

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

ETA-15/0555  
of 11 September 2015

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Upat injection system UPM 44 for use in  
masonry

Product family  
to which the construction product belongs

Injection system for use in masonry

Manufacturer

fischerwerke GmbH & Co. KG  
Otto-Hahn-Straße 15  
79211 Denzlingen  
DEUTSCHLAND

Manufacturing plant

fischerwerke

This European Technical Assessment  
contains

98 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

Guideline for European technical approval of "Metal  
Injection Anchors for Use in Masonry", ETAG 029, April  
2013,  
used as European Assessment Document (EAD)  
according to Article 66 Paragraph 3 of Regulation (EU)  
No 305/2011.

The European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and shall be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full. However, partial reproduction may only be made with the written consent of the issuing Technical Assessment Body. Any partial reproduction shall be identified as such.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission in accordance with Article 25(3) of Regulation (EU) No 305/2011.

**Specific Part**

**1 Technical description of the product**

The Upat injection system UPM 44 for masonry is a bonded anchor (injection type) consisting of a mortar cartridge with Upat injection mortar UPM 44, UPM 44 Express and UPM 44 Relax, a perforated sieve sleeve and an anchor rod with hexagon nut and washer or an internal threaded rod in the range of M6 to M16. The steel elements are made of zinc coated steel, stainless steel or high corrosion resistant steel.

The anchor rod is placed into a drilled hole filled with injection mortar and is anchored via the bond between steel element, injection mortar and masonry and mechanical interlock.

The product description is given in Annex A.

**2 Specification of the intended use in accordance with the applicable European Assessment Document**

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

**3 Performance of the product and references to the methods used for its assessment**

**3.1 Mechanical resistance and stability (BWR 1)**

Essential characteristic	Performance
Characteristic resistance for tension and shear loads	See Annex C 1 – C 75
Characteristic resistance for bending moments	See Annex C 76
Displacements under shear and tension loads	See Annex C 78
Reduction Factor for job site tests ( $\beta$ -Factor)	See Annex C 78
Edge distances and spacing	See Annex C 1 – C 75

**3.2 Safety in case of fire (BWR 2)**

Essential characteristic	Performance
Reaction to fire	Anchorage satisfy requirements for Class A1
Resistance to fire	No performance assessed

**3.3 Hygiene, health and the environment (BWR 3)**

Regarding dangerous substances there may be requirements (e.g. transposed European legislation and national laws, regulations and administrative provisions) applicable to the products falling within the scope of this European Technical Assessment. In order to meet the provisions of Regulation (EU) No 305/2011, these requirements need also to be complied with, when and where they apply.

**3.4 Safety in use (BWR 4)**

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

**4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

In accordance with guideline for European technical approval ETAG 029, April 2013, used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011, the applicable European legal act is: [97/177/EC].

The system to be applied is: 1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 11 September 2015 by Deutsches Institut für Bautechnik

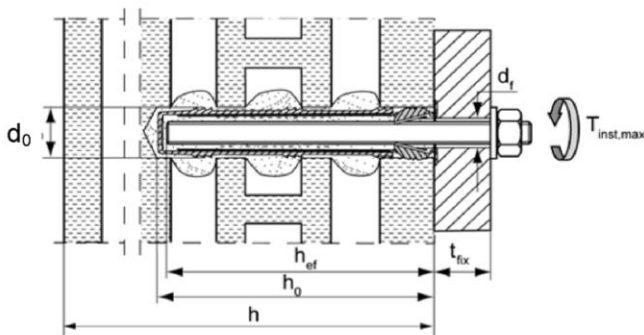
Andreas Kummerow  
p.p. Head of Department

*beglaubigt:*  
Baderschneider



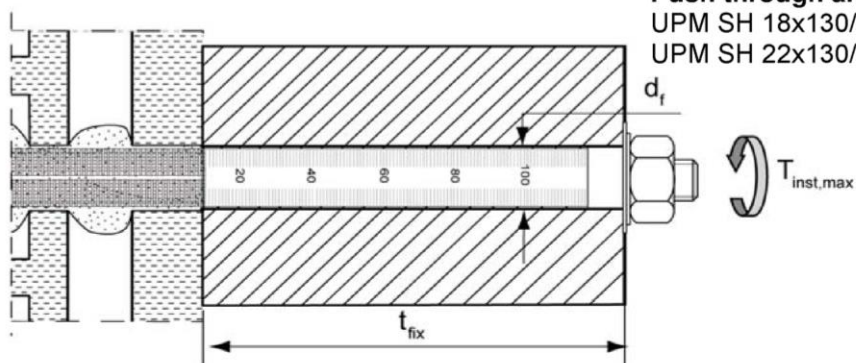
### Installation conditions part 1

Threaded rods with perforated sleeve UPM SH K; Installation in perforated and solid brick masonry



#### Pre-positioned anchorage

- UPM SH 12x50 K
- UPM SH 12x85 K
- UPM SH 16x85 K
- UPM SH 16x130 K
- UPM SH 20x85 K
- UPM SH 20x130 K
- UPM SH 20x200 K

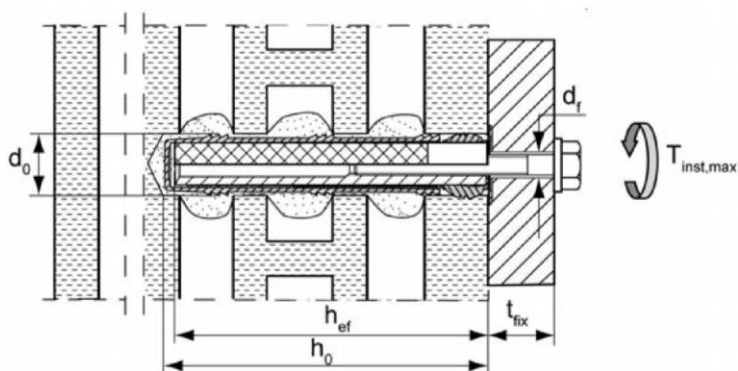


#### Push through anchorage

- UPM SH 18x130/200 K
- UPM SH 22x130/200 K

Internal threaded anchor UPM-I with perforated sleeve UPM SH K; Installation in perforated and solid brick masonry

#### Pre-positioned anchorage



$d_0$  = nominal drill bit diameter

$d_f$  = diameter of clearance hole in the fixture

$T_{inst,max}$  = maximum torque moment

$h$  = thickness of masonry

$h_{ef}$  = effective anchorage depth

$h_0$  = depth of drill hole

$t_{fix}$  = thickness of fixture

Upat injection system UPM 44 masonry

#### Product description

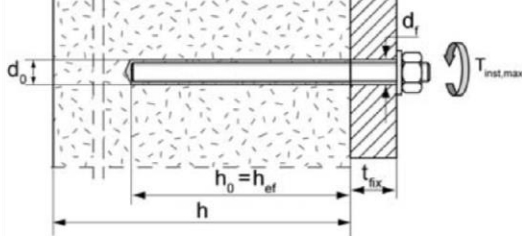
Installation conditions part 1, in perforated brick

Annex A 1

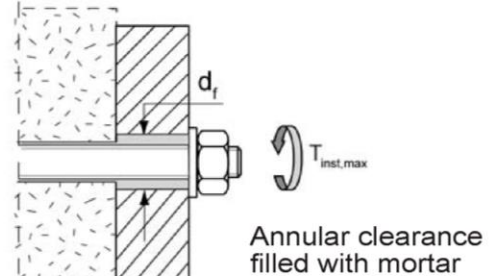
**Installation conditions part 2**

**Threaded rods without perforated sleeve UPM SH K; installation in solid brick masonry and autoclaved aerated concrete**

**Pre-positioned anchorage**

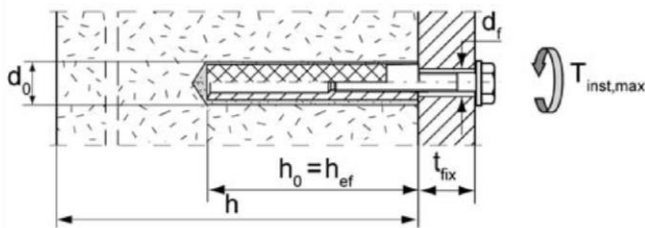


**Push-through anchorage**



Annular clearance filled with mortar

**Internal threaded anchors UPM-I without perforated sleeve UPM SH K; installation in solid brick masonry and autoclaved aerated concrete**

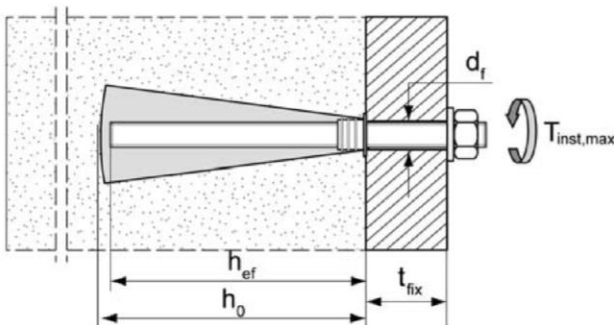


**Threaded rods and internal threaded anchors UPM-I without perforated sleeve UPM SH K; installation in autoclaved aerated concrete (installation with special conic drill bit PBB)**

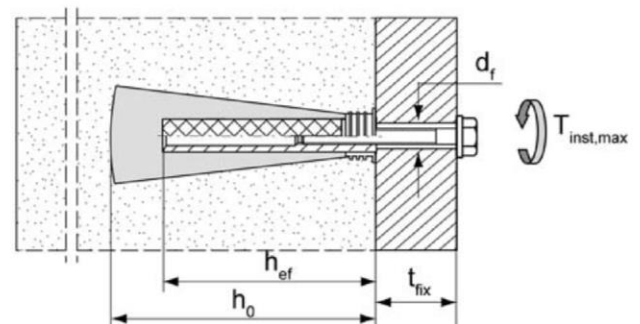
Threaded rods M8, M10, M12

Internal threaded anchor UPM-I M6 and UPM-I M8

**Pre-positioned anchorage**



**Pre-positioned anchorage**



- $d_0$  = nominal drill bit diameter
- $d_f$  = diameter of clearance hole in the fixture
- $T_{inst,max}$  = maximum torque moment
- $h$  = thickness of masonry

- $h_{ef}$  = effective anchorage depth
- $h_0$  = depth of drill hole
- $t_{fix}$  = thickness of fixture

Upat injection system UPM 44 masonry

**Annex A 2**

**Product description**

Installation conditions part 2, in solid bricks

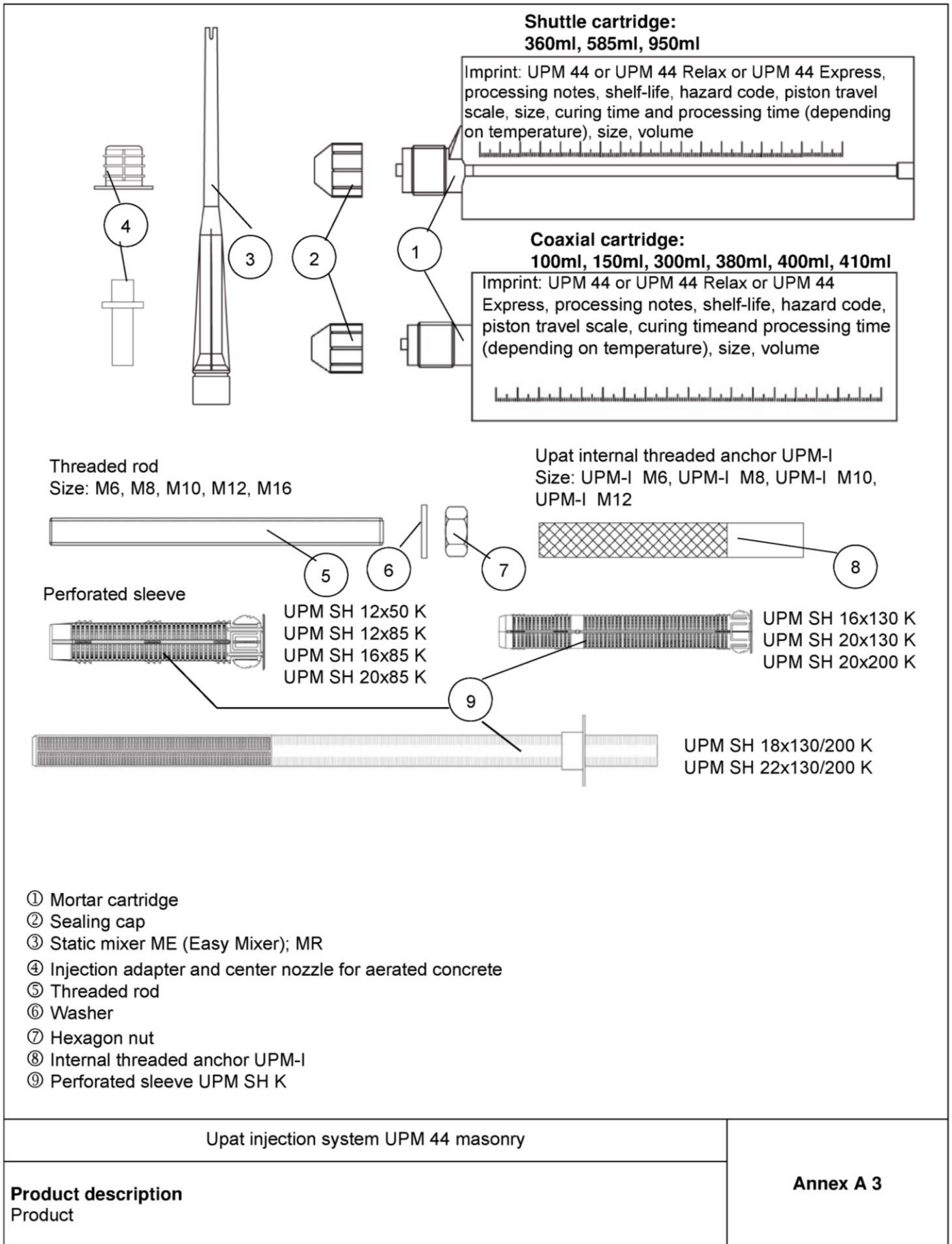




Table A1: Materials

Part	Designation	Material		
1	Mortar cartridge	Mortar, hardener; filler		
		Steel, zinc plated	Stainless steel A4	High corrosion-resistant steel C
5	Threaded rod	Property class 5.8 or 8.8; EN ISO 898-1: 2013 zinc plated $\geq 5\mu\text{m}$ , EN ISO 4042:1999 A2K or hot-dip galvanised EN ISO 10684:2004 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 8\%$ fracture elongation	Property class 50, 70 or 80 EN ISO 3506:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; 1.4062 EN 10088-1:2014 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 8\%$ fracture elongation	Property class 50 or 80 EN ISO 3506:2009 or property class 70 with $f_{yk} = 560 \text{ N/mm}^2$ 1.4565; 1.4529 EN 10088-1:2014 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 8\%$ fracture elongation
6	Washer ISO 7089:2000	zinc plated $\geq 5\mu\text{m}$ , EN ISO 4042:1999 A2K or hot-dip galvanised EN ISO 10684:2004	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 EN 10088-1:2014	1.4565; 1.4529 EN 10088-1:2014
7	Hexagon nut	Property class 5 or 8; EN ISO 898-2:2013 zinc plated $\geq 5\mu\text{m}$ , ISO 4042:1999 A2K or hot-dip galvanised ISO 10684:2004	Property class 50, 70 or 80 EN ISO 3506:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 EN 10088-1:2014	Property class 50, 70 or 80 EN ISO 3506:2009 1.4565; 1.4529 EN 10088-1:2014
8	Internal threaded anchor UPM-I	Property class 5.8; EN 10277-1:2008-06 zinc plated $\geq 5\mu\text{m}$ , ISO 4042:1999 A2K	Property class 70 EN ISO 3506:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 EN 10088-1:2014	Property class 70 EN ISO 3506-1:2009 1.4565; 1.4529 EN 10088-1:2014
	Screw or threaded rod for internal threaded anchor UPM-I	Property class 5.8 or 8.8; EN ISO 898-1:2013 zinc plated $\geq 5\mu\text{m}$ , ISO 4042:1999 A2K	Property class 70 EN ISO 3506:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 EN 10088-1:2014	Property class 70 EN ISO 3506-1:2009 1.4565; 1.4529 EN 10088-1:2014
9	Perforated sleeve	PP / PE		
Upat injection system UPM 44 masonry				<b>Annex A 4</b>
<b>Product description</b> Materials				

### Specifications of intended use

#### Anchorage subject to:

- Static and quasi-static loads

#### Base materials:

- Solid brick masonry (Use category b) and autoclaved aerated concrete (Use category d), acc. to Annex B10, B11, B12

Note: The characteristic resistance is also valid for larger brick sizes and higher compressive strength of the masonry unit.

- Hollow brick masonry (use category c), according to Annex B10, B11
- Mortar strength class of the masonry M2,5 at minimum according to EN 998-2:2010
- For other bricks in solid masonry and in hollow or perforated masonry and autoclaved aerated concrete, the characteristic resistance of the anchor may be determined by job site tests according to ETAG 029, Annex B under consideration of the  $\beta$ -factor according to Annex C78, Table C121

#### Temperature Range:

- I: From -40°C to +80°C (max. short term temperature +80°C and max. long term temperature +50°C)
- II: From -40°C to +120°C (max. short term temperature +120°C and max. long term temperature +72°C)

#### Use conditions (Environmental conditions):

- Dry and wet structure (regarding injection mortar)
- Structures subject to dry internal conditions exists (zinc coated steel, stainless steel or high corrosion resistant steel)
- Structures subject to external atmospheric exposure including industrial and marine environment or exposure to permanently damp internal condition, if no particular aggressive conditions exist exist (stainless steel or high corrosion resistant steel)
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist (high corrosion resistant steel)

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used)

Upat injection system UPM 44 masonry

**Intended Use**  
Specifications

**Annex B 1**

### Specifications of intended use

#### Design:

- The anchorages have to be designed in accordance with the ETAG 029, Annex C, Design method A under the responsibility of an engineer experienced in anchorages and masonry work

Applies to all bricks, if no other values are specified:

$$N_{Rk} = N_{Rk,s} = N_{Rk,p} = N_{Rk,b} = N_{Rk,pb}$$

$$V_{Rk} = V_{Rk,s} = V_{Rk,b} = V_{Rk,c} = V_{Rk,pb}$$

- Verifiable calculation notes and drawings have to be prepared taking account the relevant masonry in the region of the anchorage, the loads to be transmitted and their transmission to the supports of the structure. The position of the anchor is indicated on the design drawings

#### Installation:

- Category d/d: -Installation and use in dry structures
- Category w/w: -Installation and use in dry and wet structures
- Hole drilling by hammer drill mode
- In case of aborted hole: The hole shall be filled with mortar
- Bridging of unbearing layer (e.g. plaster) see Annex B 4 (Table B3)
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- Fastening screws or threaded rods (including nut and washer) must comply with the appropriate material and property class of the Upat internal threaded anchor UPM-I
- minimum curing time see Annex B5. Table B6
- Commercial standard threaded rods, washers and hexagon nuts may also be used if the following requirements are fulfilled:

Material dimensions and mechanical properties of the metal parts according to the specifications are given in Annex A4, Table A1

Conformation of material and mechanical properties of the metal parts by inspection certificate 3.1 according to EN 10204:2004, the documents shall be stored

Marking of the threaded rod with the envisage embedment depth. This may be done by the manufacturer of the rod or by a person on job site

Upat injection system UPM 44 masonry

**Intended Use**  
Specifications

**Annex B 2**

**Table B1: Installation parameters for threaded rods in solid bricks and autoclaved aerated concrete without perforated sleeves**

Size	M6	M8	M10	M12	M16
Nominal drill hole diameter $d_0$ [mm]	8	10	12	14	18
Effective anchorage depth AAC cylindrical drill hole $h_{ef}^{1)}$	100				
Effective anchorage depth AAC Conical drill hole $h_{ef}^{1)}$	$h_{0,min}$ [mm]	-	80	-	-
	$h_{ef,min}$ [mm]	-	75	-	-
Effective anchorage depth $h_{ef}^{1)}$	50				
Depth of drill hole $h_0 = h_{ef}$	$h-30, \leq 200$				
Diameter of clearance hole in the fixture	pre-position $d_f \leq$ [mm]	7	9	12	14
	push through $d_f \leq$ [mm]	9	11	14	16
Diameter of steel brush $d_b \geq$ [mm]	See Table B5				
Maximum installation torque $T_{inst,max}$ [Nm]	see parameters of brick				

<sup>1)</sup>  $h_{ef,min} \leq h_{ef} \leq h_{ef,max}$  is possible.

**Upat threaded rods M6, M8, M10, M12, M16**



**Marking:**

Property class 8.8 or high corrosion resistant steel, property class 80: •  
Stainless steel A4, property class 50 and high corrosion resistant steel C, property class 50: ••

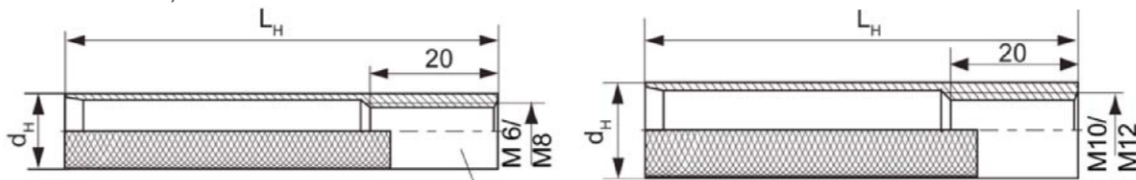
**Table B2: Installation parameters for internal threaded anchors UPM-I in solid bricks and autoclaved aerated concrete without perforated sleeves**

Size UPM-I...	M6	M8	M10	M12
Diameter of anchor $d_H$ [mm]	11			15
Nominal drill bit diameter $d_0$ [mm]	14			18
Length of anchor $L_H$ [mm]	85			
Drill hole depth $h_0 = h_{ef}$ [mm]	85			
Effective anchorage depth $h_{ef}$ [mm]	85			
Effective anchorage depth AAC Conical drill hole $h_{ef}^{1)}$	$h_0$ [mm]	100		-
	$h_{ef}$ [mm]	85		-
Diameter of steel brush $d_b \geq$ [mm]	See Table B5			
Maximum installation torque $T_{inst,max}$ [Nm]	see parameters of brick			
Diameter of clearance hole in the fixture $d_f$ [mm]	7	9	12	14
Screw-in depth	$l_{E,min}$ [mm]	6	8	10
	$l_{E,max}$ [mm]	60		

**Upat Internal threaded anchor UPM-I**

UPM-I M6, UPM-I M8

UPM-I M10, UPM-I M12



Marking: Size, e.g. **M8**, Stainless steel: A4, e.g. **M8 A4** High corrosion resistant steel: C, e.g. **M8 C**

Upat injection system UPM 44 masonry

**Intended Use**

Installation parameters threaded rods and internal threaded anchors UPM-I without perforated sleeves

**Annex B 3**



**Table B3: Installation parameters for threaded rods and internal threaded anchors UPM-I with perforated sleeves (pre-positioned anchorage)**

Size UPM SH K	12x50	12x85	16x85	16x130 <sup>2)</sup>	20x85	20x130 <sup>2)</sup>	20x200 <sup>2)</sup>
Nominal drill hole diameter $d_0 = D_{\text{sleeve, nom}}$	12		16		20		
Depth of drill hole $h_0$ [mm]	55	90	90	135	90	135	205
Effective anchorage depth	$h_{\text{ef, min}}$ [mm]	50	85	85	110	85	110
	$h_{\text{ef, max}}$ [mm]	50	85	85	130	85	130
Size of threaded rod [-]	M6 or M8		M8 or M10		M12 or M16		
Size of internal threaded anchor UPM-I	---	---	M6/M8	---	M10/M12	---	---
Diameter of steel brush <sup>1)</sup> $d_b \geq$ [mm]	See Table B5						
Maximum installation $T_{\text{inst, max}}$ [Nm]	see parameters of brick						

<sup>1)</sup> Only for solid areas in hollow bricks and solid bricks

<sup>2)</sup> Bridging of unbearing layer (e.g. plaster) possible

**Perforated sleeves**

UPM SH 12x50 K; UPM SH 12x85 K; UPM SH 16x85 K; UPM SH 16x130 K;

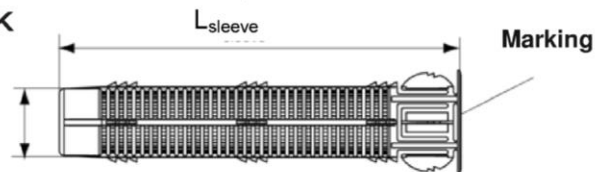
UPM SH 20x85 K; UPM SH 20x130 K; UPM SH 20x200 K

Marking:

Size  $D_{\text{sleeve, nom}} \times L_{\text{sleeve}}$   
(e. g.: 16x85)



$D_{\text{sleeve, nom}}$

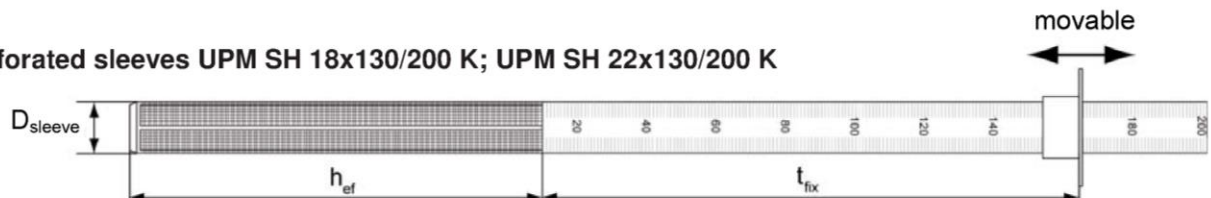


**Table B4: Installation parameters for threaded rods with perforated sleeves (push through anchorage)**

Size UPM SH K	18x130/200	22x130/200	
Nominal sleeve diameter $D_{\text{sleeve, nom}}$ [mm]	16	20	
Nominal drill hole diameter $d_0$ [mm]	18	22	
Depth of drill hole $h_0$ [mm]	$135 + t_{\text{fix}}$		
Effective anchorage depth $h_{\text{ef}}$ [mm]	$\geq 130$		
Diameter of steel brush <sup>1)</sup> $d_b \geq$ [mm]	See Table B5		
Size of threaded rod [-]	M10	M12	M16
Maximum installation torque $T_{\text{inst, max}}$ [Nm]	see parameters of brick		
Thickness of fixture $t_{\text{fix, max}}$ [mm]	200		

<sup>1)</sup> Only for solid areas in hollow bricks and solid bricks

**Perforated sleeves UPM SH 18x130/200 K; UPM SH 22x130/200 K**



Upat injection system UPM 44 masonry

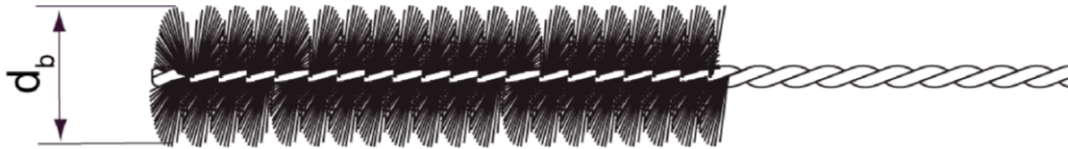
**Intended Use**

Installation parameters threaded rods and internal threaded anchors UPM-I with perforated sleeves

**Annex B4**



**Steel brush**



Only for solid bricks and autoclaved aerated concrete

**Table B5:** Parameters of steel brush

Drill hole diameter	$d_0$	[mm]	8	10	12	14	16	18	20	22
Brush diameter	$d_{b,nom}$	[mm]	9	11	14	16	20	20	25	25

**Table B6: Maximum processing times and minimum curing times**

(During the curing time of the mortar the masonry temperature may not fall below the listed minimum temperature).

Temperature at anchoring base [°C]	Minimum curing time <sup>1)</sup> $t_{cure}$ [minutes]		
	UPM 44 Express <sup>3)</sup>	UPM 44 <sup>2)</sup>	UPM 44 Relax <sup>2)</sup>
-10 to -5	12 hours		
>-5 to ±0	3 hours	24 hours	
>±0 to +5	90	3 hours	6 hours
>+5 to +10	45	90	3 hours
>+10 to +20	30	60	2 hours
>+20 to +30		45	60
>+30 to +40		35	30

System-temperature (mortar) [°C]	Maximum processing time $t_{work}$ [minutes]		
	UPM 44 Express <sup>3)</sup>	UPM 44 <sup>2)</sup>	UPM 44 Relax <sup>2)</sup>
±0	5		
+5	5	13	20
+10	3	9	20
+20	1	5	10
+30		4	6
+40		2	4

<sup>1)</sup> For wet bricks the curing time must be doubled

<sup>2)</sup> Minimum cartridge temperature +5°C

<sup>3)</sup> Minimum cartridge temperature ±0°C

Upat injection system UPM 44 masonry

**Intended Use**

Steel brush

Maximum processing times and minimum curing times

**Annex B 5**

**Installation instruction part 1**

**Installation in solid brick and autoclaved aerated concrete (without perforated sleeve)**

1		<p>Drill the hole in hammer drill function. Depth of drill hole <math>h_0</math> and drill hole diameter <math>d_0</math> see <b>Table B1; B2</b></p>		
2				<p>Blow out the drill hole twice. Brush twice and blow out twice again.</p>
3		<p>Remove the sealing cap. Screw on the static mixer. (the spiral in the static mixer must be clearly visible)</p>		
4		<p>Place the cartridge into a suitable dispenser</p>		<p>Press out approximately 10 cm of mortar until the resin is permanently grey in colour. Mortar which is not grey in colour will not cure and must be disposed of.</p>
5		<p>Fill approximately 2/3 of the drill hole with mortar beginning from the bottom of the hole<sup>1)</sup>. Avoid bubbles!</p>		<p>For push through anchorage fill the annular clearance with mortar.</p>
6		<p>Only use clean and oil-free anchor elements. Mark the threaded rod for setting depth. Insert the anchor or internal threaded anchor UPM-I by hand using light turning motions. When reaching the setting depth marking, excess mortar must emerge from the mouth of the drill hole.</p>		
7		<p>Do not touch. Minimum curing time see <b>Table B6</b>.</p>		<p>Mounting the fixture. <math>T_{inst,max}</math> see parameter of brick.</p>

<sup>1)</sup> Exact volume of mortar see manufacturer's specification.

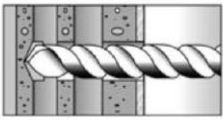
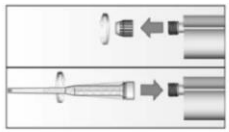
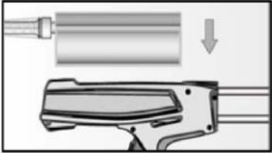

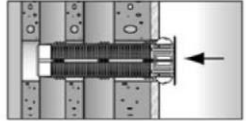
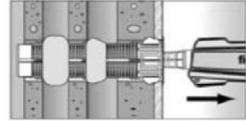
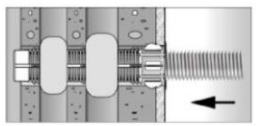

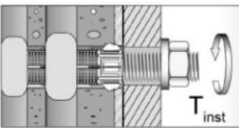
Upat injection system UPM 44 masonry

**Intended Use**  
Installation instruction (without perforated sleeve) Part 1

**Annex B 6**

### Installation instruction, part 2

#### Installation in perforated or solid brick with perforated sleeve (pre-positioned anchorage)

1		<p>Drill the hole (hammer drill). Depth of drill hole <math>h_0</math> and drill hole diameter <math>d_0</math> see <b>Table B3</b></p>	<p>When install perforated sleeves in solid bricks or solid areas of hollow bricks, also clean the hole by blowing out and brushing.</p>
2		<p>Remove the sealing cap. Screw on the static mixer. (the spiral in the static mixer must be clearly visible)</p>	
3		<p>Place the cartridge into a suitable dispenser</p>	 <p>Press out approximately 10 cm of mortar until the resin is permanently grey in colour. Mortar which is not grey in colour will not cure and must be disposed of.</p>
4		<p>Insert the perforated sleeve flush with the surface of the masonry or plaster</p>	 <p>Fill the perforated sleeve completely with mortar beginning from the bottom of the hole<sup>1)</sup>.</p>
5		<p>Only use clean and oil-free anchor elements. Mark the threaded rod for setting depth. Insert the threaded rod or the internal threaded anchor UPM-I by hand using light turning motions until reaching the setting depth marking (threaded rod) or flush with the surface (internal threaded anchor).</p>	
6		<p>Do not touch. Minimum curing time see <b>Table B6</b>.</p>	 <p>Mounting the fixture. <math>T_{inst,max}</math> see parameter of brick.</p>

<sup>1)</sup> Exact volume of mortar see manufacturer's specification.

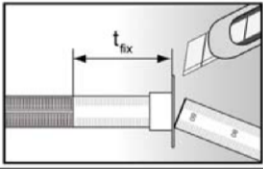
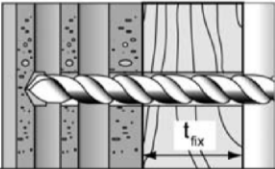
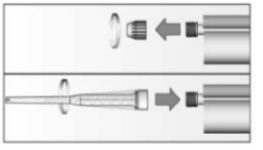
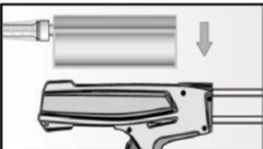

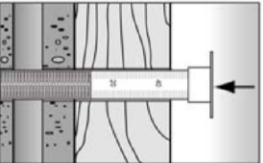
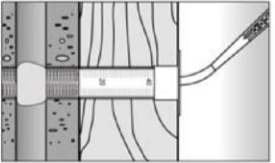
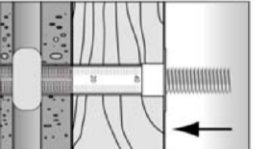

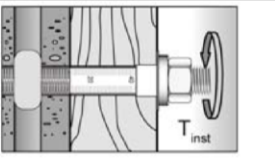
Upat injection system UPM 44 masonry

**Intended Use**  
Installation instruction (with perforated sleeve) Part 2

**Annex B 7**

**Installation instruction, part 3**

**Installation in perforated or solid brick with perforated sleeve (push through anchorage)**

1		<p>Push the movable stop up to the correct thickness of fixture and cut the overlap.</p>		<p>Drill the hole through the fixture. Depth of drill hole (<math>h_0 + t_{fix}</math>) and drill hole diameter see <b>Table B4</b>.</p>
2		<p>Remove the sealing cap. Screw on the static mixer. (the spiral in the static mixer must be clearly visible)</p>		
3		<p>Place the cartridge into a suitable dispenser</p>		<p>Press out approximately 10 cm of mortar until the resin is permanently grey in colour. Mortar which is not grey in colour will not cure and must be disposed of.</p>
4		<p>Insert the perforated sleeve flush with the surface of the fixture into the drill hole.</p>		<p>Fill the sleeve with mortar beginning from the bottom of the hole.<sup>1)</sup> For deep drill holes use an extension tube.</p>
5		<p>Only use clean and oil-free anchor elements. Mark the threaded rod for setting depth. Insert the threaded rod by hand using light turning motions until reaching the setting depth marking.</p>		
6		<p>Do not touch. Minimum curing time see <b>Table B6</b>.</p>		<p>Mounting the fixture. <math>T_{inst,max}</math> see parameter of brick.</p>

<sup>1)</sup> Exact volume of mortar see manufacturer's specification.

Upat injection system UPM 44 masonry

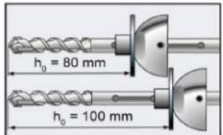
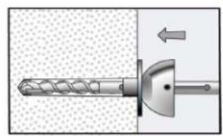
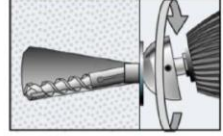
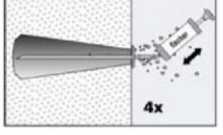
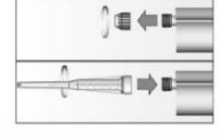
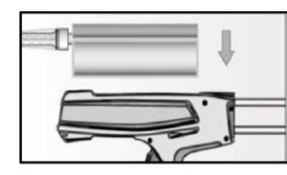
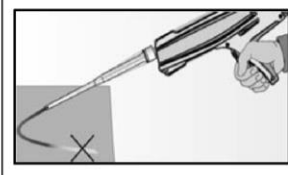
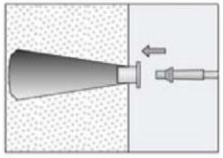
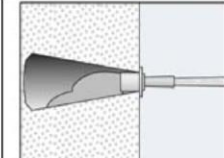
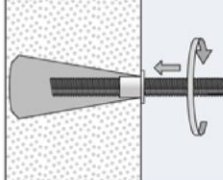
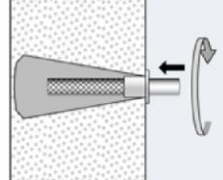

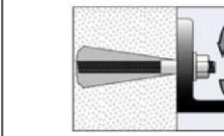
**Intended Use**  
Installation instruction (with perforated sleeve) Part 3

**Annex B 8**



**Installation instruction, part 4**

**Installation in autoclaved aerated concrete with special conic drill bit PBB (pre-positioned anchorage)**

1		Position the movable drill bit arrester on the used drill hole depth. For this, unlock the clamp screw and slide the arrester. Now fix the clamp screw.		
2		Drill the cylindrical hole with rotating drill until the arrester contact the material surface.		
3		Deviate the working power drill circulate to generate an conic undercut in the material.		
4		Blow out the drill hole four times.		
5		Remove the sealing cap. Screw on the static mixer. (the spiral in the static mixer must be clearly visible)		
6			Press out approximately 10 cm of mortar until the resin is permanently grey in colour. Mortar which is not grey in colour will not cure and must be disposed of.	
7		Put the center sleeve into the drill hole and adapt the injection adapter onto the static mixer		Fill the drill hole with injection mortar.
8			Only use clean and oil-free anchor elements. Mark the threaded rod for setting depth. Insert the anchor or internal threaded anchor UPM-I by hand using light turning motions. When reaching the setting depth marking, excess mortar must emerge from the mouth of the drill hole.	
9		Do not touch. Minimum curing time see <b>Table B6</b> .		Mounting the fixture. $T_{inst,max}$ see parameter of brick.

Upat injection system UPM 44 masonry

**Intended Use**

Installation instruction (without perforated sleeve special conic drill bit PBB) Part 4

**Annex B 9**

Table B7.1: Summary of German bricks and blocks

Kind of masonry	Brick format [mm]	Compressive strength [N/mm <sup>2</sup> ]	Density [kg/dm <sup>3</sup> ]	Annex
<b>Solid bricks</b>				
Solid brick <b>Mz</b> EN 771-1	≥ 240x115x113	10 / 16	≥1,8	C1/C2
Solid brick <b>Mz</b> EN 771-1	≥ 240x115x71	10 / 20	≥1,8	C3/C4
Solid sand- lime brick <b>KS</b> EN 771-2	≥ 250x240x240	10 / 20 / 28	≥2,0	C5/C6/C7
Solid light-weight concrete block <b>Vbl</b>	≥ 372x300x254	2	≥0,6	C8/C9
Solid light-weight concrete block <b>Vbl</b>	≥ 250x240x239	4 / 6 / 8	≥1,6	C10/C11/C12
<b>Perforated bricks and hollow blocks</b>				
Perforated brick <b>HLz</b> EN 771-1 e.g. Poroton	500(370)x175(240)x237	4 / 6 / 8 / 10 / 12	≥1,0	C13/C14/C15
Perforated brick <b>HLz</b> EN 771-1	240x115x113	6 / 10 / 16 / 20 / 28	≥1,4	C16/C17/C18
Sand- lime hollow block <b>KSL</b>	240x175x113	8 / 10 / 12 / 16 / 20	≥1,4	C19/C20/C21
Light-weight concrete hollow block <b>Hbl</b>	362x240x240	2 / 4	≥1,0	C22/C23/C24

Table B7.2: Summary of French bricks and blocks

Kind of masonry	Brick format [mm]	Compressive strength [N/mm <sup>2</sup> ]	Density [kg/dm <sup>3</sup> ]	Annex
<b>Perforated bricks and hollow blocks</b>				
Perforated brick <b>HLz</b> EN 711-1	500x200x315	4 / 6 / 8	≥0,6	C25/C26/C27
Perforated brick <b>HLz</b> EN 711-1	500x200x300	4 / 6 / 8 / 10	≥0,7	C28/C29/C30
Perforated brick <b>HLz</b> EN 711-1	500x200x315	2 / 4 / 6 / 8	≥0,7	C31/C32/C33
Perforated brick <b>HLz</b> EN 711-1	520x200x275	4 / 6 / 8	≥0,7	C34/C35
Light-weight concrete hollow block <b>Hbl</b>	500x200x200	2 / 4 / 6	≥1,0	C36/C37

Upat injection system UPM 44 masonry

**Annex B 10**

**Intended Use**

Summary of especially German and French bricks and blocks

Table B7.3: Summary of Italian bricks

Kind of masonry	Brick format [mm]	Compressive strength [N/mm <sup>2</sup> ]	Density [kg/dm <sup>3</sup> ]	Annex
<b>Solid bricks</b>				
Solid brick <b>Mz</b> EN 771-1	≥ 245x118x54	10 / 20	≥1,8	C38/C39
<b>Perforated bricks</b>				
Perforated brick <b>HLz</b> EN 771-1	255x120x118	2 / 4 / 6 / 8 / 10 / 12	≥1,0	C40/C41/C42
Perforated brick <b>LLz</b> EN 771-1	248x78x250	2 / 4 / 6	≥0,7	C43/C44

Table B7.4: Summary of Spanish and Portuguese bricks

Kind of masonry	Brick format [mm]	Compressive strength [N/mm <sup>2</sup> ]	Density [kg/dm <sup>3</sup> ]	Annex
<b>Perforated bricks</b>				
Perforated brick <b>HLz</b> EN 771-1	275x130x94	6 / 8 / 12 / 16 / 20	≥0,8	C45/C46/C47
<b>Perforated bricks</b>				
Perforated brick <b>LLz</b> EN 771-1	128x88x275	2	≥0,8	C48/C49
Perforated brick <b>HLz</b> EN 771-1	190x290x220	6 / 8 / 10	≥0,7	C50/C51/C52

Table B7.5: Summary of Austrian bricks

Kind of masonry	Brick format [mm]	Compressive strength [N/mm <sup>2</sup> ]	Density [kg/dm <sup>3</sup> ]	Annex
<b>Perforated bricks</b>				
Perforated brick <b>HLz</b> EN 771-1	253x300x240	2 / 4 / 6	≥0,8	C53/C54/C55

Table B 7.6: Summary of Irish and English bricks

Kind of masonry	Brick format [mm]	Compressive strength [N/mm <sup>2</sup> ]	Density [kg/dm <sup>3</sup> ]	Annex
<b>Solid blocks</b>				
Solid light-weight concrete brick <b>Vbl</b>	≥ 440x100x215	4 / 6 / 8 / 10	≥2,0	C56/C57
Solid light-weight concrete brick <b>Vbl</b>	≥ 440x95x215	6 / 8 / 10 / 12	≥2,0	C58/C59
<b>Perforated blocks</b>				
Light-weight concrete hollow block <b>Hbl</b>	440x215x215	4 / 6 / 8 / 10	≥1,2	C60/C61/C62

Upat injection system UPM 44 masonry

**Intended Use**

Summary of especially Italian, Spanish, Portuguese, Austrian, Irish an English bricks and blocks

**Annex B 11**

**Table B7.7: Summary of Dutch and Danish bricks and blocks**

Kind of masonry	Brick format [mm]	Compressive strength [N/mm <sup>2</sup> ]	Density [kg/dm <sup>3</sup> ]	Annex
<b>Solid bricks</b>				
Solid brick <b>Mz</b> EN 771-1	≥ 230x108x55	10 / 20	≥1,8	C63/C64
Solid sand-lime brick <b>KS</b> EN 771-2	≥ 997x214x538	10 / 20 / 36	≥1,8	C65/C66/C67
<b>Perforated bricks</b>				
Perforated brick <b>HLz</b> EN 771-1	230x108x55	2 / 4 / 6 / 8	≥1,4	C68/C69/C70

**Table B7.8: Summary of autoclaved aerated concrete blocks**

<b>Autoclaved aerated concrete</b>			
Property class		Density [kg/dm <sup>3</sup> ]	Annex
<b>2 / 4 / 6</b>	<b>Cylindrical drill hole</b>	350, 500, 650	C71/C72/C73
	<b>Conical drill hole (special drill bit PBB)</b>	350, 500, 650	C74/C75

Upat injection system UPM 44 masonry

**Intended Use**

Summary of especially Danish and Dutch bricks and blocks  
Summary of autoclaved aerated concrete

**Annex B 12**



Kind of masonry: Solid brick Mz, 2 DF

Table C1: Parameters of brick

Species of brick		Solid brick Mz, 2DF
Density	$\rho \geq [\text{kg/dm}^3]$	1.8
Compressive strength	$f_b \geq [\text{N/mm}^2]$	10 or 16
Standard or approval		EN 771-1
Producer		e.g. Wienerberger
Size, dimensions	[mm]	$\geq 240 \times 115 \times 113$
Minimum thickness of masonry	$h_{\min}$ [mm]	115



Table C2: Installation parameters for threaded rod and internal threaded anchor without perforated sleeve

Size of threaded rod	M6		M8		M10		M12		M16		UPM-I <sup>1)</sup> M6/M8	UPM-I M10/M12		
	Effective anchorage depth $h_{ef}$ [mm]	50	100	50	100	50	100	50	100	50	100	85	85	
Edge distance $c_{\min}$ [mm]	60													
Spacing	$s_{\min}$    [mm]	120												
	$s_{cr}$    [mm]	240												
	$s_{cr} \perp = s_{\min} \perp$ [mm]	115												
Group-factor	$\alpha_{g,N}$    [-]	1,5												
	$\alpha_{g,V}$    [-]	1,4												
	$\alpha_{g,N} \perp$ [-]	2,0												
	$\alpha_{g,V} \perp$ [-]													
Max. installation torque $T_{\text{inst,max}}$ [Nm]	4												10	

<sup>1)</sup> For UPM-I with screw M6:  $T_{\text{inst,max}} = 4 \text{ Nm}$

Table C3: Installation parameters for threaded rod and internal threaded anchor UPM-I with perforated sleeve

Size of perforated sleeve	16x85			
Size of threaded rod	M8	M10	M6	M8
Size of internal threaded anchor UPM-I	UPM-I			
Edge distance $c_{\min}$ [mm]	60			
Spacing	$s_{\min}$    [mm]	120		
	$s_{cr}$    [mm]	240		
	$s_{cr} \perp = s_{\min} \perp$ [mm]	115		
Group-factor	$\alpha_{g,N}$    [-]	1,5		
	$\alpha_{g,V}$    [-]	1,4		
	$\alpha_{g,N} \perp$ [-]	2		
	$\alpha_{g,V} \perp$ [-]			
Max. installation torque $T_{\text{inst,max}}$ [Nm]	10		4	10

Upat injection system UPM 44 masonry

**Performances**  
Solid brick Mz, 2DF  
Species of brick, installation parameters

**Annex C 1**

Kind of masonry: Solid brick Mz 2 DF

Table C4: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
50	M6, M8, M10	1,50	1,50	3,00	2,50
	M12, M16	2,00			
85	UPM-IM6/M8, UPM-I M10/M12				
100	M10	3,00	2,50	4,50	4,00
	M12, M16	3,50		5,50	4,50
Perforated sleeve 16x85	UPM-I M6/M8, M8, M10	1,50	1,20	3,00	2,50
<b>Compressive strength <math>f_b = 16 \text{ N/mm}^2</math></b>					
50	M6, M8	2,50	2,00	4,50	4,00
	M10				3,50
	M12, M16				4,50
85	UPM-I M6/M8, UPM-I M10/M12				
100	M6, M8	4,00	3,00	7,00	5,50
	M10	4,50	4,00	7,50	6,50
	M12, M16	5,50	4,50	8,00	7,00
Perforated sleeve 16x85	UPM-I M6/M8, M8, M10	2,50	2,00	4,50	4,00

Calculation of pulling out of one brick (tension load):  $N_{Rk,pb}$  see ETAG 029, Annex C

Table C5: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $V_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
≥ 50	M6	2,50			
85	UPM-I M6				
≥ 50	M8	3,00			
85	UPM-I M8				
≥ 50	M10, M12	3,50			
85	UPM-I M10/M12, M12, M16	3,00			
<b>Compressive strength <math>f_b = 16 \text{ N/mm}^2</math></b>					
≥ 50	M6	4,00			
85	UPM-I M6				
≥ 50	M8	5,00			
85	UPM-I M8				
≥ 50	M10	5,50			
≥ 50	M12	5,50			
85	UPM I M10/M12, M12, M16	5,00			

Calculation of pushing out of one brick (shear load):  $V_{Rk,pb}$  see ETAG 029, Annex C

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Solid brick Mz, 2DF  
Characteristic values

**Annex C 2**

Kind of masonry: Solid brick Mz, NF

Table C6: Parameters of brick

Species of brick	Solid brick Mz, NF	
Density	$\rho \geq [\text{kg/dm}^3]$	1.8
Compressive strength	$f_b \geq [\text{N/mm}^2]$	10 or 20
Standard or approval		EN 771-1
Producer		e.g. Wienerberger
Size, dimensions	[mm]	$\geq 240 \times 115 \times 71$
Minimum thickness of masonry	$h_{\min}$ [mm]	115

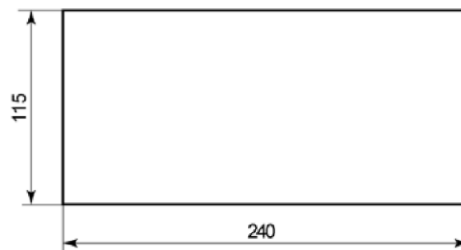


Table C7: Installation parameters (threaded rod and internal threaded anchor without perforated sleeve)

Size of threaded rod	M6		M8			M10			M12			UPM-I <sup>1)</sup> M6/M8
Effective anchorage depth $h_{\text{ef}}$ [mm]	50	80	50	80	200	50	80	200	50	80	200	85
Edge distance $c_{\min}$ [mm]	100											
Edge distance $c_{\min}$ [mm] $h_{\text{ef}}=200\text{mm}$	150											
Spacing	$s_{\min \parallel, N}$ [mm]		60									
	$h_{\text{ef}}=200$ $s_{\min \parallel, N}$ [mm]		240									
	$s_{\min \parallel, V}$ [mm]		240									
	$s_{\text{cr} \parallel}$ [mm]		240									
	$s_{\text{cr} \perp} = s_{\min \perp}$ [mm]		75									
Group-factor	$\alpha_{g, N \parallel}$ [-]		1,5									
	$\alpha_{g, V \parallel}$ [-]		2,0									
	$\alpha_{g, N \perp}$ [-]		2									
	$\alpha_{g, V \perp}$ [-]		2									
Max. installation torque $T_{\text{inst, max}}$ [Nm]	4		10									

<sup>1)</sup> For UPM-I with screw M6:  $T_{\text{inst, max}} = 4 \text{ Nm}$

Upat injection system UPM 44 masonry

**Performances**  
Solid brick Mz, NF  
Species of brick, installation parameters

**Annex C 3**

Kind of masonry: Solid brick Mz, NF

Table C8: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
50	M6	2,50	2,00	4,00	3,50
	M8	2,50	2,00	4,00	3,00
	M10	2,00	1,50	3,50	3,00
80	M10	3,00	2,50	5,00	4,00
200	M10	7,50	6,50	12,00	10,50
50	M12	2,00	1,50	3,00	2,50
80	M12	3,50	3,00	5,50	4,50
200	M12	5,00	4,00	8,00	6,50
85	UPM-I M6/M8	3,50	3,00	5,50	4,50
<b>Compressive strength <math>f_b = 20 \text{ N/mm}^2</math></b>					
50	M6	3,50	2,50	5,50	5,00
	M8	3,50	2,50	5,50	4,50
	M10	3,00	2,50	5,00	4,00
80	M10	4,50	3,50	7,00	6,00
200	M10	11,00	9,00	12,00	12,00
50	M12	3,00	2,50	4,50	4,00
80	M12	5,00	4,00	8,00	6,50
200	M12	7,00	6,00	11,50	9,50
85	UPM-I M6/M8	5,00	4,00	8,00	6,50

Calculation of pulling out of one brick (tension load):  $N_{Rk,pb}$  see ETAG 029, Annex C

Table C9: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $V_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
≥ 50	M6, M8	2,50			
85	UPM-I M6/M8				
≥ 50 - 80	M10	4,00			
200	M10	8,50			
≥ 50	M12	4,00			
200	M12	11,50			
<b>Compressive strength <math>f_b = 20 \text{ N/mm}^2</math></b>					
≥ 50	M6, M8	4,00			
85	UPM-I M6/M8				
≥ 50 - 80	M10	6,00			
200	M10	12,00			
≥ 50	M12	5,50			
200	M12	12,00			

Calculation of pushing out of one brick (shear load):  $V_{Rk,pb}$  see ETAG 029, Annex C

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Solid brick Mz, NF  
Characteristic values

**Annex C 4**

Kind of masonry: Solid sand-lime block

Table C10: Parameters of brick

Species of brick		Solid sand-lime block
Density	$\rho \geq [\text{kg/dm}^3]$	2.0
Compressive strength	$f_b \geq [\text{N/mm}^2]$	10, 20 or 28
Standard or approval		EN 771-1
Producer		
Size, dimensions	[mm]	$\geq 250 \times 240 \times 240$
Minimum thickness of wall	$h_{\min}$ [mm]	240

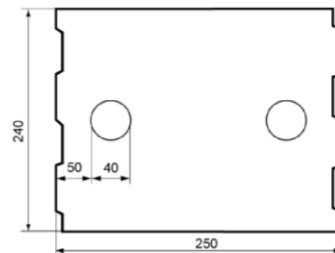


Table C11: Installation parameters for threaded rod and internal threaded anchor without perforated sleeve

Size of threaded rod	M6		M8		M10		M12		M16		UPM-I <sup>1)</sup> M6/M8	UPM-I M10/M12
	Effective anchorage depth $h_{ef}$ [mm]	50	100	50	100	50	100	50	100	50	100	85
Edge distance $c_{\min}$ [mm]	60											
Spacing	$s_{\min}$    [mm]	80										
	$s_{cr}$    [mm]	250										
	$s_{\min}$ $\perp$ [mm]	80										
	$s_{cr}$ $\perp$ [mm]	240										
	Group-factor	$\alpha_{g,N}$    [-]	1,5									
$\alpha_{g,V}$    [-]		1,2										
$\alpha_{g,N}$ $\perp$ [-]		1,5										
$\alpha_{g,V}$ $\perp$ [-]		1,2										
Max. installation torque $T_{inst,max}$ [Nm]	4		10									

<sup>1)</sup> For UPM-I with screw M6:  $T_{inst,max} = 4 \text{ Nm}$

Upat injection system UPM 44 masonry

**Performances**  
Solid sand-lime block  
Species of brick, installation parameters

**Annex C 5**

Kind of masonry: Solid sand-lime block

Table C12: Installation parameters for threaded rod and internal threaded anchor with perforated sleeve

Size of perforated sleeve		16x85			
Size of threaded rod		M8	M10	M6	M8
Size of internal threaded anchor UPM-I		UPM-I			
Edge distance	$c_{min}$ [mm]	60			
Spacing	$s_{min}$    [mm]	80			
	$s_{cr}$    [mm]	250			
	$s_{min}$ ⊥ [mm]	80			
	$s_{cr}$ ⊥ [mm]	240			
Group-factor	$\alpha_{g,N}$    [-]	1,5			
	$\alpha_{g,V}$    [-]	1,2			
	$\alpha_{g,N}$ ⊥ [-]	1,5			
	$\alpha_{g,V}$ ⊥ [-]	1,2			
Max. installation torque	$T_{inst,max}$ [Nm]	10	4	10	

Upat injection system UPM 44 masonry

**Performances**

Solid sand-lime block

Species of brick, installation parameters

**Annex C 6**

Kind of masonry: Solid sand-lime block					
Table C13: Characteristic values of resistance; tension load ( $N_{Rk}$ )					
Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
≥50	M6	3,00	2,50	5,00	4,50
85	UPM-I M6				
≥50	M8	4,00	3,50	7,00	5,50
	M10 / M12	4,50	3,50	7,00	5,50
	M16	3,50	3,00	5,50	4,50
85	UPM-I M8 UPM-I M10 / M12				
Perforated sleeve 16x85	UPM-I M6	3,00	2,50	5,00	4,50
	M8 / M10 / UPM-I M8	4,50	3,50	8,00	6,50
<b>Compressive strength <math>f_b = 20 \text{ N/mm}^2</math></b>					
≥50	M6	4,50	3,50	7,50	6,50
85	UPM-I M6				
≥50	M8	6,00	5,00	10,00 (9,0) <sup>1</sup>	8,00
	M10 / M12	6,00	5,00	10,00 (9,0) <sup>1</sup>	8,00
	M16	5,00	4,00	7,50	6,50
85	UPM-I M8 UPM-I M10 / M12				
Perforated sleeve 16x85	UPM-I M6	4,50	3,50	7,50	6,50
	M8 / M10 / UPM-I M8	6,50	5,00	11,00 (9,0) <sup>1</sup>	9,00
<b>Compressive strength <math>f_b = 28 \text{ N/mm}^2</math></b>					
≥50	M6	5,00	4,00	8,50	8,50
85	UPM-I M6				
≥50	M8	8,00	7,00	12,00 (9,0) <sup>1</sup>	8,00
	M10 / M12	8,50	7,00	12,00 (9,0) <sup>1</sup>	11,50 (9,0)
	M16	7,00	6,00	11,00 (9,0) <sup>1</sup>	9,00
85	UPM-I M8 UPM-I M10 / M12				
Perforated sleeve 16x85	UPM-I M6	5,00	4,00	8,50	8,50
	M8 / M10 / UPM-I M8	8,50	7,00	12,00 (9,0) <sup>1</sup>	12,00 (9,0) <sup>1</sup>

<sup>1)</sup> Characteristic value of pulling out of one brick  $N_{Rk,pb} = 9,0 \text{ kN}$

Table C14: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Compressive strength [ $\text{N/mm}^2$ ]		10	20	28
Effective anchorage depth	Anchor size	characteristic values $V_{Rk}$ [kN]		
≥ 50	M6	2,5	4,0	5,0
85	UPM-I M6			
≥ 50	M8 / M10 / M12 / M16,	4,5	6,5	9,0
85	UPM-I M8 UPM-I M10 / M12			
Perforated sleeve 16x85	UPM-I M6	2,5	4,0	5,0
	M8 / M10 / UPM-I M8	4,5	6,5	9,0

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Solid sand-lime block  
Characteristic values

**Annex C 7**



Kind of masonry: Light-weight concrete block Vbl

Table C15: Parameters of brick

Species of brick		Light-weight concrete block Vbl
Density	$\rho \geq [\text{kg/dm}^3]$	0,6
Compressive strength	$f_b \geq [\text{N/mm}^2]$	2
Standard or approval		EN 771-3
Producer		e.g. Sepa
Size, dimensions	[mm]	$\geq 372 \times 300 \times 254$
Minimum thickness of brick	$h_{\min}$ [mm]	300

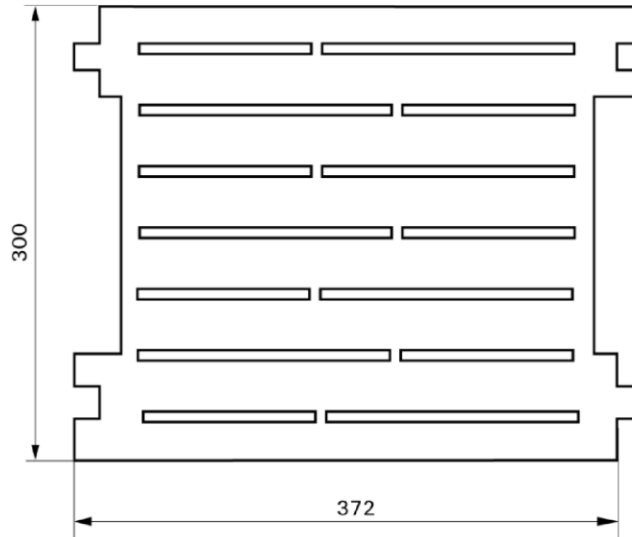


Table C16: Installation parameters for threaded rod with perforated sleeve

Size of perforated sleeve		16x130	18x130/200		20x130	22x130/200	20x200			
Size of threaded rod		M8	M10	M10	M12	M12	M16	M16	M12	M16
Edge distance	$c_{\min}$ [mm]	130								
Spacing	$s_{\text{cr}} \parallel = s_{\min} \parallel$ [mm]	370								
	$s_{\text{cr}} \perp = s_{\min} \perp$ [mm]	250								
Group-factor	$\alpha_{g,N} \parallel$ [-]	2,0								
	$\alpha_{g,V} \parallel$ [-]									
	$\alpha_{g,N} \perp$ [-]									
	$\alpha_{g,V} \perp$ [-]									
Max. installation torque	$T_{\text{inst,max}}$ [Nm]	4								

Upat injection system UPM 44 masonry

**Performances**  
Solid light-weight concrete block Vbl  
Species of brick, installation parameters

**Annex C 8**



Kind of masonry: Solid light-weight concrete block Vbl

Table C17: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
Compressive strength $f_b = 2 \text{ N/mm}^2$					
16x130 / M8 / M10	18x130/200 / M10 / M12	2,00	1,50	2,00	2,00
20x130 / M12 / M16	22x130/200 / M16	2,50	2,50	3,00	2,50
20x200 / M12 / M16		3,50	3,00	4,00	3,00

Table C18: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $V_{Rk}$ [kN]			
Compressive strength $f_b = 2 \text{ N/mm}^2$					
16x130 / M8 / M10	18x130/200 / M10 / M12	4,50			
20x130 / M12 / M16					
20x200 / M12 / M16	22x130/200 / M16	6,50			

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**

Solid light-weight concrete block Vbl  
Characteristic values

**Annex C 9**

Kind of masonry: Solid light-weight concrete block Vbl

Table C19: Parameters of brick

Species of brick		Solid light-weight concrete block Vbl
Density	$\rho \geq [\text{kg}/\text{dm}^3]$	1,6
Compressive strength	$f_b \geq [\text{N}/\text{mm}^2]$	4, 6 or 8
Standard or approval		EN 771-3
Producer		KLB
Size, dimensions	[mm]	$\geq 250 \times 240 \times 239$
Minimum thickness of brick	$h_{\text{min}} [\text{mm}]$	240

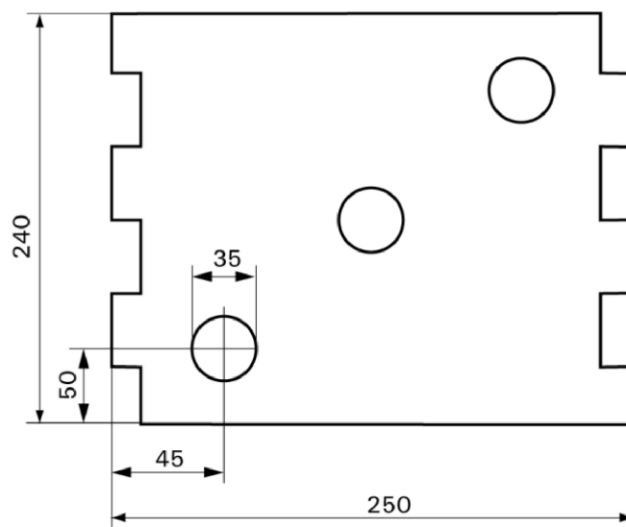


Table C20: Installation parameters for threaded rod with perforated sleeve and internal threaded anchor UPM-I with perforated sleeve

Size of perforated sleeve	12x50	12x85	16x85	16x130	18x130/200	20x85	20x130	22x130/200	20x200								
Size of threaded rod	M6	M8	M6	M8	M8	M10	M8	M10	M10	M12	M12	M16	M12	M16	M16	M12	M16
Size of internal threaded anchor UPM-I				M6/M8				M10/M12									
Edge distance	$c_{\text{min}} [\text{mm}]$		130														
Spacing	$s_{\text{cr}} \parallel = s_{\text{min}} \parallel$		250														
	$s_{\text{cr}} \perp = s_{\text{min}} \perp$		250														
Group-factor	$\alpha_{\text{g,N}} \parallel [-]$		2,0														
	$\alpha_{\text{g,V}} \parallel [-]$																
	$\alpha_{\text{g,N}} \perp [-]$																
	$\alpha_{\text{g,V}} \perp [-]$																
Max. installation torque	$T_{\text{inst,max}} [\text{Nm}]$		4														

Upat injection system UPM 44 masonry

**Performances**

Solid light-weight concrete block Vbl  
Species of brick, installation parameters

**Annex C 10**

Kind of masonry: Solid light-weight concrete block Vbl

Table C21: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		1,20	0,90	2,00	1,50
12x85 M6 / M8		2,00	1,50	3,50	3,00
16x85 M8 / M10 16x85 UPM-I M6 / M8	16x130 M8 / M10 18x130/200 M10 / M12	2,50	2,00	4,00	3,50
20x85 M12 / M16 20x85 UPM-I M10 / M12	20x130 M12 / M16 20x200 M12 / M16 22x130/200 M16	3,00	2,50	5,00	4,50
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		1,50	1,50	3,00	2,50
12x85 M6 / M8		3,00	2,50	5,00	4,00
16x85 M8 / M10 16x85 UPM-I M6 / M8	16x130 M8 / M10 18x130/200 M10 / M12	4,00	3,00	6,50	5,50
20x85 M12 / M16 20x85 UPM-I M10 / M12	20x130 M12 / M16 20x200 M12 / M16 22x130/200 M16	5,00	4,00	7,50	6,50
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		2,00	2,00	4,00	3,00
12x85 M6 / M8		4,00	3,00	7,00	5,50
16x85 M8 / M10 16x85 UPM-I M6 / M8	16x130 M8 / M10 18x130/200 M10 / M12	5,00	4,00	8,50	7,00
20x85 M12 / M16 20x85 UPM-I M10 / M12	20x130 M12 / M16 20x200 M12 / M16 22x130/200 M16	6,50	5,50	9,00	8,50

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**

Solid light-weight concrete block Vbl  
Characteristic values tension load

**Annex C 11**

Kind of masonry: Solid light-weight concrete block VbI

Table C22: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Use category		w/w	d/d
Temperature range	[°C]	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $V_{Rk}$ [kN]	
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>			
12x50 M6 12x85 M6	16x85 / UPM-I M6	2,00	
12x50 M8	12x85 M8	3,00	
16x85 M8 / M10 UPM-I M8	16x130 M8 / M10 18x130/200 M10 / M12	3,50	
20x85 M12 / M16 UPM-I M10 / M12	20x130 M12 / M16 20x200 M12 / M16 22x130/200 M16	4,50	
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>			
12x50 M6 12x85 M6	16x85 / UPM-I M6	3,00	
12x50 M8	12x85 M8	4,50	
16x85 M8 / M10 UPM-I M8	16x130 M8 / M10 18x130/200 M10 / M12	5,50	
20x85 M12 / M16 UPM-I M10 / M12	20x130 M12 / M16 20x200 M12 / M16 22x130/200 M16	6,50	
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>			
12x50 M6 12x85 M6	16x85 / UPM-I M6	4,00	
12x50 M8	12x85 M8	6,00	
16x85 M8 / M10 UPM-I M8	16x130 M8 / M10 18x130/200 M10 / M12	7,00	
20x85 M12 / M16 UPM-I M10 / M12	20x130 M12 / M16 20x200 M12 / M16 22x130/200 M16	8,50	

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

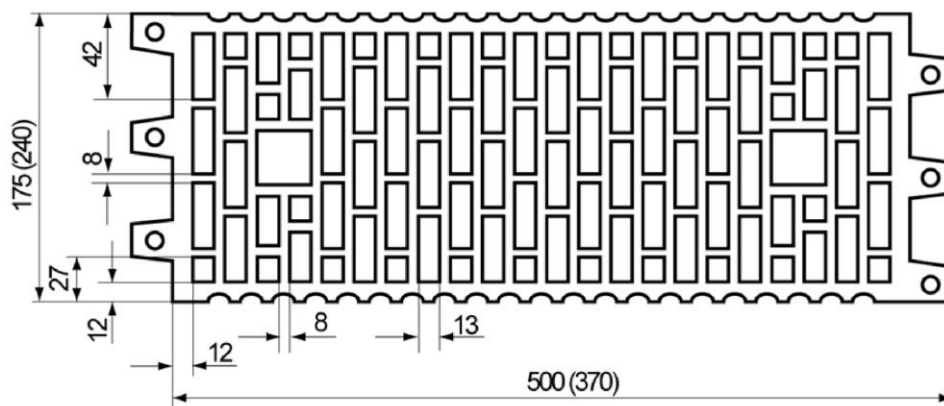
**Performances**  
Solid light-weight concrete block VbI  
Characteristic values shear load

**Annex C 12**

**Kind of masonry: Perforated block form B, HLz**

**Table C23: Parameters of brick**

Species of brick		Perforated block form B, HLz
Density	$\rho \geq [\text{kg/dm}^3]$	1,0
Compressive strength	$f_b \geq [\text{N/mm}^2]$	4, 6, 8, 10 or 12
Standard or approval		EN 771-1
Producer		e.g. Wienerberger, Poroton
Size, dimensions	[mm]	500(370)x175(240)x237
Minimum thickness of brick	$h_{\text{min}}$ [mm]	175(240)



**Table C24: Installation parameters for threaded rod with perforated sleeve and internal threaded anchor UPM-I with perforated sleeve**

Size of perforated sleeve	12x50		12x85		16x85		16x130		20x85		20x130	
Size of threaded rod	M6	M8	M6	M8	M8	M10	M8	M10	M12	M16	M12	M16
Size of internal threaded anchor UPM-I					M6/M8				M10/M12			
Edge distance	$c_{\text{min}}$ [mm]		100									
Spacing	$s_{\text{min}}$    [mm]		100									
	$s_{\text{cr}}$    [mm]		500 (370)									
	$s_{\text{min}}$ $\perp$ [mm]		100									
	$s_{\text{cr}}$ $\perp$ [mm]		240									
Group-factor	$\alpha_{\text{g,N}}$    [-]											
	$\alpha_{\text{g,V}}$    [-]		1									
	$\alpha_{\text{g,N}}$ $\perp$ [-]											
	$\alpha_{\text{g,V}}$ $\perp$ [-]											
Max. installation torque	$T_{\text{inst,max}}$ [Nm]		2									

Upat injection system UPM 44 masonry

**Performances**  
Perforated block form B,HLz  
Species of brick, installation parameters

**Annex C 13**

Kind of masonry: Perforated block form B, HLz

Table C25: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
12x50 M6/M8	12x85 M6/M8	0,30	-	0,40	0,30
16x85 M8 / M10	20x85 M12 / M16	0,90	0,75	0,90	0,90
16x85 UPM-I M6 / M8	20x 85 UPM-I M10 / M12				
16x130 M8/ M10		1,20	0,90	1,20	1,20
20x130 M12/M16					
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
12x50 M6/M8	12x85 M6/M8	0,50	0,40	0,60	0,50
16x85 M8 / M10	20x85 M12 / M16	1,50	1,20	1,50	1,20
16x85 UPM-I M6 / M8	20x 85 UPM-I M10 / M12				
16x130 M8/ M10		2,0	1,5	2,0	1,5
20x130 M12/M16					
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
12x50 M6/M8	12x85 M6/M8	0,75	0,60	0,75	0,60
16x85 M8 / M10	20x85 M12 / M16	2,00	1,50	2,00	1,50
16x85 UPM-I M6 / M8	20x 85 UPM-I M10 / M12				
16x130 M8/ M10		2,50	2,00	2,50	2,00
20x130 M12/M16					
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
12x50 M6/M8	12x85 M6/M8	0,90	0,75	0,90	0,75
16x85 M8 / M10	20x85 M12 / M16	2,50	2,00	2,50	2,00
16x85 UPM-I M6 / M8	20x 85 UPM-I M10 / M12				
16x130 M8/ M10		3,00	2,50	3,50	3,00
20x130 M12/M16					
<b>Compressive strength <math>f_b = 12 \text{ N/mm}^2</math></b>					
12x50 M6/M8	12x85 M6/M8	0,90	0,90	1,20	0,90
16x85 M8 / M10	20x85 M12 / M16	3,00	2,50	3,00	2,50
16x85 UPM-I M6 / M8	20x 85 UPM-I M10 / M12				
16x130 M8/ M10		3,50	3,00	4,00	3,50
20x130 M12/M16					

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Perforated block form B, HLz  
Characteristic values tension load

**Annex C 14**



**Kind of masonry: Perforated block form B, HLz**

**Table C26: Characteristic values of resistance; shear load ( $V_{Rk}$ )**

Use category	w/w		d/d	
Temperature range [°C]	50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations		characteristic values $N_{Rk}$ [kN]	
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>				
12x50 M6/M8	12x85 M6 / M8		0,50	
16x85 M8 / M10	20x85 M12 / M16			
16x85 UPM-I M6 / M8	20x 85 UPM-I M10 / M12			
16x130 M8/M10	20x130 M12/M16		0,60	
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>				
12x50 M6/M8	12x85 M6 / M8		0,75	
16x85 M8 / M10	20x85 M12 / M16			
16x85 UPM-I M6 / M8	20x 85 UPM-I M10 / M12			
16x130 M8/M10	20x130 M12/M16		0,90	
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>				
12x50 M6/M8	12x85 M6 / M8		0,90	
16x85 M8 / M10	20x85 M12 / M16			
16x85 UPM-I M6 / M8	20x 85 UPM-I M10 / M12			
16x130 M8/M10	20x130 M12/M16		1,20	
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>				
12x50 M6/M8	12x85 M6 / M8		1,20	
16x85 M8 / M10	20x85 M12 / M16			
16x85 UPM-I M6 / M8	20x 85 UPM-I M10 / M12			
16x130 M8/M10	20x130 M12/M16		1,50	
<b>Compressive strength <math>f_b = 12 \text{ N/mm}^2</math></b>				
12x50 M6/M8	12x85 M6 / M8		1,5	
16x85 M8 / M10	20x85 M12 / M16			
16x85 UPM-I M6 / M8	20x 85 UPM-I M10 / M12			
16x130 M8/M10	20x130 M12/M16		2,00	

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**

Perforated block form B, HLz  
Characteristic values shear load

**Annex C 15**

Kind of masonry: Perforated brick HLz, 2DF

Table C27: Parameters of brick

Species of brick		Perforated brick HLz
Density	$\rho \geq$ [kg/dm <sup>3</sup> ]	1,4
Compressive strength	$f_b \geq$ [N/mm <sup>2</sup> ]	6, 10, 16, 20 or 28
Standard or approval		EN 771-1
Producer		e.g. Wienerberger
Size, dimensions	[mm]	240x115x113
Minimum thickness of brick	$h_{min}$ [mm]	115

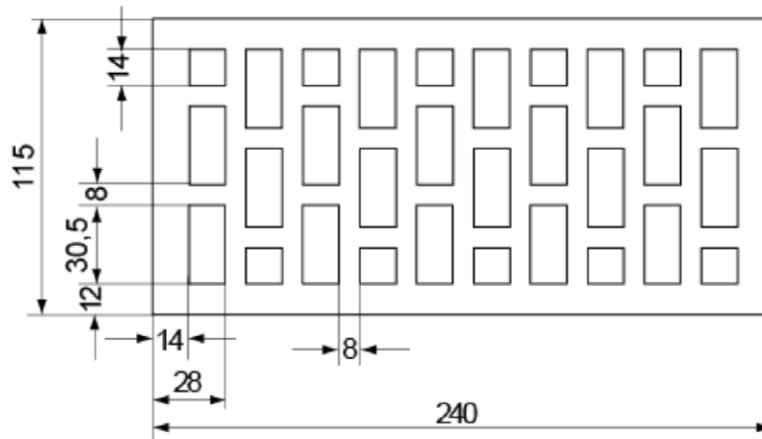


Table C28: Installation parameters for threaded rod with perforated sleeves  
and internal threaded anchor UPM-I with perforated sleeve

Size of perforated sleeve	12x50		12x85		16x85		20x85	
	M6	M8	M6	M8	M8	M10	M12	M16
Size of internal threaded anchor UPM-I					M6/M8		M10/M12	
Edge distance	$c_{min}$ [mm]				80			
Spacing	$s_{cr \parallel} = s_{min \parallel}$ [mm]				240			
	$s_{cr \perp} = s_{min \perp}$ [mm]				115			
Group-factor	$\alpha_{g,N \parallel}$ [-]				2,0			
	$\alpha_{g,V \parallel}$ [-]							
	$\alpha_{g,N \perp}$ [-]							
	$\alpha_{g,V \perp}$ [-]							
Max. installation torque	$T_{inst,max}$ [Nm]				2			

Upat injection system UPM 44 masonry

**Performances**

Perforated brick HLz, 2DF  
Species of brick, installation parameters

**Annex C 16**



**Kind of masonry: Perforated brick HLz, 2DF**

**Table C29: Characteristic values of resistance; tension load ( $N_{Rk}$ )**

Use category		w/w		d/d	
Temperature range	[°C]	50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,75	0,60	0,75	0,60
12x85 M6 / M8		0,90	0,90	1,20	0,90
16x85 M8 / M10	16x85 UPM-I M6 / M8	0,75	0,60	0,75	0,60
20x85 M12 / M16	20x85 UPM-I M10 / M12	0,90	0,75	0,90	0,75
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		1,20	0,90	1,20	0,90
12x85 M6 / M8		1,50	1,50	2,00	1,50
16x85 M8 / M10	16x85 UPM-I M6 / M8	1,20	0,90	1,20	1,20
20x85 M12 / M16	20x85 UPM-I M10 / M12	1,50	1,20	1,50	1,20
<b>Compressive strength <math>f_b = 16 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		2,00	1,50	2,00	1,50
12x85 M6 / M8		2,50	2,00	3,00	2,50
16x85 M8 / M10	16x85 UPM-I M6 / M8	2,00	1,50	2,00	1,50
20x85 M12 / M16	20x85 UPM-I M10 / M12	2,00	2,00	2,50	2,00
<b>Compressive strength <math>f_b = 20 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		2,50	2,00	2,50	2,00
12x85 M6 / M8		3,50	3,00	4,00	3,00
16x85 M8 / M10	16x85 UPM-I M6 / M8	2,50	2,00	2,50	2,00
20x85 M12 / M16	20x85 UPM-I M10 / M12	3,00	2,50	3,00	2,50
<b>Compressive strength <math>f_b = 28 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		3,00	2,50	3,50	3,00
12x85 M6 / M8		5,00	4,00	5,50	4,50
16x85 M8 / M10	16x85 UPM-I M6 / M8	3,50	3,00	3,50	3,00
20x85 M12 / M16	20x85 UPM-I M10 / M12	4,00	3,50	4,50	3,50

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Perforated brick HLz  
Characteristic values tension load

**Annex C 17**

Kind of masonry: Perforated brick, HLz, 2DF				
Table C30: Characteristic values of resistance; shear load ( $V_{Rk}$ )				
Use category		w/w		d/d
Temperature range [°C]		50/80	72/120	50/80 72/120
Sleeve/anchor combinations		characteristic values $V_{Rk}$ [kN]		
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>				
12x50 M6 12x85 M6	16x85 UPM-I M6	1,2		
12x85 M8		2,0		
16x85 M8 / M10 12x50 M8	16x85 UPM-I M8	1,5		
20x85 M12 / M16	20x85 UPM-I M10 / M12	2,5		
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>				
12x50 M6 12x85 M6	16x85 UPM-I M6	2,0		
12x85 M8		4,0		
16x85 M8 / M10 12x50 M8	16x85 UPM-I M8	2,5		
20x85 M12 / M16	20x85 UPM-I M10 / M12	4,5		
<b>Compressive strength <math>f_b = 16 \text{ N/mm}^2</math></b>				
12x50 M6 12x85 M6	16x85 UPM-I M6	3,0		
12x85 M8		6,0 (5,5) <sup>1)</sup>		
16x85 M8 / M10 12x50 M8	16x85 UPM-I M8	3,5		
20x85 M12 / M16	20x85 UPM-I M10 / M12	7,0 (5,5) <sup>1)</sup>		
<b>Compressive strength <math>f_b = 20 \text{ N/mm}^2</math></b>				
12x50 M6 12x85 M6	16x85 UPM-I M6	4,0		
12x85 M8		7,5 (5,5) <sup>1)</sup>		
16x85 M8 / M10 12x50 M8	16x85 UPM-I M8	4,5		
20x85 M12 / M16	20x85 UPM-I M10 / M12	8,5 (5,5) <sup>1)</sup>		
<b>Compressive strength <math>f_b = 28 \text{ N/mm}^2</math></b>				
12x50 M6 12x85 M6	16x85 UPM-I M6	5,0		
12x85 M8		9,5 (5,5) <sup>1)</sup>		
16x85 M8 / M10 12x50 M8	16x85 UPM-I M8	6,5 (5,5) <sup>1)</sup>		
20x85 M12 / M16	20x85 UPM-I M10 / M12	12,0 (5,5) <sup>1)</sup>		
<p><sup>1)</sup> Characteristic value of pushing out of one brick <math>V_{Rk,pb} = 5,5 \text{ kN}</math></p> <p>Factor for job site tests and displacements see Annex C78.</p>				
Upat injection system UPM 44 masonry				Annex C 18
<b>Performances</b> Perforated brick HLz Characteristic values shear load				

Kind of masonry: Sand-lime hollow brick KSL

Table C31: Parameters of brick

Species of brick		Sand-lime hollow brick KSL
Density	$\rho \geq [\text{kg/dm}^3]$	1,4
Compressive strength	$f_b \geq [\text{N/mm}^2]$	8, 10, 12, 16 or 20
Standard or approval		EN 771-2
Producer		e.g. KS Wemding
Size, dimensions	[mm]	240x175x113
Minimum thickness of brick	$h_{\text{min}}$ [mm]	175

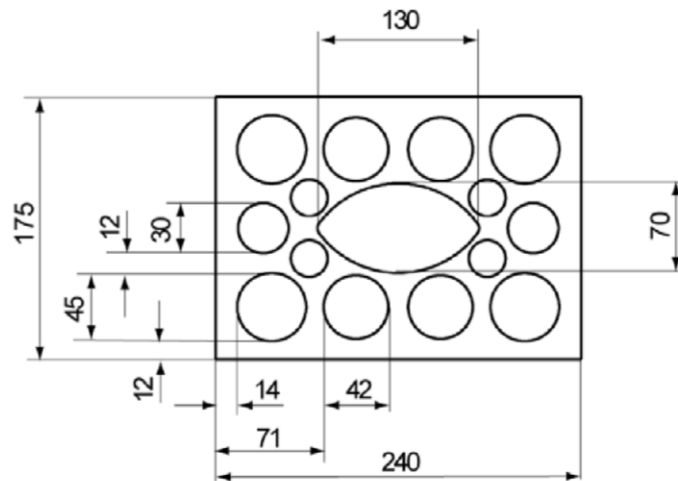


Table C32: Installation parameters for threaded rod with perforated sleeve  
and internal threaded anchor UPM-I with perforated sleeve

Size of perforated sleeve	12x50	12x85	16x85	16x130	18x130/200	20x85	20x130	22x130/200						
Size of threaded rod	M6	M8	M6	M8	M10	M8	M10	M12	M10	M12	M16	M12	M16	M16
Size of internal threaded anchor UPM-I				M6/M8				M10/M12						
Edge distance	$c_{\text{min}}$ [mm]	60			80									
Spacing	$s_{\text{min}}$    [mm]	100												
	$s_{\text{cr}}$    [mm]	240												
	$s_{\text{cr}}^{\perp} = s_{\text{min}}^{\perp}$ [mm]	115												
Group-factor	$\alpha_{g,N}$    [-]	1,5												
	$\alpha_{g,V}$    [-]													
	$\alpha_{g,N}^{\perp}$ [-]	2,0												
	$\alpha_{g,V}^{\perp}$ [-]													
Max. installation torque	$T_{\text{inst,max}}$ [Nm]	2												

Upat injection system UPM 44 masonry

**Performances**

Sand-lime hollow brick KSL  
Species of brick, installation parameters

**Annex C 19**

Kind of masonry: Sand-lime hollow brick KSL

Table C33: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range	[°C]	50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	12x85 M6 / M8	1,50	1,20	1,50	1,50
16x85 M8 / M10	UPM-I M6 / M8	2,00	1,50	2,00	1,50
16x130 M8 / M10 18x 130 /200 M10 / M12 20x85 UPM-I M10 / M12	20x130 M12 / M16 22x130/200 M16	2,00	1,50	2,50	2,00
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	12x85 M6 / M8	2,00	1,50	2,00	2,00
16x85 M8 / M10	UPM-I M6 / M8	2,00	2,00	2,50	2,50
16x130 M8 / M10 18x 130 /200 M10 / M12 20x85 UPM-I M10 / M12	20x130 M12 / M16 22x130/200 M16	2,50	2,00	3,00	2,50
<b>Compressive strength <math>f_b = 12 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	12x85 M6 / M8	2,50	2,00	2,50	2,00
16x85 M8 / M10	UPM-I M6 / M8	2,50	2,00	3,00	2,50
16x130 M8 / M10 18x 130 /200 M10 / M12 20x85 UPM-I M10 / M12	20x130 M12 / M16 22x130/200 M16	3,00	2,50	3,50	3,00
<b>Compressive strength <math>f_b = 16 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	12x85 M6 / M8	3,00	2,50	3,50	3,00
16x85 M8 / M10	UPM-I M6 / M8	3,50	3,00	4,00	3,50
16x130 M8 / M10 18x 130 /200 M10 / M12 20x85 UPM-I M10 / M12	20x130 M12 / M16 22x130/200 M16	4,50	3,50	4,50	4,00
<b>Compressive strength <math>f_b = 20 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	12x85 M6 / M8	4,00	3,50	4,50	3,50
16x85 M8 / M10	UPM-I M6 / M8	4,50	4,00	5,00	4,00
16x130 M8 / M10 18x 130 /200 M10 / M12 20x85 UPM-I M10 / M12	20x130 M12 / M16 22x130/200 M16	5,50	4,50	6,00	5,00

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**

Sand-lime hollow brick KSL  
Characteristic values tension load

**Annex C 20**

Kind of masonry: Sand-lime hollow brick KSL				
Table C34: Characteristic values of resistance; shear load ( $V_{Rk}$ )				
Use category		w/w		d/d
Temperature range	[°C]	50/80	72/120	50/80 72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $V_{Rk}$ [kN]		
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>				
12x50 M6 / 12x85 M6	16x85 UPM-I M6	1,50		
12x50 M8 / 12x85 M8		1,50		
16x85 M8 / M10 16x85 UPM-I M8 16x130 M10 / M12	18x130/200 M10 / M12 20x85 M12 20x85 UPM-I M10 / M12 20x130 M12	3,00		
20x85 M16 20x130 M16	22x130/200 M16	2,50		
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>				
12x50 M6 / 12x85 M6	16x85 UPM-I M6	2,00		
12x50 M8 / 12x85 M8		2,00		
16x85 M8 / M10 16x85 UPM-I M8 16x130 M10 / M12	18x130/200 M10 / M12 20x85 M12 20x85 UPM-I M10 / M12 20x130 M12	3,50		
20x85 M16 20x130 M16	22x130/200 M16	3,50		
<b>Compressive strength <math>f_b = 12 \text{ N/mm}^2</math></b>				
12x50 M6 / 12x85 M6	16x85 UPM-I M6	2,50		
12x50 M8 / 12x85 M8		2,50		
16x85 M8 / M10 16x85 UPM-I M8 16x130 M10 / M12	18x130/200 M10 / M12 20x85 M12 20x85 UPM-I M10 / M12 20x130 M12	4,50		
20x85 M16 20x130 M16	22x130/200 M16	4,00		
<b>Compressive strength <math>f_b = 16 \text{ N/mm}^2</math></b>				
12x50 M6 / 12x85 M6	16x85 UPM-I M6	3,00		
12x50 M8 / 12x85 M8		3,50		
16x85 M8 / M10 16x85 UPM-I M8 16x130 M10 / M12	18x130/200 M10 / M12 20x85 M12 20x85 UPM-I M10 / M12 20x130 M12	6,00		
20x85 M16 20x130 M16	22x130/200 M16	5,50		
<b>Compressive strength <math>f_b = 20 \text{ N/mm}^2</math></b>				
12x50 M6 / 12x85 M6	16x85 UPM-I M6	4,00		
12x50 M8 / 12x85 M8		4,50		
16x85 M8 / M10 16x85 UPM-I M8 16x130 M10 / M12	18x130/200 M10 / M12 20x85 M12 20x85 UPM-I M10 / M12 20x130 M12	7,50		
20x85 M16 20x130 M16	22x130/200 M16	6,50		
Factor for job site tests and displacements see Annex C78.				
Upat injection system UPM 44 masonry				<b>Annex C 21</b>
<b>Performances</b> Sand-lime hollow brick KSL Characteristic values shear load				



Kind of masonry: Light-weight concrete hollow block Hbl

Table C35: Parameters of brick

Species of brick		Light-weight concrete hollow block Hbl
Density	$\rho \geq [\text{kg/dm}^3]$	1,0
Compressive strength	$f_b \geq [\text{N/mm}^2]$	2 or 4
Standard or approval		EN 771-3
Producer		
Size, dimensions	[mm]	362x240x240
Minimum thickness of brick	$h_{\text{min}}$ [mm]	240

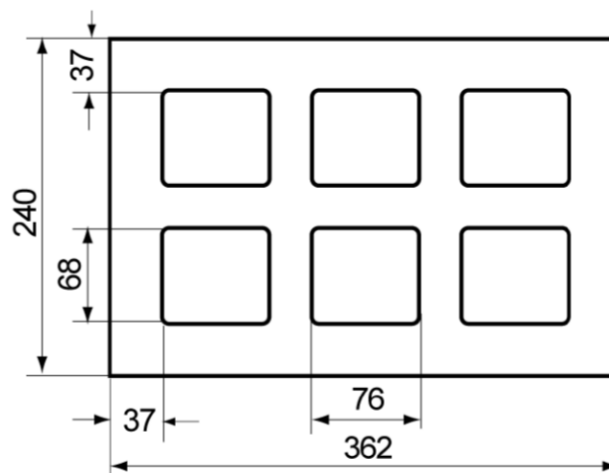


Table C36: Installation parameters for threaded rod with perforated sleeve  
and internal threaded anchor UPM-I with perforated sleeve

Size of perforated sleeve	12x50	12x85	16x85	16x130	18x130/200	20x85	20x130	22x130/200	20x200			
Size of threaded rod	M6	M8	M6	M8	M8	M10	M10	M12	M12	M16	M12	M16
Size of internal threaded anchor UPM-I			M6	M8			M10	M12				
Edge distance $c_{\text{min}}$ [mm]	60											
Spacing $s_{\text{min}}$    [mm]	100											
Spacing $s_{\text{cr}}$    [mm]	362											
Spacing $s_{\text{cr}}^{\perp} = s_{\text{min}}^{\perp}$ [mm]	240											
Group-factor $\alpha_{\text{g,N}}$    [-]	1,2											
Group-factor $\alpha_{\text{g,V}}$    [-]	1,1											
Group-factor $\alpha_{\text{g,N}}$ $^{\perp}$ [-]	2,0											
Group-factor $\alpha_{\text{g,V}}$ $^{\perp}$ [-]	2,0											
Max. installation torque $T_{\text{inst,max}}$ [Nm]	2											

Upat injection system UPM 44 masonry

**Performances**

Light-weight concrete hollow block Hbl  
Species of brick, installation parameters

**Annex C 22**

Kind of masonry: Light-weight concrete hollow block Hbl

Table C37: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range	[°C]	50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 2 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		1,20	0,90	1,20	0,90
12x85 M6 16x130 M8 / M10	18x130/200 M10 / M12	1,50	1,20	1,50	1,20
16x85 M8 / M10 16x85 / UPM-I M6 / M8	20x85 M12 / M16 20x85 / UPM-I M10 / M12 20x130 M12 / M16 22x130/200 M16	1,50	1,20	1,50	1,20
20x200 M12 / M16		2,50	2,00	2,50	2,00
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		2,00	2,00	2,50	2,00
12x85 M6 16x130 M8 / M10	18x130/200 M10 / M12	3,00	2,50	3,00	2,50
16x85 M8 / M10 16x85 / UPM-I M6 / M8	20x85 M12 / M16 20x85 / UPM-I M10 / M12 20x130 M12 / M16 22x130/200 M16	3,00	2,50	3,00	2,50
20x200 M12 / M16		5,00	4,00	5,50	4,50

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**

Light-weight concrete hollow block Hbl  
Characteristic values tension load

**Annex C 23**

**Kind of masonry: Light-weight concrete hollow block Hbl**

**Table C38: Characteristic values of resistance; shear load ( $V_{Rk}$ )**

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $V_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 2 \text{ N/mm}^2</math></b>					
All sizes		0,90			
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
All sizes		2,00			

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**

Light-weight concrete hollow block Hbl  
Characteristic values shear load

**Annex C 24**

Kind of masonry: Perforated block form B, HLz

Table C39: Parameters of brick

Species of brick		Perforated block form B, HLz
Density	$\rho \geq [\text{kg/dm}^3]$	0,6
Compressive strength	$f_b \geq [\text{N/mm}^2]$	4, 6, 8
Standard or approval		EN 771-1
Producer		e.g. Bouyer Leroux
Size, dimensions	[mm]	500x200x315
Minimum thickness of brick	$h_{\text{min}}$ [mm]	200

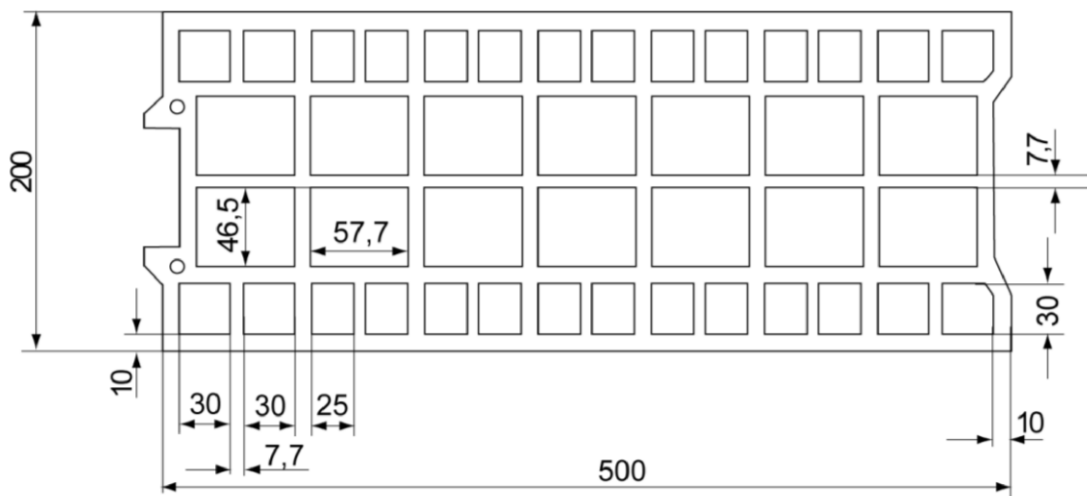


Table C40: Installation parameters for threaded rod with perforated sleeve and internal threaded anchor UPM-I with perforated sleeve

Size of perforated sleeve	12x50	12x85	16x85	16x130	18x130/200	20x85	20x130	22x130/200
Size of threaded rod	M6 M8	M6 M8	M8 M10	M8 M10	M10 M12	M12 M16	M12 M16	M16
Size of internal threaded anchor UPM-I			M6/M8			M10/M12		
Edge distance $c_{\text{min}}$ [mm]	120							
$s_{\text{min}}$    [mm]	120							
Spacing $s_{\text{cr}}$    [mm]	500							
$s_{\text{cr}}^{\perp} = s_{\text{min}}^{\perp}$ [mm]	315							
$\alpha_{g,N}$    [-]	1,3							
$\alpha_{g,V}$    [-]	1,7							
$\alpha_{g,N}$ $^{\perp}$ [-]	2,0							
$\alpha_{g,V}$ $^{\perp}$ [-]	2,0							
Max. installation torque $T_{\text{inst,max}}$ [Nm]	2							

Upat injection system UPM 44 masonry

**Performances**

Perforated block form B, HLz  
Species of brick, installation parameters

**Annex C 25**

Kind of masonry: Perforated block form B, HLz

Table C41: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range	[°C]	50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,50	0,40	0,60	0,50
12x85 M6 / M8 16x85 M8 / M10 16x85 / UPM-I M6 / M8	20x85 M12 / M16 20x85 / UPM-I M10 / M12	1,50	1,20	1,50	1,20
16x130 M8 / M10 18x130/200 M8 / M10		0,75	0,60	0,90	0,75
20x130 M16 22x130/200 M16		1,50	1,20	2,00	1,50
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,75	0,60	0,90	0,75
12x85 M6 / M8 16x85 M8 / M10 16x85 / UPM-I M6 / M8	20x85 M12 / M16 20x85 / UPM-I M10 / M12	2,00	2,00	2,50	2,00
16x130 M8 / M10 18x130/200 M8 / M10		1,20	0,90	1,20	1,20
20x130 M12 / M16 22x130/200 M16		2,50	2,00	2,50	2,00
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,90	0,90	1,20	0,90
12x85 M6 / M8 16x85 M8 / M10 16x85 / UPM-I M6 / M8	20x85 M12 / M16 20x85 / UPM-I M10 / M12	3,00	2,50	3,00	2,50
16x130 M8 / M10 18x130/200 M8 / M10		1,50	1,20	2,00	1,50
20x130 M12 / M16 22x130/200 M16		3,50	2,50	3,50	3,00

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Perforated block form B, HLz  
Characteristic values tension load

**Annex C 26**



**Kind of masonry: Perforated block form B, HLz**

**Table C42: Characteristic values of resistance; shear load ( $V_{Rk}$ )**

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $V_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
12x50 M6 / M8 12x85 M6 / M8 16x85 M8 / M10 20x85 M16	16x85 / UPM-I M6 / M8 20x85 / UPM-I M10/M12 20x85 M12	1,50			
		2,50			
16x130 M8 / M10 20x130 M12 / M16	18x130/200 M10 / M12 22x130/200 M16	0,90			
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
12x50 M6 / M8 12x85 M6 / M8 16x85 M8 / M10 20x85 M16	16x85 / UPM-I M6 / M8 20x85 / UPM-I M10/M12 20x85 M12	2,50			
		3,50			
16x130 M8 / M10 20x130 M12 / M16	18x130/200 M10 / M12 22x130/200 M16	1,50			
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
12x50 M6 / M8 12x85 M6 / M8 16x85 M8 / M10 20x85 M16	16x85 / UPM-I M6 / M8 20x85 / UPM-I M10/M12 20x85 M12	3,50			
		4,50			
16x130 M8 / M10 20x130 M12 / M16	18x130/200 M10 / M12 22x130/200 M16	2,00			

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Perforated block form B, HLz  
Characteristic values shear load

**Annex C27**

Kind of masonry: Perforated block form B, HLz

Table C43: Parameters of brick

Species of brick		Perforated block form B, HLz
Density	$\rho \geq [\text{kg/dm}^3]$	0,7
Compressive strength	$f_b \geq [\text{N/mm}^2]$	4, 6, 8 or 10
Standard or approval		EN 771-1
Producer		e.g. Wienerberger
Size, dimensions	[mm]	500x200x300
Minimum thickness of brick	$h_{\text{min}}$ [mm]	200

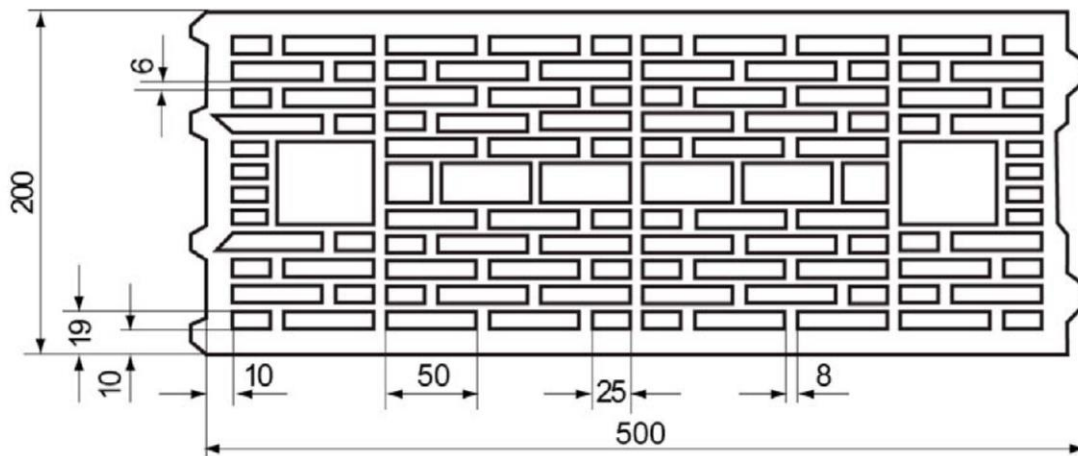


Table C44: Installation parameters for threaded rod with perforated sleeve and internal threaded anchor UPM-I with perforated sleeve

Size of perforated sleeve	12x50	12x85	16x85	16x130	18x130/200	20x85	20x130	22x130/200
Size of threaded rod	M6 M8	M6 M8	M8 M10	M8 M10	M10 M12	M12 M16	M12 M16	M16
Size of internal threaded anchor UPM-I			M6/M8			M10/M12		
Edge distance $c_{\text{min}}$ [mm]	50		80		50	80		
Spacing	$s_{\text{min}}$    [mm]	100						
	$s_{\text{cr}}$    [mm]	500						
	$s_{\text{cr}} \perp = s_{\text{min}} \perp$ [mm]	300						
Group-factor	$\alpha_{\text{g,N}}$    [-]	1,4						
	$\alpha_{\text{g,V}}$    [-]							
	$\alpha_{\text{g,N}}$ $\perp$ [-]	2,0						
	$\alpha_{\text{g,V}}$ $\perp$ [-]							
Max. installation torque $T_{\text{inst,max}}$ [Nm]	2							

Upat injection system UPM 44 masonry

**Performances**  
Perforated block form B,HLz  
Species of brick, installation parameters

**Annex C 28**

Kind of masonry: Perforated block form B, HLz

Table C45: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	12x85 M6 / M8	0,50	0,40	0,60	0,50
16x85 M8 / M10	16x85 / UPM-I M6 / M8	0,60	0,50	0,75	0,60
20x85 M12 / M16	20x85 / UPM-I M10 / M12	0,75	0,60	0,90	0,75
16x130 M8 / M10	18x130/200 M10 / M12	1,20	0,90	1,20	0,90
20x130 M12 / M16	22x130/200 M16	1,50	1,20	1,50	1,20
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	12x85 M6 / M8	0,75	0,60	0,90	0,75
16x85 M8 / M10	16x85 / UPM-I M6 / M8	0,90	0,75	1,20	0,90
20x85 M12 / M16	20x85 / UPM-I M10 / M12	1,20	0,90	1,20	1,20
16x130 M8 / M10	18x130/200 M10 / M12	1,50	1,20	2,00	1,50
20x130 M12 / M16	22x130/200 M16	2,00	1,50	2,50	2,00
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	12x85 M6 / M8	0,90	0,90	1,20	0,90
16x85 M8 / M10	16x85 / UPM-I M6 / M8	1,20	1,20	1,50	1,20
20x85 M12 / M16	20x85 / UPM-I M10 / M12	1,50	1,20	1,50	1,50
16x130 M8 / M10	18x130/200 M10 / M12	2,00	2,00	2,50	2,00
20x130 M12 / M16	22x130/200 M16	2,50	2,50	3,00	2,50
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	12x85 M6 / M8	1,20	0,90	1,50	1,2
16x85 M8 / M10	16x85 / UPM-I M6 / M8	1,50	1,20	2,00	1,50
20x85 M12 / M16	20x85 / UPM-I M10 / M12	2,00	1,50	2,00	2,00
16x130 M8 / M10	18x130/200 M10 / M12	2,50	2,00	3,00	2,50
20x130 M12 / M16	22x130/200 M16	3,50	3,00	4,00	3,00

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**

Perforated block form B, HLz  
Characteristic values tension load

**Annex C 29**

Kind of masonry: Perforated block form B, HLz

Table C46: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $V_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
12x50 M6	16x85 / UPM-I M6	0,90			
12x50 M8 12x85 M6 / M8	16x85 / UPM-I M8	1,20			
20x85 M12 / M16	20x85 /UPM-I M10 / M12	2,00			
16x130 M8 / M10 18x130/200 M10 / M12	20x130 M12 / M16 22x130/200 M16	0,60			
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
12x50 M6	16x85 / UPM-I M6	1,20			
12x50 M8 12x85 M6 / M8	16x85 / UPM-I M8	1,50			
20x85 M12 / M16	20x85 /UPM-I M10 / M12	3,00			
16x130 M8 / M10 18x130/200 M10 / M12	20x130 M12 / M16 22x130/200 M16	0,90			
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
12x50 M6	16x85 / UPM-I M6	1,50			
12x50 M8 12x85 M6 / M8	16x85 / UPM-I M8	2,00			
20x85 M12 / M16	20x85 /UPM-I M10 / M12	4,00			
16x130 M8 / M10 18x130/200 M10 / M12	20x130 M12 / M16 22x130/200 M16	1,20			
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
12x50 M6	16x85 / UPM-I M6	2,00			
12x50 M8 12x85 M6 / M8	16x85 / UPM-I M8	3,00			
20x85 M12 / M16	20x85 /UPM-I M10 / M12	5,00			
16x130 M8 / M10 18x130/200 M10 / M12	20x130 M12 / M16 22x130/200 M16	1,50			

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**

Perforated block form B, HLz  
Characteristic values shear load

**Annex C 30**

Kind of masonry: Perforated block form B, HLz

Table C47: Parameters of brick

Species of brick		Perforated block form B, HLz
Density	$\rho \geq [\text{kg/dm}^3]$	0,7
Compressive strength	$f_b \geq [\text{N/mm}^2]$	2, 4, 6 or 8
Standard or approval		EN 771-1
Producer		e.g. Terreal
Size, dimensions	[mm]	500x200x315
Minimum thickness of brick	$h_{\min}$ [mm]	200

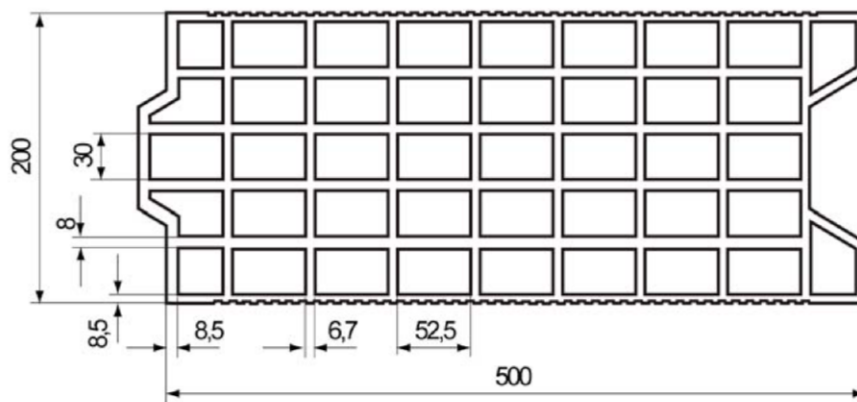


Table C48: Installation parameters for threaded rod with perforated sleeve and internal threaded anchor UPM-I with perforated sleeve

Size of perforated sleeve	12x50	12x85	16x85	16x130	18x130/200	20x85	20x130	22x130/200
Size of threaded rod	M6   M8	M6   M8	M8   M10	M8   M10	M10   M12	M12   M16	M12   M16	M16
Size of internal threaded anchor UPM-I			M6/M8			M10/M12		
Edge distance $c_{\min}$ [mm]	50		80		50	80		
Spacing	$s_{\min}$    [mm]	100						
	$s_{\text{cr}}$    [mm]	500						
	$s_{\min}$ $\perp$ [mm]	100						
	$s_{\text{cr}}$ $\perp$ [mm]	315						
Group-factor	$\alpha_{g,N}$    [-]	1,1						
	$\alpha_{g,V}$    [-]	1,2						
	$\alpha_{g,N}$ $\perp$ [-]	1,1						
	$\alpha_{g,V}$ $\perp$ [-]	1,2						
Max. installation torque	$T_{\text{inst,max}}$ [Nm]	2						

Upat injection system UPM 44 masonry

**Performances**  
Perforated block form B, HLz  
Species of brick, installation parameters

**Annex C 31**



**Kind of masonry: Perforated block form B, HLz**

**Table C49: Characteristic values of resistance; tension load ( $N_{Rk}$ )**

Use category		w/w		d/d	
Temperature range	[°C]	50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 2 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,50	0,40	0,50	0,40
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 /UPM-I M10 / M12	0,50	0,40	0,50	0,40
20x130 M12 / M16 22x130/200 M16	16x130 M8 / M10 18x130/200 M10 / M12	0,50	0,40	0,60	0,50
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,90	0,75	0,90	0,90
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 /UPM-I M10 / M12	0,90	0,75	1,20	0,90
20x130 M12 / M16 22x130/200 M16	16x130 M8 / M10 18x130/200 M10 / M12	0,90	0,90	1,20	0,90
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		1,50	1,20	1,50	1,20
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 /UPM-I M10 / M12	1,50	1,20	1,50	1,20
20x130 M12 / M16 22x130/200 M16	16x130 M8 / M10 18x130/200 M10 / M12	1,50	1,20	1,50	1,50
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		2,00	1,50	2,00	1,50
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 /UPM-I M10 / M12M12	2,00	1,50	2,00	2,00
20x130 M12 / M16 22x130/200 M16	16x130 M8 / M10 18x130/200 M10 / M12	2,00	1,50	2,00	2,00

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Perforated block form B, HLz  
Characteristic values tension load

**Annex C 32**

**Kind of masonry: Perforated block form B, HLz**

**Table C50: Characteristic values of resistance; shear load ( $V_{Rk}$ )**

Use category		w/w	d/d
Temperature range	[°C]	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $V_{Rk}$ [kN]	
<b>Compressive strength <math>f_b = 2 \text{ N/mm}^2</math></b>			
12x50 M6	16x85 / UPM-I M6	0,30	
12x50 M8	16x85 M8	0,60	
12x85 M6 / M8	16x85 / UPM-I M8	0,60	
20x85 M12 / M16	20x85 / UPM-I M10 / M12	0,90	
16x130 M8 / M10	18x130/200 M10 / M12	0,60	
20x130 M12 / M16	22x130/200 M16	0,75	
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>			
12x50 M6	16x85 / UPM-I M6	0,75	
12x50 M8	16x85 M8	1,20	
12x85 M6 / M8	16x85 / UPM-I M8	1,20	
20x85 M12 / M16	20x85 / UPM-I M10 / M12	2,00	
16x130 M8 / M10	18x130/200 M10 / M12	1,20	
20x130 M12 / M16	22x130/200 M16	1,50	
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>			
12x50 M6	16x85 / UPM-I M6	0,90	
12x50 M8	16x85 M8	2,00	
12x85 M6 / M8	16x85 / UPM-I M8	2,00	
20x85 M12 / M16	20x85 / UPM-I M10 / M12	3,00	
16x130 M8 / M10	18x130/200 M10 / M12	1,50	
20x130 M12 / M16	22x130/200 M16	2,00	
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>			
12x50 M6	16x85 / UPM-I M6	1,50	
12x50 M8	16x85 M8	2,50	
12x85 M6 / M8	16x85 / UPM-I M8	2,50	
20x85 M12 / M16	20x85 / UPM-I M10 / M12	4,00	
16x130 M8 / M10	18x130/200 M10 / M12	2,00	
20x130 M12 / M16	22x130/200 M16	3,00	

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**

Perforated block form B, HLz  
Characteristic values shear load

**Annex C 33**

Kind of masonry: Perforated block form B, HLz

Table C51: Parameters of brick

Species of brick	Perforated block form B, HLz	
Density	$\rho \geq [\text{kg/dm}^3]$	0,7
Compressive strength	$f_b \geq [\text{N/mm}^2]$	4, 6 or 8
Standard or approval		EN 771-1
Producer		e.g. Imery
Size, dimensions	[mm]	500x200x275
Minimum thickness of brick	$h_{\min}$ [mm]	200

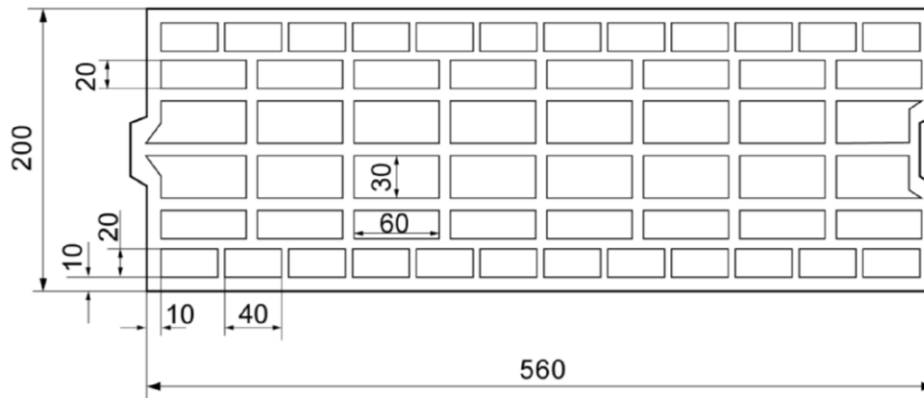


Table C52: Installation parameters for threaded rod with perforated sleeve

Size of perforated sleeve	16x130		18x130/200		20x130		22x130/200	
Size of threaded rod	M8	M10	M10	M12	M12	M16	M16	
Edge distance	$c_{\min}$ [mm]		80					
Spacing	$s_{cr \parallel} = s_{\min \perp}$ [mm]		560					
	$s_{cr \perp} = s_{\min \perp}$ [mm]		275					
Group-factor	$\alpha_{g,N \parallel}$ [-]		2,0					
	$\alpha_{g,V \parallel}$ [-]							
	$\alpha_{g,N \perp}$ [-]							
	$\alpha_{g,V \perp}$ [-]							
Max. installation torque	$T_{\text{inst,max}}$ [Nm]		2					

Upat injection system UPM 44 masonry

**Performances**  
Perforated block form B, HLz  
Species of brick, installation parameters

**Annex C 34**

Kind of masonry: Perforated block form B, HLz

Table C53: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
Compressive strength $f_b = 4 \text{ N/mm}^2$					
16x130 M8 / M10	18x130/200 M10 / M12	0,90	0,90	1,20	0,90
20x130 M12 / M16	22x130/200 M16	1,20	1,20	1,50	1,20
Compressive strength $f_b = 6 \text{ N/mm}^2$					
16x130 M8 / M10	18x130/200 M10 / M12	1,50	1,20	1,50	1,50
20x130 M12 / M16	22x130/200 M16	2,00	1,50	2,00	2,00
Compressive strength $f_b = 8 \text{ N/mm}^2$					
16x130 M8 / M10	18x130/200 M10 / M12	2,00	1,50	2,50	2,00
20x130 M12 / M16	22x130/200 M16	2,50	2,00	3,00	2,50

Table C54: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $V_{Rk}$ [kN]			
Compressive strength $f_b = 4 \text{ N/mm}^2$					
16x130 M8 / M10 18x130/200 M10 / M12	20x130 M12 / M16 22x130/200 M16	0,90			
Compressive strength $f_b = 6 \text{ N/mm}^2$					
16x130 M8 / M10 18x130/200 M10 / M12	20x130 M12 / M16 22x130/200 M16	1,50			
Compressive strength $f_b = 8 \text{ N/mm}^2$					
16x130 M8 / M10 18x130/200 M10 / M12	20x130 M12 / M16 22x130/200 M16	2,00			

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**

Perforated block form B,HLz  
Characteristic values

**Annex C 35**

Kind of masonry: Light-weight concrete hollow block Hbl

Table C55: Parameters of brick

Species of brick		Light-weight concrete hollow block Hbl
Density	$\rho \geq [\text{kg/dm}^3]$	1,0
Compressive strength	$f_b \geq [\text{N/mm}^2]$	2, 4 or 6
Standard or approval		EN 771-1
Producer		e.g. Sepa
Size, dimensions	[mm]	500x200x200
Minimum thickness of brick	$h_{\text{min}}$ [mm]	200

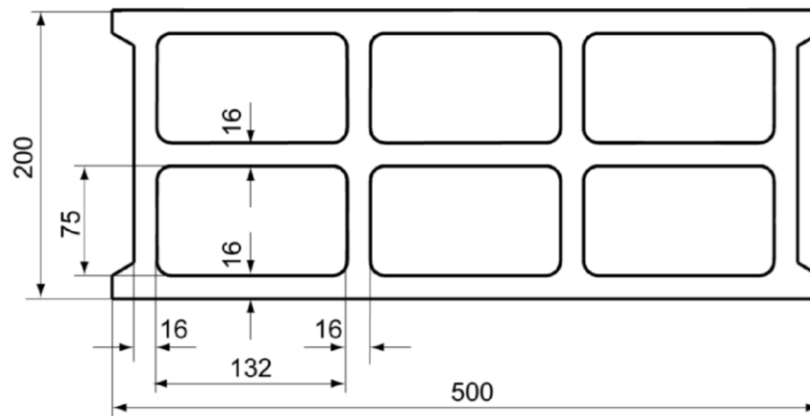


Table C56: Installation parameters for threaded rod with perforated sleeve

Size of perforated sleeve	12x50	12x85	16x85	16x130	18x130/200	20x85
Size of threaded rod	M6   M8	M6   M8	M8   M10	M8   M10	M10   M12	M12   M16
Size of internal threaded anchor UPM-I			M6/M8			M10/M12
Edge distance $c_{\text{min}}$ [mm]	100					
Spacing	$s_{\text{cr}} \parallel = s_{\text{min}} \parallel$ [mm]					500
	$s_{\text{cr}} \perp = s_{\text{min}} \perp$ [mm]					200
Group-factor	$\alpha_{g,N} \parallel$ [-]					2,0
	$\alpha_{g,V} \parallel$ [-]					
	$\alpha_{g,N} \perp$ [-]					
	$\alpha_{g,V} \perp$ [-]					
Max. installation torque $T_{\text{inst,max}}$ [Nm]	1		2			

Upat injection system UPM 44 masonry

**Performances**  
Light-weight concrete hollow block  
Species of brick, installation parameters

**Annex C 36**



Kind of masonry: Light-weight concrete hollow block Hbl

**Table C57: Characteristic values of resistance; tension load ( $N_{Rk}$ )**

Use category	w/w		d/d	
Temperature range [°C]	50/80	72/120	50/80	72/120
Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
Compressive strength $f_b = 2 \text{ N/mm}^2$				
All sizes	0,40	0,40	0,50	0,40
Compressive strength $f_b = 4 \text{ N/mm}^2$				
All sizes	0,90	0,75	0,90	0,75
Compressive strength $f_b = 6 \text{ N/mm}^2$				
All sizes	1,20	1,20	1,50	1,20

**Table C58: Characteristic values of resistance; shear load ( $V_{Rk}$ )**

Use category	w/w		d/d	
Temperature range [°C]	50/80	72/120	50/80	72/120
Sleeve/anchor combinations	characteristic values $V_{Rk}$ [kN]			
Compressive strength $f_b = 2 \text{ N/mm}^2$				
All sizes	0,90			
Compressive strength $f_b = 4 \text{ N/mm}^2$				
All sizes	1,50			
Compressive strength $f_b = 6 \text{ N/mm}^2$				
All sizes	2,50			

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Light-weight concrete hollow block Hbl  
Characteristic values

**Annex C 37**

Kind of masonry: Solid brick Mz

Table C59: Parameters of brick

Species of brick		Solid brick Mz
Density	$\rho \geq [\text{kg/dm}^3]$	1,8
Compressive strength	$f_b \geq [\text{N/mm}^2]$	10 or 20
Standard or approval		EN 771-1
Producer		e.g. Nigra
Size, dimensions	[mm]	$\geq 245 \times 118 \times 54$
Minimum thickness of brick	$h_{\min}$ [mm]	118

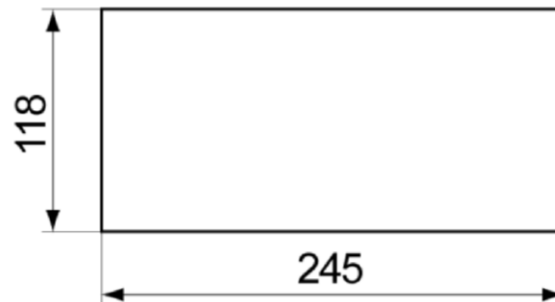


Table C60: Installation parameters for threaded rod and internal threaded anchor without perforated sleeve

Size of threaded rod	M6		M8		M10		M12		M16		UPM-I <sup>1)</sup> M6/M8	UPM-I M10/M12
Effective anchorage depth $h_{\text{ef}}$ [mm]	50	100	50	100	50	100	50	100	50	100	85	85
Edge distance $c_{\min}$ [mm]	60											
Spacing	$s_{\text{cr}} \parallel = s_{\min} \parallel$ [mm]						245					
	$s_{\text{cr}} \perp = s_{\min} \perp$ [mm]						60					
Group-factor	$\alpha_{\text{g,N}} \parallel$ [-]						2,0					
	$\alpha_{\text{g,V}} \parallel$ [-]											
	$\alpha_{\text{g,N}} \perp$ [-]											
	$\alpha_{\text{g,V}} \perp$ [-]											
Max. installation torque $T_{\text{inst,max}}$ [Nm]	4		10									

<sup>1)</sup> For UPM-I with screw M6:  $T_{\text{inst,max}} = 4 \text{ Nm}$

Upat injection system UPM 44 masonry

**Performances**  
Solid brick Mz  
Species of brick, installation parameters

**Annex C 38**

Kind of masonry: Solid brick Mz

Table C61: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
≥ 50	M6	0,60	0,50	1,20	0,9
85	UPM-I M6				
≥ 50	M8	0,90	0,90	1,50	1,50
85	UPM-I M8				
≥ 50	M10 / M12 / M16	0,75	0,60	1,20	1,20
85	UPM-I M10 / M12				
<b>Compressive strength <math>f_b = 20 \text{ N/mm}^2</math></b>					
≥ 50	M6	0,90	0,75	1,50	1,20
85	UPM-I M6				
≥ 50	M8	1,50	1,20	2,50	2,00
85	UPM-I M8				
≥ 50	M10 / M12 / M16	1,20	0,90	2,00	1,50
85	UPM-I M10 / M12				

Table C62: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $V_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
≥ 50	M6	2,00			
85	UPM-I M6				
≥ 50	M8	3,00			
85	UPM-I M8				
≥ 50	M10	4,00			
85	UPM-I M10				
≥ 50	M12	4,50			
85	UPM-I M12				
≥ 50	M16	5,50			
<b>Compressive strength <math>f_b = 20 \text{ N/mm}^2</math></b>					
≥ 50	M6	2,50			
85	UPM-I M6				
≥ 50	M8	4,00			
85	UPM-I M8				
≥ 50	M10	5,50			
85	UPM-I M10				
≥ 50	M12	6,00 (5,50) <sup>1)</sup>			
85	UPM-I M12				
≥ 50	M16	8,00 (5,50) <sup>1)</sup>			

<sup>1)</sup> Characteristic value pushing out of one brick  $V_{Rk,pb} = 5,50 \text{ kN}$   
Factor for job site tests and displacements see Annex C78

Upat injection system UPM 44 masonry

**Performances**  
Solid brick Mz  
Characteristic values

**Annex C 39**

Kind of masonry: Perforated brick HLz

Table C63: Parameters of brick

Species of brick		Perforated brick HLz
Density	$\rho \geq [\text{kg/dm}^3]$	1,0
Compressive strength	$f_b \geq [\text{N/mm}^2]$	2, 4, 6, 8, 10 or 12
Standard or approval		EN 771-1
Producer		e.g. Wienerberger
Size, dimensions	[mm]	255x120x118
Minimum thickness of brick	$h_{\text{min}}$ [mm]	120

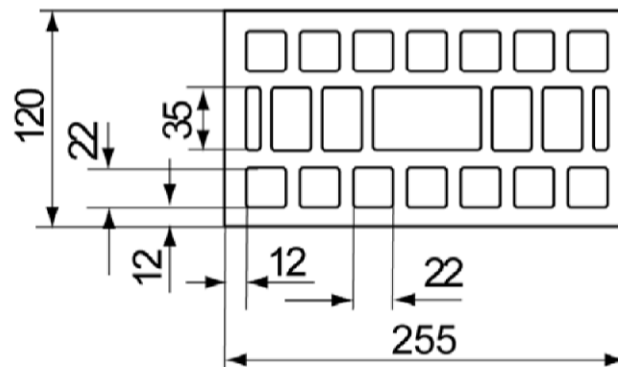


Table C64: Installation parameters for threaded rod with perforated sleeve and internal threaded anchor UPM-I with perforated sleeve

Size of perforated sleeve	12x50		12x85		16x85		20x85	
	M6	M8	M6	M8	M8	M10	M12	M16
Size of threaded rod								
Size of internal threaded anchor UPM-I					M6/M8		M10/M12	
Edge distance	$c_{\text{min}}$ [mm]		60					
Spacing	$s_{\text{cr}} \parallel = s_{\text{min}} \parallel$ [mm]		255					
	$s_{\text{cr}} \perp = s_{\text{min}} \perp$ [mm]		120					
Group-factor	$\alpha_{g,N} \parallel$ [-]		2,0					
	$\alpha_{g,V} \parallel$ [-]							
	$\alpha_{g,N} \perp$ [-]							
	$\alpha_{g,V} \perp$ [-]							
Max. installation torque	$T_{\text{inst,max}}$ [Nm]		2					

Upat injection system UPM 44 masonry

**Performances**  
Perforated brick HLz  
Species of brick, installation parameters

**Annex C 40**

Kind of masonry: Perforated brick HLz					
Table C65: Characteristic values of resistance; tension load ( $N_{Rk}$ )					
Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 2 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,40	0,30	0,50	0,40
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8	0,50	0,40	0,50	0,50
20x85 M12 / M16	20x85 / UPM-I M10 / M12	--	--	--	--
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,90	0,75	0,90	0,75
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8	0,90	0,90	1,20	0,90
20x85 M12 / M16	20x85 / UPM-I M10 / M12	0,50	0,40	0,50	0,40
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		1,20	0,90	1,50	1,20
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8	1,50	1,20	1,50	1,50
20x85 M12 / M16	20x85 / UPM-I M10 / M12	0,75	0,60	0,75	0,60
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		1,50	1,50	2,00	1,50
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8	2,00	1,50	2,00	2,00
20x85 M12 / M16	20x85 / UPM-I M10 / M12	0,90	0,75	0,90	0,90
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		2,00	1,50	2,50	2,00
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8	2,50	2,00	2,50	2,50
20x85 M12 / M16	20x85 / UPM-I M10 / M12	1,20	0,90	1,20	1,20
<b>Compressive strength <math>f_b = 12 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		2,50	2,00	3,00	2,50
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8	3,00	2,50	3,50	2,50
20x85 M12 / M16	20x85 / UPM-I M10 / M12	1,50	1,20	1,50	1,20
Factor for job site tests and displacements see Annex C78.					
Upat injection system UPM 44 masonry				<b>Annex C 41</b>	
<b>Performances</b> Perforated brick HLz Characteristic values tension load					



Kind of masonry: Perforated brick HLz				
Table C66: Characteristic values of resistance; shear load ( $V_{Rk}$ )				
Use category		w/w		d/d
Temperature range [°C]		50/80	72/120	50/80 72/120
Sleeve/anchor combinations		characteristic values $V_{Rk}$ [kN]		
<b>Compressive strength <math>f_b = 2 \text{ N/mm}^2</math></b>				
12x50 M6	12x85 M6	0,60		
12x50 M8	12x85 M8	0,75		
20x85 M12 / M16 20x85 / UPM-I M10 / M12	16x85 M8 / M10 16x85 / UPM-I M6 / M8	0,90		
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>				
12x50 M6	12x85 M6	1,20		
12x50 M8	12x85 M8	1,50		
20x85 M12 / M16 20x85 / UPM-I M10 / M12	16x85 M8 / M10 16x85 / UPM-I M6 / M8	2,00		
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>				
12x50 M6	12x85 M6	2,00		
12x50 M8	12x85 M8	2,00		
20x85 M12 / M16 20x85 / UPM-I M10 / M12	16x85 M8 / M10 16x85 / UPM-I M6 / M8	2,50		
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>				
12x50 M6	12x85 M6	2,50		
12x50 M8	12x85 M8	3,00		
20x85 M12 / M16 20x85 / UPM-I M10 / M12	16x85 M8 / M10 16x85 / UPM-I M6 / M8	3,50		
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>				
12x50 M6	12x85 M6	3,00		
12x50 M8	12x85 M8	3,50		
20x85 M12 / M16 20x85 / UPM-I M10 / M12	16x85 M8 / M10 16x85 / UPM-I M6 / M8	4,50		
<b>Compressive strength <math>f_b = 12 \text{ N/mm}^2</math></b>				
12x50 M6	12x85 M6	4,00		
12x50 M8	12x85 M8	4,50		
20x85 M12 / M16 20x85 / UPM-I M10 / M12	16x85 M8 / M10 16x85 / UPM-I M6 / M8	5,50		
Factor for job site tests and displacements see Annex C78.				
Upat injection system UPM 44 masonry				<b>Annex C 42</b>
<b>Performances</b> Perforated brick HLz Characteristic values shear load				

Kind of masonry: Perforated brick LLz

Table C67: Parameters of brick

Species of brick	Perforated brick LLz	
Density	$\rho \geq$ [kg/dm <sup>3</sup> ]	0,7
Compressive strength	$f_b \geq$ [N/mm <sup>2</sup> ]	2, 4 or 6
Standard or approval	EN 771-1	
Producer		
Size, dimensions	[mm]	248x78x248
Minimum thickness of brick	$h_{min}$ [mm]	80

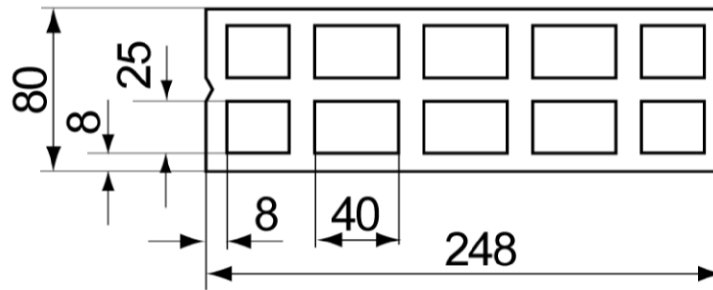


Table C68: Installation parameters for threaded rod with perforated sleeve

Size of perforated sleeve		12x50	
Size of threaded rod		M6	M8
Edge distance	$c_{min}$ [mm]	100	
Spacing	$s_{min \parallel}$ [mm]	75	
	$s_{cr \parallel}$ [mm]	250	
	$s_{cr \perp} = s_{min \perp}$ [mm]	250	
Group-factor	$\alpha_{g,N \parallel}$ [-]	1,6	
	$\alpha_{g,V \parallel}$ [-]	1,1	
	$\alpha_{g,N \perp}$ [-]	2,0	
	$\alpha_{g,V \perp}$ [-]		
Max. installation torque	$T_{inst,max}$ [Nm]	2	

Upat injection system UPM 44 masonry

**Performances**

Perforated brick LLz  
Species of brick, installation parameters

**Annex C 43**

**Kind of masonry: Perforated brick LLz**

**Table C69: Characteristic values of resistance; tension load ( $N_{Rk}$ )**

Use category		w/w		d/d	
Temperature range	[°C]	50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
Compressive strength $f_b = 2 \text{ N/mm}^2$					
12x50 M6 / M8		0,50	0,40	0,60	0,50
Compressive strength $f_b = 4 \text{ N/mm}^2$					
12x50 M6 / M8		0,90	0,90	1,20	0,90
Compressive strength $f_b = 6 \text{ N/mm}^2$					
12x50 M6 / M8		1,50	1,20	1,50	1,50

**Table C70: Characteristic values of resistance; shear load ( $V_{Rk}$ )**

Use category		w/w		d/d	
Temperature range	[°C]	50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $V_{Rk}$ [kN]			
Compressive strength $f_b = 2 \text{ N/mm}^2$					
12x50 M6 / M8		0,50			
Compressive strength $f_b = 4 \text{ N/mm}^2$					
12x50 M6 / M8		0,90			
Compressive strength $f_b = 6 \text{ N/mm}^2$					
12x50 M6 / M8		1,50			

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Perforated brick LLz  
Characteristic values

**Annex C 44**

Kind of masonry: Perforated brick HLz

Table C71: Parameters of brick

Species of brick		Perforated brick HLz
Density	$\rho \geq [\text{kg/dm}^3]$	0,8
Compressive strength	$f_b \geq [\text{N/mm}^2]$	6, 8, 12, 16 or 20
Standard or approval		EN 771-1
Producer		e.g. Ceramica Farreny S.A.
Size, dimensions	[mm]	275x130x94
Minimum thickness of brick	$h_{\text{min}}$ [mm]	130

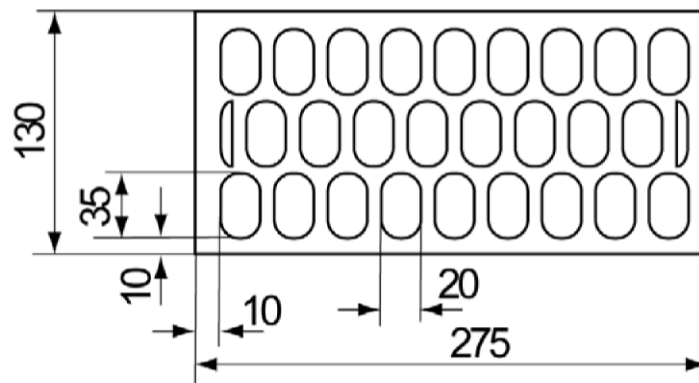


Table C72: Installation parameters for threaded rod with perforated sleeve and internal threaded anchor UPM-I with perforated sleeve

Size of perforated sleeve		12x50	12x85	16x85	20x85
Size of threaded rod		M6   M8	M6   M8	M8   M10	M12   M16
Size of internal threaded anchor UPM-I				M6/M8	M10/M12
Edge distance	$c_{\text{min}}$ [mm]	100			120
Spacing	$s_{\text{cr}} \parallel = s_{\text{min}} \parallel$ [mm]	275			
	$s_{\text{cr}} \perp = s_{\text{min}} \perp$ [mm]	95			
Group-factor	$\alpha_{\text{g,N}} \parallel$ [-]	2,0			
	$\alpha_{\text{g,V}} \parallel$ [-]				
	$\alpha_{\text{g,N}} \perp$ [-]				
	$\alpha_{\text{g,V}} \perp$ [-]				
Max. installation torque	$T_{\text{inst,max}}$ [Nm]	2			

Upat injection system UPM 44 masonry

**Performances**

Perforated brick HLz  
Species of brick, installation parameters

**Annex C 45**

Kind of masonry: Perforated brick HLz

Table C73: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,40	0,30	0,40	0,40
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	0,90	0,75	0,90	0,75
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,50	0,40	0,60	0,50
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	1,20	0,90	1,20	0,90
<b>Compressive strength <math>f_b = 12 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,75	0,60	0,90	0,75
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	1,50	1,50	2,00	1,50
<b>Compressive strength <math>f_b = 16 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,90	0,90	1,20	0,90
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	2,00	2,00	2,50	2,00
<b>Compressive strength <math>f_b = 20 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		1,20	1,20	1,50	1,20
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	3,00	2,50	3,00	2,50

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**

Perforated brick HLz  
Characteristic values tension load

**Annex C 46**



Kind of masonry: Perforated brick HLz

Table C74: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Use category		w/w	d/d
Temperature range	[°C]	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $V_{Rk}$ [kN]	
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>			
12x50 M6 / M8		1,2	
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	1,2	
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>			
12x50 M6 / M8		1,5	
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	1,5	
<b>Compressive strength <math>f_b = 12 \text{ N/mm}^2</math></b>			
12x50 M6 / M8		2,0	
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	2,5	
<b>Compressive strength <math>f_b = 16 \text{ N/mm}^2</math></b>			
12x50 M6 / M8		3,0	
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	3,0	
<b>Compressive strength <math>f_b = 20 \text{ N/mm}^2</math></b>			
12x50 M6 / M8		4,0	
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	4,0	

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Perforated brick HLz  
Characteristic values shear load

**Annex C 47**

Kind of masonry: Perforated brick LLz

Table C75: Parameters of brick

Species of brick	Perforated brick LLz	
Density	$\rho \geq [\text{kg/dm}^3]$	0,8
Compressive strength	$f_b \geq [\text{N/mm}^2]$	2
Standard or approval	EN 771-1	
Producer	e.g. Cermanica Farreny S.A.	
Size, dimensions	[mm]	128x88x275
Minimum thickness of brick	$h_{\text{min}}$ [mm]	88

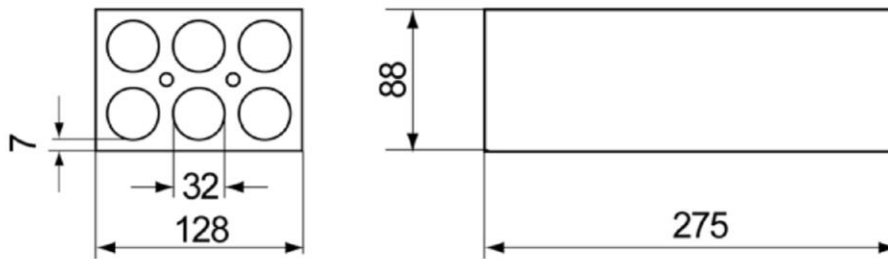


Table C76: Installation parameters for threaded rod with perforated sleeve

Size of perforated sleeve		12x50	
Size of threaded rod		M6	M8
Edge distance	$c_{\text{min}}$ [mm]	60	
Spacing	$s_{\text{min}}$    [mm]	75	
	$s_{\text{cr}}$    [mm]	275	
	$s_{\text{min}}$ $\perp$ [mm]	75	
	$s_{\text{cr}}$ $\perp$ [mm]	130	
Group-factor	$\alpha_{g,N}$    [-]	1,3	
	$\alpha_{g,V}$    [-]	1,5	
	$\alpha_{g,N}$ $\perp$ [-]	1,3	
	$\alpha_{g,V}$ $\perp$ [-]	1,5	
Max. installation torque	$T_{\text{inst,max}}$ [Nm]	2	

Upat injection system UPM 44 masonry

**Performances**  
Perforated brick LLz  
Species of brick, installation parameters

**Annex C 48**

Kind of masonry: Perforated brick LLz

Table C77: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
Compressive strength $f_b = 2 \text{ N/mm}^2$					
12x50 M6 / M8		1,50	1,20	1,50	1,20

Table C78: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $V_{Rk}$ [kN]			
Compressive strength $f_b = 2 \text{ N/mm}^2$					
12x50 M6 / M8		1,20			

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Perforated brick LLz  
Characteristic values

**Annex C 49**

Kind of masonry: Perforated brick HLz

Table C79: Parameters of brick

Species of brick	Perforated brick HLz	
Density	$\rho \geq [\text{kg/dm}^3]$	0,7
Compressive strength	$f_b \geq [\text{N/mm}^2]$	6, 8 or 10
Standard or approval	EN 771-1	
Producer	e.g. Perceram	
Size, dimensions	[mm]	220x190x290
Minimum thickness of brick	$h_{\min}$ [mm]	190

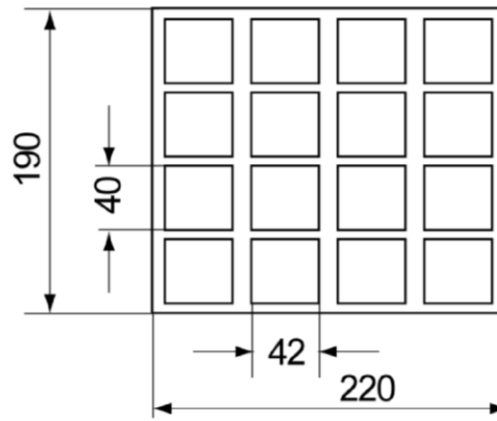


Table C80: Installation parameters for threaded rod with perforated sleeve and internal threaded anchor UPM-I with perforated sleeve

Size of perforated sleeve	12x50	12x85	16x85	16x130	18x130/200	20x85	20x130	22x130/200
Size of threaded rod	M6   M8	M6   M8	M8   M10	M8   M10	M10   M12	M12   M16	M12   M16	M16
Size of internal threaded anchor UPM-I			M6/M8			M10/M12		
Edge distance $c_{\min}$ [mm]	110							
Spacing	$s_{cr \parallel} = s_{\min \parallel}$ [mm]		220					
	$s_{cr \perp} = s_{\min \perp}$ [mm]		290					
Group-factor	$\alpha_{g,N \parallel}$ [-]		2,0					
	$\alpha_{g,V \parallel}$ [-]							
	$\alpha_{g,N \perp}$ [-]							
	$\alpha_{g,V \perp}$ [-]							
Max. installation torque $T_{\text{inst,max}}$ [Nm]	2							

Upat injection system UPM 44 masonry

**Performances**  
Perforated brick HLz  
Species of brick, installation parameters

**Annex C 50**

Kind of masonry: Perforated brick HLz

Table C81: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,30	--	0,40	0,30
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	1,20	1,20	1,50	1,20
20x130 M12 / M16 22x130/200 M16	16x130 M8 / M10 18x130/200 M10 / M12	1,50	1,20	1,50	1,50
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,50	0,40	0,50	0,40
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	1,50	1,50	2,00	1,50
20x130 M12 / M16 22x130/200 M16	16x130 M8 / M10 18x130/200 M10 / M12	2,00	1,50	2,50	2,00
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,60	0,50	0,60	0,50
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	2,00	2,00	2,50	2,00
20x130 M12 / M16 22x130/200 M16	16x130 M8 / M10 18x130/200 M10 / M12	2,50	2,00	3,00	2,00

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**

Perforated brick HLz  
Characteristic values tension load

**Annex C 51**



Kind of masonry: Perforated brick HLz

Table C82: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Use category		w/w	d/d
Temperature range	[°C]	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $V_{Rk}$ [kN]	
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>			
12x50 M6 / M8		1,50	
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	1,50	
16x130 M8 / M10		2,50	
20x130 M12 / M16	22x130/200 M16 18x130/200 M10 / M12	2,00	
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>			
12x50 M6 / M8		2,00	
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	2,00	
16x130 M8 / M10		3,50	
20x130 M12 / M16	22x130/200 M16 18x130/200 M10 / M12	3,00	
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>			
12x50 M6 / M8		2,50	
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	3,00	
16x130 M8 / M10		4,50	
20x130 M12 / M16	22x130/200 M16 18x130/200 M10 / M12	3,50	

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Perforated brick HLz  
Characteristic values shear load

**Annex C 52**

Kind of masonry: Perforated brick HLz

Table C83: Parameters of brick

Species of brick		Perforated brick HLz
Density	$\rho \geq [\text{kg/dm}^3]$	0,8
Compressive strength	$f_b \geq [\text{N/mm}^2]$	2, 4 or 6
Standard or approval		EN 771-1
Producer		e.g. Ziegelwerk Brenna
Size, dimensions	[mm]	253x300x240
Minimum thickness of brick	$h_{\text{min}}$ [mm]	300

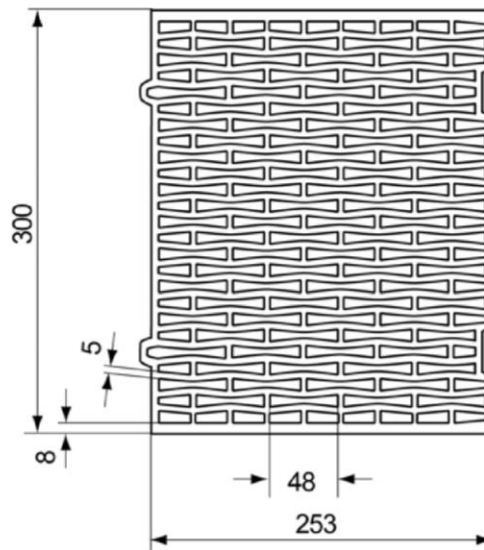


Table C84: Installation parameters for threaded rod with perforated sleeve  
and internal threaded anchor UPM-I with perforated sleeve

Size of perforated sleeve	12x50	12x85	16x85	16x130	18x130/200	20x85	20x130	22x130/200
Size of threaded rod	M6   M8	M6   M8	M8   M10	M8   M10	M10   M12	M12   M16	M12   M16	M16
Size of internal threaded anchor UPM-I			M6/M8			M10/M12		
Edge distance $c_{\text{min}}$ [mm]						60		
Spacing	$s_{\text{cr}} \parallel = s_{\text{min}} \parallel$ [mm]					255		
	$s_{\text{cr}} \perp = s_{\text{min}} \perp$ [mm]					240		
Group-factor	$\alpha_{g,N} \parallel$ [-]					2,0		
	$\alpha_{g,V} \parallel$ [-]							
	$\alpha_{g,N} \perp$ [-]							
	$\alpha_{g,V} \perp$ [-]							
Max. installation torque	$T_{\text{inst,max}}$ [Nm]					2		

Upat injection system UPM 44 masonry

**Performances**  
Perforated brick HLz  
Species of brick, installation parameters

**Annex C 53**

Kind of masonry: Perforated brick HLz

Table C85: Characteristic values of resistance; tension load ( $N_{RK}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{RK}$ [kN]			
Compressive strength $f_b = 2 \text{ N/mm}^2$					
12x50 M6 / M8		--	--	0,30	--
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	0,50	0,40	0,50	0,40
20x130 M12 / M16 22x130/200 / M16	16x130 M8 / M10 18x130/200 M10 / M12	0,40	0,30	0,50	0,40
Compressive strength $f_b = 4 \text{ N/mm}^2$					
12x50 M6 / M8		0,50	0,40	0,60	0,50
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	0,90	0,75	0,90	0,90
20x130 M12 / M16 22x130/200 / M16	16x130 M8 / M10 18x130/200 M10 / M12	0,90	0,75	0,90	0,75
Compressive strength $f_b = 6 \text{ N/mm}^2$					
12x50 M6 / M8		0,75	0,60	0,90	0,75
12x85 M6 / M8	16x85 M8 / M10 16x85 / UPM-I M6 / M8 20x85 M12 / M16 20x85 / UPM-I M10 / M12	1,50	1,20	1,50	1,20
20x130 M12 / M16 22x130/200 / M16	16x130 M8 / M10 18x130/200 M10 / M12	1,20	0,90	1,50	1,20

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Perforated brick HLz  
Characteristic values tension load

**Annex C 54**

**Kind of masonry: Perforated brick HLz**

**Table C86: Characteristic values of resistance; shear load ( $V_{Rk}$ )**

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $V_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 2 \text{ N/mm}^2</math></b>					
12x50 M6 / M8				0,50	
12x85 M6 / M8 16x130 M8 / M10	16x85 M8 / M10 16x85 / UPM-I M6 / M8 18x130/200 M10 / M 12 20x85 / UPM-I M10			0,50	
20x130 M12 / M16 22x130/200 M16	20x85 M12 / M16 20 x 85, UPM-I M12			0,60	
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
12x50 M6 / M8				0,90	
12x85 M6 / M8 16x130 M8 / M10	16x85 M8 / M10 16x85 / UPM-I M6 / M8 18x130/200 M10 / M 12 20x85 / UPM-I M10			0,90	
20x130 M12 / M16 22x130/200 M16	20x85 M12 / M16 20 x 85, UPM-I M12			1,20	
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
12x50 M6 / M8				1,50	
12x85 M6 / M8 16x130 M8 / M10	16x85 M8 / M10 16x85 / UPM-I M6 / M8 18x130/200 M10 / M 12 20x85 / UPM-I M10			1,50	
20x130 M12 / M16 22x130/200 M16	20x85 M12 / M16 20x85, UPM-I M12			1,50	

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Perforated brick HLz  
Characteristic values shear load

**Annex C 55**

Kind of masonry: Solid light-weight concrete block Vbl

Table C87: Parameters of brick

Species of brick	Solid light-weight concrete block Vbl	
Density	$\rho \geq [\text{kg/dm}^3]$	2,0
Compressive strength	$f_b \geq [\text{N/mm}^2]$	4, 6, 8 or 10
Standard or approval		
Producer	e.g. Roadstone wood	
Size, dimensions	[mm]	$\geq 440 \times 100 \times 215$
Minimum thickness of brick	$h_{\min}$ [mm]	100

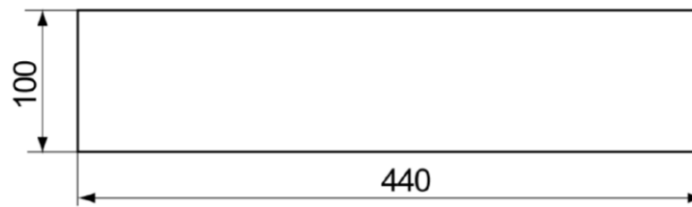


Table C88: Installation parameters for threaded rod (without perforated sleeve)

Size of threaded rod	M6	M8	M10	M12	M16
Effective anchorage depth	$h_{\text{ef}}$ [mm]				
	50	70	50	70	50
Edge distance	$c_{\min}$ [mm]				
					100
Spacing	$s_{\min \parallel}$ [mm]				
					75
	$s_{\text{cr} \parallel}$ [mm]				
					440
Group-factor	$s_{\min \perp}$ [mm]				
					75
	$s_{\text{cr} \perp}$ [mm]				
					215
Group-factor	$\alpha_{\text{g,N} \parallel}$ [-]				
					1,6
	$\alpha_{\text{g,V} \parallel}$ [-]				
					1,3
Max. installation torque	$\alpha_{\text{g,N} \perp}$ [-]				
					1,4
	$\alpha_{\text{g,V} \perp}$ [-]				
					1,3
Max. installation torque	$T_{\text{inst,max}}$ [Nm]	4	10		

Upat injection system UPM 44 masonry

**Performances**  
Solid light-weight concrete block Vbl  
Species of brick, installation parameters

**Annex C 56**



Kind of masonry: Solid light-weight concrete block Vbl					
Table C89: Characteristic values of resistance; tension load ( $N_{Rk}$ )					
Use category		w/w		d/d	
Temperature range	[°C]	50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $N_{Rk}$ [kN]			
Compressive strength $f_b = 4 \text{ N/mm}^2$					
≥ 50	M6	1,20	0,90	2,00	1,50
	M8 / M10 / M12 / M16	1,20	1,20	2,00	2,00
Compressive strength $f_b = 6 \text{ N/mm}^2$					
≥ 50	M6	1,50	1,50	3,00	2,50
	M8 / M10 / M12 / M16	2,00	1,50	3,50	2,50
Compressive strength $f_b = 8 \text{ N/mm}^2$					
≥ 50	M6	2,00	2,00	4,00	3,00
	M8 / M10 / M12 / M16	2,50	2,00	4,50	3,50
Compressive strength $f_b = 10 \text{ N/mm}^2$					
≥ 50	M6	3,00	2,50	5,00	4,00
	M8 / M10 / M12 / M16	3,50	2,50	5,50	4,50
Table C90: Characteristic values of resistance; shear load ( $V_{Rk}$ )					
Use category		w/w		d/d	
Temperature range	[°C]	50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $V_{Rk}$ [kN]			
Compressive strength $f_b = 4 \text{ N/mm}^2$					
≥ 50	M6	1,20			
	M8	1,50			
	M10 / M12	1,50			
	M16	1,50			
Compressive strength $f_b = 6 \text{ N/mm}^2$					
≥ 50	M6	2,00			
	M8	2,00			
	M10 / M12	2,50			
	M16	2,50			
Compressive strength $f_b = 8 \text{ N/mm}^2$					
≥ 50	M6	2,50			
	M8	2,50			
	M10 / M12	3,00			
	M16	3,50			
Compressive strength $f_b = 10 \text{ N/mm}^2$					
≥ 50	M6	3,00			
	M8	3,50			
	M10 / M12	4,00			
	M16	4,50			
Factor for job site tests and displacements see Annex C78.					
Upat injection system UPM 44 masonry					Annex C 57
<b>Performances</b> Solid light-weight concrete block Vbl Characteristic values					

Kind of masonry: Solid light-weight concrete block Vbl

Table C91: Parameters of brick

Species of brick		Solid light-weight concrete block Vbl
Density	$\rho \geq [\text{kg/dm}^3]$	2,0
Compressive strength	$f_b \geq [\text{N/mm}^2]$	6, 8, 10 or 12
Standard or approval		
Producer		e.g. Tramac
Size, dimensions	[mm]	$\geq 440 \times 95 \times 215$
Minimum thickness of brick	$h_{\text{min}}$ [mm]	95

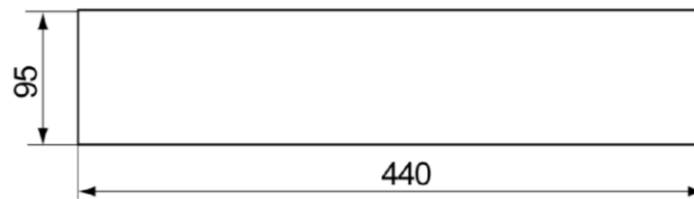


Table C92: Installation parameters for threaded rod without perforated sleeve

Size of threaded rod		M6		M8		M10		M12		M16			
Effective anchorage depth	$h_{\text{ef}}$ [mm]	50	70	50	70	50	70	50	70	50	70		
Edge distance	$c_{\text{min}}$ [mm]	60											
Spacing	$s_{\text{min}}$    [mm]	75											
	$s_{\text{cr}}$    [mm]	440											
	$s_{\text{min}}$ $\perp$ [mm]	75											
	$s_{\text{cr}}$ $\perp$ [mm]	215											
Group-factor	$\alpha_{\text{g,N}}$    [-]	1,9											
	$\alpha_{\text{g,V}}$    [-]	1,4											
	$\alpha_{\text{g,N}}$ $\perp$ [-]	1,9											
	$\alpha_{\text{g,V}}$ $\perp$ [-]	1,4											
Max. installation torque	$T_{\text{inst,max}}$ [Nm]	4				10							

Upat injection system UPM 44 masonry

**Performances**  
Solid light-weight concrete block Vbl  
Species of brick, installation parameters

**Annex C 58**

Kind of masonry: Solid light-weight concrete block Vbl

Table C93: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
50	M6 / M8 / M10 / M12 / M16	1,50	1,20	2,50	2,00
70	M6 / M8	2,00	1,50	3,50	3,00
	M10 / M12 / M16	2,00	2,00	3,50	3,00
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
50	M6 / M8 / M10 / M12 / M16	2,00	1,50	3,50	3,00
70	M6 / M8	2,50	2,00	4,50	4,00
	M10 / M12 / M16	3,00	2,50	5,00	4,00
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
50	M6 / M8 / M10 / M12 / M16	2,50	2,00	4,50	3,50
70	M6 / M8	3,50	3,00	6,00	5,00
	M10 / M12 / M16	3,50	3,00	6,00	5,00
<b>Compressive strength <math>f_b = 12 \text{ N/mm}^2</math></b>					
50	M6 / M8 / M10 / M12 / M16	3,00	2,50	5,00	4,50
70	M6 / M8	4,00	3,50	7,00	6,00
	M10 / M12 / M16	4,50	3,50	7,50	6,00

Table C94: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $V_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
≥ 50	M6 / M8	2,00			
	M10	2,00			
	M12 / M16	1,50			
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
≥ 50	M6 / M8	2,50			
	M10	3,00			
	M12 / M16	2,50			
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
≥ 50	M6 / M8	3,50			
	M10	4,00			
	M12 / M16	3,00			
<b>Compressive strength <math>f_b = 12 \text{ N/mm}^2</math></b>					
≥ 50	M6 / M8	4,00			
	M10	4,50			
	M12 / M16	3,50			

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Solid light-weight concrete block Vbl  
Characteristic values

**Annex C 59**

Kind of masonry: Light-weight concrete hollow block Hbl

Table C95: Parameters of brick

Species of brick		Light-weight concrete hollow block Hbl
Density	$\rho \geq [\text{kg/dm}^3]$	1,2
Compressive strength	$f_b \geq [\text{N/mm}^2]$	4, 6, 8 or 10
Standard or approval		EN771-3
Producer		e.g. Roadstone wood
Size, dimensions	[mm]	$\geq 440 \times 215 \times 215$
Minimum thickness of brick	$h_{\text{min}}$ [mm]	215

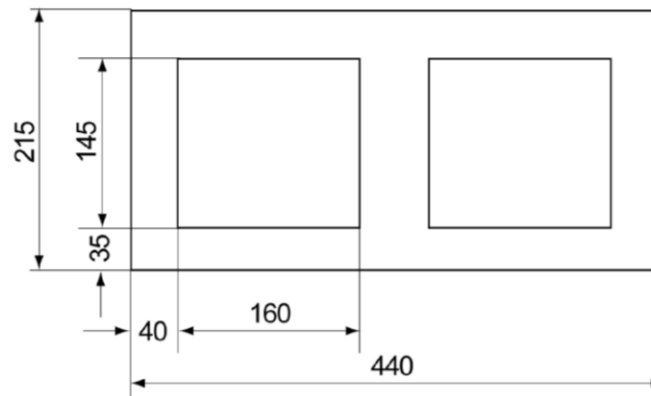


Table C96: Installation parameters for threaded rod and internal threaded anchor UPM-I with perforated sleeve

Size of perforated sleeve	12x50	12x85	16x85	16x130	18x130/200	20x85	20x130	22x130/200
Size of threaded rod	M6/M8	M6/M8	M8/M10	M8/M10	M10	M12	M12/M16	M16
Size of internal threaded anchor UPM-I			M6/M8			M10/M12		
Edge distance	$c_{\text{min}}$ [mm]	110						
Spacing	$s_{\text{min}} \parallel$ [mm]	100						
	$s_{\text{cr}} \parallel$ [mm]	440						
	$s_{\text{min}} \perp$ [mm]	100						
	$s_{\text{cr}} \perp$ [mm]	215						
Group-factor	$\alpha_{g,N} \parallel$ [-]	1,4						
	$\alpha_{g,V} \parallel$ [-]	2,0						
	$\alpha_{g,N} \perp$ [-]	1,4						
	$\alpha_{g,V} \perp$ [-]	1,2						
Max. installation torque	$T_{\text{inst,max}}$ [Nm]	2						

Upat injection system UPM 44 masonry

**Performances**

Light-weight concrete hollow block Hbl  
Species of brick, installation parameters

**Annex C 60**

Kind of masonry: Light-weight concrete hollow block Hbl

Table C97: Characteristic values of resistance; tension load ( $N_{RK}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{RK}$ [kN]			
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	12x85 M6 / M8	0,90	0,90	1,20	0,90
16x85 M8 / M10 16x85 / UPM-I M6 / M8	16x130 M8 / M10 18x130/200 M10 / M12	1,20	0,90	1,50	1,20
20x85 M12 / M16 20x130 M12 / M16	22x130/200 M16 20x85 UPM-I M10 / M 12	2,00	1,50	2,00	1,50
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	12x85 M6 / M8	1,50	1,20	1,50	1,50
16x85 M8 / M10 16x85 / UPM-I M6 / M8	16x130 M8 / M10 18x130/200 M10 / M12	2,00	1,50	2,00	1,50
20x85 M12 / M16 20x130 M12 / M16	22x130/200 M16 20x85 UPM-I M10 / M 12	3,00	2,50	3,00	2,50
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	12x85 M6 / M8	2,00	1,50	2,00	2,00
16x85 M8 / M10 16x85 / UPM-I M6 / M8	16x130 M8 / M10 18x130/200 M10 / M12	2,50	2,00	3,00	2,50
20x85 M12 / M16 20x130 M12 / M16	22x130/200 M16 20x85 UPM-I M10 / M 12	3,50	3,00	4,00	3,50
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	12x85 M6 / M8	2,50	2,00	3,00	2,50
16x85 M8 / M10 16x85 / UPM-I M6 / M8	16x130 M8 / M10 18x130/200 M10 / M12	3,00	2,50	3,50	3,00
20x85 M12 / M16 20x130 M12 / M16	22x130/200 M16 20x85 UPM-I M10 / M 12	4,50	4,00	5,00	4,50

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**

Light-weight concrete hollow block Hbl  
Characteristic values tension load

**Annex C 61**

Kind of masonry: Light-weight concrete hollow block Hbl

Table C98: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $V_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
12x50 M6 12x85 M6	16x85 / UPM-I M6	0,75			
12x50 M8 12x85 M8 16x85 M8 / M10 16x85 / UPM-I M8 16x130 M8 / M10	20x85 M12 / M16 20x85 UPM-I M10 / M12 20x130 M12 / M16 18x130/200 M12 22x130/200 M16	1,20			
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
12x50 M6 12x85 M6	16x85 / UPM-I M6	1,20			
12x50 M8 12x85 M8 16x85 M8 / M10 16x85 / UPM-I M8 16x130 M8 / M10	20x85 M12 / M16 20x85 UPM-I M10 / M12 20x130 M12 / M16 18x130/200 M12 22x130/200 M16	2,00			
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
12x50 M6 12x85 M6	16x85 / UPM-I M6	1,50			
12x50 M8 12x85 M8 16x85 M8 / M10 16x85 / UPM-I M8 16x130 M8 / M10	20x85 M12 / M16 20x85 UPM-I M10 / M12 20x130 M12 / M16 18x130/200 M12 22x130/200 M16	2,50			
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
12x50 M6 12x85 M6	16x85 / UPM-I M6	2,00			
12x50 M8 12x85 M8 16x85 M8 / M10 16x85 / UPM-I M8 16x130 M8 / M10	20x85 M12 / M16 20x85 UPM-I M10 / M12 20x130 M12 / M16 18x130/200 M12 22x130/200 M16	3,00			

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**

Light-weight concrete hollow block Hbl  
Characteristic values shear load

**Annex C 62**



Kind of masonry: Solid brick Mz

Table C99: Parameters of brick

Species of brick		Solid brick Mz
Density	$\rho \geq [\text{kg/dm}^3]$	1,8
Compressive strength	$f_b \geq [\text{N/mm}^2]$	10 or 20
Standard or approval		EN 771-2
Producer		e.g. Wienerberger
Size, dimensions	[mm]	$\geq 228 \times 108 \times 54$
Minimum thickness of brick	$h_{\text{min}}$ [mm]	108

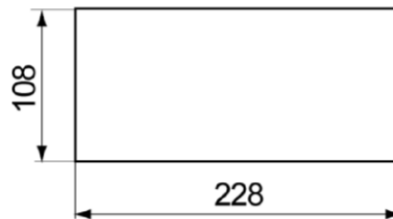


Table C100: Installation parameters for threaded rod and internal threaded anchor without perforated sleeve

Size of threaded rod	M6		M8		M10		M12		M16		UPM-I <sup>1)</sup> M6/M8	UPM-I M10/M12
Effective anchorage depth $h_{\text{ef}}$ [mm]	50	90	50	90	50	90	50	90	50	90	85	85
Edge distance $c_{\text{min}}$ [mm]	60											
Spacing	$s_{\text{cr}} \parallel = s_{\text{min}} \parallel$ [mm]		230									
	$s_{\text{cr}} \perp = s_{\text{min}} \perp$ [mm]		60									
Group-factor	$\alpha_{\text{g,N}} \parallel$ [-]		2,0									
	$\alpha_{\text{g,V}} \parallel$ [-]											
	$\alpha_{\text{g,N}} \perp$ [-]											
	$\alpha_{\text{g,V}} \perp$ [-]											
Max. installation torque $T_{\text{inst,max}}$ [Nm]	4		10									

<sup>1)</sup> For UPM-I with screw M6:  $T_{\text{inst,max}} = 4 \text{ Nm}$

Upat injection system UPM 44 masonry

**Performances**  
Solid brick Mz  
Characteristic values

**Annex C 63**

Kind of masonry: Solid brick Mz

Table C101: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
≥ 50	M6	0,60	0,50	1,20	0,90
≥ 50	M8	0,90	0,90	1,50	1,50
≥ 50	M10 / M12 / M16	0,75	0,60	1,20	1,20
85	UPM-I M6 / M8 UPM-I M10 / M12				
<b>Compressive strength <math>f_b = 20 \text{ N/mm}^2</math></b>					
≥ 50	M6	0,90	0,75	1,50	1,20
≥ 50	M8	1,50	1,20	2,50	2,00
≥ 50	M10 / M12 / M16	1,20	0,90	2,00	1,50
85	UPM-I M6 / M8 UPM-I M10 / M12				

Table C102: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $V_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
≥ 50	M6	2,00			
85	UPM-I M6				
≥ 50	M8	3,00			
85	UPM-I M8				
≥ 50	M10	4,00			
85	UPM-I M10				
≥ 50	M12	4,50			
85	UPM-I M12				
≥ 50	M16	5,50			
<b>Compressive strength <math>f_b = 20 \text{ N/mm}^2</math></b>					
≥ 50	M6	2,50			
85	UPM-I M6				
≥ 50	M8	4,00			
85	UPM-I M8				
≥ 50	M10	5,50			
85	UPM-I M10				
≥ 50	M12	6,00 (5,5) <sup>1</sup>			
85	UPM-I M12				
≥ 50	M16	8,00 (5,5) <sup>1</sup>			

<sup>1)</sup> Characteristic value pushing out of one brick  $V_{Rk,pb} = 5,50 \text{ kN}$

Factor for job site tests and displacements see Annex C78

Upat injection system UPM 44 masonry

**Performances**  
Solid brick Mz  
Characteristic values

**Annex C 64**

Kind of masonry: Solid sand-lime block KS

Table C103: Parameters of brick

Species of brick		Solid sand-lime block KS	
Density	$\rho \geq [\text{kg/dm}^3]$	1,8	2,2
Compressive strength	$f_b \geq [\text{N/mm}^2]$	10, 20	36
Standard or approval		EN 771-2	
Producer		e.g. Calduran	
Size, dimensions	[mm]	$\geq 997 \times 214 \times 538$	
Minimum thickness of brick	$h_{\min}$ [mm]	214	

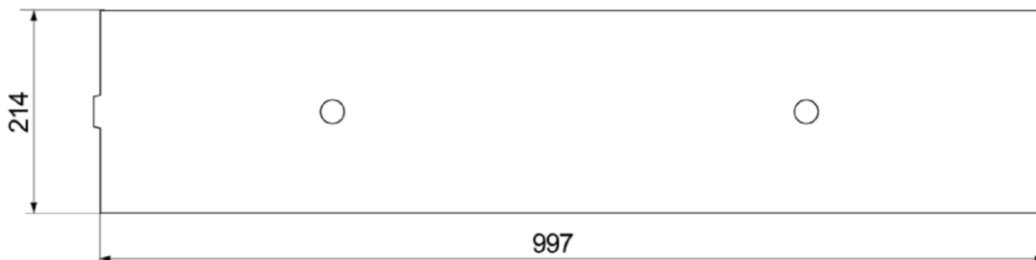


Table C104: Installation parameters for threaded rod and internal threaded anchor without perforated sleeve

Size of threaded rod	M6		M8		M10		M12		M16		UPM-I <sup>1)</sup> M6/M8	UPM-I M10/M12
	50	100	50	100	50	100	50	100	50	100		
Effective anchorage depth	$h_{\text{ef}}$ [mm]		50	100	50	100	50	100	50	100	85	85
Edge distance	$c_{\min}$ [mm]		75									
Spacing	$s_{\min \parallel} = s_{\min \parallel}$ [mm]		300									
	$s_{\min \perp} = s_{\min \perp}$ [mm]		300									
Group-factor	$\alpha_{g,N \parallel}$ [-]		2,0									
	$\alpha_{g,V \parallel}$ [-]											
	$\alpha_{g,N \perp}$ [-]											
	$\alpha_{g,V \perp}$ [-]											
Max. installation torque	$T_{\text{inst,max}}$ [Nm]		4		10							

<sup>1)</sup> FOR UPM-I with screw M6:  $T_{\text{inst,max}} = 4 \text{ Nm}$

Upat injection system UPM 44 masonry

**Performances**

Solid sand-lime block KS  
Species of brick, installation parameters

**Annex C 65**

Kind of masonry: Solid sand-lime block KS

Table C105: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range	[°C]	50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>					
50, 100	M6	4,00	3,00	7,00	5,50
50	M8	4,00	3,50	7,00	6,00
100	M8	7,00	6,00	12,00	10,00
50	M10	5,00	4,00	8,00	7,00
100	M10	6,00	5,00	9,50	8,00
50	M12	5,00	4,00	8,00	6,50
100	M12	6,00	5,00	10,00	8,00
≥50	M16	5,50	4,50	9,00	7,50
85	UPM-I M6/M8, UPM-I M10/M12				
100	M16	7,50	6,00	11,50	9,50
<b>Compressive strength <math>f_b = 20 \text{ N/mm}^2</math></b>					
50, 100	M6	5,50	4,50	8,50	8,00
50	M8	6,00	5,00	10,50	8,50
100	M8	10,00	8,50	12,00	12,00
50	M10	7,00	6,00	11,50	10,00
100	M10	8,5	7,00	12,00	10,00
50	M12	7,00	6,00	11,00	9,50
100	M12	9,00	7,50	12,00	12,00
≥50	M16	8,00	7,00	12,00	10,50
85	UPM-I M6/M8, UPM-I M10/M12				
100	M16	11,00	9,00	12,00	12,00
<b>Compressive strength <math>f_b = 36 \text{ N/mm}^2</math></b>					
50, 100	M6	4,50	3,50	8,00	6,50
50	M8	8,00	6,50	12,00	11,00
100	M8	12,00	12,00	12,00	12,00
50	M10	11,50	9,50	12,00	12,00
100	M10	12,00	12,00	12,00	12,00
50	M12	12,00	11,50	12,00	12,00
100	M12	12,00	12,00	12,00	12,00
≥50	M16	12,00	12,00	12,00	12,00
85	UPM-I M6/M8, UPM-I M10/M12				
100	M16	12,00	12,00	12,00	12,00

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Solid sand-lime block KS  
Characteristic values tension load

**Annex C 66**

Kind of masonry: Solid sand-lime block KS

Table C106: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Use category		w/w	d/d
Temperature range	[°C]	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $V_{Rk}$ [kN]	
<b>Compressive strength <math>f_b = 10 \text{ N/mm}^2</math></b>			
≥50	M6	3,00	
85	UPM-I M6		
≥50	M8	5,00	
85	UPM-I M8		
≥50	M10	5,50	
85	UPM-I M10		
≥50	M12 / M16	4,00	
85	UPM-I M12		
<b>Compressive strength <math>f_b = 20 \text{ N/mm}^2</math></b>			
≥50	M6	4,50	
85	UPM-I M6		
≥50	M8	7,00	
85	UPM-I M8		
≥50	M10	7,50	
85	UPM-I M10		
≥50	M12 / M16	6,00	
85	UPM-I M12		
<b>Compressive strength <math>f_b = 36 \text{ N/mm}^2</math></b>			
≥50	M6	4,50	
85	UPM-I M6		
≥50	M8	9,00	
85	UPM-I M8		
≥50	M10	11,00	
85	UPM-I M10		
≥50	M12 / M16	12,00	
85	UPM-I M12		

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Solid sand-lime block KS  
Characteristic values shear load

**Annex C 67**

Kind of masonry: Perforated brick HLz

Table C107: Parameters of brick

Species of brick		Perforated brick HLz
Density	$\rho \geq [\text{kg}/\text{dm}^3]$	$\geq 1,4$
Compressive strength	$f_b \geq [\text{N}/\text{mm}^2]$	2, 4, 6 or 8
Standard or approval		EN 771-1
Producer		e.g. Wienerberger
Size, dimensions	[mm]	230x108x55
Minimum thickness of brick	$h_{\text{min}}$ [mm]	108

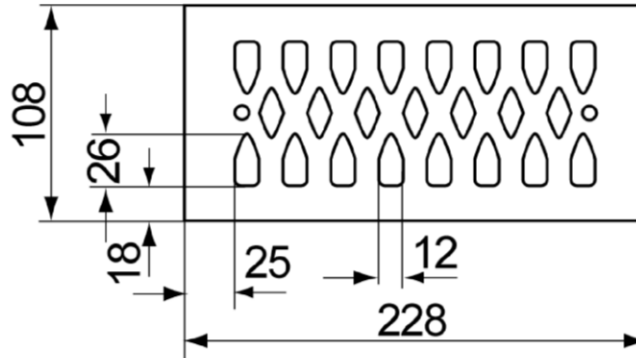


Table C108: Installation parameters for threaded rod with perforated sleeve and internal threaded anchor UPM-I with perforated sleeve

Size of perforated sleeve	12x50	12x85	16x85	20x85
Size of threaded rod	M6   M8	M6   M8	M8   M10	M12   M16
Size of internal threaded anchor UPM-I			M6/M8	M10/M12
Edge distance	$c_{\text{min}}$ [mm]	60		
Spacing	$s_{\text{min}} \parallel$ [mm]	80		
	$s_{\text{cr}} \parallel$ [mm]	230		
	$s_{\text{min}} \perp$ [mm]	60		
Group-factor	$\alpha_{g,N} \parallel$ [-]	2,0		
	$\alpha_{g,V} \parallel$ [-]			
	$\alpha_{g,N} \perp$ [-]			
	$\alpha_{g,V} \perp$ [-]			
Max. installation torque	$T_{\text{inst,max}}$ [Nm]	2		

Upat injection system UPM 44 masonry

**Performances**  
Perforated brick HLz  
Species of brick, installation parameters

**Annex C 68**



Kind of masonry: Perforated brick HLz

Table C109: Characteristic values of resistance; tension load ( $N_{Rk}$ )<sup>1)</sup>

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 2 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,30	--	0,30	0,30
12x85 M6 / M8		0,90	0,75	0,90	0,75
16x85 M8 / M10	16x85 / UPM-I M6 / M8	0,75	0,60	0,90	0,75
20x85 M12 / M16	20x85 / UPM-I M10 / M12	0,50	0,40	0,60	0,50
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,60	0,50	0,75	0,60
12x85 M6 / M8		1,50	1,50	2,00	1,50
16x85 M8 / M10	16x85 / UPM-I M6 / M8	1,50	1,20	1,50	1,50
20x85 M12 / M16	20x85 / UPM-I M10 / M12	0,90	0,90	1,20	0,90
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		0,90	0,75	0,90	0,90
12x85 M6 / M8		2,50	2,00	3,00	2,50
16x85 M8 / M10	16x85 / UPM-I M6 / M8	2,50	2,00	2,50	2,00
20x85 M12 / M16	20x85 / UPM-I M10 / M12	1,50	1,20	1,50	1,50
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
12x50 M6 / M8		1,20	0,90	1,50	1,20
12x85 M6 / M8		3,50	3,00	4,00	3,00
16x85 M8 / M10	16x85 / UPM-I M6 / M8	3,00	2,50	3,50	3,00
20x85 M12 / M16	20x85 / UPM-I M10 / M12	2,00	1,50	2,50	2,00

<sup>1)</sup> If the fixing is in a solid area, for w/w, the characteristic values shall be reduced with the factor 0,64.

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Perforated brick HLz  
Characteristic values tension load

**Annex C 69**

**Kind of masonry: Perforated brick HLz**

**Table C110: Characteristic values of resistance; shear load ( $V_{RK}$ )**

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Sleeve/anchor combinations	Sleeve/anchor combinations	characteristic values $V_{RK}$ [kN]			
<b>Compressive strength <math>f_b = 2 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	16x85 M8 / M10	0,6			
12x85 M6 / M8	16x85 UPM-I M6 / M8				
20x85 M12 / M16	20x85 / UPM-I M10 / M12	0,4			
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	16x85 M8 / M10	1,2			
12x85 M6 / M8	16x85 UPM-I M6 / M8				
20x85 M12 / M16	20x85 / UPM-I M10 / M12	0,9			
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	16x85 M8 / M10	1,5			
12x85 M6 / M8	16x85 UPM-I M6 / M8				
20x85 M12 / M16	20x85 / UPM-I M10 / M12	1,2			
<b>Compressive strength <math>f_b = 8 \text{ N/mm}^2</math></b>					
12x50 M6 / M8	16x85 M8 / M10	2,5			
12x85 M6 / M8	16x85 UPM-I M6 / M8				
20x85 M12 / M16	20x85 / UPM-I M10 / M12	1,5			

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**  
Perforated brick HLz  
Characteristic values shear load

**Annex C 70**

Kind of masonry: Autoclaved aerated concrete

Cylindrical drill hole

Table C111: Parameters of brick

Species of brick		Autoclaved aerated concrete		
Density	$\rho \geq [\text{kg/dm}^3]$	350	500	650
Compressive strength	$f_b \geq [\text{N/mm}^2]$	2	4	6
Standard		EN 771-4		
Producer		e.g. Ytong		

Table C112: Installation parameters for threaded rod and internal threaded anchor  
without perforated sleeve

Size of threaded rod	M6	M8	M10	M12	M16	UPM-I M6 / M8	UPM-I M10/ M12
Effective anchorage depth $h_{ef}$ [mm]	100					85	
Edge distance $c_{min}$ [mm]	100						
Spacing	$s_{cr \parallel} = s_{min \parallel}$ [mm]				250		
	$s_{cr \perp} = s_{min \perp}$ [mm]				250		
Group-factor	$\alpha_{g,N \parallel}$ [-]				2,0		
	$\alpha_{g,V \parallel}$ [-]						
	$\alpha_{g,N \perp}$ [-]						
	$\alpha_{g,V \perp}$ [-]						
Max. installation torque $T_{inst,max}$ [Nm]	1			2		1	2

Upat injection system UPM 44 masonry

**Performances**

Autoclaved aerated concrete  
Cylindrical drill hole  
Installation parameters

**Annex C 71**

Kind of masonry: Autoclaved aerated concrete (cylindrical drill hole)

Table C113: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 2 \text{ N/mm}^2</math></b>					
100	M6	1,20		1,50	
	M8	1,50		1,50	
	M10	1,50		1,50	
	M12	1,50		2,00	
	M16	2,00		2,00	
85	UPM-I M6 / M 8	1,50		1,50	
	UPM-I M10 / M 12	1,50		1,50	
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
100	M6	1,20		1,50	
	M8	2,00		2,00	
	M10	2,50		3,00	
	M12	2,50		2,50	
	M16	2,00		2,00	
85	UPM-I M6 / M 8	2,00		2,00	
	UPM-I M10 / M 12	1,50		1,50	
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
100	M6	1,50		1,50	
	M8	3,00		3,50	
	M10	4,50		5,00	
	M12	4,50		5,00	
	M16	3,00		3,00	
85	UPM-I M6 / M 8	3,50		3,50	
	UPM-I M10 / M 12	2,50		2,50	

Calculation of pulling out of one brick (tension load):  $N_{Rk,pb}$  see ETAG 029, Annex C

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**

Autoclaved aerated concrete  
Cylindrical drill hole  
Characteristic values tension load

**Annex C 72**

Kind of masonry: Autoclaved aerated concrete (cylindrical drill hole)

Table C114: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $V_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 2 \text{ N/mm}^2</math></b>					
85	UPM-I M6	1,20			
	UPM-I M8				
	UPM-I M10				
	UPM-I M12				
100	M12	1,50			
100	M6, M8, M10, M16	1,20			
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
85	UPM-I M6	2,00			
	UPM-I M8				
	UPM-I M10				
85	UPM-I M12	2,50			
100	M8, M12	2,50			
100	M6, M10, M16	2,00			
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
85	UPM-I M6	2,50			
	UPM-I M8				
	UPM-I M10				
85	UPM-I M12	3,50			
100	M6	2,5			
100	M8, M10	3,0			
100	M12	3,50			
100	M16	4,50			

Calculation of pushing out of one brick (shear load):  $V_{Rk,pb}$  see ETAG 029, Annex C

Factor for job site tests and displacements see Annex C78.

Upat injection system UPM 44 masonry

**Performances**

Autoclaved aerated concrete  
Cylindrical drill hole  
Characteristic values shear load

**Annex C 73**

Kind of masonry: Autoclaved aerated concrete

Conical drill hole (with special drill bit PBB)

Table C115: Parameters of brick

Species of brick		Autoclaved aerated concrete		
Density	$\rho \geq [\text{kg/dm}^3]$	350	500	650
Compressive strength	$f_b \geq [\text{N/mm}^2]$	2	4	6
Standard or approval		EN 771-4		
Producer		e.g. Ytong		

Table C116: Installation parameters for threaded rod and internal threaded anchor without perforated sleeve

Size of threaded rod	M8	M10	M12	M8	M10	M12	UPM-I M6/M8
Effective anchorage depth $h_{ef}$ [mm]	75			95			85
Edge distance $c_{min}$ [mm]	120			150			
Spacing	$s_{cr \parallel} = s_{min \parallel}$ [mm]	240				300	
	$s_{cr \perp} = s_{min \perp}$ [mm]	240				250	
Group-factor	$\alpha_{g,N \parallel}$ [-]			2,0			
	$\alpha_{g,V \parallel}$ [-]						
	$\alpha_{g,N \perp}$ [-]						
	$\alpha_{g,V \perp}$ [-]						
Max. installation torque $T_{inst,max}$ [Nm]				2			

Upat injection system UPM 44 masonry

**Performances**

Autoclaved aerated concrete  
Conical drill hole with drill bit PBB  
Installation parameters

**Annex C 74**



Kind of masonry: Autoclaved aerated concrete

Conical drill hole (with special drill bit PBB)

Table C117: Characteristic values of resistance; tension load ( $N_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $N_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 2 \text{ N/mm}^2</math></b>					
75	M8 / M10 / M12	2,00	1,50	2,00	2,00
95	M8 / M10 / M12	2,50	2,00	2,50	2,50
85	UPM-I M6 / M8	2,00	1,50	2,00	2,00
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
75	M8 / M10 / M12	3,00	1,50	3,00	2,50
95	M8 / M10 / M12	3,50	3,00	3,50	3,00
85	UPM-I M6 / M8	3,00	2,50	3,00	2,50
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
75	M8 / M10 / M12	3,50	3,00	4,00	3,50
95	M8 / M10 / M12	4,00	4,00	4,50	4,00
85	UPM-I M6 / M8	3,50	3,00	4,00	3,50

Calculation of pulling out of one brick (tension load):  $N_{Rk,pb}$  see ETAG 029, Annex C

Table C118: Characteristic values of resistance; shear load ( $V_{Rk}$ )

Use category		w/w		d/d	
Temperature range [°C]		50/80	72/120	50/80	72/120
Effective anchorage depth	Anchor size	characteristic values $V_{Rk}$ [kN]			
<b>Compressive strength <math>f_b = 2 \text{ N/mm}^2</math></b>					
75, 95, 85	all sizes	2,50			
<b>Compressive strength <math>f_b = 4 \text{ N/mm}^2</math></b>					
75, 95, 85	all sizes	4,50			
<b>Compressive strength <math>f_b = 6 \text{ N/mm}^2</math></b>					
75, 95, 85	all sizes	6,00			

Calculation of pushing out of one brick (shear load):  $V_{Rk,pb}$  see ETAG 029, Annex C

Factor for job site tests and displacements see Annex C78

Upat injection system UPM 44 masonry

**Performances**

Autoclaved aerated concrete  
Conical drill hole with drill bit PBB  
Characteristic values

**Annex C 75**

**Table C119: Characteristic bending moments for threaded rods**

Size				M6	M8	M10	M12	M16	
Characteristic bending moments $M_{Rk,s}$	zinc plated steel	Property class	5.8 [Nm]	8	19	37	65	166	
			8.8 [Nm]	12	30	60	105	266	
	stainless steel A4	Property class	50 [Nm]	8	19	37	65	166	
			70 [Nm]	11	26	52	92	232	
	high corrosion resistant steel C	Property class	80 [Nm]	12	30	60	105	266	
			50 [Nm]	8	19	37	65	166	
				70 <sup>1)</sup> [Nm]	11	26	52	92	232
				80 [Nm]	12	30	60	105	266

<sup>1)</sup>  $f_{uk}=700\text{ N/mm}^2$ ;  $f_{yk}=560\text{ N/mm}^2$

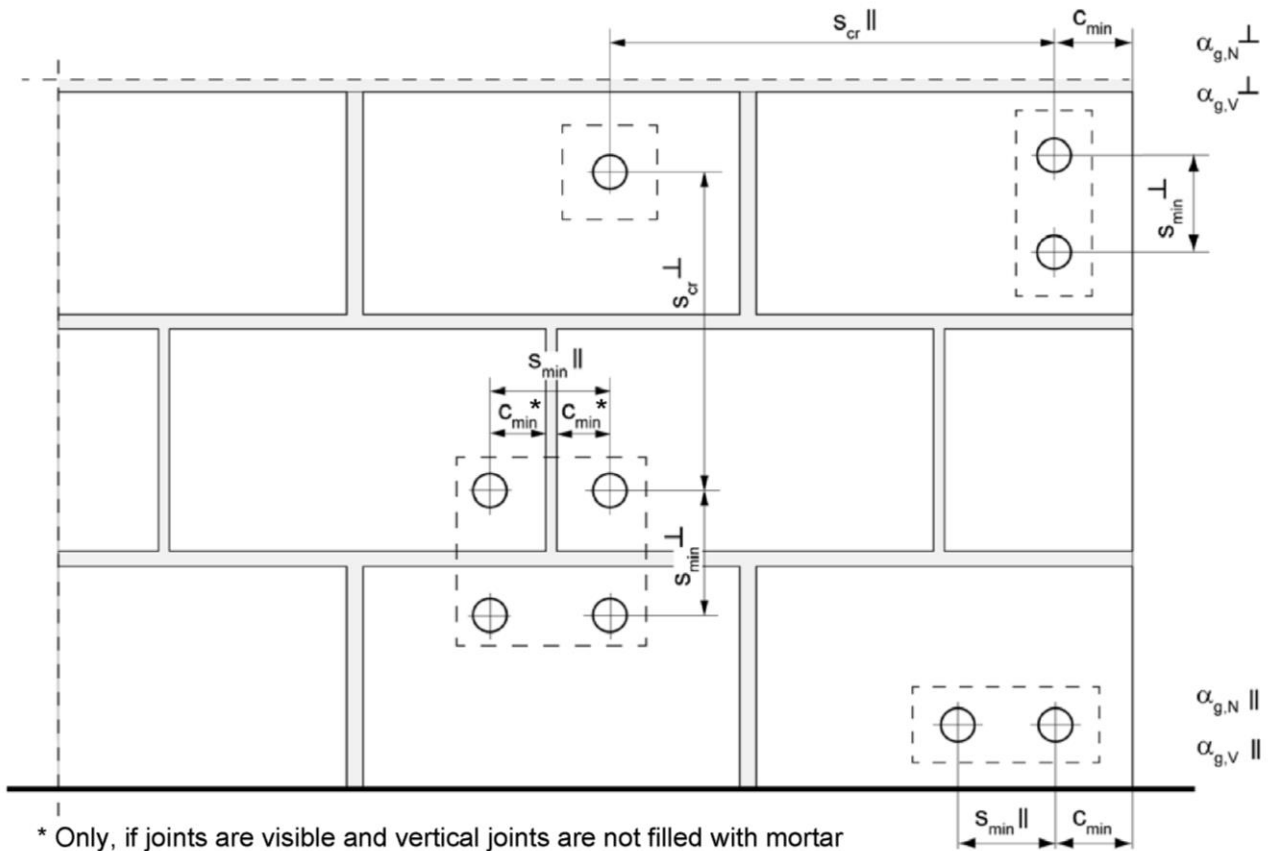
**Table C120: Characteristic bending moments for internal threaded anchors UPM-I**

Size UPM-I				M6	M8	M10	M12
Characteristic bending moments $M_{Rk,s}$	zinc plated steel,	Property class of screw	5.8 [Nm]	8	19	37	65
			8.8 [Nm]	12	30	60	105
	stainless steel A4	Property class of screw	70 [Nm]	11	26	52	92
	high corrosion resistant steel C	Property class of screw	70 [Nm]	11	26	52	92

Upat injection system UPM 44 masonry

**Performances**  
Characteristic bending moments

**Annex C 76**



- $s_{min \parallel}$  = Minimum spacing parallel to bed joint
- $s_{min \perp}$  = Minimum spacing vertical to bed joint
- $s_{cr \parallel}$  = Characteristic spacing parallel to bed joint
- $s_{cr \perp}$  = Characteristic spacing vertical to bed joint
- $c_{cr} = c_{min}$  = Edge distance
- $\alpha_{g,N \parallel}$  = Group factor for tension load parallel to bed joint
- $\alpha_{g,V \parallel}$  = Group factor for shear load parallel to bed joint
- $\alpha_{g,N \perp}$  = Group factor for tension load vertical to bed joint
- $\alpha_{g,V \perp}$  = Group factor for shear load vertical to bed joint

For  $s > s_{cr}$   $\alpha_g = 2$

For  $s_{min} \leq s \leq s_{cr}$   $\alpha_g$  according to installation parameters of brick

$$N_{Rk}^g = \alpha_{g,N} \cdot N_{Rk}; \quad V_{Rk}^g = \alpha_{g,V} \cdot V_{Rk} \quad (\text{Group of 2 anchors})$$

$$N_{Rk}^g = \alpha_{g,N \parallel} \cdot \alpha_{g,N \perp} \cdot N_{Rk}; \quad V_{Rk}^g = \alpha_{g,V \parallel} \cdot \alpha_{g,V \perp} \cdot V_{Rk} \quad (\text{Group of 4 anchors})$$

Upat injection system UPM 44 masonry

**Performances**

Definition of minimum edge distance, minimum spacing and group factors

**Annex C 77**

**Table C121:  $\beta$ - factors for job site tests**

Tension load

Use category		w/w		d/d	
Temperature range		50/80	72/120	50/80	72/120
Material	Size				
solid units	M6	0,55	0,46	0,96	0,80
	M8	0,57	0,51		
	M10	0,59	0,52		
	M12 UPM-I M6, M8	0,60	0,54		
	M16 UPM-I M10, M12	0,62	0,52		
	16x85	0,55	0,46		
hollow units	all size	0,86	0,72	0,96	0,80
Autoclaved aerated concrete, cylindrical drill hole	all size	0,73	0,73	0,81	0,81
Autoclaved aerated concrete, conical drill hole	all size	0,66	0,59	0,73	0,66

**Table C122: Displacements**

Material	N [kN]	$\delta N_0$ [mm]	$\delta N_\infty$ [mm]	V [kN]	$\delta V_0$ [mm]	$\delta V_\infty$ [mm]
Solid units and autoclaved aerated concrete	$\frac{N_{Rk}}{1,4 * \gamma_M}$	0,03	0,06	$\frac{V_{Rk}}{1,4 * \gamma_M}$	0,59	0,88
hollow units	$\frac{N_{Rk}}{1,4 * \gamma_M}$	0,03	0,06	$\frac{V_{Rk}}{1,4 * \gamma_M}$	1,71	2,56
brick Annex C36/C37	$\frac{N_{Rk}}{1,4 * \gamma_M}$	0,03	0,06	$\frac{V_{Rk}}{1,4 * \gamma_M}$	6,44	9,66

Upat injection system UPM 44 masonry

**Performances**  
 $\beta$ - factors for job site tests,  
Displacements

**Annex C 78**