



Approval body for construction products and types of construction

#### **Bautechnisches Prüfamt**

An institution established by the Federal and Laender Governments



# European Technical Assessment

English translation prepared by DIBt - Original version in German language

### **General Part**

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Deutsches Institut für Bautechnik

ETA-11/0181

of 3 July 2015

G&B Gamma CE1

Torque controlled expansion anchor for use in concrete

G&B FISSAGGI Corso Savona, 22 10029 Villatellone (TO) ITALIEN

Italy - PLANT 5

15 pages including 3 annexes which form an integral part of this assessment

Guideline for European technical approval of "Metal anchors for use in concrete", ETAG 001 Part 2: "Torque controlled expansion anchors", April 2013, used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.

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## **European Technical Assessment** ETA-11/0181

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### Specific Part

### 1 Technical description of the product

The G&B Gamma CE1 is an anchor made of galvanised steel of sizes M6, M8, M10, M12 and M16 which is placed into a drilled hole and anchored by torque-controlled expansion. The product description is given in Annex A.

# 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for static and quasi static action and seismic performance category C1	See Annex C 1
Displacements	See Annex C 4

### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1
Resistance to fire	See Annex C 2 / C 3

### **3.3 Hygiene, health and the environment (BWR 3)** Not applicable.

## 3.4 Safety in use (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

### 3.5 Protection against noise (BWR 5)

Not applicable.

3.6 Energy economy and heat retention (BWR 6)

### Not applicable.

### 3.7 Sustainable use of natural resources (BWR 7)

The sustainable use of natural resources was not investigated.



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### 3.8 General aspects

The verification of durability is part of testing the essential characteristics. Durability is only ensured if the specifications of intended use according to Annex B are taken into account.

# 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to Decision of the Commission of 24 June 1996 (96/582/EC) (OJ L 254 of 08.10.96 p. 62-65), the system of assessment and verification of constancy of performance (see Annex V and Article 65 Paragraph 2 to Regulation (EU) No 305/2011) given in the following table applies.

Product	Intended use	Level or class	System
Metal anchors for use in concrete (heavy-duty type)	For fixing and/or supporting concrete structural elements or heavy units such as cladding and suspended ceilings	_	1

# 5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

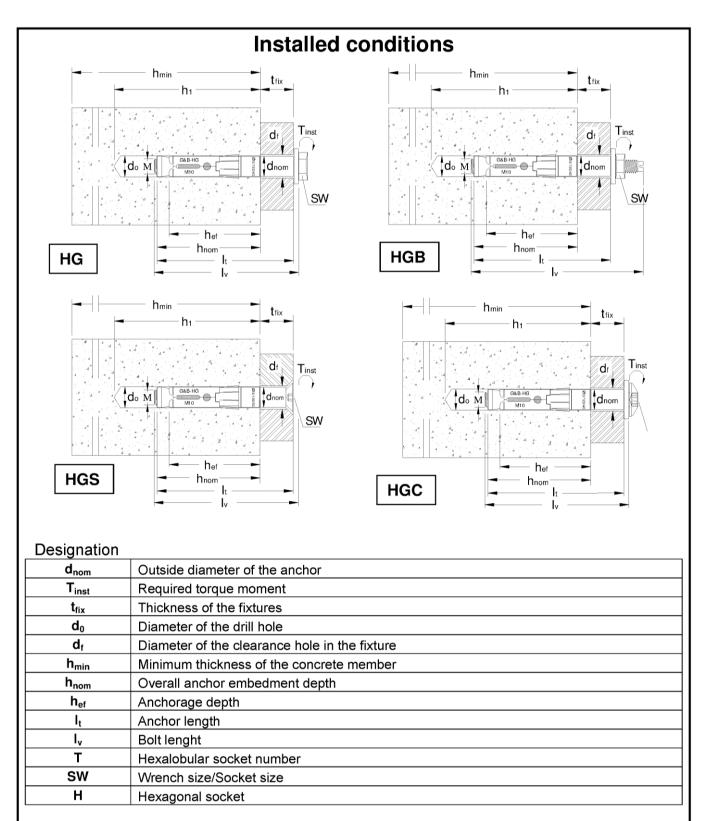
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Uwe Bender Head of Department *beglaubigt:* Baderschneider

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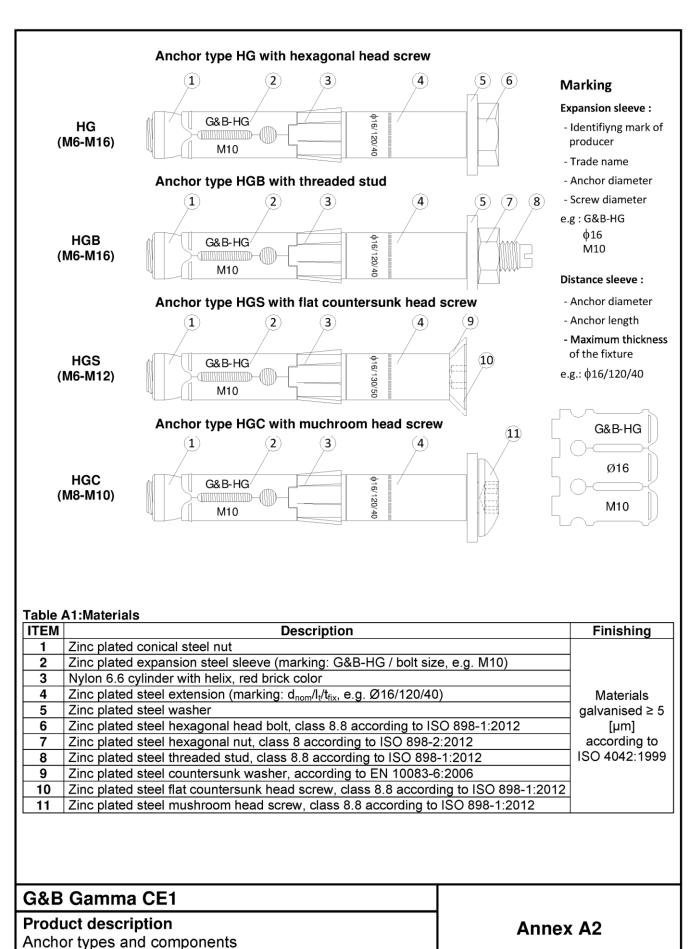
Installed condition

Annex A1

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Materials



		2) (M8-M10)	
•••		T	
ons Outside diameter of anchor [mm]	Outside diameter of metric thread [mm]	Length range [mm]	Maximum thickness of fixture range
10	6	70 120	[mm]
			5 - 15
			10 - 70
			20 - 80
			20 - 100
	16	140 – 220	20 - 100
sions			
Outside diameter of anchor [mm]	Outside diameter of metric thread [mm]	Length range [mm]	Maximum thickness of fixture range [mm]
10	6	70 - 120	5 - 15
			10 - 70
	10		20 - 80
			20 - 100
			20 - 100
		110 220	20 100
Outside diameter of anchor [mm]	Outside diameter of metric thread [mm]	Length range [mm]	Maximum thickness of fixture range [mm]
10	6	85 - 125	20 - 60
	8	85 - 125	15 - 55
12			
12 16	10	110 - 130	30 - 50
12 16 18			
12 16	10	110 - 130	30 - 50
12 16 18 sions Outside diameter of anchor	10 12 Outside diameter of metric thread	110 - 130 120 - 140 Length range	30 - 50 20 - 40 Maximum thickness of fixture range
	Dutside diameter of anchor [mm] 10 12 16 18 24 ions Dutside diameter of anchor [mm] 10 12 16 18 24 ions Dutside diameter 0 18 24 ions Dutside diameter 0 18 24 ions Dutside diameter 0 18 24 ions	Outside diameter of anchor [mm]Outside diameter of metric thread [mm]106128161018122416ionsOutside diameter of metric thread [mm]106128161018122416ionsOutside diameter of metric thread [mm]106128161018122416ionsOutside diameter of metric thread for anchorOutside diameter of anchorOutside diameter of metric thread	Dutside diameter of anchor [mm]Outside diameter of metric thread [mm]Length range [mm]10670 - 12012880 - 1401610100 - 1601812120 - 2002416140 - 220ionsOutside diameter of metric thread [mm]Length range [mm]10670 - 1202416140 - 220ionsOutside diameter of metric thread [mm]Length range [mm]10670 - 12012880 - 1401610100 - 1601812120 - 2002416140 - 220ionsOutside diameter of metric thread 16100 - 1601812120 - 2002416140 - 220ionsOutside diameter of metric threadLength range [mm]



### Specifications of intended use

### Anchorages subject to:

- Static and quasi-static loads: all sizes
- Seismic action for Performance Category C1: all sizes
- Fire exposure: all sizes

#### **Base materials:**

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000.
- Strength classes C20/25 to C50/60 according to EN 206-1:2000.
- · Non-cracked or cracked concrete

### Use conditions (Environmental conditions):

· Anchorages subject to dry internal conditions

#### Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The
  position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to
  reinforcement or to supports, etc.).
- · Anchorages under static or quasi-static actions and under fire exposure are designed in accordance with:
  - ETAG 001, Annex C, design method A, Edition August 2010;
  - CEN TS CEN/TS 1992-4-1:2009;
- Anchorages under seismic actions (cracked concrete) are designed in accordance with:
  - EOTA Technical Report TR 045, Edition February 2013
  - Anchorages shall be positioned outside of critical regions (e.g. plastic hinges) of the concrete structure
  - Fastening in stand-off installation or with a grout layer are not allowed
- Anchorages under fire exposure are designed in accordance with:
  - ETAG 001, Annex C, design method A, Edition August 2010 and EOTA Technical Report TR 020, Edition May 2004
  - CEN/TS 1992-4: 2009, Annex D
  - It must be ensured that local spalling of the concrete cover does not occur

#### Installation:

- · Hole drilling by rotary plus hammer mode
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.

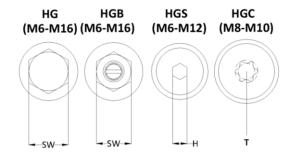
G&B Gamma CE	1
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### Intended use Specifications

Annex B1



Parameter	Gamma CE1 M6	Gamma CE1 M8	Gamma CE1 M10	Gamma CE1 M12	Gamma CE1 M16	
Nominal drill hole diameter	d <sub>o</sub> = [mm]	10	12	16	18	24
Cutting diameter of drill bit	d <sub>cut</sub> ≤ [mm]	10,45	12,50	16,50	18,50	24,55
Effective anchorage depth	h <sub>ef</sub> =[mm]	55	60	70	90	105
Depth of drill hole	h <sub>1</sub> = [mm]	80	90	100	120	140
Diameter of clearance in the fixture	d <sub>f</sub> =[mm]	12	14	18	20	26
Overall anchor embedment depth in the	h <sub>nom</sub> = [mm]	65	70	80	100	120
Required torque moment	T <sub>inst</sub> = [Nm]	15	30	50	100	160
Outside diameter of anchor	d <sub>nom</sub> = [mm]	10	12	16	18	24
Minimum thickness of concrete member	h <sub>min</sub> = [mm]	110	120	140	180	210
Minimum edge distance	c <sub>min</sub> = [mm]	70	100	90	175	180
Corresponding spacing	s ≥ [mm]	110	160	175	255	290
Minimum spacing	s <sub>min</sub> = [mm]	55	110	80	135	130
Corresponding edge distance	c≥[mm]	110	145	120	220	240



### Table B2: Wrenches, sockets and maximum thickness of fixture

Wrenches and sockets		M6	M8	M10	M12	M16
Gamma CE 1 HG – Wrench size	SW=[mm]	10	13	17	19	24
Gamma CE 1 HG – Thickness of fixture	t <sub>fix,max</sub> = [mm]	55	70	80	100	100
Gamma CE THG - mickness of fixture	t <sub>fix,min</sub> = [mm]	5	10	20	20	20
Gamma CE 1 HGB – Wrench size	SW=[mm]	10	13	17	19	24
Gamma CE 1 HGB – Thickness of fixture	t <sub>fix,max</sub> = [mm]	55	70	80	100	100
Gamma CE THGB – Thickness of fixture	t <sub>fix,min</sub> = [mm]	5	10	20	20	20
Gamma CE 1 HGS – Hexagonal socket size	H = [mm]	4	5	6	8	-
Gamma CE 1 HGS – Thickness of fixture	t <sub>fix,max</sub> = [mm]	60	55	50	100	-
Gamma CE 1 HGS – Thickness of fixture	t <sub>fix,min</sub> = [mm]	20	15	30	20	-
Gamma CE 1 HGC – Hexalobular socket	T = [-]	-	40	40	-	-
	t <sub>fix,max</sub> = [mm]	-	50	40	-	-
Gamma CE 1 HGC – Thickness of fixture	t <sub>fix,min</sub> = [mm]	-	10	20	-	-
G&B Gamma CE1						
Intended use			1	Ann	ex B2	

## Installation parameters

Wrenches, sockets and minimum thickness of fixture

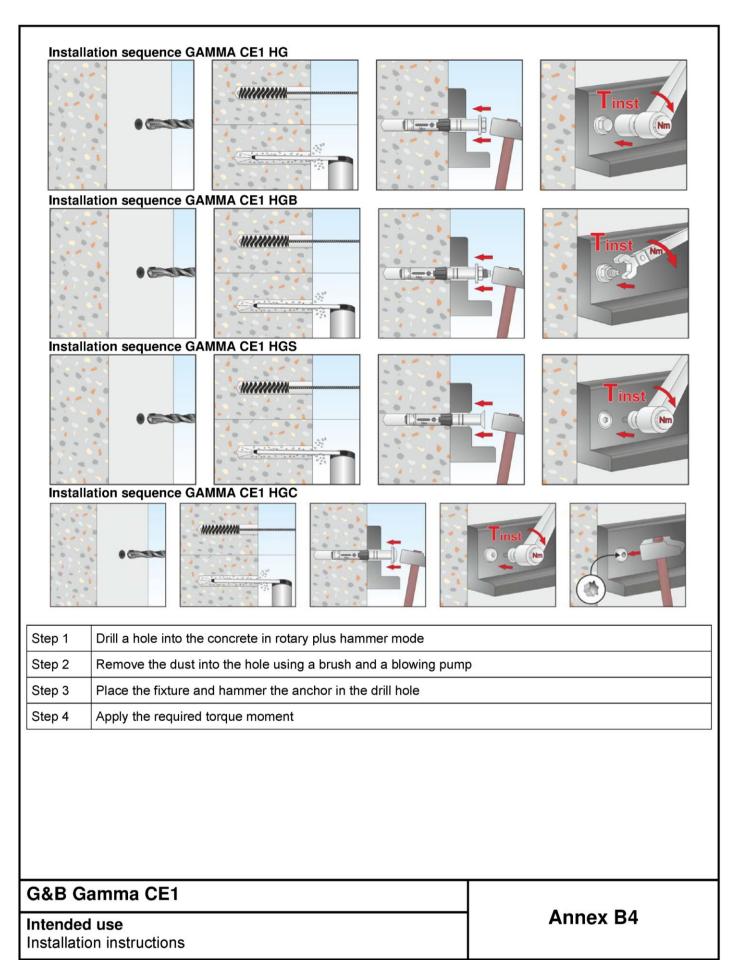
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	Drill bit	
Drill bits GEBFOR TURBO4	Anchor size	Drill bit item code
	M6 / Ø10	PST1016
	M8 / Ø12	PST1216
	M10 / Ø16	PST1621
	M12 / Ø18	PST1825
	M16 / Ø24	PST2425
	Blowing pump	
	Item code: CP10	

G&B Gamma CE1	
Intended use Cleaning and setting tools	Annex B3







Type of anchor / Size				Gamr CE1 I		Gamma CE1 M8	Gamma CE1 M1		
Steel Failure									
Characteristic Resistance	$N_{Rk,s} = N_{Rk,s,se}$	eis,C1	[kN]	16		29	46	67	125
Partial safety factor	1) γMs		[-]				1,5		
Pull-out failure									
Effective embedment depth	h <sub>ef</sub>		[mm]	55		60	70	90	105
Characteristic Resistance in uncracked concrete C20/25	N <sub>Rk,p</sub>		[kN]	16		16	20	35	45
Characteristic Resistance in cracked concrete C20/25 Characteristic Resistance for				5		6	16	25	35
seismic performance category C1	N <sub>Rk,p,seis,C1</sub>	1	[kN] C30/37	5		4,2	14,4 1,22	25	35
ncreasing factors for N <sub>Rk,p</sub> for	Ψ		C40/50						
cracked and uncracked concrete	$\Psi_{c}$						1,41		
	$\gamma_0 \equiv \gamma_{inst}$		C50/60				1,55		
nstallation safety factor	$\gamma_2 = \gamma_{inst}$		[-]				1,0		
Concrete cone failure and splitting			[mage: ]				70	00	105
Effective embedment depth	h <sub>ef</sub>		[mm]	55		60	70	90	105
Spacing	S <sub>cr,N</sub>		[mm]	165		180	210	270	315
Edge distance	C <sub>cr,N</sub>		[mm]	85		90	105	135	160
Spacing (splitting)	S <sub>cr,sp</sub>		[mm]	220		320	240	370	390
Edge distance (splitting)	C <sub>cr,sp</sub>		[mm]	110	)	160	120	185	195
Factor for uncracked concrete, acc. to CEN/TS 1992-4 Factor for cracked concrete,	k <sub>ucr</sub>		[-]	10,1					
acc. to CEN/TS 1992-4	k <sub>cr</sub>		[-]		7,2				
nstallation safety factor	$\gamma_2 = \gamma_{inst}$		[-]				1,0		
absence of other national regulations. ble C2: Performances for desig	n method A	A (sh		nma	Gami	ma (	Gamma	Gamma	Gamma CE1
Type of anchor / Size				1 M6	CE1		E1 M10	CE1 M12	M16
Steel Failure without level arm									
Characteristic Resistance	$V_{Rk,s}$	[kN	] 1	6	25	)	43	58	107
Characteristic Resistance for seismic performance category C1	V <sub>Rk,s,seis,C1</sub>	[kN	-	1,4	17	,	28	43,5	96,3
Partial safety factor	γMs <sup>1)</sup>	[-]					1,45		
Steel Failure with level arm	0		-	-				1	
Characteristic bending moment	M <sup>0</sup> <sub>Rk,s</sub>	[Nm	זן 1	2	30	)	60	105	266
Partial safety factor	γ <sub>Ms</sub> 1)						1,45		
Concete pryout failure									
Effective embedmen depth	h <sub>ef</sub>	[mn	·	5	60		70	90	105
Factor for pryout failure	$k = k_3$	[-]	_	1	2		2	2	2
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]					1,0		
Concrete edge failure									
Effective achorage legth	l <sub>ef</sub>	[mn		5	60		70	90	105
Effective external diameter anchor	d <sub>nom</sub>	[mn		0	12	2	16	18	24
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]					1,0		
	IS.								
<sup>1)</sup> In absence of other national regulation									



Duration of fire resistance = 3 Gamma CE 1	0min, anchor	type	M6	M8	M10	M12	M16
Steel Failure							
Characteristic Resistance	N <sub>Rk,s,fi,30</sub>	[kN]	0,2	0,4	0,9	1,7	3,1
Pull-out failure							
Characteristic Resistance in concrete C20/25 to C50/60	N <sub>Rk,p,fi,30</sub>	[kN]	1,3	1,5	4,0	6,3	8,8
Concrete cone failure							
Characteristic Resistance in concrete C20/25 to C50/60	N <sup>0</sup> <sub>Rk,c,fi,30</sub>	[kN]	4,0	5,0	7,4	13,8	20,3
Duration of fire resistance = 6 Gamma CE 1	0min, anchor	type	M6	M8	M10	M12	M16
Steel Failure							
Characteristic Resistance	N <sub>Rk,s,fi,60</sub>	[kN]	0,2	0,3	0,8	1,3	2,4
Pull-out failure		<b>.</b> .					
Characteristic Resistance in concrete C20/25 to C50/60	N <sub>Rk,p,fi,60</sub>	[kN]	1,3	1,5	4,0	6,3	8,8
Concrete cone failure							
Characteristic Resistance in concrete C20/25 to C50/60	N <sup>0</sup> <sub>Rk,c,fi,60</sub>	[kN]	4,0	5,0	7,4	13,8	20,3
Duration of fire resistance = 90min, anchor type Gamma CE 1		M6	M8	M10	M12	M16	
Steel Failure							
Characteristic Resistance	N <sub>Rk,s,fi,90</sub>	[kN]	0,1	0,3	0,6	1,1	2,0
Pull-out failure							
Characteristic Resistance in concrete C20/25 to C50/60	N <sub>Rk,p,fi,90</sub>	[kN]	1,3	1,5	4,0	6,3	8,8
Concrete cone failure							
Characteristic Resistance in concrete C20/25 to C50/60	N <sub>Rk,c,fi,90</sub>	[kN]	4,0	5,0	7,4	13,8	20,8
Duration of fire resistance = 1 Gamma CE 1	20min, ancho	or type	М6	M8	M10	M12	M16
Steel Failure							
Characteristic Resistance	N <sub>Rk,s,fi,120</sub>	[kN]	0,1	0,2	0,5	0,8	1,6
Pull-out failure							
Characteristic Resistance in concrete C20/25 to C50/60	N <sub>Rk,p,fi,120</sub>	[kN]	1,0	1,2	3,2	5,0	7,0
Concrete cone failure							_
Characteristic Resistance in concrete C20/25 to C50/60	N <sup>0</sup> <sub>Rk,c,fi,120</sub>	[kN]	3,2	4,0	5,9	11,1	16,3
Creating	S <sub>cr,N</sub>				4 x h <sub>ef</sub>		
Spacing	S <sub>min</sub>		55	110	80	135	130
	C <sub>cr,N</sub>	[mm]			2 x h <sub>ef</sub>		
Edge distance	C <sub>min</sub>	[mm]			ck comes from the anchor ha		

## G&B Gamma CE1

### Performances

Characteristic values for tension loads under fire exposure

Annex C2



Duration of fire resistance = 30min, a Gamma CE 1	anchor type	•	M6	M8	M10	M12	M16
Shear load without lever arm				1	1		
Characteristic resistance	V <sub>Rk,s,fi,30</sub>	[kN]	0,3	0,5	1,2	2,1	3,9
Shear load with lever arm							
Characteristic bending resistance	M <sup>0</sup> <sub>Rk,s,fi,30</sub>	[Nm]	0,2	0,4	1,1	2,6	6,7
Duration of fire resistance = 60min, a Gamma CE 1				M8	M10	M12	M16
Shear load without lever arm							
Characteristic resistance	V <sub>Rk,s,fi,60</sub>	[kN]	0,3	0,4	1,0	1,6	2,9
Shear load with lever arm							
Characteristic bending resistance	M <sup>0</sup> <sub>Rk,s,fi,60</sub>	[Nm]	0,1	0,3	1,0	2,0	5,0
Duration of fire resistance = 90min, anchor type Gamma CE 1			M6	M8	M10	M12	M16
Shear load without lever arm							
Characteristic resi stance	V <sub>Rk,s,fi,90</sub>	[kN]	0,2	0,3	0,8	1,4	2,5
Shear load with lever arm	_			_	_		
Characteristic bending resistance	M <sup>0</sup> <sub>Rk,s,fi,90</sub>	[Nm]	0,1	0,3	0,8	1,7	4,3
Duration of fire resistance = 120min Gamma CE 1	, anchor typ	be	M6	М8	M10	M12	M16
Shear load without lever arm							
Characteristic resistance	V <sub>Rk,s,fi,120</sub>	[kN]	0,2	0,2	0,6	1,0	1,9
Shear load with lever arm							
Characteristic bending resistance	M <sup>0</sup> <sub>Rk,s,fi,120</sub>	[Nm]	0	0,2	0,6	1,3	3,3
Concrete pryout failure							
The characteristic resistance $V_{Rk,cp,fi,Ri}$ i	n concrete (	C20/25 to	o C50/60 is	s determined	d by:		
$V_{Rk,cp,fi(90)} = k \times N_{Rk,c,fi(90)} (\leq R90)$ and	V <sub>Rk,cp,fi(120)</sub> =	k x N <sub>Rk,</sub>	, <sub>c,fi(120)</sub> (up	to R120)			
Concrete edge failure							
The characteristic resistance V <sub>rk,c,fi,Ri</sub> in V <sup>0</sup> <sub>Rk,c,fi(90)</sub> <b>= 0,25 x V<sup>0</sup><sub>Rk,c</sub></b> (R30, R60, R§ V <sup>0</sup> <sub>Rk,c</sub> as an initial value of the characte	concrete C2 00) and <b>V</b> ⁰	20/25 to Rk,c,fi(120)	C50/60 is = 0,20 x V	determined <sup>6</sup> <sub>Rk,c</sub> (R120)	by: with	C20/25	

G&B	Gamma	CE1
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Performances

Characteristic values for shear loads under fire exposure

Annex C3

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Tension loads in cracked and uncracked concrete			M6	M8	M10	M12	M16
Service tension load in uncracked concrete C20/25	Ν	[kN]	7,6	7,6	9,5	16,7	21,4
Displacements	$\delta_{N0}$	[mm]	1,3	1,5	1,0	1,3	1,8
	δ <sub>N∞</sub>	[mm]	1,3	1,5	1,0	1,3	1,8
Service tension load in cracked concrete C20/25	Ν	[kN]	2,4	2,9	7,6	11,9	16,7
Displacements	$\delta_{N0}$	[mm]	1,0	0,7	1,0	1,2	1,5
	δ <sub>N∞</sub>	[mm]	1,6	1,3	1,6	1,7	1,5
Shear loads in cracked and uncracked concrete		M6	M8	M10	M12	M16	
Service shear load in cracked and uncracked concrete C20/25	V	[kN]	7,7	12,3	21,0	23,3	52,5
Displacements	$\delta_{N0}$	[mm]	2,4	2,6	2,5	3,0	4,0
	δ <sub>N∞</sub>	[mm]	3,6	3,9	3,8	4,5	6,0

G&B Gamma CE1	1
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### Performances Displacements

Annex C4