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Bautechnisches Prüfamt

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European Technical Assessment

ETA-15/0388 of 23 February 2016

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	SPIT FIX Z XTREM torque-controlled expansion anchor
Product family to which the construction product belongs	Torque controlled expansion anchor for use in concrete
Manufacturer	SPIT ANCHORS & PINS INDUSTRIAL UNIT 150 route de Lyon 26501 BOURG LES VALENCE CEDEX FRANKREICH
Manufacturing plant	Spit
This European Technical Assessment contains	19 pages including 3 annexes
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	Guideline for European technical approval of "Metal anchors for use in concrete", ETAG 001 Part 2: "Torque controlled expansion anchors", Apriil 2013, used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.
This version replaces	ETA-15/0388 issued on 30 September 2015

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Specific Part

1 Technical description of the product

The SPIT FIX Z XTREM torque controlled expansion anchor is made of galvanised steel of sizes M8, M10, M12, M16 and M20 which is placed into a drilled hole and anchored by torque-controlled expansion.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for static and quasi static action and displacements	See Annex C1 – C3
Characteristic resistance for seismic performance category C1	See Annex C4 – C5
Characteristic resistance for seismic performance category C2 and displacements	See Annex C6 – C7

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1
Resistance to fire	See Annex C8 – C9

3.3 Safety in use (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with guideline for European technical approval ETAG 001, April 2013 used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011 the applicable European legal act is: [96/582/EC]

The system to be applied is: 1



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5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

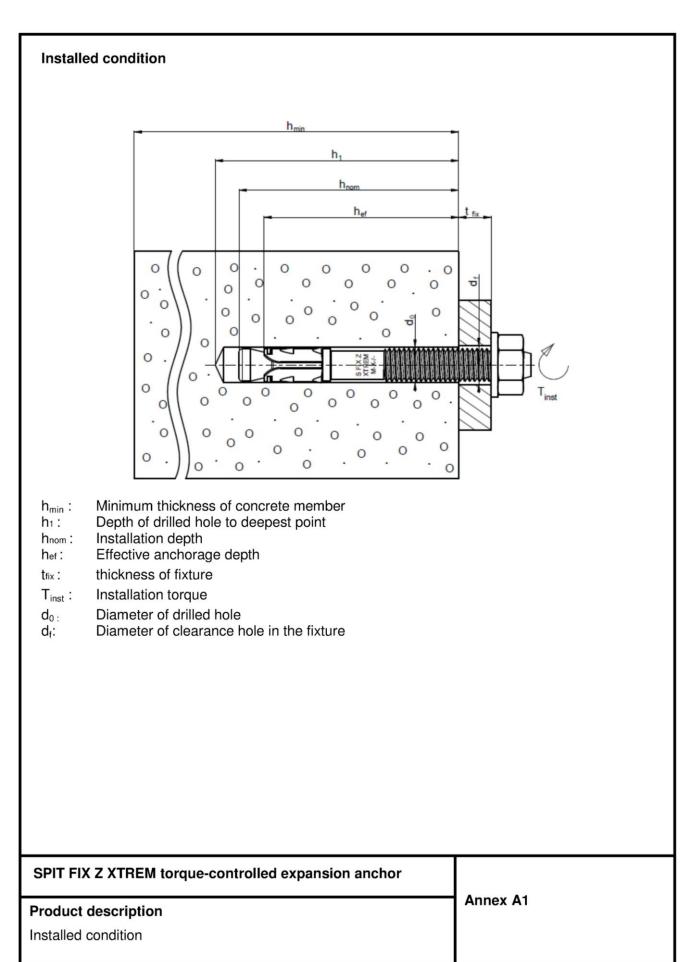
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Andreas Kummerow p. p. Head of Department beglaubigt: Baderschneider

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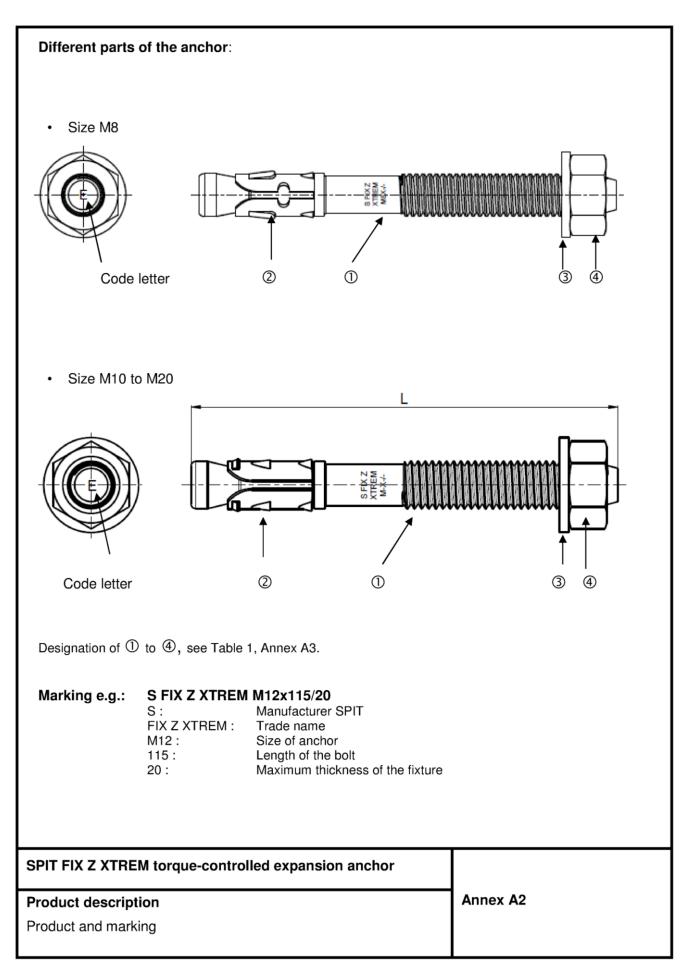




Table A1: Materials

Part (see Annex 2)	Designation	Material	Protection	
0	Bolt	Carbon steel	M8 : Zinc electroplated (>5µm) EN ISO 4042:1999 M10 –M20 : Zinc electroplated (>5µm) + anti-friction coating	
2	Clip	M8 : Stainless steel (1.4404)	Scouring	
e		M10 – M20 : Carbon steel	Zinc electroplated (>5µm) EN ISO 4042:1999	
3	Washer	M8 : NF E 25514 M10-M20 : EN 10025:2004 or EN 10088-2:2005	Zinc electroplated (>5µm) EN ISO 4042:1999	
٩	Nut	Steel , strength class 8 DIN 267 or ISO 898-2:2012	M8 - M10 : Zinc electroplated (>5µm) EN ISO 4042:1999 M12 –M20 : Zinc electroplated (>5µm)	
			+ anti-friction coating	

Table A2: Washers dimensions

	Anchor size			M10	M12	M16	M20
Washer sizes d ₁ [mm] inner Ø		8,4	10,5	13	17	21	
er	Narrow (standard version)		16	20	24	30	36
Washer type	Broad	d₂ [mm] outer Ø	18	22	32	40	50
	X-broad	d₂ [mm] outer Ø	22	27	40	50	60

SPIT FIX Z XTREM torque-controlled expansion anchor	
Product descripion	Annex A3
Material, Washer dimensions	



Specifications of intended use

Anchorages subject to:

- Static and quasi-static loads: M8 to M20
- Seismic action for performance category C1: M8 to M20
- Seismic action for performance category C2: M10 to M20
- Fire exposure: M8 to M20

Base materials:

- Reinforced or unreinforced normal weight concrete to EN 206-1:2000.
- Strength classes C20/25 to C50/60 according to EN 206-1:2000.
- Cracked and non-cracked concrete

Use conditions (Environmental conditions):

Structures subject to dry indoor conditions.

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages under static or quasi-static actions are designed in accordance with:
 - ETAG 001, Annex C, design method A, Edition August 2010 or
 - CEN/TS 1992-4:2009, design method A
- Anchorages under seismic action are designed in accordance with:
 - EOTA Technical Report TR 045, Edition February 2013 (Seismic performance category C1).
 Anchorages shall be positions outside of critical regions (e.g. plastic hinges) of the concrete
 - structure. Fastenings in stand-off installation or with a grout layer are not allowed.
- Anchorages under fire exposure are designed in accordance with:
 - ETAG 001, Annex C, design method A, Edition August 2010 and EOTA Technical Report TR 020, Edition May 2004 or
 - CEN/TS 1992-4:2009, Annex D
 - In case of requirements to resistance to fire local spalling of the concrete cover must be avoided.

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Hole drilling by hammer drill mode
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.

SPIT FIX Z XTREM torque-controlled expansion anchor	
Intended used Specifications	Annex B1



Spit FIX Z XTREM	L [mm]	Code letter	t _{fix,max} [mm]	d _f [mm]	h _{min} [mm]	h _{nom} [mm]	h _{ef} [mm]	d₀ [mm]	h ₁ [mm]	T _{inst} [Nm]
	(0)		(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
8x65/5	68	В	5							
8x75/15	78	D	15	1						
8x90/30	93	E	30	9	100	55			65	200
8x120/60	123	G	60) ⁹	100	55	46	8		20
8x130/70	133	н	70]						
8x140/80	143	I	80							
10x85/5	85	D	5							
10x90/10	90	E	10	12	120	68	60	10	75	45
10x100/20	100	F	20							
10x120/40	120	G	40							
10x140/60	140	I	60]						
10x160/80	160	-	80							
12x100/5	100	E	5				70	12	90	60
12x105/10	105	F	10							
12x115/20	115	G	20	14	140	80				
12x135/40	135	I	40	14	140	80			90	
12x155/60	155	J	60							
12x180/84	180	L	85							
16x145/25	142.5	I	25							
16x170/50	167.5	К	50	18	170	98	85	16	110	110
16x180/60	177.5	L	60							
20x170/30	168	К	30							
20x200/60	198	М	60	22	200	113	100	20	130	160
20x220/80	218	0	80							

Table B1: Anchor dimensions and Installation parameters

(0) Total length of the bolt [mm]

(1) Maximum thickness of the fixture, t_{fix,max} [mm]

(2) Diameter of clearance hole in the fixture, $d_{f}\left[mm\right]$

(3) Minimum thickness of concrete member, $h_{\text{min}}\left[\text{mm}\right]$

(4) Minimum installation depth, $h_{\text{nom}} \; [\text{mm}]$

Dimensions illustrated in Annex A1:Installation

(5) Effective anchorage depth, h_{ef} [mm]

(6) Diameter of drilled hole, d₀ [mm]

(7) Depth of drilled hole to deepest point, h_1 [mm]

Annex B2

(8) Required torque moment, $T_{\text{inst}}\left[\text{Nm}\right]$

Table B2: Minimum member thickness, spacing and edge distance

Anchor size			M8	M10	M12	M16	M20
Minimum thickness of concrete member h _{min} [mm]		100	120	140	170	200	
Cracked concrete							
Minimum oppoing	S _{min}	[mm]	50	55	60	90	100
Minimum spacing	for C ≥	[mm]	65	70	100	100	120
Minimum edge distance	C _{min}	[mm]	50	55	60	80	100
	for S ≥	[mm]	75	90	145	110	130
Non-cracked concrete							
Minimum spacing	S _{min}	[mm]	50	55	60	90	130
Minimum spacing	for C ≥	[mm]	90	70	100	105	120
Minimum edge distance	C _{min}	[mm]	50	60	60	90	100
	for S ≥	[mm]	75	120	145	140	160

SPIT FIX Z XTREM torque-controlled expansion anchor

Intended use

Anchor dimensions and Installation parameters Minimum member thickness, spacing and edge distance



Installation instruction

Drill hole perpendicular to concrete surface, positioning of the drill holes without damaging the reinforcement. In case of aborted hole : new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of the load application.
Blow out dust
Drive in anchor, such that h_{ef} is met. This is ensured, if the thickness of fixture is not greater than the maximum thickness of fixture marked on the anchor according to Annex B2.
Apply installation torque T _{inst} by using calibrated torque wrench.

Intended use

Installation instructions



Table C1: Characteristic values of tension resistance for static and quasi-static actions: Design according to ETAG001, Annex C or CEN/TS 1992-4

Anchor size			M8	M10	M12	M16	M20	
Steel failure								
Characteristic resistance	N _{Rk,s}	[kN]	22,1	29,3	38,2	64,7	99,1	
Partial safety factor	γ _{Ms} ¹⁾	-	1,4	1,48	1,48	1,48	1,5	
Pull-out failure							•	
Effective anchorage depth	h _{ef}	[mm]	46	60	70	85	100	
Characteristic resistance in non- cracked concrete C20/25	N _{Rk,p}	[kN]	9	20	30	40	2)	
Characteristic resistance in cracked concrete C20/25	N _{Rk,p}	[kN]	5	9	16	20	30	
Partial safety factor	γ ₂ = γ _{inst}	-			1,0			
		C25/30	1,10	1,04	1,04	1,07	1,10	
		C30/37	1,22	1,08	1,08	1,15	1,22	
Increasing factor for		C35/45	1,34	1,12	1,12	1,23	1,34	
N _{Rk,p}		C40/50	1,41	1,15	1,15	1,27	1,41	
		C45/55	1,48	1,17	1,17	1,32	1,48	
		C50/60	1,55	1,19	1,19	1,36	1,55	
Concrete cone failu	re and	splitting	failure ³⁷				1	
Effective anchorage depth	h _{ef}	[mm]	46	60	70	85	100	
Factor for non- cracked concrete	k _{ucr}	-			10,1			
Factor for cracked concrete	k _{cr}	-			7,2			
Spacing	S _{cr,N}	[mm]	138	180	210	255	300	
opaonig	S _{cr,sp}	[mm]	276	226	252	306	370	
Edge distance	C _{cr,N}	[mm]	69	90	105	127,5	150	
	C _{cr,sp}	[mm]	138	113	126	153	185	
Partial safety factor	γ ₂ = γ _{inst}	-			1,0			
 In absence of other The pull-out failure To give proof of spl 	national mode is	not decisive		aller value of $N_{\text{Rk},p}$	and $N^0_{_{PK,c}}$			

SPIT FIX Z XTREM torque-controlled expansion and	hor
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Performances

Characteristic values of tension resistance for static and quasi-static actions

Annex C1



Table C2:Characteristic values of shear resistance for static and quasi-static actions:
Design according to ETAG001, Annex C or CEN/TS 1992-4

Anchor size			M8	M10	M12	M16	M20				
Steel failure without lever arm											
Characteristic resistance	$V_{Rk,s}$	[kN]	13,7	16	23	45	61				
Partial safety factor	γ_{Ms} 1)	-	1,5	1,27	1,27	1,25	1,50				
Steel failure with lever arm											
Characteristic resistance	M ⁰ _{Rk,s}	[N,m]	28	52,8	91,3	194,0	315,7				
Partial safety factor	$\gamma_{Ms}{}^{1)}$	-	1,5	1,27	1,27	1,25	1,50				
Concrete pry-out failure											
k Factor	$k = k_3$	-	1	2	2	2	2				
Partial safety factor	γ ₂ = γ _{inst}	-			1,0						
Concrete edge failure				-		-	-				
Effective length of anchor under shear loading	۱ _f	[mm]	46	60	70	85	100				
Outside diameter of anchor	d_{nom}	[mm]	8	10	12	16	20				
Partial safety factor	γ ₂ = γ _{inst}	-			1,0						

In absence of other national regulation,

SPIT FIX Z X
Performance

PIT FIX Z XTREM torque-controlled expansion anchor

Performances Characteristic values of shear resistance for static and quasi-static actions Annex C2

Deutsches Institut für Bautechnik

Anchor size			M8	M10	M12	M16	M20
Effective anchorage depth	h _{ef}	[mm]	46	60	70	85	100
Tension load in cracked concrete C20/25	Ν	[kN]	1,4	4,3	7,6	9,5	14,3
Displacements in cracked concrete under tension	δ_{N0}	[mm]	0,3	0,4	0,4	0,4	0,4
	δ _{N∞}	[mm]	1,3	1,6	1,7	1,7	1,7
Tension load in non-cracked concrete C20/25	Ν	[kN]	3,6	9,5	14,3	19,0	23,8
Displacements in non-cracked concrete under tension	δ_{N0}	[mm]	0,1	0,4	0,4	0,4	0,4
	δ _{N∞}	[mm]	1,3	1,6	1,7	1,7	1,7

Table C3: Displacement under tension loads for static and quasi-static actions

Table C4: Displacement under shear loads for static and quasi-static actions

Anchor size			M8	M10	M12	M16	M20
Effective anchorage depth	h _{ef}	[mm]	46	60	70	85	100
Shear load	V	[kN]	6,5	9	12,9	25,4	34,5
Dianlagamenta	δ_{V0}	[mm]	2,0	1,5	1,5	1,5	1,5
Displacements	δ _{V∞}	[mm]	3,0	2,3	2,3	2,3	2,3

SPIT FIX Z XTREM torque-controlled expansion anchor	
Performances	Annex C3
Displacements under tension and shear loads for static and quasi-static actions	



Table C5 : Characteristic tension resistance for seismic loading, performance category C1: Design according to TR045

The definition of seismic performance category C1 is given in TR045.

Anchor size			M8	M10	M12	M16	M20		
Steel failure									
Characteristic resistance	N _{Rk,s,C1}	[kN]	18,5	29,3	38,2	64,7	99,1		
Partial safety factor	$\gamma_{Ms,C1}^{1)}$	-	1,4	1,48	1,48	1,48	1,5		
Pull-out failure									
Characteristic resistance	N _{Rk,p,C1}	[kN]	4,7	7,4	16,0	20,0	30,0		
Partial safety factor	Y 2,C1	-			1,0				
Concrete cone failu	re ²⁾								
Partial safety factor	γ 2,C1	-	- 1,0						
Splitting failure ²⁾									
Partial safety factor	γ 2,C1	-	1,0						

1) In absence of other national regulation,

2) For concrete cone failure and splitting failure see TR045 - §5.6.2

SPIT FIX Z XTREM torque-controlled expansion anchor	
Performances Characteristic tension resistance for seismic loading, performance category C1	Annex C4



Table C6 : Characteristic shear resistance for seismic loading, performance category C1: **Design according to TR045**

The definition of seismic performance category C1 is given in TR045 §5.2,

Anchor size			M8	M10	M12	M16	M20			
Steel failure										
Characteristic resistance	V _{Rk,s,C1}	[kN]	6	16	23	45	61			
Partial safety factor	γ _{Ms,C1} 1)	-	1,50	1,27	1,27	1,25	1,50			
Concrete pryout failure ²⁾										
Partial safety factor	γ 2,C1	-	1,0							
Concrete edge failure ²⁾										
Partial safety factor	γ 2,C1	-			1,0					

1) 2)

In absence of other national regulation, For pryout failure and concrete edge failure see TR045 - §5.6.2

SPIT FIX Z XTREM torque-controlled expansion anchor	
Performances Characteristic shear resistance for seismic loading, performance	Annex C5
category C1	



Table C7 : Characteristic tension resistance for seismic loading, performance category C2: Design according to TR045

The definition of seismic performance category C2 is given in TR045 §5.2.

Anchor size			M10	M12	M16	M20			
Steel failure					-	-			
Characteristic resistance	N _{Rk,s,C2}	[kN]	29,3	38,2	64,7	99,1			
Partial safety factor	$\gamma_{\rm Ms,C2}{}^{1)}$	-	1,48	1,48	1,48	1,5			
Pull-out failure									
Characteristic resistance	N _{Rk,p,C2}	[kN]	2,8	6,0	18,0	25,6			
Partial safety factor	γ _{2,C2}	-		1,	,0				
Concrete cone failu	re ²⁾								
Partial safety factor	γ 2,C2	-	1,0						
Splitting failure ²⁾									
Partial safety factor	γ 2,C2	-	1,0						

1) In absence of other national regulation,

2) For concrete cone failure and splitting failure see TR045 - §5.6.2

Table C8 : Displacement under tension loads for seismic loading, performance category C2

Anchor size			M10	M12	M16	M20
Displacement DLS	$\delta_{\text{N,seis (DLS)}}$	[mm]	3,1	2,1	5,1	4,97
Displacement ULS	$\delta_{\text{N,seis (ULS)}}$	[mm]	14	7	14	13

SPIT FIX Z XTREM torque-controlled expansion anchor	
Performances	Annex C6
Characteristic tension resistance, and displacements under tension loads for seismic loading, performance category C2	



Table C9 : Characteristic shear resistance for seismic loading, performance category C2 Design according to TR045

The definition of seismic performance category C2 is given in TR045 §5.2.

Anchor size			M10	M10 M12 M16 M				
Steel failure								
Characteristic resistance	V _{Rk,s,C2}	[kN]	9,7	14,0	33,9	44,7		
Partial safety factor	$\gamma_{Ms,C2}^{1)}$	-	1,27	1,27	1,25	1,50		
Concrete pryout failure ²⁾								
Partial safety factor	γ 2,C2	-	1,0					
Concrete edge failure ²⁾								
Partial safety factor	γ 2,C2	-	1,0					

1) In absence of other national regulation,

2) For concrete pryout failure and concrete edge failure see TR045 - §5.6.2,

Table C10 : Displacement under shear loads for seismic loading, performance category C2

Anchor size			M10	M12	M16	M20
Displacement DLS	$\delta_{\text{V,seis (DLS)}}$	[mm]	3,8	4,1	4,7	4,9
Displacement ULS	$\delta_{\text{V,seis}\;(\text{ULS})}$	[mm]	6,0	6,3	9,0	9,0

SPIT FIX Z XTREM torque-controlled expansion anchor	
Performances	Annex C7
Characteristic shear resistance for seismic loading, performance category C2	



Table C11 : Characteristic tension resistance under fire exposure in cracked and non-cracked concrete : design according to TR020 and ETAG 001, Annex C or CEN/TS 1992-4 Annex D,

Anchor size				M8	M10	M12	M16	M20
Steel failure								
Characteristic	R30	N _{Rk,s,fi}	[kN]	0.9	2,8	3,6	6,6	10,4
	R60	N _{Rk,s,fi}	[kN]	0.7	2,3	3,1	5,7	9,0
resistance	R90	N _{Rk,s,fi}	[kN]	0.5	1,8	2,6	4,9	7,6
	R120	N _{Rk,s,fi}	[kN]	0.4	1,6	2,4	4,4	6,9
Pullout failure					-			
	R30	N _{Rk,p,fi}	[kN]	1,3	2,3	4,0	5,0	7,5
Characteristic	R60	N _{Rk,p,fi}	[kN]	1,3	2,3	4,0	5,0	7,5
resistance in concrete ≥ C20/25	R90	N _{Rk,p,fi}	[kN]	1,3	2,3	4,0	5,0	7,5
	R120	N _{Rk,p,fi}	[kN]	1,0	1,8	3,2	4,0	6,0
Concrete cone fa	ailure							
	R30	N ⁰ _{Rkc,fi}	[kN]	2,6	5,0	7,4	12,0	18,0
Characteristic	R60	N ⁰ _{Rkc,fi}	[kN]	2,6	5,0	7,4	12,0	18,0
resistance in concrete ≥ C20/25	R90	N ⁰ _{Rkc,fi}	[kN]	2,6	5,0	7,4	12,0	18,0
	R120	N ⁰ _{Rkc,fi}	[kN]	2,1	4,0	5,9	9,6	14,4
Specing	-	S _{cr,N}	[mm]	4 x h _{ef}				
Spacing	-	S _{min}	[mm]	50	55	100	90	100
	-	C _{cr,N}	[mm]	2 x h _{ef}				
Edge distance	-	C _{min}	[mm]	$c_{min} = 2 \times h_{ef.}$ if the fire attack is from more than one side, the edge distance of the anchor has to be 300 mm and 2 x h_{ef}				

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,\text{fi}}$ = 1,0 is recommended

SPIT FIX Z XTREM torque-controlled expansion anchor	
Performances Characteristic tension resistance under fire exposure in cracked and non-cracked concrete	Annex C8



Table C12 :Characteristic shear resistance under fire exposure in cracked and
non-cracked concrete C20/25 to C50/60 : design according to TR020 and
ETAG 001, Annex C or CEN/TS 1992-4 Annex D,

Anchor size	-			M8	M10	M12	M16	M20
Steel failure with	out level	arm						
Characteristic	R30	V _{Rk,s,fi}	[kN]	0.9	1,4	1,8	3,3	5,2
	R60	V _{Rk,s,fi}	[kN]	0.7	1,1	1,5	2,9	4,5
resistance	R90	V _{Rk,s,fi}	[kN]	0.5	0,9	1,3	2,4	3,8
	R120	V _{Rk,s,fi}	[kN]	0.4	0,8	1,2	2,2	3,4
Steel failure wit	h level a	ırm						
	R30	M ⁰ _{Rk,s,fi}	[Nm]	0.9	3,5	5,5	14,1	27,5
Characteristic resistance	R60	M ⁰ _{Rk,s,fi}	[Nm]	0.7	2,9	4,8	12,2	23,8
	R90	M ⁰ _{Rk,s,fi}	[Nm]	0.5	2,3	4,0	10,3	20,1
	R120	М ⁰ _{Rk,s,fi}	[Nm]	0.4	2,0	3,7	9,3	18,2
Concrete pryout fa	ailure					-		
k- Factor		$k = k_3$	-	1	2	2	2	2
The above values	of k fact	or and the		it values of N dered in the		n Annex C8	Table C11 h	ave to be
Concrete edge fai	ure						-	
The characteristic r $V^0_{Rk,c,fi} = 0.25 \times V^0_R$ $V^0_{Rk,c}$ initial value of according to ETAG	_{<,c} (≤R90 the char	 and V⁰_{Rk,} acteristic re 	_{c,fi} = 0,2 esistanc	5 to C50/60 (2 x V ⁰ _{Rk,c} (R1 ce in cracked	concrete is d 20) with d concrete C	letermined b 20/25 under	y : normal tem	perature

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi}$ = 1,0 is recommended

SPIT FIX Z XTREM torque-controlled expansion anchor	
Performances Characteristic shear resistance under fire exposure in cracked and non-cracked concrete	Annex C9