

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-13/0371
of 9 May 2014

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Apolo MEA drop-in anchor SA plus

Product family
to which the construction product belongs

Deformation-controlled expansion anchor in the size of
M6, M8 and M10 for multiple use for non-structural
applications in concrete

Manufacturer

Apolo MEA Befestigungssysteme GmbH
Industriestraße 6
86551 Aichach
DEUTSCHLAND

Manufacturing plant

-Werk 8
-Werk 13

This European Technical Assessment
contains

13 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

Guideline for European technical approval of "Metal
anchors for use in concrete", ETAG 001 Part 6: "Anchors
for multiple use for non-structural applications", Edition
August 2010,
used as European Assessment Document (EAD)
according to Article 66 Paragraph 3 of Regulation (EU)
No 305/2011.

This version replaces

ETA-13/0371 issued on 13 June 2013

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Specific part

1 Technical description of the product

The Apolo MEA Drop-In Anchor SA plus in sizes M6, M8 and M10 is an anchor made of zinc-plated steel which is placed into a drilled hole and anchored by deformation-controlled expansion.

The description of the product is given in Annex A.

2 Specification of the intended use in accordance with the applicable EAD

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years.. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for tension and shear loads	See Annex C1
Edge distances and spacing	See Annex C1
Characteristic resistance for bending moments	See Annex C1

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorage satisfy requirements for Class A1
Resistance to fire	See Annex C2

3.3 Hygiene, health and the environment (BWR 3)

Regarding dangerous substances there may be requirements (e.g. transposed European legislation and national laws, regulations and administrative provisions) applicable to the products falling within the scope of this European Technical Assessment. In order to meet the provisions of Regulation (EU) No 305/2011, these requirements need also to be complied with, when and where they apply.

3.4 Safety and accessibility (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

3.5 Protection against noise (BWR 5)

Not applicable.

3.6 Energy economy and heat retention (BWR 6)

Not applicable.

3.7 Sustainable use of natural resources (BWR 7)

The sustainable use of natural resources was not investigated.

3.8 General aspects

The verification of durability is part of testing the essential characteristics. Durability is only ensured if the specifications of intended use according to Annex B are taken into account.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to Decision of the Commission of 24 June 1996 (96/582/EC) (Official Journal of the European Communities L 254 of 08.10.1996, p. 62–65) the system of assessment and verification of constancy of performance (see Annex V and Article 65 Paragraph 2 to Regulation (EU) No 305/2011) given in the following table applies.

Product	Intended use(s)	Level or class	System
Metal anchors for use in concrete	For fixing and/or supporting concrete structural elements or heavy units such as cladding and suspended ceilings	—	1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

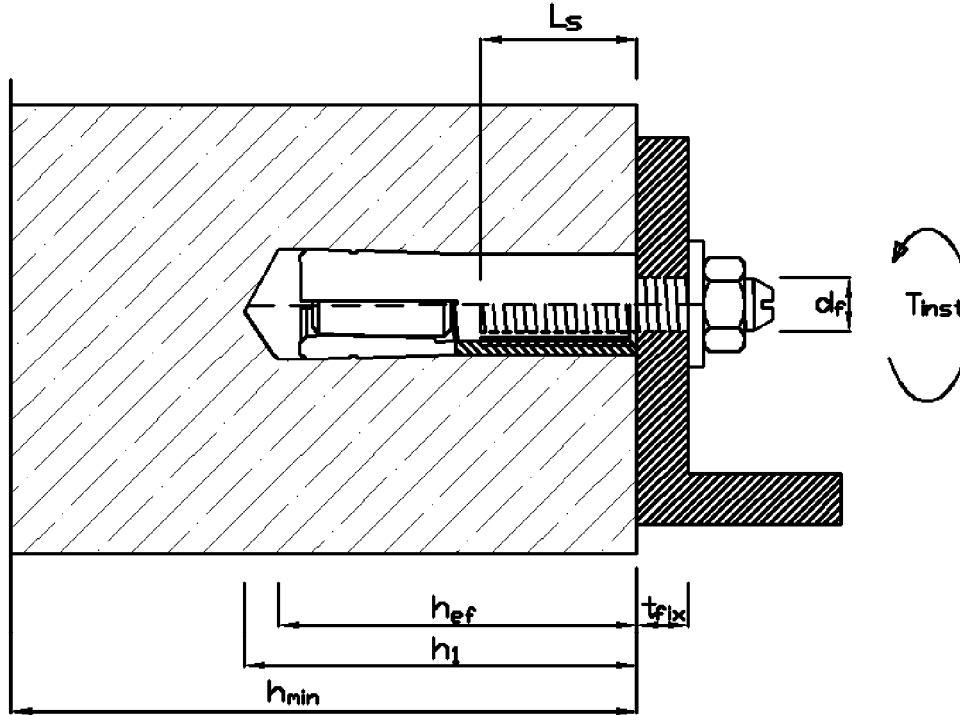
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 9 May 2014 by Deutsches Institut für Bautechnik

Gerhard Breitschaft
President

beglaubigt:
Tempel

SA plus after installation in concrete C20/25 – C50/60



- h_1 = depth of drill hole
- h_{ef} = effective anchorage depth
- t_{fix} = thickness of fixture
- L_s = length of thread inside of the anchor
- T_{inst} = max. installation torque

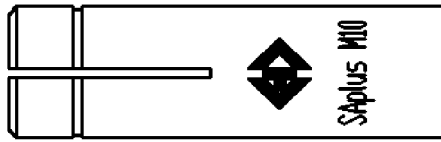
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Apolo MEA Drop in anchor SA plus

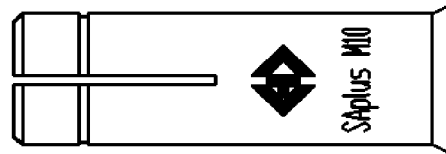
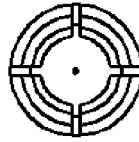
Product description
Installed condition

Annex A1

Apolo MEA Drop in anchor SA plus



SA plus without collar



SA plus with collar

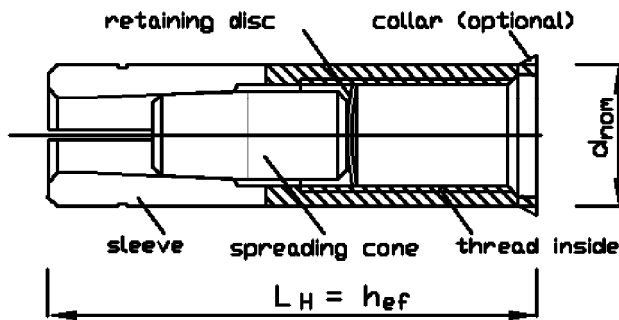
marking:

brand marking
type
size

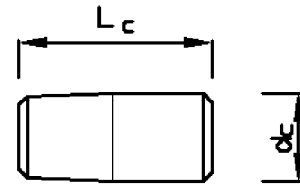
Logo or company
SA plus
M ... (i.e. M10)

Example:

 SA plus M10



Sleeve plus cone



cone

Table 1: Dimensions

Anchor	Sleeve		Cone		
	thread inside	length	outer-Ø sleeve	outer-Ø cone	
type		L_s	d_{nom}	L_c	d_c
SA plus		[mm]	[mm]	[mm]	[mm]
M 6 x 25	M6	25	8	10	4,5
M 8 x 30	M8	30	10	12	6
M10 x 40	M10	40	12	16	7,5

Apolo MEA Drop in anchor SA plus

Product description
Parts, marking and dimensions

Annex A2

Table 2: Designation and materials

Designation	Material
sleeve M6, M8	steel for cold forming C1008-C1012 or EN 10277
sleeve M10	steel for cold forming C1015 or EN 10277
spreading cone	steel for cold forming C1006-1008
retaining disc	paper or plastics

all parts zinc plated and blue passivated $\geq 5 \mu\text{m}$ acc. EN ISO 4042

Table 3: Strength

Apolo MEA Drop in anchor SA plus			Size		
			M6	M8	M10
Nominal characteristic steel ultimate strength	f_{uk}	[N/mm ²]	485	485	485
Nominal characteristic steel yield strength	f_{yk}	[N/mm ²]	535	535	535

Apolo MEA Drop in anchor SA plus

Product description
Materials

Annex A3

Handsetting tool

Optional: setting tool with marking and/or rubber grip possible

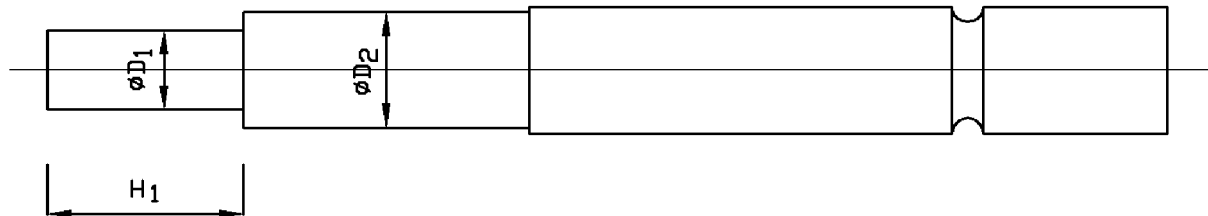


Table 4: Geometry of the setting tool

Setting tool	Setting pin		
steel HRc 38-42	dimension		
Type	D ₁	D ₂	H ₁
	[mm]	[mm]	[mm]
ESW 6	5	7,5	15
ESW 8	6,6	9,5	17,5
ESW 10	8,3	12	23,5

Apolo MEA Drop in anchor SA plus

Product description
Setting tool

Annex A4

Specifications of intended use

Anchorage subject to:

- Static and quasi-static loads,
- Used only for multiple use for non-structural applications. The definition of multiple use according to the Member States is given in the informative Annex 1 of ETAG 001, Part 6,
- Used for anchorages with requirements related to resistance to fire.

Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000-12,
- Strength classes C20/25 to C50/60 according to EN 206-1:2000-12,
- Non-cracked and cracked concrete.

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions.

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work,
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.),
- Anchorages are designed in accordance with ETAG 001, Annex C, design method B, Edition August 2010,
- In case of requirements to resistance to fire local spalling of the concrete cover must be avoided.

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site,
- Check of concrete being well compacted, e.g. without significant voids,
- Positioning of the drill holes without damaging the reinforcement,
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application.

Apolo MEA Drop in anchor SA plus

Intended use
Specifications

Annex B1

Table 5: Installation data

Fixing screws or anchor rods:

It can be used the strength categories 4.6, 5.6, 5.8 or 8.8 acc. EN ISO 898-1.

Minimal screwing depth:

The length of the fixing screw depends on the thickness t_{fix} on the fixed part, permissible tolerances and usable thread length $L_{s,max}$ as well as on the minimal screwing depth $L_{s,min}$.

Apolo MEA Drop in anchor SA plus			Size		
			M6	M8	M10
nominal driller diameter	d_0	[mm]	8	10	12
Cutting diameter of drillbit	$d_{cut} \leq$	[mm]	8,45	10,45	12,50
diameter of thread inside	M	[mm]	6	8	10
depth of drill hole (deepest point)	$h_1 \geq$	[mm]	27	32	43
effective anchorage depth	h_{ef}	[mm]	25	30	40
Maximum screwing depth	$L_{s,max}$	[mm]	11	13	16
Minimum screwing depth	$L_{s,min}$	[mm]	6	8	10
diameter of clearance hole in the fixture	$d_f \leq$	[mm]	7	9	12
Maximum installation torque moment	$\max T_{inst}$	[Nm]	4	8	15

Table 6: Minimum thickness of concrete member, spacing and edge distance

Apolo MEA Drop in anchor SA plus			Size		
			M6	M8	M10
minimum thickness of member	h_{min}	[mm]	100	100	100
minimum spacing	s_{min}	[mm]	70	105	105
minimum edge distance	c_{min}	[mm]	105	105	140

Apolo MEA Drop in anchor SA plus

Intended use
Installation data

Annex B2

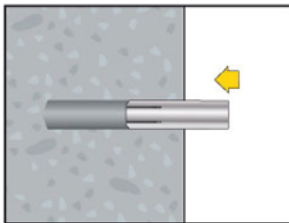
Installation instruction:



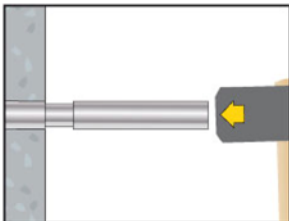
1. Drill the hole with a hammer drill



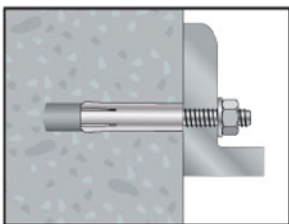
2. Clean the borehole



3. To set the anchor by hand or by hammer blows, anchor should be flush to the concrete edge



4. To spread the anchor with the setting tool. The anchor is installed correctly, if the setting pin is completely inside



5. To fix the fixture, not allowed to pass over the max. installation torque T_{inst}

Apolo MEA Drop in anchor SA plus

Intended use
Installation instruction

Annex B3

Table 7: Design method B - Characteristic values of resistance

Apolo MEA Drop in anchor SA plus				Size		
Any load direction				M6	M8	M10
Characteristic resistance in concrete C20/25 - C 50/60	F_{Rk}^0	[kN]	≥ Steel 4.6	1,5	3,0	7,5
partial safety factor	γ_2	[-]		1,4	1,2	
Characteristic spacing	s_{cr}	[mm]		80	120	240
Characteristic edge distance	c_{cr}	[mm]		40	60	120
Steel failure with lever arm						
Characteristic bending moment	$M_{Rk,s}^0$	[Nm]	Steel 4.6	6,1	15,0	29,9
Characteristic bending moment	$M_{Rk,s}^0$	[Nm]	Steel 5.6	7,6	18,7	37,4
Characteristic bending moment	$M_{Rk,s}^0$	[Nm]	Steel 5.8	7,6	18,7	37,4
Characteristic bending moment	$M_{Rk,s}^0$	[Nm]	Steel 8.8	12,2	30,0	59,8

Apolo MEA Drop in anchor SA plus

Performances

Characteristic values of resistance (ETAG 001, Annex C, design method B)

Annex C1

**Table 8: Characteristic values of resistance under fire exposure in any load direction
for use in concrete C20/25 – C50/60**

Apolo MEA Drop in anchor SA plus					Size		
Fire resistance class					M6	M8	M10
R 30	Characteristic resistance	$F_{Rk,fi}$	[kN]	\geq Steel 4.6	0,2	0,3	0,6
R 60	Characteristic resistance	$F_{Rk,fi}$	[kN]	\geq Steel 4.6	0,2	0,3	0,5
R 90	Characteristic resistance	$F_{Rk,fi}$	[kN]	\geq Steel 4.6	0,2	0,2	0,4
R 120	Characteristic resistance	$F_{Rk,fi}$	[kN]	\geq Steel 4.6	0,1	0,2	0,3
Spacing and edge distance under fire exposure							
Spacing distance for R 30 – R 120		$s_{cr,fi}$	[mm]		100	120	160
Edge distance for R 30 – R 120		$c_{cr,fi}$	[mm]		50	60	80
The edge distance shall be \geq 300 mm, in case of fire attack from more than one side.							

Apolo MEA Drop in anchor SA plus

Performances

Characteristic values of resistance under fire exposure

Annex C2