



Approval body for construction products and types of construction

#### **Bautechnisches Prüfamt**

An institution established by the Federal and Laender Governments



# European Technical Assessment

# ETA-13/1038 of 20 May 2015

English translation prepared by DIBt - Original version in German language

#### **General Part**

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Hilti screw anchor HUS3
Product family to which the construction product belongs	Concrete screw of sizes 8, 10 and 14 for use in concrete
Manufacturer	Hilti Aktiengesellschaft 9494 SCHAAN FÜRSTENTUM LIECHTENSTEIN
Manufacturing plant	Hilti Werke
This European Technical Assessment contains	17 pages including 3 annexes
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	Guideline for European technical approval of "Metal anchors for use in concrete", ETAG 001 Part 3: "Undercut anchors", amended version April 2013, used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011 and EAD 330011-00-0601 "Adjustable concrete screws", July 2014
This version replaces	ETA-13/1038 issued on 13 January 2015

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#### Specific Part

#### 1 Technical description of the product

The Hilti screw anchor HUS 3 is made of galvanised steel of sizes 8, 10 and 14. The anchor may be provided with hexagon head (HUS 3 H) or with countersunk head (HUS 3 C). The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

An illustration of the product and intended use is given in A.

#### 2 Specification of the intended use in accordance with the applicable EAD

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead the assumption of working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

#### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Product performance for static and quasi static action	See Annex C 1
Product performance for seismic category C1	See Annex C 2
Displacements under tension and shear load	See Annex C 5

#### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1
Product performance for resistance to fire	See Annex C 3 / C 4

#### 3.3 Hygiene, health and the environment (BWR 3)

Regarding dangerous substances there may be requirements (e.g. transposed European legislation and national laws, regulations and administrative provisions) applicable to the products falling within the scope of this European Technical Assessment. In order to meet the provisions of Regulation (EU) No 305/2011, these requirements need also to be complied with, when and where they apply.



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#### 3.4 Safety and accessibility in use (BWR 4)

For Basic requirement Safety in use the same criteria are valid as for Basic Requirement Mechanical resistance and stability.

3.5 Protection against noise (BWR 5)

Not relevant.

3.6 Energy economy and heat retention (BWR 6) Not relevant.

#### 3.7 Sustainable use of natural resources (BWR 7)

For the sustainable use of natural resources no performance was determined for this product.

#### 3.8 General aspects

The verification of durability is part of testing the essential characteristics. Durability is only ensured if the specifications of intended use according to Annex B are taken into account.

# 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to Decision 96/582/EC of the Commission of 24 June 1996 (Official Journal of the European Communities L 254 of 08.10.1996, p. 62–65) the system of assessment and verification of constancy of performance (see Annex V and Article 65 Paragraph 2 to Regulation (EU) No 305/2011) given in the following table apply.

Product	Intended use	Level or class	System
Metal anchors for use in concrete (heavy-duty type)	For fixing and/or supporting concrete structural elements or heavy units such as cladding and suspended ceilings	_	1

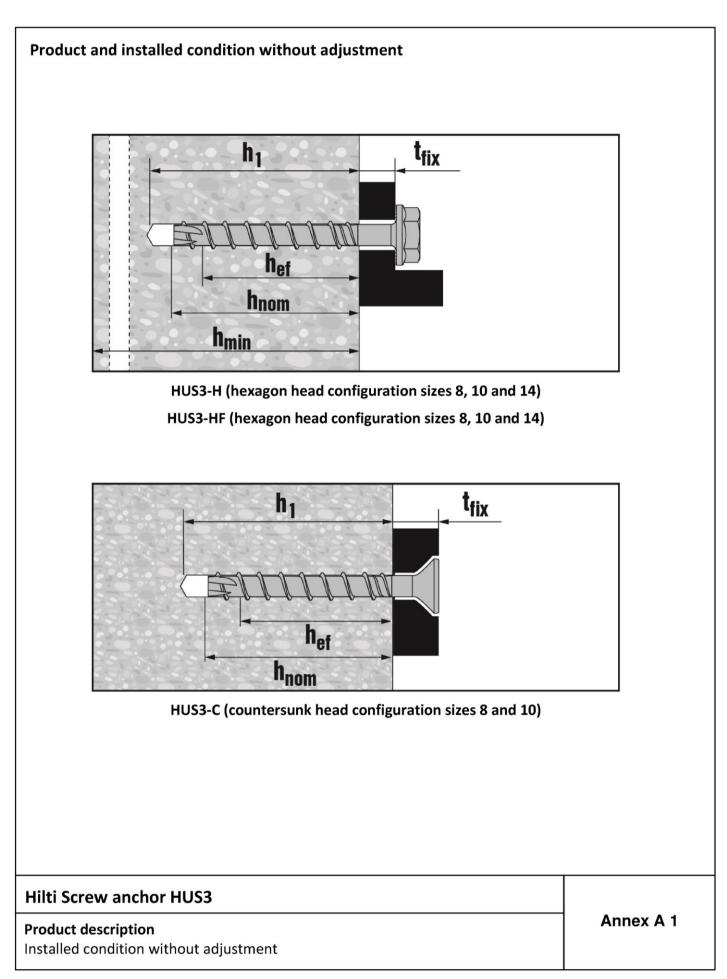
# 5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 20 May 2015 by Deutsches Institut für Bautechnik

Uwe Bender Head of Department *beglaubigt:* Lange

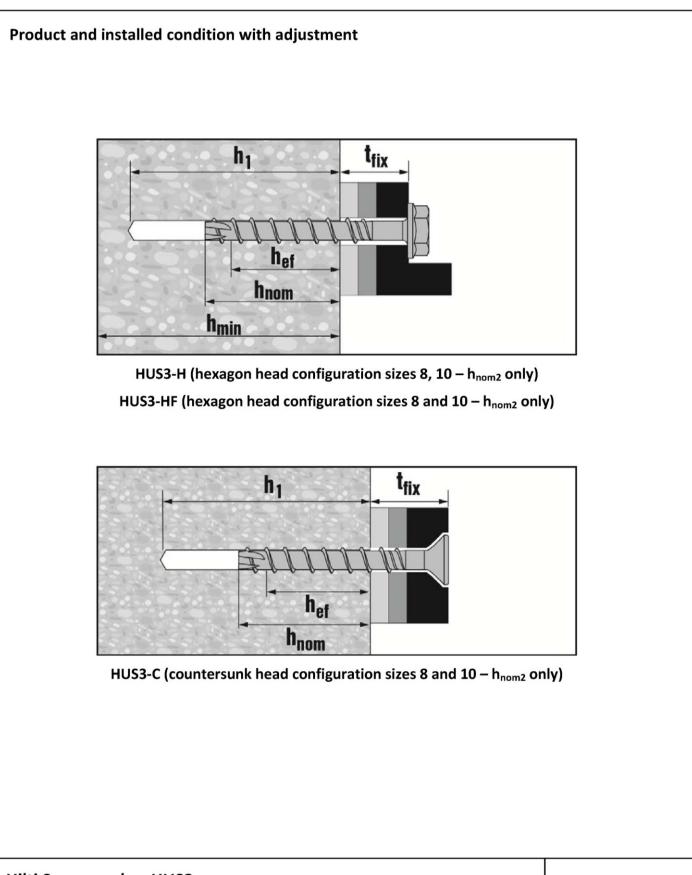




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# Hilti Screw anchor HUS3

### **Product description** Installed condition with adjustment

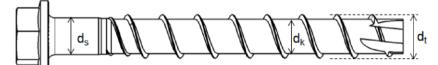
Annex A 2

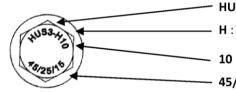
#### Deutsches Institut für Bautechnik

Tał	ole A1	: Material	and screw types											
	Part	Designation	Material											
	1, 2,	Screw anchor	Carbon steel											
	3		Anchor size HUS3 8 10 14											
			Characteristic yield strength	f <sub>yk</sub>	[N/mm <sup>2</sup> ]	695	690	630						
			Characteristic ultimate strength	f <sub>uk</sub>	[N/mm <sup>2</sup> ]	810	805	730						
			Elongation at rupture	A <sub>5</sub>	[%]	≤8								
	<ul> <li>1) Hilti HUS3-H, hexagonal head configuration, galvanized</li> <li>2) Hilti HUS3-HF, hexagonal head configuration, multilayer coating</li> </ul>													
	E Star		3) Hilti HUS3-C, countersunk head configuration, galvanized											

# Table A2: Specification and marking

Anchor Size	8			10			14					
Anchor type				H, HF, C			H, HF, C			H, HF		
			h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	
Nominal embedment depth	h <sub>nom</sub>	[mm]	50	60	70	55	75	85	65	85	115	
Threaded outer diameter	dt	[mm]		10,30		12,40			16,85			
Core diameter	d <sub>k</sub>	[mm]		7,85			9,90			12,95		
Shaft diameter	ds	[mm]	8,45				10,55			13,80		
Stressed section	As	[mm <sup>2</sup> ]		48,4		77,0			131,7			





 $\ensuremath{\textbf{HUS3}}$  : Hilti Universal Screw  $\ensuremath{\textbf{3}}^{\ensuremath{\text{rd}}}$  generation

**H** : Hexagonal head

10 : screw diameter

45/25/15 : maximum thickness fixture  $t_{fix1}/t_{fix2}/t_{fix3}$  related to the embedment depth  $h_{nom1}/h_{nom2}/h_{nom3}$  (see Annex B3)

# Hilti Screw anchor HUS3

**Production description** Material and screw types Annex A 3

Z36598.15



#### Intended use

#### Anchorages subject to:

- Static and quasi-static loads:
  - All sizes and all embedment depths.
- Seismic action for Performance Category C1:
  - HUS3-H all sizes, maximum embedment depth only (h<sub>nom3</sub>).
  - HUS3-C and HUS3-HF sizes 8 and 10, maximum embedment depth only (h<sub>nom3</sub>).
- Fire exposure: HUS3-H, HUS3-HF and HUS3-C all sizes and all embedment depths.

#### **Base materials:**

- · Reinforced or unreinforced normal weight concrete according to EN 206-1:2000,
- Strength classes C20/25 to C50/60 according to EN 206-1:2000,
- Non-cracked or cracked concrete: all sizes and all embedment depths.

#### Use conditions (Environmental conditions)

· Anchorages subject to dry internal conditions.

#### Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages under static or quasi-static actions and under fire exposure are designed for design method A in accordance with:
  - Either ETAG 001, Annex C, Edition August 2010 and EOTA Technical Report TR 020, Edition May 2004
  - Or CEN/TS 1992-4:2009
- Anchorages under seismic actions are designed in accordance with:
  - EOTA Technical Report TR 045, Edition February 2013
  - Anchorages shall be positioned outside of critical regions (e.g. plastic hinges) of the concrete structure.
  - Fastenings in stand-off installation or with a grout layer are not allowed.
- In case of requirements for resistance to fire exposure it must be ensured that local spalling of the concrete cover does not occur.

#### Installation:

- Hammer drilling only: all sizes and all embedment depths.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- After installation further turning of the anchor must not be possible.
- The head of the anchor must be supported on the fixture and is not damaged.
- Adjustability according to Annex B5 for:
  - HUS3-H, HUS3-HF and HUS3-C size 8 (h<sub>nom2</sub> = 60 mm)

HUS3-H, HUS3-HF and HUS3-C size 10 ( $h_{nom2}$  = 75 mm)

## Hilti Screw anchor HUS3

#### Intended Use

Specifications

Annex B 1

#### Deutsches Institut für Bautechnik

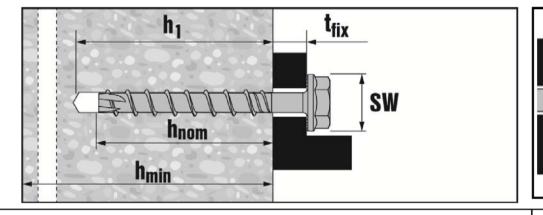
Anchor size H	US3			8				10			14		
				h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	
Nominal embedmenth depth		h <sub>nom</sub>	[mm]	50	60	70	55	75	85	65	85	115	
Nominal drill hole diameter		do	[mm]	8			10			14			
Cutting diameter of drill bit		d <sub>cut</sub> ≤	[mm]	8,45				10,45			14,50		
Clearance hole diameter		d <sub>f</sub> ≤	[mm]	12			14			18			
Wrench size (H-type)		SW	[mm]		13			15			21		
Diameter of co	untersunk head	d <sub>h</sub>	[mm]	18			21			-			
Torx size (C-typ	e)	Т	-		45			50			-		
Depth of drill h	ole	h <sub>1</sub> ≥	[mm]	60	70	80	65	85	95	75	95	125	
Depth of drill hole (with adjustability setting process)		h₁≥	[mm]	-	80	-	-	95	-	-	-	-	
Setting tool <sup>1)</sup> Strength class		C20	)/25	Hilti SIW 14 A or Hilti SIW 22 A or Hilti SIW 22 T-A			Hilti SIW 22 A or Hilti SIW 22 T-A			Hilti SIW 22 T-A			
		> C2	0/25				Hilt	i SIW 22	T-A				

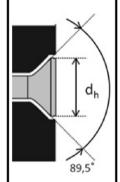
## Table B1:Installation parameters

<sup>1)</sup> Installation with other impact screw driver of equivalente power is possible

## Table B2: Minimum thickness of concrete member, minimum edge distance and spacing

Anchor size H	Anchor size HUS3						10			14		
					h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
Nominal embed	lmenth depth	h <sub>nom</sub>	[mm]	50	60	70	55	75	85	65	85	115
Minumum thick member	Minumum thickness of concrete member			100	100	120	100	130	140	120	160	200
Cracked and	Minimum spacing	S <sub>min</sub>	[mm]	40	50	50	50	50	60	60	75	75
non-cracked concrete	Minimum edge distance	C <sub>min</sub>	[mm]	50	50	50	50	50	60	60	75	75





# Hilti Screw anchor HUS3

### Intended Use

Installation parameter

Annex B 2



# Table B3: Screw length and maximum thickness of fixture for HUS3-H and HUS3-HF<sup>1)</sup>

Anchor size		8			10			14			
Nominal embedment depth	h <sub>nom1</sub> 50	h <sub>nom2</sub> 60	h <sub>nom3</sub> 70	h <sub>nom1</sub> 55	h <sub>nom2</sub> 75	h <sub>nom3</sub> 85	h <sub>nom1</sub> 65	h <sub>nom2</sub> 85	h <sub>nom3</sub> 115		
[mm]	Thickness of fixture [mm]										
Length of screw [mm]	$t_{fix1}$	t <sub>fix2</sub>	t <sub>fix3</sub>	t <sub>fix1</sub>	t <sub>fix2</sub>	t <sub>fix3</sub>	$t_{fix1}$	t <sub>fix2</sub>	t <sub>fix3</sub>		
55	5	-	-	-	-	-	-	-	-		
60	-	-	-	5	-	-	-	-	-		
65	15	5	-	-	-	-	-	-	-		
70	-	-	-	15	-	-	-	-	-		
75	25	15	5	-	-	-	10	-	-		
80	-	-	-	25	5	-	-	-	-		
85	35	25	15	-	-	-	-	-	-		
90	-	-	-	35	15	5	-	-	-		
100	50	40	30	45	25	15	35	15	-		
110	-	-	-	55	35	25	-	-	-		
120	70	60	50	-	-	-	-	-	-		
130	-	-	-	75	55	45	65	45	15		
150	100	90	80	95	75	65	85	65	35		

1) HUS3-HF available for size 14 with  $h_1$  and  $h_2$  only

# Table B4: Screw length and maximum thickness of fixture for HUS3-C

Anchor size		8		10			
	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	
Nominal embedment depth	50	60	70	55	75	85	
[mm]		Thic	kness of	fixture [	mm]		
Length of screw [mm]	$t_{fix1}$	t <sub>fix2</sub>	t <sub>fix3</sub>	$t_{\text{fix1}}$	t <sub>fix2</sub>	t <sub>fix3</sub>	
65	15	5	-	-	-	-	
70	-	-	-	15	-	-	
75	25	15	-	-	-	-	
85	35	25	15	-	-	-	
90	-	-	-	35	15	-	
100	-	-	-	45	25	15	

L

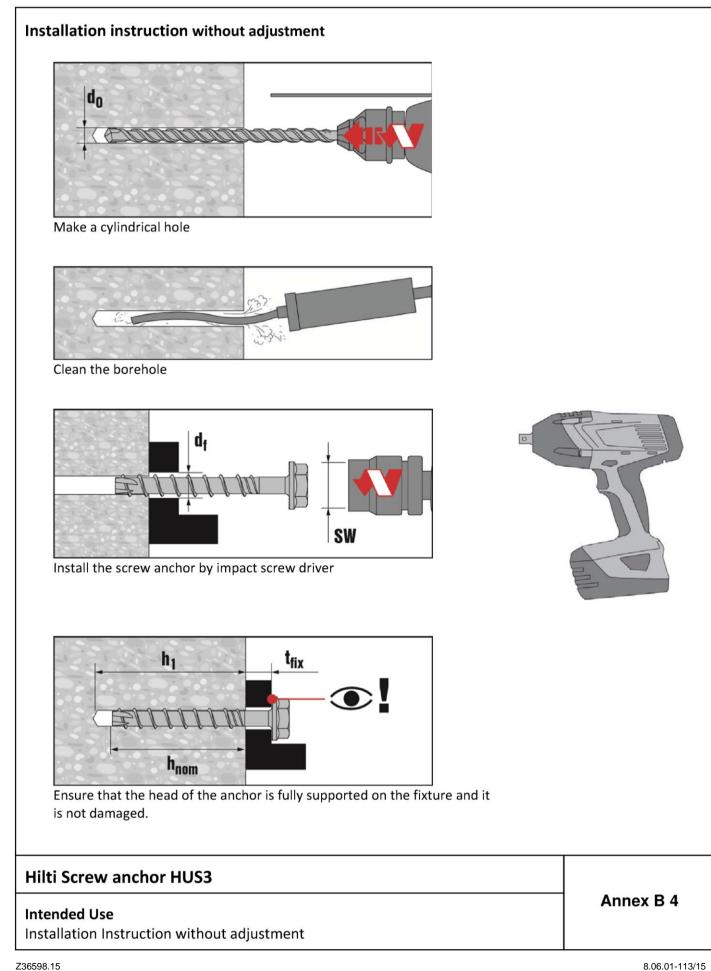
## Hilti Screw anchor HUS3

## Intended Use

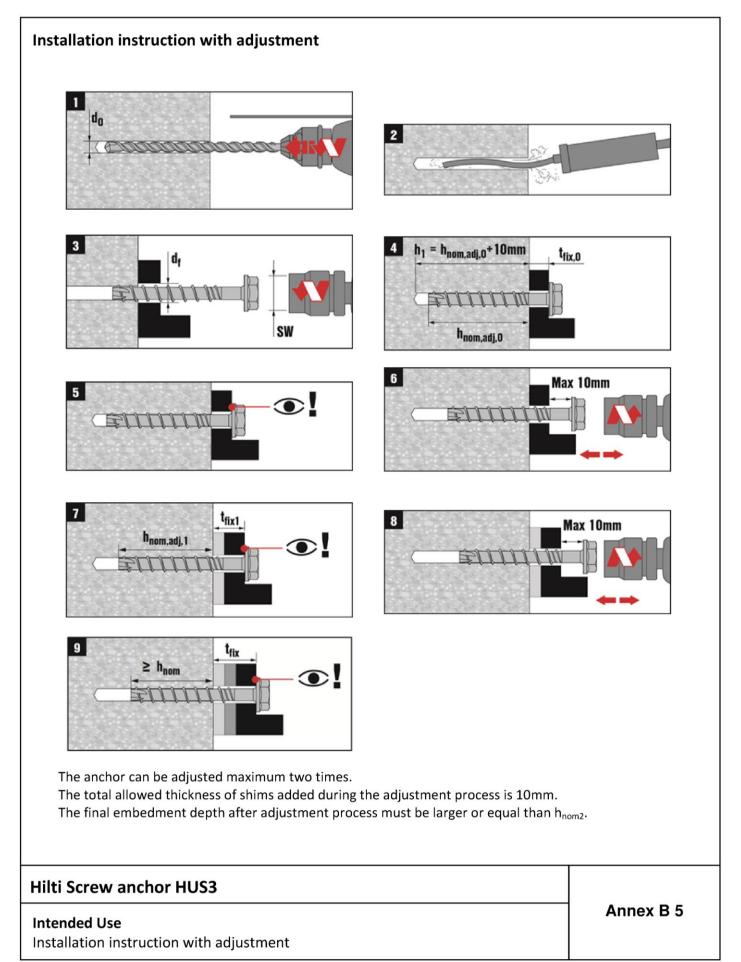
Installation parameters

Annex B 3









#### Deutsches Institut für Bautechnik

Table C		performan			8			10			14	
Anchor 3h	2011055			h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
Nominal ei	mbedment depth	h <sub>nom</sub>	[mm]	50	60	70	55	75	85	65	85	115
Adjustmer									1	1		
-	thickness of	t <sub>adj</sub>	[mm]	-	10	-	-	10	-	-	-	-
Max. num	per of adjustments	n <sub>a</sub>	[-]	-	2	-	-	2	-	-	-	-
Steel failure for tension and shear load												
		N <sub>Rk,s</sub>	[kN]		39,2			62,2			96,6	
		V <sub>Rk,s</sub>	[kN]		17			28			45	
Characteris	stic resistance	k <sub>2</sub> <sup>2)</sup>	[-]					0,8				
		M <sup>0</sup> <sub>Rk,s</sub>	[Nm]		46			92			187	
Pull-out fa	ilure											
non-cracke	stic resistance in ed concrete C20/25	N <sub>Rk,p</sub>	[kN]	9	12	16	12	20	1)	1)	1)	1)
	stic resistance in ncrete C20/25	N <sub>Rk,p</sub>	[kN]	6	9	12	1)	1)	1)	1)	1)	1)
Increasing	C30/37							1,22				
factor C40/50		ψ <sub>c</sub>	[-]					1,41				
concrete	C50/60							1,55				
Concrete o	one and splitting fai	lure										
Effective e	mbedment depth	h <sub>ef</sub>	[mm]	40	46,4	54,9	41,6	58,6	67,1	49 <i>,</i> 3	66,3	91,8
Factor for	Cracked	k <sub>cr</sub> <sup>2)</sup>	[-]					7,2				
	Non-cracked	k <sub>ucr</sub> <sup>2)</sup>	[-]					10,1				
Concrete cone	Edge distance	C <sub>cr,N</sub>	[mm]					1,5 h <sub>ef</sub>				
failure	Spacing	S <sub>cr,N</sub>	[mm]					$3 h_{ef}$		_		
Splitting	Edge distance	C <sub>cr,sp</sub>	[mm]	60	70	85	65	90	110	85	100	140
failure	Spacing	S <sub>cr,sp</sub>	[mm]	120	140	170	130	180	220	170	200	280
Installatior	n safety factor	$\gamma_2^{3} = \gamma_{inst}^{2}$	[-]					1,0				
Concrete p	ory-out failure											
k factor		$k^{3} = k_3^{2}$	[-]	1,0	2	,0	1,0			2,0		
Concrete e	edge failure											
Effective le	ength of anchor	$I_f = h_{ef}$	[-]	40	46,4	54,9	41,6	58,6	67,1	49,3	66,3	91,8
Outside dia	ameter of anchor	d <sub>nom</sub>	[mm]		8			10			14	
<sup>2)</sup> Para	-out failure is not decis ameters relevant only f meter relevant only fo	or design acco	rding to C ding to ET.	EN/TS 19 AG001 A	92-4:200 nnex C	09						
Hilti Scr	ew anchor HU	S3										
Product	Performance									4	Annex	C 1

# **Product Performance**

For static and quasi-static action

#### Deutsches Institut für Bautechnik

Fable C2:     Product period	erformance f	or seism	nic category C1		
Anchor size HUS3			8	10	14
			h <sub>nom3</sub>	h <sub>nom3</sub>	h <sub>nom3</sub>
Nominal embedment depth	h <sub>nom</sub>	[mm]	70	85	115
Steel failure for tension and	shear load				
Characteristic resistance —	$N_{Rk,s,seis}$	[kN]	39,2	62,2	96,6
Characteristic resistance —	$V_{Rk,s,seis}$	[kN]	11,9	16,8	22,5
Pull-out failure					
Characteristic resistance in cracked concrete	$N_{Rk,p,seis}$	[kN]	12	1)	1)
Concrete cone failure					
Effective embedment depth	h <sub>ef</sub>	[mm]	54,9	67,1	91,8
Concrete Edge cone distance	C <sub>cr,N</sub>	[mm]		1,5 h <sub>ef</sub>	
failure Spacing	S <sub>cr,N</sub>	[mm]		3 h <sub>ef</sub>	
Installation safety factor	γ <sub>2</sub>	[-]		1,0	
Concrete pry-out failure					
k factor	k	[-]		2,0	
Concrete edge failure					
Effective length of anchor	$I_f = h_{ef}$	[-]	54,9	67,1	91,8
Outside diameter of anchor	$d_{nom}$	[mm]	8	10	14

<sup>1)</sup> Pull-out failure is not decisive.

## Hilti Screw anchor HUS3

#### Performances

For seismic category C1



ind HUS3-I	HF		8			10			14		
			h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
ent depth	h <sub>nom</sub>	[mm]	50	60	70	55	75	85	65	85	115
ension and	d shear	load (F	<sub>Rk,s,fi</sub> = N	<sub>Rk,s,fi</sub> = V	Rk,s,fi)						
R30	F <sub>Rk,s,fi</sub>	[kN]	3,2	3,5	3,8	6,1	6,2		10,4	10,6	
R60	F <sub>Rk,s,fi</sub>	[kN]	2,4	2,6	2,8	4,6	4,7		7,8	8	,1
R90	F <sub>Rk,s,fi</sub>	[kN]	1,6	1,6	1,9	3,1	3,2		5,3	5,5	
R120	F <sub>Rk,s,fi</sub>	[kN]	1,2	1,2	1,5	2,4	2,	,5	4,0	4	,3
R30	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	14,6	15,9	17,2	35,2	35,6		78,9	79,8	
R60	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	11,0	11,7	13,0	26,6	27,1		59,6	60,7	
R90	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	7,4	7,4	8,8	18,0	18,6		40,2	41,7	
R120	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	5,7	5,3	6,8	13,7	14	,4	30,6	32,1	
R30 R60 R90	N <sub>Rk,p,fi</sub>	[kN]	1,5	2,3	3,0	2,4	4,0	4,9	3,1	4,8	7,8
R120	N <sub>Rk,p,fi</sub>	[kN]	1,2	1,8	2,4	1,9	3,2	3,9	2,5	3,8	6,3
ilure											
R30 R60 R90	N <sup>0</sup> <sub>Rk,c,fi</sub>	[kN]	1,8	2,6	4,0	2,0	4,7	6,6	3,0	6,4	14,4
R120	N <sup>0</sup> <sub>Rk,c,fi</sub>	[kN]	1,4	2,1	3,2	1,6	3,8	5,3	2,4	5,1	11,5
0 to R120	C <sub>cr,fi</sub>	[mm]					$2 h_{ef}$				
k from mor	e than oi	ne side,	the mini	imum ed	ge dista	nce shal	be ≥ 30	0 mm.			
0 to R120	S <sub>cr,fi</sub>	[mm]					2 c <sub>cr,fi</sub>				
failure											
80 to R120	k	[-]	1,0	2	,0	1,0			2,0		
th has to he	e increas	ed for w	et concr	ete by a	t least 3	0 mm co	mpared	to the gi	iven valu	e.	
	R30 R60 R90 R120 R30 R60 R90 R120 R120 R120 R120 R120 0 to R120 c to R10 c t	ension and shear         R30       F <sub>Rk,s,fi</sub> R60       F <sub>Rk,s,fi</sub> R90       F <sub>Rk,s,fi</sub> R120       F <sub>Rk,s,fi</sub> R30       M <sup>0</sup> <sub>Rk,s,fi</sub> R400       N <sup>0</sup> <sub>Rk,c,fi</sub> R400 <td>ension and shear load (Free Radius of the second structure of the seco</td> <td>ent depth       <math>h_{nom}</math>       [mm]       50         ension and shear load (<math>F_{Rk,s,fi}</math> = N         R30       <math>F_{Rk,s,fi}</math>       [kN]       3,2         R60       <math>F_{Rk,s,fi}</math>       [kN]       2,4         R90       <math>F_{Rk,s,fi}</math>       [kN]       1,6         R120       <math>F_{Rk,s,fi}</math>       [kN]       1,2         R30       <math>M^0_{Rk,s,fi}</math>       [Nm]       14,6         R60       <math>M^0_{Rk,s,fi}</math>       [Nm]       11,0         R90       <math>M^0_{Rk,s,fi}</math>       [Nm]       7,4         R120       <math>M^0_{Rk,s,fi}</math>       [Nm]       5,7         R30       <math>M^0_{Rk,s,fi}</math>       [Nm]       5,7         R30       <math>N^0_{Rk,s,fi}</math>       [Nm]       1,2         Ilure      </td> <td>ent depth       h<sub>nom</sub>       [mm]       50       60         ension and shear load       (<math>F_{Rk,s,fi}</math>       = <math>N_{Rk,s,fi}</math>       = <math>V</math>         R30       <math>F_{Rk,s,fi}</math>       [kN]       3,2       3,5         R60       <math>F_{Rk,s,fi}</math>       [kN]       2,4       2,6         R90       <math>F_{Rk,s,fi}</math>       [kN]       1,6       1,6         R120       <math>F_{Rk,s,fi}</math>       [NM]       1,2       1,2         R30       <math>M^0_{Rk,s,fi}</math>       [Nm]       14,6       15,9         R60       <math>M^0_{Rk,s,fi}</math>       [Nm]       11,0       11,7         R90       <math>M^0_{Rk,s,fi}</math>       [Nm]       7,4       7,4         R120       <math>M^0_{Rk,s,fi}</math>       [Nm]       5,7       5,3         R120       <math>N_{Rk,p,fi}</math>       [kN]       1,5       2,3         R120       <math>N_{Rk,p,fi}</math>       [kN]       1,4       2,1         Ilure      </td> <td>ent depth       <math>h_{nom}</math>       [mm]       50       60       70         ension and shear load (<math>F_{Rk,s,fi} = N_{Rk,s,fi} = V_{Rk,s,fi}</math>)       R30       <math>F_{Rk,s,fi}</math>       [kN]       3,2       3,5       3,8         R60       <math>F_{Rk,s,fi}</math>       [kN]       2,4       2,6       2,8         R90       <math>F_{Rk,s,fi}</math>       [kN]       1,6       1,6       1,9         R120       <math>F_{Rk,s,fi}</math>       [kN]       1,2       1,2       1,5         R30       <math>M^0_{Rk,s,fi}</math>       [Nm]       14,6       15,9       17,2         R60       <math>M^0_{Rk,s,fi}</math>       [Nm]       11,0       11,7       13,0         R90       <math>M^0_{Rk,s,fi}</math>       [Nm]       7,4       8,8         R120       <math>M^0_{Rk,s,fi}</math>       [Nm]       5,7       5,3       6,8         R120       <math>M^0_{Rk,s,fi}</math>       [Nm]       1,5       2,3       3,0         R60       <math>N_{Rk,p,fi}</math>       [kN]       1,2       1,8       2,4         Ilure      </td> <td>ent depth       h<sub>nom</sub>       [mm]       50       60       70       55         ension and shear load (<math>F_{Rk,s,fi} = N_{Rk,s,fi} = V_{Rk,s,fi}</math>)       <math>V_{Rk,s,fi}</math> <math>V_{Rk,s,fi}</math> <math>V_{Rk,s,fi}</math>         R30       <math>F_{Rk,s,fi}</math> <math>[kN]</math> <math>3,2</math> <math>3,5</math> <math>3,8</math> <math>6,1</math>         R60       <math>F_{Rk,s,fi}</math> <math>[kN]</math> <math>2,4</math> <math>2,6</math> <math>2,8</math> <math>4,6</math>         R90       <math>F_{Rk,s,fi}</math> <math>[kN]</math> <math>1,6</math> <math>1,6</math> <math>1,9</math> <math>3,1</math>         R120       <math>F_{Rk,s,fi}</math> <math>[kN]</math> <math>1,2</math> <math>1,2</math> <math>1,5</math> <math>2,4</math>         R30       <math>M^0_{Rk,s,fi}</math> <math>[Nm]</math> <math>14,6</math> <math>15,9</math> <math>17,2</math> <math>35,2</math>         R60       <math>M^0_{Rk,s,fi}</math> <math>[Nm]</math> <math>11,0</math> <math>11,7</math> <math>13,0</math> <math>26,6</math>         R90       <math>M^0_{Rk,s,fi}</math> <math>[Nm]</math> <math>7,4</math> <math>7,4</math> <math>8,8</math> <math>18,0</math>         R120       <math>M^0_{Rk,s,fi}</math> <math>[Nm]</math> <math>1,5</math> <math>2,3</math> <math>3,0</math> <math>2,4</math>         R90       <math>N_{Rk,p,fi}</math> <math>[kN]</math> <math>1,8</math> <math>2,6</math> <math>4,0</math> <math>2,0</math>         R120       <math>N_{Rk,c,fi}</math> <math>[kN]</math> <math>1,4</math></td> <td>ent depth       h_nom       [mm]       50       60       70       55       75         ension and shear load (F<sub>Rk,s,fi</sub> = N<sub>Rk,s,fi</sub> = V<sub>Rk,s,fi</sub>)      </td> <td>ent depth       <math>h_{nom}</math>       [mm]       50       60       70       55       75       85         ension and shear load (F<sub>Rk,s,fi</sub> = N<sub>Rk,s,fi</sub> = V<sub>Rk,s,fi</sub>)       <math>V_{Rk,s,fi}</math> <math>V_{Rk,s,fi}</math> <math>V_{Rk,s,fi}</math> <math>V_{Rk,s,fi}</math>         R30       <math>F_{Rk,s,fi}</math> <math>[KN]</math> <math>3,2</math> <math>3,5</math> <math>3,8</math> <math>6,1</math> <math>6,2</math>         R60       <math>F_{Rk,s,fi}</math> <math>[KN]</math> <math>2,4</math> <math>2,6</math> <math>2,8</math> <math>4,6</math> <math>4,7</math>         R90       <math>F_{Rk,s,fi}</math> <math>[KN]</math> <math>1,6</math> <math>1,6</math> <math>1,9</math> <math>3,1</math> <math>3,2</math>         R120       <math>F_{Rk,s,fi}</math> <math>[KN]</math> <math>1,2</math> <math>1,2</math> <math>1,5</math> <math>2,4</math> <math>2,5</math>         R30       <math>M^0_{Rk,s,fi}</math> <math>[Nm]</math> <math>14,6</math> <math>15,9</math> <math>17,2</math> <math>35,2</math> <math>3,7</math>         R40       <math>M^0_{Rk,s,fi}</math> <math>[Nm]</math> <math>11,0</math> <math>11,7</math> <math>13,0</math> <math>26,6</math> <math>27,1</math>         R90       <math>M^0_{Rk,s,fi}</math> <math>[Nm]</math> <math>7,4</math> <math>7,4</math> <math>8,8</math> <math>18,0</math> <math>1.4</math>         R120       <math>N^0_{Rk,s,fi}</math> <math>[Nm]</math> <math>1,5</math> <math>2,3</math> <math>3,0</math> <math>2,4</math> <math>4,0</math> <math>4,9</math>         R120</td> <td>nnt       emb       fm       fm</td> <td>num depth       <math>h_{nom}</math>       mm       50       60       70       55       75       85       65       85         ension and shear load (F<sub>Rk,s,fi</sub> = N<sub>Rk,s,fi</sub> = V<sub>Rk,s,fi</sub>)         R30       <math>F_{Rk,s,fi}</math>       [KN]       3,2       3,5       3,8       6,1       <math>6.2</math>       10,4       10         R60       <math>F_{Rk,s,fi}</math>       [KN]       2,4       2,6       2,8       4,6       <math>4,7</math>       7,8       88         R90       <math>F_{Rk,s,fi}</math>       [KN]       1,6       1,6       1,9       3,1       3,2       5,3       55         R120       <math>F_{Rk,s,fi}</math>       [KN]       1,2       1,2       1,5       2,4       2,5       4,0       4         R30       <math>M_{Rk,s,fi}^0</math>       [Nm]       14,6       15,9       17,2       35,2       35,5       78,9       75         R60       <math>M_{Rk,s,fi}^0</math>       [Nm]       1,4       13,0       26,6       27,1       59,6       66         R90       <math>M_{Rk,s,fi}^0</math>       [Nm]       5,7       5,3       6,8       13,7       1,4       30,6       33         R120       <math>M_{Rk,s,fi}^0</math>       [Nn]       1,5       2,3       3,0       2,4</td>	ension and shear load (Free Radius of the second structure of the seco	ent depth $h_{nom}$ [mm]       50         ension and shear load ( $F_{Rk,s,fi}$ = N         R30 $F_{Rk,s,fi}$ [kN]       3,2         R60 $F_{Rk,s,fi}$ [kN]       2,4         R90 $F_{Rk,s,fi}$ [kN]       1,6         R120 $F_{Rk,s,fi}$ [kN]       1,2         R30 $M^0_{Rk,s,fi}$ [Nm]       14,6         R60 $M^0_{Rk,s,fi}$ [Nm]       11,0         R90 $M^0_{Rk,s,fi}$ [Nm]       7,4         R120 $M^0_{Rk,s,fi}$ [Nm]       5,7         R30 $M^0_{Rk,s,fi}$ [Nm]       5,7         R30 $N^0_{Rk,s,fi}$ [Nm]       1,2         Ilure	ent depth       h <sub>nom</sub> [mm]       50       60         ension and shear load       ( $F_{Rk,s,fi}$ = $N_{Rk,s,fi}$ = $V$ R30 $F_{Rk,s,fi}$ [kN]       3,2       3,5         R60 $F_{Rk,s,fi}$ [kN]       2,4       2,6         R90 $F_{Rk,s,fi}$ [kN]       1,6       1,6         R120 $F_{Rk,s,fi}$ [NM]       1,2       1,2         R30 $M^0_{Rk,s,fi}$ [Nm]       14,6       15,9         R60 $M^0_{Rk,s,fi}$ [Nm]       11,0       11,7         R90 $M^0_{Rk,s,fi}$ [Nm]       7,4       7,4         R120 $M^0_{Rk,s,fi}$ [Nm]       5,7       5,3         R120 $N_{Rk,p,fi}$ [kN]       1,5       2,3         R120 $N_{Rk,p,fi}$ [kN]       1,4       2,1         Ilure	ent depth $h_{nom}$ [mm]       50       60       70         ension and shear load ( $F_{Rk,s,fi} = N_{Rk,s,fi} = V_{Rk,s,fi}$ )       R30 $F_{Rk,s,fi}$ [kN]       3,2       3,5       3,8         R60 $F_{Rk,s,fi}$ [kN]       2,4       2,6       2,8         R90 $F_{Rk,s,fi}$ [kN]       1,6       1,6       1,9         R120 $F_{Rk,s,fi}$ [kN]       1,2       1,2       1,5         R30 $M^0_{Rk,s,fi}$ [Nm]       14,6       15,9       17,2         R60 $M^0_{Rk,s,fi}$ [Nm]       11,0       11,7       13,0         R90 $M^0_{Rk,s,fi}$ [Nm]       7,4       8,8         R120 $M^0_{Rk,s,fi}$ [Nm]       5,7       5,3       6,8         R120 $M^0_{Rk,s,fi}$ [Nm]       1,5       2,3       3,0         R60 $N_{Rk,p,fi}$ [kN]       1,2       1,8       2,4         Ilure	ent depth       h <sub>nom</sub> [mm]       50       60       70       55         ension and shear load ( $F_{Rk,s,fi} = N_{Rk,s,fi} = V_{Rk,s,fi}$ ) $V_{Rk,s,fi}$ $V_{Rk,s,fi}$ $V_{Rk,s,fi}$ R30 $F_{Rk,s,fi}$ $[kN]$ $3,2$ $3,5$ $3,8$ $6,1$ R60 $F_{Rk,s,fi}$ $[kN]$ $2,4$ $2,6$ $2,8$ $4,6$ R90 $F_{Rk,s,fi}$ $[kN]$ $1,6$ $1,6$ $1,9$ $3,1$ R120 $F_{Rk,s,fi}$ $[kN]$ $1,2$ $1,2$ $1,5$ $2,4$ R30 $M^0_{Rk,s,fi}$ $[Nm]$ $14,6$ $15,9$ $17,2$ $35,2$ R60 $M^0_{Rk,s,fi}$ $[Nm]$ $11,0$ $11,7$ $13,0$ $26,6$ R90 $M^0_{Rk,s,fi}$ $[Nm]$ $7,4$ $7,4$ $8,8$ $18,0$ R120 $M^0_{Rk,s,fi}$ $[Nm]$ $1,5$ $2,3$ $3,0$ $2,4$ R90 $N_{Rk,p,fi}$ $[kN]$ $1,8$ $2,6$ $4,0$ $2,0$ R120 $N_{Rk,c,fi}$ $[kN]$ $1,4$	ent depth       h_nom       [mm]       50       60       70       55       75         ension and shear load (F <sub>Rk,s,fi</sub> = N <sub>Rk,s,fi</sub> = V <sub>Rk,s,fi</sub> )	ent depth $h_{nom}$ [mm]       50       60       70       55       75       85         ension and shear load (F <sub>Rk,s,fi</sub> = N <sub>Rk,s,fi</sub> = V <sub>Rk,s,fi</sub> ) $V_{Rk,s,fi}$ $V_{Rk,s,fi}$ $V_{Rk,s,fi}$ $V_{Rk,s,fi}$ R30 $F_{Rk,s,fi}$ $[KN]$ $3,2$ $3,5$ $3,8$ $6,1$ $6,2$ R60 $F_{Rk,s,fi}$ $[KN]$ $2,4$ $2,6$ $2,8$ $4,6$ $4,7$ R90 $F_{Rk,s,fi}$ $[KN]$ $1,6$ $1,6$ $1,9$ $3,1$ $3,2$ R120 $F_{Rk,s,fi}$ $[KN]$ $1,2$ $1,2$ $1,5$ $2,4$ $2,5$ R30 $M^0_{Rk,s,fi}$ $[Nm]$ $14,6$ $15,9$ $17,2$ $35,2$ $3,7$ R40 $M^0_{Rk,s,fi}$ $[Nm]$ $11,0$ $11,7$ $13,0$ $26,6$ $27,1$ R90 $M^0_{Rk,s,fi}$ $[Nm]$ $7,4$ $7,4$ $8,8$ $18,0$ $1.4$ R120 $N^0_{Rk,s,fi}$ $[Nm]$ $1,5$ $2,3$ $3,0$ $2,4$ $4,0$ $4,9$ R120	nnt       emb       fm       fm	num depth $h_{nom}$ mm       50       60       70       55       75       85       65       85         ension and shear load (F <sub>Rk,s,fi</sub> = N <sub>Rk,s,fi</sub> = V <sub>Rk,s,fi</sub> )         R30 $F_{Rk,s,fi}$ [KN]       3,2       3,5       3,8       6,1 $6.2$ 10,4       10         R60 $F_{Rk,s,fi}$ [KN]       2,4       2,6       2,8       4,6 $4,7$ 7,8       88         R90 $F_{Rk,s,fi}$ [KN]       1,6       1,6       1,9       3,1       3,2       5,3       55         R120 $F_{Rk,s,fi}$ [KN]       1,2       1,2       1,5       2,4       2,5       4,0       4         R30 $M_{Rk,s,fi}^0$ [Nm]       14,6       15,9       17,2       35,2       35,5       78,9       75         R60 $M_{Rk,s,fi}^0$ [Nm]       1,4       13,0       26,6       27,1       59,6       66         R90 $M_{Rk,s,fi}^0$ [Nm]       5,7       5,3       6,8       13,7       1,4       30,6       33         R120 $M_{Rk,s,fi}^0$ [Nn]       1,5       2,3       3,0       2,4

### Performances

For resistance to fire

#### Deutsches Institut für Bautechnik

Table C4:	Product performance for resistance to Fire
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Anchor HUS3-C			8		10						
				h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>		
Nominal embedment dep	th	$h_{nom}$	[mm]	50	60	70	55	75	85		
Steel failure for tensior	n and shear lo	oad (F <sub>Rk,s,</sub>	<sub>fi</sub> = N <sub>Rk,s</sub>	$_{\rm s,fi} = V_{\rm Rk,i}$	<sub>s,fi</sub> )						
	R30	F <sub>Rk,s,fi</sub>	[kN]		0,5			1,2			
Characteristic resistance	R60	F <sub>Rk,s,fi</sub>	[kN]	0,4			1,0				
	R90	F <sub>Rk,s,fi</sub>	[kN]		0,3			0,8			
	R120	F <sub>Rk,s,fi</sub>	[kN]	0,2				0,6			
	R30	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	0,6				1,7			
	R60	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]		0,5			1,5			
	R90	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]		0,4			1,1			
	R120	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]		0,3		0,9				
Pull-out failure											
Characteristic resistance	R30 R60 R90	N <sub>Rk,p,fi</sub>	[kN]	1,5	2,3	3,0	2,4	4,0	5,0		
	R120	N <sub>Rk,p,fi</sub>	[kN]	1,2	1,8	2,4	1,9	3,2	4,0		
Concrete cone failure											
Characteristic resistance	R30 R60 R90	N <sup>0</sup> <sub>Rk,c,fi</sub>	[kN]	1,8	2,6	4,0	2,0	4,7	6,6		
	R120	N <sup>0</sup> <sub>Rk,c,fi</sub>	[kN]	1,5	2,1	3,2	1,6	3,8	5,3		
Edge distance											
	R30 to R120	C <sub>cr,fi</sub>	[mm]			2 h <sub>ef</sub>					
In case of fire attack from	more than one	e side, the	e minimı	um edge	distance	e shall be	e ≥ 300 n	nm.			
Anchor spacing											
	R30 to R120	S <sub>cr,fi</sub>	[mm]			2 0	Cr,fi				
Concrete pry-out failur	e										
	R30 to R120	k	[-]	1,0	2	,0	1,0	2	,0		
The anchorage depth has	to be increased	d for wot	concrot	by at lo			ared to	the give	n volue		

# Hilti Screw anchor HUS3

#### Performances

For resistance to fire



## Table C5: Displacements under tension load

Anchor size HUS3					8			10			14		
				h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	
Nominal embedment depth h <sub>nom</sub> [mm]		[mm]	50	60	70	55	75	85	65	85	115		
Cracked concrete C20/25 to C50/60	Tension Load	Ν	[kN]	4,3	5,7	7,6	5,7	9,5	13,2	8,3	13,0	21,2	
	Displacement	$\delta_{\text{NO}}$	[mm]	0,3	0,4	0,3	0,4	0,4	0,4	0,6	0,5	0,5	
		$\delta_{N^\infty}$	[mm]	0,7	0,7	0,6	0,4	0,4	0,5	0,9	1,2	1,0	
		$\delta_{N,seis}$	[mm]	-	-	0,6	-	-	0,9	-	-	1,3	
Non-cracked concrete C20/25 to C50/60	Tension Load	Ν	[kN]	6,6	8,9	11,8	8,7	14,8	20,5	12,9	20,1	32,8	
	Displacement	$\delta_{\text{NO}}$	[mm]	0,1	0,2	0,1	0,1	0,1	0,1	0,1	0,2	0,3	
		$\delta_{N^\infty}$	[mm]		0,3			0,2			0,5		

## Table C6: Displacements under shear load

Anchor size HUS3					8			10		14		
				h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
Nominal embedment depth h <sub>nom</sub> [mm]		50	60	70	55	75	85	65	85	115		
Cracked or non-cracked concrete C20/25 to C50/60	Shear Load	V	[kN]	8,1			13,3			21,4		
	Displacement	$\delta_{V0}$	[mm]	2,5	3,4	2,9	3,8	3,7	3,2	3,6	3,2	2,4
		$\delta_{V^\infty}$	[mm]	3,7	5,1	4,4	5,7	5,5	4,9	5,4	6,9	3,5
		$\delta_{V,seis}$	[mm]	-	-	5,3	-	-	4,3	-	-	5,5

## Hilti Screw anchor HUS3

### Performances

Displacements