer diameter	4,0-0,2	4,5-0,225	5,0-0,25	6,0-0,3		
d1	inner diameter	2,6-0,13	2,9-0,145	3,3-0,165	3,9-195		
dh	head diameter	8,3-0,415	9,3-0,465	10,5 -0,525	12,5 -0,625		
p	thread pitch	3,6 ±0,18	4,0 ±0,2	4,4 ±0,22	5,2 ±0,26		
ds	shank diameter	3,0 -0,15	3,3 -0,165	3,7 -0,185	4,5 -0,225		
t2	washer thickness	1,0 -0,05	1,1 -0,055	1,2 -0,06	1,5 -0,075		
TX	size	15	25	25	25		
PZ	size	2	2	2	3		
LR bis 45mm		4	4	4	4		
LR von 50-80mm		8	8	8	8		
LR ab 80mm				12	12		
L							
nominal	mind.	max.	b	b	b	b	
30	29,0	30	18				
40	38,5	40	24	24			
45	43,5	45	25	25			
50	48,5	50	30	30	30		
60	58,0	60	38	38	38	38	
70	68,0	70	44	44	44	44	
80	77,5	80		44	44	44	
90	87,5	90			54	54	
100	97,0	100			54	54	
120	117,0	120			70	70	
140	136,0	140				70	
160	156,0	160				70	
180	176,0	180				70	
200	196,0	200				70	
220	216,0	220				70	
240	236,0	240				70	
260	256,0	260				70	
280	275,0	280				70	
300	295,5	300				70	
		tolerance thread length					
		<=15 - ± 1					
		30-80 - ± 2					
		>90 - ± 5					

BTI DoTec and Drilltec screws

DoTec  
Partially threaded  
Small countersunk-washer-head with ribs

Annex 3.15

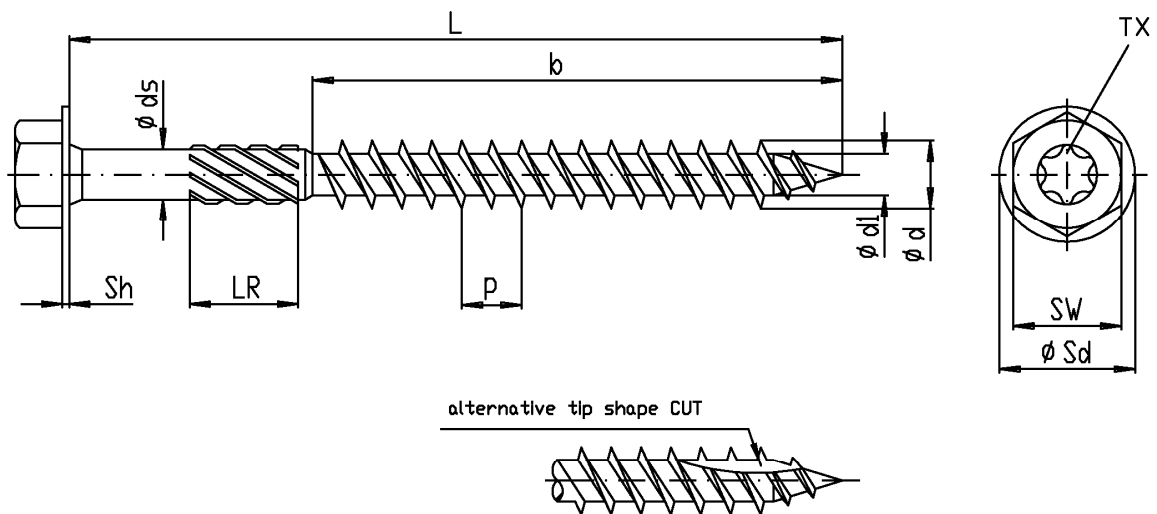


d	outer diameter	8,0-0,4	10,0-0,5				
d1	inner diameter	5,4-0,27	6,4-0,32				
dh	head diameter	14,5-0,725	18,5-0,925				
p	thread pitch	5,2 ±0,26	5,6 ±0,28				
ds	shank diameter	5,85-0,29	7,05-0,352				
t2	washer thickness	1,6-0,08	1,8-0,009				
TX	size	40	40				
PZ	size	4	4				
LR		12	12				
L							
nominal	mind.	max.	b	b			
80	77,5	80	52	52			
90	87,5	90	52	52			
100	97,0	100	52	52			
120	117,0	120	80	80			
140	136,0	140	80	80			
160	156,0	160	80	80			
180	176,0	180	80	80			
200	196,0	200	80	80			
220	216,0	220	80	80			
240	236,0	240	80	80			
260	256,0	260	80	80			
280	275,0	280	80	80			
300	295,5	300	80	80			
320	315,0	320	80	80			
340	335,0	340	80	80			
360	355,0	360	80	80			
380	375,0	380	80	80			
400	395,0	400	80	80			
440	435,0	440	80	80			
		tolerance thread length					
		<=15 - ± 1					
		30-80 - ± 2					
		>90 - ± 5					

BTI DoTec and Drilltec screws

DoTec  
Partially threaded - Continuous cut groove  
Small countersunk-washer-head with ribs

Annex 3.16



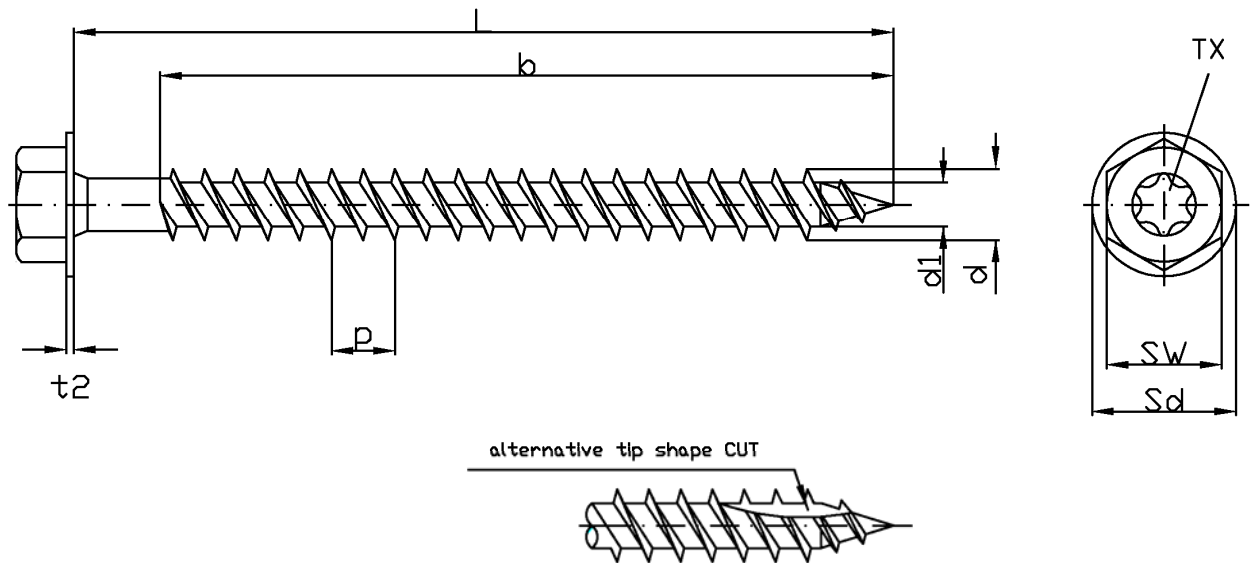
d	outer diameter		4,0-0,2		4,5-0,225		5,0-0,25		6,0-0,3			
d1	inner diameter		2,6-0,13		2,9-0,145		3,3-0,165		3,9-1,95			
ds	shank diameter		3,0 -0,15		3,3 -0,165		3,7 -0,185		4,5 -0,225			
Sh	washer thickness		0,8 ±0,04		0,9 ±0,045		1,0 ±0,05		1,6 ±0,08			
Sd	washer diameter		7,5 -0,375		8,5 -0,425		9,5 -0,475		11,5 -0,575			
SW	hexagon		7,0-0,35		7,0-0,35		8,0-0,4		10,0-0,5			
p	thread pitch		3,6±0,18		4,0±0,2		4,4±0,22		5,2 ±0,26			
TX	size		15		25		25		25			
L												
nominal	mind.	max.	b	LR	b	LR	b	LR	b	LR		
20	19,25	20										
25	24,00	25	17,0	4								
30	29,00	30	18,0	4	20,0	4	20,0	4				
35	33,75	35	21,0	4	21,0	4	21,0	4				
40	38,75	40	24,0	4	24,0	4	24,0	4	25,0	4		
45	43,75	45	25,0	4	25,0	4	25,0	4	28,0	4		
50	48,75	50	30,0	8	30,0	8	30,0	8	30,0	8		
55	53,75	55	34,0	8	34,0	8	34,0	8	34,0	8		
60	58,50	60	38,0	8	38,0	8	38,0	8	38,0	8		
70	68,50	70	44,0	8	44,0	8	44,0	8	44,0	8		
80	78,50	80			44,0	8	44,0	8	44,0	8		
90	88,25	90					54,0	12	54,0	12		
100	98,25	100					54,0	12	54,0	12		
110	108,25	110					70,0	12	70,0	12		
120	118,25	120					70,0	12	70,0	12		
130	128,00	130							70,0	12		
140	138,00	140							70,0	12		
150	148,00	150							70,0	12		
160	158,00	160							70,0	12		
180	178,00	180							70,0	12		
200	198,00	200							70,0	12		
220	218,00	220							70,0	12		
240	238,00	240		tolerance thread length <=15 - ± 1 30-80 - ± 2 >90 - ± 5					70,0	12		
260	258,00	260							70,0	12		
280	278,00	280							70,0	12		
300	298,00	300							70,0	12		

BTI DoTec and Drilltec screws

DoTec  
Partially threaded  
Hexagon head with washer

Annex 3.17



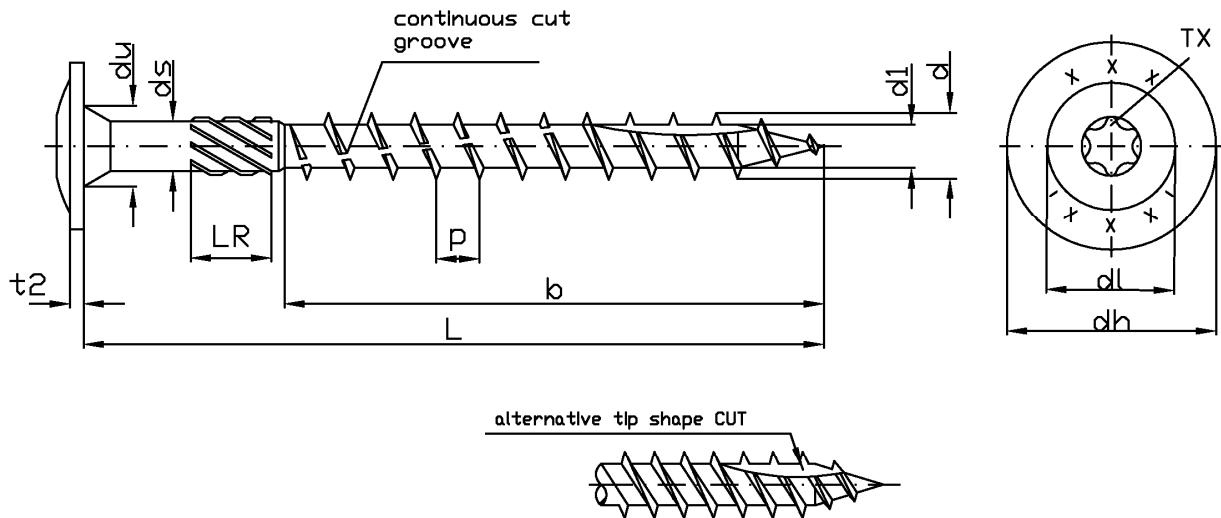


d	outer diameter	4,0-0,2	4,5-0,225	5,0-0,25	6,0-0,3	
d1	inner diameter	2,6-0,13	2,9-0,145	3,3-0,165	3,9-0,195	
t2	washer thickness	0,8 ±0,04	0,9 ±0,045	1,0 ±0,05	1,6 ±0,08	
Sd	washer diameter	7,5-0,3,75	8,5-0,425	9,5-0,475	11,5-0,575	
SW	hexagon	6,0-0,3	7,0-0,35	8,0-0,4	10,0-0,5	
p	thread pitch	3,6±0,18	4,0±0,2	4,4±0,22	5,2 ±0,26	
TX	size	15	25	25	25	
L						
nominal	mind.	max.	b	b	b	b
17	16,50	17				
20	19,25	20	16			
25	24,00	25	20			
30	29,00	30	25	24	24	
35	33,75	35	30	29	29	
40	38,75	40	35	34	34	32
45	43,75	45	40	39	39	37
50	48,75	50	45	44	44	42
55	53,75	55	50	49	49	47
60	58,50	60	tolerance thread length <=15 - ± 1 30-80 - ± 2 >90 - ± 5		54	52
70	68,50	70			64	62
80	78,50	80			72	72

BTI DoTec and Drilltec screws

DoTec  
Fully threaded  
Hexagon head with washer

Annex 3.18

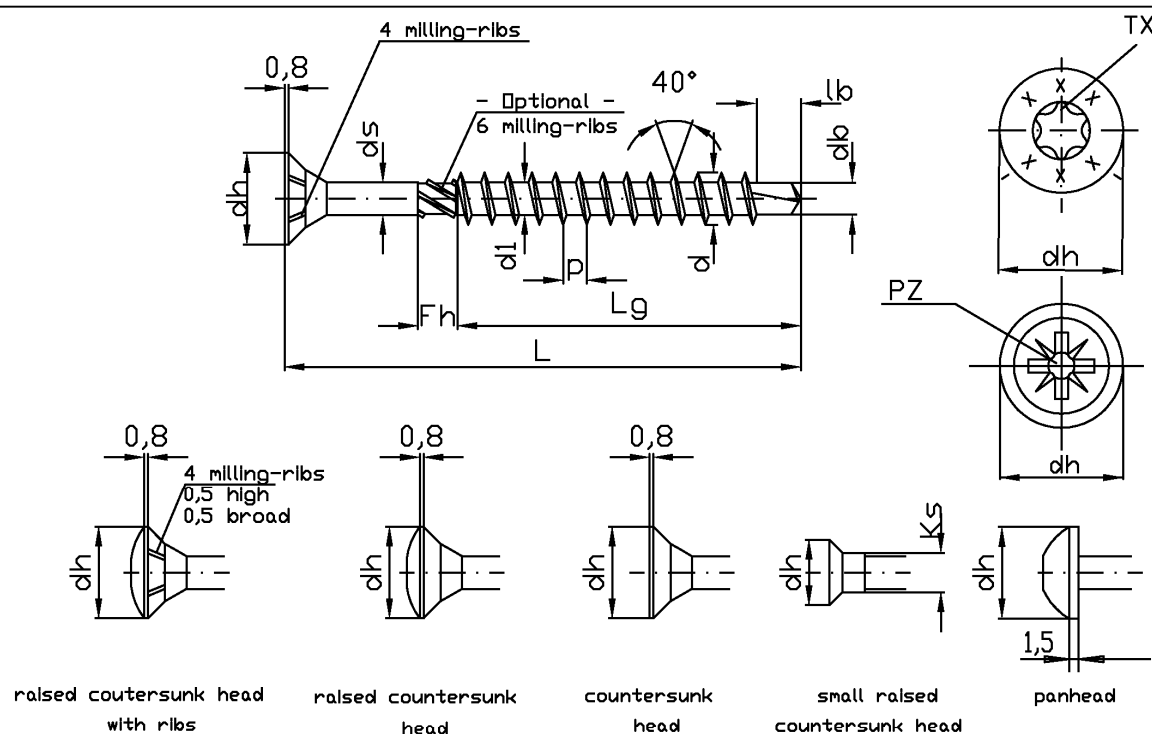


d	outer diameter	6,0-0,3							
d1	inner diameter	3,9-195							
ds	shank diameter	4,5 -0,225							
dh	washer diameter	15,5-0,75							
du	diameter under head	7,5-0,375							
p	thread pitch	4,5±0,225							
t2	washer thickness	1,1-1,4							
TX	size	30							
L									
	nominal	mind.	max.	b	LR				
	30	29,0	30		4				
	40	38,5	40		4				
	45	43,5	45		4				
	50	48,5	50		8				
	60	58,0	60	30	8				
	70	68,0	70	30	8				
	80	77,5	80	40	8				
	90	87,5	90	40	12				
	100	97,0	100	50	12				
	120	117,0	120	50	12				
	140	136,0	140	75	12				
	160	156,0	160	75	12				
	180	176,0	180	75	12				
	200	196,0	200	75	12				
	220	216,0	220	75	12				
	240	236,0	240	75	12				
	260	256,0	260	75	12				
	280	275,0	280	75	12				
	300	295,5	300	75	12				
		tolerance thread length							
		<=15 - ± 1							
		30-80 - ± 2							
		>90 - ± 5							

BTI DoTec and Drilltec screws

DoTec  
Partially threaded  
Washer head

Annex 3.19

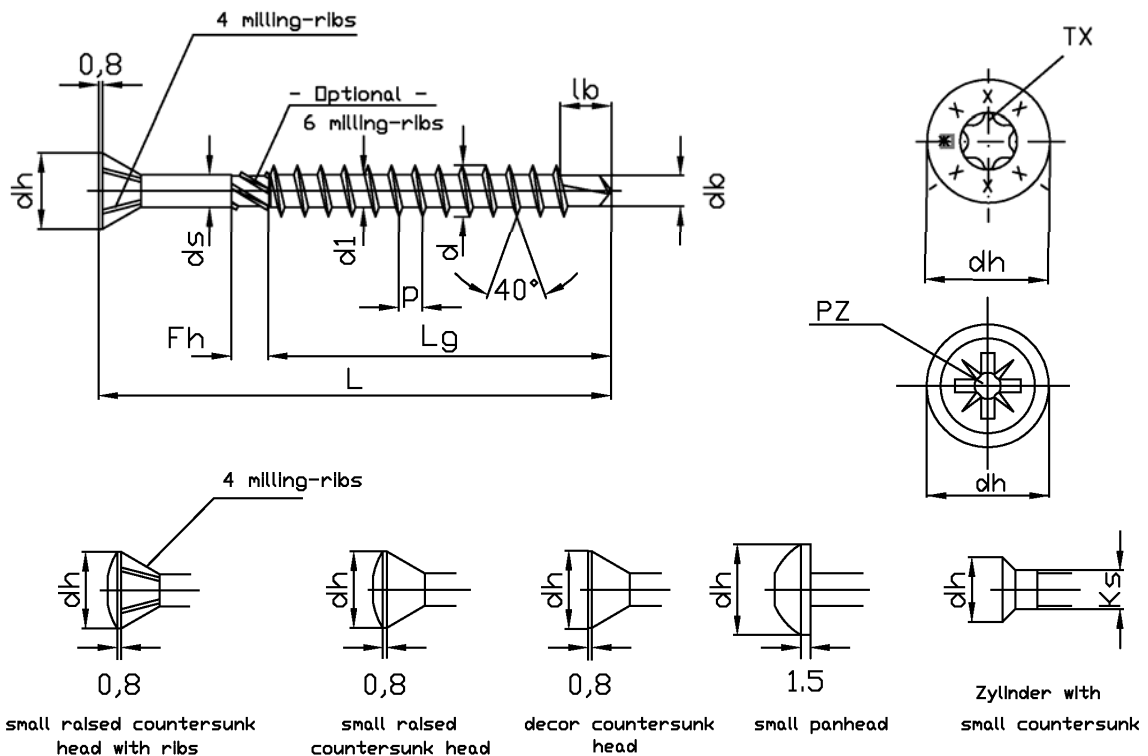


	nominal	ø3,5	ø4,0	ø4,5	ø5,0	ø6,0
ød	out diameter	3,50-0,18	4,00-0,20	4,50-0,23	5,00-0,25	6,00-0,30
ødi	inner diameter	2,30-0,10	2,60-0,13	2,80-0,20	3,30-0,20	3,70-0,20
øds	shank diameter	2,60-0,13	2,90-0,15	3,20-0,16	3,60-0,18	4,20-0,20
ødb	drill diameter	2,10-0,10	2,40-0,10	2,60-0,10	3,10-0,15	3,50-0,17
lb	drill bit	3,50-0,18	4,00-0,20	4,50-0,20	5,00-0,25	5,10-0,25
ødh	head diameter	7,00-0,35	8,00-0,40	9,00-0,45	10,00-0,50	12,00-0,60
PZ	size	2	2	2	2	3
Ks		3,5	4	5,4	6	7,2
Fh		4,0-0,2	5,0-0,2	7,0-0,2	8,5-0,6	10,5-0,6
P		1,6±0,08	1,8±0,09	2,0±0,1	2,2±0,11	2,6±0,13
TX-size		10	15	20	25	25
TX-size alternative		20	20	20	20	30
nominal L		thread length ( tolerance ± 5% )				
max.	mind.	thread length = L x 0,6				
25	24,75	thread length = L x 0,6				
30	28,95	thread length = L x 0,6				
40	38,75	thread length = L x 0,6				
50	48,75	thread length = L x 0,6				
60	58,50	thread length = L x 0,6				
70	68,50	thread length = L x 0,6				
80	78,50	thread length = L x 0,6				
90	88,25	thread length = L x 0,6				
100	98,25	thread length = L x 0,6				
110	108,25		60	60	60	60
120	118,25		70	70	70	70
130	128,00			70	70	70
140	138,00			70	70	70
150	148,00			70	70	70
160	158,00			70	70	70
180	178,00					70
200	197,70					70
240	237,70					70
260	257,40					70
280	277,40					70
300	297,40					70

BTI DoTec and Drilltec screws

Drilltec  
Partially threaded  
Countersunk head with ribs and other head types

Annex 3.20

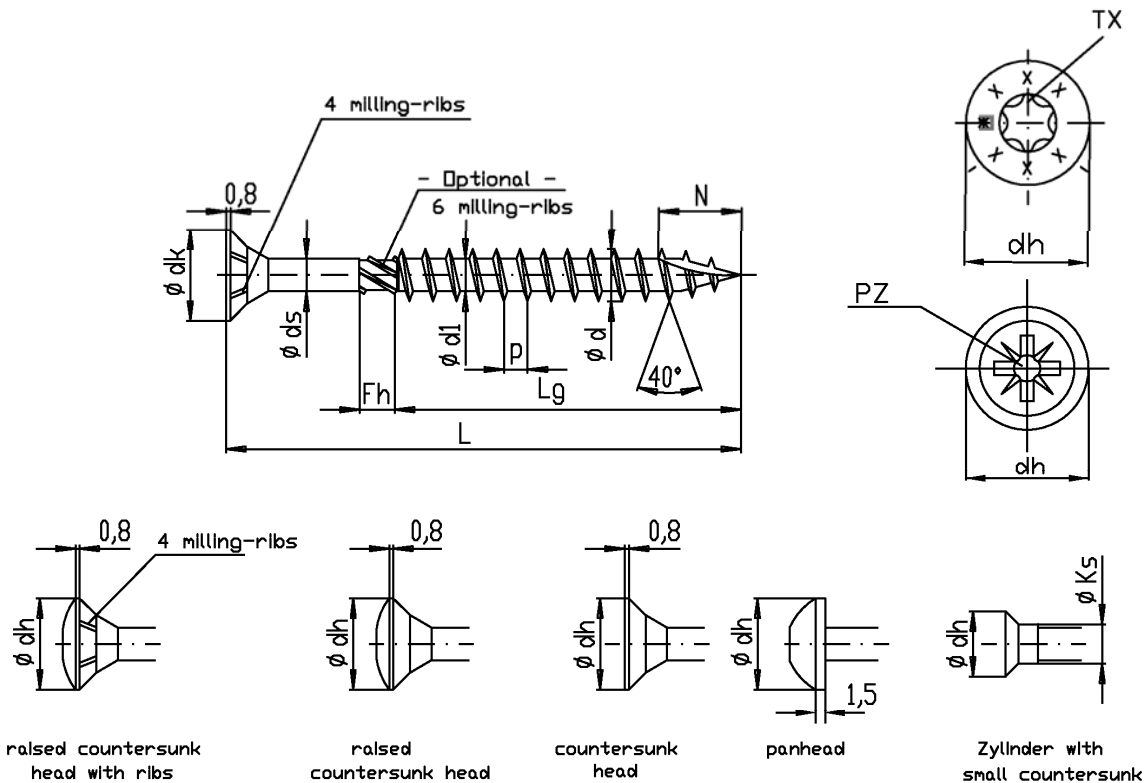


	nominal	ø3,5	ø4,0	ø4,5	ø5,0	ø6,0
ød	outer diameter	3,50-0,18	4,00-0,20	4,50-0,23	5,00-0,25	6,00-0,30
ødl	inner diameter	2,20-0,10	2,60-0,13	2,80-0,20	3,30-0,20	3,70-0,20
øds	shank diameter	2,50-0,13	2,90-0,15	3,20-0,16	3,60-0,18	4,20-0,20
ødb	drill diameter	2,10-0,10	2,40-0,10	2,60-0,10	3,10-0,15	3,50-0,17
lb	drill bit	3,50-0,18	4,00-0,20	4,50-0,20	5,00-0,25	5,1-0,25
ødh	head diameter	5,00-0,25	6,00-0,30	7,00-0,35	7,50-0,38	11,00-0,55
PZ	size	2	2	2	2	3
Ks		3,5	4	5,4	6	7,2
Fh		4,0±0,2	5,0±0,2	7,0±0,2	8,5±0,6	10,5±0,6
P		1,6±0,08	1,8±0,09	2,0±0,1	2,2±0,11	2,6±0,13
TX-size		10	15	20	25	25
TX-size alternative		20	20	20	20	30
nominal L		thread length ( tolerance ± 5 )				
max.	mind.	thread length = L x 0,6				
25	24,75	thread length = L x 0,6				
30	28,95	thread length = L x 0,6				
40	38,75	thread length = L x 0,6				
50	48,75	thread length = L x 0,6				
60	58,50	thread length = L x 0,6				
70	68,50	thread length = L x 0,6				
80	78,50	thread length = L x 0,6				
90	88,25	thread length = L x 0,6				
100	98,25	thread length = L x 0,6				
110	108,25	thread length = L x 0,6				
120	118,25	thread length = L x 0,6				
130	128,00	thread length = L x 0,6				
140	138,00	thread length = L x 0,6				
150	148,00	thread length = L x 0,6				
160	158,00	thread length = L x 0,6				
180	178,00	thread length = L x 0,6				
200	197,70	thread length = L x 0,6				
240	237,70	thread length = L x 0,6				
260	257,40	thread length = L x 0,6				
280	277,40	thread length = L x 0,6				
300	297,40	thread length = L x 0,6				

BTI DoTec and Drilltec screws

Drilltec ZK  
Partially threaded  
Countersunk head with ribs and other head types

Annex 3.21

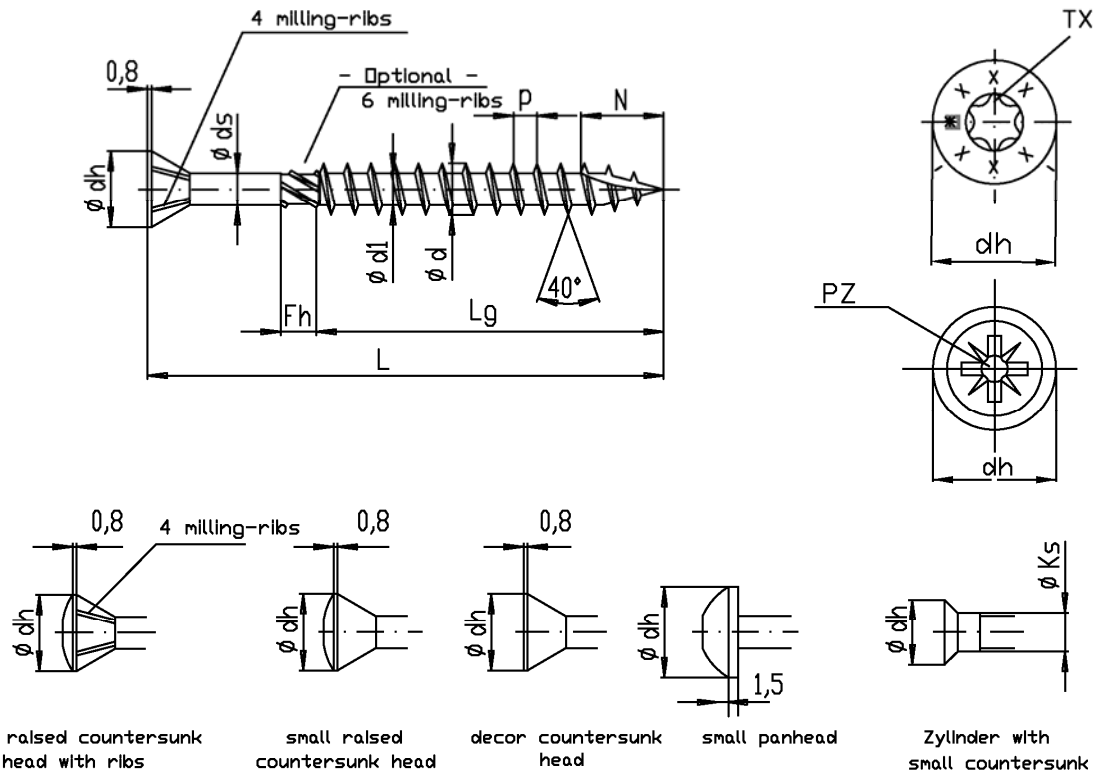


	nominal	ø3,5	ø4,0	ø4,5	ø5,0	ø6,0
ød	outer diameter	3,50-0,18	4,00-0,20	4,50-0,23	5,00-0,25	6,00-0,30
ødl	inner diameter	2,20-0,10	2,60-0,13	2,80-0,20	3,30-0,20	3,70-0,20
øds	shank diameter	2,50-0,13	2,90-0,145	3,20-0,16	3,60-0,18	4,20-0,20
N	CUT	7,00±0,35	8,00±0,40	9,00±0,45	10,00±0,50	11,00±0,55
ødh	head diameter	7,00-0,35	8,00-0,40	9,00-0,45	10,00-0,50	12,00-0,60
PZ	size	2	2	2	2	3
Ks		3,5	4	5,4	6	7,2
Fh		4,0±0,2	5,0±0,2	7,0±0,2	8,5±0,6	10,5±0,6
P		1,6±0,08	1,8±0,09	2,0±0,1	2,2±0,11	2,6±0,13
TX-size		10	15	20	25	25
TX-size alternativ		20	20	20	20	30
nominal L		thread length ( tolerance ± 5% )				
max.	mind.	thread length = L x 0,6				
25	24,75	thread length = L x 0,6				
30	28,95	thread length = L x 0,6				
40	38,75	thread length = L x 0,6				
50	48,75	thread length = L x 0,6				
60	58,50	thread length = L x 0,6				
70	68,50	thread length = L x 0,6				
80	78,50	thread length = L x 0,6				
90	88,25	thread length = L x 0,6				
100	98,25	thread length = L x 0,6				
110	108,25	thread length = L x 0,6				
120	118,25	thread length = L x 0,6				
130	128,00	thread length = L x 0,6				
140	138,00	thread length = L x 0,6				
150	148,00	thread length = L x 0,6				
160	158,00	thread length = L x 0,6				
180	178,00	thread length = L x 0,6				
200	197,70	thread length = L x 0,6				
240	237,70	thread length = L x 0,6				
260	257,40	thread length = L x 0,6				
280	277,40	thread length = L x 0,6				
300	297,40	thread length = L x 0,6				

BTI DoTec and Drilltec screws

Drilltec CUT  
Partially threaded  
Countersunk head with ribs and other head types

Annex 3.22

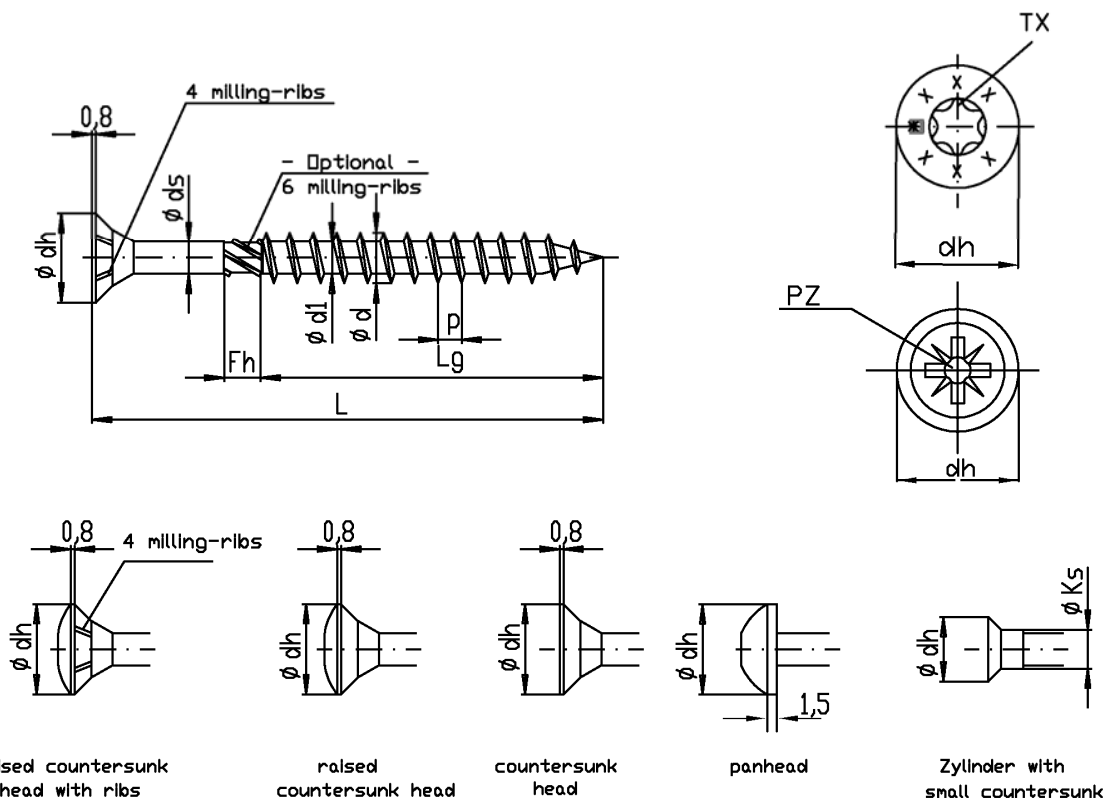


	nominal	Ø3,5	Ø4,0	Ø4,5	Ø5,0	Ø6,0
Ød	outer diameter	3,50-0,18	4,00-0,20	4,50-0,23	5,00-0,25	6,00-0,30
Ødl	inner diameter	2,20-0,10	2,60-0,13	2,80-0,20	3,30-0,20	3,70-0,20
Øds	shank diameter	2,50-0,13	2,90-0,15	3,20-0,16	3,60-0,18	4,20-0,20
N	CUT	7,00±0,35	8,00±0,40	9,00±0,45	10,00±0,50	11,00±0,55
Ødh	head diameter	5,00-0,25	6,00-0,30	7,00-0,35	7,50-0,38	11,00-0,55
PZ	SIZE	2	2	2	2	3
Ks		3,5	4	5,4	6	7,2
Fh		4,0±0,2	5,0±0,2	7,0±0,2	8,5±0,6	10,5±0,6
P		1,6±0,08	1,8±0,09	2,0±0,1	2,2±0,11	2,6±0,13
TX-size		10	15	20	25	25
TX-size alternative		20	20	20	20	30
nominal L		thread length ( tolerance ± 5% )				
max.	mind.	thread length = L x 0,6				
25	24,75	thread length = L x 0,6				
30	28,95	thread length = L x 0,6				
40	38,75	thread length = L x 0,6				
50	48,75	thread length = L x 0,6				
60	58,50	thread length = L x 0,6				
70	68,50	thread length = L x 0,6				
80	78,50	thread length = L x 0,6				
90	88,25	thread length = L x 0,6				
100	98,25	thread length = L x 0,6				
110	108,25	60	60	60	60	
120	118,25	70	70	70	70	
130	128,00		70	70	70	
140	138,00		70	70	70	
150	148,00		70	70	70	
160	158,00		70	70	70	
180	178,00					70
200	197,70					70
240	237,70					70
260	257,40					70
280	277,40					70
300	297,40					70

BTI DoTec and Drilltec screws

Drilltec CUT  
Partially threaded  
Decorhead with ribs and other head types

Annex 3.23

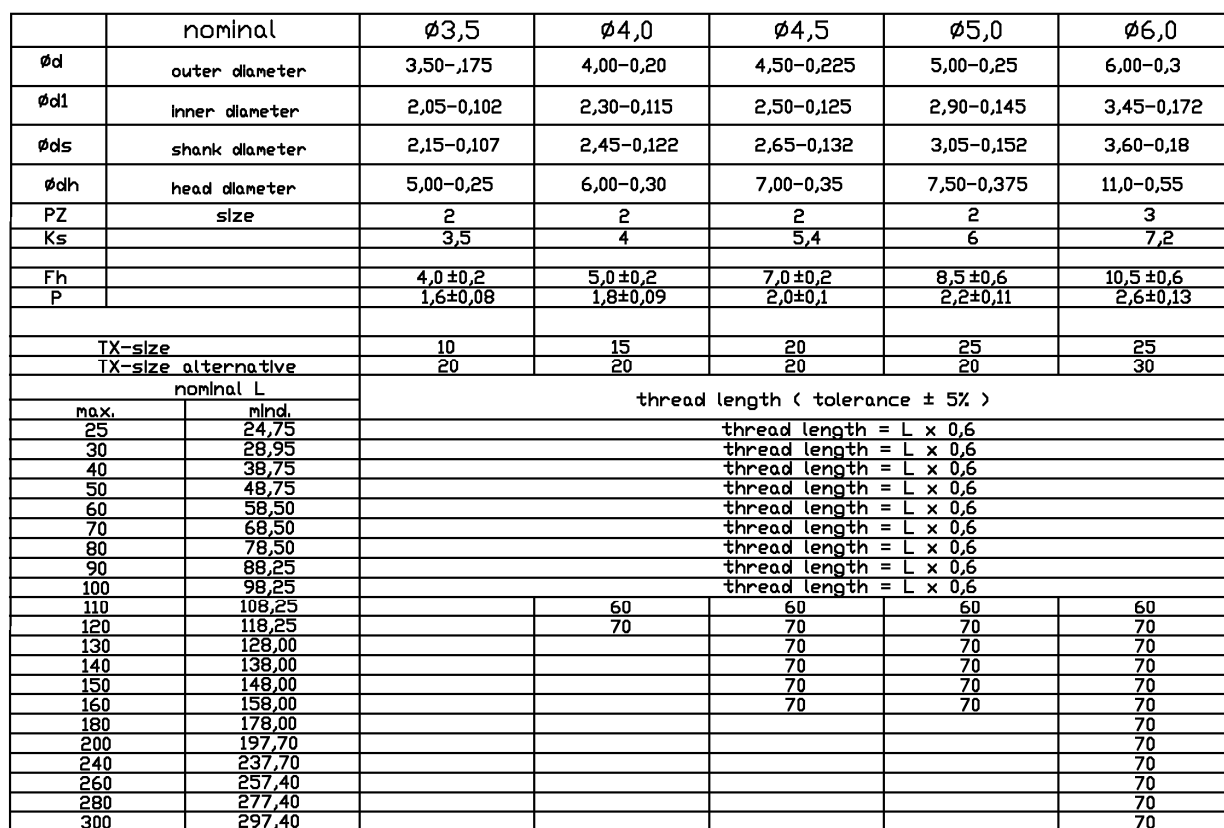


	nominal	$\phi 3,5$	$\phi 4,0$	$\phi 4,5$	$\phi 5,0$	$\phi 6,0$
$\phi d$	out diameter	3,50-0,175	4,00-0,20	4,50-0,225	5,00-0,25	6,00-0,3
$\phi d1$	inner diameter	2,05-0,102	2,30-0,115	2,50-0,125	2,90-0,145	3,45-0,172
$\phi ds$	shank diameter	2,15-0,107	2,45-0,122	2,65-0,132	3,05-0,152	3,60-0,18
$\phi dh$	head diameter	7,25-0,362	8,25-0,412	9,25-0,462	10,25-0,512	11,75-0,587
PZ	size	2	2	2	2	3
Ks		3,5	4	5,4	6	7,2
Fh		4,0 $\pm$ 0,2	5,0 $\pm$ 0,2	7,0 $\pm$ 0,2	8,5 $\pm$ 0,6	10,5 $\pm$ 0,6
P		1,6 $\pm$ 0,08	1,8 $\pm$ 0,09	2,0 $\pm$ 0,1	2,2 $\pm$ 0,11	2,6 $\pm$ 0,13
TX-size		10	15	20	25	25
TX-size alternative		20	20	20	20	30
nominal L		thread length ( tolerance $\pm 5\%$ )				
max.	mind.	thread length = L x 0,6				
25	24,75	thread length = L x 0,6				
30	28,95	thread length = L x 0,6				
40	38,75	thread length = L x 0,6				
50	48,75	thread length = L x 0,6				
60	58,50	thread length = L x 0,6				
70	68,50	thread length = L x 0,6				
80	78,50	thread length = L x 0,6				
90	88,25	thread length = L x 0,6				
100	98,25	thread length = L x 0,6				
110	108,25	thread length = L x 0,6				
120	118,25	thread length = L x 0,6				
130	128,00	thread length = L x 0,6				
140	138,00	thread length = L x 0,6				
150	148,00	thread length = L x 0,6				
160	158,00	thread length = L x 0,6				
180	178,00	thread length = L x 0,6				
200	197,70	thread length = L x 0,6				
240	237,70	thread length = L x 0,6				
260	257,40	thread length = L x 0,6				
280	277,40	thread length = L x 0,6				
300	297,40	thread length = L x 0,6				

BTI DoTec and Drilltec screws

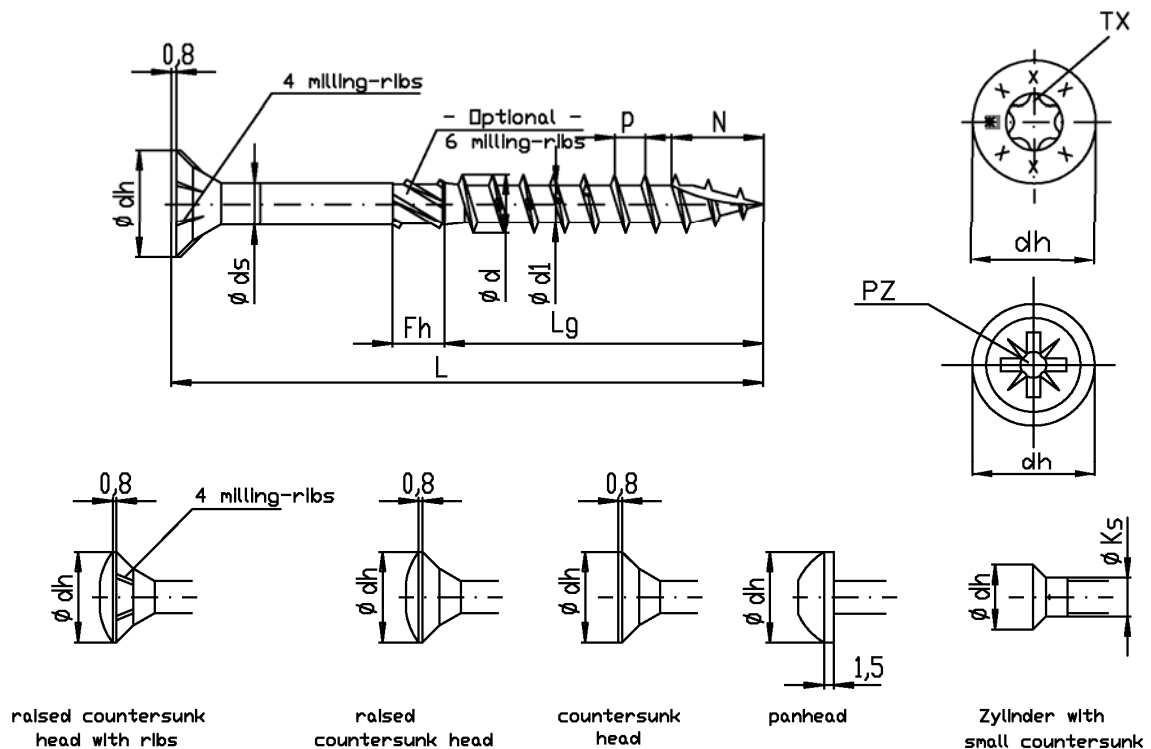
Drilltec SG  
Partially threaded  
Countersunk head with ribs and other head types

Annex 3.24



Annex 3.25



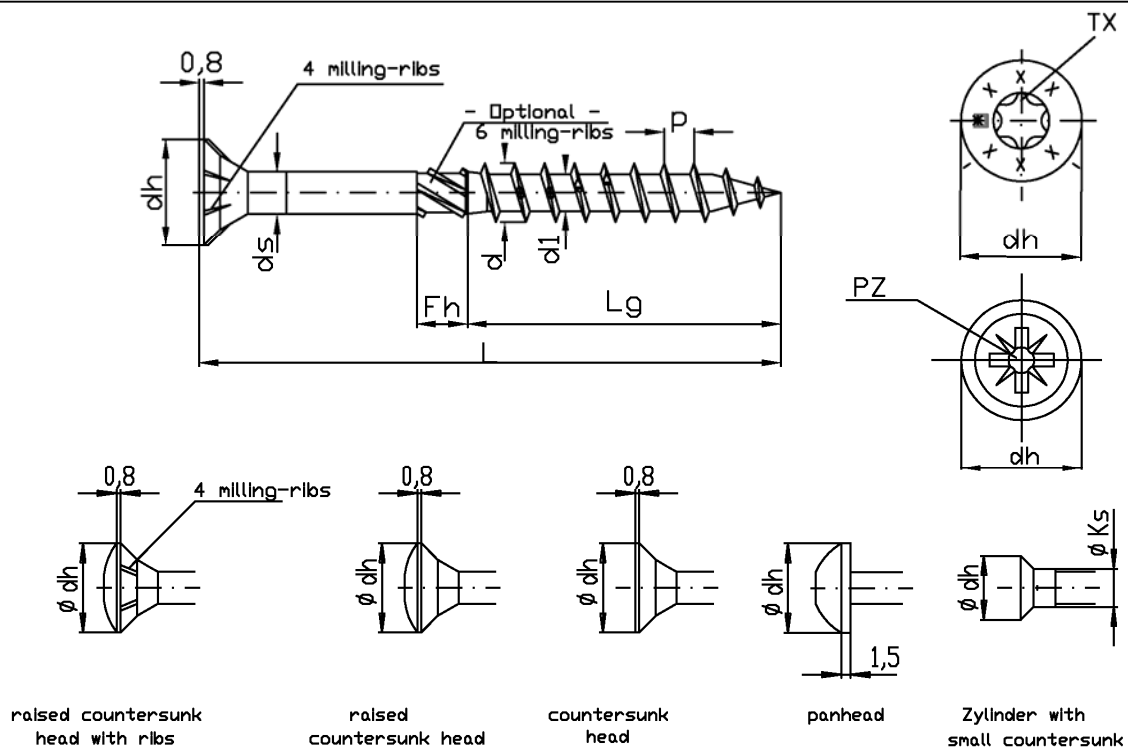


nominal		Ø3,5	Ø4,0	Ø4,5	Ø5,0	Ø6,0	Ø8,0	Ø10,0
Ød	outer diameter	3,50-0,175	4,00-0,20	4,50-0,225	5,00-0,25	6,00-0,3	8,00-0,4	10,00-0,5
Ød1	inner diameter	2,12-0,106	2,50-0,125	2,70-0,135	3,22-0,161	3,98-0,199	5,30-0,26	6,25-0,31
Øds	shank diameter	2,3-0,115	2,70-0,135	3,00-0,150	3,70-0,185	4,15-0,207	5,80-0,29	7,00-0,35
N	cut	7,0-0,35	8,0-0,4	9,0-0,45	10,0-0,5	11,0-0,55	12,0-0,60	14,0-0,70
Ødh	head diameter	6,8-0,34	7,75-0,39	8,75-0,44	9,75-0,49	11,75-0,59	14,5-0,73	17,8-0,89
PZ	size	2	2	2	2	3	3	4
Ks		3,5	4,0	5,4	6,0	7,2	8,0	10,0
Fh		4,0-0,2	5,0-0,2	7,0-0,2	7,9-8,5	L bis 100 4,9-5,5	9,9-10,5	9,9-10,5
N		6,0-7,0	7,0-8,0	8,0-9,0	9,0-10,0	10,0-12,0	12,0	14,0
P		2,24	2,52	2,80	3,10	3,60	5,20	5,60
TX-Size		15	20	25	25	30	40	40
TX-Size alternativ		20	20	20	20	30	30	50
nominal L		thread length (tolerance ± 5 %)						
max.	mind.							
30	28,95	thread length = L x 0,6						
40	38,75	thread length = L x 0,6						
50	48,75	thread length = L x 0,6						
60	58,50	thread length = L x 0,6						
70	68,50	thread length = L x 0,6						
80	78,50	thread length = L x 0,6						
90	88,25	thread length = L x 0,6						
100	98,25	thread length = L x 0,6						
110	108,25	thread length = L x 0,6						
120	118,25	70	70	70	70	70	80	80
130	128,00	70	70	70	70	70	80	80
140	138,00	70	70	70	70	70	80	80
150	148,00					70	80	80
160	158,00					70	80	80
180	178,00					70	80	80
200	197,70					70	80	80
240	237,70					70	80	80
260	257,40					70	80	80
280	277,40						80	80
300	297,40						80	80
320	317,15						80	80
340	337,15						80	80
360	357,15						80	80
380	377,15						80	80
400	396,85						80	80

BTI DoTec and Drilltec screws

Drilltec CUT GG  
Partially threaded  
Countersunk head with ribs and other head types

Annex 3.26

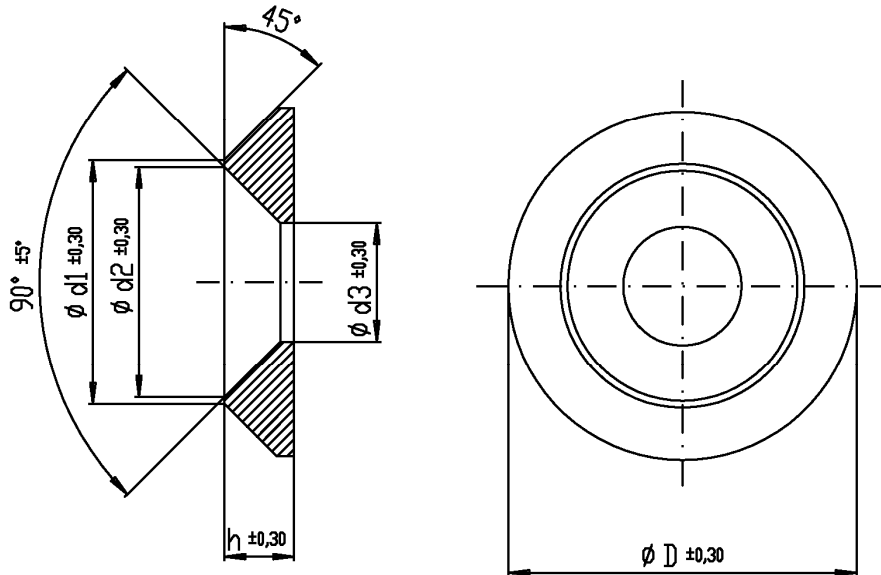


nominal	ø3,5	ø4,0	ø4,5	ø5,0	ø6,0	ø8,0	ø10,0
ød outer diameter	3,50-0,175	4,00-0,20	4,50-0,225	5,00-0,25	6,00-0,3	8,00-0,4	10,00-0,5
ød1 inner diameter	2,12-0,106	2,50-0,125	2,70-0,135	3,22-0,161	3,98-0,199	5,30-0,26	6,25-0,31
øds shank diameter	2,3-0,115	2,70-0,135	3,00-0,150	3,70-0,185	4,15-0,207	5,80-0,29	7,00-0,35
ødh head diameter	6,8-0,34	7,75-0,39	8,75-0,44	9,75-0,49	11,75-0,59	14,5-0,73	17,8-0,89
PZ size	2	2	2	2	3	3	4
Ks	3,5	4,0	5,4	6,0	7,2	8,0	10,0
Fh	4,0-0,2	5,0-0,2	7,0-0,2	7,9-8,5	4,9-5,5	9,9-10,5	9,9-10,5
N	6,0-7,0	7,0-8,0	8,0-9,0	9,0-10,0	10,0-12,0	12,0	14,0
P	±10%	2,24	2,52	2,80	3,10	3,60	5,60
TX-Size	15	20	25	25	30	40	40
TX-Size alternativ	20	20	20	20	30	30	50
nominal L	thread length ( tolerance ± 5% )						
max.	min.	thread length = L x 0,5					
30	28,95	thread length = L x 0,6					
40	38,75	thread length = L x 0,6					
50	48,75	thread length = L x 0,6					
60	58,50	thread length = L x 0,6					
70	68,50	thread length = L x 0,6					
80	78,50	thread length = L x 0,6					
90	88,25	thread length = L x 0,6					
100	98,25	thread length = L x 0,6					
110	108,25	thread length = L x 0,6					
120	118,25	70	70	70	70	80	80
130	128,00	70	70	70	70	80	80
140	138,00	70	70	70	70	80	80
150	148,00				70	80	80
160	158,00				70	80	80
180	178,00				70	80	80
200	197,70				70	80	80
240	237,70				70	80	80
260	257,40				70	80	80
280	277,40					80	80
300	297,40					80	80
320	317,15					80	80
340	337,15					80	80
360	357,15					80	80
380	377,15					80	80
400	396,85					80	80

BTI DoTec and Drilltec screws

Drilltec GG  
Partially threaded  
Countersunk head with ribs and other head types

Annex 3.27



$\varnothing 10$	$\varnothing 32$	$\varnothing 22,5$	$\varnothing 21,5$	$\varnothing 11$	5,6
$\varnothing 8$	$\varnothing 25$	$\varnothing 17,5$	$\varnothing 16,5$	$\varnothing 8,5$	5
Nenn- $\varnothing$	$\varnothing D$	$\varnothing d1$	$\varnothing d2$	$\varnothing d3$	h

BTI DoTec and Drilltec screws

Washers

Annex 3.28