Deutsches Institut für Bautechnik DIBt

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Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments

Designated according to Article 29 of Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment)

European Technical Assessment

ETA-15/0277 of 9 June 2015

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Injection system IM PURE HX ETA 7 for concrete
Product family to which the construction product belongs	Bonded anchor with anchor rod for use in non-carcked concrete
Manufacturer	TER LAARE VERANKERINGSTECHNIEKEN BV. ZWARTE ZEE 20 3140 MAASSLUIS NIEDERLANDE
Manufacturing plant	Ter Laare Verankeringstechnieken BV Plant 1
This European Technical Assessment contains	22 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	Guideline for European technical approval of "Metal anchors for use in concrete", ETAG 001 Part 5: "Bonded anchors", April 2013, used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission according to Article 25 Paragraph 3 of Regulation (EU) No 305/2011.

Specific Part

1 Technical description of the product

The "Injection System IM PURE HX ETA 7 for concrete" is a bonded anchor consisting of a cartridge with injection mortar IM PURE HX ETA 7 and a steel element. The steel element consist of a commercial threaded rod with washer and hexagon nut in the range of M8 to M30 or a reinforcing bar in the range of diameter 8 to 32 mm.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for design according to TR 029 and TR 045	See Annex C 1 to C 4
Characteristic resistance for design according to CEN/TS 1992-4:2009 and TR 045	See Annex C 7 to C 8
Displacements under tension and shear loads	See Annex C 9

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1
Resistance to fire	No performance assessed

3.3 Hygiene, health and the environment (BWR 3)

Regarding dangerous substances there may be requirements (e.g. transposed European legislation and national laws, regulations and administrative provisions) applicable to the products falling within the scope of this European Technical Assessment. In order to meet the provisions of Regulation (EU) No 305/2011, these requirements need also to be complied with, when and where they apply.

3.4 Safety in use (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

3.5 Protection against noise (BWR 5)

Not applicable.

3.6 Energy economy and heat retention (BWR 6)

Not applicable.

3.7 Sustainable use of natural resources (BWR 7)

The sustainable use of natural resources was not investigated.

3.8 General aspects

The verification of durability is part of testing the essential characteristics. Durability is only ensured if the specifications of intended use according to Annex B are taken into account.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to Decision of the Commission of 24 June 1996 (96/582/EC) (OJ L 254 of 08.10.96 p. 62-65), the system of assessment and verification of constancy of performance (see Annex V and Article 65 Paragraph 2 to Regulation (EU) No 305/2011) given in the following table applies.

Product	Intended use	Level or class	System
Metal anchors for use in concrete (heavy-duty type)	For fixing and/or supporting concrete structural elements or heavy units such as cladding and suspended ceilings	—	1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

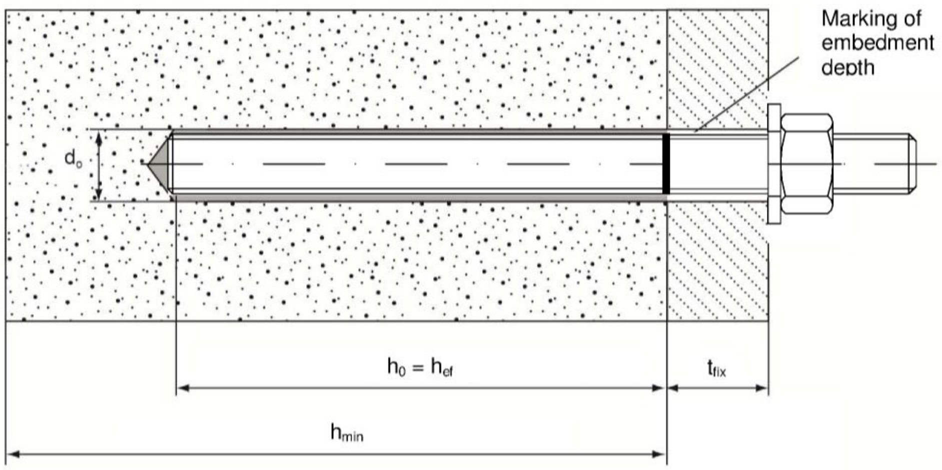
Issued in Berlin on 9 June 2015 by Deutsches Institut für Bautechnik

Andreas Kummerow
p.p. Head of Department

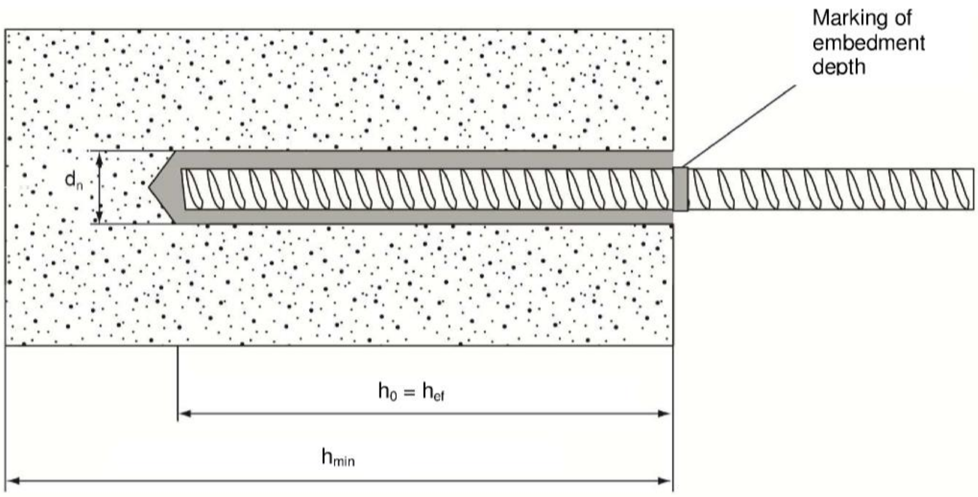
beglaubigt:
Baderschneider

Deutsches Institut für Bautechnik DIBt

Installation threaded rod



Installation reinforcing bar

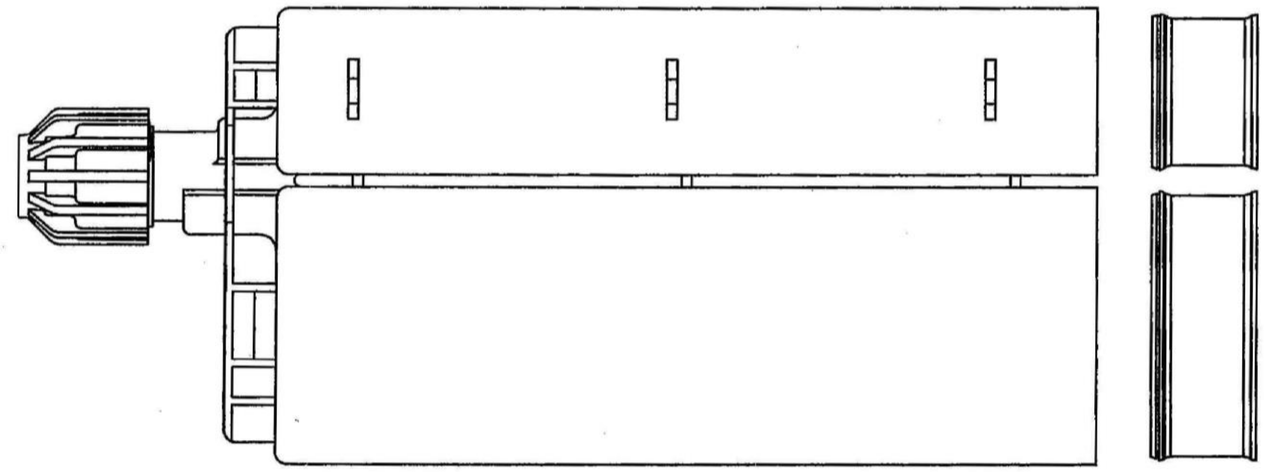


d_0 = diameter of bore hole
t_{fix} = thickness of fixture
h_{ef} = effective anchorage depth
h_0 = depth of drill hole
h_{min} = minimum thickness of member

Injection system IM PURE HX ETA 7 for concrete	**Annex A 1**
Product description Installed condition	

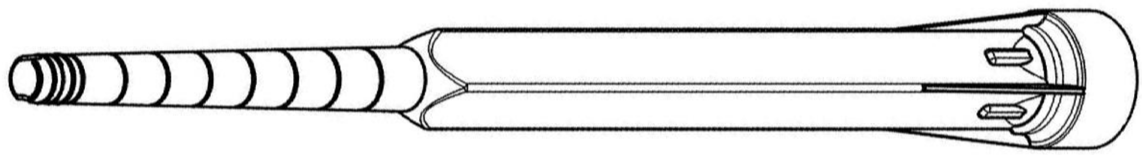
Injection mortar: IM PURE HX ETA 7

Side-by-Side cartridge
385ml, 444ml, 585ml, 1000ml and 1400ml



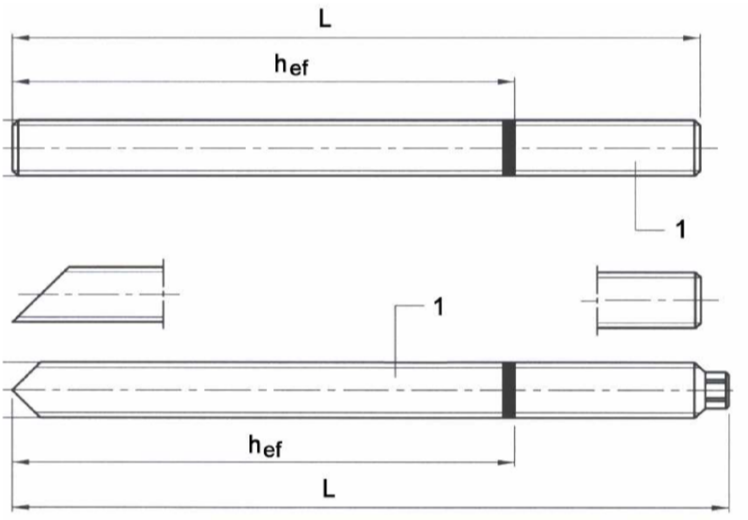
Cartridge label: IM PURE HX ETA 7, processing notes, charge-code, shelf life, hazard-code, curing- and processing time (depending on the temperature), with as well as without travel scale

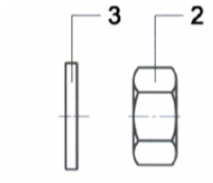
Static mixer



Injection system IM PURE HX ETA 7 for concrete	Annex A 2
Product description Injection system	

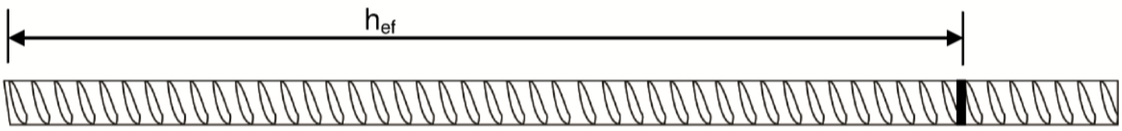
Threaded rod M8, M10, M12, M16, M20, M24, M27, M30 with washer and hexagon nut





Commercial standard rod with:
- Materials, dimensions and mechanical properties acc. Table A1
- Inspection certificate 3.1 acc. to EN 10204:2004
- Marking of embedment depth

Reinforcing bar ∅ 8, ∅ 10, ∅ 12, ∅ 14, ∅ 16, ∅ 20, ∅ 25, ∅ 28, ∅ 32



Minimum value of related rip area $f_{R,min}$ according to EN 1992-1-12004+AC:2010
Rib hight of the bar shall be in the range $0{,}05 * d \leq h_{rib} \leq 0{,}07 * d$
(d = Nominal diameter of the rebar; h: Rib height of the bar)

Injection system IM PURE HX ETA 7 for concrete	Annex A 3
Product description Threaded rod and reinforcing bar	

Table A1: Materials

Part	Designation	Material
Steel, zinc plated ≥ 5 µm acc. to EN ISO 4042 or Steel, hot-dip galvanised ≥ 40 µm acc. to EN ISO 1461:2009 and EN ISO 10684:2004+AC:2009		
1	Anchor rod	Steel, EN 10087:1998 or EN 10263:2001 Property class 4.6, 5.8, 8.8, EN 1993-1-8:2005+AC:2009 A_5 > 8% fracture elongation
2	Hexagon nut, EN ISO 4032:2012	Steel acc. to EN 10087:1998 or EN 10263:2001 Property class 4 (for class 4.6 rod) EN ISO 898-2:2012, Property class 5 (for class 5.8 rod) EN ISO 898-2:2012, Property class 8 (for class 8.8 rod) EN ISO 898-2:2012
3	Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000	Steel, zinc plated or hot-dip galvanised
Stainless steel		
1	Anchor rod	Material 1.4401 / 1.4404 / 1.4571, EN 10088-1:2005, > M24: Property class 50 EN ISO 3506-1:2009 ≤ M24: Property class 70 EN ISO 3506-1:2009 A_5 > 8% fracture elongation
2	Hexagon nut, EN ISO 4032:2012	Material 1.4401 / 1.4404 / 1.4571 EN 10088:2005, > M24: Property class 50 (for class 50 rod) EN ISO 3506-2:2009 ≤ M24: Property class 70 (for class 70 rod) EN ISO 3506-2:2009
3	Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000	Material 1.4401, 1.4404 or 1.4571, EN 10088-1:2005
High corrosion resistance steel		
1	Anchor rod	Material 1.4529 / 1.4565, EN 10088-1:2005, > M24: Property class 50 EN ISO 3506-1:2009 ≤ M24: Property class 70 EN ISO 3506-1:2009 A_5 > 8% fracture elongation
2	Hexagon nut, EN ISO 4032:2012	Material 1.4529 / 1.4565 EN 10088-1:2005, > M24: Property class 50 (for class 50 rod) EN ISO 3506-2:2009 ≤ M24: Property class 70 (for class 70 rod) EN ISO 3506-2:2009
3	Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000	Material 1.4529 / 1.4565, EN 10088-1:2005
Reinforcing bars		
1	Rebar EN 1992-1-1:2004+AC:2010, Annex C	Bars and de-coiled rods class B or C f_{yk} and k according to NDP or NCL of EN 1992-1-1/NA:2013 $f_{uk} = f_{tk} = k \cdot f_{yk}$

Injection system IM PURE HX ETA 7 for concrete

Product description
Materials

Annex A 4

Specifications of intended use

Anchorages subject to:

- Static and quasi-static loads: M8 to M30, Rebar Ø8 to Ø32.

Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000.
- Strength classes C20/25 to C50/60 according to EN 206-1:2000.
- Non-cracked concrete: M8 to M30, Rebar Ø8 to Ø32.

Temperature Range:

- I: - 40 °C to +40 °C (max long term temperature +24 °C and max short term temperature +40 °C)
- II: - 40 °C to +60 °C (max long term temperature +43 °C and max short term temperature +60 °C)
- III: - 40 °C to +72 °C (max long term temperature +43 °C and max short term temperature +72 °C)

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions
  (zinc coated steel, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist
  (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist
  (high corrosion resistant steel).
  Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Design:

- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Anchorages under static or quasi-static actions are designed in accordance with:
  - EOTA Technical Report TR 029 "Design of bonded anchors", Edition September 2010 or
  - CEN/TS 1992-4:2009

Installation:

- Dry or wet concrete: M8 to M30, Rebar Ø8 to Ø32.
- Flooded holes (not sea water): M8 to M30, Rebar Ø8 to Ø32.
- Hole drilling by hammer or compressed air drill mode.
- Overhead installation allowed.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

Injection system IM PURE HX ETA 7 for concrete	**Annex B 1**
Intended Use Specifications	

Deutsches Institut für Bautechnik DIBt

Table B1: Installation parameters for threaded rod

Anchor size		**M 8**	**M 10**	**M 12**	**M 16**	**M 20**	**M 24**	**M 27**	**M 30**
Nominal drill hole diameter	d_0 [mm] =	10	12	14	18	24	28	32	35
Effective anchorage depth	$h_{ef,min}$ [mm] =	60	60	70	80	90	96	108	120
	$h_{ef,max}$ [mm] =	96	120	144	192	240	288	324	360
Diameter of clearance hole in the fixture	d_f [mm] ≤	9	12	14	18	22	26	30	33
Diameter of steel brush	d_b [mm] ≥	12	14	16	20	26	30	34	37
Torque moment	T_{inst} [Nm] ≤	10	20	40	80	120	160	180	200
Thickness of fixture	$t_{fix,min}$ [mm] >	0							
	$t_{fix,max}$ [mm] <	1500							
Minimum thickness of member	h_{min} [mm]	h_{ef} + 30 mm ≥ 100 mm			$h_{ef} + 2d_0$				
Minimum spacing	s_{min} [mm]	40	50	60	80	100	120	135	150
Minimum edge distance	c_{min} [mm]	40	50	60	80	100	120	135	150

Table B2: Installation parameters for rebar

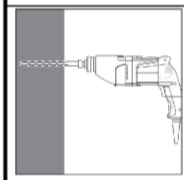
Rebar size		**∅ 8**	**∅ 10**	**∅ 12**	**∅ 14**	**∅ 16**	**∅ 20**	**∅ 25**	**∅ 28**	**∅ 32**
Nominal drill hole diameter	d_0 [mm] =	12	14	16	18	20	24	32	35	40
Effective anchorage depth	$h_{ef,min}$ [mm] =	60	60	70	75	80	90	100	112	128
	$h_{ef,max}$ [mm] =	96	120	144	168	192	240	300	336	384
Diameter of steel brush	d_b [mm] ≥	14	16	18	20	22	26	34	37	41,5
Minimum thickness of member	h_{min} [mm]	h_{ef} + 30 mm ≥ 100 mm		$h_{ef} + 2d_0$						
Minimum spacing	s_{min} [mm]	40	50	60	70	80	100	125	140	160
Minimum edge distance	c_{min} [mm]	40	50	60	70	80	100	125	140	160

Injection system IM PURE HX ETA 7 for concrete

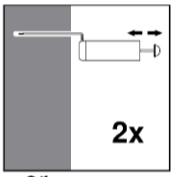
Intended Use
Installation parameters

Annex B 2

Installation instructions



1. Drill with hammer drill a hole into the base material to the size and embedment depth required by the selected anchor (Table B1 or Table B2).



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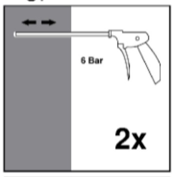
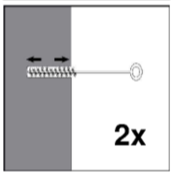


Attention! Standing water in the bore hole must be removed before cleaning.

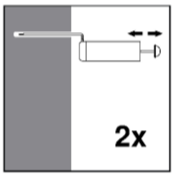
2a. Starting from the bottom or back of the bore hole, blow the hole clean with compressed air (min. 6 bar) or a hand pump (Annex B 5) a minimum of two times. If the bore hole ground is not reached an extension shall be used.

The hand-pump can be used for anchor sizes up to bore hole diameter 20 mm.

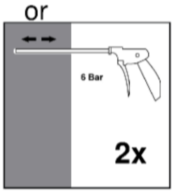
For bore holes larger then 20 mm or deeper 240 mm, compressed air (min. 6 bar) **must** be used.



2b. Check brush diameter (Table B4) and attach the brush to a drilling machine or a battery screwdriver. Brush the hole with an appropriate sized wire brush > $d_{b,min}$ (Table B4) a minimum of two times. If the bore hole ground is not reached with the brush, a brush extension shall be used (Table B4).

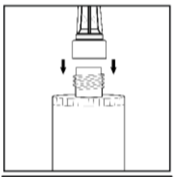


or

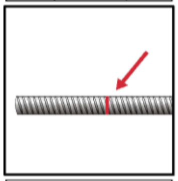


2c. Finally blow the hole clean again with compressed air or a hand pump (Annex B 5) a minimum of two times. If the bore hole ground is not reached an extension shall be used.
The hand-pump can be used for anchor sizes up to bore hole diameter 20 mm.
For bore holes larger then 20 mm or deeper 240 mm, compressed air (min. 6 bar) **must** be used.

**After cleaning, the bore hole has to be protected against re-contamination in an appropriate way, until dispensing the mortar in the bore hole. If necessary, the cleaning repeated has to be directly before dispensing the mortar.
In-flowing water must not contaminate the bore hole again.**



3. Attach a supplied static-mixing nozzle to the cartridge and load the cartridge into the correct dispensing tool.
For every working interruption longer than the recommended working time (Table B3) as well as for new cartridges, a new static-mixer shall be used.

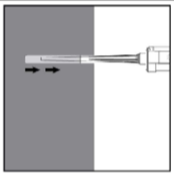


4. Prior to inserting the anchor rod into the filled bore hole, the position of the embedment depth shall be marked on the anchor rods.

5. Prior to dispensing into the anchor hole, squeeze out separately a minimum of three full strokes and discard non-uniformly mixed adhesive components until the mortar shows a consistent colour.

Injection system IM PURE HX ETA 7 for concrete	**Annex B 3**
Intended Use Installation instructions	

Installation instructions (continuation)

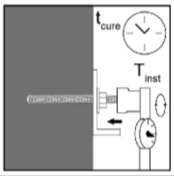


6. Starting from the bottom or back of the cleaned anchor hole fill the hole up to approximately two-thirds with adhesive. Slowly withdraw the static mixing nozzle as the hole fills to avoid creating air pockets. For embedment larger than 190 mm an extension nozzle shall be used. For overhead and horizontal installation in bore holes larger than ∅ 20 mm a piston plug and extension nozzle (Annex B 5) shall be used. Observe the gel-/ working times given in Table B3.

7. Push the threaded rod or reinforcing bar into the anchor hole while turning slightly to ensure positive distribution of the adhesive until the embedment depth is reached. The anchor should be free of dirt, grease, oil or other foreign material.

8. Be sure that the anchor is fully seated at the bottom of the hole and that excess mortar is visible at the top of the hole. If these requirements are not maintained, the application has to be renewed. For overhead application the anchor rod should be fixed (e.g. wedges).

9. Allow the adhesive to cure to the specified time prior to applying any load or torque. Do not move or load the anchor until it is fully cured (attend Table B3).



10. After full curing, the add-on part can be installed with the max. torque (Table B1) by using a calibrated torque wrench.

Table B3: Minimum curing time

Base material temperature	Gel time (working time)	Minimum curing time in dry concrete	Minimum curing time in wet concrete
+5°C to +9°C	120 min	50 h	100 h
+10°C to +19°C	90 min	30 h	60 h
+20°C to +29°C	30 min	10 h	20 h
+30°C to +39°C	20 min	6 h	12 h
+40 °C	12 min	4 h	8 h

Injection system IM PURE HX ETA 7 for concrete

Intended Use
Installation instructions (continuation)
Curing time

Annex B 4

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Table B4: Parameter cleaning and setting tools

Anchor	Size (mm)	Nominal drill bit diameter d_o (mm)	Steel Brush d_b (mm)	Steel Brush (min brush diameter) $d_{b,min}$ (mm)	Piston plug
					
Threaded Rod 	M8	10,0	12,0	10,5	Not necessary
	M10	12,0	14,0	12,5	
	M12	14,0	16,0	14,5	
	M16	18,0	20,0	18,5	
	M20	24,0	26,0	24,5	#24
	M24	28,0	30,0	28,5	#28
	M27	32,0	34,0	32,5	#32
	M30	35,0	37,0	35,5	#35
Rebar 	Ø8	12,0	14,0	12,5	Not necessary
	Ø10	14,0	16,0	14,5	
	Ø12	16,0	18,0	16,5	
	Ø14	18,0	20,0	18,5	
	Ø16	20,0	22,0	20,5	
	Ø20	24,0	26,0	24,5	#24
	Ø25	32,0	34,0	32,5	#32
	Ø28	35,0	37,0	35,5	#35
	Ø32	40,0	41,5	38,5	#38

Hand pump (volume 750 ml)
Drill bit diameter (d_0): 10 mm to 20 mm

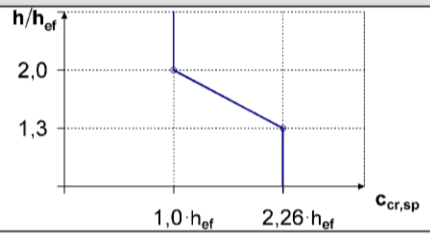
Compressed air tool (min 6 bar)
Drill bit diameter (d_0): 10 mm to 40 mm

Injection system IM PURE HX ETA 7 for concrete

Intended Use
Cleaning and setting tools

Annex B 5

Table C1: Characteristic values of resistance for threaded rods under tension loads in non-cracked concrete (Design according to TR 029)

Anchor size threaded rod				M 8	M 10	M 12	M 16	M 20	M24	M 27	M 30
Steel failure											
Characteristic tension resistance, Steel, property class 4.6		$N_{Rk,s}$	[kN]	15	23	34	63	98	141	184	224
Characteristic tension resistance, Steel, property class 5.8		$N_{Rk,s}$	[kN]	18	29	42	78	122	176	230	280
Characteristic tension resistance, Steel, property class 8.8		$N_{Rk,s}$	[kN]	29	46	67	125	196	282	368	449
Characteristic tension resistance, Stainless steel A4 and HCR, property class 50 (>M24) and 70 (≤ M24)		$N_{Rk,s}$	[kN]	26	41	59	110	171	247	230	281
Combined pull-out and concrete cone failure											
Characteristic bond resistance in non-cracked concrete C20/25											
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	15	15	15	14	13	12	12	12
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	15	14	13	10	9,5	8,5	7,5	7,0
Temperature range II: 60°C/43°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	9,5	9,5	9,0	8,5	8,0	7,5	7,5	7,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	9,5	9,5	9,0	8,5	7,5	7,0	6,5	6,0
Temperature range III: 72°C/43°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	8,5	8,5	8,0	7,5	7,0	7,0	6,5	6,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	8,5	8,5	8,0	7,5	7,0	6,0	5,5	5,5
Increasing factors for concrete ψ_c		C30/37		1,04							
		C40/50		1,08							
		C50/60		1,10							
Splitting failure											
Edge distance		$h / h_{ef} \geq 2{,}0$		$1{,}0\ h_{ef}$							
		$2{,}0 > h / h_{ef} > 1{,}3$		$4{,}6\ h_{ef} - 1{,}8\ h$							
		$h / h_{ef} \leq 1{,}3$		$2{,}26\ h_{ef}$							
Axial distance		$s_{cr,sp}$	[mm]	$2\ c_{cr,sp}$							
Installation safety factor (dry and wet concrete)		γ_2		1,2				1,4			
Installation safety factor (flooded bore hole)		γ_2		1,4							

Injection system IM PURE HX ETA 7 for concrete

Performances
Characteristic values of resistance for threaded rods under tension loads in non-cracked concrete
Design according to TR 029

Annex C 1

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Table C2: Characteristic values of resistance for threaded rods under shear loads in non-cracked concrete (Design according to TR 029)

Anchor size threaded rod			M 8	M 10	M 12	M 16	M 20	M24	M 27	M 30
Steel failure without lever arm										
Characteristic shear resistance, Steel, property class 4.6	$V_{Rk,s}$	[kN]	7	12	17	31	49	71	92	112
Characteristic shear resistance, Steel, property class 5.8	$V_{Rk,s}$	[kN]	9	15	21	39	61	88	115	140
Characteristic shear resistance, Steel, property class 8.8	$V_{Rk,s}$	[kN]	15	23	34	63	98	141	184	224
Characteristic shear resistance, Stainless steel A4 and HCR, property class 50 (>M24) and 70 (≤ M24)	$V_{Rk,s}$	[kN]	13	20	30	55	86	124	115	140
Steel failure with lever arm										
Characteristic bending moment, Steel, property class 4.6	$M^0_{Rk,s}$	[Nm]	15	30	52	133	260	449	666	900
Characteristic bending moment, Steel, property class 5.8	$M^0_{Rk,s}$	[Nm]	19	37	65	166	324	560	833	1123
Characteristic bending moment, Steel, property class 8.8	$M^0_{Rk,s}$	[Nm]	30	60	105	266	519	896	1333	1797
Characteristic bending moment, Stainless steel A4 and HCR, property class 50 (>M24) and 70 (≤ M24)	$M^0_{Rk,s}$	[Nm]	26	52	92	232	454	784	832	1125
Concrete pry-out failure										
Factor k in equation (5.7) of Technical Report TR 029 for the design of Bonded Anchors			2,0							
Installation safety factor	γ_2		1,0							
Concrete edge failure										
See section 5.2.3.4 of Technical Report TR 029 for the design of Bonded Anchors										
Installation safety factor	γ_2		1,0							

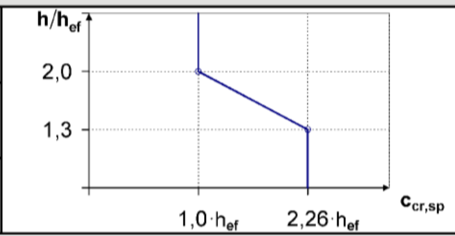
Injection system IM PURE HX ETA 7 for concrete

Performances
Characteristic values of resistance for threaded rods under shear loads non-cracked concrete, Design according to TR 029

Annex C 2

Table C3: Characteristic values of resistance for rebar under tension loads in non- cracked concrete (Design according to TR 029)

Anchor size reinforcing bar				**Ø 8**	**Ø 10**	**Ø 12**	**Ø 14**	**Ø 16**	**Ø 20**	**Ø 25**	**Ø 28**	**Ø 32**
Steel failure												
Characteristic tension resistance		$N_{Rk,s}$	[kN]	A_s x f_{uk}								
Combined pull-out and concrete cone failure												
Characteristic bond resistance in non-cracked concrete C20/25												
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	14	14	13	13	12	12	11	11	11
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	14	13	11	10	9,5	8,5	7,5	7,0	6,0
Temperature range II: 60°C/43°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	8,5	8,5	8,0	8,0	7,5	7,0	7,0	6,5	6,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	8,5	8,5	8,0	8,0	7,5	7,0	6,0	5,5	5,0
Temperature range III: 72°C/43°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	7,5	7,5	7,5	7,0	7,0	6,5	6,0	6,0	6,0
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	7,5	7,5	7,5	7,0	7,0	6,0	5,5	5,0	4,5
Increasing factors for concrete ψ_c		C30/37		1,04								
		C40/50		1,08								
		C50/60		1,10								
Splitting failure												
Edge distance		$h / h_{ef} \geq 2,0$		$1,0\ h_{ef}$								
		$2,0 > h / h_{ef} > 1,3$		$4,6\ h_{ef} - 1,8\ h$								
		$h / h_{ef} \leq 1,3$		$2,26\ h_{ef}$								
Axial distance		$s_{cr,sp}$	[mm]	$2\ c_{cr,sp}$								
Installation safety factor (dry and wet concrete)		γ_2		1,2					1,4			
Installation safety factor (flooded bore hole)		γ_2		1,4								



Injection system IM PURE HX ETA 7 for concrete

Performances
Characteristic values of resistance for rebar under tension loads in non-cracked concrete
Design according to TR 029

Annex C 3

Table C4: Characteristic values of resistance for rebar under shear loads in non-cracked concrete (Design according to TR 029)

Anchor size reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Steel failure without lever arm											
Characteristic shear resistance	$V_{Rk,s}$	[kN]	$0{,}50 \times A_s \times f_{uk}$								
Steel failure with lever arm											
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	$1.2 \cdot W_{el} \cdot f_{uk}$								
Concrete pry-out failure											
Factor k in equation (5.7) of Technical Report TR 029 for the design of bonded anchors			2,0								
Installation safety factor	γ_2		1,0								
Concrete edge failure											
See section 5.2.3.4 of Technical Report TR 029 for the design of Bonded Anchors											
Installation safety factor	γ_2		1,0								

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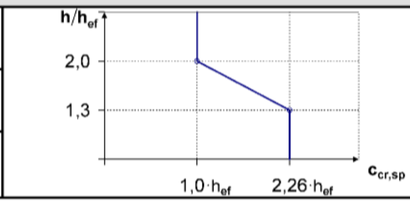
Table C5: Characteristic values of resistance for threaded rods under tension loads in non-cracked concrete (Design according to CEN/TS 1992-4)

Anchor size threaded rod				M 8	M 10	M 12	M 16	M 20	M24	M 27	M 30
Steel failure											
Characteristic tension resistance, Steel, property class 4.6		$N_{Rk,s}$	[kN]	15	23	34	63	98	141	184	224
Characteristic tension resistance, Steel, property class 5.8		$N_{Rk,s}$	[kN]	18	29	42	78	122	176	230	280
Characteristic tension resistance, Steel, property class 8.8		$N_{Rk,s}$	[kN]	29	46	67	125	196	282	368	449
Characteristic tension resistance, Stainless steel A4 and HCR, property class 50 (>M24) and 70 (≤ M24)		$N_{Rk,s}$	[kN]	26	41	59	110	171	247	230	281
Combined pull-out and concrete failure											
Characteristic bond resistance in non-cracked concrete C20/25											
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	15	15	15	14	13	12	12	12
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	15	14	13	10	9,5	8,5	7,5	7,0
Temperature range II: 60°C/43°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	9,5	9,5	9,0	8,5	8,0	7,5	7,5	7,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	9,5	9,5	9,0	8,5	7,5	7,0	6,5	6,0
Temperature range III: 72°C/43°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	8,5	8,5	8,0	7,5	7,0	7,0	6,5	6,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	8,5	8,5	8,0	7,5	7,0	6,0	5,5	5,5
Increasing factors for concrete ψ_c		C30/37		1,04							
		C40/50		1,08							
		C50/60		1,10							
Factor according to CEN/TS 1992-4-5 Section 6.2.2.3		k_8	[-]	10,1							
Concrete cone failure											
Factor according to CEN/TS 1992-4-5 Section 6.2.3.1		k_{ucr}	[-]	10,1							
Edge distance		$c_{cr,N}$	[mm]	1,5 h_{ef}							
Axial distance		$s_{cr,N}$	[mm]	3,0 h_{ef}							
Splitting failure											
Edge distance	$h / h_{ef} \geq 2,0$			1,0 h_{ef}							
	$2,0 > h / h_{ef} > 1,3$			4,6 h_{ef} - 1,8 h							
	$h / h_{ef} \leq 1,3$			2,26 h_{ef}							
Axial distance		$s_{cr,sp}$	[mm]	2 $c_{cr,sp}$							
Installation safety factor (dry and wet concrete)		γ_{inst}		1,2					1,4		
Installation safety factor (flooded bore hole)		γ_{inst}		1,4							

Injection system IM PURE HX ETA 7 for concrete	Annex C 5
Performances Characteristic values of resistance for threaded rods under tension loads in non-cracked concrete Design according to CEN/TS 1992-4	

Table C6: Characteristic values of resistance for threaded rods under shear loads in non-cracked concrete (Design according to CEN/TS 1992-4)

Anchor size threaded rod			M 8	M 10	M 12	M 16	M 20	M24	M 27	M 30
Steel failure without lever arm										
Characteristic shear resistance, Steel, property class 4.6	$V_{Rk,s}$	[kN]	7	12	17	31	49	71	92	112
Characteristic shear resistance, Steel, property class 5.8	$V_{Rk,s}$	[kN]	9	15	21	39	61	88	115	140
Characteristic shear resistance, Steel, property class 8.8	$V_{Rk,s}$	[kN]	15	23	34	63	98	141	184	224
Characteristic shear resistance, Stainless steel A4 and HCR, property class 50 (>M24) and 70 (≤ M24)	$V_{Rk,s}$	[kN]	13	20	30	55	86	124	115	140
Ductility factor according to CEN/TS 1992-4-5 Section 6.3.2.1	k_2		0,8							
Steel failure with lever arm										
Characteristic bending moment, Steel, property class 4.6	$M^0_{Rk,s}$	[Nm]	15	30	52	133	260	449	666	900
Characteristic bending moment, Steel, property class 5.8	$M^0_{Rk,s}$	[Nm]	19	37	65	166	324	560	833	1123
Characteristic bending moment, Steel, property class 8.8	$M^0_{Rk,s}$	[Nm]	30	60	105	266	519	896	1333	1797
Characteristic bending moment, Stainless steel A4 and HCR, property class 50 (>M24) and 70 (≤ M24)	$M^0_{Rk,s}$	[Nm]	26	52	92	232	454	784	832	1125
Concrete pry-out failure										
Factor in equation (27) of CEN/TS 1992-4-5 Section 6.3.3	k_3		2,0							
Installation safety factor	γ_{inst}		1,0							
Concrete edge failure										
Effective length of anchor	l_f	[mm]	$l_f = \min(h_{ef}; 8\ d_{nom})$							
Outside diameter of anchor	d_{nom}	[mm]	8	10	12	16	20	24	27	30
Installation safety factor	γ_{inst}		1,0							

Table C7: Characteristic values of resistance for rebar under tension loads in non-cracked concrete (Design according to CEN/TS 1992-4)

Anchor size reinforcing bar				**Ø 8**	**Ø 10**	**Ø 12**	**Ø 14**	**Ø 16**	**Ø 20**	**Ø 25**	**Ø 28**	**Ø 32**
Steel failure												
Characteristic tension resistance		$N_{Rk,s}$	[kN]	$A_s \times f_{uk}$								
Combined pull-out and concrete failure												
Characteristic bond resistance in non-cracked concrete C20/25												
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	14	14	13	13	12	12	11	11	11
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	14	13	11	10	9,5	8,5	7,5	7,0	6,0
Temperature range II: 60°C/43°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	8,5	8,5	8,0	8,0	7,5	7,0	7,0	6,5	6,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	8,5	8,5	8,0	8,0	7,5	7,0	6,0	5,5	5,0
Temperature range III: 72°C/43°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	7,5	7,5	7,5	7,0	7,0	6,5	6,0	6,0	6,0
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	7,5	7,5	7,5	7,0	7,0	6,0	5,5	5,0	4,5
Increasing factors for concrete ψ_c		C30/37		1,04								
		C40/50		1,08								
		C50/60		1,10								
Factor according to CEN/TS 1992-4-5 Section 6.2.2.3		k_8	[-]	10,1								
Concrete cone failure												
Factor according to CEN/TS 1992-4-5 Section 6.2.3.1		k_{ucr}	[-]	10,1								
Edge distance		$c_{cr,N}$	[mm]	1,5 h_{ef}								
Axial distance		$s_{cr,N}$	[mm]	3,0 h_{ef}								
Splitting failure												
Edge distance		$h / h_{ef} \geq 2,0$		1,0 h_{ef}								
		$2,0 > h / h_{ef} > 1,3$		4,6 h_{ef} - 1,8 h								
		$h / h_{ef} \leq 1,3$		2,26 h_{ef}								
Axial distance		$s_{cr,sp}$	[mm]	2 $c_{cr,sp}$								
Installation safety factor (dry and wet concrete)		γ_{inst}		1,2					1,4			
Installation safety factor (flooded bore hole)		γ_{inst}		1,4								

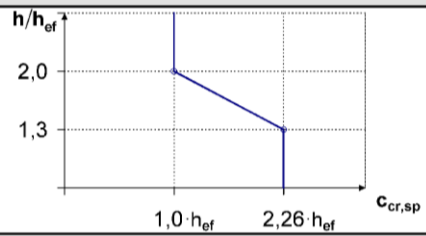


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Table C8: Characteristic values of resistance for rebar under shear loads in non-cracked concrete (Design according to CEN/TS 1992-4)

Anchor size reinforcing bar			**∅ 8**	**∅ 10**	**∅ 12**	**∅ 14**	**∅ 16**	**∅ 20**	**∅ 25**	**∅ 28**	**∅ 32**
Steel failure without lever arm											
Characteristic shear resistance	$V_{Rk,s}$	[kN]	$0{,}50 \times A_s \times f_{uk}$								
Ductility factor according to CEN/TS 1992-4-5 Section 6.3.2.1	k_2		0,8								
Steel failure with lever arm											
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	$1.2 \cdot W_{el} \cdot f_{uk}$								
Concrete pry-out failure											
Factor in equation (27) of CEN/TS 1992-4-5 Section 6.3.3	k_3		2,0								
Installation safety factor	γ_{inst}		1,0								
Concrete edge failure											
Effective length of anchor	l_f	[mm]	$l_f = \min(h_{ef}; 8\, d_{nom})$								
Outside diameter of anchor	d_{nom}	[mm]	8	10	12	14	16	20	24	27	30
Installation safety factor	γ_{inst}		1,0								

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Performances
Characteristic values of resistance for rebar under shear loads in non-cracked concrete, Design according to CEN/TS 1992-4

Annex C 8

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Table C9: Displacements under tension load[1)] (threaded rod)

Anchor size threaded rod			M 8	M 10	M 12	M 16	M 20	M24	M 27	M 30
Non-cracked concrete C20/25 under static and quasi-static action										
40°C/24°C [2)]	δ_{N0} – factor	[mm/(N/mm²)]	0,011	0,013	0,015	0,020	0,024	0,029	0,032	0,035
	$\delta_{N\infty}$ – factor	[mm/(N/mm²)]	0,044	0,052	0,061	0,079	0,096	0,114	0,127	0,140
60°C/43°C [2)]	δ_{N0} – factor	[mm/(N/mm²)]	0,013	0,015	0,018	0,023	0,028	0,033	0,037	0,043
	$\delta_{N\infty}$ – factor	[mm/(N/mm²)]	0,050	0,060	0,070	0,091	0,111	0,131	0,146	0,161
72°C/43°C [2)]	δ_{N0} – factor	[mm/(N/mm²)]	0,013	0,015	0,018	0,023	0,028	0,033	0,037	0,043
	$\delta_{N\infty}$ – factor	[mm/(N/mm²)]	0,050	0,060	0,070	0,091	0,111	0,131	0,146	0,161

[1)] Calculation of the displacement $\delta_{N0} = \delta_{N0}$ – factor $\cdot\ \tau$; $\delta_{N\infty} = \delta_{N\infty}$ – factor $\cdot\ \tau$;

Table C10: Displacements under shear load[1)] (threaded rod)

Anchor size threaded rod			M 8	M 10	M 12	M 16	M 20	M24	M 27	M 30
Non-cracked concrete C20/25 under static and quasi-static action										
All temperatures	δ_{V0} – factor	[mm/(kN)]	0,06	0,06	0,05	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$ – factor	[mm/(kN)]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05

[1)] Calculation of the displacement $\delta_{V0} = \delta_{V0}$ – factor $\cdot$ V; $\delta_{V\infty} = \delta_{V\infty}$ – factor $\cdot$ V;

Table C11: Displacements under tension load[1)] (rebar)

Anchor size reinforcing bar			∅ 8	∅ 10	∅ 12	∅ 14	∅ 16	∅ 20	∅ 25	∅ 28	∅ 32
Non-cracked concrete C20/25 under static and quasi-static action											
40°C/24°C [2)]	δ_{N0} – factor	[mm/(N/mm²)]	0,011	0,013	0,015	0,018	0,020	0,024	0,030	0,033	0,037
	$\delta_{N\infty}$ – factor	[mm/(N/mm²)]	0,044	0,052	0,061	0,070	0,079	0,096	0,118	0,132	0,149
60°C/43°C [2)]	δ_{N0} – factor	[mm/(N/mm²)]	0,013	0,015	0,018	0,020	0,023	0,028	0,034	0,038	0,043
	$\delta_{N\infty}$ – factor	[mm/(N/mm²)]	0,050	0,060	0,070	0,081	0,091	0,111	0,136	0,151	0,172
72°C/43°C [2)]	δ_{N0} – factor	[mm/(N/mm²)]	0,013	0,015	0,018	0,020	0,023	0,028	0,034	0,038	0,043
	$\delta_{N\infty}$ – factor	[mm/(N/mm²)]	0,050	0,060	0,070	0,081	0,091	0,111	0,136	0,151	0,172

[1)] Calculation of the displacement $\delta_{N0} = \delta_{N0}$ – factor $\cdot\ \tau$; $\delta_{N\infty} = \delta_{N\infty}$ – factor $\cdot\ \tau$;

Table C12: Displacement under shear load[1)] (rebar)

Anchor size reinforcing bar			∅ 8	∅ 10	∅ 12	∅ 14	∅ 16	∅ 20	∅ 25	∅ 28	∅ 32
Non-cracked concrete C20/25 under static and quasi-static action											
All temperatures	δ_{V0} – factor	[mm/(kN)]	0,06	0,05	0,05	0,04	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$ – factor	[mm/(kN)]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,04	0,04

[1)] Calculation of the displacement $\delta_{V0} = \delta_{V0}$ – factor $\cdot$ V; $\delta_{V\infty} = \delta_{V\infty}$ – factor $\cdot$ V;

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Performances
Displacements

Annex C 9