



Approval body for construction products and types of construction

**Bautechnisches Prüfamt** 

An institution established by the Federal and Laender Governments



# **European Technical Assessment**

ETA-16/0268 of 28 November 2016

English translation prepared by DIBt - Original version in German language

### **General Part**

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Deutsches Institut für Bautechnik

"PYRO-SAFE DG", "PYRO-SAFE DG-CR" and "PYRO-SAFE DG-SC"; "PYRO-SAFE DG-CRF"; "PYRO-SAFE DG-CR BS"

Intumescent products for fire sealing and fire stopping purposes

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01<sup>1</sup>

7 pages including 1 annex which form an integral part of this assessment

European Assessment Document (EAD) 350005-00-1104

The address is known at DIBt Deutsches Institut für Bautechnik



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### **Specific Part**

### 1 Technical description of the product

Object of this European Technical Assessment (ETA) are the intumescent construction products "PYRO-SAFE DG" and "PYRO-SAFE DG-SC" as well as "PYRO-SAFE DG-CR", "PYRO-SAFE DG-CR SK" and "PYRO-SAFE DG-CR BS".

In case of fire, exposed to high temperatures, these intumescent products expand and generate foam. This foam seals joints and gaps, closes voids and openings. Thus, the foam restricts the passage and the spread of heat, smoke, flames or any combination of these.

The intumescent product "PYRO-SAFE DG" is produced as a liquid coating in the colour grades anthracite, black and red. As-delivered the product is easy to spread by brush or by sprayer.

The intumescent product "PYRO-SAFE DG-SC" is a viscos, intumescent putty.

Both products essentially consist of intumescent substances and a binder. They harden when applied on a substrate and form flexible intumescent layers which react in case of fire.

The construction products "PYRO-SAFE DG" and "PYRO-SAFE DG-SC" are delivered in pails and containers of different capacity; the intumescent putty "PYRO-SAFE DG-SC" is also delivered in cartridges.

The construction products "PYRO-SAFE DG-CR", "PYRO-SAFE DG-CR SK", "PYRO-SAFE DG-CR BS" and "PYRO-SAFE DG-CRF" are factory made flexible intumescent fabrics.

The construction products "PYRO-SAFE DG-CR", "PYRO-SAFE DG-CR SK", "PYRO-SAFE DG-CR BS" and "PYRO-SAFE DG-CRF" are tight and tear-proof, intumescent fabrics, which consist of a glass filament fabric<sup>2</sup> mechanically covered with the intumescent coating "PYRO-SAFE DG" on at least one side.

The flexible intumescent fabric "PYRO-SAFE DG-CR" is mechanically covered with "PYRO-SAFE DG" on one side and on the other side it is covered with a coating of Polyurethan<sup>3</sup> pigmented optionally in the colour grades grey, red, black or white.

The flexible intumescent fabric "PYRO-SAFE DG-CRF" is mechanically covered with "PYRO-SAFE DG" and additionally reinforced with a fibre glass scrim<sup>2</sup> on one side. The other side is mechanically coated with a grey pigmented layer of Polyurethan<sup>3</sup>.

The flexible intumescent fabric "PYRO-SAFE DG-CR SK" is a glass filament fabric mechanically covered with "PYRO-SAFE DG" on one side and equipped with an acrylic self-adhesive foil on the other side, on customers request on the same side.

The flexible intumescent fabric "PYRO-SAFE DG-CR BS" a glass filament fabric<sup>2</sup> mechanically covered with "PYRO-SAFE DG" on both sides.

The flexible intumescent fabrics "PYRO-SAFE DG-CR", "PYRO-SAFE DG-CRF", "PYRO-SAFE DG-CR BS" and "PYRO-SAFE DG-CR SK" are produced as endless rolls, cut at factory and delivered in the preferable length of 10 m or 20 m.

The products "PYRO-SAFE DG-CR", "PYRO-SAFE DG-CR SK", "PYRO-SAFE DG-CR BS" and "PYRO-SAFE DG-CRF" also may be delivered as intumescent strips, mats, cuts and stamps (bands, blocks, pads) of any dimension on request.

The technical characteristics relevant for fire sealing and fire stopping effects of the construction products are given in Annex 1.

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Type, manufacturer and characteristics deposited at DIBt.

Required quantity and composition deposited at DIBt



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# 2 Specification of the intended use in accordance with the applicable European Assessment Document (EAD)

The construction products "PYRO-SAFE DG", "PYRO-SAFE DG-SC", "PYRO-SAFE DG-CR", "PYRO-SAFE DG-CRS", "PYRO-SAFE DG-CR SK" and "PYRO-SAFE DG-CR BS" are assessed on the basis of EAD 350005-00-1104<sup>4</sup> as intumescent products for fire sealing and fire stopping purposes without a defined final use (IU 1).

These construction products are intended to be used as essential components in construction products, construction elements, kits and special assemblies which need to meet requirements concerning the safety in case of fire.

In case of fire, the products delay the heat transfer through fire resistant construction products and construction elements by expanding under the impact of high temperatures and thus restricting the spread of fire.

The performance given in Section 3 is only valid if the construction products "PYRO-SAFE DG", "PYRO-SAFE DG-CR", "PYRO-SAFE DG-CRF", "PYRO-SAFE DG-CRF", "PYRO-SAFE DG-CR SK" and "PYRO-SAFE DG-CR BS" are used in accordance with the instructions and the conditions stated in section 3.3.

The tests and assessment methods on which this European Technical Assessment is based, lead to the assumption of working life of the intumescent construction products "PYRO-SAFE DG", "PYRO-SAFE DG-CR", "PYRO-SAFE DG-CR", "PYRO-SAFE DG-CR", "PYRO-SAFE DG-CR SK" and "PYRO-SAFE DG-CR BS" in final use of at least 10 years<sup>5</sup>.

The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for this assessment

### 3.1 Safety in case of fire (BWR 2)

#### 3.1.1 Reaction to fire

Essential characteristic	Performance
"PYRO-SAFE DG" for layers of a thickness of 1 mm to 2 mm on metal substrates (melting point > 1000 °C) and on classified substrates of class A1	Class B-s1,d0 in accordance with EN 13501-1
"PYRO-SAFE DG-CR" free standing, on mineral substrates (density ≥ 800 kg/m³) and on classified substrates of class A1	Class C-s1,d0 in accordance with EN 13501-1
"PYRO-SAFE DG" (layers <1 mm), "PYRO-SAFE DG-SC", "PYRO-SAFE DG-CRF", "PYRO-SAFE DG-CR SK", "PYRO-SAFE DG-CR BS"	Class E in accordance with EN 13501-1

The intumescent construction products "PYRO-SAFE DG", "PYRO-SAFE DG-CR", "PYRO-SAFE DG-CR SK" and "PYRO-SAFE DG-CR BS" meet the reaction to fire requirements of class E in accordance with EN 13501-16.

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results of long-term aging of "PYRO-SAFE DG" (historical data) are available (natural-aging for 10 years)

EN 13501-1 Fire classification of construction products and building elements, Part 1 and A1:2009
Classification using test data from reaction to fire tests



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The intumescent construction product "PYRO-SAFE DG" (coating) with a thickness of the dried layer between 1 mm and 2 mm meets the reaction to fire requirements of class B-s1,d0 in accordance with EN 13501-1<sup>6</sup> on metal substrates (melting point > 1000 °C) and on classified substrates of class A1.

The intumescent fabric "PYRO-SAFE DG-CR" meets the reaction to fire requirements of class C-s1,d0 in accordance with DIN EN  $13501-1^6$  for nominal thicknesses between 0,6 mm and 2,2 mm free standing, on mineral substrates (density  $\geq 800 \text{ kg/m}^3$ ) and on classified substrates of class A1.

#### 3.1.2 Resistance to fire

The performance "resistance to fire" shall be determined separately for every final use and shall be classified, if required.

### 3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content and release of dangerous substances	No dangerous substances

The detailed chemical composition of the intumescent construction products "PYRO-SAFE DG", "PYRO-SAFE DG-CR", "PYRO-SAFE DG-CR", "PYRO-SAFE DG-CR", "PYRO-SAFE DG-CR BS" was assessed by DIBt and is deposited with DIBt.

### 3.3 General aspects

Durability testing shall be an integral part of assessing the basic works and performance requirements. The following specific provisions shall be complied with to ensure the durability of the performance for the intended use.

The testing and the assessment of the product performance were carried out for environmental conditions of type X – product intended for use at conditions exposed to weathering (rain, UV, frost) - in accordance with EOTA Technical Report 024<sup>7</sup> (EOTA TR 024), section 4.2.3.

#### Result.

The intumescent construction products "PYRO-SAFE DG" and "PYRO-SAFE DG-SC", "PYRO-SAFE DG-CR", "PYRO-SAFE DG-CR SK" and "PYRO-SAFE DG-CR BS" and cuts can be used under use conditions of type X (out-door use), without having to fear essential changes in the relevant fire sealing and fire stopping properties and the resulting performance. This assessment includes the in-door use under use conditions of type  $Y_1$ ,  $Y_2$ ,  $Z_1$  and  $Z_2$ .

Supplementary the product was tested under specific conditions according to EOTA TR 024, section 4.3

- Exposure to a constant temperature of 80 °C for 40 days,
- Exposure to solvents (tested with Butylacetat, Butanol, solvent naphtha and fuel)
- Subsequent over-painting (tested with coatings on the basis of acryl dispersion, alkyd resin, polyurethanacryl and epoxide resin,
- Exposure to permanent wetness (water immersion and permanent condensation) for 4 weeks
- Exposure to intimate contact to plastics (PVC, PE).

The characteristics "expansion ratio" and "expansion pressure" did not change essentially due to these specific exposures.



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For the intumescent fabrics "PYRO-SAFE DG-CR" and "PYRO-SAFE DG-CRF" the tear strength and the elongation at rupture were determined according to EN ISO 103198:

"PYRO-SAFE DG-CR"				
Thickness of the fabric		ca. 1,6 mm	ca. 0,6 mm	
Ultimate elongation in %	longitudinal	3,6	4,2	
	transverse	4,4	4,5	
Ultimate tensile strength in kN/m	longitudinal	56,0	60,7	
	transverse	34,5	41,4	
"PYRO-SAFE DG-CRF"				
Thickness of the fabric		ca. 1,6 mm		
Ultimate elongation in %	longitudinal	7,2		
	transverse	7,7		
Ultimate tensile strength in kN/m	longitudinal	141,8		
	transverse	48,8		

### 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the Decision of the commission N° 1999/454/EC of 22 June 1999 (OJ of the EU L 178 of 14 July 1999, p 42), amended by EC Decision 2001/596/EC of 8 January 2001(OJ of the EU L 209 of 2 August 2001, p 33) system 1 applies for the assessment and verification of consistency of performance (AVCP).

See Annex V in conjunction with Article 65 (2) of the Regulation (EU) N° 305/2011 and the following table:

Product	Intended use	characteristic	System
"PYRO-SAFE DG", "PYRO-SAFE DG-CR", "PYRO-SAFE DG-SC", "PYRO-SAFE DG-CRF", "PYRO-SAFE DG-CR SK" "PYRO-SAFE DG-CR BS"	Components effective in view of safety in case of fire (BWR 2) used in construction products, construction elements, kits and specific assemblies	reaction to fire, properties relevant for the fire sealing and fire stopping effect	1

# 5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

The technical details necessary for the implementation of the system for Assessment and Verification of Consistency of Performance are laid down in the confidential part of the control plan deposited with Deutsches Institut für Bautechnik.

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Prof. Gunter Hoppe Head of Department beglaubigt: Dr.-Ing. Dierke

EN ISO 10319:2008

Geosynthetics; Wide-width tensile test

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ANNEX 1

CHARACTERISTICS RELEVANT FOR THE FIRE SEALING AND FIRE STOPPING EFFECT OF THE CONSTRUCTION PRODUCTS "PYRO-SAFE DG", "PYRO-SAFE DG-SC", "PYRO-SAFE DG-CR", "PYRO-SAFE DG-CR SK"AND "PYRO-SAFE DG-CR BS"

Characteristic	Test method <sup>9</sup>	Range and tolerance		
"PYRO-SAFE DG" (coating), "PYRO-SAFE DG-SC" (putty)				
density	EOTA TR 024 <sup>7</sup> , cl. 3.1.4	Coating: 1200 kg/m <sup>3</sup> ± 10 % Putty:1300 kg/m <sup>3</sup> ± 10 %		
Expansion ratio	EOTA TR 024 <sup>7</sup> , cl. 3.1.11, method 1 with a top load	Thickness 2 mm 15 to 26,5		
Expansion pressure	EOTA TR 024 <sup>7</sup> , cl. 3.1.12, method 4	Thickness 2 mm 1,00 N/mm <sup>2</sup> to 1,90 N/mm <sup>2</sup>		
Coated fabrics				
"PYRO-SAFE DG-CR"				
Expansion ratio	EOTA TR 024 <sup>7</sup> , cl. 3.1.11 method 1 with a top load	Thickness 2 mm 15,5 to 22,0		
Expansion pressure	EOTA TR 024 <sup>7</sup> , cl. 3.1.12 method 4	Thickness 2 mm 1,00 N/mm <sup>2</sup> to 1,65 N/mm <sup>2</sup>		
"PYRO-SAFE DG-CRF"				
Expansion ratio	EOTA TR 024 <sup>7</sup> , cl. 3.1.11 method 1 with a top load	Thickness 1,6 mm 12,5 to 16,0		
Expansion pressure	EOTA TR 024 <sup>7</sup> , cl. 3.1.12 method 4	1,30 N/mm <sup>2</sup> to 1,80 N/mm <sup>2</sup>		
"PYRO-SAFE DG-CR SK"				
Expansion ratio	EOTA TR 024 <sup>7</sup> , cl. 3.1.11 method 1 with a top load	Thickness 1,6 mm 15,5 bis 22,0		
Expansion pressure	EOTA TR 024 <sup>7</sup> , cl. 3.1.12 method 4	1,00 N/mm <sup>2</sup> to 1,65 N/mm <sup>2</sup>		
"PYRO-SAFE DG-CR BS"				
Expansion ratio	EOTA TR 024 <sup>7</sup> , cl. 3.1.11 method 1 with a top load	Thickness 1,4 mm 16,5 bis 24,0		
Expansion pressure	EOTA TR 024 <sup>7</sup> , cl. 3.1.12 method 4	1,50 N/mm² bis 2,00 N/mm²		

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<sup>&</sup>lt;sup>9</sup> Details of the test method deposited with at DIBt