Deutsches Institut für Bautechnik
Approval body for construction products and types of construction
Bautechnisches Prüfamt
An institution established by the Federal and Laender Governments

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European Technical Assessment ETA-16/0691 of 29 August 2016

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Injection system HB-VMU plus for concrete
Product family to which the construction product belongs	Bonded Anchor for use in concrete
Manufacturer	HALFEN GmbH Liebigstraße 14 40764 Langenfeld DEUTSCHLAND
Manufacturing plant	Halfen Herstellwerk HB1
This European Technical Assessment contains	24 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	Guideline for European technical approval of "Metal anchors for use in concrete", ETAG 001 Part 5: "Bonded anchors", April 2013, used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.

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Specific Part

1 Technical description of the product

The "Injection system HB-VMU plus for concrete" is a bonded anchor consisting of a cartridge with injection mortar HB-VMU plus or HB-VMU plus Polar and a steel element. The steel element consist of a commercial threaded rod with washer and hexagon nut in the range of M8 to M30 or a reinforcing bar in the range of diameter 8 to 32 mm.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance tension and shear loads	See Annex C 1 to C 8
Displacements under tension and shear loads	See Annex C 9 / C 10

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1
Resistance to fire	No performance assessed

3.3 Hygiene, health and the environment (BWR 3)

Regarding dangerous substances there may be requirements (e.g. transposed European legislation and national laws, regulations and administrative provisions) applicable to the products falling within the scope of this European Technical Assessment. In order to meet the provisions of Regulation (EU) No 305/2011, these requirements need also to be complied with, when and where they apply.

3.4 Safety in use (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with guideline for European technical approval ETAG 001, April 2013 used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

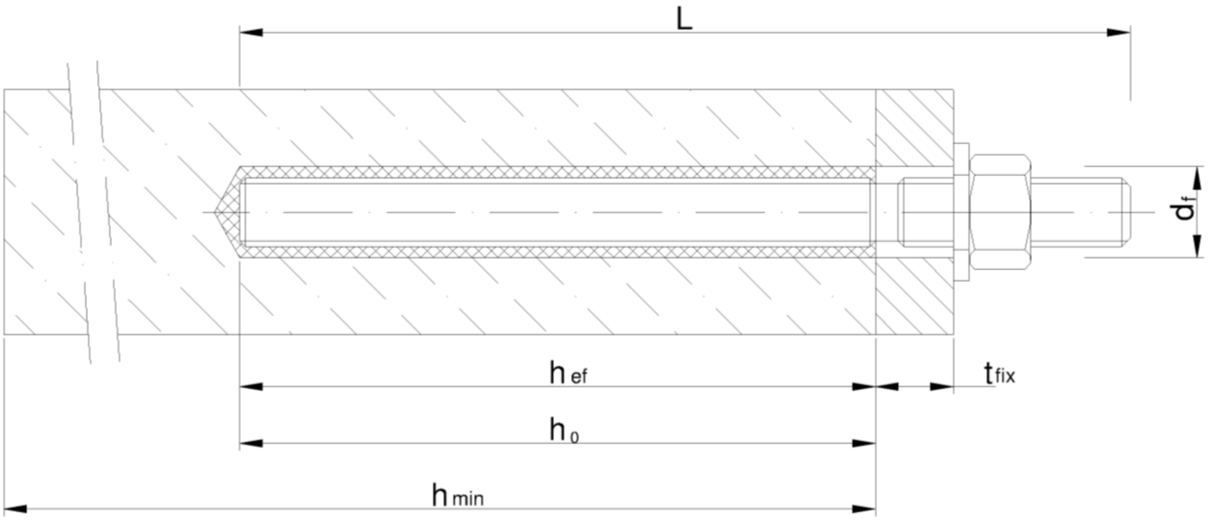
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 29 August 2016 by Deutsches Institut für Bautechnik

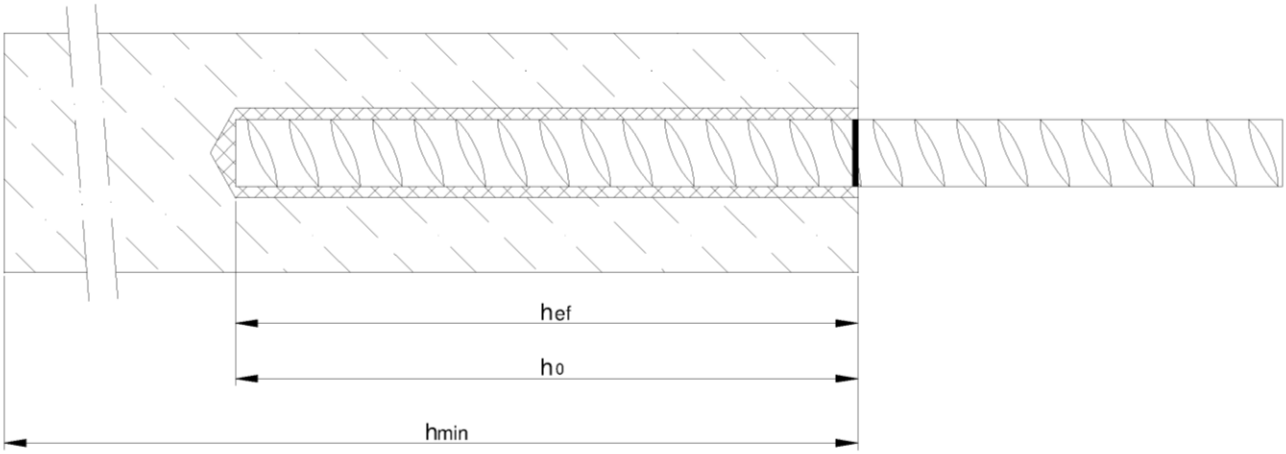
Uwe Bender
Head of Department

beglaubigt:
Baderschneider

Installation situation threaded rod



Installation situation reinforcing bar



d_f = diameter of clearance hole in the fixture
t_{fix} = thickness of fixture
h_{ef} = effective anchorage depth
h_0 = depth of drill hole
h_{min} = minimum thickness of member

Injection sytem HB-VMU plus for concrete

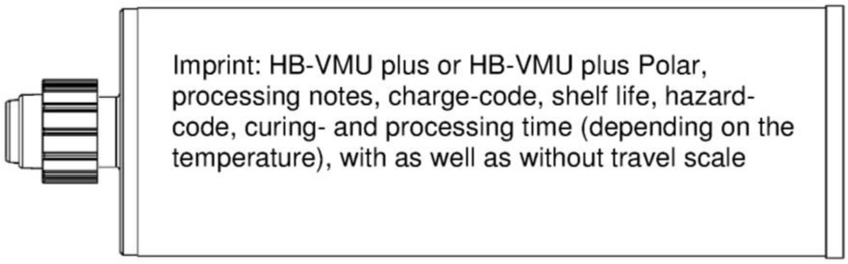
Product description
Installation situation

Annex A1

Cartridge HB-VMU plus or HB-VMU plus Polar

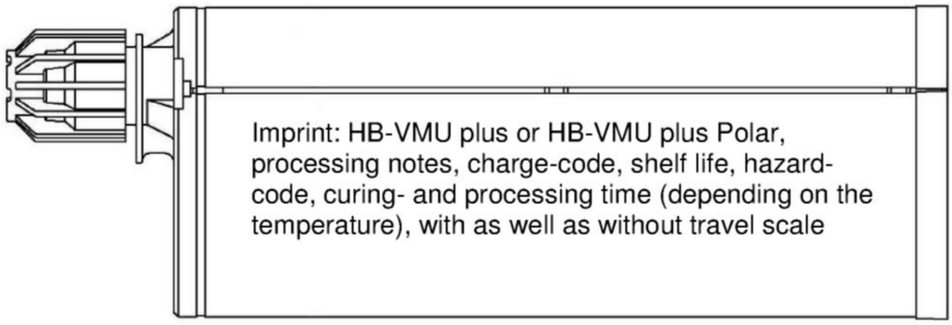
150 ml, 280 ml, 300 ml up to 333 ml and 380 ml up to 420 ml cartridge (Type: coaxial)

Sealing/Screw cap



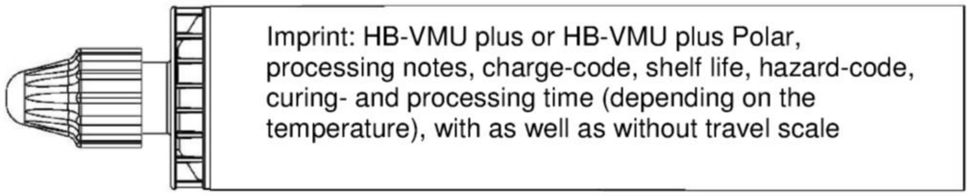
235 ml, 345 ml up to 360 ml and 825 ml cartridge (Type: "side-by-side")

Sealing/Screw cap

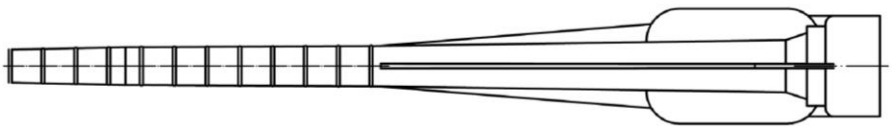


165 ml and 300 ml cartridge (Type: "foil tube")

Sealing/Screw cap

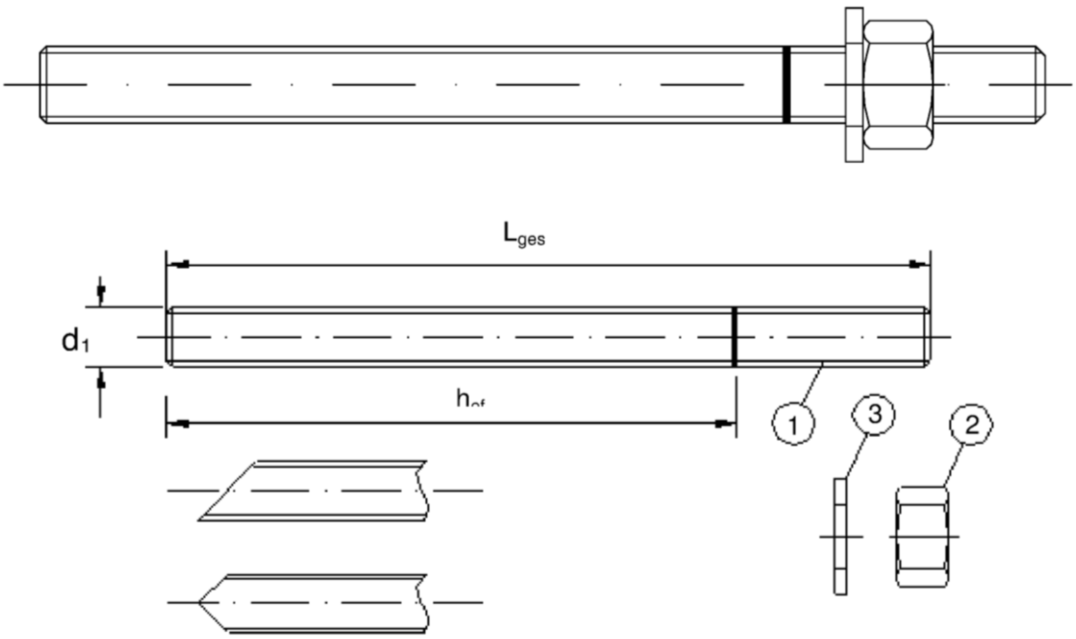


Static mixer



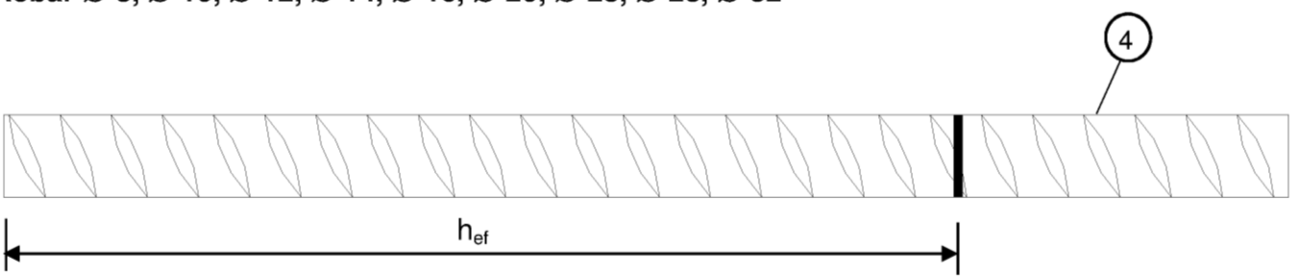
Injection sytem HB-VMU plus for concrete	Annex A2
Product description Injection system	

Threaded rod M8, M10, M12, M16, M20, M24, M27, M30 with washer and hexagon nut



Commercial standard threaded rod with:
- Materials, dimensions and mechanical properties acc. Table A1
- Inspection certificate 3.1 acc. to EN 10204:2004
- Marking of embedment depth

Rebar ∅ 8, ∅ 10, ∅ 12, ∅ 14, ∅ 16, ∅ 20, ∅ 25, ∅ 28, ∅ 32



- Minimum value of related rip area $f_{R,min}$ according to EN 1992-1-1:2004+AC:2010
- Rib height of the bar shall be in the range $0,05d \leq h \leq 0,07d$
  (d: Nominal diameter of the bar; h: Rip height of the bar)

Injection sytem HB-VMU plus for concrete	**Annex A3**
Product description Treaded rod and rebar	

Table A1: Materials

Part	Designation	Material
Steel, zinc plated ≥ 5 µm acc. to EN ISO 4042:1999 or **Steel, hot-dip galvanised ≥ 40 µm acc. to EN ISO 1461:2009 and EN ISO 10684:2004+AC:2009**		
1	Anchor rod	Steel, EN 10087:1998 or EN 10263:2001 Property class 4.6, 4.8, 5.8, 8.8, EN 1993-1-8:2005+AC:2009 $A_5 > 8$ % fracture elongation
2	Hexagon nut	Steel acc. to EN 10087:1998 or EN 10263:2001 Property class 4 (for class 4.6 or 4.8 rod) EN ISO 898-2:2012, Property class 5 (for class 5.8 rod) EN ISO 898-2:2012, Property class 8 (for class 8.8 rod) EN ISO 898-2:2012
3	Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000	Steel, zinc plated or hot-dip galvanised
Stainless steel		
1	Anchor rod	Material 1.4401 / 1.4404 / 1.4571 / 1.4362, EN 10088-1:2005, > M24: Property class 50 EN ISO 3506-1:2009 ≤ M24: Property class 70 EN ISO 3506-1:2009 $A_5 > 8$% fracture elongation
2	Hexagon nut	Material 1.4401 / 1.4404 / 1.4571 /1.4362, EN 10088:2005, > M24: Property class 50 (for class 50 rod) EN ISO 3506-2:2009 ≤ M24: Property class 70 (for class 70 rod) EN ISO 3506-2:2009
3	Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000	Material 1.4401, 1.4404, 1.4571 or 1.4362, EN 10088-1:2005
High corrosion resistant steel		
1	Anchor rod	Material 1.4529 / 1.4565, EN 10088-1:2005, > M24: Property class 50 EN ISO 3506-1:2009 ≤ M24: Property class 70 EN ISO 3506-1:2009 $A_5 > 8$% fracture elongation
2	Hexagon nut	Material 1.4529 / 1.4565 EN 10088-1:2005, > M24: Property class 50 (for class 50 rod) EN ISO 3506-2:2009 ≤ M24: Property class 70 (for class 70 rod) EN ISO 3506-2:2009
3	Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000	Material 1.4529 / 1.4565, EN 10088-1:2005
Rebar		
4	Rebar EN 1992-1-1:2004+AC:2010, Annex C	Bars and de-coiled rods class B or C f_{yk} and k according to NDP or NCL of EN 1992-1-1/NA:2013 $f_{uk} = f_{tk} = k \cdot f_{yk}$

Injection sytem HB-VMU plus for concrete

Product description
Materials

Annex A4

Specification of intended use

Anchorages subject to:

- Static and quasi-static loads: M8 to M30, Rebar Ø8 to Ø32.
- Seismic action for Performance Category C1: M8 to M30, Rebar Ø8 to Ø32.

Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000.
- Strength classes C20/25 to C50/60 according to EN 206-1:2000.
- Cracked and non-cracked concrete: M8 to M30, Rebar Ø8 to Ø32.

Temperature Range:

- I: - 40 °C to +40 °C (max long term temperature +24 °C and max short term temperature +40 °C)
- II: - 40 °C to +80 °C (max long term temperature +50 °C and max short term temperature +80 °C)
- III: - 40 °C to +120 °C (max long term temperature +72 °C and max short term temperature +120 °C)

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions
  (zinc coated steel, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist
  (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist
  (high corrosion resistant steel).

  Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution
  (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Design:

- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Anchorages under static or quasi-static actions are designed in accordance with:
  - EOTA Technical Report TR 029 "Design of bonded anchors", Edition September 2010 or
  - CEN/TS 1992-4:2009
- Anchorages under seismic actions (cracked concrete) are designed in accordance with:
  - EOTA Technical Report TR 045 "Design of Metal Anchors under Seismic Action", Edition February 2013
  - Anchorages shall be positioned outside of critical regions (e.g. plastic hinges) of the concrete structure.
  - Fastenings in stand-off installation or with a grout layer are not allowed.

Installation:

- Dry or wet concrete: M8 to M30, Rebar Ø8 to Ø32.
- Flooded holes (not sea water): M8 to M16, Rebar Ø8 to Ø16.
- Hole drilling by hammer or compressed air drill mode.
- Overhead installation allowed.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

Injection sytem HB-VMU plus for concrete	**Annex B1**
Intended Use Specifications	

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Table B1: Installation parameters for threaded rod

Threaded rod			M8	M10	M12	M16	M20	M24	M27	M30
Nominal drill hole diameter	d_0 =	[mm]	10	12	14	18	24	28	32	35
Effective anchorage depth	$h_{ef,min}$ =	[mm]	60	60	70	80	90	96	108	120
	$h_{ef,max}$ =	[mm]	160	200	240	320	400	480	540	600
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	9	12	14	18	22	26	30	33
Diameter of steel brush	d_b	[mm]	12	14	16	20	26	30	34	37
Torque moment	$T_{inst} \leq$	[mm]	10	20	40	80	120	160	180	200
Thickness of fixture	$t_{fix,min}$ >	[mm]	0							
	$t_{fix,max}$ <	[mm]	1500							
Minimum thickness of member	h_{min}	[mm]	h_{ef} + 30 mm ≥ 100 mm		$h_{ef} + 2d_0$					
Minimum spacing	s_{min}	[mm]	40	50	60	80	100	120	135	150
Minimum edge distance	c_{min}	[mm]	40	50	60	80	100	120	135	150

Table B2: Installation parameters for rebar

Rebar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Nominal drill hole diameter	d_0 =	[mm]	12	14	16	18	20	24	32	35	40
Effective anchorage depth	$h_{ef,min}$ =	[mm]	60	60	70	75	80	90	100	112	128
	$h_{ef,max}$ =	[mm]	160	200	240	280	320	400	480	540	640
Diameter of steel brush	d_b	[mm]	14	16	18	20	22	26	34	37	41,5
Minimum thickness of member	h_{min}	[mm]	h_{ef} + 30 mm ≥ 100 mm		$h_{ef} + 2d_0$						
Minimum spacing	s_{min}	[mm]	40	50	60	70	80	100	125	140	160
Minimum edge distance	c_{min}	[mm]	40	50	60	70	80	100	125	140	160

Injection sytem HB-VMU plus for concrete

Intended Use
Installation parameters

Annex B2

Steel brush

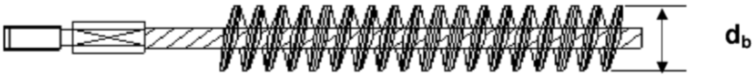
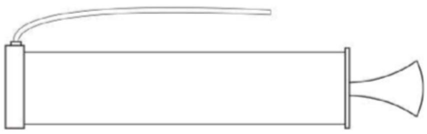


Table B3: Parameter cleaning and setting tools

Threaded Rod	Rebar	d_0 Drill bit - ∅	d_b Brush - ∅	$d_{b,min}$ min. Brush - ∅	Retaining washer
[mm]	[mm]	[mm]	[mm]	[mm]	[-]
M8		10	12	10,5	No **Retaining washer** required
M10	8	12	14	12,5	
M12	10	14	16	14,5	
	12	16	18	16,5	
M16	14	18	20	18,5	
	16	20	22	20,5	
M20	20	24	26	24,5	VM-IA 24
M24		28	30	28,5	VM-IA 28
M27	25	32	34	32,5	VM-IA 32
M30	28	35	37	35,5	VM-IA 35
	32	40	41,5	40,5	VM-IA 40



Blow-out pump (volume 750ml)
Drill bit diameter (d_0): 10 mm to 20 mm
Effective anchorage depth (h_{ef}): up to 240mm
for non-cracked concrete

Recommended compressed air tool (min 6 bar)
All applications

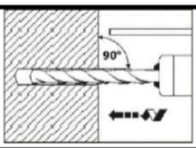
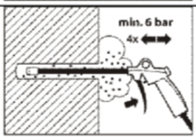
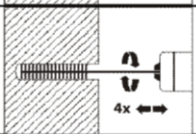
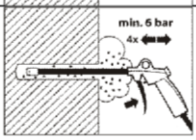
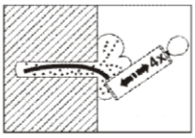
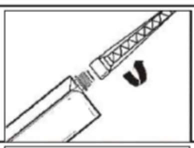
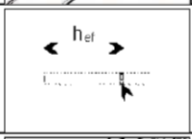
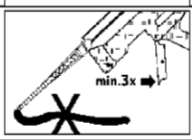
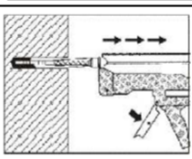
Retaining washer for overhead or horizontal installation
Drill bit diameter (d_0): 24 mm to 40 mm

Injection sytem HB-VMU plus for concrete

Intended Use
Cleaning and setting tools

Annex B3

Installation instructions

1.		Drill with hammer drill a hole into the base material to the size and embedment depth required by the selected anchor (Table B1 or Table B2). In case of aborted drill hole, the drill hole shall be filled with mortar. **Attention! Standing water in the bore hole must be removed before cleaning!**
2a.	 or 	**Cleaning with compressed air:** Starting from the bottom or back of the bore hole, blow out the hole with compressed air (min. 6 bar) a minimum of four times. If the bore hole ground is not reached an extension must be used. **Manual cleaning:** <u>Non cracked concrete:</u> drill bit diameter ≤ 20mm and effective anchorage depth ≤ 240mm <u>Cracked concrete:</u> M12, M16, ø 12, ø 14, ø 16 and effective anchorage depth ≤ 240mm Starting from the bottom or back of the bore hole, blow out the hole a minimum of four times. The blow-out pump can be used.
2b.		Check brush diameter (Table B3) and attach the brush to a drilling machine or a battery screwdriver. Brush the hole with an appropriate sized wire brush > $d_{b,min}$ (Table B3) a minimum of four times. If the bore hole ground is not reached with the brush, a brush extension must be used.
2c.	 or 	**Cleaning with compressed air:** Starting from the bottom or back of the bore hole, blow out the hole with compressed air (min. 6 bar) a minimum of four times. If the bore hole ground is not reached an extension must be used. **Manual cleaning:** <u>Non cracked concrete:</u> drill bit diameter ≤ 20mm and effective anchorage depth ≤ 240mm <u>Cracked concrete:</u> M12, M16, ø 12, ø 14, ø 16 and effective anchorage depth ≤ 240mm Starting from the bottom or back of the bore hole blow out the hole a minimum of four times. The blow-out pump can be used. **After cleaning, the bore hole has to be protected against re-contamination in an appropriate way, until dispensing the mortar in the bore hole. If necessary, the cleaning has to be repeated directly before dispensing the mortar.** **In-flowing water must not contaminate the bore hole again.**
3.		Attach a supplied static-mixing nozzle to the cartridge and load the cartridge into the correct dispensing tool. Cut off the foil tube clip before use. For every working interruption longer than the recommended working time (Table B4 or Table B5) as well as for new cartridges, a new static-mixer shall be used.
4.		Prior to inserting the anchor rod into the filled bore hole, the position of the embedment depth shall be marked on the anchor rods.
5.		Prior to dispensing into the drill hole, squeeze out separately a minimum of three full strokes and discard non-uniformly mixed adhesive components until the mortar shows a consistent grey colour. For foil tube cartridges is must be discarded a minimum of six full strokes.
6.		Starting from the bottom or back of the cleaned drill hole fill the hole up to approximately two-thirds with adhesive. Slowly withdraw the static mixing nozzle as the hole fills to avoid creating air pockets. For embedment larger than 190 mm an extension nozzle must be used. For overhead and horizontal installation a retaining washer (Annex B3) and extension nozzle shall be used. Observe the gel-/ working times given in Table B4 or Table B5.

Injection sytem HB-VMU plus for concrete

Intended Use
Installation instructions

Annex B4

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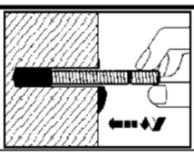
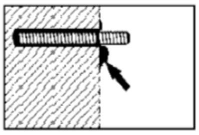
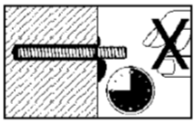
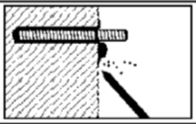
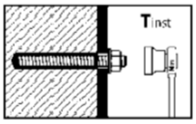
Installation instructions (continuation)

7.		Push the threaded rod or reinforcing bar into the hole while turning slightly to ensure proper distribution of the adhesive until the embedment depth is reached. The anchor shall be free of dirt, grease, oil or other foreign material.
8.		Make sure that the anchor is fully seated up to the full embedment depth and that excess mortar is visible at the top of the hole. If these requirements are not maintained, the application has to be renewed. For overhead installation the anchor should be fixed (e.g. wedges).
9.		Allow the adhesive to cure to the specified time prior to applying any load or torque. Do not move or load the anchor until it is fully cured (attend Table B4 or Table B5).
10.		Remove excess mortar.
11.		The fixture can be mounted after curing time. Apply installation torque T_{inst} according to Table B1 by using a calibrated torque wrench.

Injection sytem HB-VMU plus for concrete	**Annex B5**
Intended Use Installation instructions (continuation)	

Deutsches Institut für Bautechnik DIBt

Table B4: Maximum processing time and minimum curing time, HB-VMU plus

Concrete temperature	Maximum processing time	Minimum curing time in dry concrete[1)]
-10°C to -6°C	90 min[2)]	24 h[2)]
-5°C to -1°C	90 min	14 h
0°C to +4°C	45 min	7 h
+5°C to +9°C	25 min	2 h
+10°C to +19°C	15 min	80 min
+20°C to +29°C	6 min	45 min
+30°C to +34°C	4 min	25 min
+35°C to +39°C	2 min	20 min
+ 40°C	1,5 min	15 min
Cartridge temperature	+ 5°C to + 40°C	

[1)] In wet concrete the curing time must be doubled.
[2)] Cartridge temperature must be at min. + 15°C.

Table B5: Maximum processing time and minimum curing time, HB-VMU plus Polar

Concrete temperature	Maximum processing time	Minimum curing time in dry concrete[1)]
- 20°C to -16°C	75 min	24 h
-15°C to -11°C	55 min	16 h
-10°C to -6°C	35 min	10 h
-5°C to -1°C	20 min	5 h
0°C to +4°C	10 min	2,5 h
+5°C to +9°C	6 min	80 min
+10°C	6 min	60 min
Cartridge temperature	- 20°C to + 10°C	

[1)] In wet concrete the curing time must be doubled.

Injection sytem HB-VMU plus for concrete

Intended Use
Processing time and curing time

Annex B6

Table C1: Characteristic values for **threaded rods** under **tension loads** in **cracked concrete**

Threaded rod				M8	M10	M12	M16	M20	M24	M27	M30
Steel failure											
Characteristic tension resistance		$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$							
Combined pull-out and concrete cone failure											
Characteristic bond resistance in cracked concrete C20/25											
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm²]	4,0	5,0	5,5	5,5	5,5	5,5	6,5	6,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	4,0	4,0	5,5	5,5	not admissible			
Temperature range II: 80°C/50°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm²]	2,5	3,5	4,0	4,0	4,0	4,0	4,5	4,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	2,5	3,0	4,0	4,0	not admissible			
Temperature range III: 120°C/72°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm²]	2,0	2,5	3,0	3,0	3,0	3,0	3,5	3,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	2,0	2,5	3,0	3,0	not admissible			
Increasing factor for $\tau_{Rk,cr}$		ψ_c	C25/30	1,02							
			C30/37	1,04							
			C35/45	1,07							
			C40/50	1,08							
			C45/55	1,09							
			C50/60	1,10							
Factor according to CEN/TS 1992-4-5		k_8	[-]	7,2							
Concrete cone failure											
Factor according to CEN/TS 1992-4-5		k_{cr}	[-]	7,2							
Edge distance		$c_{cr,N}$	[mm]	1,5 h_{ef}							
Axial distance		$s_{cr,N}$	[mm]	3,0 h_{ef}							
Installation safety factor (dry and wet concrete)		$\gamma_2 = \gamma_{inst}$	[-]	1,0	1,2						
Installation safety factor (flooded bore hole)		$\gamma_2 = \gamma_{inst}$	[-]	1,4				not admissible			

Table C2: Characteristic values for **threaded rods** under **tension loads** in **non-cracked concrete**

Threaded rod				**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**	**M30**
Steel failure											
Characteristic tension resistance		$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$							
Combined pull-out and concrete cone failure											
Characteristic bond resistance in non-cracked concrete C20/25											
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	10	12	12	12	12	11	10	9
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	7,5	8,5	8,5	8,5	not admissible			
Temperature range II: 80°C/50°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	7,5	9	9	9	9	8,5	7,5	6,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	5,5	6,5	6,5	6,5	not admissible			
Temperature range III: 120°C/72°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	5,5	6,5	6,5	6,5	6,5	6,5	5,5	5,0
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	4,0	5,0	5,0	5,0	not admissible			
Increasing factor for $\tau_{Rk,ucr}$		ψ_c	C25/30	1,02							
			C30/37	1,04							
			C35/45	1,07							
			C40/50	1,08							
			C45/55	1,09							
			C50/60	1,10							
Factor according to CEN/TS 1992-4-5		k_8	[-]	10,1							
Concrete cone failure											
Factor according to CEN/TS 1992-4-5		k_{ucr}	[-]	10,1							
Edge distance		$c_{cr,N}$	[mm]	$1{,}5\ h_{ef}$							
Axial distance		$s_{cr,N}$	[mm]	$3{,}0\ h_{ef}$							
Splitting failure											
Edge distance for		$c_{cr,sp}$	[mm]	$1{,}0 \cdot h_{ef} \leq 2 \cdot h_{ef} \left(2{,}5 - \frac{h}{h_{ef}}\right) \leq 2{,}4 \cdot h_{ef}$							
Axial distance		$s_{cr,sp}$	[mm]	$2\ c_{cr,sp}$							
Installation safety factor (dry and wet concrete)		$\gamma_2 = \gamma_{inst}$	[-]	1,0	1,2						
Installation safety factor (flooded bore hole)		$\gamma_2 = \gamma_{inst}$	[-]	1,4				not admissible			

Injection sytem HB-VMU plus for concrete

Performance
Characteristic values for **threaded rods** under **tension loads** in **non-cracked concrete**

Annex C2

Table C3: Characteristic values for **threaded rods** under **shear loads** in **cracked and non-cracked concrete**

Threaded rod			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**	**M30**
Steel failure without lever arm										
Characteristic shear resistance	$V_{Rk,s}$	[kN]	$0{,}5 \cdot A_s \cdot f_{uk}$							
Ductility factor according to CEN/TS 1992-4-5	k_2	[-]	0,8							
Steel failure with lever arm										
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	$1{,}2 \cdot W_{el} \cdot f_{uk}$							
Concrete pry-out failure										
Factor k acc. to TR 029 or k_3 acc. to CEN/TS 1992-4-5	$k_{(3)}$	[-]	2,0							
Concrete edge failure										
Effective length of anchor	l_f	[mm]	$l_f = \min(h_{ef};\ 8\ d_{nom})$							
Outside diameter of anchor	d_{nom}	[mm]	8	10	12	16	20	24	27	30
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]	1,0							

Injection sytem HB-VMU plus for concrete

Performance
Characteristic value for **threaded rods** under **shear loads**

Annex C3

Deutsches Institut für Bautechnik DIBt

Table C4: Characteristic values for **threaded rods** under **seismic action,** category **C1**

Threaded rod				**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**	**M30**
Tension load											
Steel failure											
Characteristic tension resistance		$N_{Rk,s,seis}$	[kN]	$A_s \cdot f_{uk}$							
Combined pull-out and concrete cone failure											
Characteristic bond resistance in concrete C20/25 to C50/60											
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,seis}$	[N/mm²]	2,5	3,1	3,7	3,7	3,7	3,8	4,5	4,5
	flooded bore hole	$\tau_{Rk,seis}$	[N/mm²]	2,5	2,5	3,7	3,7	not admissible			
Temperature range II: 80°C/50°C	dry and wet concrete	$\tau_{Rk,seis}$	[N/mm²]	1,6	2,2	2,7	2,7	2,7	2,8	3,1	3,1
	flooded bore hole	$\tau_{Rk,seis}$	[N/mm²]	1,6	1,9	2,7	2,7	not admissible			
Temperature range III: 120°C/72°C	dry and wet concrete	$\tau_{Rk,seis}$	[N/mm²]	1,3	1,6	2,0	2,0	2,0	2,1	2,4	2,4
	flooded bore hole	$\tau_{Rk,seis}$	[N/mm²]	1,3	1,6	2,0	2,0	not admissible			
Increasing factor for $\tau_{Rk,seis}$		ψ_c	[-]	1,0							
Installation safety factor (dry and wet concrete)		$\gamma_2 = \gamma_{inst}$	[-]	1,0	1,2						
Installation safety factor (flooded bore hole)		$\gamma_2 = \gamma_{inst}$	[-]	1,4				not admissible			
Shear load											
Steel failure without lever arm											
Characteristic shear resistance		$V_{Rk,s,seis}$	[kN]	$0{,}35 \cdot A_s \cdot f_{uk}$							
Steel failure with lever arm											
Characteristic bending moment		$M^0_{Rk,s,seis}$	[Nm]	No Performance Determined (NPD)							

Injection sytem HB-VMU plus for concrete

Performance
Characteristic values for **threaded rods** under **seismic action**, category **C1**

Annex C4

Deutsches Institut für Bautechnik DIBt

Table C5: Characteristic values for **rebar** under **tension loads** in **cracked concrete**

Rebar				∅ 8	∅ 10	∅ 12	∅ 14	∅ 16	∅ 20	∅ 25	∅ 28	∅ 32
Steel failure												
Characteristic tension resistance		$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$ [1)]								
Combined pull-out and concrete cone failure												
Characteristic bond resistance in cracked concrete C20/25												
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm²]	4,0	5,0	5,5	5,5	5,5	5,5	5,5	6,5	6,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	4,0	4,0	5,5	5,5	5,5	not admissible			
Temperature range II: 80°C/50°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm²]	2,5	3,5	4,0	4,0	4,0	4,0	4,0	4,5	4,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	2,5	3,0	4,0	4,0	4,0	not admissible			
Temperature range III: 120°C/72°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm²]	2,0	2,5	3,0	3,0	3,0	3,0	3,0	3,5	3,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	2,0	2,5	3,0	3,0	3,0	not admissible			
Increasing factors for $\tau_{Rk,cr}$		ψ_c	C25/30	1,02								
			C30/37	1,04								
			C35/45	1,07								
			C40/50	1,08								
			C45/55	1,09								
			C50/60	1,10								
Factor acc. to CEN/TS 1992-4-5		k_8	[-]	7,2								
Concrete cone failure												
Factor acc. to CEN/TS 1992-4-5		k_{cr}	[-]	7,2								
Edge distance		$c_{cr,N}$	[mm]	1,5 h_{ef}								
Axial distance		$s_{cr,N}$	[mm]	3,0 h_{ef}								
Installation safety factor (dry and wet concrete)		$\gamma_2 = \gamma_{inst}$	[-]	1,0	1,2							
Installation safety factor (flooded bore hole)		$\gamma_2 = \gamma_{inst}$	[-]	1,4					not admissible			

1) $f_{uk} = f_{tk} = k \cdot f_{yk}$

Injection sytem HB-VMU plus for concrete

Performance
Characteristic values for **rebar** under **tension loads** in **cracked concrete**

Annex C5

Table C6: Characteristic values for **rebar** under **tension loads** in **non-cracked concrete**

Rebar				**Ø 8**	**Ø 10**	**Ø 12**	**Ø 14**	**Ø 16**	**Ø 20**	**Ø 25**	**Ø 28**	**Ø 32**
Steel failure												
Characteristic tension resistance		$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$ [1)]								
Combined pull-out and concrete cone failure												
Characteristic bond resistance in non-cracked concrete C20/25												
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	10	12	12	12	12	12	11	10	8,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	7,5	8,5	8,5	8,5	8,5	not admissible			
Temperature range II: 80°C/50°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	7,5	9	9	9	9	9	8,0	7,0	6,0
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	5,5	6,5	6,5	6,5	6,5	not admissible			
Temperature range III: 120°C/72°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	5,5	6,5	6,5	6,5	6,5	6,5	6,0	5,0	4,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	4,0	5,0	5,0	5,0	5,0	not admissible			
Increasing factors for $\tau_{Rk,ucr}$		ψ_c	C25/30	1,02								
			C30/37	1,04								
			C35/45	1,07								
			C40/50	1,08								
			C45/55	1,09								
			C50/60	1,10								
Factor acc. to CEN/TS 1992-4-5		k_8	[-]	10,1								
Concrete cone failure												
Factor acc. to CEN/TS 1992-4-5		k_{ucr}	[-]	10,1								
Edge distance		$c_{cr,N}$	[mm]	$1{,}5\ h_{ef}$								
Axial distance		$s_{cr,N}$	[mm]	$3{,}0\ h_{ef}$								
Splitting failure												
Edge distance for		$c_{cr,sp}$	[mm]	$1{,}0 \cdot h_{ef} \le 2 \cdot h_{ef} \left(2{,}5 - \frac{h}{h_{ef}}\right) \le 2{,}4 \cdot h_{ef}$								
Axial distance		$s_{cr,sp}$	[mm]	$2\ c_{cr,sp}$								
Installation safety factor (dry and wet concrete)		$\gamma_2 = \gamma_{inst}$	[-]	1,0	1,2							
Installation safety factor (flooded bore hole)		$\gamma_2 = \gamma_{inst}$	[-]	1,4					not admissible			

[1)] $f_{uk} = f_{tk} = k \cdot f_{yk}$

Injection sytem HB-VMU plus for concrete

Performance
Characteristic values for **rebar** under **tension loads** in **non-cracked concrete**

Annex C6

Table C7: Characteristic values for **rebar** under **shear loads** in **cracked and non-cracked concrete**

Rebar			**Ø 8**	**Ø 10**	**Ø 12**	**Ø 14**	**Ø 16**	**Ø 20**	**Ø 25**	**Ø 28**	**Ø 32**
Steel failure without lever arm											
Characteristic shear resistance	$V_{Rk,s}$	[kN]	$0{,}50 \cdot A_s \cdot f_{uk}$ [1)]								
Ductility factor according to CEN/TS 1992-4-5	k_2	[-]	0,8								
Steel failure with lever arm											
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	$1{,}2 \cdot W_{el} \cdot f_{uk}$ [1)]								
Concrete pry-out failure											
Factor k acc. to TR 029 or k_3 acc. to CEN/TS 1992-4-5	$k_{(3)}$	[-]	2,0								
Concrete edge failure											
Effective length of anchor	l_f	[mm]	$l_f = \min(h_{ef}; 8\, d_{nom})$								
Outside diameter of anchor	d_{nom}	[mm]	8	10	12	14	16	20	25	28	32
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]	1,0								

[1)] $f_{uk} = f_{tk} = k \cdot f_{yk}$

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Table C8: Characteristic values for **rebar** under **seismic action**, category **C1**

Rebar				**∅ 8**	**∅ 10**	**∅ 12**	**∅ 14**	**∅ 16**	**∅ 20**	**∅ 25**	**∅ 28**	**∅ 32**
Tension load												
Steel failure												
Characteristic tension resistance		$N_{Rk,s,seis}$	[kN]	$A_s \cdot f_{uk}$ [1)]								
Combined pull-out and concrete cone failure												
Characteristic bond resistance in concrete C20/25 to C50/60												
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,seis}$	[N/mm²]	2,5	3,1	3,7	3,7	3,7	3,7	3,8	4,5	4,5
	flooded bore hole	$\tau_{Rk,seis}$	[N/mm²]	2,5	2,5	3,7	3,7	3,7	not admissible			
Temperature range II: 80°C/50°C	dry and wet concrete	$\tau_{Rk,seis}$	[N/mm²]	1,6	2,2	2,7	2,7	2,7	2,7	2,8	3,1	3,1
	flooded bore hole	$\tau_{Rk,seis}$	[N/mm²]	1,6	1,9	2,7	2,7	2,7	not admissible			
Temperature range III: 120°C/72°C	dry and wet concrete	$\tau_{Rk,seis}$	[N/mm²]	1,3	1,6	2,0	2,0	2,0	2,0	2,1	2,4	2,4
	flooded bore hole	$\tau_{Rk,seis}$	[N/mm²]	1,3	1,6	2,0	2,0	2,0	not admissible			
Increasing factor for $\tau_{Rk,seis}$		ψ_c	[-]	1,0								
Installation safety factor (dry and wet concrete)		$\gamma_2 = \gamma_{inst}$	[-]	1,0	1,2							
Installation safety factor (flooded bore hole)		$\gamma_2 = \gamma_{inst}$	[-]	1,4					not admissible			
Shear load												
Steel failure without lever arm												
Characteristic shear resistance		$V_{Rk,s,seis}$	[kN]	$0{,}35 \cdot A_s \cdot f_{uk}$ [1)]								
Steel failure with lever arm												
Characteristic bending moment		$M^0_{Rk,s,seis}$	[Nm]	No Performance Determined (NPD)								

[1)] $f_{uk} = f_{tk} = k \cdot f_{yk}$

Injection sytem HB-VMU plus for concrete

Performance
Characteristic values for **rebar** under **seismic action**, category **C1**

Annex C8

Table C9: **Displacements** under **tension loads**[1)] (threaded rod)

Threaded rod			M8	M10	M12	M16	M20	M24	M27	M30
Non-cracked concrete C20/25										
Temperature range I: 40°C/24°C	δ_{N0}-factor	[mm/(N/mm²)]	0,021	0,023	0,026	0,031	0,036	0,041	0,045	0,049
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,030	0,033	0,037	0,045	0,052	0,060	0,065	0,071
Temperature range II: 80°C/50°C	δ_{N0}-factor	[mm/(N/mm²)]	0,050	0,056	0,063	0,075	0,088	0,100	0,110	0,119
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,072	0,081	0,090	0,108	0,127	0,145	0,159	0,172
Temperature range III: 120°C/72°C	δ_{N0}-factor	[mm/(N/mm²)]	0,050	0,056	0,063	0,075	0,088	0,100	0,110	0,119
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,072	0,081	0,090	0,108	0,127	0,145	0,159	0,172
Cracked concrete C20/25										
Temperature range I: 40°C/24°C	δ_{N0}-factor	[mm/(N/mm²)]	0,090		0,070					
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,105		0,105					
Temperature range II: 80°C/50°C	δ_{N0}-factor	[mm/(N/mm²)]	0,219		0,170					
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,255		0,245					
Temperature range III: 120°C/72°C	δ_{N0}-factor	[mm/(N/mm²)]	0,219		0,170					
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,255		0,245					

1) Calculation of the displacement
$\delta_{N0} = \delta_{N0}$-Faktor $\cdot\ \tau$; τ: acting bond stress for tension load
$\delta_{N\infty} = \delta_{N\infty}$-Faktor $\cdot\ \tau$;

Table C10: **Displacements** under **shear load**[1)] (threaded rod)

Threaded rod			M 8	M 10	M 12	M 16	M 20	M24	M 27	M 30
Non-cracked concrete C20/25										
All temperature ranges	δ_{V0}-factor	[mm/(kN)]	0,06	0,06	0,05	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$-factor	[mm/(kN)]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05
Cracked concrete C20/25										
All temperature ranges	δ_{V0}-factor	[mm/(kN)]	0,12	0,12	0,11	0,10	0,09	0,08	0,08	0,07
	$\delta_{V\infty}$-factor	[mm/(kN)]	0,18	0,18	0,17	0,15	0,14	0,13	0,12	0,10

1) Calculation of the displacement
$\delta_{V0} = \delta_{V0}$-factor $\cdot$ V; V: acting shear load
$\delta_{V\infty} = \delta_{V\infty}$-factor $\cdot$ V;

Table C11: **Displacements** under **tension load**[1)] (rebar)

Rebar			**∅ 8**	**∅ 10**	**∅ 12**	**∅ 14**	**∅ 16**	**∅ 20**	**∅ 25**	**∅ 28**	**∅ 32**
Non-cracked concrete C20/25											
Temperature range I: 40°C/24°C	δ_{N0}-factor	[mm/(N/mm²)]	0,021	0,023	0,026	0,028	0,031	0,036	0,043	0,047	0,052
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,030	0,033	0,037	0,041	0,045	0,052	0,061	0,071	0,075
Temperature range II: 80°C/50°C	δ_{N0}-factor	[mm/(N/mm²)]	0,050	0,056	0,063	0,069	0,075	0,088	0,104	0,113	0,126
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,072	0,081	0,090	0,099	0,108	0,127	0,149	0,163	0,181
Temperature range III: 120°C/72°C	δ_{N0}-factor	[mm/(N/mm²)]	0,050	0,056	0,063	0,069	0,075	0,088	0,104	0,113	0,126
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,072	0,081	0,090	0,099	0,108	0,127	0,149	0,163	0,181
Cracked concrete C20/25											
Temperature range I: 40°C/24°C	δ_{N0}-factor	[mm/(N/mm²)]	0,090		0,070						
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,105		0,105						
Temperature range II: 80°C/50°C	δ_{N0}-factor	[mm/(N/mm²)]	0,219		0,170						
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,255		0,245						
Temperature range III: 120°C/72°C	δ_{N0}-factor	[mm/(N/mm²)]	0,219		0,170						
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,255		0,245						

[1)] Calculation of the displacement
$\delta_{N0} = \delta_{N0}$-Faktor $\cdot \tau$; τ: acting bond stress for tension load
$\delta_{N\infty} = \delta_{N\infty}$-Faktor $\cdot \tau$;

Table C12: **Displacements** under **shear load**[1)] (rebar)

Rebar			**∅ 8**	**∅ 10**	**∅ 12**	**∅ 14**	**∅ 16**	**∅ 20**	**∅ 25**	**∅ 28**	**∅ 32**
Non-cracked concrete C20/25											
All temperature ranges	δ_{V0}-factor	[mm/(kN)]	0,06	0,05	0,05	0,04	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$-factor	[mm/(kN)]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,04	0,04
Cracked concrete C20/25											
All temperature ranges	δ_{V0}-factor	[mm/(kN)]	0,12	0,12	0,11	0,11	0,10	0,09	0,08	0,07	0,06
	$\delta_{V\infty}$-factor	[mm/(kN)]	0,18	0,18	0,17	0,16	0,15	0,14	0,12	0,11	0,10

[1)] Calculation of the displacement
$\delta_{V0} = \delta_{V0}$-factor $\cdot$ V; V: acting shear load
$\delta_{V\infty} = \delta_{V\infty}$-factor $\cdot$ V;

Injection sytem HB-VMU plus for concrete

Performance
Displacements (rebar)

Annex C10