

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-05/0250
of 4 March 2016

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

weber.therm XPM1 / B 300 Wärmedämm-Verbundsystem

Product family
to which the construction product belongs

External Thermal Insulation Composite System with
rendering
for the use as external insulation of building walls

Manufacturer

Saint-Gobain Weber GmbH
Schanzenstraße 84
40549 Düsseldorf
DEUTSCHLAND

Manufacturing plant

Saint-Gobain Weber GmbH
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Meiersberger Straße
42489 Wülfrath
DEUTSCHLAND

This European Technical Assessment
contains

19 pages including 5 annexes which form an integral part
of this assessment

Annex 6 Control Plan contains confidential information
and is not included in the European Technical
Assessment when that assessment is publicly available

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

Guideline for European technical approval of "External
Thermal Insulation Composite Systems with Rendering",
ETAG 004, edition 2000, amended 2013,
used as European Assessment Document (EAD)
according to Article 66 Paragraph 3 of Regulation (EU)
No 305/2011.

This version replaces

ETA-05/0250 issued on 4 March 2011

**European Technical Assessment
ETA-05/0250**

Page 2 of 19 | 4 March 2016

English translation prepared by DIBt

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SPECIFIC PART

1 Technical description of the product

1.1 Definition of the kit

This product is an ETICS (External Thermal Insulation Composite System) with rendering - a kit comprising components which are factory-produced by the manufacturer or component suppliers. It's made up on site from these. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA.

The ETICS kit comprises a prefabricated insulation product of expanded polystyrene (EPS) to be bonded and if it necessary additional mechanically fixed onto a wall. The methods of fixing and the relevant components are specified in the table below. The insulation product is faced with a rendering system consisting of one or more layers (site applied), one of which contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer.

The ETICS may include special fittings (e.g. base profiles, corner profiles ...) for connection to adjant building elements (apertures, corners, parapets ...). Assessment and performance of these components is not addressed in this ETA, however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

1.2 Composition of the ETICS

	Components National application documents shall be taken into account	Coverage [kg/m ²]	Thickness [mm]
Insulation material with associated method of fixing	Bonded ETICS:		
	• Insulation product (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS)		
	– standard EPS	–	≤ 300
	– elastified EPS	–	≤ 200
	• Adhesives (minimum bonded surface 40 %)		
	– weber.therm collage (cement based powder requiring addition of about 20 % of water)	2.5 to 3.5 (prepared)	–
	– weber.therm flex (cement based powder requiring addition of about 20 % of water)		–
	– weber.therm Klebemörtel (cement based powder requiring addition of about 20 % of water)	4.0 to 6.0 (prepared)	–
	– maxit multi Baukleber (cement based powder requiring addition of about 20 % of water)		–
	– weber.therm 300 (cement based powder requiring addition of about 27 % of water)		–
– weber.therm 301 (cement based powder requiring addition of about 25 % of water)	–		
– maxit multi Kleber und Armierungsmörtel (cement based powder requiring addition of about 25 % of water)	–		
– weber.therm 302 (cement based powder requiring addition of about 33 % of water)		–	

	Components National application documents shall be taken into account	Coverage [kg/m ²]	Thickness [mm]
Insulation material with associated method of fixing	<ul style="list-style-type: none"> – maxit multi Kleber und Armierungsmörtel E (cement based powder requiring addition of about 33 % of water) – weber.therm 303 (cement based powder requiring addition of about 25 % of water) – weber.therm 304 (cement based powder requiring addition of about 33 % of water) – maxit multi Kleber und Armierungsmörtel PS (cement based powder requiring addition of about 33 % of water) – weber.therm 370 (cement based powder requiring addition of about 22 % of water) 	4.0 to 6.0 (prepared)	– – – – –
	<p>Mechanically fixed ETICS with profiles and supplementary adhesive:</p> <ul style="list-style-type: none"> • Insulation product (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS) <ul style="list-style-type: none"> – standard EPS • Supplementary adhesive (equal to bonded ETICS) • Profiles (see annex 3 for product characteristics) <ul style="list-style-type: none"> – "PVC Halteleiste" – "PVC Verbindungsleiste" Polyvinyl chloride (PVC) profiles • Anchors for profiles (see annex 2 for product characteristics) <ul style="list-style-type: none"> – WS 8 L – WS 8 N – ejothem SDK U – SDF-K plus – ejothem NK U 	–	60 to 200
	<p>Mechanically fixed ETICS with anchors and supplementary adhesive:</p> <ul style="list-style-type: none"> • Insulation product (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS) <ul style="list-style-type: none"> – standard EPS – elastified EPS • Supplementary adhesive (equal to bonded ETICS) 	– –	60 to 300 60 to 200

	Components National application documents shall be taken into account	Coverage [kg/m ²]	Thickness [mm]
	<ul style="list-style-type: none"> Anchors for insulation product (see annex 2 for product characteristics) all anchors with ETA according to ETAG 014¹ with characteristics defined in annex 2 		
Base coat	weber.therm 305 cement based powder requiring addition of about 27 % of water to be used with finishing coat weber.therm 305	about 8.0 (prepared)	5.0 to 7.0
	weber.therm 305 AquaBalance cement based powder requiring addition of about 27 % of water to be used with finishing coat weber.therm 305 AquaBalance	about 8.0 (prepared)	5.0 to 7.0
	weber.therm M1 cement based powder requiring addition of about 27 % of water to be used with finishing coat weber.therm M1	about 9.0 (prepared)	5.0 to 7.0
Glass fibre mesh	weber.therm 310 (only to be used with weber.therm 305 and weber.therm 305 AquaBalance) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 200 g/m ² and mesh size of about 8.0 mm x 8.0 mm (see annex 4 for product characteristics)	–	–
	weber.mesh standard (only to be used with weber.therm M1) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 160 g/m ² and mesh size of about 3.5 mm x 3.5 mm (see annex 4 for product characteristics)	–	–
Finishing coat	<ul style="list-style-type: none"> Thin layered cement based powder requiring addition of about 27 % of water): weber.therm 305 (particle size 1.5 – 2 – 3 – 4 and 5 mm) weber.therm 305 AquaBalance (particle size 1.5 – 2 – 3 – 4 and 5 mm) 	2.0 to 5.0 (prepared)	} regulated by particle size
	<ul style="list-style-type: none"> Thick layered cement based powder requiring addition of about 27 % of water: weber.therm 305 scraped render (particle size 1.5 – 2 – 3 – 4 and 5 mm) weber.therm 305 AquaBalance scraped render (particle size 1.5 – 2 – 3 – 4 and 5 mm) 	about 8.0 (prepared) about 8.0 (prepared)	
	<ul style="list-style-type: none"> Thick layered cement based powder requiring addition of about 23 % of water: weber.therm M1 scraped render (particle size 1.5 – 2 – 3 – 4 and 5 mm) 	about 10.0 (prepared)	8.0 to 10.0
Ancillary material	Remains the responsibility of the manufacturer.		

¹ ETAG 014

Plastic anchors for fixing of external thermal insulation composite systems with rendering

2. Specification of the intended use in accordance with the applicable European assessment Document (hereinafter called EAD)

2.1 Intended use

This ETICS is intended to be used as external insulation to the walls of buildings made of masonry (bricks, blocks, stones ...) or concrete (cast on site or as prefabricated panels) with and without rendering. The characteristics of the walls shall be verified prior to use of the ETICS, especially regarding conditions for reaction to fire classification and for fixing of the ETICS either by bonding or mechanically. It shall be designed to give the wall to which it is applied satisfactory thermal insulation.

The ETICS is non load-bearing construction element. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to durability by providing enhanced protection from the effects of weathering.

The ETICS can be used on new or existing (retrofit) vertical walls.

The ETICS is not intended to ensure the air tightness of the building structure.

The choice of the method of fixing depends on the characteristics of the substrate, which could need preparation (see clause 7.2.1 of ETAG 004) and on the national instructions.

The verifications and assessment methods on which this European Technical Assessment (hereinafter called ETA) is based lead to the assumption of a working life of the ETICS "weber.therm XPM1/ B300 Wärmedämm-Verbundsystem" of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the assumed economically reasonable working life of the works.

2.2 Manufacturing

The ETA is issued for the ETICS on the basis of agreed data/information, deposited with the DIBt, which identifies the ETICS that has been assessed and judged. Changes to the ETICS or the components or their production process, which could result in this deposited data/information being incorrect, should be notified to the DIBt before the changes are introduced. The DIBt will decide whether or not such changes affect the approval and consequently the validity of the CE marking on the basis of the approval and if so whether further assessment or alterations to the approval shall be necessary.

2.3 Design and installation

The installation instructions including special installation techniques and provisions for the qualification of the personnel are given in the manufacturer's technical documentation.

Design, installation and execution of ETICS are to be in conformity with national documents. Such documents and the level of their implementation in Member States' legislation are different. Therefore, the assessment and declaration of performance are done taking into account general assumptions introduced in the chapters 7.1 and 7.2 of ETAG 004 used as EAD, which summarize how information introduced in the ETA and related documents is intended to be used in the construction process and gives advice to all parties interested when normative documents are missing.

2.4 Packing, transport and storage

The information on packaging, transport and storage is given in the manufacturer's technical documentation. It is the responsibility of the manufacturer to ensure that this information is made know to the concerned people.

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2.5 Use, maintenance, repair

The finishing coat shall normally be maintained in order to fully preserve the ETICS performance. Maintenance includes at least:

- visual inspection of the ETICS
- the repairing of localised damaged areas due to accidents,
- the aspect maintenance with products adapted and compatible with the ETICS (possibly after washing or ad hoc preparation).

Only products which are compatible with the ETICS shall be used.

Necessary repairs should be performed as soon as the need has been identified.

The information on use, maintenance and repair is given in the manufacturer's technical documentation.

It is the responsibility of the manufacturer to ensure that this information is made know to the concerned people.

3 Characteristics of products and methods of verification

3.0 General

The performances of the kit as described in this chapter are valid provided that the components of the kit comply with Annexes 1 to 5.

3.1 Mechanical resistance and stability (BWR 1)

not relevant

3.2 Safety in case of fire (BWR 2)

Reaction to fire (ETAG 004 - clause 5.1.2)

Configurations	Organic content	Flame retardant content	Euroclass according to EN 13501-1
Base coat weber.therm 305 und weber.therm 305 AquaBalance	max. 2.6 %	no flame retardant	
EPS insulation product	In quantity ensuring Euroclass E according to EN 13501-1	In quantity ensuring Euroclass E according to EN 13501-1	
Profile	-	-	
Anchors	-	-	
Rendering system : Base coat with finishing coat indicated hereafter:			
weber.therm 305 and weber.therm 305 AquaBalance with adhesive weber.therm -Klebemörtel, -300,-301,-302,-303,-304,-370; with maxit multi Baukleber, with Klebemörtel maxit multi Kleber and Armierungsmörtel, -E, -PS	max. 2.6 %	no flame retardent	B - s1,d0

Configurations	Organic content	Flame retardant content	Euroclass according to EN 13501-1
weber.therm 305 and weber.therm 305 AquaBalance with adhesives weber.therm collage or weber.therm flex	max. 2.6 %	no flame retardant	B - s2,d0

Configurations	Organic content	Flame retardant content	Euroclass according to EN 13501-1
Base coat weber.therm M1	max. 3.7 %	no flame retardant	
EPS - insulation product	In quantity ensuring Euroclass E according to EN 13501-1	In quantity ensuring Euroclass E according to EN 3501-1	
Profile	-	-	
Anchors	-	-	
rendering system : Base coat with finishing coat indicated hereafter:			
weber.therm M1 with adhesive weber.therm -Klebemörtel, -300,-301,-302,-303,-304,-370; mit maxit multi Baukleber, mit Klebemörtel maxit multi Kleber und Armierungsmörtel, -E, -PS	max. 3.7 %	no flame retardant	B - s1,d0
weber.therm M1 with adhesives weber.therm collage or weber.therm flex	max. 3.7 %	no flame retardant	B - s2,d0

3.3 Hygiene, health and environment (BWR 3)

3.3.1 Water absorption (capillarity test) (ETAG 004 - clause 5.1.3.1)

Base coat:

- Water absorption after 1 hour < 1.0 kg/m²
- Water absorption after 24 hours < 0.5 kg/m²

- **Rendering system:**

		Water absorption after 24 h	
		< 0.5 kg/m ²	≥ 05 kg/m ²
Base coat with finishing coat indicated hereafter:	weber.therm 305	x	
	weber.therm 305 AquaBalance	x	
	weber.therm M1	x	

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3.3.2 Hygrothermal behaviour (ETAG 004 - clause 5.1.3.2)

Pass (without defects)

3.3.3 Impact resistance (ETAG 004 – clause 5.1.3.3)

Rendering system: Base coat with finishing coat indicated hereafter	Single standard mesh "weber.mesh standard"	Single standard mesh "weber.therm 310"
weber.therm 305		npd
weber.therm 305 AquaBalance		npd
weber.therm M1	Category I	

3.3.4 Water vapour permeability (ETAG 004 – clause 5.1.3.4)

Rendering system: Base coat with finishing coat indicated hereafter	Equivalent air thickness s_d
weber.therm 305	≤ 1.0 m (Test result obtained with particle size 8 mm : 0.08 m)
weber.therm 305 AquaBalance	≤ 1.0 m (Test result obtained with particle size 8 mm : 0.08 m)
weber.therm M1	≤ 1.0 m (Test result obtained with particle size 14 mm : 0.33 m)

3.3.5 Release of dangerous substances (ETAG 004 - clause 5.1.3.5, EOTA TR 034)

Essential characteristic	Performance
Release of dangerous substances	no performance assessed

3.4 Safety and accessibility in use (BWR 4)

3.4.1 Bond strength between base coat and insulation product (EPS) (ETAG 004 - clause 5.1.4.1.1)

Base coat	Conditioning		
	Initial state	After hygrothermal cycles	After freeze/thaw test
weber.therm 305	≥ 0.08 MPa	≥ 0.08 MPa	Test not required because freeze/thaw cycles not necessary
weber.therm 305 AquaBalance			
weber.therm M1			

3.4.2 Bond strength between adhesive and substrate resp. insulation product (EPS) (ETAG 004 - clause 5.1.4.1.2 and 5.1.4.1.3)

Adhesive	Substrate resp. insulation product	Conditioning		
		Initial state	2 d immersion in water and 2 h drying	2 d immersion in water and 7 d drying
weber.therm collage	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
weber.therm flex	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa

Adhesive	Substrate resp. insulation product	Conditioning		
		Initial state	2 d immersion in water and 2 h drying	2 d immersion in water and 7 d drying
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
maxit multi Baukleber	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
weber.therm -Klebmörtel, -300, -301, -302, -303, -304, -370	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
maxit multi Kleber and Armierungsmörtel, -E, -PS	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa

Bonded surface:

For bonded ETICS the calculated minimal bonded surface area, according to ETAG 004, clause 6.1.4.1.3 is 40 %.

3.4.3 Bond strength after ageing (ETAG 004 - clause 5.1.7.1)

Rendering system: Base coat with finishing coat indicated hereafter	weber.therm 305	≥ 0.08 MPa
	weber.therm 305 AquaBalance	
	weber.therm M1	

3.4.4 Fixing strength (displacement test) (ETAG 004 - clause 5.1.4.2)

Test not required therefore no limitation of ETICS length required.

3.4.5 Wind load resistance (ETAG 004 - clause 5.1.4.3)

The following failure loads only apply to the listed combination of component characteristics and the characteristics of the insulation product given in annex 1.

3.4.5.1 Safety in use of mechanically fixed ETICS using profiles

Characteristics of the EPS (standard EPS)	Dimensions	500 mm x 500 mm
	Thickness	≥ 60 mm
	Tensile strength perpendicular to the faces	≥ 150 kPa
	Shear modulus	≥ 1.0 N/mm ²
Failure loads [N/panel] (Static Foam Block Test)	Horizontal profiles fixed every 30 cm and 49.4 cm long vertical connection profiles	Minimal: 950 Average: 1010

3.4.5.2 Safety in use of mechanically fixed ETICS using anchors

Apply to all anchors listed in the clause 1.2 mounted on the insulation panels surface				
Characteristics of the EPS (standard EPS)	Thickness		≥ 60 mm	
	Tensile strength perpendicular to the faces		≥ 100 kPa	
	Shear modulus		≥ 1.0 N/mm ²	
Plate diameter of anchor			∅ 60 mm	∅ 90 mm
Failure loads [N]	Anchors not placed at the panel joints (Static Foam Block Test)	R _{panel}	Minimal: 510 Average: 520	Minimal: 720 Average: 730
	Anchors placed at the panel joints (Pull-through test)	R _{joint}	Minimal: 400 Average: 430	Minimal: 430 Average: 470

Apply to all anchors listed in the clause 1.2 mounted on the insulation panels surface				
Characteristics of the EPS (elastified EPS)	Thickness		≥ 60 mm	
	Tensile strength perpendicular to the faces		≥ 80 kPa	
	Shear modulus		≥ 0.3 N/mm ²	
Plate diameter of anchor			∅ 60 mm	
Failure loads [N]	Anchors not placed at the panel joints (Static Foam Block Test)	R _{panel}	Minimal: 350 Average: 360	
	Anchors placed at the panel joints (Pull-through test)	R _{joint}	Minimal: 300 Average: 310	

The failure loads specified above for a plate diameter of anchor of 60 mm apply to the following anchors with deep mounting but only on the following conditions of installation:

Anchor	Thickness of the EPS [d]	Conditions of installation*
ejothem STR U, ejothem STR U 2G (ETA-04/0023)	100 mm > d ≥ 80 mm (for standard and elastified EPS)	– Maximum installation depth of the anchor plate: 15 mm (≙ thickness of insulation cover) – Maximum depth of die: 5 mm
	≥ 100 mm (for standard and elastified EPS)	– Maximum installation depth of the anchor plate: 15 mm (≙ thickness of insulation cover) – Maximum depth of die: 20 mm

* according to the appropriate ETA of anchor

3.4.6 Render strip tensile test (ETAG 004 - clause 5.5.4.1)

The average value of crack width of the base coat reinforced with the different glass fibre meshes measured at a render strain value of 1 % is:

Base coat	Glass fibre mesh	Average value of crack width w _{m(1%)}
weber.therm 305	"weber. therm 310"	0.06 mm
weber.therm 305 AquaBalance	"weber. therm 310"	0.06 mm
weber.therm M1	"weber. mesh standard"	0.08 mm

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3.5 Protection against noise (BWR 5)

NPD (no performance determined)

3.6 Energy economy and heat retention (BWR 6)

3.6.1 Thermal resistance

The nominal value of the additional thermal resistance R provided by the ETICS to the substrate wall is calculated in accordance with EN ISO 6946:2007 from the nominal value of the insulation product's thermal resistance R_D given accompanied to the CE marking and from the thermal resistance of the rendering system R_{render} which is about $0.02 (m^2 \cdot K)/W$.

$$R = R_D + R_{render}$$

The thermal bridges caused by anchors profiles increases the thermal transmittance U. This influence had to take into account according to EN ISO 6946:2007:

$$U_c = U + \chi_p \cdot n$$

- Where:
- U_c : corrected thermal transmittance ($W / (m^2 \cdot K)$)
 - n: number of anchors per m^2
 - χ_p : local influence of thermal bridge caused by an anchor. The values listed below can be taken into account if not specified in the anchor's ETA:
 - $\chi_p = 0.004$ W/K for anchors with a galvanized steel screw with the head covered by a plastic material
 - $\chi_p = 0.002$ W/K for anchors with a stainless steel screw covered by plastic anchors and for anchors with an air gap at the head of the screw

The thermal bridges caused by profiles are negligible.

3.7 Sustainable use of natural resources (BWR 7)

For the sustainable use of natural resources no performance was investigated for this product.

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4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

According to the European Commission decision 97/556/EC amended by the European Commission decision 2001/596/EC, the assessment and verification of constancy of performance system (AVCP) applies suitable following table (see Annex V to Regulation (EU) No 305/2011):

Product	Intended use	Levels or classes (Reaction to fire)	Systems
"weber.therm XPM1/B300 Wärmedämm-Verbundsystem"	in external wall subject to fire regulations	A1 ⁽¹⁾ , A2 ⁽¹⁾ , B ⁽¹⁾ , C ⁽¹⁾	1
		A1 ⁽²⁾ , A2 ⁽²⁾ , B ⁽²⁾ , C ⁽²⁾ , D, E, (A1 to E) ⁽³⁾ , F	2+
	in external wall not subject to fire regulations	any	2+
⁽¹⁾ Products/materials for which a clearly identifiable stage in the production process results in an improvement of the reaction to fire classification (e.g. an addition of fire retardants or a limiting of organic material) ⁽²⁾ Products/materials not covered by footnote (1) ⁽³⁾ Products/materials that do not require to be tested for reaction to fire (e.g. products/materials of Classes A1 according to Commission Decision 96/603/EC)			

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 4 March 2016 by Deutsches Institut für Bautechnik

Dirk Brandenburger
Head of department

beglaubigt:
Windhorst

**European Technical Assessment
ETA-05/0250**

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Page 14 of 19 | 4 March 2016

Annexes:

- Annex 1: Thermal insulation product characteristic
- Annex 2: Anchors
- Annex 3: Profiles
- Annex 4: Reinforcement
- Annex 5: Corresponding trade names

Annex 1: Thermal insulation product characteristic

Factory-prefabricated, uncoated panels made of expanded polystyrene (EPS) to EN 13163:2015 shall be used, having the description and characteristics defined in the Table below.

Description and characteristics	For bonded ETICS	For mechanically fixed ETICS	
		with anchors and supplementary adhesive	with profiles and supplementary adhesive****
Reaction to fire; EN 13501-1:2007	Class E*		
Thermal resistance [(m ² ·K)/W]	Defined in the CE marking in reference to EN 13163:2015		
Tolerances			
Length; EN 822:1994	± 0.6 % or ± 3 mm whichever gives the greatest numerical tolerance (class L1 or class L2)		
Width [mm]; EN 822:1994	± 2 (class W2)		
Thickness [mm]; EN 823:1994	± 1 (class T2)		
Squareness [mm/m]; EN 824:1994	± 2 (class S2)		
Flatness [mm/m]; EN 825:1994	5 (class P4)		
Dimensional stability under			
- laboratory conditions [%]; EN 1603:1996	± 0.2 (class DS(N)2)		
- specified temperature and humidity conditions [%]; EN 1604:1996	2 (level DS(70,-)2 or level DS(70,-)1)		
Water absorption (long term partial immersion) [kg/m ²]; EN 12087:1997	W _{ip} ≤ 0.5		
Water vapour diffusion resistance factor; EN 12086:1997	μ = 20 – 78		
Tensile strength perpendicular to the faces in dry conditions** [kPa]; EN 1607:1996			
- standard EPS	σ _{mt} ≥ 80	σ _{mt} ≥ 100	σ _{mt} ≥ 150
- elastified EPS***	σ _{mt} ≥ 80	σ _{mt} ≥ 80	not used
Bending strength** [kPa]; EN 12089:1997	σ _b ≥ 50		
Apparent density [kg/m ³]; EN 1602:1996	ρ _a ≤ 30		
Shear strength** [kPa]; EN 12090:1997	20 ≤ f _{tk} ≤ 170		
Shear modulus [MPa]; EN 12090:1997			
- standard EPS	1.0 ≤ G _m ≤ 3.8		
- elastified EPS***	0.3 ≤ G _m ≤ 1.0	0.3 ≤ G _m ≤ 1.0	not used
Testing of characteristics see EN 13163:2015.			
* See the conditions of clause 3.2 for the EPS.			
** Minimal value of all single values			
*** Elastified EPS is made from standard EPS by short time high load pressing to reduce the dynamic stiffness. The protection against noise of the entire wall is improved by the use of elastified EPS related to an ETICS with standard EPS.			
**** Thermal insulation materials for mechanically fixed ETICS with profiles must circumferentially at the edges, 24 mm from the inner surface, get an approx. 3 mm wide and 13 to 18 mm deep groove cut-in at the factory.			

Annex 2: Anchors

All anchors with ETA according to ETAG 014¹ with characteristics having the description below shall be used in the mechanically fixed ETICS:

- plate diameter of anchor ≥ 60 mm resp. ≥ 90 mm
- plate stiffness ≥ 0.3 kN/mm
- load resistance of the anchor plate ≥ 1.0 kN

These characteristics and the characteristic tension resistance of the anchors shall be taken from the corresponding ETA.

The anchors listed in the Table in clause 1.2 with reference to the respective ETA shall be used in the mechanically fixed ETICS with profiles for fixing the horizontal profiles.

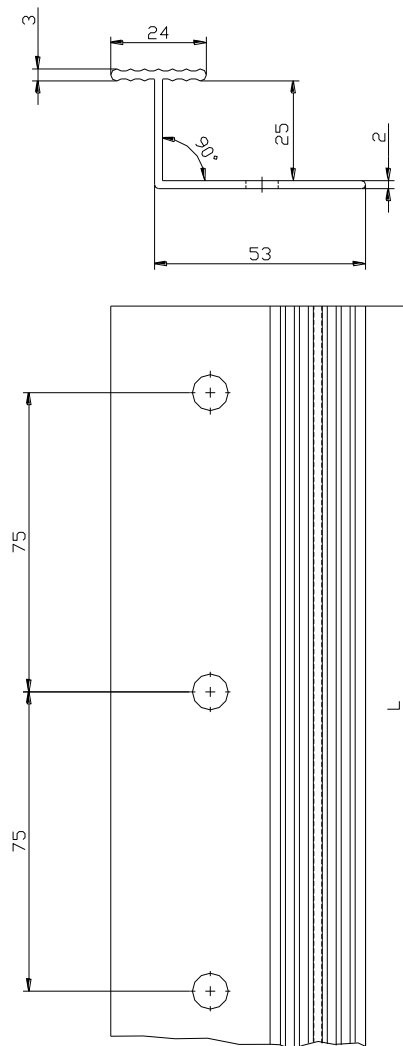
Trade name	ETA-number
WS 8 L	ETA-02/0019
WS 8 N	ETA-03/0019
ejothem SDK U	ETA-04/0023
SDF-K plus	ETA-04/0064
ejothem NK U	ETA-05/0009

Annex 3: Profiles

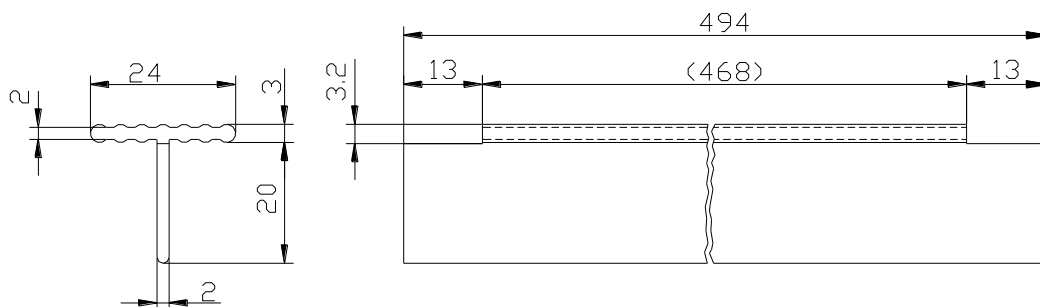
Polyvinyl chloride (PVC) profiles, PVC-U, EGL, 082-05-T33 to EN ISO 1163-1:1999 are to be used in the mechanically fixed ETICS with profiles.

The Pull-through resistance of fixings from profiles is ≥ 500 N.

Horizontal profile – "Halteleiste PVC" (dimensions in millimetres)



Vertical connection profile – "Verbindungsleiste PVC" (dimensions in millimetres)



Annex 4: Reinforcement (glass fibre mesh)

Characteristics (alkali resistance): Pass

	Description	Residual strength after ageing [N/mm]	Relative residual strength after ageing, of the strength in the as-delivered state [%]
"weber.therm 310"	Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 200 g/m ² and mesh size of about 8.0 mm x 8.0 mm.	≥ 25 (warp) ≥ 30 (weft)	≥ 60 (warp) ≥ 50 (weft)
"weber.mesh standard"	Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 160 g/m ² and mesh size of about 3.5 mm x 3.5 mm.	≥ 20	≥ 50

Annex 5: Corresponding trade names

	trade name 1	trade name 2
Base coat	weber.therm M1	weber.therm color
Finishing coat	weber.therm M1	weber.therm color