



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-15/0514 of 2 December 2016

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

TSM high performance, TSM high performance A4, TSM high performance HCR

Concrete screw of sizes 6, 8, 10, 12 and 14 mm for use in concrete

TOGE Dübel GmbH & Co. KG Illesheimer Straße 10 90431 Nürnberg DEUTSCHLAND

TOGE Dübel GmbH & Co. KG

16 pages including 3 annexes which form an integral part of this assessment

Guideline for European technical approval of "Metal anchor for use in concrete", ETAG 001 Part 3: "Undercut anchors, April 2013,

used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011 and European Assessment Document (EAD) 330011-00-0601.

ETA-15/0514 issued on 13 April 2016



European Technical Assessment ETA-15/0514

Page 2 of 16 | 2 December 2016

English translation prepared by DIBt

The European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and shall be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full. However, partial reproduction may only be made with the written consent of the issuing Technical Assessment Body. Any partial reproduction shall be identified as such.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission in accordance with Article 25(3) of Regulation (EU) No 305/2011.



European Technical Assessment ETA-15/0514

Page 3 of 16 | 2 December 2016

English translation prepared by DIBt

Specific Part

1 Technical description of the product

The TOGE Concrete screw TSM high performance is an anchor in size 6, 8, 10, 12 and 14 mm made of galvanised steel respectively steel with zinc flake coating, made of stainless or high corrosion resistant steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

Product and product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Product performance for static and quasi static action	See Annex C 1 and C 2
Product performance for seismic category C1	See Annex C 4
Displacements under tension and shear loads	See Annex C 3

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1
Resistance to fire	See Annex C 5

3.3 Safety in use (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with guideline for European technical approval ETAG 001, April 2013 used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011, and European Assessment Document EAD 330011-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1





European Technical Assessment ETA-15/0514

Page 4 of 16 | 2 December 2016

English translation prepared by DIBt

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 2 December 2016 by Deutsches Institut für Bautechnik

Uwe Benderbeglaubigt:Head of DepartmentTempel



product and installed condition

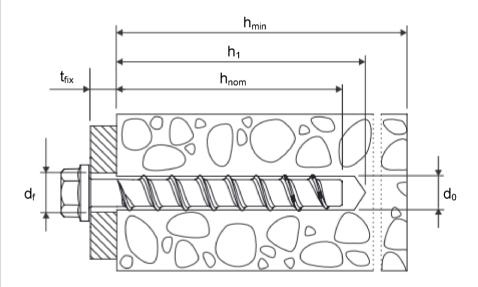
Toge concrete screw TSM high performance



carbon steel



stainless steel A4 and HCR



 d_0 nominal drill bit diameter = nominal anchorage depth h_{nom} = h_1 depth of the drill hole

minimum thickness of member = h_{min}

thickness of fixture $\mathsf{t}_{\mathsf{fix}}$ =

diameter of clearance hole in the fixture d_f

TOGE concrete screw TSM high performance

Product description

Installed condition

Annex A 1



Table A1: materials and variants

part	name	Material Material									
1, 2,	Concrete screw	TSM high performance Steel EN 10263-4 galvanized acc. to EN ISO 4042 or zinc flake coating acc. to EN ISO 10683 (≥ 5μm)									
3,		TSM high performan	ce A4	1.4401, 1.4404, 1							
4,		TSM high performan	ce HCR	1.4529							
5, 6, 7,							TSM high performance TSM high performance A4 TSM high performance HCR				
8,		nominal characte	eristic steel	yield strength	f _{yk}	[N/mm²]	560				
9, 10,		nominal characte	eristic steel	ultimate strength	f _{uk}	[N/mm²]	700				
11		elongation at rup	ture		A ₅	[%]	≤ 8				
			1)	Anchor version version ve.g. TSM 8x105			thread and hexagon socket				
		0	2)	Anchor version version ve.g. TSM 8x105			thread and hexagon drive				
		(A)	3)	Anchor version with washer, hexagon head and TORX e.g. TSM 8x80 SW13 VZ 40							
		73.00	4)	Anchor version with washer and hexagon head e.g. TSM 8x80 SW13							
		5. at	5)	Anchor version			agon head and				
		2000	6)	Anchor version			c head				
=			7)	Anchor version version ve.g. TSM 8x80 F							
=		201	8)	Anchor version version ve.g. TSM 8x80 L			ead				
			9)	Anchor version e.g. TSM 6x55 A			k head and connection thread				
	-		10)	Anchor version			ve and connection thread				
		0	11)	Anchor version			ad and hexagon drive				

TOGE concrete screw TSM high performance

Product descriptions

Materials und versions

Annex A 2



Table A2: dimensions and markings

Anchor size TSM high performance		(6		8		10		
Nominal ambadmant danth b	h _{nom1} h _{nom2} h _{nom1}				h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	
Nominal embedment depth h _{nom}	40	55	45	55	65	55	75	85	
Length of the anchor L ≤	[mm]				500				
Diameter of shaft d _k	[mm]	5,1 7, ²					9,1		
Diameter of thread d _s	[mm]	7,5 10			10,6	,6 12,6			
Anchor size TSM high performance	12				14				
Naminal ambadasant danth b		h _{nom1}	h _{nom2}	h _{nom}	3	h _{nom1}	h _{nom}	2	h _{nom3}
Nominal embedment depth h _{nor}	_n [mm]	65	85	100		75	100		115
Length of the anchor L ≤	[mm]				500				
Diameter of shaft d _k	[mm]		11,1				13,1		
Diameter of thread d _s	[mm]		14,6				16,6	3	



Marking: TSM high performance

Anchor type: TSM
Anchor size: 10
Length of the anchor: 100



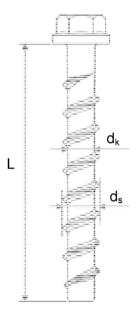
TSM high performance A4

Anchor type: TSM
Anchor size: 10
Length of the anchor: 100
Material: A4



TSM high performance HCR Anchor type:

Anchor type: TSM
Anchor size: 10
Length of the anchor: 100
Material: HCR



TOGE concrete screw TSM high performance	TOGE	concrete	screw	TSM high	performance
--	------	----------	-------	----------	-------------

Product descriptions

Dimensions and markings

Annex A3



Intended use

Anchorages subject to:

- static and quasi-static loads, all sizes and all embedment depth,
- Used for anchorages with requirements related to resistance of fire, all sizes and all embedment depth,
- used for anchorages with seismic actions category C1, sizes 8-14 for maximum embedment depth h_{nom3}.

Base materials:

- reinforced and unreinforced concrete according to EN 206-1:2000-12,
- strength classes C20/25 to C50/60 according to EN 206-1:2000-12.
- cracked and non-cracked concrete.

Use conditions (Environmental conditions):

- The anchor may only be used in dry internal conditions: All screw types,
- Structural subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition no particular aggressive conditions exits: screw types made of stainless steel with marking A4,
- Structural subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition if particular aggressive conditions exits: screw types made of stainless steel with marking HCR.
- Note: Such particular aggressive conditions are e.g. permanent, alternating immersion in seawater
 or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with
 chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used)

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete
 work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position
 of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to
 supports, etc.),
- Anchorages under static or quasi-static actions are designed for design Method A in accordance with:
 - ETAG 001, Annex C, Edition August 2010 or
 - CEN/TS 1992-4:2009.
- Anchorages under seismic actions are designed in accordance with:
 - EOTA Technical Report TR 045, Edition February 2013.
 - Anchorages shall be positioned outside of critical regions (e.g. plastic hinges) of the concrete structure
 - Fastenings in stand-off installation or with a grout layer are not allowed.
- Anchorages under fire exposure are designed in accordance with:
 - EOTA Technical Report TR 020, Edition May 2004 or
 - CEN/TS 1992-4:2009, Annex D (It must be ensured that local spalling of the concrete cover does not occur).
- The design method according to ETAG 001, Annex C, section 4.2.2 also applies for the specified diameter d_f of clearance hole in the fixture in Annex B2. Table B1.
- In CEN/TS 1992-4-1, section 5.2.3.1 the 3. indent will be replaced as follow: only the most unfavorable anchors
 of an anchor group take up shear loads, if diameter of the clearance hole d_f is larger than given CEN/TS
 1992-4-1. Table 1.
- The condition according to CEN / TS 1992-4-1, Section 5.2.3.3, no. 3) are also fulfilled for the specified diameter df of clearance hole in the fixture in Annex B2, Table B1.

Installation:

- Hammer drilling only.
- Anchor installation carried out by appropriately qualified personal and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- After installation further turning of the anchor is not possible. The head of the anchor is supported on the fixture and is not damaged.
- The drill hole may be filled with injection mortar Chemofast CF-T 300 V.
- Adjustability according to Annex B4: sizes 8-14, all anchorage depths.

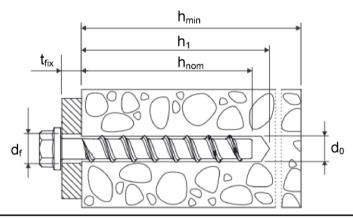
TOGE concrete screw TSM high performance	
Intended use	Annex B 1
Specifications	

English translation prepared by DIBt



Table B1: Installation parameters

Anchor size TSM high performance				6 8				10			
Nominal embedment depth h _{nom} [mm]				h _{nom2}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	
Nominal drill bit diameter	d ₀	[mm]	40		10	8	- 00		10	00	
Cutting diameter of drill bit	d _{cut} ≤	[mm]	6,40 8,45				10,45				
Depth of drill hole	h ₁ ≥	[mm]	45	60	55	65	75	65	85	95	
Diameter of clearing hole in the fix-ture	d _f ≤	[mm]	8			12			14		
Installation torque for version with connection thread	T _{inst}	[Nm]	10 20			40					
Impact screw driver		[Nm]	Max. torque according to ma					anufacturer's instructions 400			
Anchor size TSM high performance			12				14				
Nominal embedment depth h _{nom} [mi	m]		h _{nom}	1 ł	N _{nom2}	h _{nom3}	h _{nom}		00	h _{nom3}	
Nominal drill bit diameter	d ₀	[mm]	12				14				
Cutting diameter of drill bit	d _{cut} ≤	[mm]		1	2,50	2,50		14,50			
Depth of drill hole	h ₁ ≥	[mm]	75		95	110	85	1	10	125	
Diameter of clearing hole in the fix-ture	d _f ≤	[mm]	16		16	16		18			
Installation torque for version with connection thread metrical	T _{inst}	[Nm]			60	60		80			
Impact screw driver			Ma		ue acco 650	rding to	manufa		instructi 50	ons	



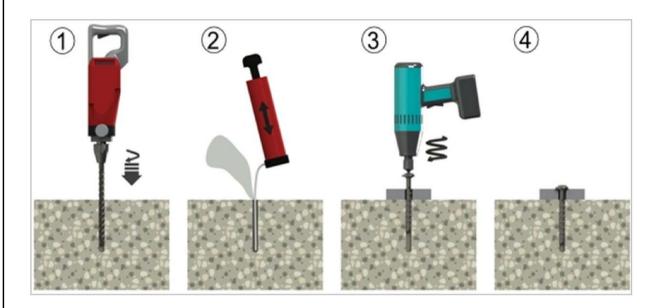
TOGE concrete screw TSM high performance	
Intended use	Annex B 2
Installation parameters	



<u>Table B2: Minimum thickness of member, minimum edge distance and minimum spacing</u>

Anchor size TSM high performance	е		(6		8		10			
Nominal embedment depth h _{nom} [mm]			h _{nom1}	h _{nom2}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	
			40	55	45	55	65	55	75	85	
Minimum thickness of member	h _{min}	[mm]	100		10	00	120		130	130	
Minimum edge distance	C _{min}	[mm]	4	40	5	50					
Minimum spacing	S _{min}	[mm]	4	40		50	50				
Anchor size TSM high performance			12				14				
Name al amb adm and de			h _{nom1}	h _{nom2}	h _{nom}	3	h _{nom1}	h _{nom}	2	h _{nom3}	
Nominal embedment depth h _{nom} [mm]			65	85	100		75	100		115	
Minimum thickness of member	h _{min}	[mm]	120	130	150		130	150		170	
Minimum edge distance	C _{min}	[mm]	5	0	70		50	70			
Minimum spacing	S _{min}	[mm]	5	0	70		50	70			

Installation instructions

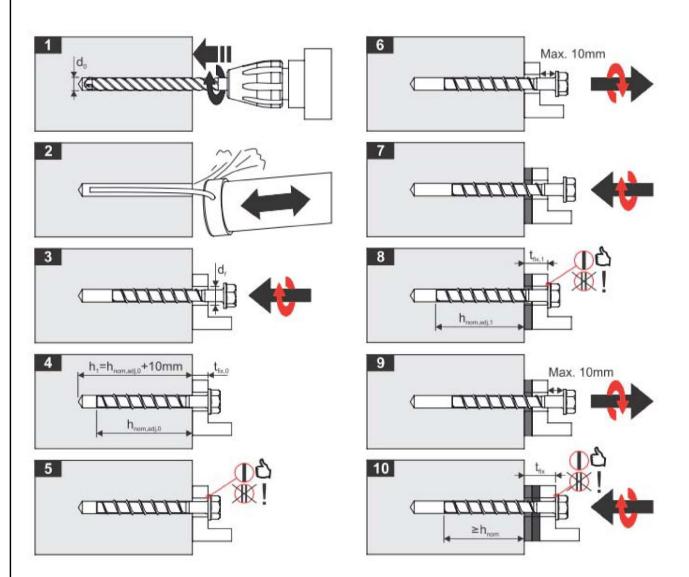


TOGE concrete screw TSM high performance	
Intended use	Annex B3
Minimum thickness of member, minimum spacing, minimum edge distance and installation instructions	

English translation prepared by DIBt



Installation instructions for adjustability



Installation instructions

The anchor may be adjusted maximum two times while the anchor may turn back at most 10 mm. The total allowed thickness of shims added during the adjustment process is 10mm.

The final embedment depth after adjustment process must be equal or larger than hnom-

TOGE concrete screw TSM high performance	
Intended use	Annex B 4
Installation instruction for adjustability	



<u>Table C1: Characteristic values for design method A according to ETAG 001, Annex C</u>
<u>or CEN/TS 1992-4 for TSM high performance 6, 8 and 10</u>

Anchor size TSM high performance				6				10			
Nominal embedment depth hn	h _{nom1}	h _{nom2}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}			
Nominal embedment depth In	om [iiiiii]		40	55	45	55	65	55	75	85	
steel failure for tension- and	l shear I	oad									
	$N_{Rk,s}$	[kN]	14,	0		27,0			45,0		
characteristic load	$V_{Rk,s}$	[kN]	7,0)	13,	5	17,0	22,5	34,	0	
	k ₂ 1)	[-]	0,8	3		0,8			0,8		
	M ⁰ _{Rk,s}	[Nm]	10,	9		26,0			56,0		
pull-out failure											
characteristic tension load in cracked concrete C20/25	N _{Rk,p}	[kN]	2,0	4,0	5,0	9,0	12,0	9,0	Pull-out is not de		
characteristic tension load in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	4,0	9,0	7,5	12,0	16,0	12,0	20,0	25,0	
		C30/37				1,22	2				
increasing factor for N _{Rk.p}	Ψ_{c}	C40/50	1,41								
TOT TVRK,p		C50/60	1,55								
concrete cone and splitting	failure										
effective anchorage depth	h _{ef}	[mm]	31	44	35	43	52	43	60	68	
factor for cracked	k _{cr} 1)	[-]	7,2								
non cracked	k _{ucr} 1)	[-]	10,1								
concrete spacing	S _{cr,N}	[mm]				3 x h	əf				
cone failure edge distance	C _{cr,N}	[mm]				1,5 x l	Pef				
splitting spacing	Scr,Sp	[mm]	120	160	120	140	150	140	180	210	
failure edge distance	C _{cr,Sp}	[mm]	60	80	60	70	75	70	90	105	
installation safety factor	$\gamma_2^{(2)}$	[-]				1,0					
installation safety factor	γ_{inst} 1)	[[1,0								
concrete pry out failure (pry											
k-Factor $ \begin{array}{c c} k^{2} \\ \hline k_3^{1)} \end{array} [-]$		[-]	1,0 2,0					3			
concrete edge failure											
effective length of anchor	$I_f = h_{ef}$	[mm]	31	44	35	43	52	43	60	68	
outside diameter of anchor	d _{nom}	[mm]	6			8			10		

¹⁾ Parameter relevant only for design according to CEN/TS 1992-4:2009

TOGE concrete screw TSM high performance	
Performances	Annex C 1
Characteristic values for TSM high performance 6, 8 and 10	

²⁾ Parameter relevant only for design according to ETAG 001, Annex C



<u>Table C2: Characteristic values for design method A according to ETAG 001, Annex C</u> <u>or CEN/TS 1992-4 for TSM high performance 12 and 14</u>

Anchor size 1		12		14							
Nominal embe	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}					
				65	85	100	75	100	115		
steel failure fo	or tension- and	shear I	oad								
		$N_{Rk,s}$	[kN]		67,0			94,0			
characteristic	oad	$V_{Rk,s}$	[kN]	33,5	42,	0		56,0			
		k ₂ 1)	[-]		0,8			0,8			
		$M^0_{Rk,s}$	[Nm]		113,0			185,0			
pull-out failur											
characteristic to	ete C20/25	$N_{Rk,p}$	[kN]	12,0	Pull-out			ull-out failure			
characteristic tuncracked cor		$N_{Rk,p}$	[kN]	16,0	is not de	ecisive	is not decisive				
			C30/37	1,22							
increasing fact for N _{Rk,p}	tor	Ψ_{c}	C40/50	1,41							
TOT TURK,p			C50/60	1,55							
concrete con	e and splitting	failure									
effective anch	orage depth	h _{ef}	[mm]	50	67	80	58	79	92		
factor for	cracked	k _{cr} 1)	[-]	7,2							
lactor for	non cracked	k _{ucr} 1)	[-]	10,1							
concrete	spacing	S _{cr,N}	[mm]	3 x h _{ef}							
cone failure	edge distance	C _{cr,N}	[mm]			1,5 x	h _{ef}				
splitting	spacing	S _{cr,Sp}	[mm]	150	210	240	180	240	280		
failure	edge distance	C _{cr,Sp}	[mm]	75	105	120	90	120	140		
installation saf	$\gamma_2^{(2)}$ $\gamma_{\text{inst}}^{(1)}$	[-]	1,0								
concrete pry	out failure (pry-										
k-Factor		k ²⁾	[-]	1,0 2,0			1,0 2,0				
concrete edg	e failure										
effective lengt	n of anchor	$I_f = h_{ef}$	[mm]	50	67	80	58	79	92		
outside diame	ter of anchor	d_{nom}	[mm]		12			14			

¹⁾ Parameter relevant only for design according to CEN/TS 1992-4:2009

²⁾ Parameter relevant only for design according to ETAG 001, Annex C

TOGE concrete screw TSM high performance	
Performances	Annex C 2
Characteristic values for TSM high performance 12 and 14	



Table C3: Displacements under tension load for TSM high performance

Anchor size TSM high performance					6		8		10			
	embedment de		_n [mm]	h _{nom1}	h _{nom2} 55	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1} 55	h _{nom2}	h _{nom3} 85	
	tension load	N	[kN]	0,95	1,9	2,4	4,3	5,7	4,3	7,9	9,6	
Cracked concrete	diamlanament	δ_{N0}	[mm]	0,3	0,6	0,6	0,7	0,8	0,6	0,5	0,9	
001101010	displacement	δ∞	[mm]	0,4	0,4	0,6	1,0	0,9	0,4	1,2	1,2	
tension load		N	[kN]	1,9	4,3	3,6	5,7	7,6	5,7	9,5	11,9	
cracked	-1'1	δ_{N0}	[mm]	0,4	0,6	0,7	0,9	0,5	0,7	1,1	1,0	
concrete	displacement	δ _{N∞}	[mm]	0,4	0,4	0,6	1,0	0,9	0,4	1,2	1,2	
Anchor :	size h performanc	e			12		14					
	embedment de		[mm]	h _{nom1}	h _{nom2}	h _{nom2} h _{nom3}		h _{nom1}		₂ I	h _{nom3}	
Nominal	embeament de _l	Juli Hnor	n [iiiiii]	65	85	100		75			115	
	tension load	N	[kN]	5,7	9,4	12,3		7,6	12,0		15,1	
Cracked concrete	diamlanament	δ_{N0}	[mm]	0,9	0,5	1,0		0,5 0			0,7	
001101010	displacement	δ∞	[mm]	1,0	1,2	1,2		0,9 1,2			1,0	
un-	tension load	N	[kN]	7,6	13,2	17,2		10,6			21,2	
cracked	diamlanamas	δ_{N0}	[mm]	1,0	1,1	1,2		0,9			0,8	
concrete	displacement	δ _{N∞}	[mm]	1,0	1,2	1,2		0,9	1,2		1,0	

Table C4: Displacements under shear load for TSM high performance

Anchor size TSM high performance			(8		10					
Nominal embedment de	nth h	[mm]	h _{nom1}	h _{nom2}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}		
Nominal embedment de	ptii iinor	n [IIIIII]	40	55	45	55	65	55	75	85		
shear load	V	[kN]	3	,3		8,6			16,2			
displacement $\frac{\delta_{V0}}{\delta_{V\infty}} \begin{array}{ c c c c c }\hline {mm} \\ \hline \\ $		1,	55		2,7		2,7					
		[mm]	3,	10		4,1		4,3				
Anchor size TSM high performand	e			12		14						
Naminal ambadmant da	4 la la	f1	h _{nom1}	h _{nom3} h _{nom1}			h _{nom2} h _{nom3}					
Nominal embedment de	ptn n _{nor}	_n [mm]	65	85	100		75	100		115		
shear load	V	[kN]		20,0				30,5				
dianlacement	δ_{V0}	[mm]					3,1	3,1				
displacement	δ√∞	[mm]		6,0				4,7	4,7			

TOGE concrete screw TSM high performance	
Performances	Annex C 3
Displacements under tension and shear loads	



Table C5: Characteristic values for seismic category C1

Anchor size T	SM high perfo	rmance		8	10	12	14
Nominal embed	lment depth h _{non}	[mm]			h _n	om3	
Nominal embed	intent depth finon	1 []		65	85	100	115
steel failure fo	or tension- and	shear load	i				
abarastaristis k		$N_{Rk,s,seis}$	[kN]	27,0	45,0	67,0	94,0
characteristic l	oau	V _{Rk,s, seis}	[kN]	8,5	15,3	21,0	22,4
pull-out failure	е						
characteristic to cracked concre		$N_{Rk,p,seis}$	[kN]	12,0		Pull-out failure is not decisive	
concrete cone	e failure						
effective ancho	orage depth	h _{ef}	[mm]	52	68	92	
concrete	spacing	S _{cr,N}	[mm]		3 x	h _{ef}	
cone failure	edge distance	C _{cr,N}	[mm]		1,5 x	h _{ef}	
installation safe	ety factor	γ ₂	[-]		1,0	0	
concrete pry	out failure (pry	out)					
k-Factor k [-]				1,0		2,0	
concrete edge	e failure						
effective length of anchor $I_f = h_{ef}$ [mm]			[mm]	52	68	80	92
outside diamet	er of anchor	d _{nom}	[mm]	8	10	12	14

TOGE concrete screw TSM high performance	
Performances	Annex C 4
Characteristic values for seismic category C1	



Table C6: Characteristic values of resistance to fire exposure for TSM high performance

Anchor size TSM high performance					6	8		10		12		14					
Nominal embedn	nont donth	h _{nom}		1	2	1	2	3	1	2	3	1	2	3	1	2	3
Nominal embedi	nent deptii		[mm]	40	55	45	55	65	55	75	85	65	85	100	75	100	115
steel failure for tension- and shear load ($F_{Rk,s,fi} = N_{Rk,s,fi} = V_{Rk,s,fi}$)																	
Fire resistance class																	
R30		$F_{Rk,s,fi30}$	[kN]	0	,9		2,4			4,4			7,4			10,3	
R60		F _{Rk,s,fi60}	[kN]	0	,8	1,7			3,3		5,8			8,2			
R90		F _{Rk,s,fi90}	[kN]	0	,6	1,1		2,3		4,2		5,9					
R120	Characteristic	F _{Rk,s,fi120}	[kN]	0	,4		0,7		1,7		3,4		4,8				
R30	Resistance	M ⁰ Rks,,fi30	[Nm]	0	,7	2,4		5,9		12,3		20,4					
R60		M ⁰ _{Rk,s,fi60}	[Nm]	0	,6		1,8		4,5		9,7			15,9			
R90		M ⁰ _{Rk,s,fi90}	[Nm]	0	,5	1,2		3,0		7,0				11,6			
R120		M ⁰ Rks,,fi120	[Nm]	0,3		0,9			2,3		5,7			9,4			
edge distance			<u>'</u>									<u> </u>					
R30 bis R120		C _{cr, fi}		[mm]	2 x h _{ef}											
spacing																	
R30 bis R120	S _{cr, fi}]	4 x h _{ef}											

The characteristic resistance to fire exposure for pull-out failure, concrete cone failure, concrete pry-out failure and concrete edge failure shall be calculated according to TR 020 or CEN/TS 1992-4. If no value for $N_{Rk,p}$ is given, in the equation 2.4 and 2.5, TR 020 or in equation D.1 and D.2, CEN/TS 1992-4 the value of $N_{Rk,c}^0$ shall be inserted instead of $N_{Rk,p}$.

TOGE concrete screw TSM high performance	
Performances	Annex C 5
Characteristic values of resistance to fire exposure	