

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

ETA-16/0075  
of 22 March 2016

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

SWG Injection system SWG-VM280,  
SWG-VM280 Winter for concrete

Product family  
to which the construction product belongs

Bonded anchor for use in concrete

Manufacturer

SWG Schraubenwerk Gaisbach GmbH  
Am Bahnhof 50  
74638 Waldenburg  
DEUTSCHLAND

Manufacturing plant

Werk 100, Deutschland

This European Technical Assessment  
contains

20 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

Guideline for European technical approval of "Metal  
anchors for use in concrete", ETAG 001 Part 1: "Anchors  
in General", April 2013,  
used as European Assessment Document (EAD)  
according to Article 66 Paragraph 3 of Regulation (EU)  
No 305/2011.

**European Technical Assessment  
ETA-16/0075**

**Page 2 of 20 | 22 March 2016**

English translation prepared by DIBt

The European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and shall be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full. However, partial reproduction may only be made with the written consent of the issuing Technical Assessment Body. Any partial reproduction shall be identified as such.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission in accordance with Article 25(3) of Regulation (EU) No 305/2011.

English translation prepared by DIBt

**Specific Part**

**1 Technical description of the product**

The "SWG Injection system SVG-VM280, SVG-VM280 Winter for concrete" is a bonded anchor consisting of a cartridge with injection mortar SVG-VM280 or SVG-VM280 Winter and a steel element. The steel element consist of a commercial threaded rod with washer and hexagon nut in the range of M8 to M30 or a reinforcing bar in the range of diameter 8 to 32 mm.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

**2 Specification of the intended use in accordance with the applicable European Assessment Document**

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

**3 Performance of the product and references to the methods used for its assessment**

**3.1 Mechanical resistance and stability (BWR 1)**

Essential characteristic	Performance
Characteristic resistance tension and shear loads	See Annex C 1 to C 4
Displacements under tension and shear loads	See Annex C 5 / C 6

**3.2 Safety in case of fire (BWR 2)**

Essential characteristic	Performance
Reaction to fire	Anchorage satisfy requirements for Class A1
Resistance to fire	No performance assessed

**3.3 Hygiene, health and the environment (BWR 3)**

Regarding dangerous substances there may be requirements (e.g. transposed European legislation and national laws, regulations and administrative provisions) applicable to the products falling within the scope of this European Technical Assessment. In order to meet the provisions of Regulation (EU) No 305/2011, these requirements need also to be complied with, when and where they apply.

**3.4 Safety in use (BWR 4)**

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

electronic copy of the eta by dibt: eta-16/0075

English translation prepared by DIBt

**4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

In accordance with guideline for European technical approval ETAG 001, April 2013 used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD**

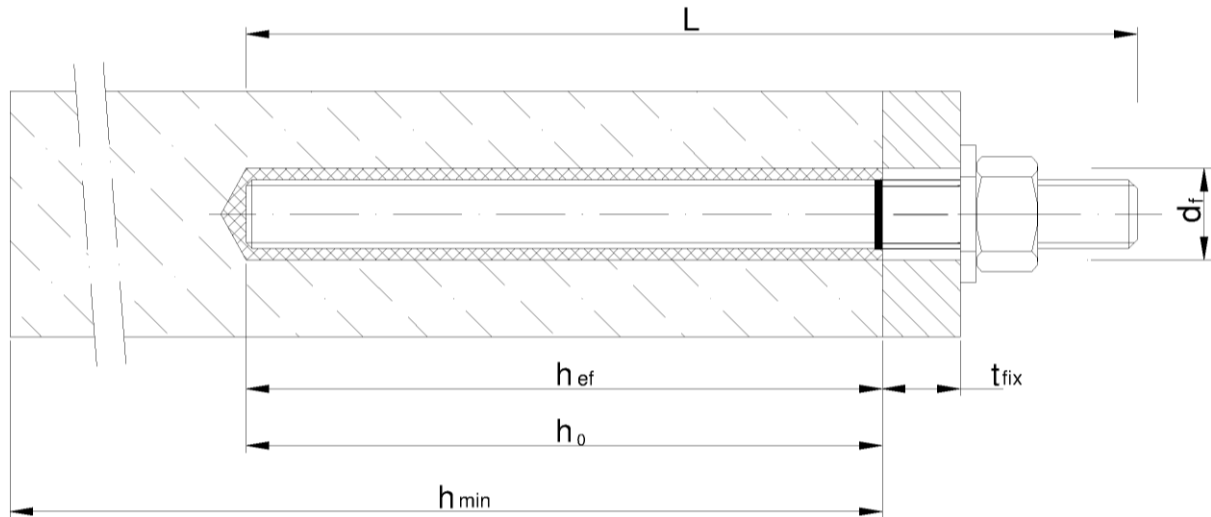
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 22 March 2016 by Deutsches Institut für Bautechnik

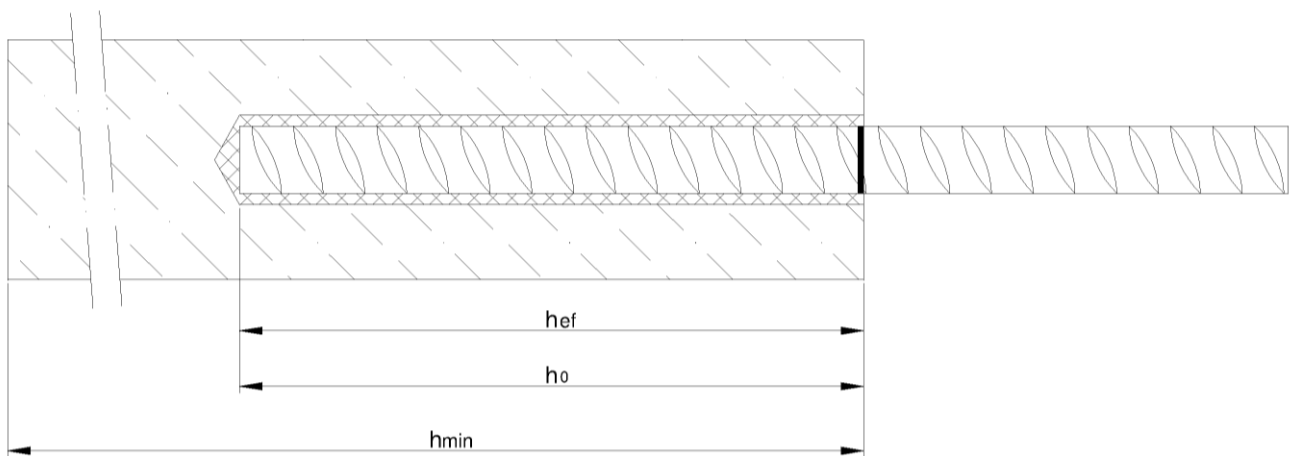
Uwe Bender  
Head of Department

*beglaubigt:*  
Baderschneider

### Installation threaded rod



### Installation reinforcing bar



- $d_f$  = diameter of clearance hole in the fixture  
 $t_{fix}$  = thickness of fixture  
 $h_{ef}$  = effective anchorage depth  
 $h_0$  = depth of drill hole  
 $h_{min}$  = minimum thickness of member

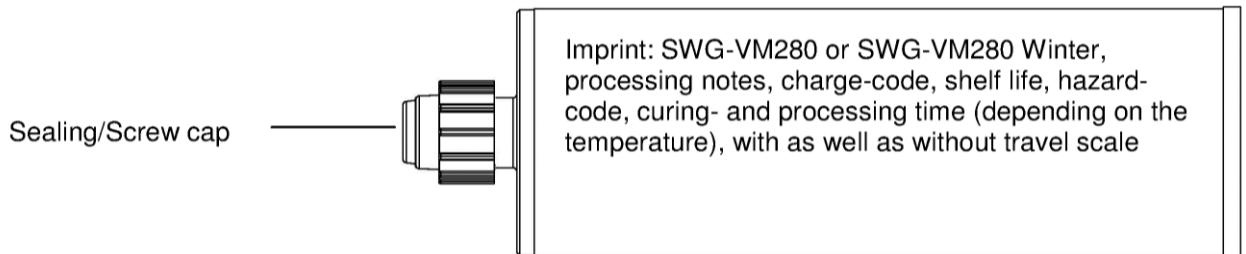
**SWG Injection System SWG-VM280, SWG-VM280 Winter for concrete**

**Product description**  
Installed condition

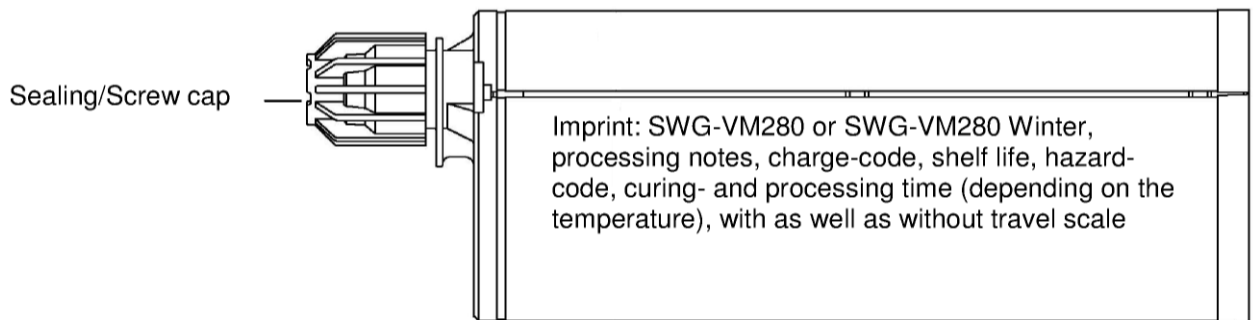
**Annex A 1**

**Cartridge: SWG-VM280; SWG-VM280 Winter**

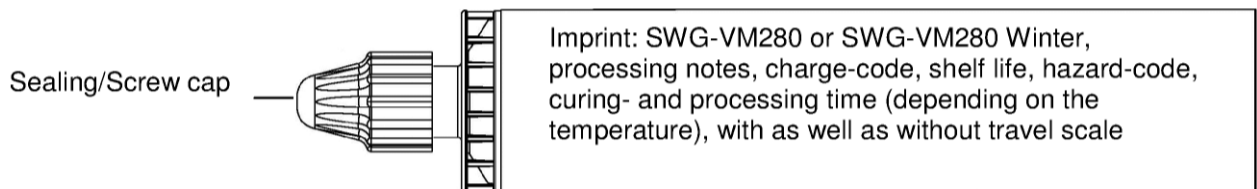
**150 ml, 280 ml, 300 ml up to 333 ml and 380 ml up to 420 ml cartridge (Type: coaxial)**



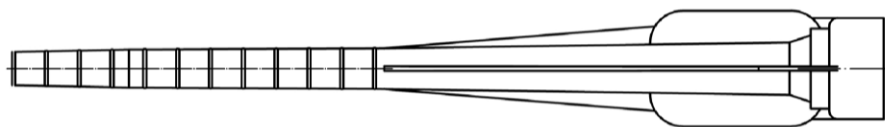
**235 ml, 345 ml up to 360 ml and 825 ml cartridge (Type: "side-by-side")**



**165 ml and 300 ml cartridge (Type: "foil tube")**



**Static Mixer**

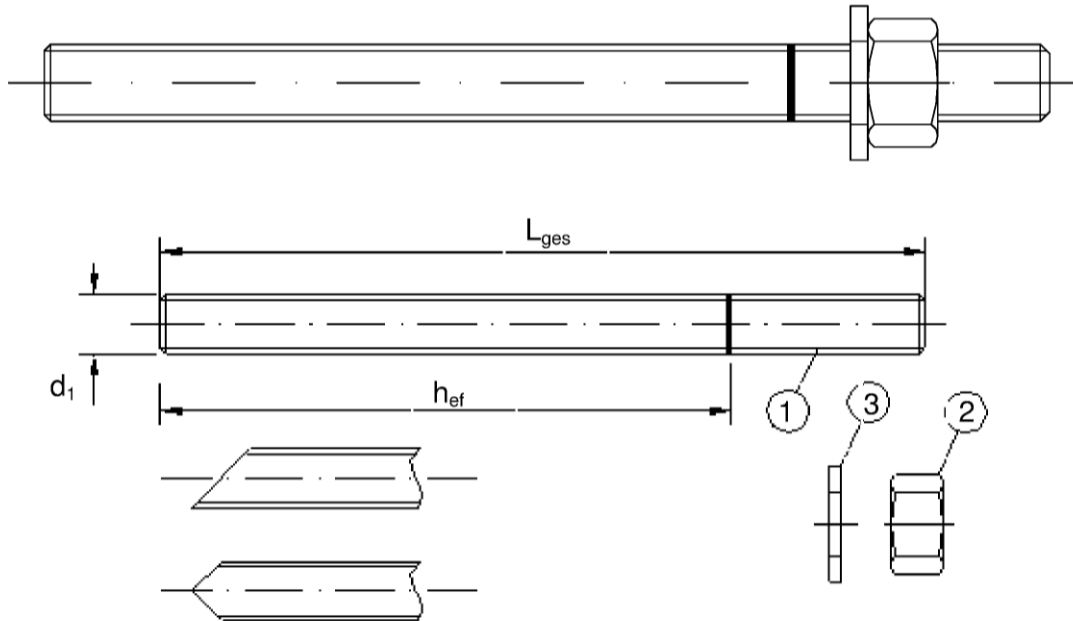


**SWG Injection System SWG-VM280, SWG-VM280 Winter for concrete**

**Product description**  
Injection system

**Annex A 2**

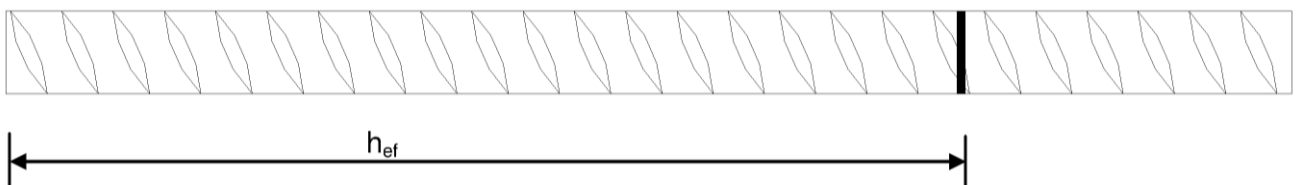
**Threaded rod M8, M10, M12, M16, M20, M24, M27, M30 with washer and hexagon nut**



Commercial standard threaded rod with:

- Materials, dimensions and mechanical properties acc. Table A1
- Inspection certificate 3.1 acc. to EN 10204:2004
- Marking of embedment depth

**Reinforcing bar  $\varnothing 8, \varnothing 10, \varnothing 12, \varnothing 14, \varnothing 16, \varnothing 20, \varnothing 25, \varnothing 28, \varnothing 32$**



- Minimum value of related rip area  $f_{R,min}$  according to EN 1992-1-1:2004+AC:2010
- Rib height of the bar shall be in the range  $0,05d \leq h \leq 0,07d$   
(d: Nominal diameter of the bar; h: Rip height of the bar)

**SWG Injection System SWG-VM280, SWG-VM280 Winter for concrete**

**Product description**

Threaded rod and reinforcing bar

**Annex A 3**

**Table A1: Materials**

Part	Designation	Material
<b>Steel, zinc plated <math>\geq 5 \mu\text{m}</math> acc. to EN ISO 4042:1999 or Steel, hot-dip galvanised <math>\geq 40 \mu\text{m}</math> acc. to EN ISO 1461:2009 and EN ISO 10684:2004+AC:2009</b>		
1	Anchor rod	Steel, EN 10087:1998 or EN 10263:2001 Property class 4.6, 4.8, 5.8, 8.8, EN 1993-1-8:2005+AC:2009 $A_5 > 8\%$ fracture elongation
2	Hexagon nut, EN ISO 4032:2012	Steel acc. to EN 10087:1998 or EN 10263:2001 Property class 4 (for class 4.6 or 4.8 rod) EN ISO 898-2:2012, Property class 5 (for class 5.8 rod) EN ISO 898-2:2012, Property class 8 (for class 8.8 rod) EN ISO 898-2:2012
3	Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000	Steel, zinc plated or hot-dip galvanised
<b>Stainless steel</b>		
1	Anchor rod	Material 1.4401 / 1.4404 / 1.4571, EN 10088-1:2005, > M24: Property class 50 EN ISO 3506-1:2009 $\leq$ M24: Property class 70 EN ISO 3506-1:2009 $A_5 > 8\%$ fracture elongation
2	Hexagon nut, EN ISO 4032:2012	Material 1.4401 / 1.4404 / 1.4571 EN 10088:2005, > M24: Property class 50 (for class 50 rod) EN ISO 3506-2:2009 $\leq$ M24: Property class 70 (for class 70 rod) EN ISO 3506-2:2009
3	Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000	Material 1.4401, 1.4404 or 1.4571, EN 10088-1:2005
<b>High corrosion resistance steel</b>		
1	Anchor rod	Material 1.4529 / 1.4565, EN 10088-1:2005, > M24: Property class 50 EN ISO 3506-1:2009 $\leq$ M24: Property class 70 EN ISO 3506-1:2009 $A_5 > 8\%$ fracture elongation
2	Hexagon nut, EN ISO 4032:2012	Material 1.4529 / 1.4565 EN 10088-1:2005, > M24: Property class 50 (for class 50 rod) EN ISO 3506-2:2009 $\leq$ M24: Property class 70 (for class 70 rod) EN ISO 3506-2:2009
3	Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000	Material 1.4529 / 1.4565, EN 10088-1:2005
<b>Reinforcing bars</b>		
1	Rebar EN 1992-1-1:2004+AC:2010, Annex C	Bars and de-coiled rods class B or C $f_{yk}$ and $k$ according to NDP or NCL of EN 1992-1-1/NA:2013 $f_{tk} = f_{tk} = k \cdot f_{yk}$
<b>SWG Injection System SWG-VM280, SWG-VM280 Winter for concrete</b>		<b>Annex A 4</b>
<b>Product description</b> Materials		



## Specifications of intended use

### Anchorage subject to:

- Static and quasi-static loads: M8 to M30, Rebar Ø8 to Ø32.
- Seismic action for Performance Category C1: M12 to M30, Rebar Ø12 to Ø32.

### Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000.
- Strength classes C20/25 to C50/60 according to EN 206-1:2000.
- Non-cracked concrete: M8 to M30, Rebar Ø8 to Ø32.
- Cracked concrete: M12 to M30, Rebar Ø12 to Ø32.

### Temperature Range:

- I: - 40 °C to +40 °C (max long term temperature +24 °C and max short term temperature +40 °C)
- II: - 40 °C to +80 °C (max long term temperature +50 °C and max short term temperature +80 °C)
- III: - 40 °C to +120 °C (max long term temperature +72 °C and max short term temperature +120 °C)

### Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (zinc coated steel, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist (high corrosion resistant steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

### Design:

- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Anchorages under static or quasi-static actions are designed in accordance with:
  - EOTA Technical Report TR 029 "Design of bonded anchors", Edition September 2010 or
  - CEN/TS 1992-4:2009
- Anchorages under seismic actions are designed in accordance with:
  - EOTA Technical Report TR 045 "Design of Metal Anchors under Seismic Action", Edition February 2013
  - Anchorages shall be positioned outside of critical regions (e.g. plastic hinges) of the concrete structure.
  - Fastenings in stand-off installation or with a grout layer are not allowed.

### Installation:

- Dry or wet concrete: M8 to M30, Rebar Ø8 to Ø32.
- Flooded holes (not sea water): M8 to M16, Rebar Ø8 to Ø16.
- Hole drilling by hammer or compressed air drill mode.
- Overhead installation allowed.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

**SWG Injection System SWG-VM280, SWG-VM280 Winter for concrete**

**Intended Use**  
Specifications

**Annex B 1**

**Table B1: Installation parameters for threaded rod**

Anchor size		M 8	M 10	M 12	M 16	M 20	M 24	M 27	M 30	
Nominal drill hole diameter	$d_0$ [mm] =	10	12	14	18	24	28	32	35	
Effective anchorage depth	$h_{ef,min}$ [mm] =	60	60	70	80	90	96	108	120	
	$h_{ef,max}$ [mm] =	160	200	240	320	400	480	540	600	
Diameter of clearance hole in the fixture	$d_f$ [mm] ≤	9	12	14	18	22	26	30	33	
Diameter of steel brush	$d_b$ [mm] ≥	12	14	16	20	26	30	34	37	
Torque moment	$T_{inst}$ [Nm] ≤	10	20	40	80	120	160	180	200	
Thickness of fixture	$t_{fix,min}$ [mm] >	0								
	$t_{fix,max}$ [mm] <	1500								
Minimum thickness of member	$h_{min}$ [mm]	$h_{ef} + 30$ mm ≥ 100 mm			$h_{ef} + 2d_0$					
Minimum spacing	$s_{min}$ [mm]	40	50	60	80	100	120	135	150	
Minimum edge distance	$c_{min}$ [mm]	40	50	60	80	100	120	135	150	

**Table B2: Installation parameters for rebar**

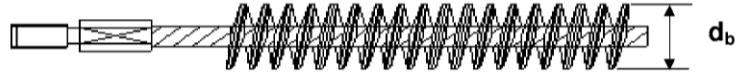
Rebar size		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Nominal drill hole diameter	$d_0$ [mm] =	12	14	16	18	20	24	32	35	40
Effective anchorage depth	$h_{ef,min}$ [mm] =	60	60	70	75	80	90	100	112	128
	$h_{ef,max}$ [mm] =	160	200	240	280	320	400	480	540	640
Diameter of steel brush	$d_b$ [mm] ≥	14	16	18	20	22	26	34	37	41,5
Minimum thickness of member	$h_{min}$ [mm]	$h_{ef} + 30$ mm ≥ 100 mm			$h_{ef} + 2d_0$					
Minimum spacing	$s_{min}$ [mm]	40	50	60	70	80	100	125	140	160
Minimum edge distance	$c_{min}$ [mm]	40	50	60	70	80	100	125	140	160

**SWG Injection System SWG-VM280, SWG-VM280 Winter for concrete**

**Intended Use**  
Installation parameters

**Annex B 2**

### Steel brush



**Table B3: Parameter cleaning and setting tools**

Threaded Rod	Rebar	$d_0$ Drill bit - $\emptyset$	$d_b$ Brush - $\emptyset$	$d_{b,min}$ min. Brush - $\emptyset$	Piston plug
(mm)	(mm)	(mm)	(mm)	(mm)	(No.)
M8		10	12	10,5	No piston plug required
M10	8	12	14	12,5	
M12	10	14	16	14,5	
	12	16	18	16,5	
M16	14	18	20	18,5	
	16	20	22	20,5	
M20	20	24	26	24,5	# 24
M24		28	30	28,5	# 28
M27	25	32	34	32,5	# 32
M30	28	35	37	35,5	# 35
	32	40	41,5	40,5	# 38



#### Hand pump (volume 750 ml)

Drill bit diameter ( $d_0$ ):  
10 mm to 20 mm – uncracked concrete



#### Recommended compressed air tool (min 6 bar)

Drill bit diameter ( $d_0$ ): 10 mm to 40 mm



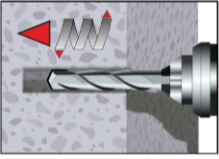
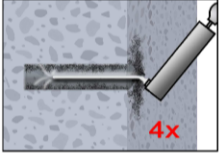
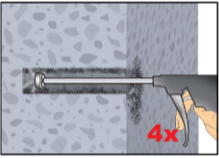
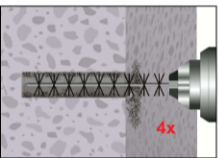
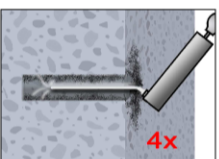
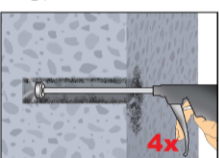
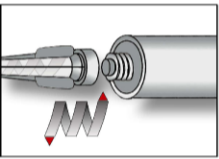
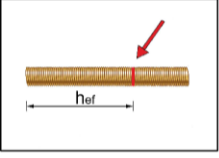
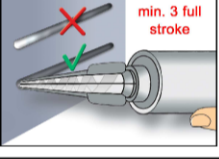
#### Piston plug for overhead or horizontal installation

Drill bit diameter ( $d_0$ ): 24 mm to 40 mm

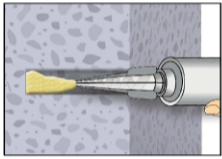
**SWG Injection System SWG-VM280, SWG-VM280 Winter for concrete**

**Intended Use**  
Cleaning and setting tools

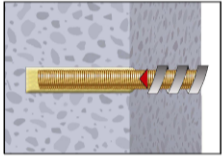
**Annex B 3**

<b>Installation instructions</b>	
	<p><b>1.</b> Drill with hammer drill a hole into the base material to the size and embedment depth required by the selected anchor (Table B1 or Table B2). In case of aborted drill hole: the drill hole shall be filled with mortar</p>
 <p style="text-align: center;">or</p>  <p style="text-align: center;">or</p>  <p style="text-align: center;">or</p>  <p style="text-align: center;">or</p> 	<p><b>Attention! Standing water in the bore hole must be removed before cleaning.</b></p> <p><b>2a.</b> Starting from the bottom or back of the bore hole, blow the hole clean with compressed air (min. 6 bar) or a hand pump (Annex B 3) a minimum of four times. If the bore hole ground is not reached an extension shall be used.</p> <p>The hand-pump can <b>only</b> be used for anchor sizes in uncracked concrete up to bore hole diameter 20mm or embedment depth up to 240mm.</p> <p>Compressed air (min. 6 bar) can be used for all sizes in cracked and uncracked concrete.</p> <p><b>2b.</b> Check brush diameter (Table B3) and attach the brush to a drilling machine or a battery screwdriver. Brush the hole with an appropriate sized wire brush <math>&gt; d_{b,min}</math> (Table B3) a minimum of four times. If the bore hole ground is not reached with the brush, a brush extension shall be used (Table B3).</p> <p><b>2c.</b> Finally blow the hole clean again with compressed air (min. 6 bar) or a hand pump (Annex B 3) a minimum of four times. If the bore hole ground is not reached an extension shall be used. The hand-pump can <b>only</b> be used for anchor sizes in uncracked concrete up to bore hole diameter 20mm or embedment depth up to 240mm. Compressed air (min. 6 bar) can be used for all sizes in cracked and uncracked concrete.</p> <p><b>After cleaning, the bore hole has to be protected against re-contamination in an appropriate way, until dispensing the mortar in the bore hole. If necessary, the cleaning repeated has to be directly before dispensing the mortar. In-flowing water must not contaminate the bore hole again.</b></p>
  	<p><b>3.</b> Attach a supplied static-mixing nozzle to the cartridge and load the cartridge into the correct dispensing tool. Cut off the foil tube clip before use. For every working interruption longer than the recommended working time (Table B4 or B5) as well as for new cartridges, a new static-mixer shall be used.</p> <p><b>4.</b> Prior to inserting the anchor rod into the filled bore hole, the position of the embedment depth shall be marked on the anchor rods.</p> <p><b>5.</b> Prior to dispensing into the anchor hole, squeeze out separately a minimum of three full strokes and discard non-uniformly mixed adhesive components until the mortar shows a consistent grey colour. For foil tube cartridges is must be discarded a minimum of six full strokes.</p>
<b>SWG Injection System SWG-VM280, SWG-VM280 Winter for concrete</b>	
<b>Intended Use</b> Installation instructions	<b>Annex B 4</b>

### Installation instructions (continuation)

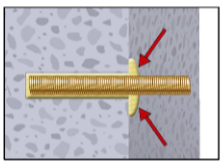


6. Starting from the bottom or back of the cleaned anchor hole fill the hole up to approximately two-thirds with adhesive. Slowly withdraw the static mixing nozzle as the hole fills to avoid creating air pockets. For embedment larger than 190 mm an extension nozzle shall be used. For overhead and horizontal installation a piston plug (Annex B 3) and extension nozzle shall be used. Observe the gel-/ working times given in Table B4 or B5.

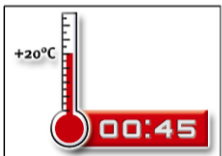


7. Push the threaded rod or reinforcing bar into the anchor hole while turning slightly to ensure positive distribution of the adhesive until the embedment depth is reached.

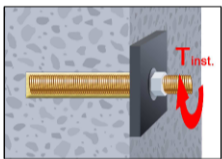
The anchor should be free of dirt, grease, oil or other foreign material.



8. Be sure that the anchor is fully seated at the bottom of the hole and that excess mortar is visible at the top of the hole. If these requirements are not maintained, the application has to be renewed. For overhead application the anchor rod should be fixed (e.g. wedges).



9. Allow the adhesive to cure to the specified time prior to applying any load or torque. Do not move or load the anchor until it is fully cured (attend Table B4 or B5).



10. After full curing, the add-on part can be installed with the max. torque (Table B2) by using a calibrated torque wrench.

**SWG Injection System SWG-VM280, SWG-VM280 Winter for concrete**

**Intended Use**  
Installation instructions (continuation)

**Annex B 5**

**Table B4: Maximum Working time and minimum curing time  
SWG-VM280**

Concrete temperature	Gelling- / working time	Minimum curing time in dry concrete <sup>1)</sup>
-10 °C to -6°C	90 min <sup>2)</sup>	24 h <sup>2)</sup>
-5 °C to -1°C	90 min	14 h
0 °C to +4°C	45 min	7 h
+5 °C to +9°C	25 min	2 h
+ 10 °C to +19°C	15 min	80 min
+ 20 °C to +29°C	6 min	45 min
+ 30 °C to +34°C	4 min	25 min
+ 35 °C to +39°C	2 min	20 min
> + 40 °C	1,5 min	15 min
Cartridge temperature	+5°C to +40°C	

<sup>1)</sup> In wet concrete the curing time must be doubled.

<sup>2)</sup> Cartridge temperature must be at min. +15°C.

**Table B5: Maximum Working time and minimum curing time  
SWG-VM280 Winter**

Concrete temperature	Gelling- / working time	Minimum curing time in dry concrete <sup>1)</sup>
-20 °C to -16°C	75 min	24 h
-15 °C to -11°C	55 min	16 h
-10 °C to -6°C	35 min	10 h
-5 °C to -1°C	20 min	5 h
0 °C to +4°C	10 min	2,5 h
+5 °C to +9°C	6 min	80 Min
+ 10 °C	6 min	60 Min
Cartridge temperature	-20°C to +10°C	

<sup>1)</sup> In wet concrete the curing time must be doubled.

**SWG Injection System SWG-VM280, SWG-VM280 Winter for concrete**

**Intended Use**  
Curing time

**Annex B 6**

<b>Table C1: Characteristic values of resistance under tension loads</b>												
<b>Anchor size threaded rod</b>				<b>M 8</b>	<b>M 10</b>	<b>M 12</b>	<b>M 16</b>	<b>M 20</b>	<b>M 24</b>	<b>M 27</b>	<b>M 30</b>	
<b>Steel failure</b>												
Characteristic tension resistance		$N_{Rk,s} = N_{Rk,s,seis}$	[kN]	$A_s \cdot f_{uk}$								
<b>Combined pull-out and concrete failure</b>												
Characteristic bond resistance in non-cracked concrete C20/25												
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	10	12	12	12	12	11	10	9	
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	7,5	8,5	8,5	8,5	not admissible				
Temperature range II: 80°C/50°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	7,5	9	9	9	9	8,5	7,5	6,5	
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	5,5	6,5	6,5	6,5	not admissible				
Temperature range III: 120°C/72°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	5,5	6,5	6,5	6,5	6,5	6,5	5,5	5,0	
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	4,0	5,0	5,0	5,0	not admissible				
Characteristic bond resistance in cracked concrete C20/25												
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	not admissible	5,5	5,5	5,5	5,5	6,5	6,5		
		$\tau_{Rk,seis}$	[N/mm <sup>2</sup> ]		3,7	3,7	3,7	3,8	4,5	4,5		
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]		5,5	5,5	not admissible					
		$\tau_{Rk,seis}$	[N/mm <sup>2</sup> ]		3,7	3,7	not admissible					
Temperature range II: 80°C/50°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	not admissible	4,0	4,0	4,0	4,0	4,5	4,5		
		$\tau_{Rk,seis}$	[N/mm <sup>2</sup> ]		2,7	2,7	2,7	2,8	3,1	3,1		
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]		4,0	4,0	not admissible					
		$\tau_{Rk,seis}$	[N/mm <sup>2</sup> ]		2,7	2,7	not admissible					
Temperature range III: 120°C/72°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	not admissible	3,0	3,0	3,0	3,0	3,5	3,5		
		$\tau_{Rk,seis}$	[N/mm <sup>2</sup> ]		2,0	2,0	2,0	2,1	2,4	2,4		
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]		3,0	3,0	not admissible					
		$\tau_{Rk,seis}$	[N/mm <sup>2</sup> ]		2,0	2,0	not admissible					
Increasing factors for concrete (only static or quasi-static actions) $\psi_c$		C25/30		1,02								
		C30/37		1,04								
		C35/45		1,07								
		C40/50		1,08								
		C45/55		1,09								
		C50/60		1,10								
Factor according to CEN/TS 1992-4-5 Section 6.2.2.3		Non-cracked concrete	$k_B$	[-]	10,1							
		Cracked concrete			7,2							
<b>Concrete cone failure</b>												
Factor according to CEN/TS 1992-4-5 Section 6.2.3.1		Non-cracked concrete	$k_{ucr}$	[-]	10,1							
		Cracked concrete	$k_{cr}$		[-]	7,2						
Edge distance		$C_{cr,N}$	[mm]	$1,5 h_{ef}$								
Axial distance		$S_{cr,N}$	[mm]	$3,0 h_{ef}$								
<b>Splitting</b>												
Edge distance		$C_{cr,sp}$	[mm]	$1,0 \cdot h_{ef} \leq 2 \cdot h_{ef} \left( 2,5 - \frac{h}{h_{ef}} \right) \leq 2,4 \cdot h_{ef}$								
Axial distance		$S_{cr,sp}$	[mm]	$2 C_{cr,sp}$								
Installation safety factor (dry and wet concrete)				$\gamma_2 = \gamma_{inst}$	1,0	1,2						
Installation safety factor (flooded bore hole)				$\gamma_2 = \gamma_{inst}$	1,4				not admissible			
<b>SWG Injection System SWG-VM280, SWG-VM280 Winter for concrete</b>										<b>Annex C 1</b>		
<b>Performances</b> Characteristic values of resistance under tension loads												

<b>Table C2: Characteristic values of resistance under shear loads</b>										
<b>Anchor size threaded rod</b>		<b>M 8</b>	<b>M 10</b>	<b>M 12</b>	<b>M 16</b>	<b>M 20</b>	<b>M24</b>	<b>M 27</b>	<b>M 30</b>	
<b>Steel failure without lever arm</b>										
Characteristic shear resistance	$V_{Rk,s}$	[kN]	$0,50 \cdot A_s \cdot f_{uk}$							
	$V_{Rk,s,seis}$	[kN]	not admissible	$0,35 \cdot A_s \cdot f_{uk}$						
Ductility factor according to CEN/TS 1992-4-5 Section 6.3.2.1	$k_2$		0,8							
<b>Steel failure with lever arm</b>										
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	$1.2 \cdot W_{el} \cdot f_{uk}$							
	$M^0_{Rk,s,seis}$	[Nm]	No Performance Determined (NPD)							
<b>Concrete pry-out failure</b>										
Factor $k_3$ in equation (27) of CEN/TS 1992-4-5 Section 6.3.3 Factor $k$ in equation (5.7) of Technical Report TR 029	$k_{(3)}$		2,0							
Installation safety factor	$\gamma_2 = \gamma_{inst}$		1,0							
<b>Concrete edge failure</b>										
Effective length of anchor	$l_f$	[mm]	$l_f = \min(h_{ef}; 8 d_{nom})$							
Outside diameter of anchor	$d_{nom}$	[mm]	8	10	12	16	20	24	27	30
Installation safety factor	$\gamma_2 = \gamma_{inst}$		1,0							
<b>SWG Injection System SWG-VM280, SWG-VM280 Winter for concrete</b>								<b>Annex C 2</b>		
<b>Performances</b> Characteristic values of resistance under shear loads										



<b>Table C3: Characteristic values of resistance under tension loads</b>													
Anchor size reinforcing bar				Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32	
<b>Steel failure</b>													
Characteristic tension resistance				$N_{Rk,s} = N_{Rk,s,seis}$ [kN]				$A_s \cdot f_{tk}$					
<b>Combined pull-out and concrete failure</b>													
Characteristic bond resistance in non-cracked concrete C20/25													
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	10	12	12	12	12	12	11	10	8,5	
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	7,5	8,5	8,5	8,5	8,5	not admissible				
Temperature range II: 80°C/50°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	7,5	9	9	9	9	9	8,0	7,0	6,0	
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	5,5	6,5	6,5	6,5	6,5	not admissible				
Temperature range III: 120°C/72°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	5,5	6,5	6,5	6,5	6,5	6,5	6,0	5,0	4,5	
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	4,0	5,0	5,0	5,0	5,0	not admissible				
Characteristic bond resistance in cracked concrete C20/25													
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	not admissible	5,5	5,5	5,5	5,5	5,5	5,5	6,5	6,5	
		$\tau_{Rk,seis}$	[N/mm <sup>2</sup> ]		3,7	3,7	3,7	3,7	3,8	4,5	4,5		
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]		5,5	5,5	5,5	not admissible					
		$\tau_{Rk,seis}$	[N/mm <sup>2</sup> ]		3,7	3,7	3,7	not admissible					
Temperature range II: 80°C/50°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	not admissible	4,0	4,0	4,0	4,0	4,0	4,0	4,5	4,5	
		$\tau_{Rk,seis}$	[N/mm <sup>2</sup> ]		2,7	2,7	2,7	2,7	2,8	3,1	3,1		
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]		4,0	4,0	4,0	not admissible					
		$\tau_{Rk,seis}$	[N/mm <sup>2</sup> ]		2,7	2,7	2,7	not admissible					
Temperature range III: 120°C/72°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	not admissible	3,0	3,0	3,0	3,0	3,0	3,0	3,5	3,5	
		$\tau_{Rk,seis}$	[N/mm <sup>2</sup> ]		2,0	2,0	2,0	2,0	2,1	2,4	2,4		
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]		3,0	3,0	3,0	not admissible					
		$\tau_{Rk,seis}$	[N/mm <sup>2</sup> ]		2,0	2,0	2,0	not admissible					
Increasing factors for concrete (only static or quasi-static actions) $\psi_c$		C25/30		1,02									
		C30/37		1,04									
		C35/45		1,07									
		C40/50		1,08									
		C45/55		1,09									
		C50/60		1,10									
Factor according to CEN/TS 1992-4-5 Section 6.2.2.3	Non-cracked concrete	$k_8$	[-]	10,1									
	Cracked concrete			7,2									
<b>Concrete cone failure</b>													
Factor according to CEN/TS 1992-4-5 Section 6.2.3.1	Non-cracked concrete	$k_{ucr}$	[-]	10,1									
	Cracked concrete	$k_{cr}$	[-]	7,2									
Edge distance		$c_{cr,N}$	[mm]	1,5 $h_{ef}$									
Axial distance		$s_{cr,N}$	[mm]	3,0 $h_{ef}$									
<b>Splitting</b>													
Edge distance		$c_{cr,sp}$	[mm]	$1,0 \cdot h_{ef} \leq 2 \cdot h_{ef} \left( 2,5 - \frac{h}{h_{ef}} \right) \leq 2,4 \cdot h_{ef}$									
Axial distance		$s_{cr,sp}$	[mm]	2 $c_{cr,sp}$									
Installation safety factor (dry and wet concrete)				$\gamma_2 = \gamma_{inst}$	1,0	1,2							
Installation safety factor (flooded bore hole)				$\gamma_2 = \gamma_{inst}$	1,4				not admissible				
<b>SWG Injection System SWG-VM280, SWG-VM280 Winter for concrete</b>										<b>Annex C 3</b>			
<b>Performances</b> Characteristic values of resistance under tension loads													

<b>Table C4: Characteristic values of resistance under shear loads</b>											
Anchor size reinforcing bar	Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32		
<b>Steel failure without lever arm</b>											
Characteristic shear resistance	$V_{Rk,s}$	[kN]	$0,50 \cdot A_s \cdot f_{uk}$								
	$V_{Rk,s,seis}^0$	[kN]	not admissible	$0,35 \cdot A_s \cdot f_{uk}$							
Ductility factor according to CEN/TS 1992-4-5 Section 6.3.2.1	$k_2$		0,8								
<b>Steel failure with lever arm</b>											
Characteristic bending moment	$M_{Rk,s}^0$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}$								
	$M_{Rk,s,seis}^0$	[Nm]	No Performance Determined (NPD)								
<b>Concrete pry-out failure</b>											
Factor $k_3$ in equation (27) of CEN/TS 1992-4-5 Section 6.3.3 Factor $k$ in equation (5.7) of Technical Report TR 029	$k_{(3)}$		2,0								
Installation safety factor	$\gamma_2 = \gamma_{inst}$		1,0								
<b>Concrete edge failure</b>											
Effective length of anchor	$l_f$	[mm]	$l_f = \min(h_{ef}; 8 d_{nom})$								
Outside diameter of anchor	$d_{nom}$	[mm]	8	10	12	14	16	20	25	28	32
Installation safety factor	$\gamma_2 = \gamma_{inst}$		1,0								
<b>SWG Injection System SWG-VM280, SWG-VM280 Winter for concrete</b>										<b>Annex C 4</b>	
<b>Performances</b> Characteristic values of resistance under shear loads											

**Table C5: Displacements under tension load<sup>1)</sup> (threaded rod)**

Anchor size threaded rod			M 8	M 10	M 12	M 16	M 20	M24	M 27	M 30	
<b>Non-cracked concrete C20/25</b>											
Temperature range I: 40°C/24°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,021	0,023	0,026	0,031	0,036	0,041	0,045	0,049	
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,030	0,033	0,037	0,045	0,052	0,060	0,065	0,071	
Temperature range II: 80°C/50°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,050	0,056	0,063	0,075	0,088	0,100	0,110	0,119	
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,072	0,081	0,090	0,108	0,127	0,145	0,159	0,172	
Temperature range III: 120°C/72°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,050	0,056	0,063	0,075	0,088	0,100	0,110	0,119	
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,072	0,081	0,090	0,108	0,127	0,145	0,159	0,172	
<b>Cracked concrete C20/25</b>											
Temperature range I: 40°C/24°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	-				0,070				
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]					0,105				
Temperature range II: 80°C/50°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]					0,170				
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]					0,245				
Temperature range III: 120°C/72°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]					0,170				
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]					0,245				

<sup>1)</sup> Calculation of the displacement

$$\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau; \quad \tau: \text{action bond stress for tension}$$

$$\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot \tau;$$

**Table C6: Displacements under shear load<sup>1)</sup> (threaded rod)**

Anchor size threaded rod			M 8	M 10	M 12	M 16	M 20	M24	M 27	M 30	
<b>For non-cracked concrete C20/25</b>											
All temperature ranges	$\delta_{V0}$ -factor	[mm/(kN)]	0,06	0,06	0,05	0,04	0,04	0,03	0,03	0,03	
	$\delta_{V\infty}$ -factor	[mm/(kN)]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05	
<b>For cracked concrete C20/25</b>											
All temperature ranges	$\delta_{V0}$ -factor	[mm/(kN)]	-				0,11	0,10	0,09	0,08	0,08
	$\delta_{V\infty}$ -factor	[mm/(kN)]					0,17	0,15	0,14	0,13	0,12

<sup>1)</sup> Calculation of the displacement

$$\delta_{V0} = \delta_{V0}\text{-factor} \cdot V; \quad V: \text{action shear load}$$

$$\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V;$$

**SWG Injection System SWG-VM280, SWG-VM280 Winter for concrete**

**Performances**  
Displacements (threaded rods)

**Annex C 5**

<b>Table C7: Displacements under tension load<sup>1)</sup> (rebar)</b>											
Anchor size reinforcing bar		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32	
<b>Non-cracked concrete C20/25</b>											
Temperature range I: 40°C/24°C	δ <sub>N0</sub> -factor	[mm/(N/mm <sup>2</sup> )]	0,021	0,023	0,026	0,028	0,031	0,036	0,043	0,047	0,052
	δ <sub>N∞</sub> -factor	[mm/(N/mm <sup>2</sup> )]	0,030	0,033	0,037	0,041	0,045	0,052	0,061	0,071	0,075
Temperature range II: 80°C/50°C	δ <sub>N0</sub> -factor	[mm/(N/mm <sup>2</sup> )]	0,050	0,056	0,063	0,069	0,075	0,088	0,104	0,113	0,126
	δ <sub>N∞</sub> -factor	[mm/(N/mm <sup>2</sup> )]	0,072	0,081	0,090	0,099	0,108	0,127	0,149	0,163	0,181
Temperature range III: 120°C/72°C	δ <sub>N0</sub> -factor	[mm/(N/mm <sup>2</sup> )]	0,050	0,056	0,063	0,069	0,075	0,088	0,104	0,113	0,126
	δ <sub>N∞</sub> -factor	[mm/(N/mm <sup>2</sup> )]	0,072	0,081	0,090	0,099	0,108	0,127	0,149	0,163	0,181
<b>Cracked concrete C20/25</b>											
Temperature range I: 40°C/24°C	δ <sub>N0</sub> -factor	[mm/(N/mm <sup>2</sup> )]					0,070				
	δ <sub>N∞</sub> -factor	[mm/(N/mm <sup>2</sup> )]					0,105				
Temperature range II: 80°C/50°C	δ <sub>N0</sub> -factor	[mm/(N/mm <sup>2</sup> )]					0,170				
	δ <sub>N∞</sub> -factor	[mm/(N/mm <sup>2</sup> )]					0,245				
Temperature range III: 120°C/72°C	δ <sub>N0</sub> -factor	[mm/(N/mm <sup>2</sup> )]					0,170				
	δ <sub>N∞</sub> -factor	[mm/(N/mm <sup>2</sup> )]					0,245				
<sup>1)</sup> Calculation of the displacement $\delta_{N0} = \delta_{N0\text{-factor}} \cdot \tau;$ $\tau$ : action bond stress for tension $\delta_{N\infty} = \delta_{N\infty\text{-factor}} \cdot \tau;$											
<b>Table C8: Displacement under shear load<sup>1)</sup> (rebar)</b>											
Anchor size reinforcing bar		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32	
<b>Non-cracked concrete C20/25</b>											
All temperature ranges	δ <sub>V0</sub> -factor	[mm/(kN)]	0,06	0,05	0,05	0,04	0,04	0,04	0,03	0,03	0,03
	δ <sub>V∞</sub> -factor	[mm/(kN)]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,04	0,04
<b>Cracked concrete C20/25</b>											
All temperature ranges	δ <sub>V0</sub> -factor	[mm/(kN)]			0,11	0,11	0,10	0,09	0,08	0,07	0,06
	δ <sub>V∞</sub> -factor	[mm/(kN)]			0,17	0,16	0,15	0,14	0,12	0,11	0,10
<sup>1)</sup> Calculation of the displacement $\delta_{V0} = \delta_{V0\text{-factor}} \cdot V;$ $V$ : action shear load $\delta_{V\infty} = \delta_{V\infty\text{-factor}} \cdot V;$											
<b>SWG Injection System SWG-VM280, SWG-VM280 Winter for concrete</b>									<b>Annex C 6</b>		
<b>Performances</b> Displacements (rebar)											