

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

**ETA-07/0049**  
**of 6 September 2016**

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Knauf Nail anchor KDN

Product family  
to which the construction product belongs

Load controlled expansion anchor for multiple  
use for non-structural applications  
in concrete

Manufacturer

Knauf Gips KG  
Am Bahnhof 7  
97346 Iphofen  
DEUTSCHLAND

Manufacturing plant

Herstellwerk 1

This European Technical Assessment  
contains

10 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

Guideline for European technical approval of "Metal  
anchors for use in concrete", ETAG 001 Part 6: "Anchors  
for multiple use for non-structural applications", January  
2011,  
used as European Assessment Document (EAD)  
according to Article 66 Paragraph 3 of Regulation (EU)  
No 305/2011.

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**Specific Part**

**1 Technical description of the product**

The Knauf Nail anchor KDN is an anchor made of galvanised steel, stainless steel (marking "A4") or high corrosion resistant steel (marking "C") which is pushed into a drilled hole and expanded by loading.

The product description is given in Annex A.

**2 Specification of the intended use in accordance with the applicable European Assessment Document**

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

**3 Performance of the product and references to the methods used for its assessment**

**3.1 Mechanical resistance and stability (BWR 1)**

The essential characteristics regarding Mechanical resistance and stability are included under the Basic Works Requirement Safety in use.

**3.2 Safety in case of fire (BWR 2)**

Essential characteristic	Performance
Reaction to fire	Anchorage satisfy requirements for Class A1
Resistance to fire	See Annex C 2

**3.3 Safety in use (BWR 4)**

Essential characteristic	Performance
Characteristic resistance for all load directions	See Annex C 1

**4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

In accordance with guideline for European technical approval ETAG 001, April 2013 used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011 the applicable European legal act is: [97/161/EC].

The system to be applied is: 2+

English translation prepared by DIBt

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

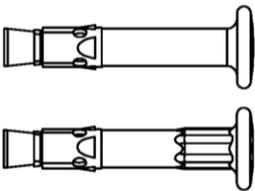
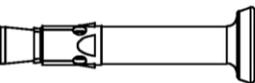
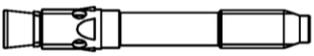
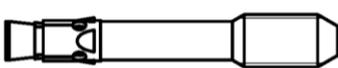
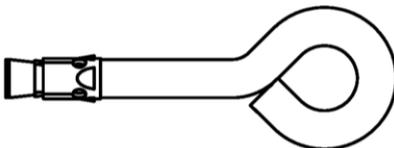
Issued in Berlin on 6 September 2016 by Deutsches Institut für Bautechnik

Andreas Kummerow  
p.p. Head of Department

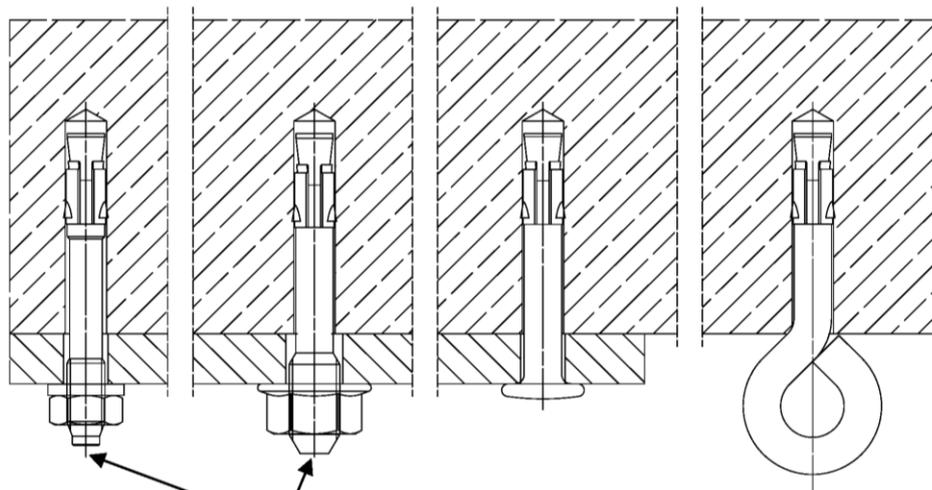
*beglaubigt:*  
Baderschneider

**Only for multiple use for non-structural applications according to  
ETAG 001 Part 6 Annex 1**

**Design types:**

Nail head		KDN 6x25/.. KDN 6x30/..
Nail head RB		KDN 6x25/.. RB KDN 6x30/.. RB
Threaded bolt with ISO standard metric thread M6		KDN 6x25 M6/.. KDN 6x30 M6/..
Threaded bolt with ISO standard metric thread M8		KDN 6x25 M8/.. KDN 6x30 M8/..
KDN OE with eye		KDN 6x25 OE KDN 6x30 OE

**Intended use:**



Additional marking only galvanised steel for  $h_{ef} = 25$  mm (centring, bar or points)

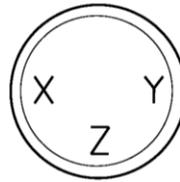
**Knauf Nail anchor KDN**

**Product description**  
Product and intended use

**Annex A 1**

**Marking:**

**Nail head**



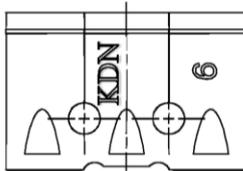
Marking at **X**: "O" for  $h_{ef} = 25$  mm  
and "I" for  $h_{ef} = 30$  mm;

Marking at **Y**:  $t_{fix}$

Marking at **Z**: "A4" or "C" (stainless steel)

**Expansion sleeve (or bolt)**

e.g.:



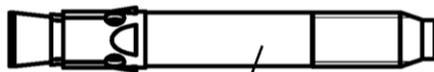
For stainless steel additional marking "A4" or "C"

Marking-Codes for **Y**:

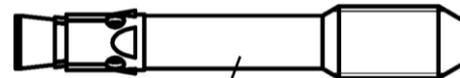
	A	Q	T	N	P	B	L	H	U
$t_{fix}$	5	10	15	20	25	30	35	40	45
	D	V	S	W	X	E	M	Z	K
$t_{fix}$	50	55	60	65	70	75	80	85	90
	(A)	F	(B)	(D)	(E)	G	J		
$t_{fix}$	95	100	105	110	115	120	125		

At  $t_{fix} > 125$  mm the corresponding figure is marked.

**Shaft (threaded bolt)**



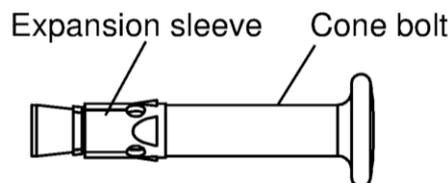
Marking e.g.: 6/10  
thread size/thickness of the fixture



Marking e.g.: 8/10  
thread size /thickness of the fixture  
Exception: 8/5 no marking

**Table A1: Materials**

<b>Designation</b>	<b>Material:</b> Galvanized steel
Cone Bolt	Cold form steel or free cutting steel (zinc plated) Nominal steel tensile strength: $f_{uk} \leq 1000$ N/mm <sup>2</sup>
Expansion sleeve	Cold strip, EN 10139:2013 (zinc plated)
<b>Designation</b>	<b>Material:</b> A4 (stainless steel)
Cone Bolt	Stainless steel EN 100882: 2014 Nominal steel tensile strength: $f_{uk} \leq 1000$ N/mm <sup>2</sup>
Expansion sleeve	Stainless steel EN 10088: 2014
<b>Designation</b>	<b>Material:</b> C (high corrosion resistant steel)
Cone Bolt	High corrosion resistant steel EN 10088: 2014 Nominal steel tensile strength: $f_{uk} \leq 1000$ N/mm <sup>2</sup>
Expansion sleeve	Stainless steel EN 10088: 2014



**Knauf Nail anchor KDN**

**Product description**  
Marking and materials

**Annex A 2**

## Specifications of intended use

### Anchorage subject to:

- Static and quasi-static loads: All types and all embedment depths
- Fasteners are only to be used for multiple use for non-structural applications, according to ETAG 001 Part 6, Edition January 2011
- Fire exposure: only for concrete C20/25 to C50/60

### Base materials:

- Reinforced and unreinforced normal weight concrete according to EN 206-1: 2000
- Strength classes C12/15 to C50/60 according to EN 206-1: 2000
- Uncracked and cracked concrete: All types and all embedment depths

### Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (gvz, A4, C) with  $h_{ef} \geq 25$  mm
- Structures subject to permanently damp internal condition, if no other particular aggressive conditions exist (A4, C) with  $h_{ef} \geq 25$  mm
- Structures subject to external atmospheric exposure including industrial and marine environment, if no particular aggressive conditions exist (A4, C) with  $h_{ef} \geq 30$  mm
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist (C) with  $h_{ef} \geq 30$  mm

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used.)

### Design:

- Anchorages have to be designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings have to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Anchorages under static or quasi-static actions have to be designed in accordance with:
  - ETAG 001, Annex C, design method C, Edition August 2010 or
  - CEN/TS 1992-4: 2009, design method C
- Anchorages under fire exposure have to be designed in accordance with:
  - EOTA Technical Report TR 020, Edition May 2004
  - CEN/TS 1992-4: 2009
  - It must be ensured that local spalling of the concrete cover does not occur

### Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- Create drill hole with hammer drill and clean the hole
- Anchor installation such that the effective anchorage depth is complied with. This compliance is ensured, if the admissible thickness of the fixture is kept. For the anchor type KDN 6 x  $h_{ef}$  OE the loop has to sit direct at the concrete surface.
- In case of aborted hole: New hole must be drilled at a minimum distance of twice the depth of the aborted hole or closer, if the hole is filled with a high strength mortar and only if the hole is not in the direction of the oblique tensile or shear load

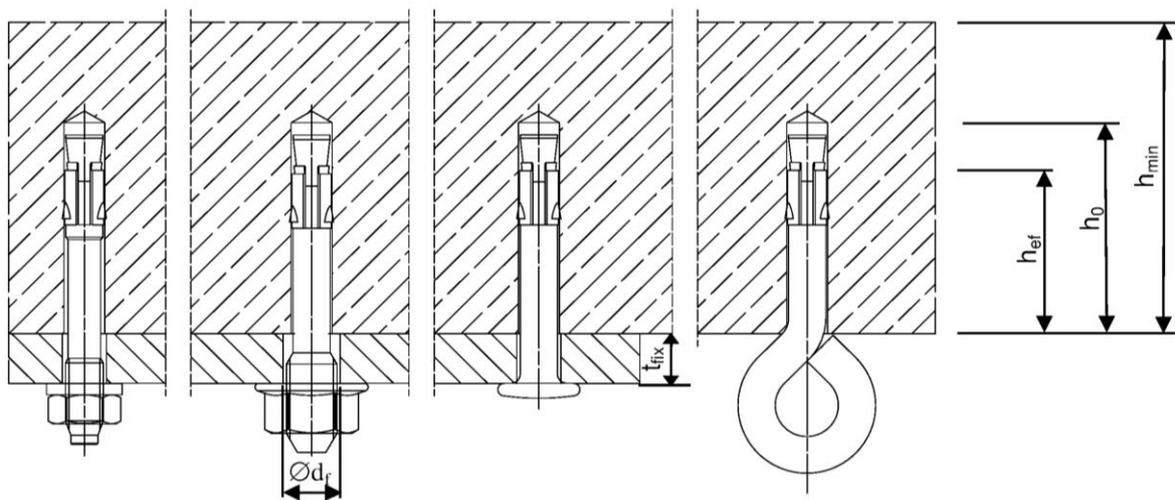
**Knauf Nail anchor KDN**

**Intended Use  
Specifications**

**Annex B 1**

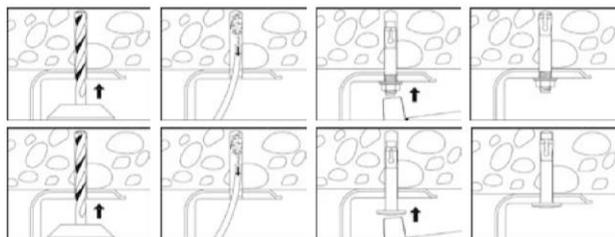
**Table B1: Installation parameters**

Effective embedment depth	$h_{ef} \geq$	[mm]	25	30
Nominal drill bit diameter	$d_0$	[mm]	6	
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	6,4	
Depth of drill hole	$h_0 \geq$	[mm]	31	36
Diameter of clearance hole in the fixture for all KDN except for M8 and OE	$d_r \leq$	[mm]	7	
Diameter of clearance hole in the fixture for M8	$d_r \leq$	[mm]	9	
Maximum torque moment (only threaded types)	max. $T_{inst}$	[Nm]	4	
Minimum thickness of member	$h_{min}$	[mm]	80	
Maximum thickness of fixture	max. $t_{fix}$	[mm]	400	

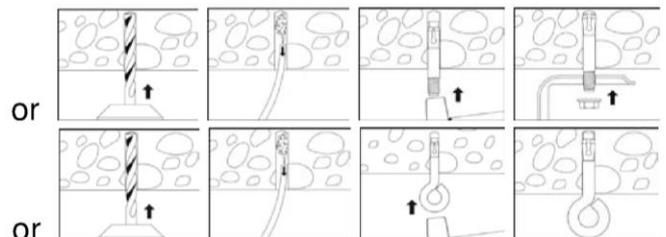


**Installation instruction:**

**Push through installation**



**Pre-positioned installation**



electronic copy of the eta by dibt: eta-07/0049

**Knauf Nail anchor KDN**

**Intended Use**  
Installation parameters

**Annex B 2**

**Table C1: Characteristic resistance of a fixing point<sup>1)</sup> for all load directions**

Type of anchor		KDN 6x25/..	KDN 6x25 M6/.. KDN 6x25 M8/..	KDN 6x25 OE	KDN 6x30 OE	KDN 6x30/..	KDN 6x30 M6/.. KDN 6x30 M8/..
Material		galv.			galv., A4, C		
Effective anchorage depth	$h_{ef} \geq$ [mm]	25			30 <sup>4)</sup>		
Installation safety factor	$\gamma_2$ [-]	1,0					
Characteristic bending moment	$M_{Rk,s}^0$ <sup>3)</sup> [Nm]	10,7	9,2		13,2	9,2	
Partial safety factor	$\gamma_{Ms}$ [-]	1,25					
<b>Maximum load for normal spacing - and edge distances</b>							
Characteristic spacing <b>between</b> fixing points <sup>1)</sup>	$s_{cr} \geq$ [mm]	200					
Minimum spacing <b>within</b> a fixing point <sup>1)</sup>	$s_{min} \geq$ [mm]	50					
Characteristic resistance $F_{Rk}$ C20/25 to C50/60 (C12/15)	$c_{cr}^{2)} \geq 100$	[kN]	3,0 (2,5)		1,5	5,0 (4,0)	
	$c_{cr}^{2)} \geq 50$		2,35 (1,9)			2,35 (1,9)	
<b>Reduced loads for reduced spacing - and corresponding edge distances</b>							
Characteristic spacing <b>between</b> fixing points <sup>1)</sup>	$s_{cr} \geq$ [mm]	100					
Minimum spacing <b>within</b> a fixing point <sup>1)</sup>	$s_{min} \geq$ [mm]	50					
Characteristic resistance $F_{Rk}$ C20/25 to C50/60 (C12/15)	$c_{cr}^{2)} \geq 200$	[kN]	3,0 (2,5)		1,5	5,0 (4,0)	
	$c_{cr}^{2)} \geq 50$		1,7 (1,2)			1,5 (1,2)    1,7 (1,2)	
<b>Reduced loads for minimum spacing - and edge distance</b>							
Characteristic spacing <b>between</b> fixing points <sup>1)</sup>	$s_{cr} \geq$ [mm]	100					
Minimum spacing <b>within</b> a fixing point <sup>1)</sup>	$s_{min} \geq$ [mm]	40					
Characteristic resistance $F_{Rk}$ C20/25 to C50/60 (C12/15)	$c_{cr} \geq 40$ [kN]	1,30 (0,85)					

<sup>1)</sup> A fixing point is defined as a single anchor or a group of 2 or 4 anchors

<sup>2)</sup> Intermediate values for c may be calculated by linear interpolation

<sup>3)</sup> Characteristic bending moment  $M_{Rk,s}^0$  according equation (5.5), ETAG 001, Annex C

<sup>4)</sup> Exception see B1 – use conditions – point 2

**Knauf Nail anchor KDN**

**Performances**  
Characteristic resistance

**Annex C 1**

**Table C2: Characteristic resistance under fire exposure in concrete C20/25 to C50/60**

Fire resistance class for all load directions for $h_{ef} = 25$ mm							
Type of anchor	Spacing	Edge distance	Effective anchorage depth	Characteristic resistance $F_{Rk,fi}$ [kN]			
				R 30	R 60	R 90	R 120
	$S_{cr,fi} \geq$ [mm]	$C_{cr,fi} \geq$ [mm]	$h_{ef} \geq$ [mm]	R 30	R 60	R 90	R 120
KDN 6x25/..galv.	100	50	25	0,6	0,6	0,5	0,3
KDN 6x25 M6/.. galv. KDN 6x25 M8/.. galv.					0,35	0,3	
KDN 6x25 OE galv.				0,3	0,2	0,1	

Fire resistance class for all load directions for $h_{ef} = 30$ mm							
Type of anchor	Spacing	Edge distance	Effective anchorage depth	Characteristic resistance $F_{Rk,fi}$ [kN]			
				R 30	R 60	R 90	R 120
	$S_{cr,fi} \geq$ [mm]	$C_{cr,fi} \geq$ [mm]	$h_{ef} \geq$ [mm]	R 30	R 60	R 90	R 120
KDN 6x30/..galv.	120	60	30	0,9	0,8	0,5	0,3
	100	50			0,6		
KDN 6x30 M6/.. galv. KDN 6x30 M8/.. galv.	120	60		0,6	0,35	0,3	
	100	50					
KDN 6x30/..A4/C	120	60		0,9		0,7	
	100	50		0,6		0,5	
KDN 6x30 M6/..A4/C KDN 6x30 M8/..A4/C	120	60		0,9		0,7	
	100	50		0,6		0,5	
KDN 6x30 OE A4/C	100	50	0,3	0,2	0,1		

Fire resistance class for all load directions for $h_{ef} = 30+5^{1)}$ mm							
Type of anchor	Spacing	Edge distance	Effective anchorage depth	Characteristic resistance $F_{Rk,fi}$ [kN]			
				R 30	R 60	R 90	R 120
	$S_{cr,fi} \geq$ [mm]	$C_{cr,fi} \geq$ [mm]	$h_{ef} \geq$ [mm]	R 30	R 60	R 90	R 120
KDN 6x30/..A4/C KDN 6x30 M6/..A4/C KDN 6x30 M8/..A4/C	140	70	$30+5^{1)}$	1,3		1,0	0,7
	100	50		0,7		0,6	

<sup>1)</sup> The effective anchorage depth  $h_{ef} = 30 + 5$  mm is reached by setting the anchor KDN 6x30/... 5 mm deeper with an anchor that is 5 mm longer than required for the actual thickness of the fixture.

In case of fire attack from more than one side, the edge distance shall be  $\geq 300$  mm

**Knauf Nail anchor KDN**

**Performances**  
Characteristic resistance under fire exposure

**Annex C 2**