Deutsches Institut für Bautechnik

Zulassungsstelle für Bauprodukte und Bauarten

Bautechnisches Prüfamt

Eine vom Bund und den Ländern gemeinsam getragene Anstalt des öffentlichen Rechts

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Mitglied der EOTA

Member of EOTA

European Technical Approval ETA-10/0474

English translation prepared by DIBt - Original version in German language

Handelsbezeichnung Trade name

Berner Schwerlastanker BTA M, BTA M S, BTA M T Berner Heavy-duty anchor BTA M, BTA M S, BTA M T

Zulassungsinhaber Holder of approval Berner Trading Holding GmbH

Bernerstraße 6 74653 Künzelsau DEUTSCHLAND

Zulassungsgegenstand und Verwendungszweck

Kraftkontrolliert spreizender Dübel aus galvanisch verzinktem Stahl in den Größen M6, M8, M10 und M12 zur Verankerung im ungerissenen Beton

Generic type and use of construction product

Torque controlled expansion anchor made of galvanised steel of sizes M6, M8, M10 and M12 for use in non-cracked concrete

Geltungsdauer: Validity:

vom from

bis to 11 June 2013

11 June 2018

Herstellwerke *Manufacturing plants*

Berner Herstellwerk 6

Berner manufacturing plant 6

Diese Zulassung umfasst This Approval contains 17 Seiten einschließlich 10 Anhänge 17 pages including 10 annexes

Diese Zulassung ersetzt This Approval replaces ETA-10/0474 mit Geltungsdauer vom 04.03.2011 bis 09.03.2014 ETA-10/0474 with validity from 04.03.2011 to 09.03.2014





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I LEGAL BASES AND GENERAL CONDITIONS

- This European technical approval is issued by Deutsches Institut für Bautechnik in accordance with:
 - Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of Member States relating to construction products¹, modified by Council Directive 93/68/EEC² and Regulation (EC) N° 1882/2003 of the European Parliament and of the Council³;
 - Gesetz über das In-Verkehr-Bringen von und den freien Warenverkehr mit Bauprodukten zur Umsetzung der Richtlinie 89/106/EWG des Rates vom 21. Dezember 1988 zur Angleichung der Rechts- und Verwaltungsvorschriften der Mitgliedstaaten über Bauprodukte und anderer Rechtsakte der Europäischen Gemeinschaften (Bauproduktengesetz - BauPG) vom 28. April 1998⁴, as amended by Article 2 of the law of 8 November 2011⁵;
 - Common Procedural Rules for Requesting, Preparing and the Granting of European technical approvals set out in the Annex to Commission Decision 94/23/EC⁶;
 - Guideline for European technical approval of "Metal anchors for use in concrete Part 2: Torque controlled expansion anchors ", ETAG 001-02.
- Deutsches Institut für Bautechnik is authorized to check whether the provisions of this European technical approval are met. Checking may take place in the manufacturing plant. Nevertheless, the responsibility for the conformity of the products to the European technical approval and for their fitness for the intended use remains with the holder of the European technical approval.
- This European technical approval is not to be transferred to manufacturers or agents of manufacturers other than those indicated on page 1, or manufacturing plants other than those indicated on page 1 of this European technical approval.
- This European technical approval may be withdrawn by Deutsches Institut für Bautechnik, in particular pursuant to information by the Commission according to Article 5(1) of Council Directive 89/106/EEC.
- Reproduction of this European technical approval including transmission by electronic means shall be in full. However, partial reproduction can be made with the written consent of Deutsches Institut für Bautechnik. In this case partial reproduction has to be designated as such. Texts and drawings of advertising brochures shall not contradict or misuse the European technical approval.
- The European technical approval is issued by the approval body in its official language. This version corresponds fully to the version circulated within EOTA. Translations into other languages have to be designated as such.

Official Journal of the European Communities L 40, 11 February 1989, p. 12

Official Journal of the European Communities L 220, 30 August 1993, p. 1

Official Journal of the European Union L 284, 31 October 2003, p. 25

Bundesgesetzblatt Teil I 1998, p. 812

⁵ Bundesgesetzblatt Teil I 2011, p. 2178

Official Journal of the European Communities L 17, 20 January 1994, p. 34



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II SPECIFIC CONDITIONS OF THE EUROPEAN TECHNICAL APPROVAL

1 Definition of product and intended use

1.1 Definition of product

The Berner Heavy-duty anchor BTA M, BTA M S and BTA M T in the range of M6, M8, M10 and M12 is an anchor made of galvanised steel which is placed into a drilled hole and anchored by torque-controlled expansion with the hexagon head bolt.

For the different types of the installed anchors see Figure given in Annex 1.

1.2 Intended use

The anchor is intended to be used for anchorages for which requirements for mechanical resistance and stability and safety in use in the sense of the Essential Requirements 1 and 4 of Council Directive 89/106 EEC shall be fulfilled and failure of anchorages made with these products would cause risk to human life and/or lead to considerable economic consequences.

The anchor is to be used only for anchorages subject to static or quasi-static loading in reinforced or unreinforced normal weight concrete of strength classes C20/25 at minimum and C50/60 at most according to EN 206:2000-12.

It may be anchored in non-cracked concrete only.

The anchor may only be used in structures subject to dry internal conditions.

The provisions made in this European technical approval are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

2 Characteristics of the product and methods of verification

2.1 Characteristics of the product

The anchor corresponds to the drawings and provisions given in Annex 3. The characteristic material values, dimensions and tolerances of the anchor not given in Annex 3 shall correspond to the respective values laid down in the technical documentation⁷ of this European technical approval.

The hexagon head bolt and the washer for anchor type BTA M shall correspond to the specifications given in Annex 5, Table 4 and 5.

The characteristic values for the design of anchorages are given in Annexes 4 to 9.

Each anchor is marked with the identifying mark of the producer included the commercial name, the drill hole diameter and the thread size according to Annex 2.

The anchor shall only be packaged and supplied as a complete unit.

The technical documentation of this European technical approval is deposited at the Deutsches Institut für Bautechnik and, as far as relevant for the tasks of the approved bodies involved in the attestation of conformity procedure, is handed over to the approved bodies.



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2.2 Methods of verification

The assessment of fitness of the anchor for the intended use in relation to the requirements for mechanical resistance and stability and safety in use in the sense of the Essential Requirements 1 and 4 has been made in accordance with the "Guideline for European technical approval of Metal Anchors for Use in Concrete", Part 1 "Anchors in general" and Part 2 "Torque-controlled expansion anchors", on the basis of Option 7.

In addition to the specific clauses relating to dangerous substances contained in this European technical approval, there may be other requirements applicable to the products falling within its scope (e. g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Directive, these requirements need also to be complied with, when and where they apply.

3 Evaluation and attestation of conformity and CE marking

3.1 System of attestation of conformity

According to the decision 96/582/EG of the European Commission⁸ the system 2(i) (referred to as system 1) of attestation of conformity applies.

This system of attestation of conformity is defined as follows:

System 1: Certification of the conformity of the product by an approved certification body on the basis of:

- (a) Tasks for the manufacturer:
 - (1) factory production control;
 - (2) further testing of samples taken at the factory by the manufacturer in accordance with a prescribed test plan;
- (b) Tasks for the approved body:
 - (3) initial type-testing of the product;
 - (4) initial inspection of factory and of factory production control;
 - (5) continuous surveillance, assessment and approval of factory production control.

Note: Approved bodies are also referred to as "notified bodies"

3.2 Responsibilities

3.2.1 Tasks of the manufacturer

3.2.1.1 Factory production control

The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall insure that the product is in conformity with this European technical approval.

The manufacturer may only use initial/ raw/ constituent materials stated in the technical documentation of this European technical approval.

⁸ Official Journal of the European Communities L 254 of 08.10.1996.



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The factory production control shall be in accordance with the control plan which is part of the technical documentation of this European technical approval. The control plan is laid down in the context of the factory production control system operated by the manufacturer and deposited at Deutsches Institut für Bautechnik⁹.

The results of factory production control shall be recorded and evaluated in accordance with the provisions of the control plan.

3.2.1.2 Other tasks of manufacturer

The manufacturer shall, on the basis of a contract, involve a body which is approved for the tasks referred to in section 3.1 in the field of anchors in order to undertake the actions laid down in section 3.2.2. For this purpose, the control plan referred to in sections 3.2.1.1 and 3.2.2 shall be handed over by the manufacturer to the approved body involved.

The manufacturer shall make a declaration of conformity, stating that the construction product is in conformity with the provisions of this European technical approval.

3.2.2 Tasks of approved bodies

The approved body shall perform the

- initial type-testing of the product ,
- initial inspection of factory and of factory production control,
- continuous surveillance, assessment and approval of factory production control,

in accordance with the provisions laid down in the control plan.

The approved body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report.

The approved certification body involved by the manufacturer shall issue an EC certificate of conformity of the product stating the conformity with the provisions of this European technical approval.

In cases where the provisions of the European technical approval and its control plan are no longer fulfilled the certification body shall withdraw the certificate of conformity and inform Deutsches Institut für Bautechnik without delay.

3.3 CE marking

The CE marking shall be affixed on each packaging of the anchor. The letters "CE" shall be followed by the identification number of the approved certification body, where relevant, and be accompanied by the following additional information:

- the name and address of the holder of the approval (legal entity responsible for the manufacturer),
- the last two digits of the year in which the CE marking was affixed,
- the number of the EC certificate of conformity for the product,
- the number of the European technical approval,
- the number of the guideline for European technical approval,
- use category (ETAG 001-1 Option 7),
- size.

The control plan is a confidential part of the documentation of the European technical approval, but not published together with the European technical approval and only handed over to the approved body involved in the procedure of attestation of conformity.

See section 3.2.2.



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4 Assumptions under which the fitness of the product for the intended use was favourably assessed

4.1 Manufacturing

The European technical approval is issued for the product on the basis of agreed data/information, deposited with Deutsches Institut für Bautechnik, which identifies the product that has been assessed and judged. Changes to the product or production process, which could result in this deposited data/information being incorrect, should be notified to Deutsches Institut für Bautechnik before the changes are introduced. Deutsches Institut für Bautechnik will decide whether or not such changes affect the approval and consequently the validity of the CE marking on the basis of the approval and if so whether further assessment or alterations to the approval shall be necessary.

4.2 Design of anchorages

The fitness of the anchor for the intended use is given under the following conditions:

The anchorages are designed either in accordance with the

ETAG 001 "Guideline for European technical approval of Metal Anchors for use in concrete",
 Annex C, method A

or in accordance with the

CEN/TS 1992-4:2009, design method A

under the responsibility of an engineer experienced in anchorages and concrete work.

Verifiable calculation notes and drawings are taking account of the loads to be anchored.

The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports).

4.3 Installation of anchors

The fitness for use of the anchor can only be assumed if the anchor is installed as follows:

- Anchor installation carried out by appropriately qualified personnel and under the supervision
 of the person responsible for technical matters of the site,
- Use of the anchor only as supplied by the manufacturer without exchanging the components of an anchor,
- Anchor installation in accordance with the manufacturer's specifications and drawings and using the appropriate tools,
- Checks before placing the anchor to ensure that the strength class of the concrete in which the anchor is to be placed is in the range given and is not lower than that of the concrete to which the characteristic loads apply,
- Check of concrete being well compacted, e. g. without significant voids,
- Edge distances and spacings not less than the specified values without minus tolerances,
- Positioning of the drill holes without damaging the reinforcement,
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application,
- Cleaning of the hole of drilling dust,
- Anchor installation such that the effective anchorage depth is complied with. This compliance
 is ensured when the embedment mark of the anchor does no more exceed the concrete
 surface,



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- The hexagon head bolt and the washer for anchor type BTA M correspond to the specifications given in Annex 5.
- Application of the torque moment given in Annex 4 using a calibrated torque wrench.

5 Responsibility of the manufacturer

The manufacturer is responsible to ensure that the information on the specific conditions according to 1 and 2 including Annexes referred to as well as sections 4.2 and 4.3 is given to those who are concerned. This information may be made by reproduction of the respective parts of the European technical approval. In addition all installation data shall be shown clearly on the package and/or on an enclosed instruction sheet, preferably using illustration(s).

The minimum data required are:

- Diameter of drill bit,
- Thread diameter,
- Maximum thickness of the fixture,
- Minimum effective anchorage depth,
- Minimum hole depth,
- Torque moment,
- Information on the installation procedure, including cleaning of the hole, preferably by means of an illustration,
- Reference to any special installation equipment needed,
- Identification of the manufacturing batch.

All data shall be presented in a clear and explicit form.

Andreas Kummerow p.p. Head of Department

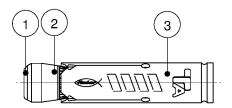
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Pre-positioned installation:

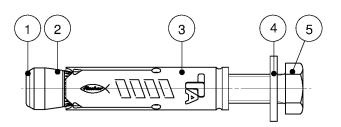
BTA M

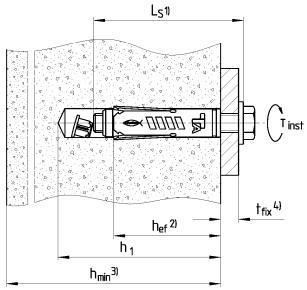
The hexagon head bolt and the washer according to table 4 and 5 must be purchased by the user



BTAMS

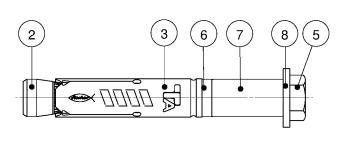
The hexagon head bolt is provided by the manufacturer together with the anchor





In-place installation:

BTAMT



- 1 Plastic cap (optional)
- 3 2 Cone-nut
- \mathfrak{R} 3 Expansion sleeve
- (2) 4 Washer (BTA M / BTA M S)
- ⊗ 5 Hexagon head bolt
- ⊕ 6 Distance ring
- 7 Spacing sleeve

- h min³⁾

 T inst

 h ef²⁾

 h 1
 - 1) Length of hexagon head bolt L_S
- ²⁾ Effective anchorage depth h_{ef}
- 3) Minimum thickness of concrete member h_{min}
- 4) Thickness of fixture t_{fix}

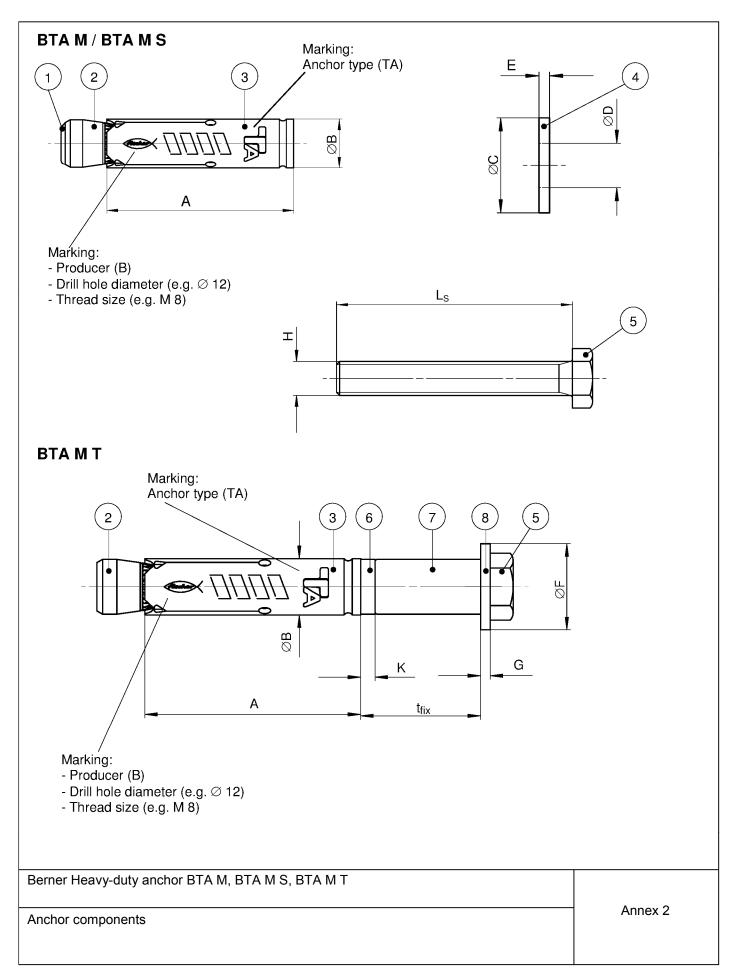
Berner Heavy-duty anchor BTA M, BTA M S, BTA M T

Product and intended use

Annex 1

English translation prepared by DIBt





English translation prepared by DIBt



Table 1: Anchor dimensions [mm]

Part	Designation	Type of anchor	Dimen	sion	М6	M8	M10	M12
3	Expansion sleeve	BTA M / BTA M S /	Α	=	40	45	55	70
	Expansion sieeve	BTA M T	ØB	=	9,6	11,8	14,5	17,5
4	Washer ¹⁾	BTA M S	ØC	≥	11,0	15,0	19,0	23,0
-	4 Wasiler DTA	DIAMO	Е	≥	1,4	1,4	1,8	2,3
8	Washer	ВТА М Т	ØF	\geq	17,0	21,0	25,0	30,0
°	wasner		G	≥	1,4	1,8	2,3	2,7
5	Hexagon head bolt 2)	BTA M S /	Ls	≥	t _{fix} +50	t _{fix} +55	t _{fix} +70	t _{fix} +85
	5 Hexagon flead boil 7	BTA M T	Н		M6	M8	M10	M12
6	Distance ring	ВТА М Т	K	=	3,0	3,0	3,0	3,0

Table 2: Materials

Part	Designation	Type of anchor	Materials	Treatment
1	Plastic cap 1)	BTA M / BTA M S	Polyamid	
2	Cone-nut	BTA M / BTA M S / BTA M T	Steel, EN 10 277	Zinc plated according to EN ISO 4042, min 5 µm, additional functional coating
3	Expansion sleeve	BTA M / BTA M S / BTA M T	Cold-rolled steel EN 10139	
4	Washer ²⁾	BTA M S	Ctool min 140 LIV	Zinc plated according to
8	Washer	вта м т	Steel, min 140 HV	EN ISO 4042, min 5 μm
5	Hexagon head bolt 3)	BTA M S / BTA M T	Steel, property class 8.8	
6	Distance ring	вта м т	Polyethylen	
7	Distance sleeve	вта м т	Cold-rolled steel EN 10 139 / Steel EN10 277	Zinc plated according to EN ISO 4042, min 5 μm

Optional

For specification - summary of washer for BTA M see table 5 For specification - summary of hexagon head bolt for BTA M see table 4

Berner Heavy-duty anchor BTA M, BTA M S, BTA M T	
Anchor dimensions and materials	Annex 3

For specification - summary of washer for BTA M see table 5 For specification - summary of hexagon head bolt for BTA M see table 4

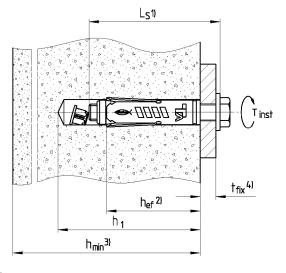


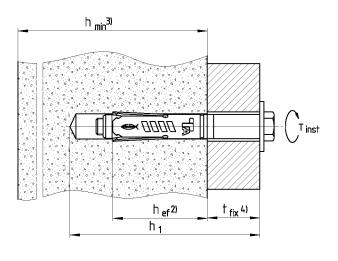
Table 3: Installation parameters for BTA M / BTA M S / BTA M T

Anchor size		М6	M8	M10	M12
Nominal drill hole diameter	$d_0 = [mm]$	10	12	15	18
Cutting diameter of drill bit	$d_{\text{cut}} \leq [mm]$	10,45	12,50	15,50	18,50
Length of hexagon head bolt	$L_S \geq [mm]$	$t_{fix} + 50$	t _{fix} + 55	t _{fix} + 70	t _{fix} + 85
Depth of drill hole (BTA M / BTA M S)	$h_1 \geq [mm]$	L_S - t_{fix} + 15	L _S - t _{fix} + 15	L _S - t _{fix} + 20	L _S - t _{fix} + 20
Depth of drill hole (BTA M T)	$h_1 \geq [mm]$		L _s +	- 10	
Diameter of clearance hole in the fixture (BTA M / BTA M	$d_f \leq [mm]$	7	9	12	14
Diameter of clearance hole in the fixture (BTA M T)	$d_f \leq [mm]$	12	14	18	20
Required torque moment	$T_{\text{inst}} = [Nm]$	10	20	40	75
Thickness of fixture - min	$t_{\text{fix,min}} \ge [mm]$	1	1	1	1
Thickness of fixture - max	$t_{\text{fix,max}}\!\leq\![mm]$	150	200	250	300

BTA M / BTA M S:

BTA M T:





Berner Heavy-duty anchor BTA M, BTA M S, BTA M T	
	Annov 4
Parameters of installation	Annex 4

 $^{^{1)}}$ Length of hexagon head bolt Ls $^{2)}$ Effective anchorage depth h_{ef} $^{3)}$ Minimum thickness of concrete member h_{min}

⁴⁾ Thickness of fixture t_{fix}



Table 4: Selection criteria for the hexagon head bolt (BTA M)

Description	ВТА М6	BTA M8	BTA M10	BTA M12		
Length of hexagon head bolt L _S [mm]	$\geq t_{\text{fix}} + 50$	≥ t _{fix} + 55	$\geq t_{\text{fix}} + 70$	≥ t _{fix} + 85		
Thread size	M6	M8	M10	M12		
Standardisation	ISO-	4014 / ISO 4017	or DIN 931 / DIN	1 933		
Material	Steel, property class 8.8					
Treatment	Zinc pla	ited according to	EN ISO 4042, m	nin 5 μm		

Table 5: Selection criteria for the washer (BTA M)

Description	ВТА М6	BTA M8	BTA M10	BTA M12			
Hala diamatas D [mana]	min	6,0	8,0	10,0	12,0		
Hole diameter D [mm]	max	6,6	8,6	10,8	13,3		
External diameter C [mm]		≥ 11,0	≥ 15,0	≥ 19,0	≥ 23,0		
Thickness E [mm]	min	1,4	1,4	1,8	2,3		
	max	3,0	3,0	4,0	5,0		
Material Steel, hardness class min 140 HV							
Treatment		Zinc plated according to EN ISO 4042, min 5 μm					

Table 6: Minimum thickness of concrete member, minimum spacing and minimum edge distances

Anchor size	М6	M8	M10	M12	
Minimum thickness of concrete member	h _{min} [mm]	100	100	110	140
Minimum spacing	s _{min} [mm]	80	90	110	160
Minimum edge distance	c _{min} [mm]	50	60	70	120

Berner Heavy-duty anchor BTA M, BTA M S, BTA M T

Selection criteria for hexagon head bolt and washer BTA M, minimum spacing and edge distances

Annex 5



Table 7: Characteristic values of resistance to tension loads of design method A according ETAG 001, Annex C

or design method A according ETAG 001, Annex 0								
Anchor size			М6	М8	M10	M12		
Steel failure								
Characteristic resistance steel 8.8	$N_{Rk,s}$	[kN]	16,1	29,3	46,4	67,4		
Partial safety factor	γMs			1,	,5			
Pull-out failure								
Characteristic resistance in non-cracked concrete	N _{Rk,p} [kN]	C20/25	7,5	12	20	25		
		C30/37	0/37 1,22					
Increasing factors for N _{Rk,p} in non-cracked concrete	Ψ¢	C40/50	1,41					
Their cracked cornered		C50/60	1,55					
Partial safety factor	γмр		1,5 ¹⁾					
Concrete cone failure and spli	tting failu	ıre						
Effective anchorage depth	h _{ef}	[mm]	40	45	55	70		
Spacing (concrete failure)	S _{cr,N}	[mm]	120	135	220	210		
Edge distance (concrete failure)	$\mathbf{C}_{\text{cr,N}}$	[mm]	60	68	110	105		
Spacing (splitting)	S _{cr,sp}	[mm]	120	180	330	420		
Edge distance (splitting)	$C_{cr,sp}$	[mm]	60	90	165	210		
Partial safety factor	ΥМр			1,5	5 ¹⁾			

 $^{^{1)}}$ the partial safety factor γ_2 = 1,0 is included

Table 8: Displacements due to tension loads

Anchor size			М6	M8	M10	M12
Tension load in non-cracked concrete [kN		[kN]	3,0	4,8	7,9	9,9
Displacements	δ_{N0}	[mm]	0,7	0,7	1,2	1,2
Displacements	$\delta_{N\infty}$	[mm]	1,0	1,0	1,8	1,8

Berner Heavy-duty anchor BTA M, BTA M S, BTA M T

Design method A according ETAG 001, Annex C,
Characteristic values of resistance to tension loads;
Displacements

Annex 6



Table 9: Characteristic values of resistance to shear loads of design method A according ETAG 001, Annex C

o. aceign		· accordi	<u>g =</u>	G 001, Alli	10% 0		
Anchor size				М6	М8	M10	M12
Shear load without le	ever arm		<u> </u>				
Characteristic resistance	steel 8.8	$V_{Rk,s}$	[kN]	5,8	11,7	19,2	29,8
Partial safety factor		γ̃Ms		1,25			
Shear load with lever	arm		•				
Characteristic bending moment	steel 8.8	$M^0_{Rk,s}$	[Nm]	12	30	60	105
Partial safety factor		γMs			1,:	25	
Concrete pryout failt	ıre						
Factor in equation (5.6 ETAG Annex C, 5.2.3		k		1,1	1,8	1,8	2,0
Partial safety factor		γмс,р			1,5	5 ¹⁾	
Concrete edge failure	9		·				
Effective length of anc shear loading	hor in	l _f	[mm]	40	45	55	70
Effective external diam of anchor	neter	d _{nom}	[mm]	10	12	15	18
Partial safety factor		γΜο			1,5	5 1)	

 $^{^{1)}}$ the partial safety factor $\gamma_2 = 1.0$ is included

Table 10: Displacements due to shear loads

Anchor size			М6	M8	M10	M12
Shear load in non-cracked concrete		[kN]	3,3	6,7	11,0	17,0
Displacements	δ_{V0}	[mm]	2,1	1,9	3,1	3,3
	$\delta_{V_{\infty}}$	[mm]	3,1	2,8	4,6	4,9

Berner Heavy-duty anchor BTA M, BTA M S, BTA M T

Design method A according ETAG 001, Annex C,
Characteristic values of resistance to shear loads;
Displacements

Annex 7



Table 11: Characteristic values of resistance to tension loads of design method A according CEN/TS 1992-4: 2009

or design method	A acco	Tuiling CL	11/13 1992	-4. 2003			
Anchor size			М6	М8	M10	M12	
Steel failure		Į.			l		
Characteristic steel 8.8	$N_{Rk,s}$	[kN]	16,1	29,3	46,4	67,4	
Partial safety factor	γMs		1,5				
Pull-out failure							
Characteristic resistance in non-cracked concrete	N _{Rk,p} [kN]	C20/25	7,5	12	20	25	
	Ψ¢	C30/37	1,22				
Increasing factors for N _{Rk,p} in non-cracked concrete		C40/50	1,41				
Their Gracked concrete		C50/60	1,55				
Partial safety factor	γмр		1,5 1)				
Concrete cone failure and split	ting failu	ıre					
Effective anchorage depth	h _{ef}	[mm]	40	45	55	70	
Faktor für ungerissenen Beton	k _{ucr}	[-]	10,1				
Spacing (concrete failure)	S _{cr,N}	[mm]	120	135	220	210	
Edge distance (concrete failure)	C _{cr,N}	[mm]	60	68	110	105	
Spacing (splitting)	S _{cr,sp}	[mm]	120	180	330	420	
Edge distance (splitting)	$c_{cr,sp}$	[mm]	60	90	165	210	
artial safety factor γ _{Mp}			1,5 1)				

 $^{^{1)}}$ the partial safety factor γ_{inst} = 1,0 is included

Berner Heavy-duty anchor BTA M, BTA M S, BTA M T

Design method A according CEN/TS 1992-4: 2009,
Characteristic values of resistance to tension loads

Annex 8



Table 12: Characteristic values of resistance to shear loads of design method A according CEN/TS 1992-4: 2009

or design method A according GEN/13 1992-4, 2009											
Anchor size			М6	М8	M10	M12					
Shear load without lever arm											
Characteristic resistance	steel 8.8	$V_{Rk,s}$	[kN]	5,8	11,7	19,2	29,8				
Partial safety factor		γ̃Ms		1,25							
Shear load with leve	er arm		•								
Characteristic bending moment	steel 8.8	$M^0_{Rk,s}$	[Nm]	12	30	60	105				
Partial safety factor		γ̃Ms		1,25							
Ductility factor		k_2	[-]	1,0							
Concrete pryout fai	lure										
Factor in equation (1 CEN/TS 1992-4-4, S 6.2.2.3		k ₃	[-]	1,1	1,8	1,8	2,0				
Partial safety factor		γмс,р		1,5 1)							
Concrete edge failu	re										
Effective length of an shear loading	chor in	l _f	[mm]	40	45	55	70				
Effective external dia of anchor	meter	d _{nom}	[mm]	10	12	15	18				
Partial safety factor		γмс		1,5 1)							

 $^{^{1)}}$ the partial safety factor γ_{inst} = 1,0 is included

Berner Heavy-duty anchor BTA M, BTA M S, BTA M T

Design method A according CEN/TS 1992-4: 2009,
Characteristic values of resistance to shear loads

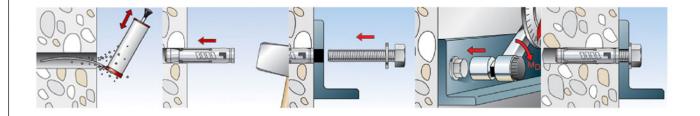
Annex 9

English translation prepared by DIBt

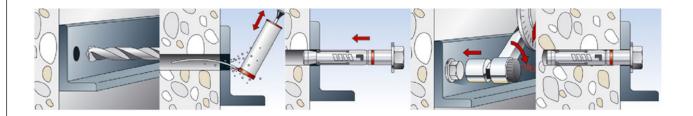


Installation instruction for BTA M / BTA M S / BTA M T

Pre-positioned installation BTA M; BTA M S



Push-through installation BTA M T



Berner Heavy-duty anchor BTA M, BTA M S, BTA M T

Installation instruction

Annex 10