

## **Approval body for construction products and types of construction**

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



# European Technical Assessment

# ETA-07/0013 of 17 March 2017

English translation prepared by DIBt - Original version in German language

## General Part

Technical Assessment Body issuing the European Technical Assessment:

### Trade name of the construction product

**Product family**  
to which the construction product belongs

### Manufacturer

## Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Deutsches Institut für Bautechnik

## EJOT Flat Roof Fasteners

## Fasteners for flexible roof waterproofing membrane systems

EJOT Baubefestigungen GmbH  
In der Stockwiese 35  
57334 Bad Laasphe  
DEUTSCHLAND

Werk 1 bis 13

Factory 1 to 13

68 pages including 63 annexes which form an integral part of this assessment

Guideline for European technical approval of  
"Mechanically fastened flexible roof waterproofing  
membranes", ETAG 006,  
used as European Assessment Document (EAD)  
according to Article 66 Paragraph 3 of Regulation (EU)  
No 305/2011.

**European Technical Assessment  
ETA-07/0013**

English translation prepared by DIBt

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**Specific part****1 Technical description of the product**

The products are mechanical fasteners. The fasteners comprise a screw made of coated carbon steel or stainless steel and either a washer with or without integrated sleeve or a bar. The washers without integrated sleeve are made of coated carbon steel whereas the washers with integrated sleeve are made of plastic materials (polyamide or polyethylene). The bars are made of coated carbon steel.

The fasteners are shown in the Annexes to this ETA.

**2 Specification of the intended use in accordance with the applicable European Assessment Document**

The fasteners are intended to be used for the fastening of flexible roof waterproofing membranes according to ETAG 006. The possible substrates are steel decks, concrete, aerated concrete, light concrete, timber or wood-based material, sheets of steel and aluminium as well as sandwich panels.

The performances given in Section 3.2 are only valid if the fasteners are used in compliance with the specifications and conditions given in sections 3.1 and 3.3 and the Annexes to this ETA.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the fasteners of at least 10 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

In order to use the fasteners for systems of mechanically fastened flexible roof waterproofing membranes according to ETAG 006 a separate ETA is necessary for the entire roof waterproofing system. The system ETA covers the wind uplift resistance of the entire system as well as the product characteristics of the components of the system.

**3 Performance of the product and references to the methods used for its assessment****3.1 Characteristics of the product**

The fasteners shall correspond to the information given in Annexes 1 to 60.

The material properties, dimensions and tolerances not indicated in Annexes 1 to 60 shall correspond to the information laid down in the technical information<sup>1</sup> to this European technical approval.

**3.2 Safety and accessibility in use (BWR 4)**

Essential characteristic	Performance
Characteristic tensile loading	See Annexes 61 to 63
Resistance to unwinding	pass
Resistance to corrosion of metallic fasteners	pass; ≤ 15 % surface corrosion

<sup>1</sup> The technical documentation is deposited with Deutsches Institut für Bautechnik and as far as relevant for the tasks of the approved bodies involved in the attestation of conformity procedure is handed over to the approved bodies.

Essential characteristic	Performance
Impact resistance and brittleness of plastic fasteners (before and after heat ageing)	pass; drop height > 1,0 m
Requirements for results of Charpy tests for plastic materials (before and after heat ageing)	pass; not any decline compared to the results before heat ageing

The thickness and strengths of the materials listed in the tables of characteristic tensile loads (Annexes 61 to 63) are minimum requirements. The values given are also applicable for materials with higher thickness and strengths. The values of axial loading shown in Annexes 61 to 63 were determined by axial loading tests according to ETAG 006.

The fasteners are deemed to satisfy the requirements of ETAG 006 concerning unwinding. This was evaluated on the basis of the existing field experience of the manufacturer.

The durability requirements of ETAG 006 (resistance to corrosion of metallic fasteners, impact resistance and brittleness of plastic fasteners before and after heat ageing, requirements for results of Charpy tests for plastic materials before and after heat ageing) are satisfied for the coated carbon steel, stainless steel, polyamide and polyethylene components of the fasteners.

All coated carbon steel components resisted to 15 cycles of the test procedure described in ETAG 006 (Kesternich test) and did not show more than 15 % surface corrosion.

The test results of the tests to check the impact resistance and brittleness of the polyamide and polyethylene components showed a drop height of more than 1.0 m before and after heat ageing of these components. Furthermore the results of the corresponding Charpy tests after heat ageing did not show any decline compared to the results before heat ageing.

### 3.3 Indications concerning installation

The installation is solely carried out according to the manufacturer's instructions. The manufacturer hands over the assembly instructions to the assembler. The conformity of the installed fastener with this ETA is attested by the executing company.

It is in the responsibility of the manufacturer to ensure that the information on the specific conditions according to 1, 2, 3.1 and 3.2 is given to those who are concerned. The information may be given by reproduction of the ETA. In addition all installation data shall be shown clearly on the package and/or on an enclosed instruction sheet, preferably using illustration(s).

## 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with ETAG 006 the applicable European legal act is: 1998/143/EC.

The system to be applied is: 2+

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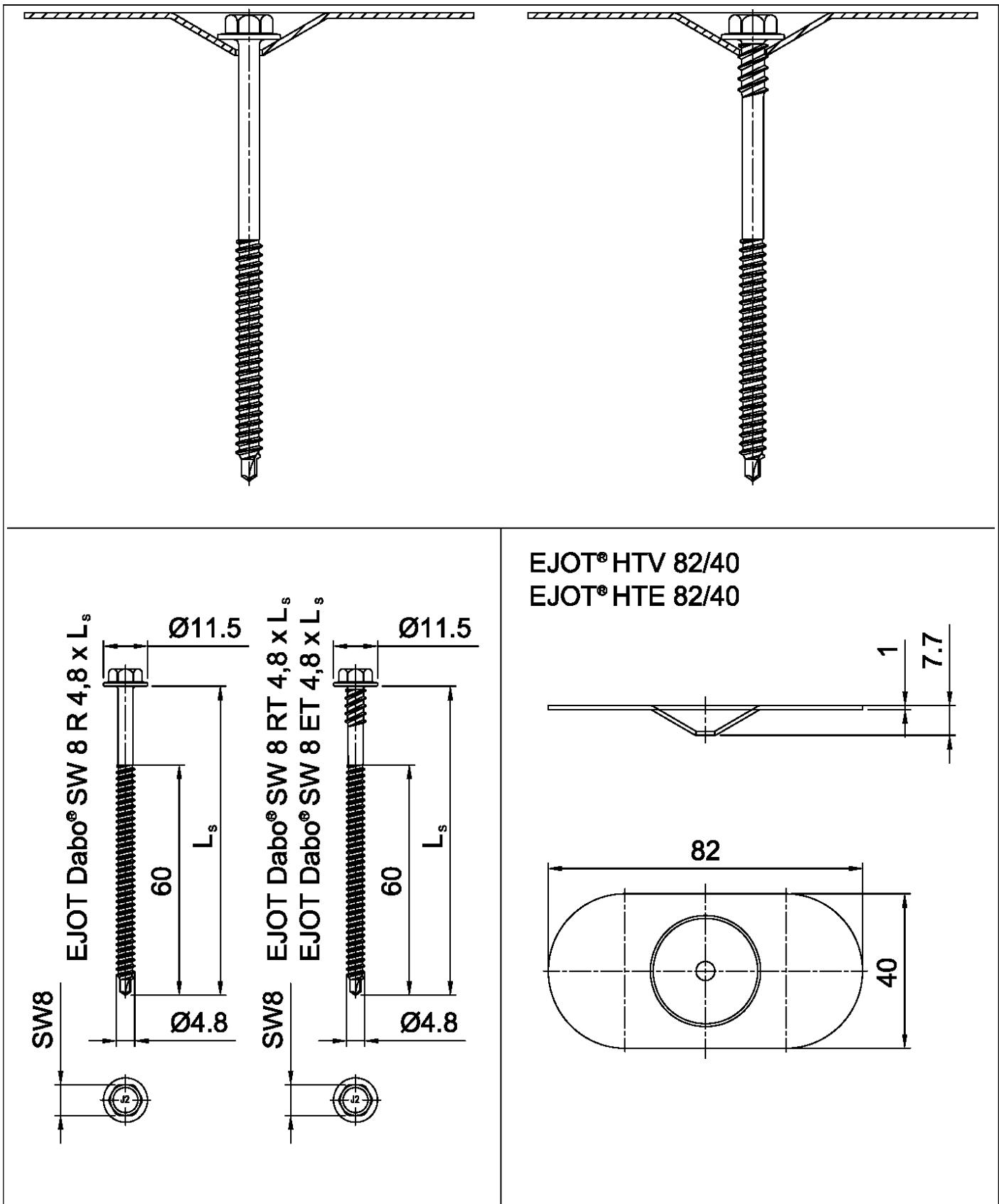
**5      Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 17 March 2017 by Deutsches Institut für Bautechnik

Uwe Bender  
Head of Department

*beglaubigt:*  
Schult

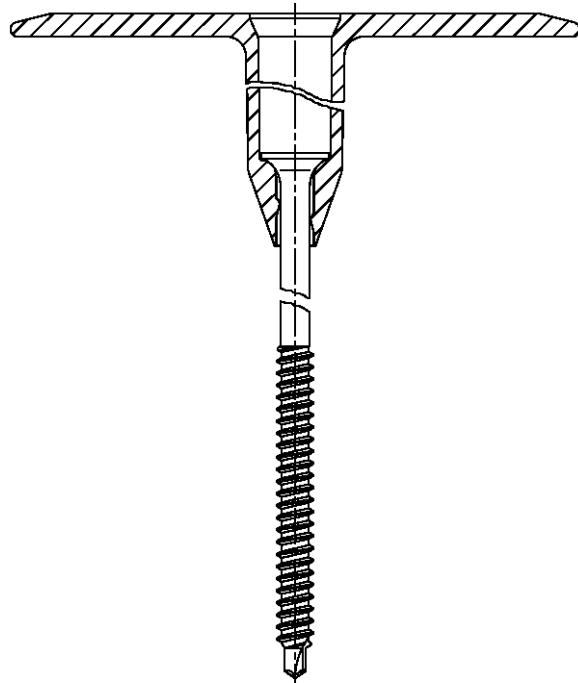
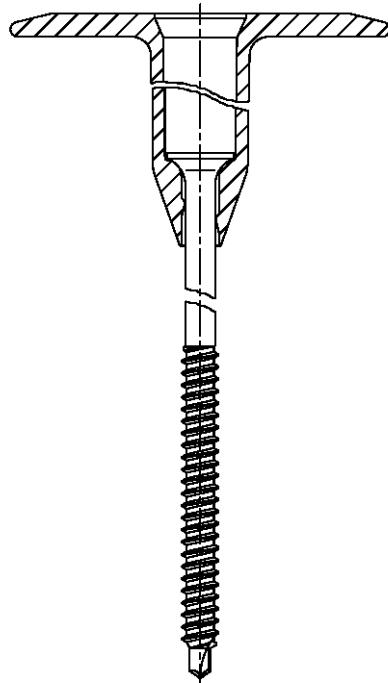


#### EJOT Flat Roof Fasteners

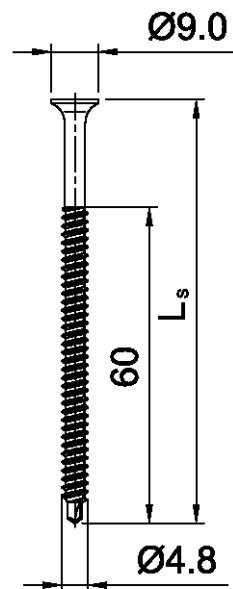
Combination 1-6:

Fastener: EJOT DABO® SW 8 R x L<sub>s</sub> / DABO® SW 8 RT x L<sub>s</sub> / DABO® SW 8 ET x L<sub>s</sub>  
Washer: EJOT® HTV 82/40 / EJOT® HTE 82/40

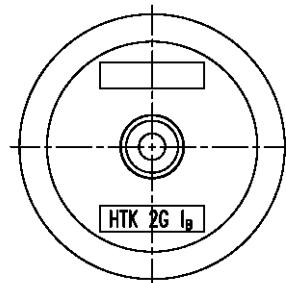
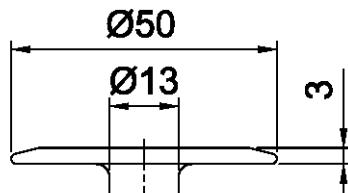
Annex 1



EJOT Dabo® TKR - 4,8 x  $L_s$   
EJOT Dabo® TKE - 4,8 x  $L_s$



EJOT® HTK 2G - 50 x  $L_B$



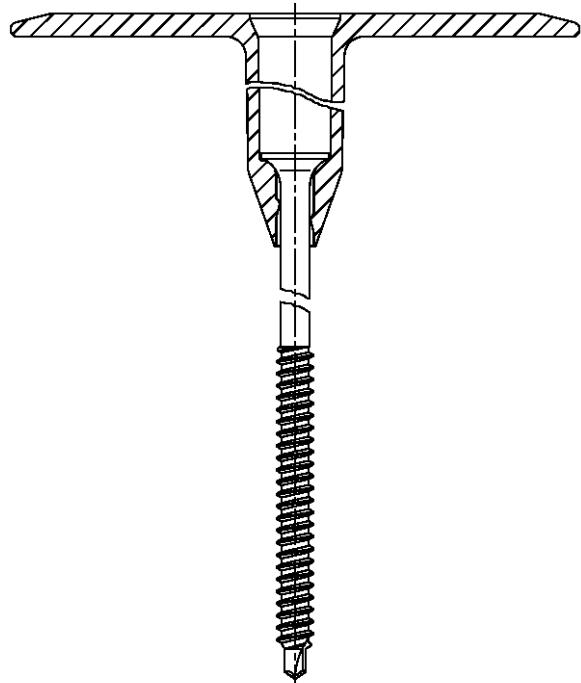
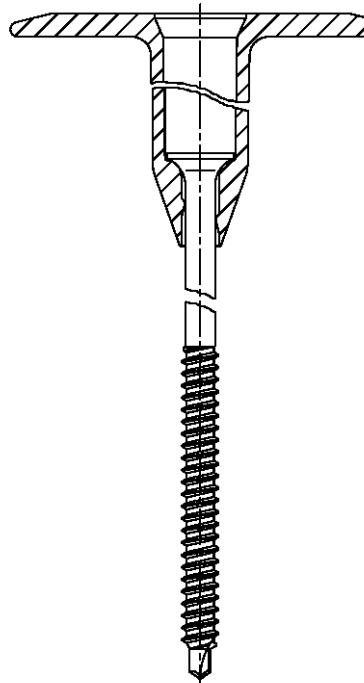
EJOT® HTK 2G - 75 x  $L_B$

### EJOT Flat Roof Fasteners

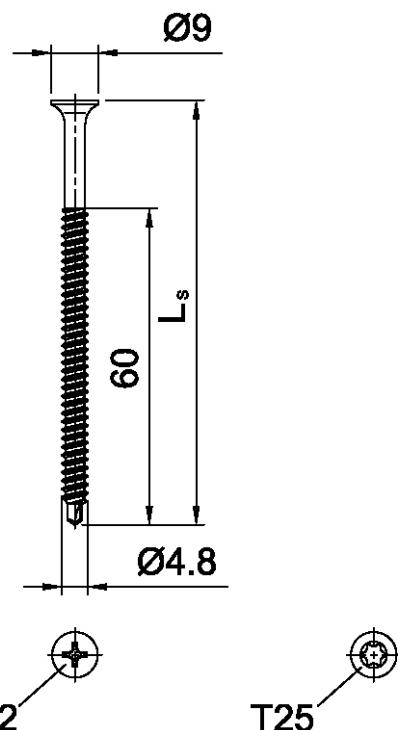
Combination 7-10:

Fastener: EJOT DABO® TKR - 4,8 x  $L_s$  / EJOT DABO® TKE - 4,8 x  $L_s$   
Washer: EJOT® HTK 2G - 50 x  $L_B$  / EJOT® HTK 2G - 75 x  $L_B$

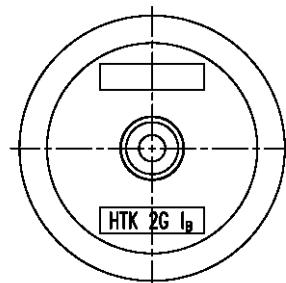
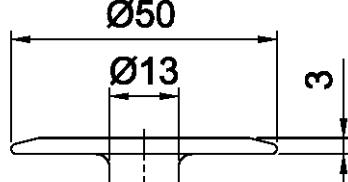
Annex 2



EJOT Dabo® TKR - 4 - 4,8 x  $L_s$



EJOT® HTK 2G - 50 x  $L_B$



EJOT® HTK 2G - 75 x  $L_B$



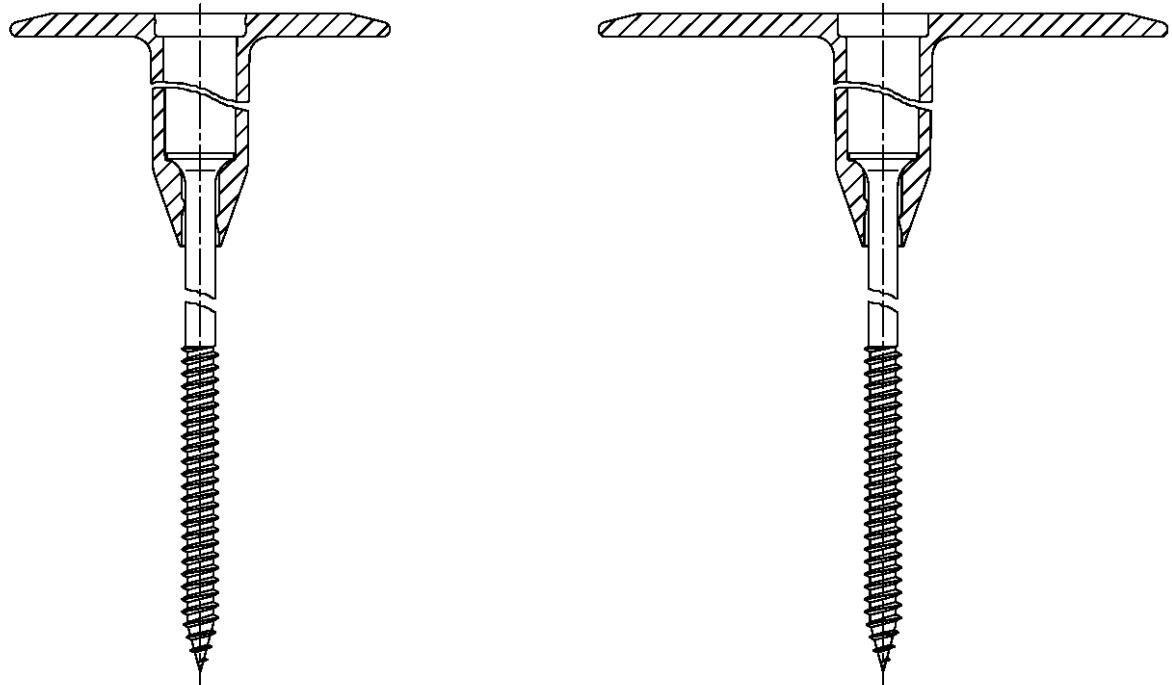
### EJOT Flat Roof Fasteners

Combination 11-12:

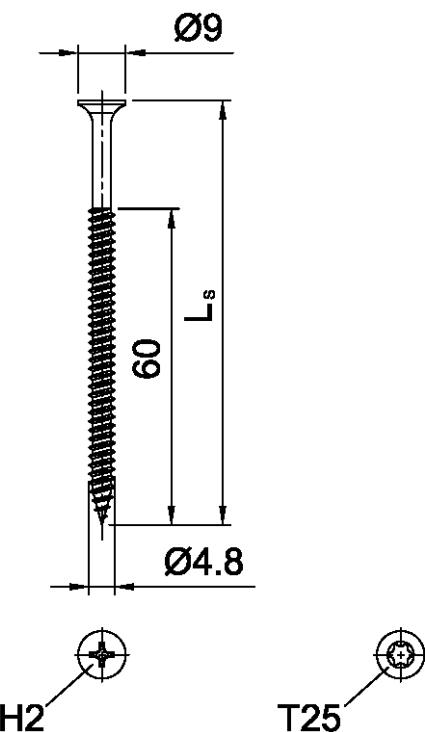
Fastener: EJOT DABO® TKR - 4 - 4,8 x  $L_s$

Washer: EJOT® HTK 2G - 50 x  $L_B$  / EJOT® HTK 2G - 75 x  $L_B$

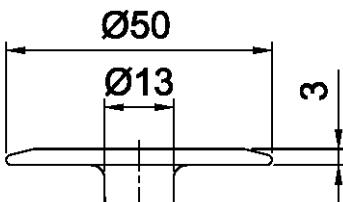
Annex 3



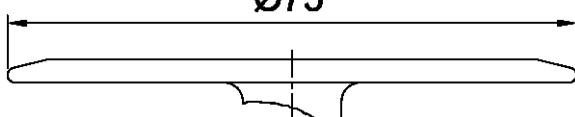
EJOT Dabo® VHT - R - 4,8 x L<sub>s</sub>  
EJOT Dabo® VHT - E - 4,8 x L<sub>s</sub>



EJOT® HTK 2G - 50 x L<sub>b</sub>



EJOT® HTK 2G - 75 x L<sub>b</sub>

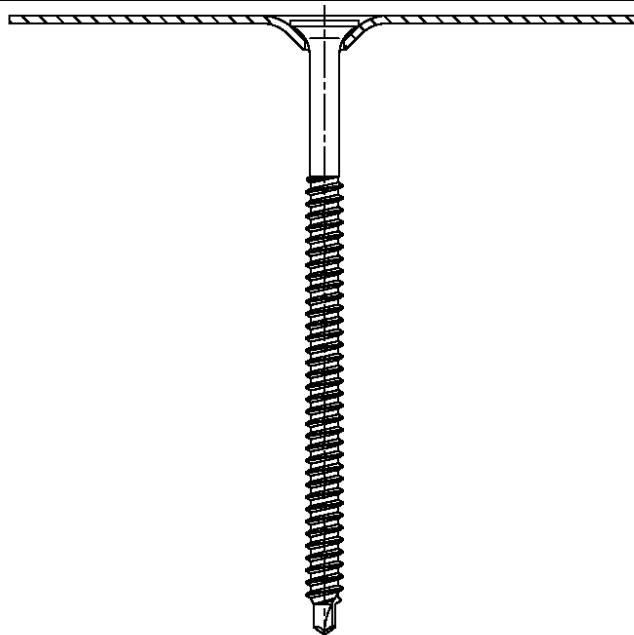


### EJOT Flat Roof Fasteners

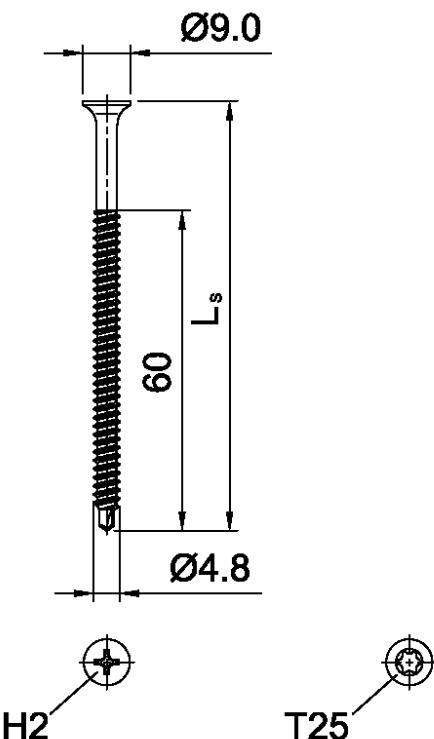
Combination 13-16:

Fastener: EJOT DABO® VHT - R - 4,8 x L<sub>s</sub> / EJOT DABO® VHT - E - 4,8 x L<sub>s</sub>  
Washer: EJOT® HTK 2G - 50 x L<sub>b</sub> / EJOT® HTK 2G - 75 x L<sub>b</sub>

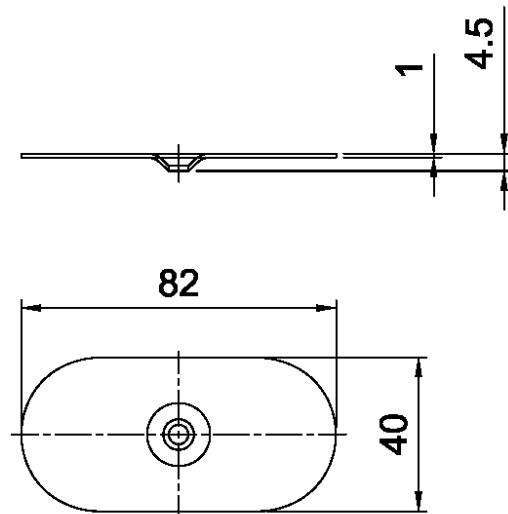
Annex 4



EJOT Dabo® TKR - 4,8 x L<sub>s</sub>  
EJOT Dabo® TKE - 4,8 x L<sub>s</sub>



EJOT® HTV 82/40 TK

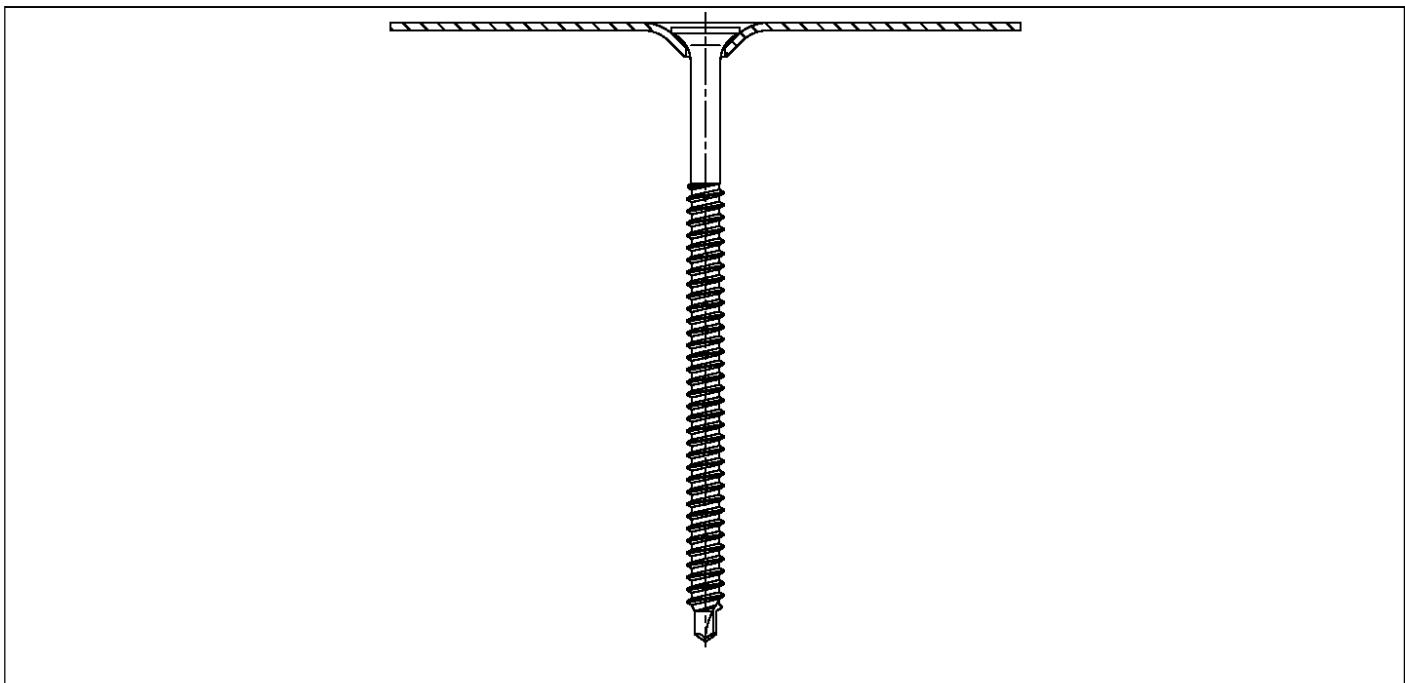


#### EJOT Flat Roof Fasteners

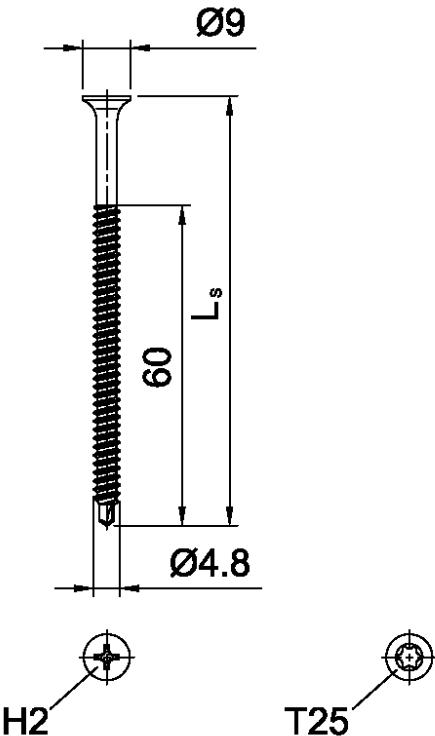
Combination 17-18:

Fastener: EJOT DABO® TKR – 4,8 x L<sub>s</sub> / EJOT DABO® TKE – 4,8 x L<sub>s</sub>  
Washer: EJOT® HTV 82/40 TK

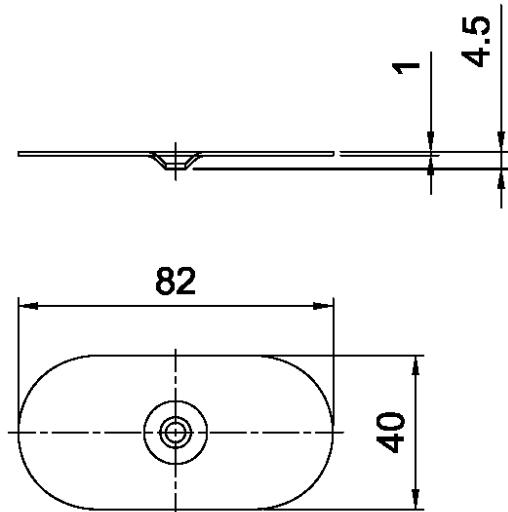
Annex 5



EJOT Dabo® TKR - 4 - 4,8 x L<sub>s</sub>



EJOT® HTV 82/40 TK

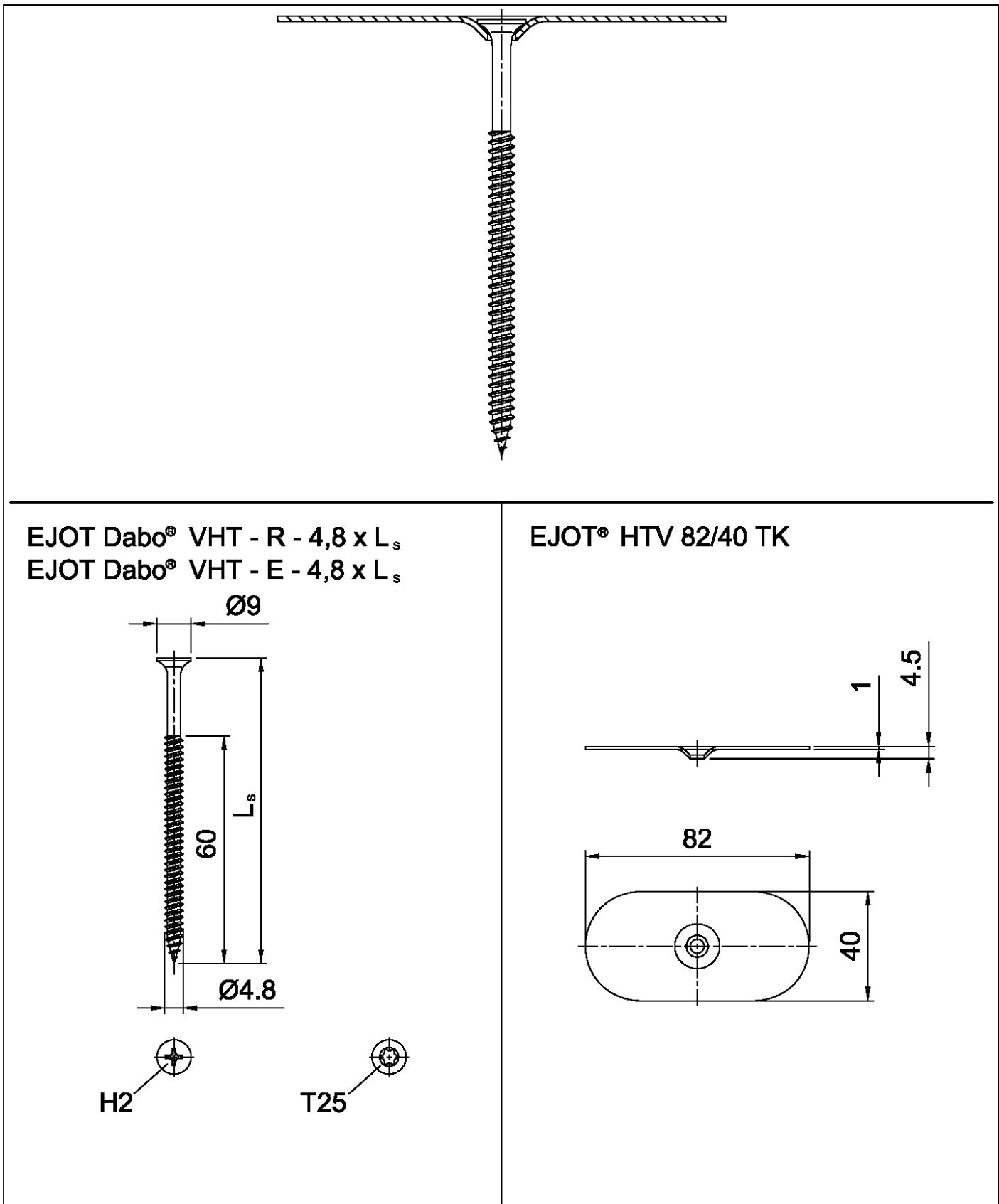


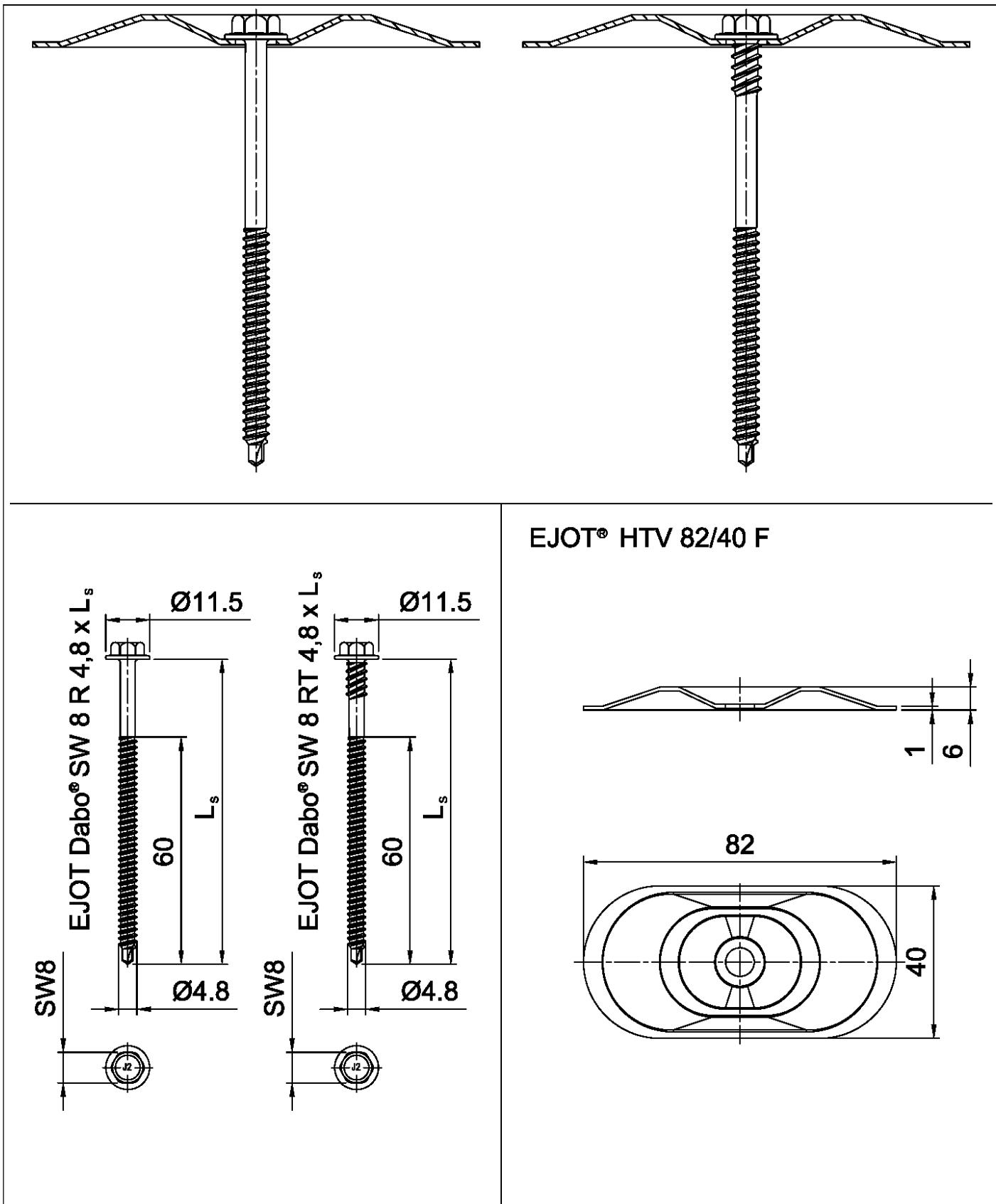
#### EJOT Flat Roof Fasteners

Combination 19:

Fastener: EJOT DABO® TKR - 4 - 4,8 x L<sub>s</sub>  
Washer: EJOT® HTV 82/40 TK

Annex 6



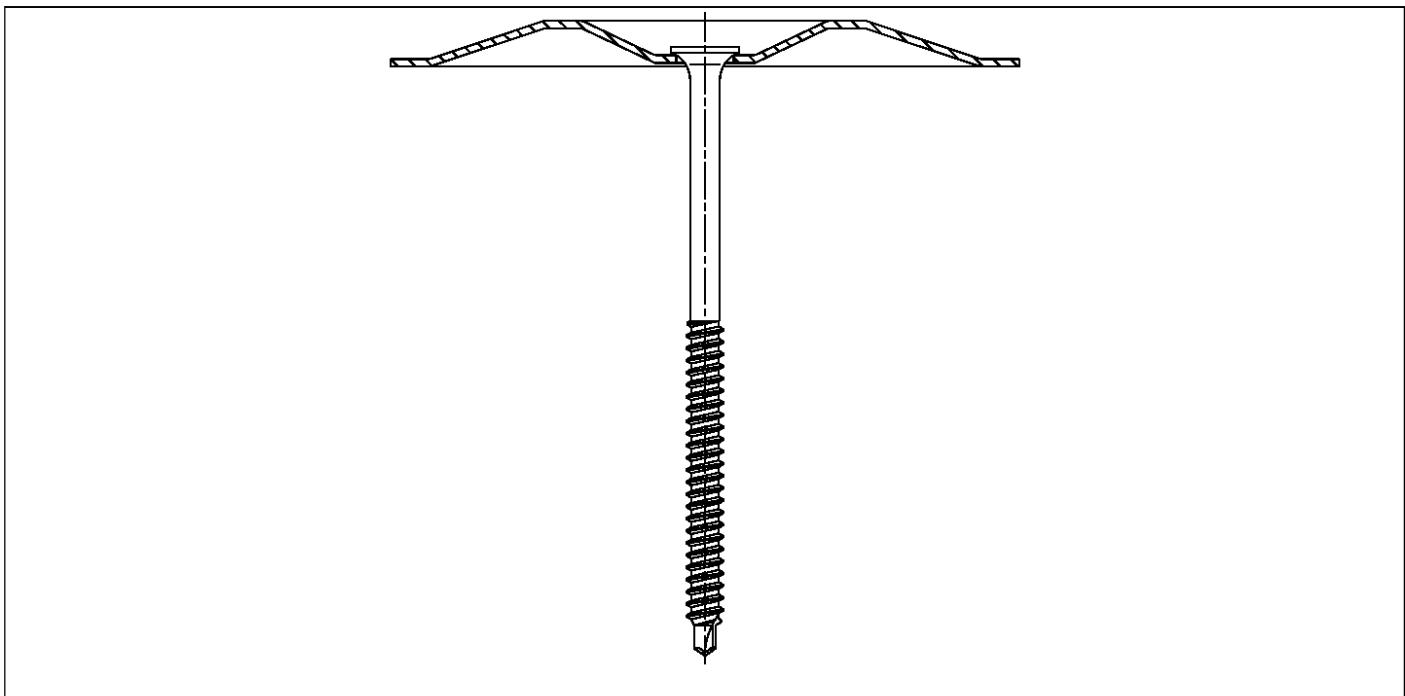


**EJOT Flat Roof Fasteners**

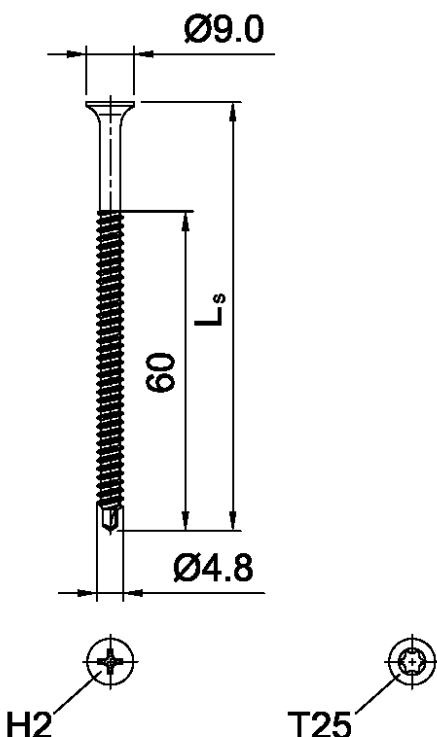
Combination 22-23:

Fastener: EJOT DABO® SW 8 R x L<sub>s</sub> / EJOT DABO® SW 8 RT x L<sub>s</sub>  
Washer: EJOT® HTV 82/40 F

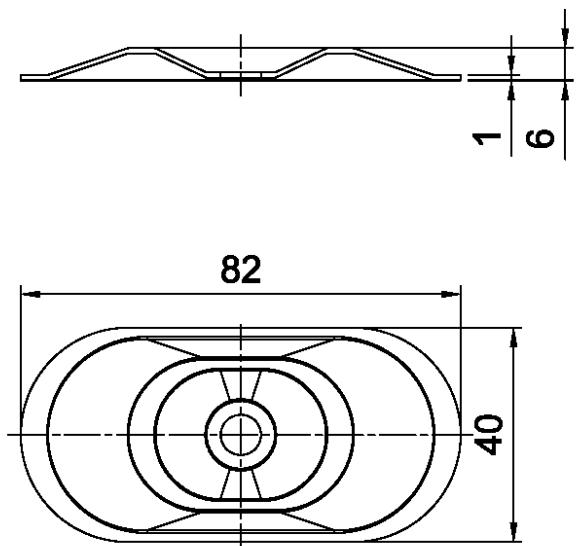
Annex 8



EJOT Dabo® TKR - 4,8 x L<sub>s</sub>  
EJOT Dabo® TKE - 4,8 x L<sub>s</sub>



EJOT® HTV 82/40 F

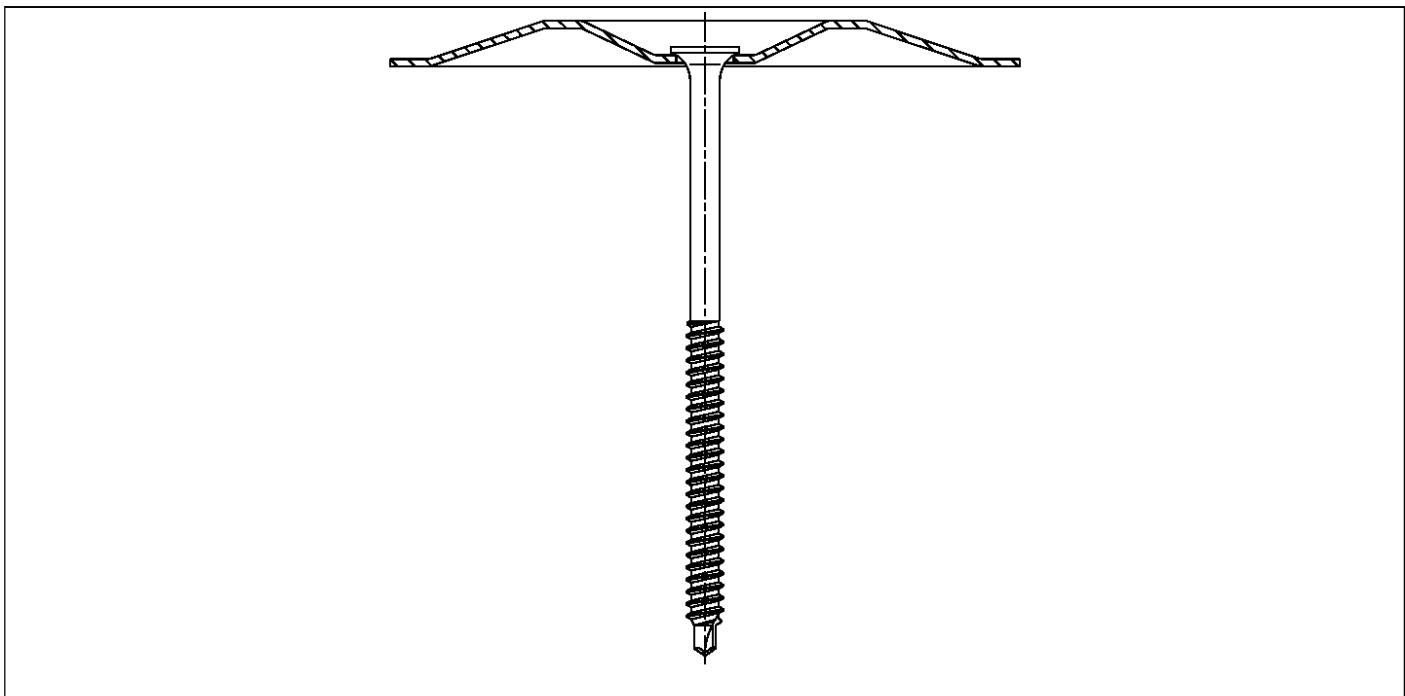


#### EJOT Flat Roof Fasteners

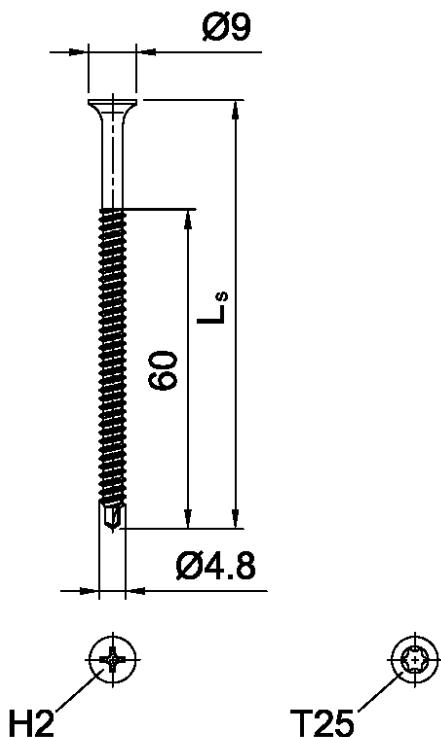
Combination 24-25:

Fastener: EJOT DABO® TKR – 4,8 x L<sub>s</sub> / EJOT DABO® TKE – 4,8 x L<sub>s</sub>  
Washer: EJOT® HTV 82/40 F

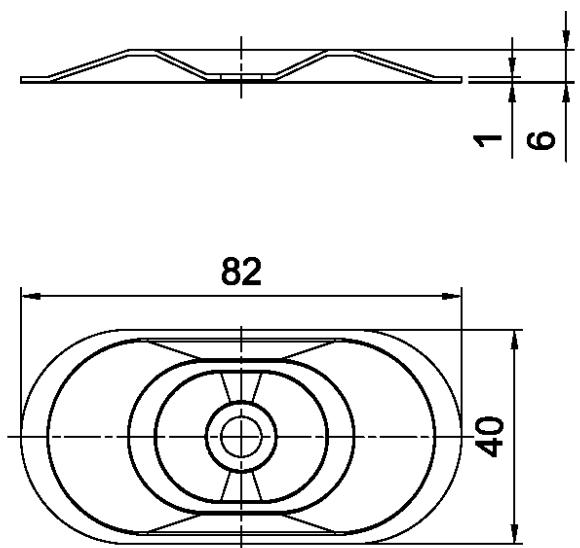
Annex 9



EJOT Dabo® TKR - 4 - 4,8 x L<sub>s</sub>



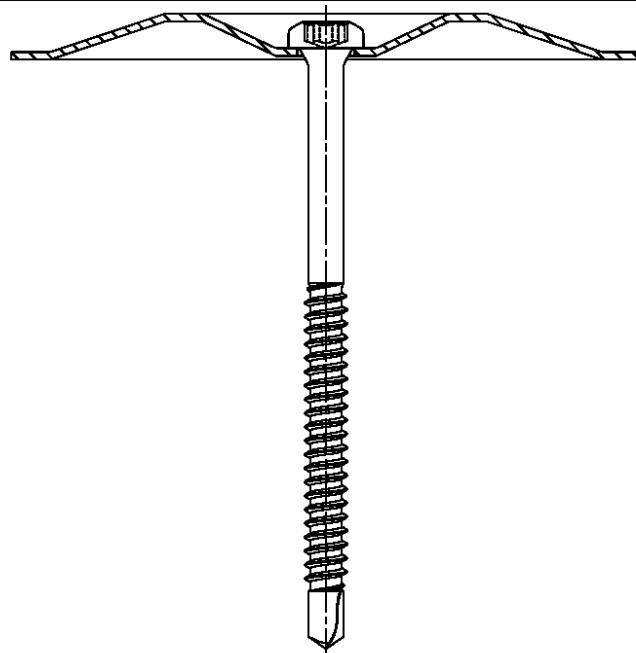
EJOT® HTV 82/40 F



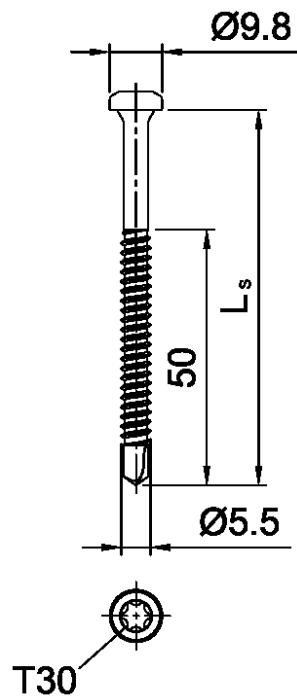
#### EJOT Flat Roof Fasteners

Combination 26:  
Fastener: EJOT DABO® TKR - 4 - 4,8 x L<sub>s</sub>  
Washer: EJOT® HTV 82/40 F

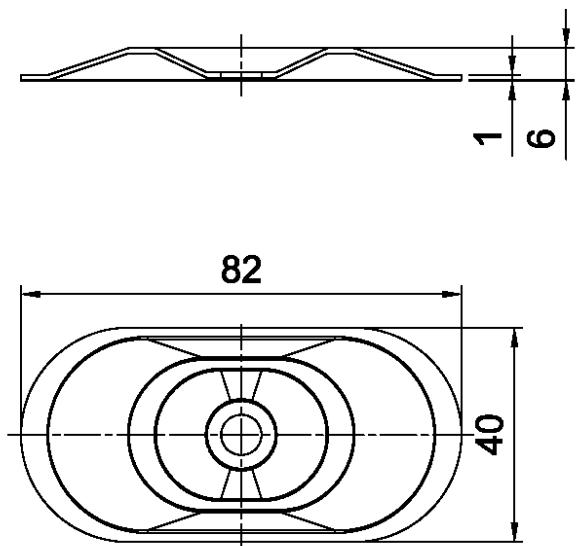
Annex 10



EJOT Dabo® TKR - ZT6 - 5,5 x L<sub>s</sub>



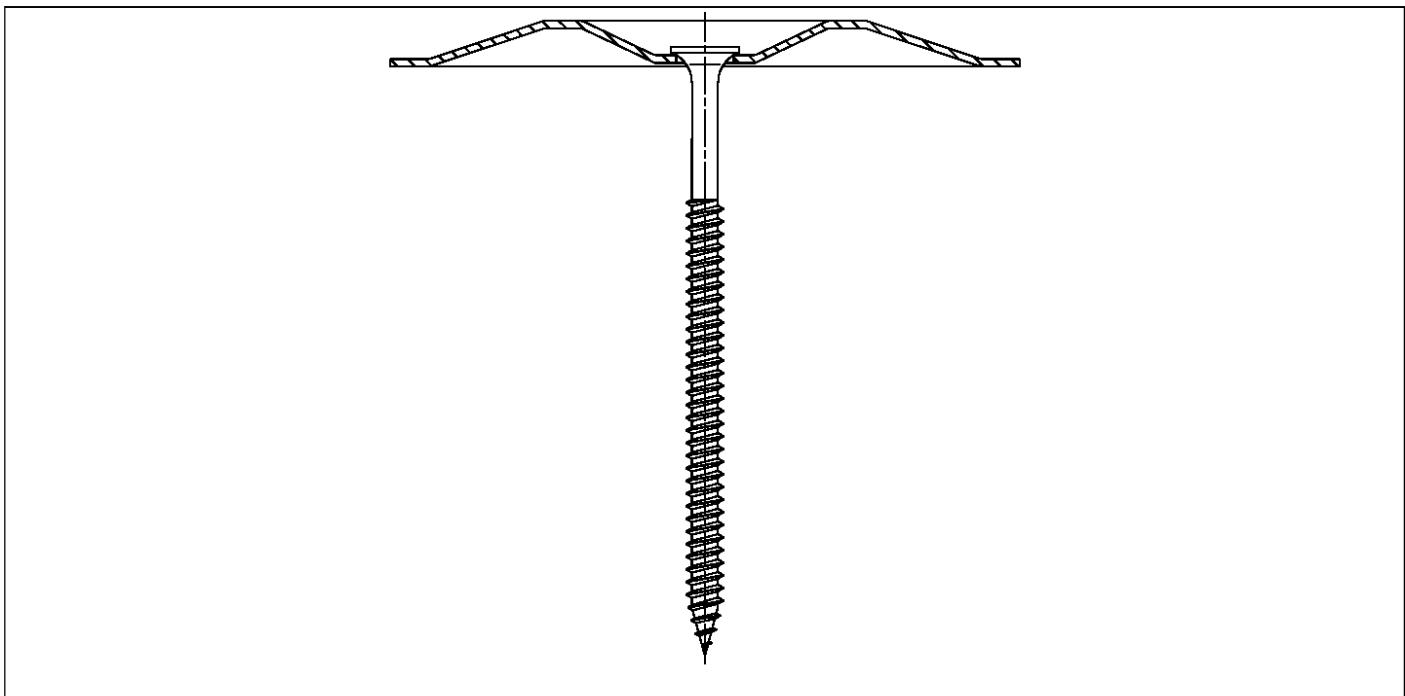
EJOT® HTV 82/40 F



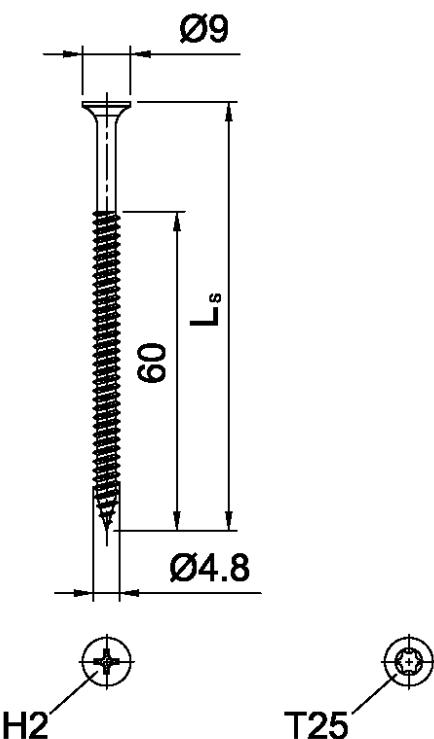
**EJOT Flat Roof Fasteners**

Combination 27:  
Fastener: EJOT DABO® TKR – ZT6 – 5,5 x L<sub>s</sub>  
Washer: EJOT® HTV 82/40 F

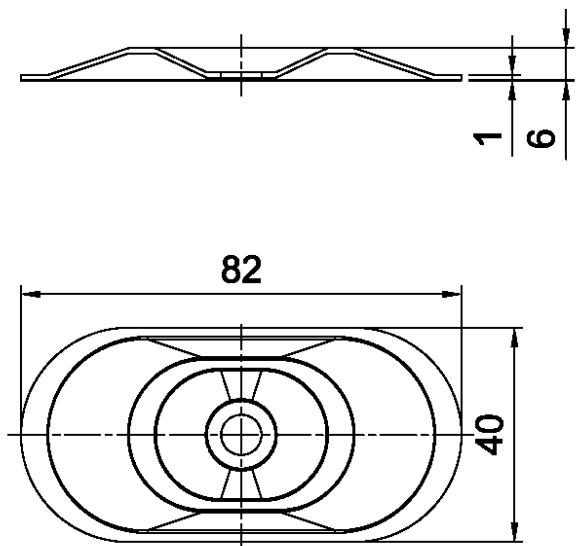
Annex 11



EJOT Dabo® VHT - R - 4,8 x L<sub>s</sub>  
EJOT Dabo® VHT - E - 4,8 x L<sub>s</sub>



EJOT® HTV 82/40 F

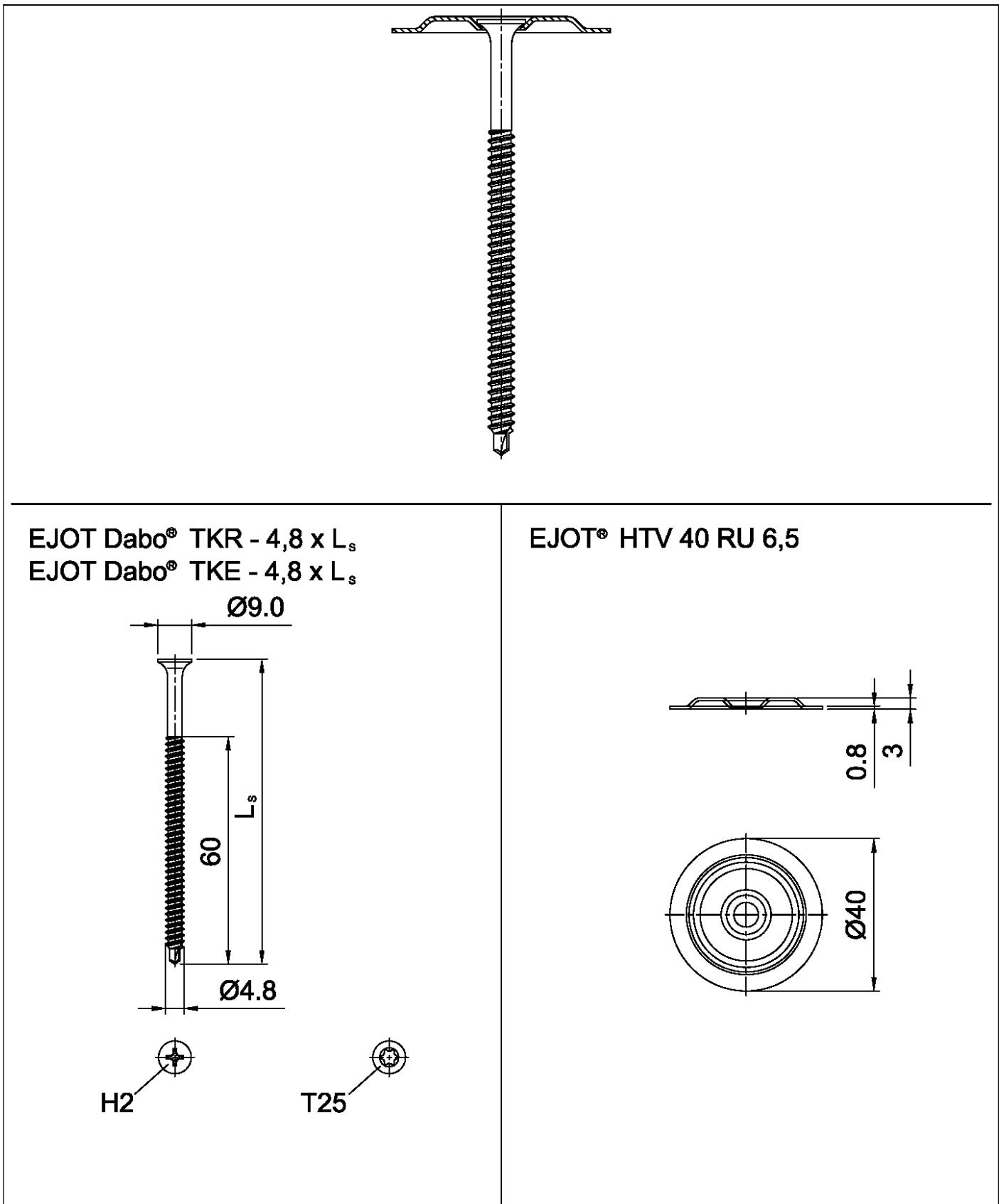


#### EJOT Flat Roof Fasteners

Combination 28-29:

Fastener: EJOT DABO® VHT – R – 4,8 x L<sub>s</sub> / EJOT DABO® VHT – E – 4,8 x L<sub>s</sub>  
Washer: EJOT® HTV 82/40 F

Annex 12

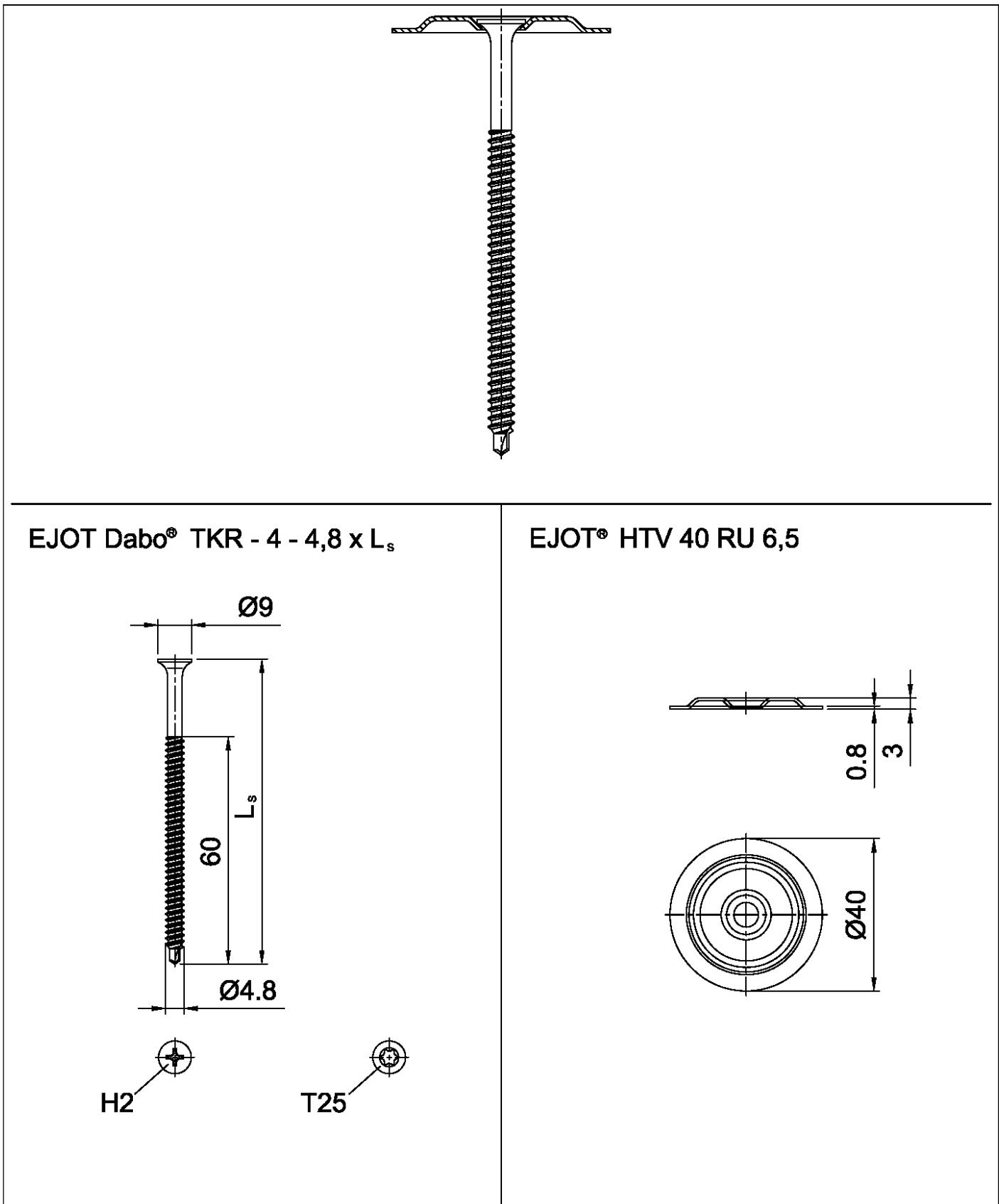


#### EJOT Flat Roof Fasteners

Combination 30-31:

Fastener: EJOT DABO® TKR – 4,8 x L<sub>s</sub> / EJOT DABO® TKE – 4,8 x L<sub>s</sub>  
Washer: EJOT® HTV 40 RU

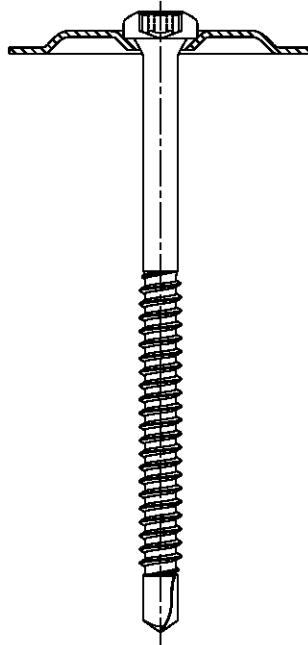
Annex 13



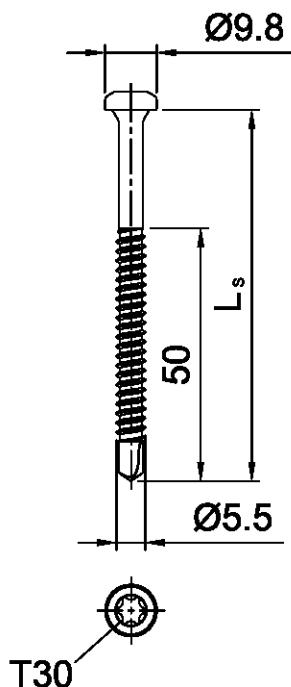
#### EJOT Flat Roof Fasteners

Combination 32:  
Fastener: EJOT DABO® TKR – 4 – 4,8 x L<sub>s</sub>  
Washer: EJOT® HTV 40 RU

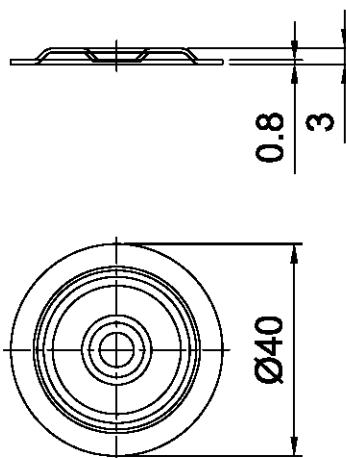
Annex 14



EJOT Dabo® TKR - ZT6 - 5,5 x L<sub>s</sub>



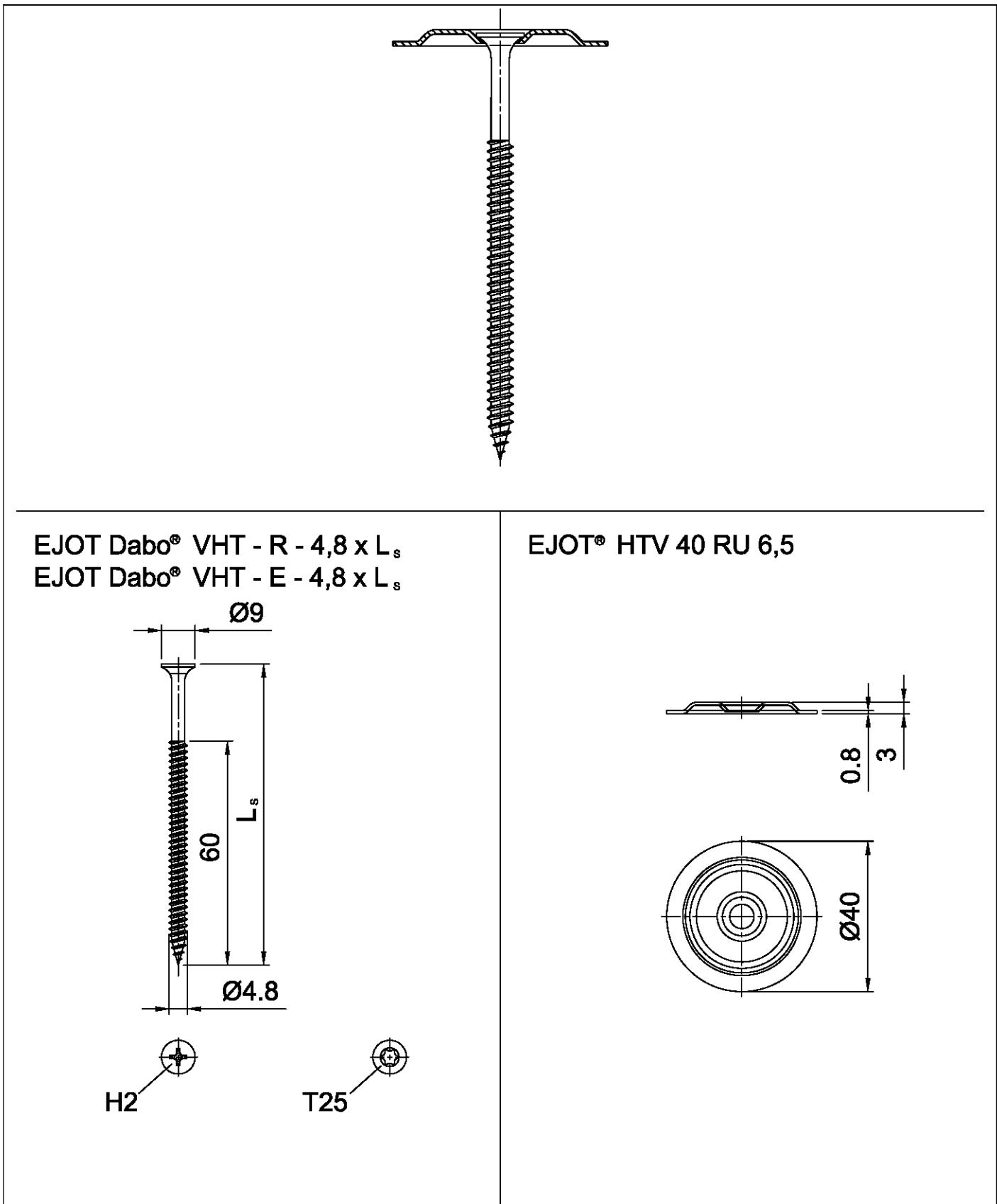
EJOT® HTV 40 RU 6,5



**EJOT Flat Roof Fasteners**

Combination 33:  
Fastener: EJOT DABO® TKR – ZT6 – 5,5 x L<sub>s</sub>  
Washer: EJOT® HTV 40 RU

Annex 15

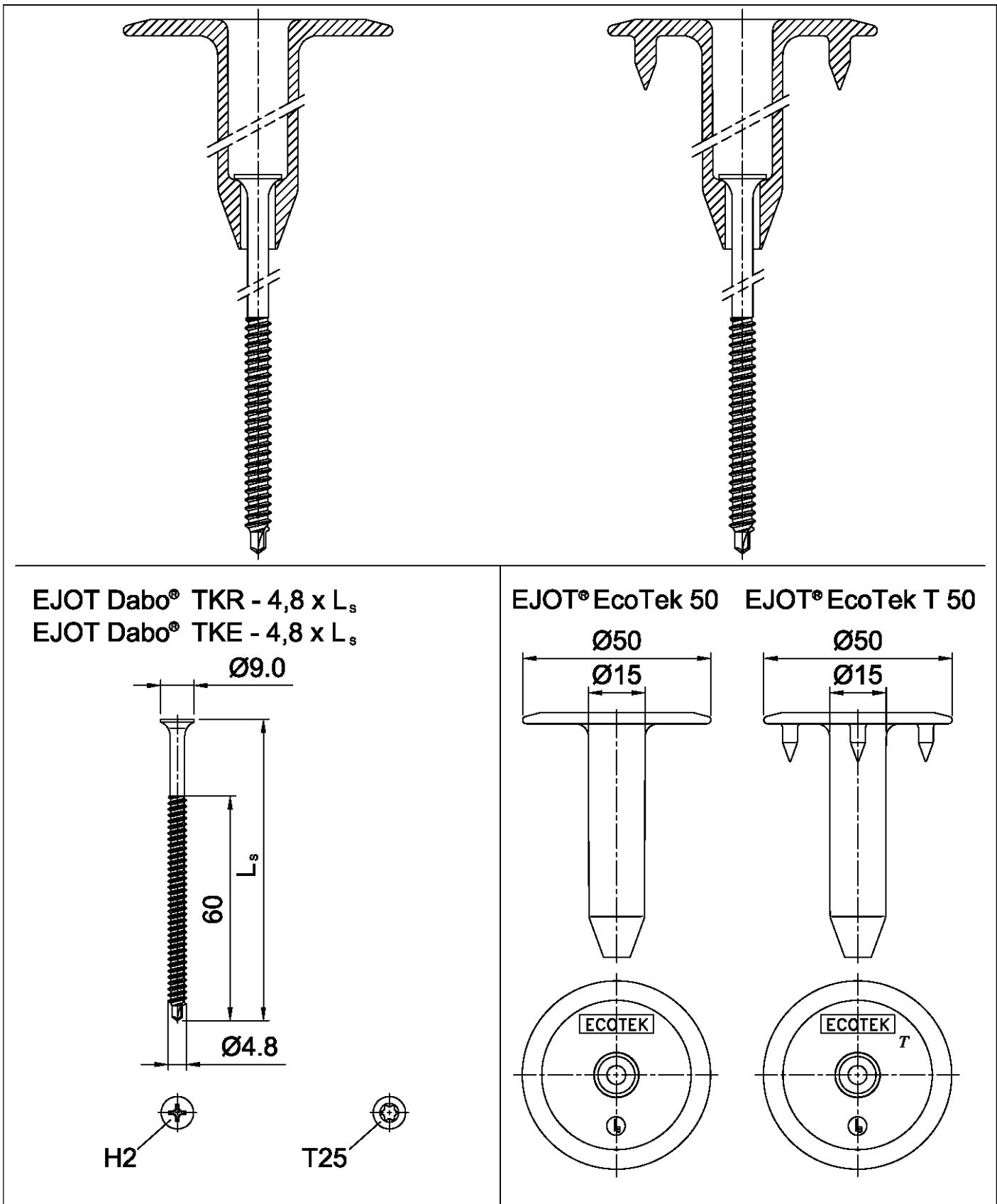


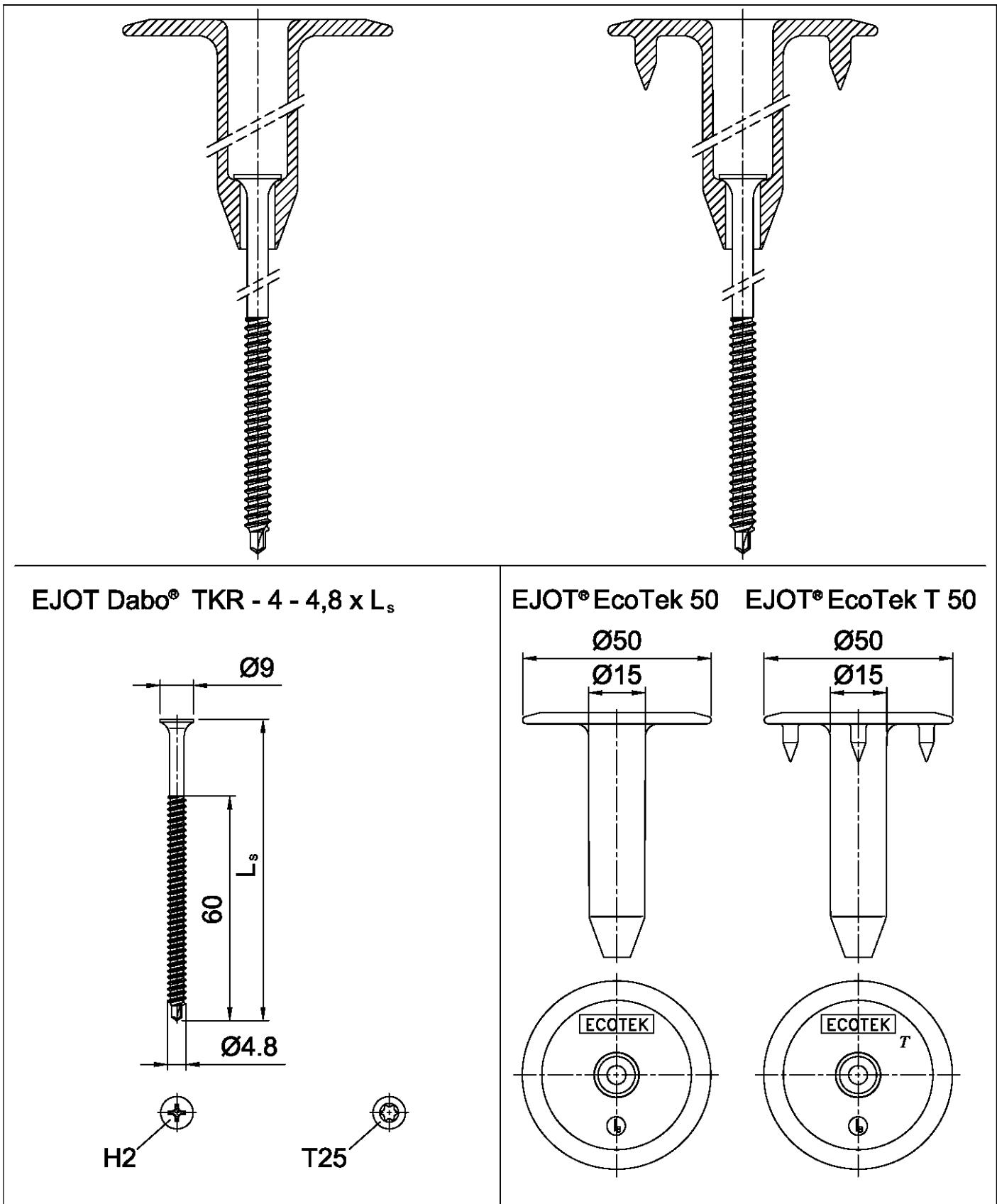
#### EJOT Flat Roof Fasteners

Combination 34-35:

Fastener: EJOT DABO® VHT – R – 4,8 x L<sub>s</sub> / EJOT DABO® VHT – E – 4,8 x L<sub>s</sub>  
Washer: EJOT® HTV 40 RU

Annex 16





electronic copy of the eta by dibt: eta-07/0013

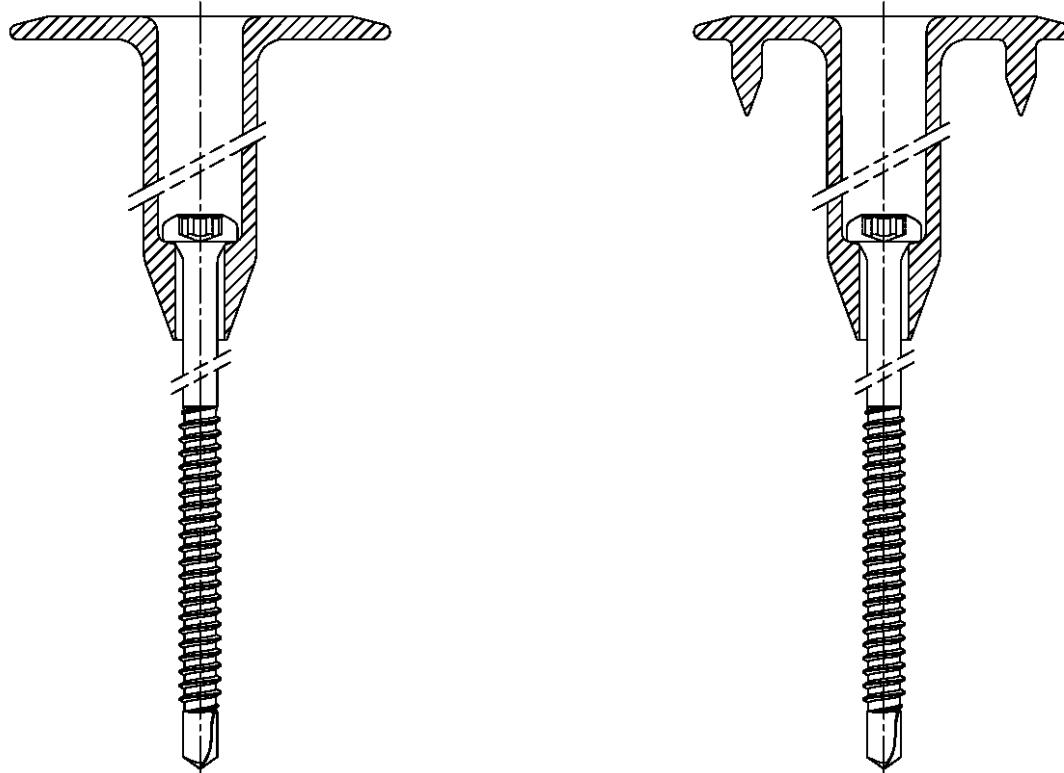
#### EJOT Flat Roof Fasteners

Combination 40-41:

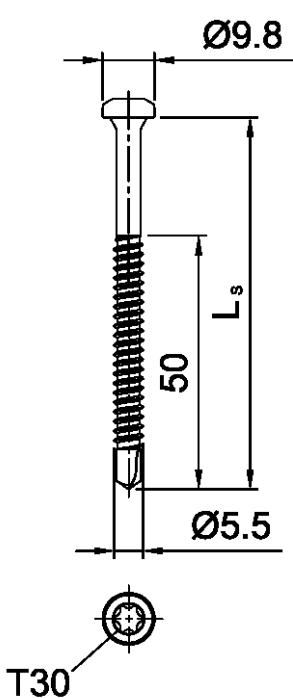
Fastener: EJOT DABO® TKR - 4 - 4,8 x L<sub>s</sub>

Washer: EJOT® EcoTek - 50 / EJOT® EcoTek T - 50

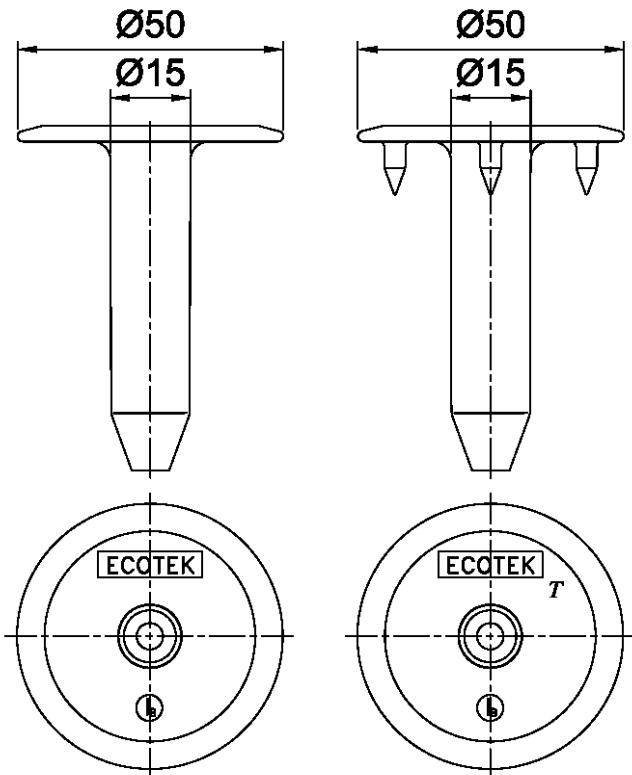
Annex 18



EJOT Dabo® TKR - ZT6 - 5,5 x  $L_s$



EJOT® EcoTek 50    EJOT® EcoTek T 50



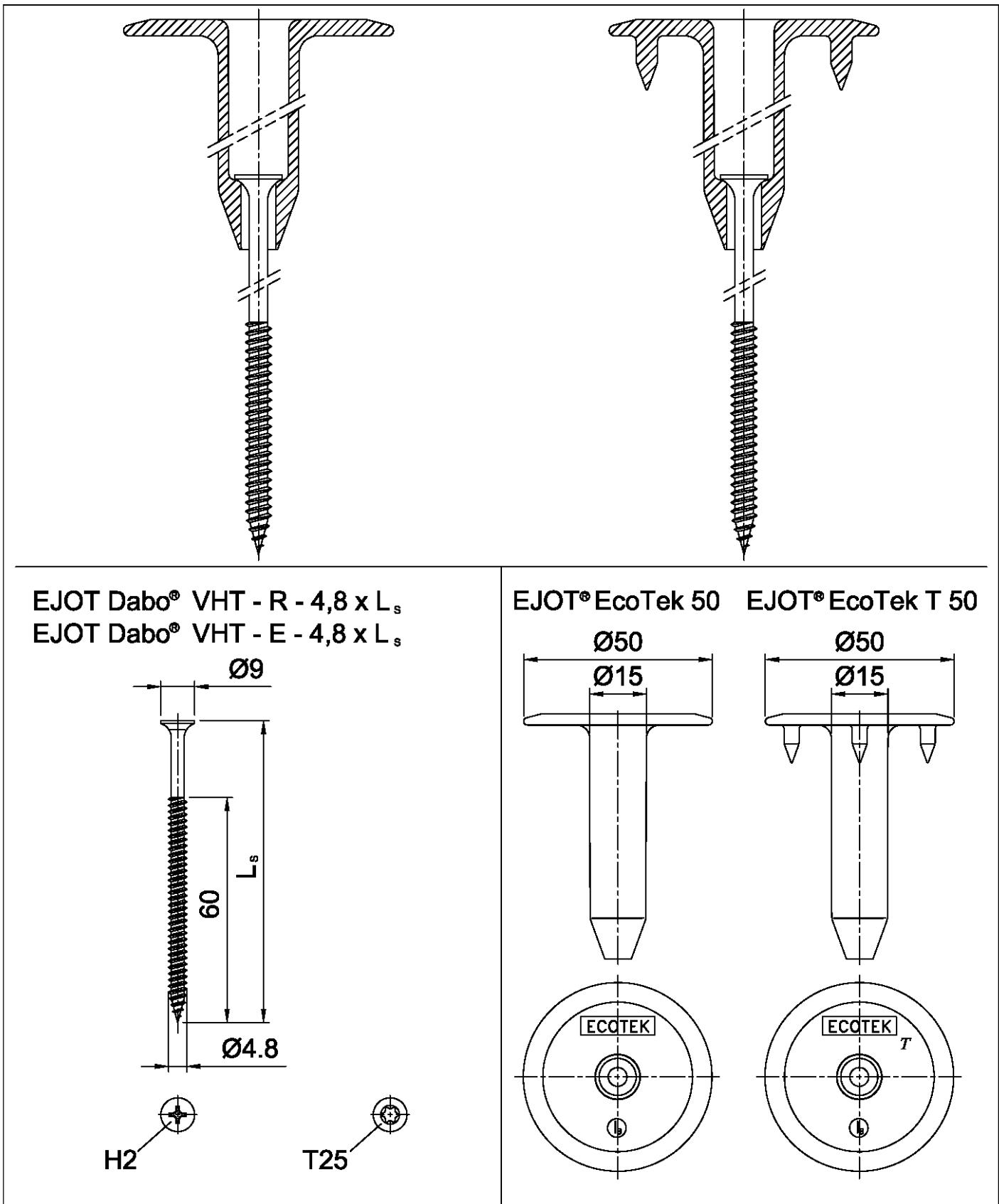
#### EJOT Flat Roof Fasteners

Combination 42-43:

Fastener:    EJOT DABO® TKR – ZT6 – 5,5 x  $L_s$

Washer:    EJOT® EcoTek – 50 / EJOT® EcoTek T – 50

Annex 19



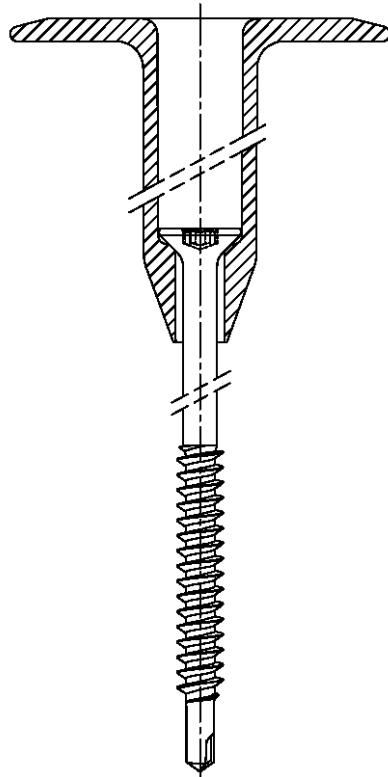
electronic copy of the eta by dibt: eta-07/0013

#### EJOT Flat Roof Fasteners

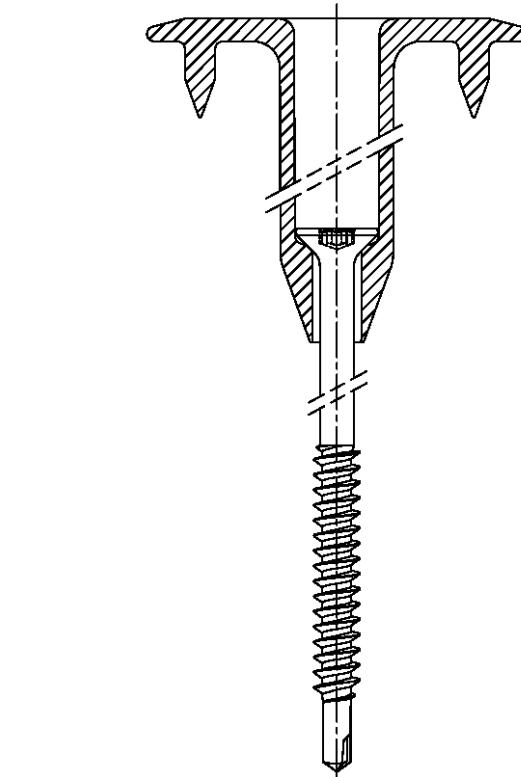
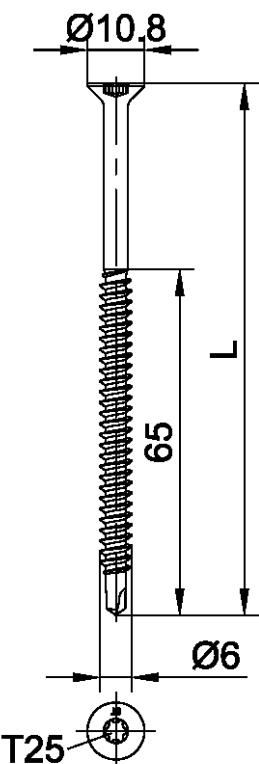
Combination 44-47:

Fastener: EJOT DABO® VHT – R – 4,8 x L<sub>s</sub> / EJOT DABO® VHT – E – 4,8 x L<sub>s</sub>  
Washer: EJOT® EcoTek – 50 / EJOT® EcoTek T – 50

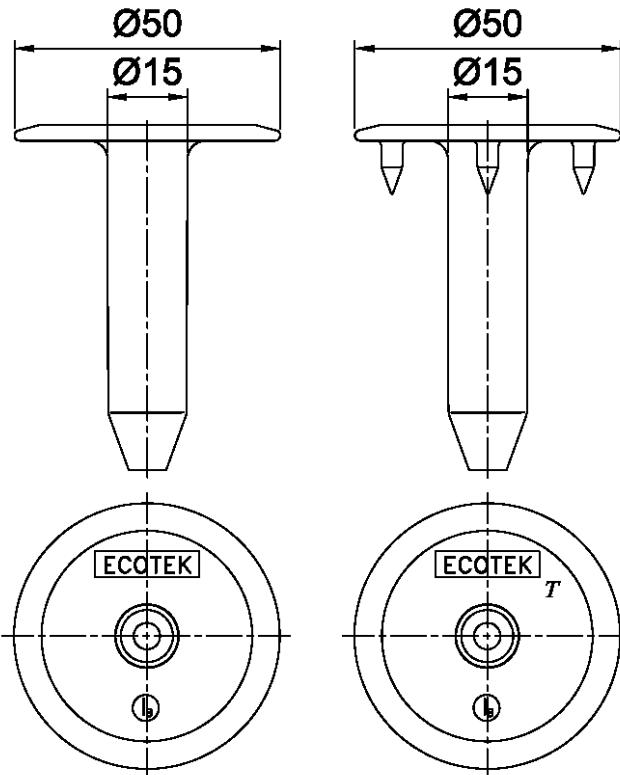
Annex 20



EJOT® JT2 - ST - 2 - 6,0 x  $L_s$   
EJOT® JT3 - ST - 2 - 6,0 x  $L_s$



EJOT® EcoTek 50    EJOT® EcoTek T 50



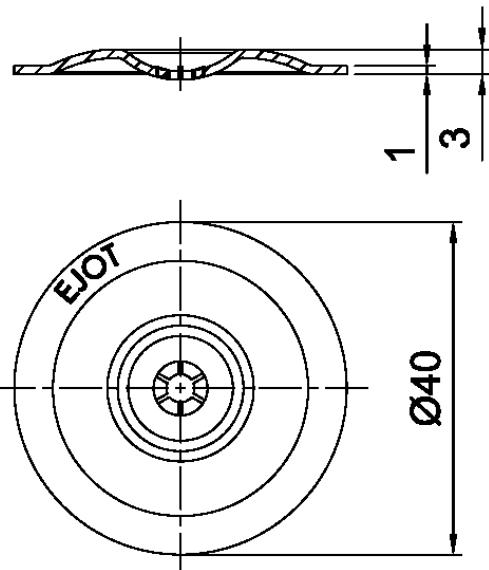
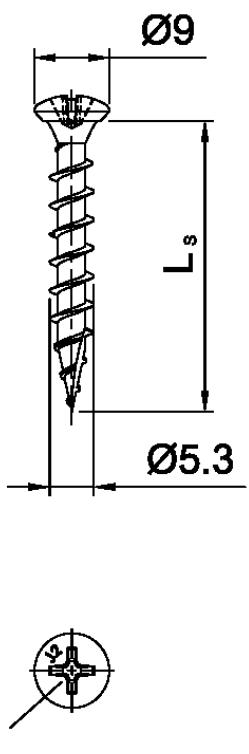
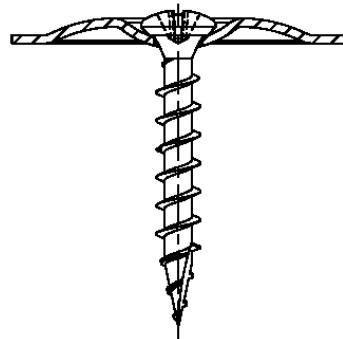
#### EJOT Flat Roof Fasteners

Combination 48-51:

Fastener:    EJOT® JT2 - ST - 2 - 6,0 x  $L_s$  / EJOT® JT2 - ST - 2 - 6,0 x  $L_s$   
Washer:    EJOT® EcoTek - 50 / EJOT® EcoTek T - 50

Annex 21

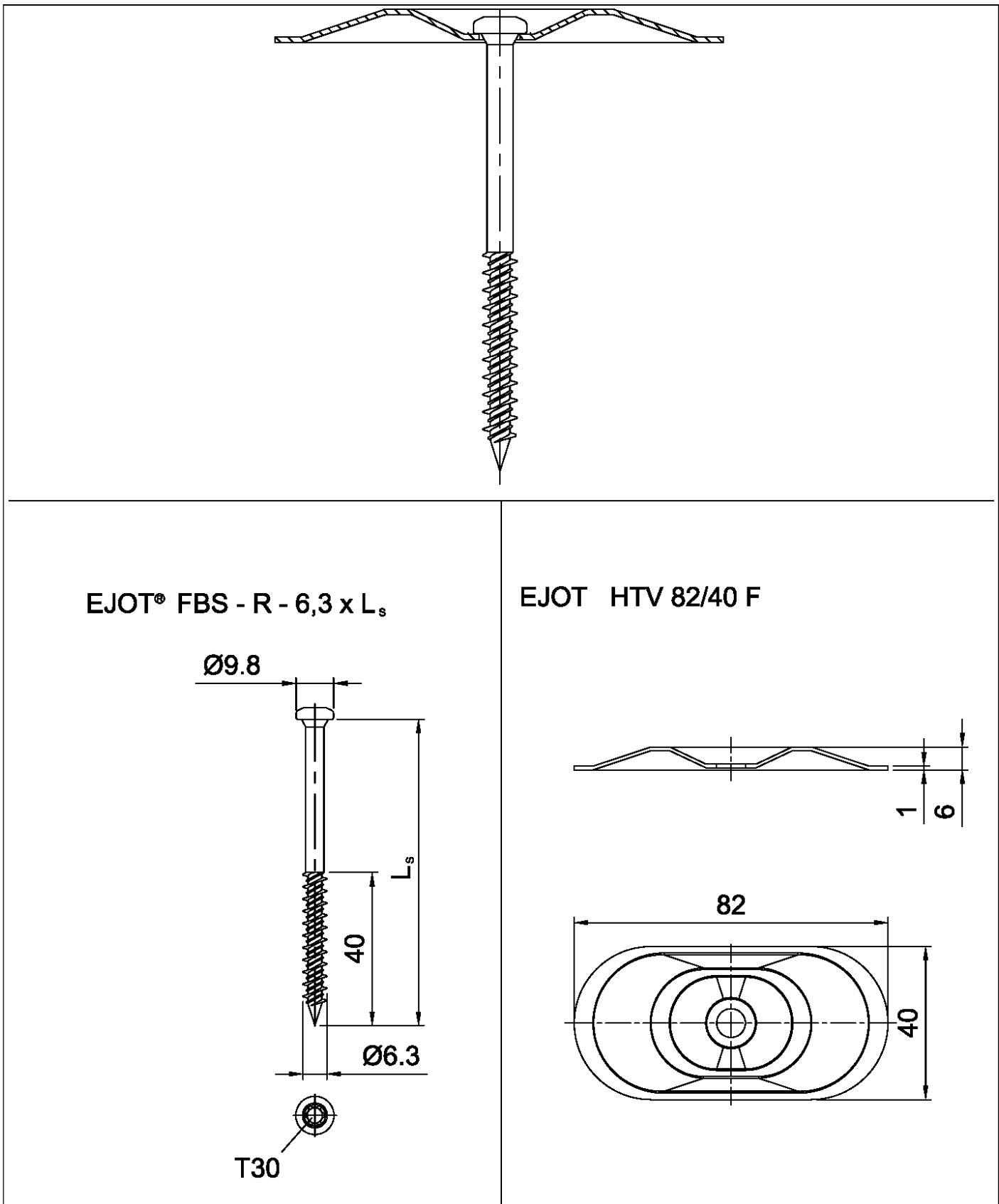
## EJOT® HTV RU 40 / L - W



**EJOT Flat Roof Fasteners**

Combination 52:  
Washer: EJOT® HTV RU 40 / L<sub>s</sub> - W

Annex 22

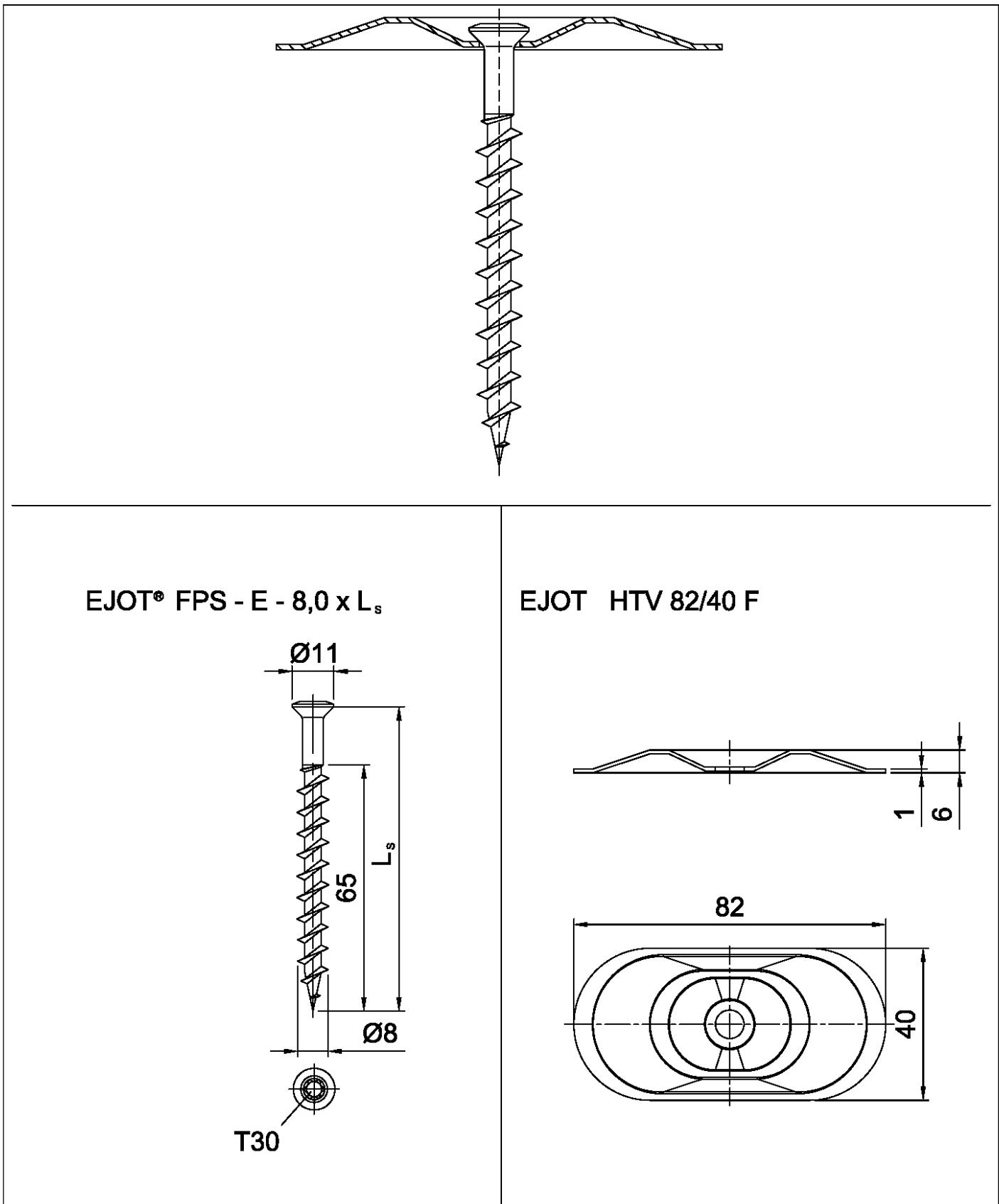


**EJOT Flat Roof Fasteners**

Combination 53:

Fastener: EJOT® FBS – R – 6,3 x  $L_s$   
Washer: EJOT® HTV 82/40 F

Annex 23

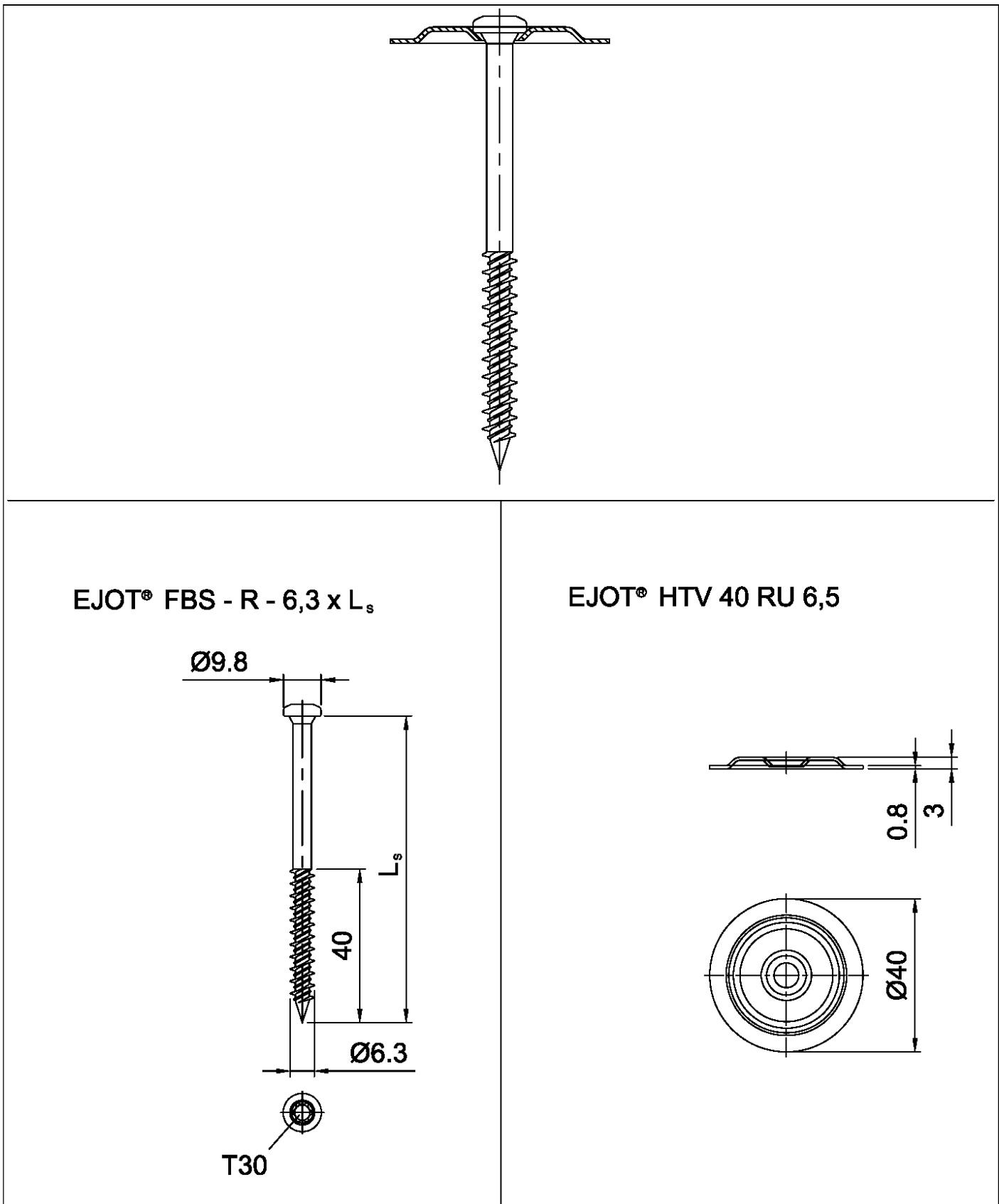


**EJOT Flat Roof Fasteners**

Combination 54:

Fastener: EJOT® FPS – E – 8,0 x L<sub>s</sub>  
Washer: EJOT® HTV 82/40 F

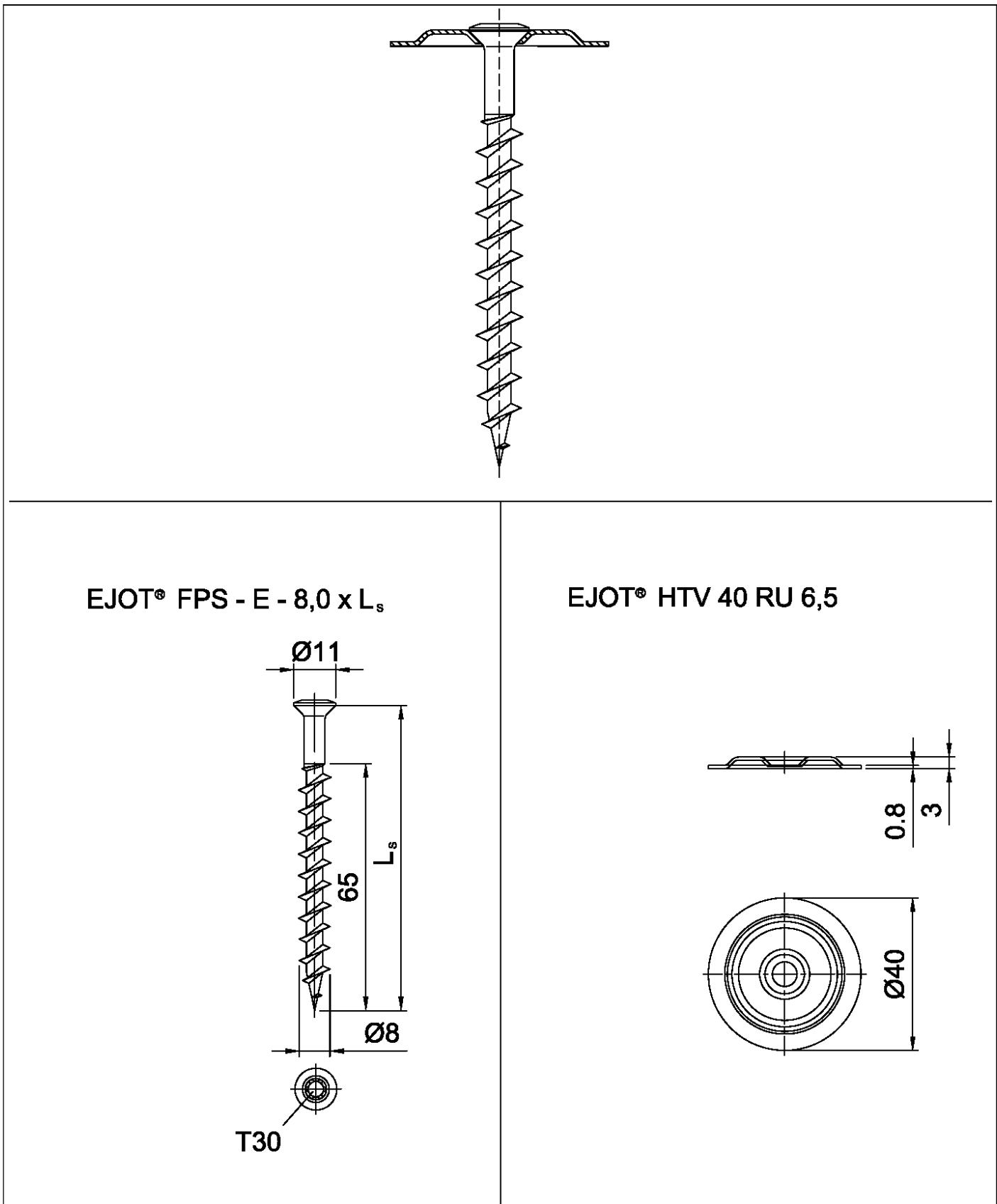
Annex 24



**EJOT Flat Roof Fasteners**

Combination 55:  
Fastener: EJOT® FBS – R – 6,3 x L<sub>s</sub>  
Washer: EJOT® HTV 82/40 RU

Annex 25

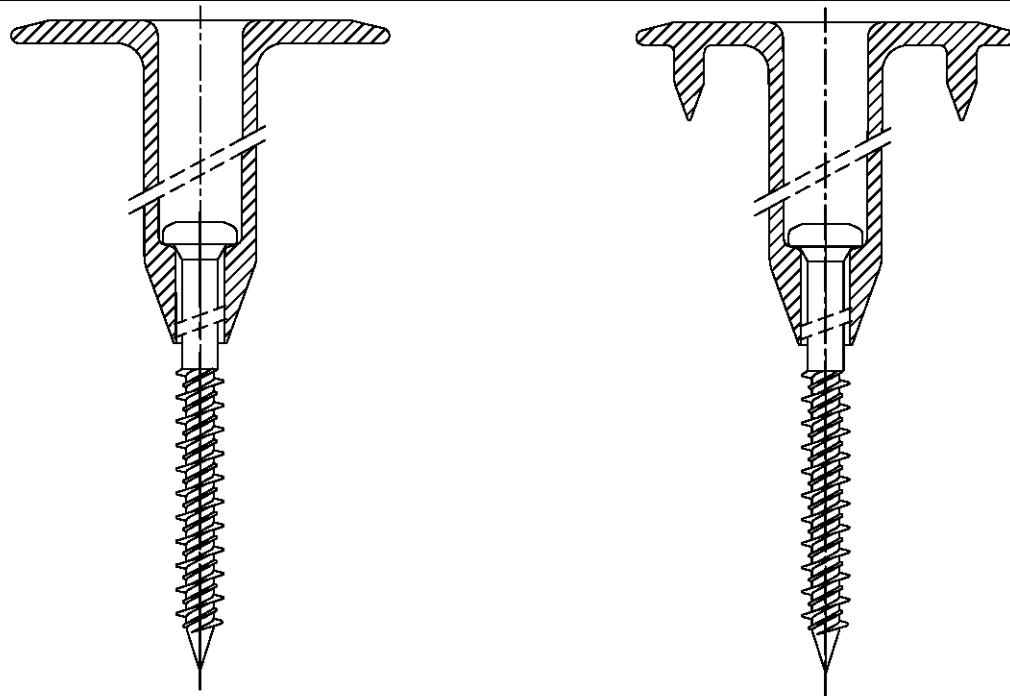


**EJOT Flat Roof Fasteners**

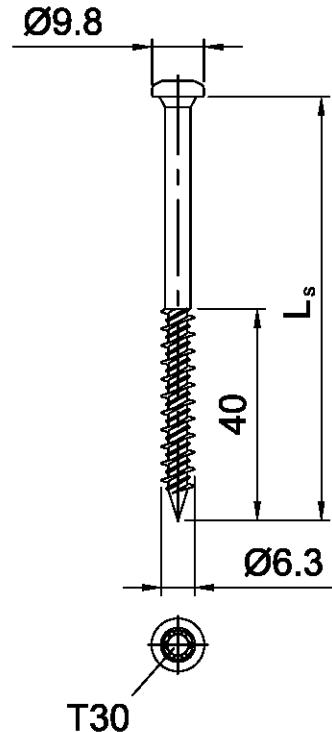
Combination 56:

Fastener: EJOT® FPS – E – 8,0 x L<sub>s</sub>  
Washer: EJOT® HTV 82/40 RU

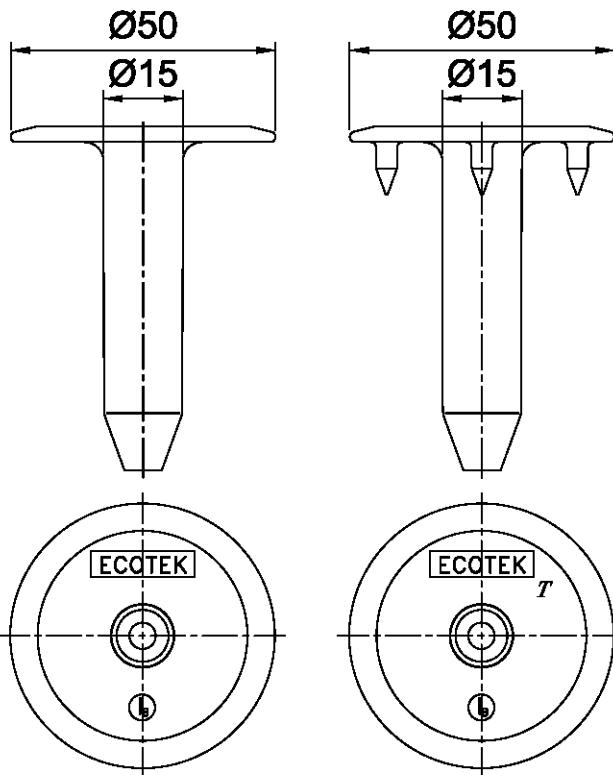
Annex 26



EJOT® FBS - R - 6,3 x L<sub>s</sub>



EJOT® EcoTek 50    EJOT® EcoTek T 50



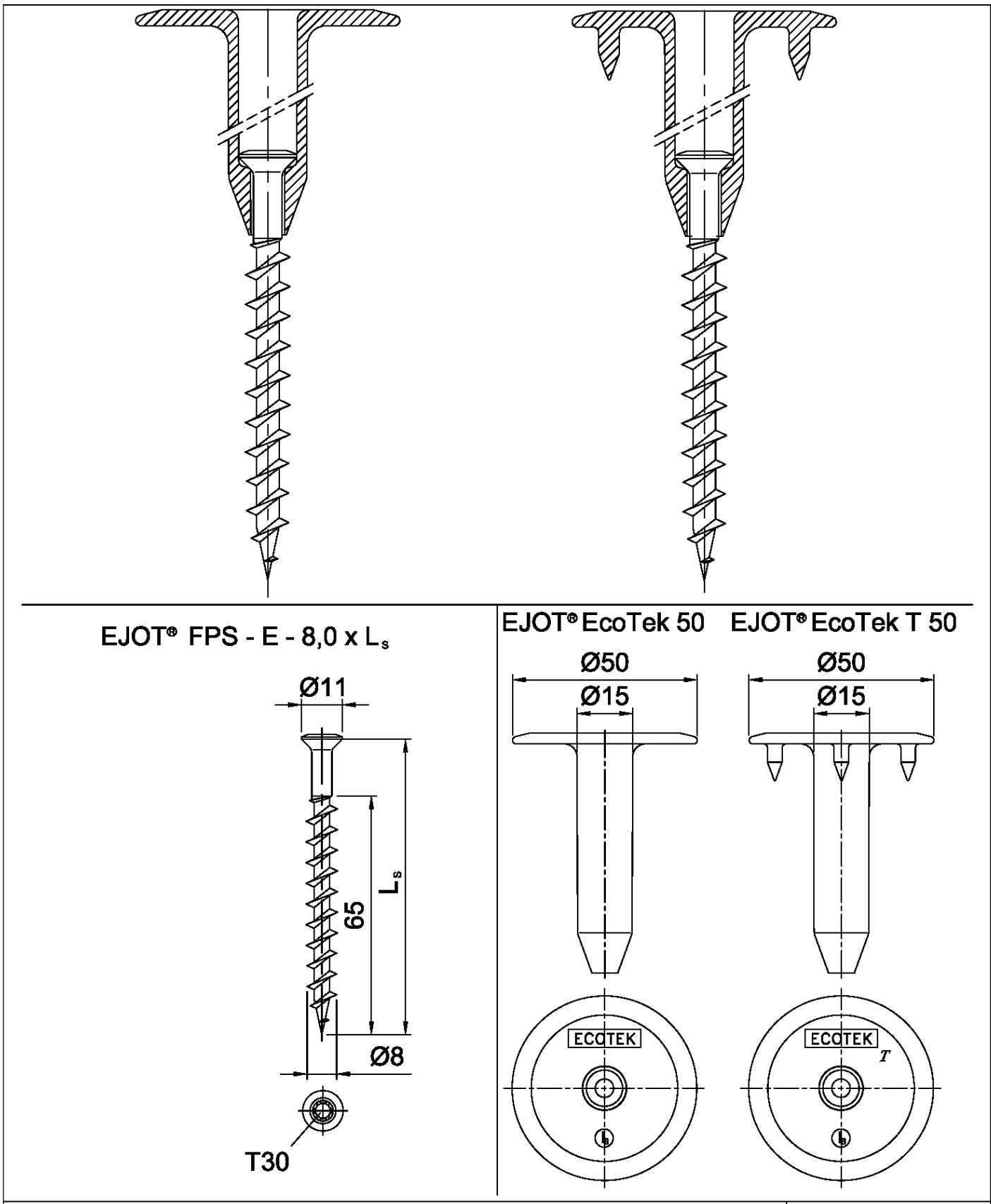
### EJOT Flat Roof Fasteners

Combination 57-58:

Fastener:      EJOT® FBS – R – 6,3 x L<sub>s</sub>

Washer:      EJOT® EcoTek – 50 / EJOT® EcoTek T – 50

Annex 27



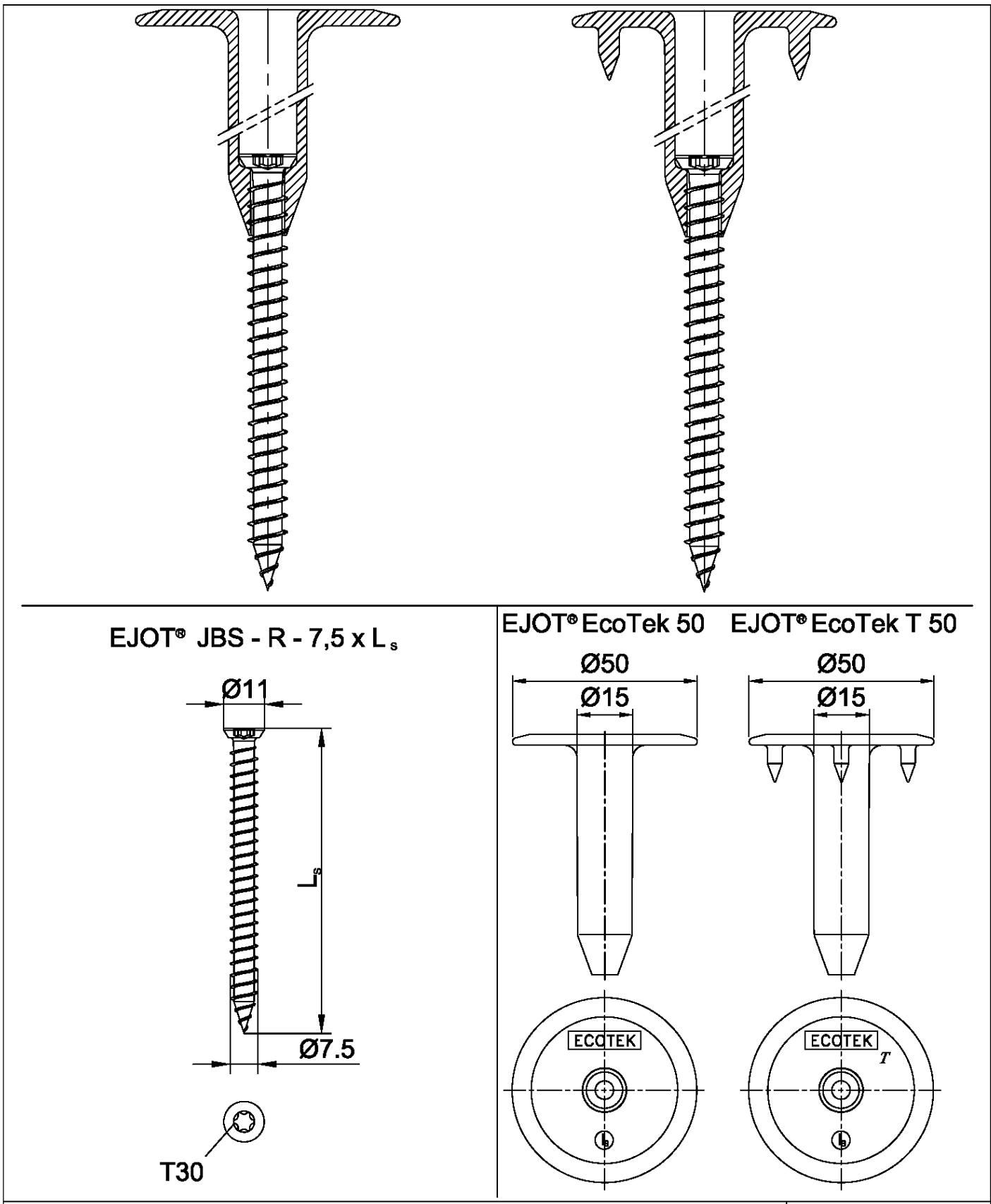
**EJOT Flat Roof Fasteners**

Combination 59-60:

Fastener: EJOT® FPS - E - 8,0 x L<sub>s</sub>

Washer: EJOT® EcoTek - 50 / EJOT® EcoTek T - 50

Annex 28



**EJOT Flat Roof Fasteners**

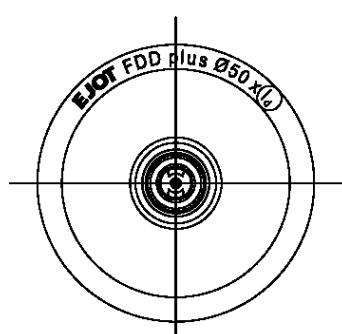
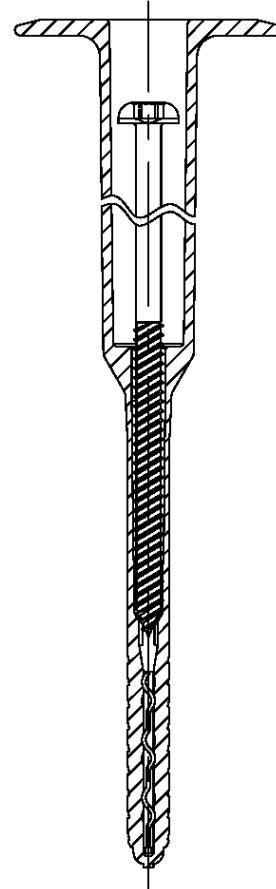
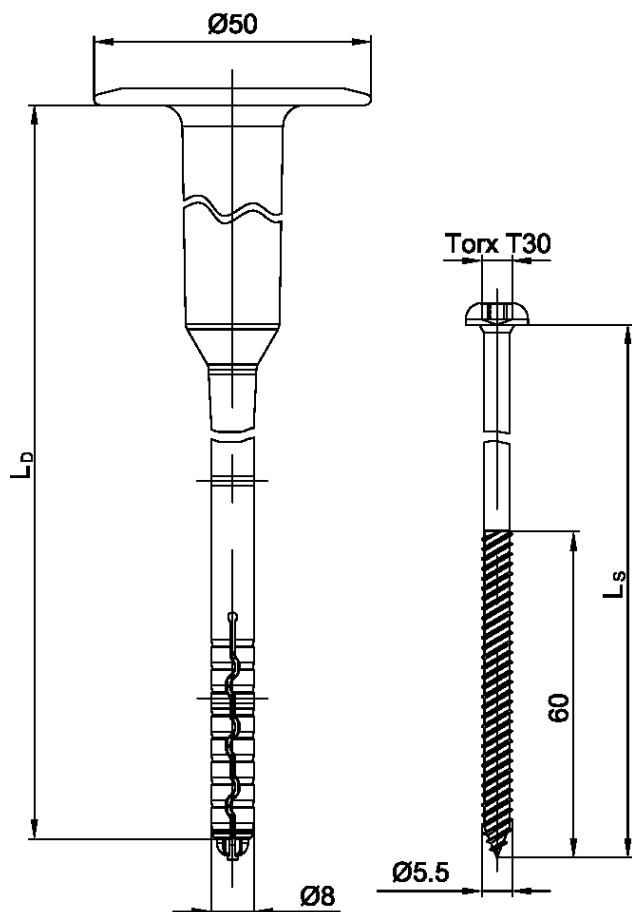
Combination 61-62:

Fastener: EJOT® JBS - R - 7,5 x L<sub>s</sub>

Washer: EJOT® EcoTek - 50 / EJOT® EcoTek T - 50

Annex 29

EJOT® FDD plus 50 x L<sub>D</sub> - R  
EJOT® FDD plus 50 x L<sub>D</sub> - E



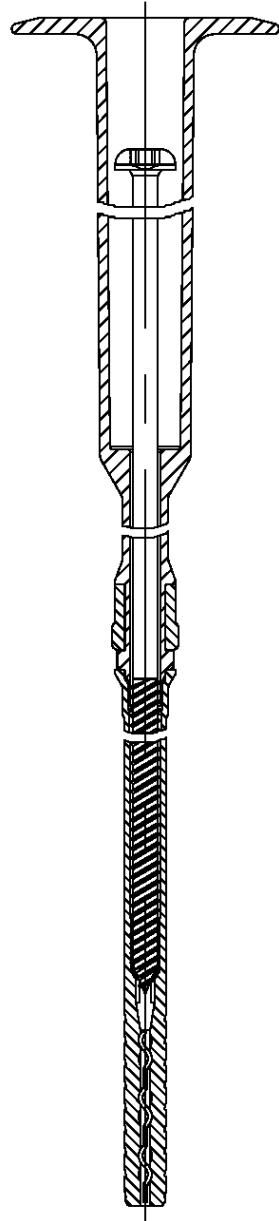
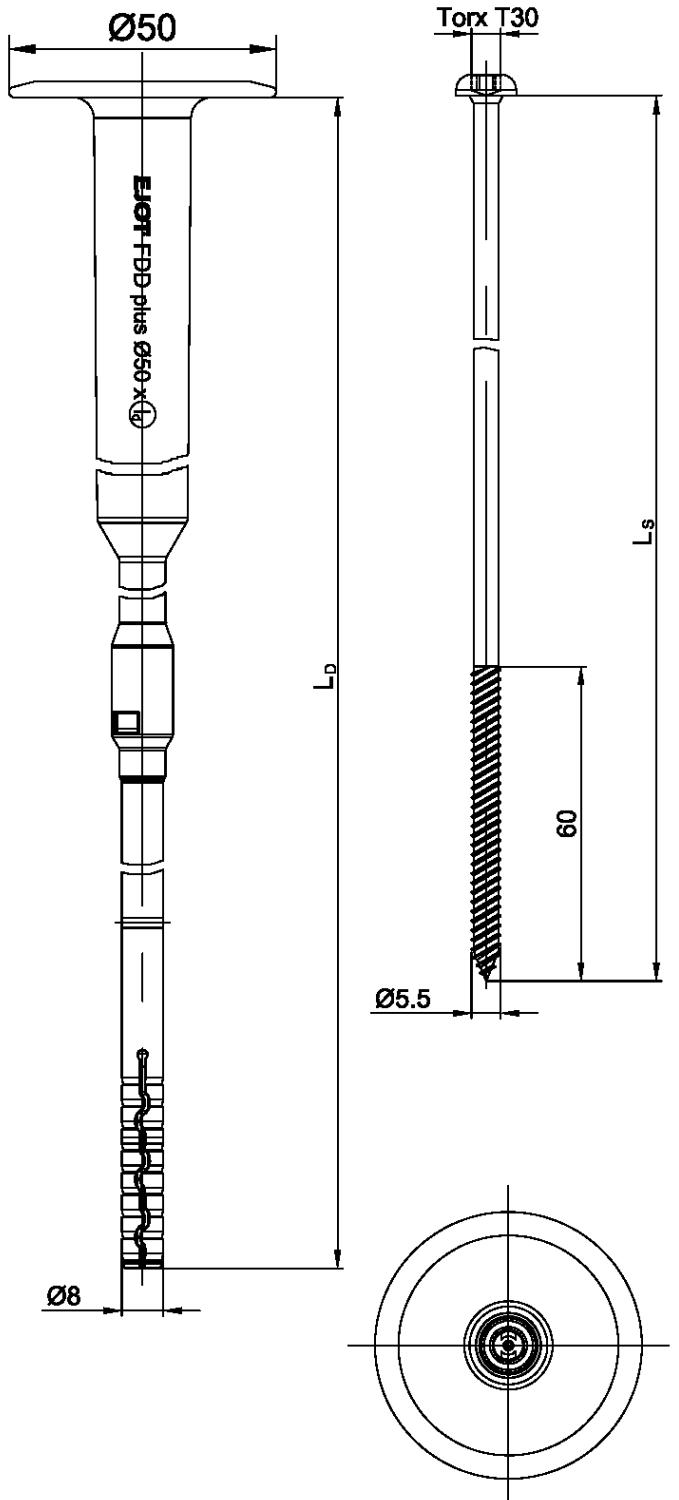
**EJOT Flat Roof Fasteners**

Combination 63-64:

Fastener: EJOT® FDDplus 50 x L<sub>D</sub> - R / EJOT® FDDplus 50 x L<sub>D</sub> - E (one-piece)

Annex 30

EJOT® FDD plus 50 x L<sub>D</sub> - R  
EJOT® FDD plus 50 x L<sub>D</sub> - E



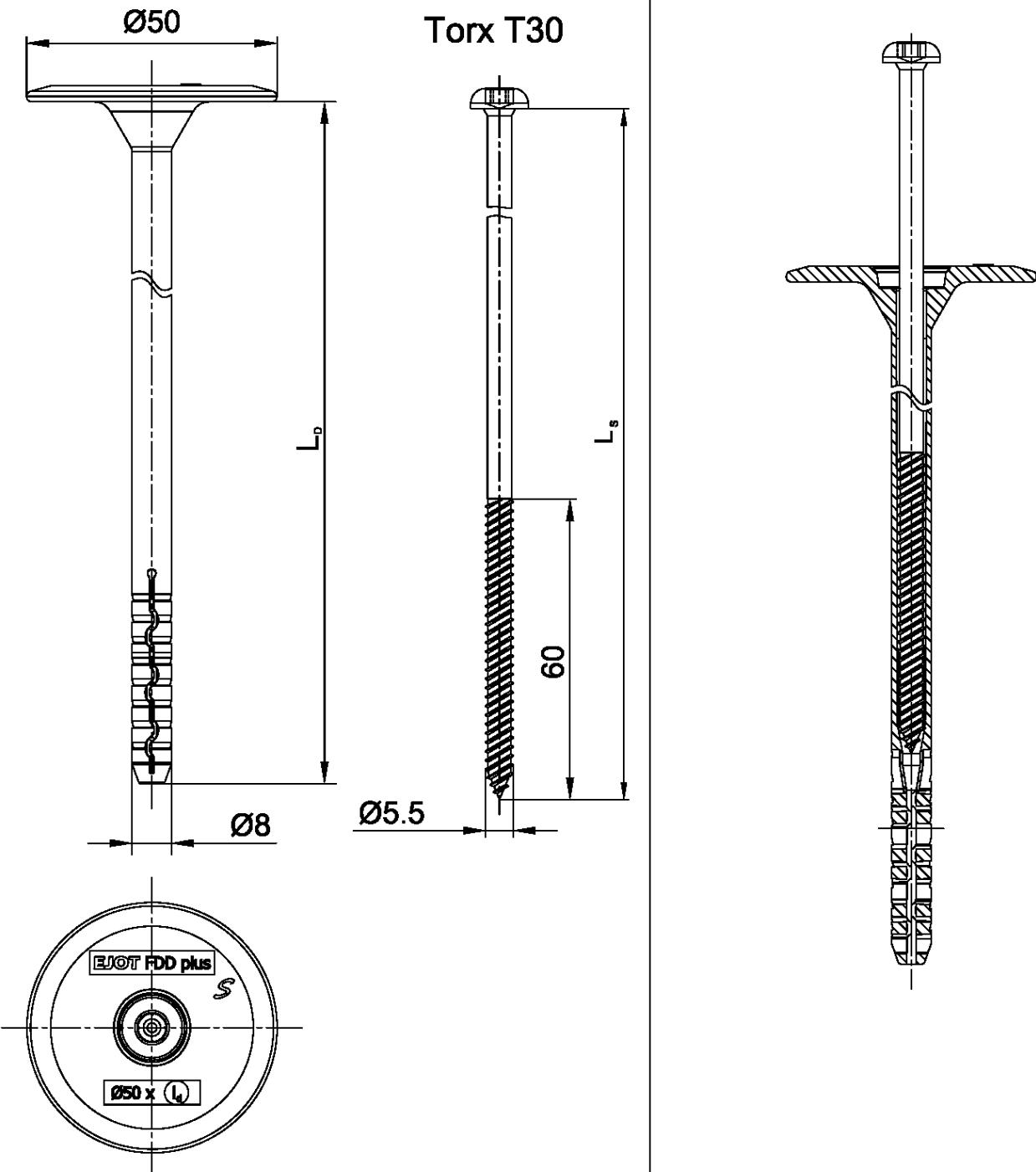
**EJOT Flat Roof Fasteners**

Combination 65-66:

Fastener: EJOT® FDDplus 50 x L<sub>D</sub> - R / EJOT® FDDplus 50 x L<sub>D</sub> - E (two-parts)

Annex 31

EJOT® FDD plus "S" 50 x L<sub>d</sub> - R  
EJOT® FDD plus "S" 50 x L<sub>d</sub> - E

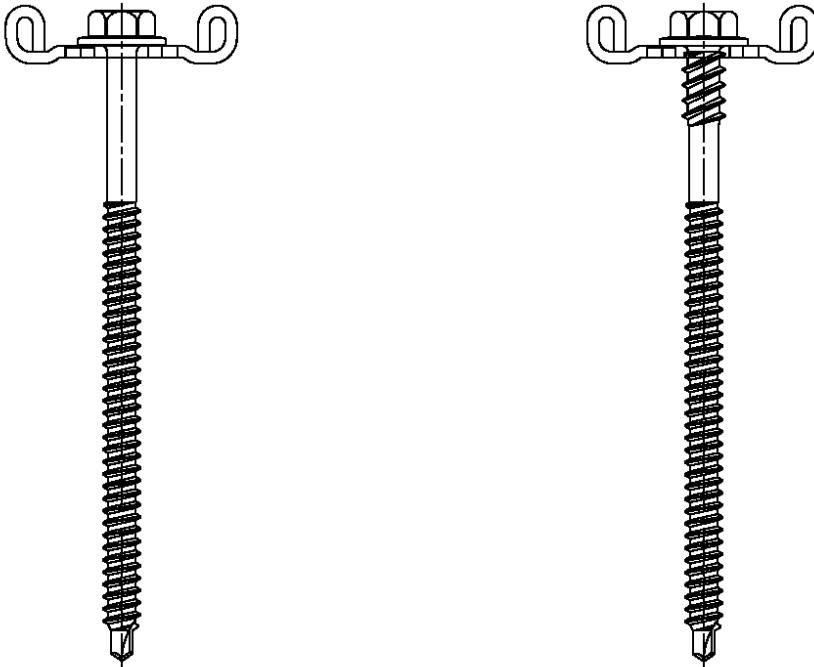
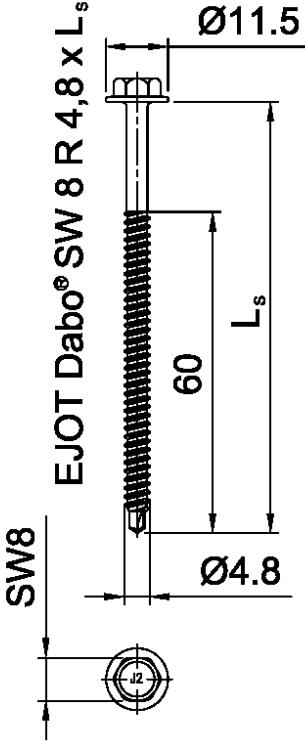
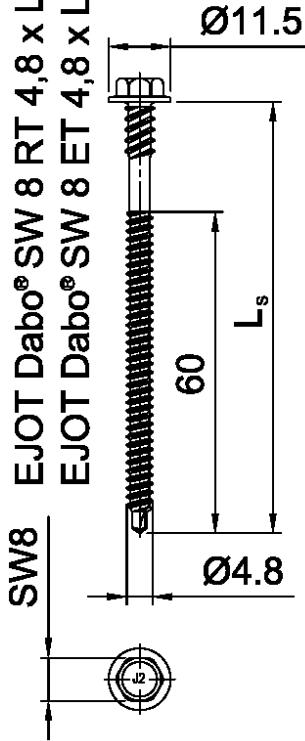
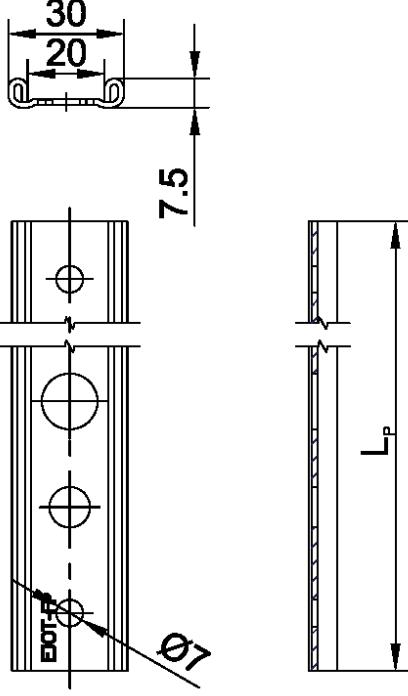


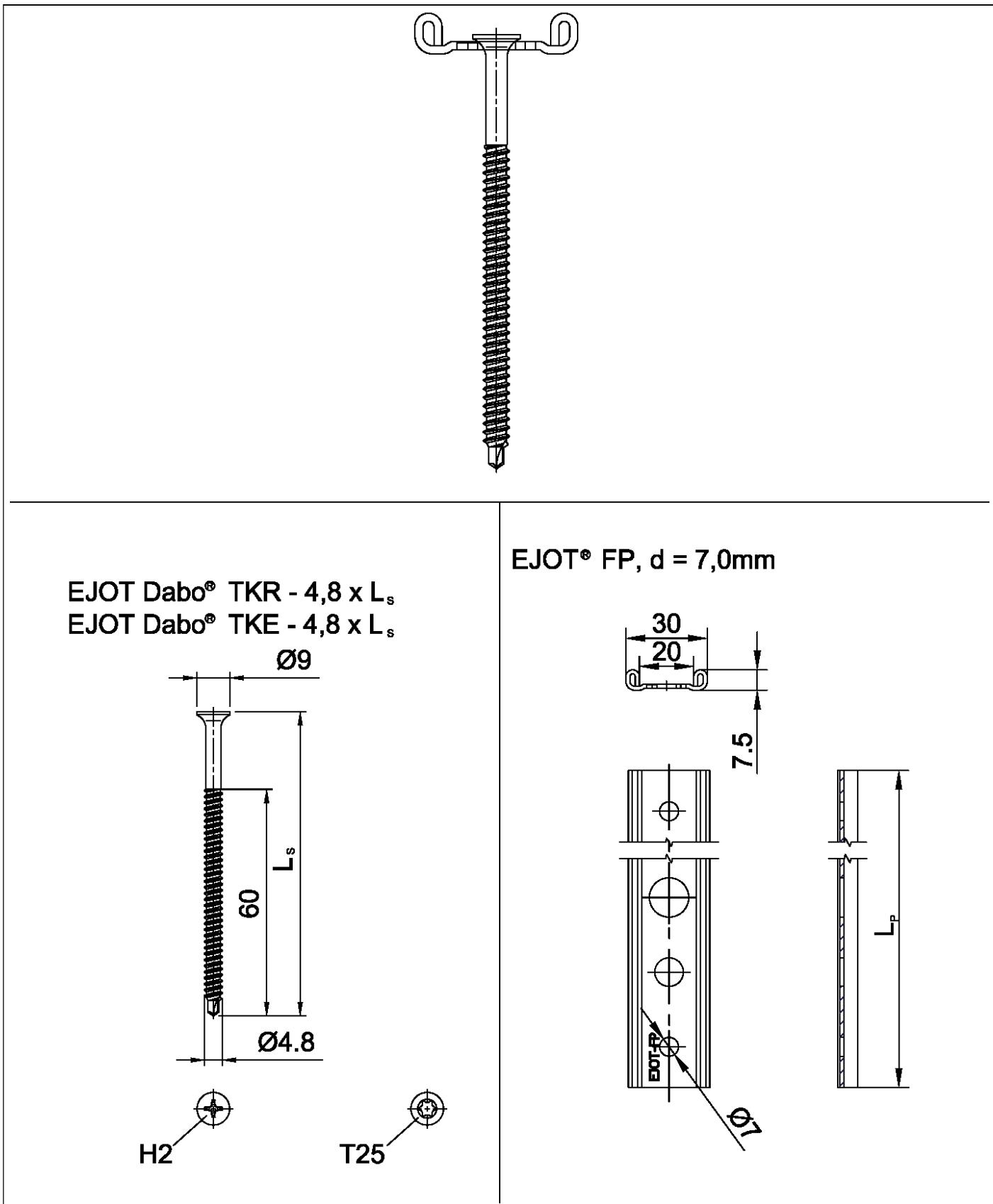
**EJOT Flat Roof Fasteners**

Combination 67-68:

Fastener: EJOT® FDDplus „S“ 50 x L<sub>d</sub> - R / EJOT® FDDplus „S“ 50 x L<sub>d</sub> - E

Annex 32

		EJOT® FP, d = 7,0mm
		
<b>EJOT Flat Roof Fasteners</b>		
Combination 69-71: Fastener: EJOT DABO® SW 8 R x L <sub>s</sub> / DABO® SW 8 RT x L <sub>s</sub> / DABO® SW 8 ET x L <sub>s</sub> Washer: EJOT® FP		Annex 33

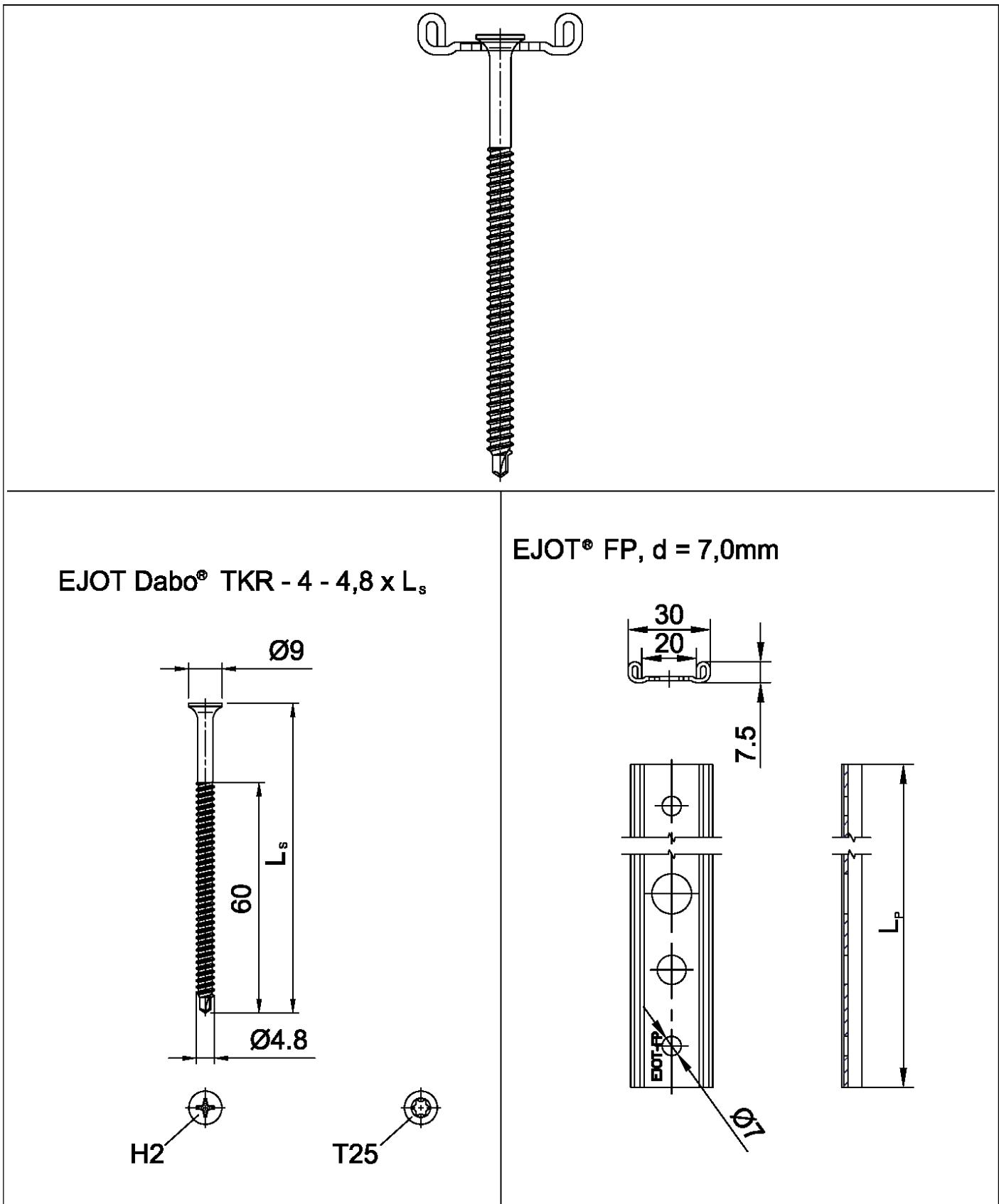


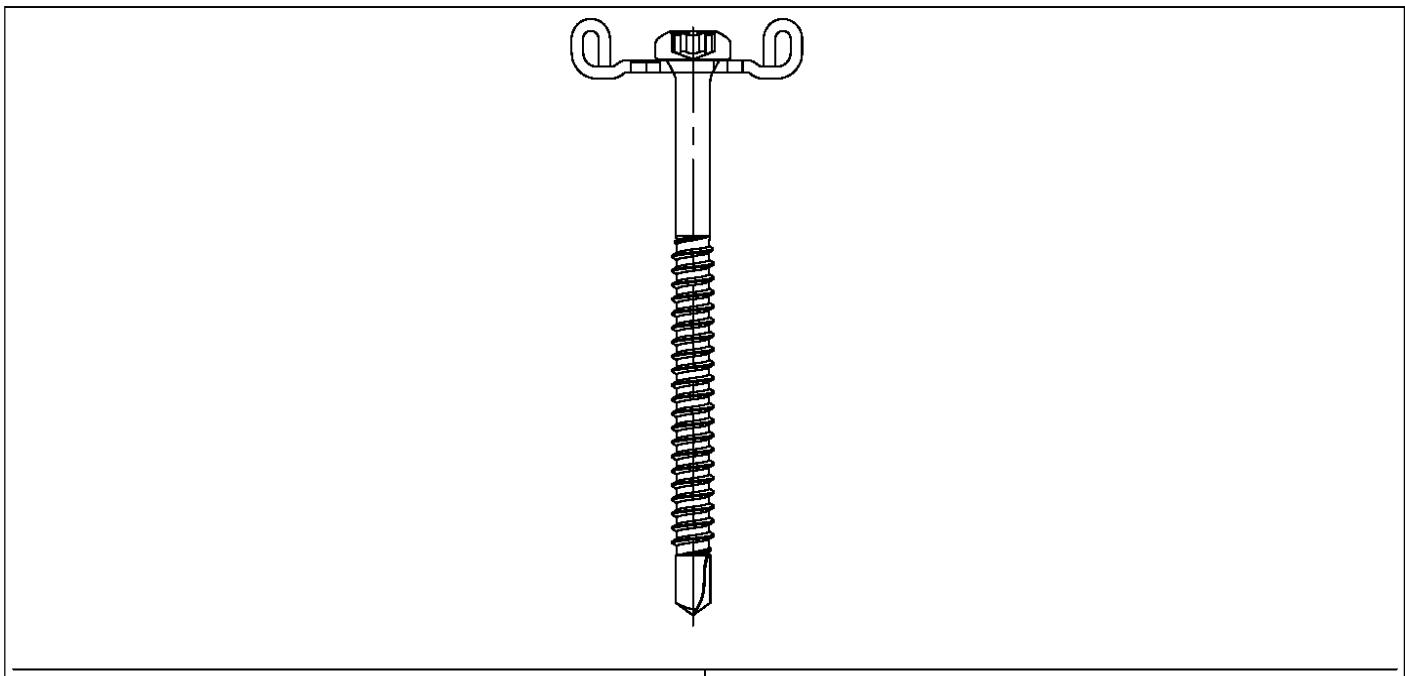
#### EJOT Flat Roof Fasteners

Combination 72-73:

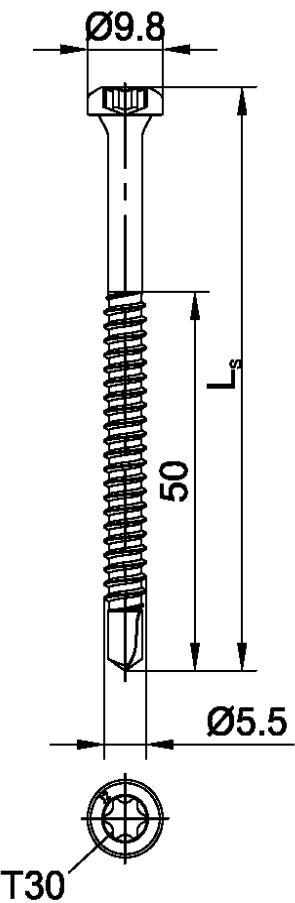
Fastener: EJOT DABO® TKR – 4,8 x  $L_s$  / EJOT DABO® TKE – 4,8 x  $L_s$   
Washer: EJOT® FP

Annex 34

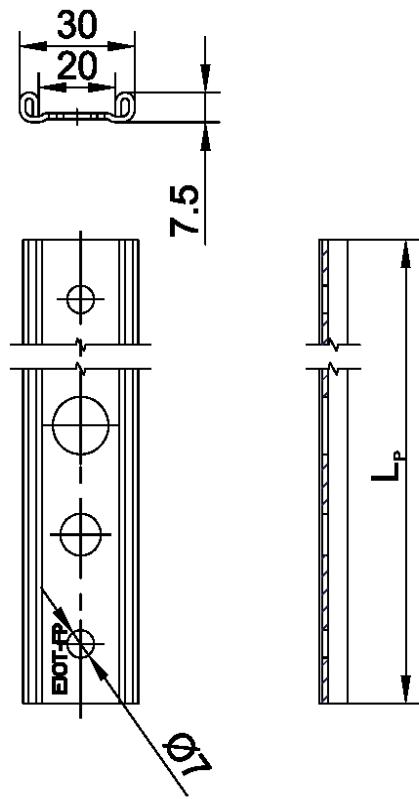




EJOT Dabo® TKR - ZT6 - 5,5 x L<sub>s</sub>



EJOT® FP, d = 7,0mm

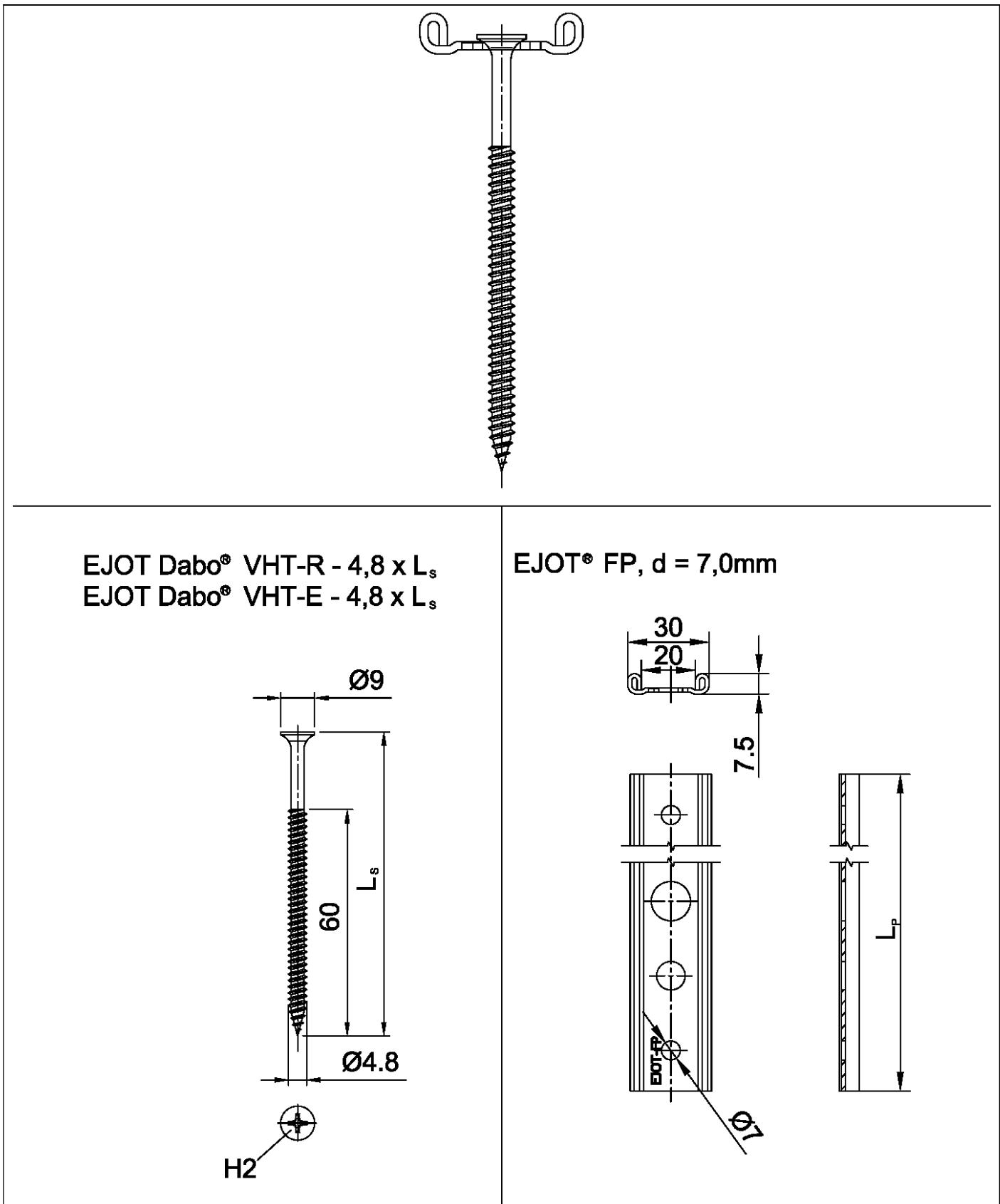


electronic copy of the eta by dibt: eta-07/0013

**EJOT Flat Roof Fasteners**

Combination 75:  
Fastener: EJOT DABO® TKR – ZT6 – 5,5 x L<sub>s</sub>  
Washer: EJOT® FP

Annex 36

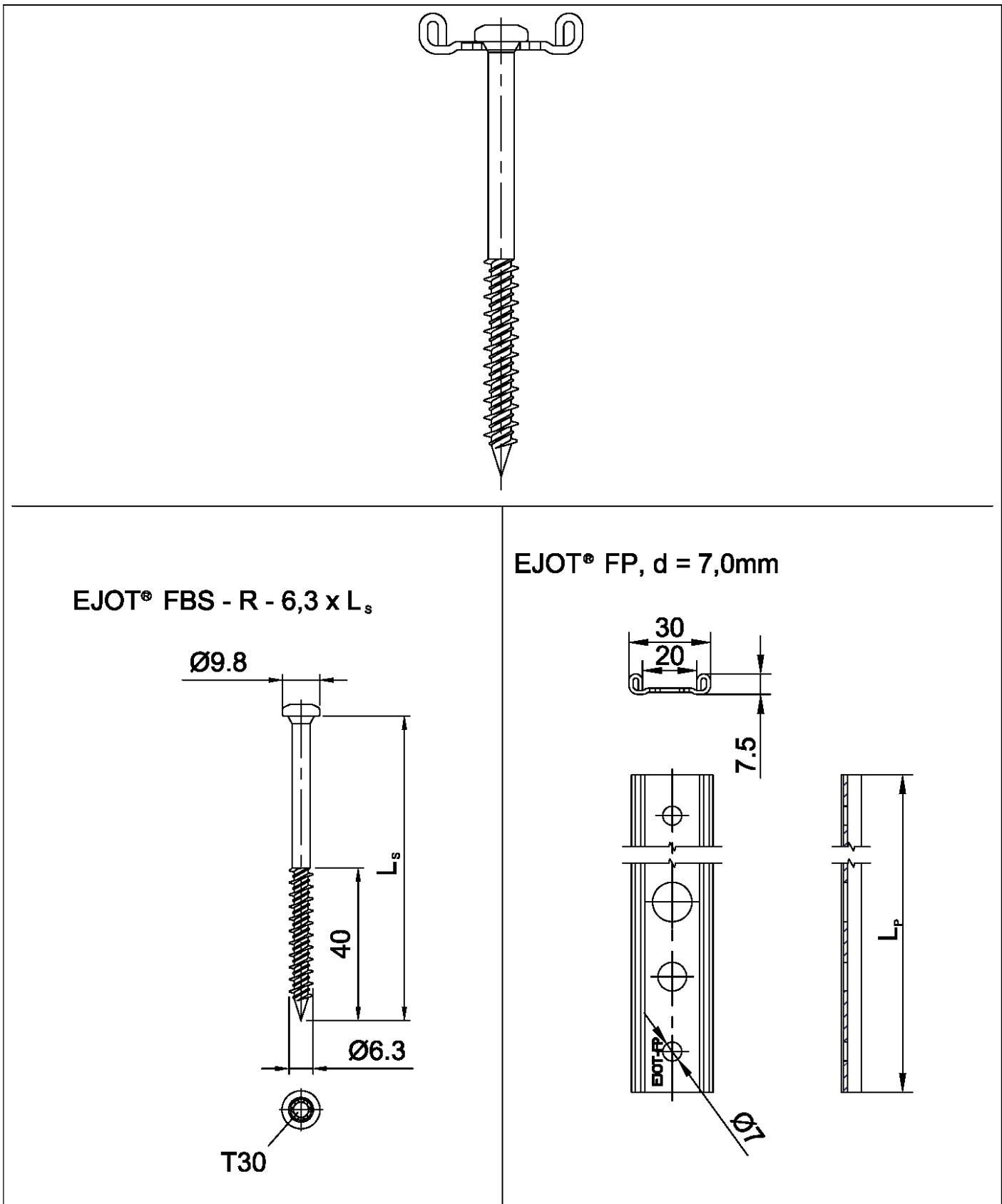


#### EJOT Flat Roof Fasteners

Combination 76-77:

Fastener: EJOT DABO® VHT-R – 4,8 x L<sub>s</sub> / EJOT DABO® VHT-E – 4,8 x L<sub>s</sub>  
Washer: EJOT® FP

Annex 37

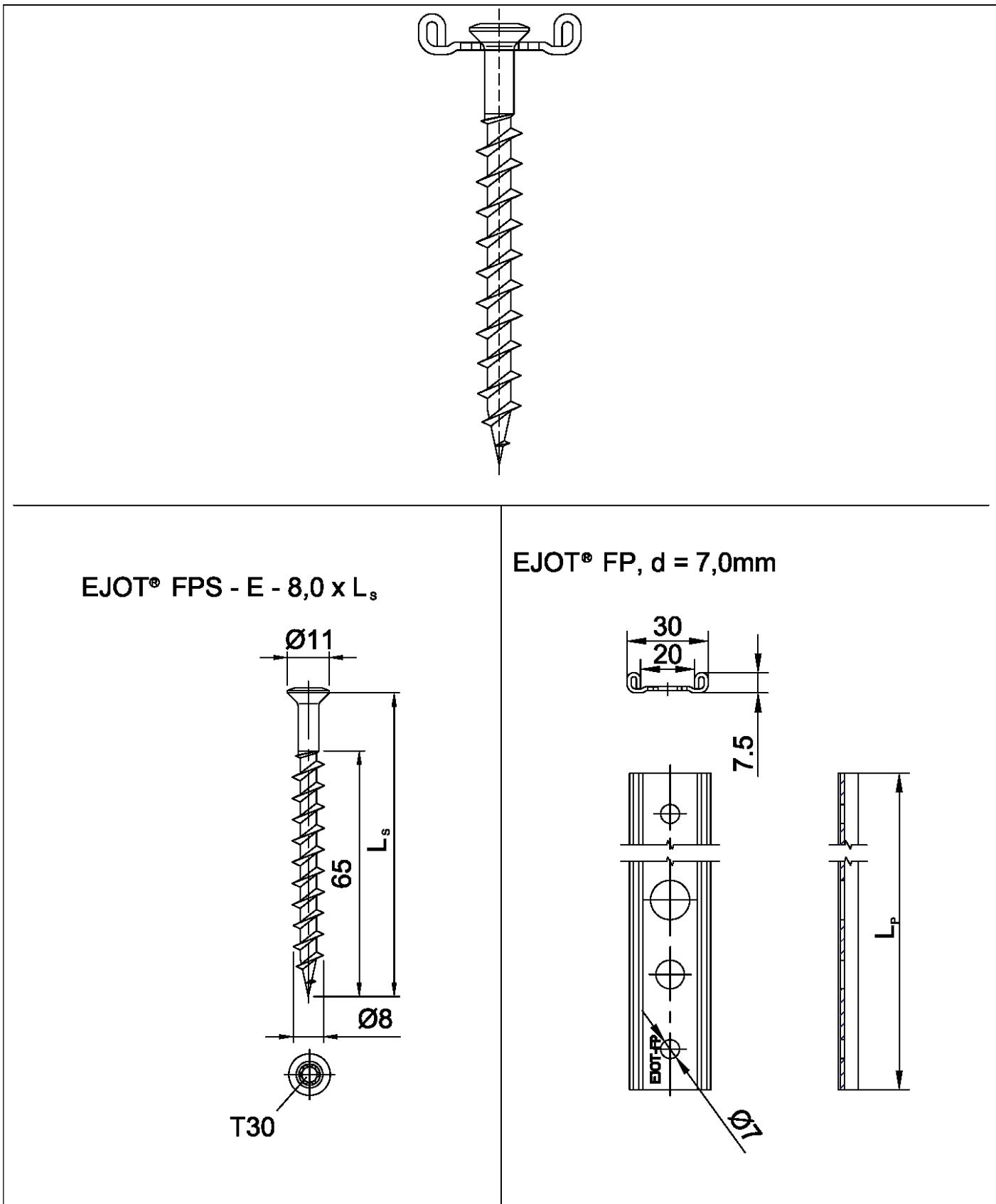


**EJOT Flat Roof Fasteners**

Combination 78:

Fastener: EJOT® FBS – R – 6,3 x  $L_s$   
Washer: EJOT® FP

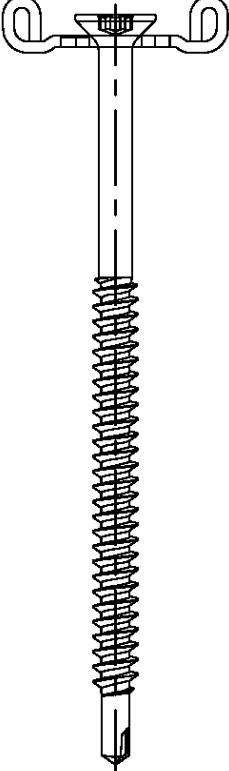
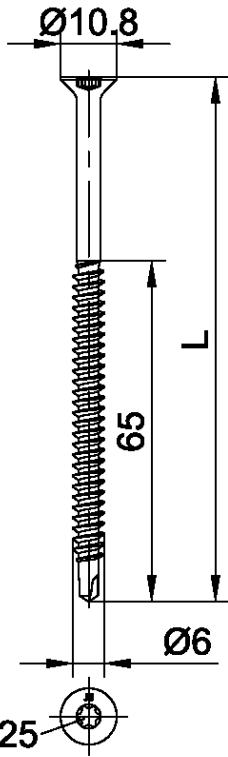
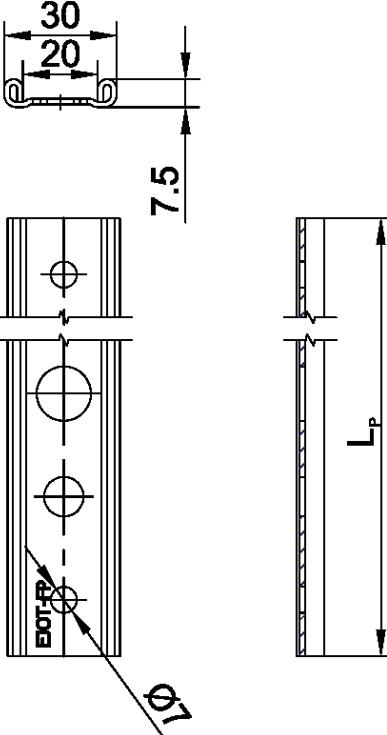
Annex 38

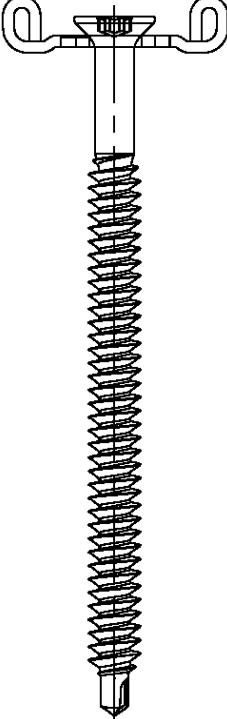
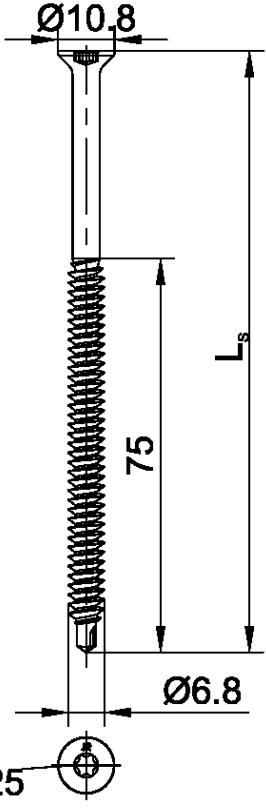
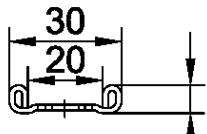
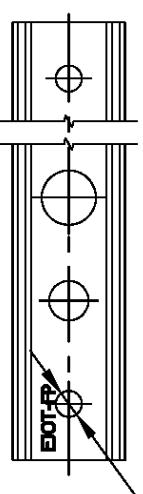
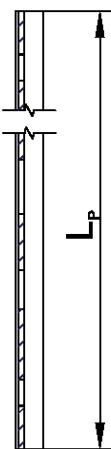


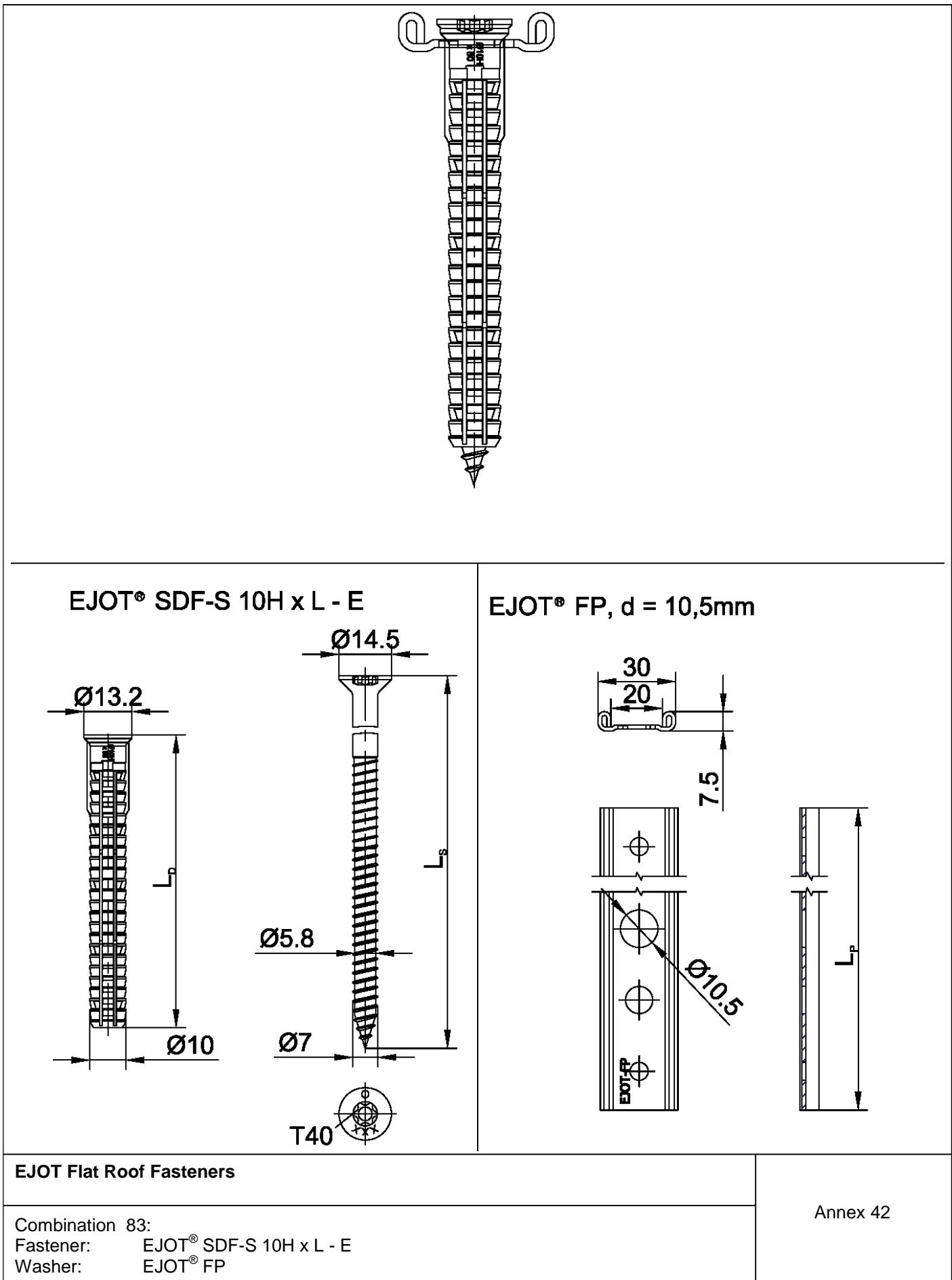
#### EJOT Flat Roof Fasteners

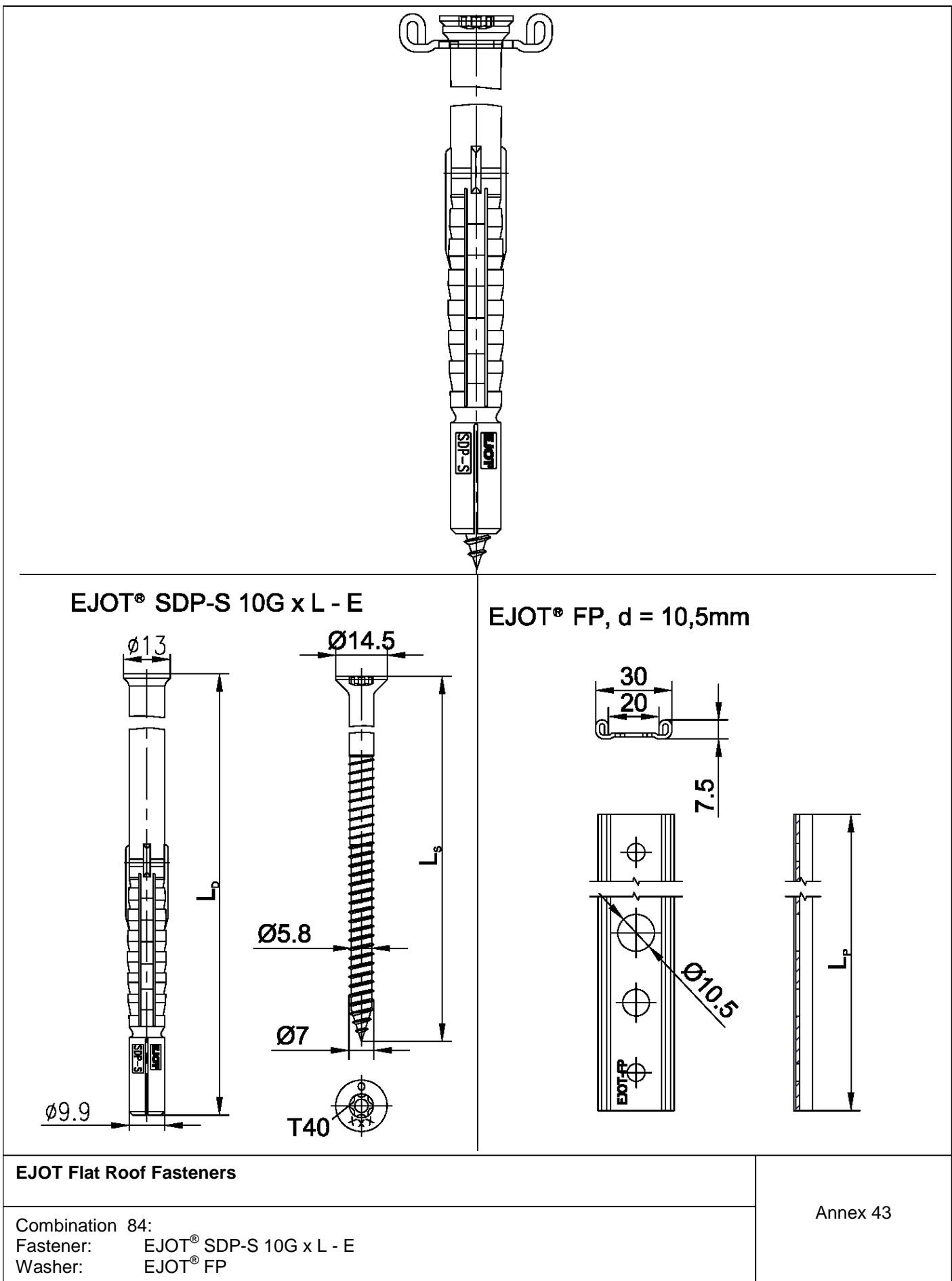
Combination 79:  
Fastener: EJOT® FPS – E – 8,0 x L<sub>s</sub>  
Washer: EJOT® FP

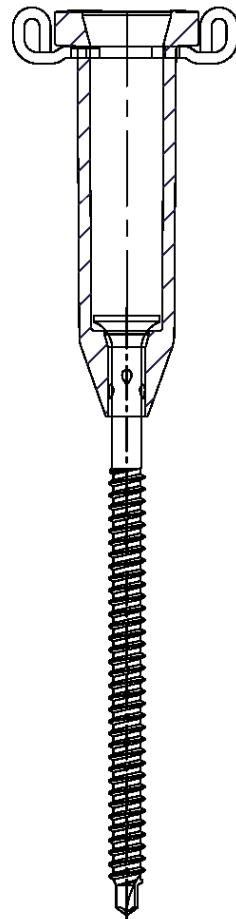
Annex 39

	
EJOT JT2®- ST - 2 - 6,0 x L <sub>s</sub> EJOT JT3®- ST - 2 - 6,0 x L <sub>s</sub>	EJOT® FP, d = 7,0mm
	
<b>EJOT Flat Roof Fasteners</b>	
Combination 80-81: Fastener: EJOT® JT2 – ST – 2 – 6,0 x L <sub>s</sub> / EJOT® JT3 – ST – 2 – 6,0 x L <sub>s</sub> Washer: EJOT® FP	Annex 40

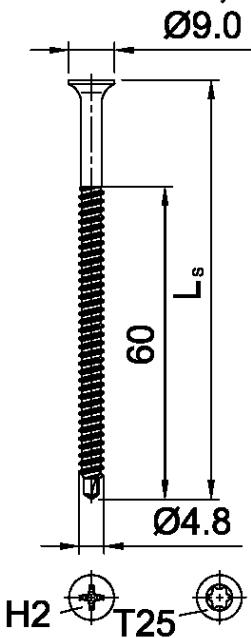
	
EJOT® JT2 - ST - 2 - 6,8 x $L_s$	EJOT® FP, d = 7,0mm
	  
EJOT Flat Roof Fasteners	
Combination 82: Fastener: EJOT® JT2 - ST - 2 - 6,8 x $L_s$ Washer: EJOT® FP	Annex 41



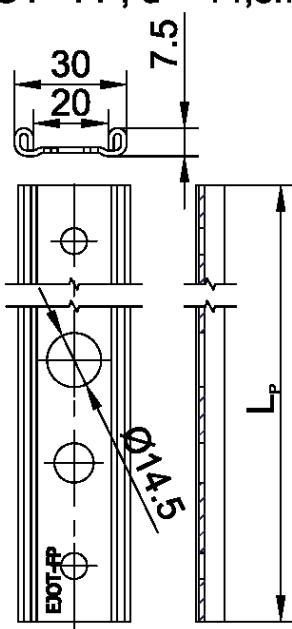




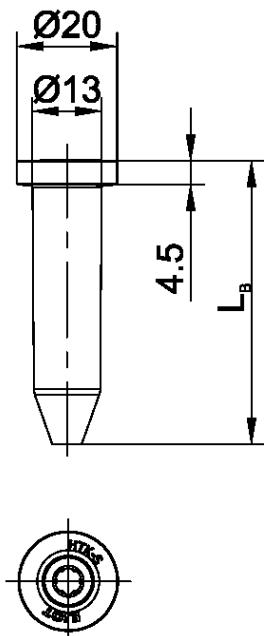
EJOT Dabo® TKR - 4,8 x  $L_s$   
EJOT Dabo® TKE - 4,8 x  $L_s$



EJOT® FP,  $d = 14,5\text{mm}$



EJOT® HTK-S - 20 x  $L_b$

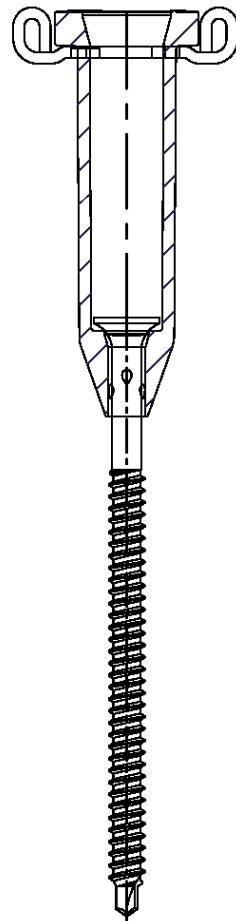


### EJOT Flat Roof Fasteners

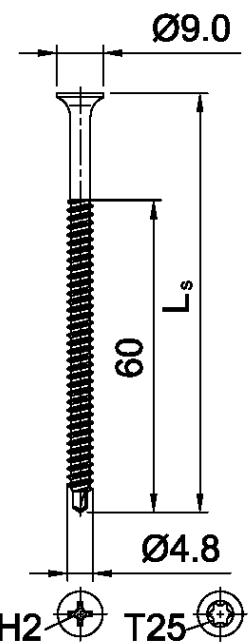
Combination 85-86:

Fastener: EJOT DABO® TKR - 4,8 x  $L_s$  / EJOT DABO® TKE - 4,8 x  $L_s$   
Washer: EJOT® FP with EJOT® HTK-S - 20 x  $L_b$

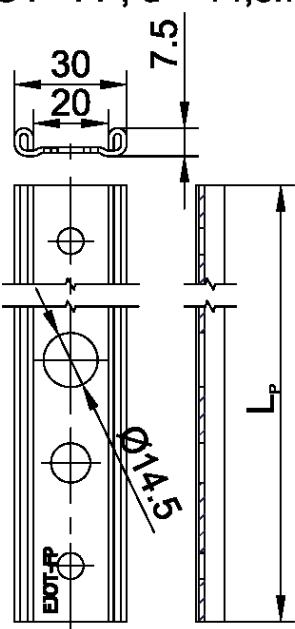
Annex 44



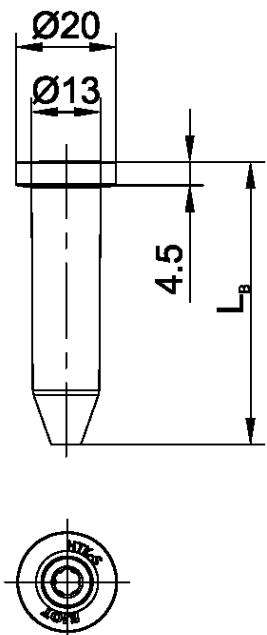
EJOT Dabo® TKR-4-4,8xL<sub>s</sub>



EJOT® FP, d = 14,5mm



EJOT® HTK-S - 20 x L<sub>B</sub>



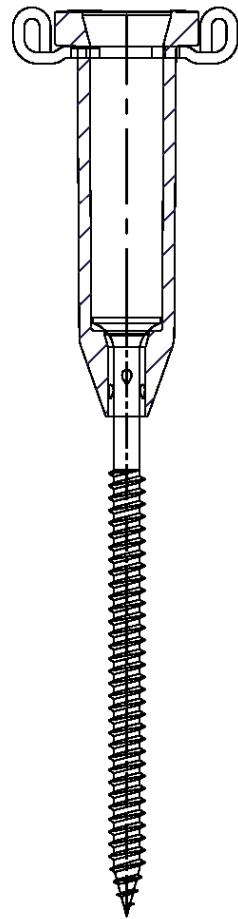
#### EJOT Flat Roof Fasteners

Combination 87:

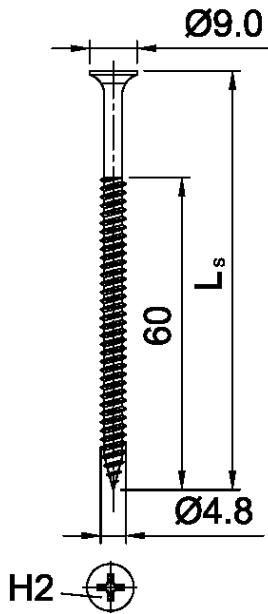
Fastener: EJOT DABO® TKR – 4 – 4,8 x L<sub>s</sub>

Washer: EJOT® FP with EJOT® HTK-S – 20 x L<sub>B</sub>

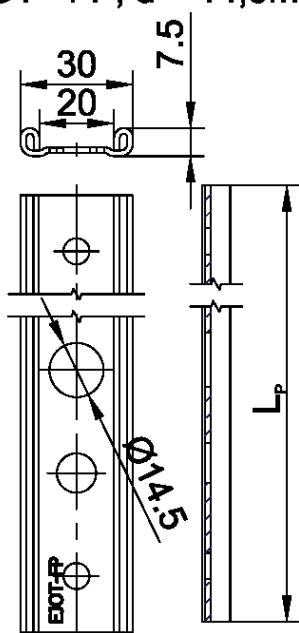
Annex 45



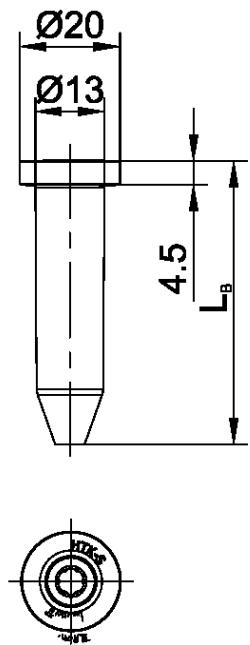
EJOT Dabo® VHT-R - 4,8 x  $L_s$   
EJOT Dabo® VHT-E - 4,8 x  $L_s$



EJOT® FP, d = 14,5mm



EJOT® HTK-S - 20 x  $L_b$

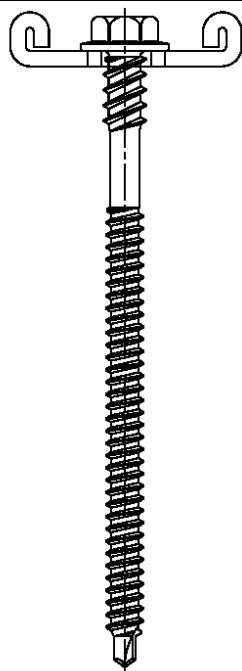
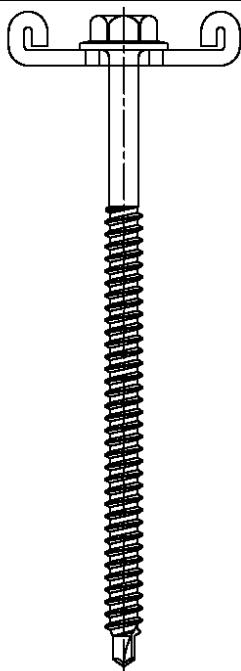


#### EJOT Flat Roof Fasteners

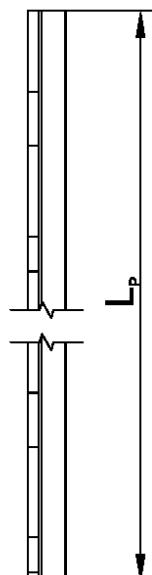
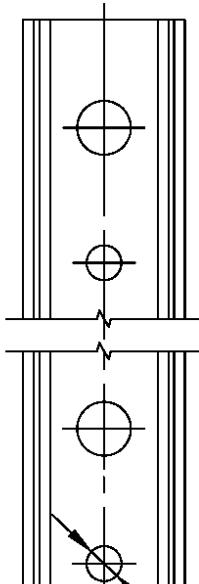
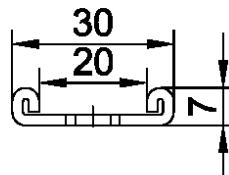
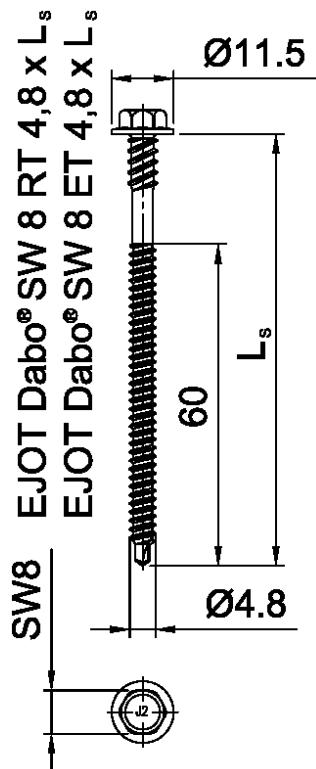
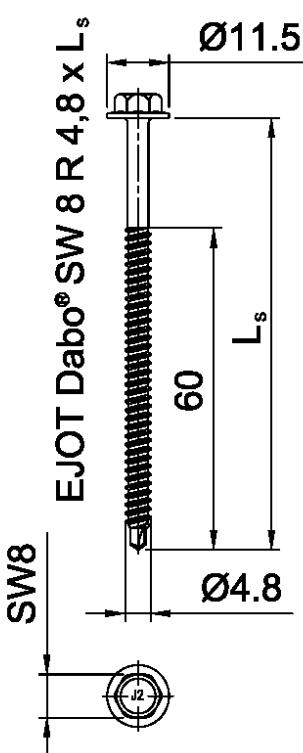
Combination 88-89:

Fastener: EJOT DABO® VHT-R – 4,8 x  $L_s$  / EJOT DABO® VHT-E – 4,8 x  $L_s$   
Washer: EJOT® FP with EJOT® HTK-S – 20 x  $L_b$

Annex 46



Bauder Befestigungsschiene  
6/10, d = 6,5mm

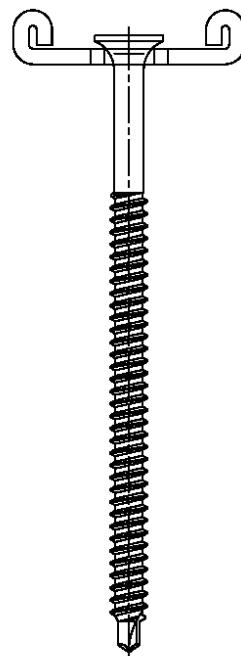
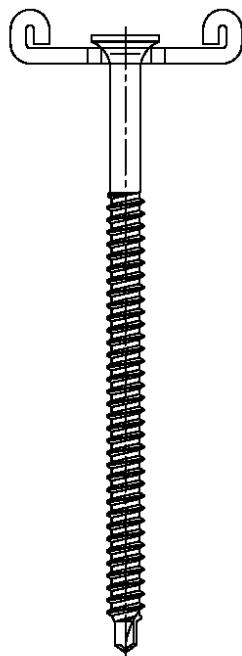


#### EJOT Flat Roof Fasteners

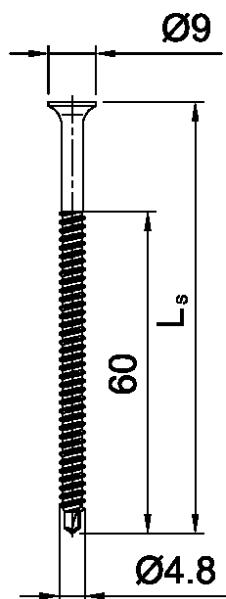
Combination 90-92:

Fastener: EJOT DABO® SW 8 R x L<sub>s</sub> / DABO® SW 8 RT x L<sub>s</sub> / DABO® SW 8 ET x L<sub>s</sub>  
Washer: Bauder Fastening Rail 6/10 Ø 6,5 mm

Annex 47

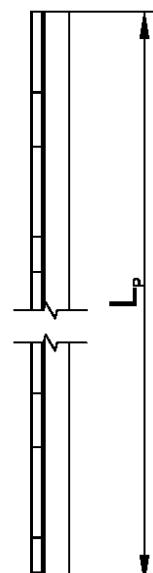
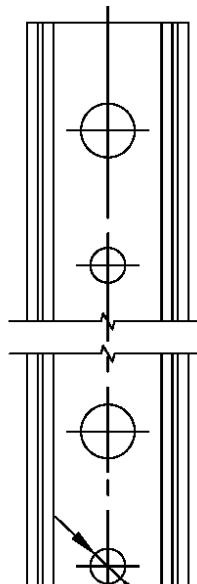
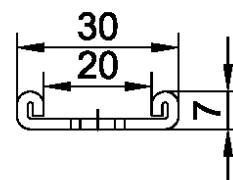


EJOT Dabo® TKR - 4,8 x  $L_s$   
EJOT Dabo® TKE - 4,8 x  $L_s$



H2                    T25

Bauder Befestigungsschiene  
6/10, d = 6,5mm

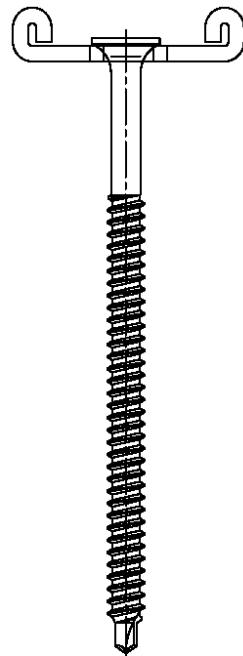


#### EJOT Flat Roof Fasteners

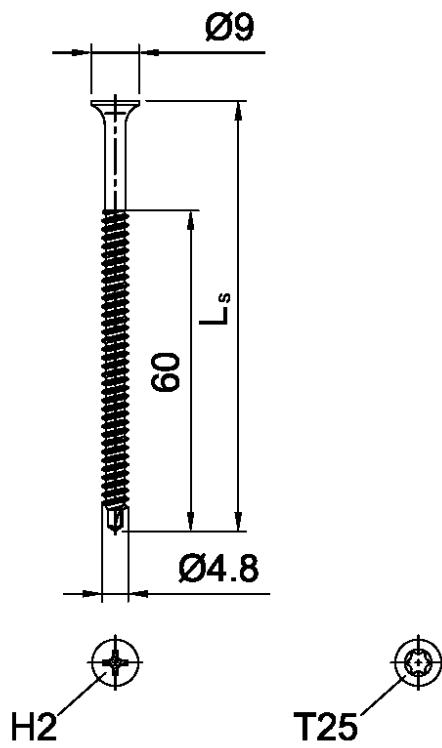
Combination 93-94:

Fastener: EJOT DABO® TKR – 4,8 x  $L_s$  / EJOT DABO® TKE – 4,8 x  $L_s$   
Washer: Bauder Fastening Rail 6/10 Ø 6,5 mm

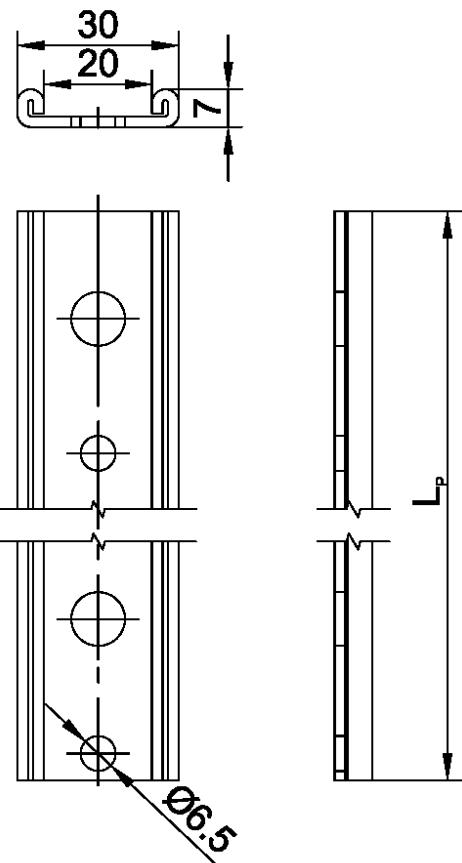
Annex 48



EJOT Dabo® TKR - 4 - 4,8 x L<sub>s</sub>



Bauder Befestigungsschiene  
6/10, d = 6,5mm

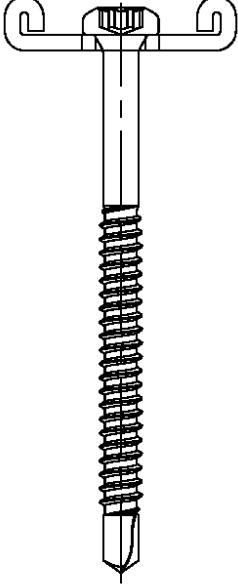
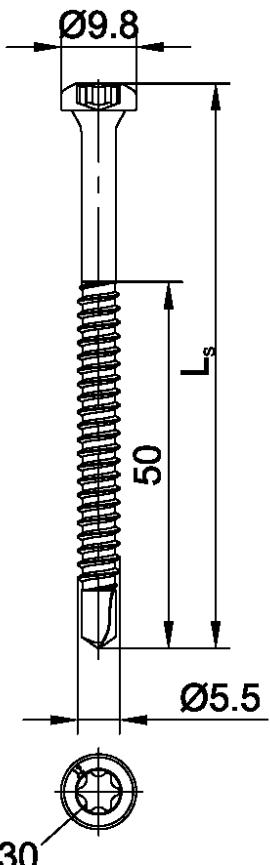
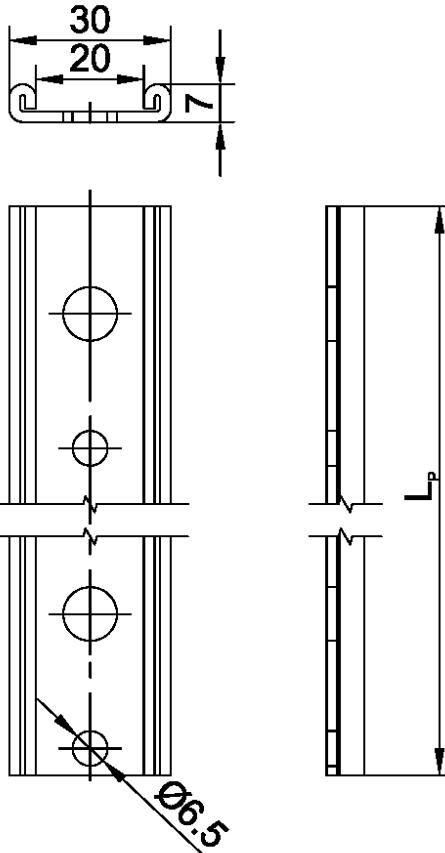


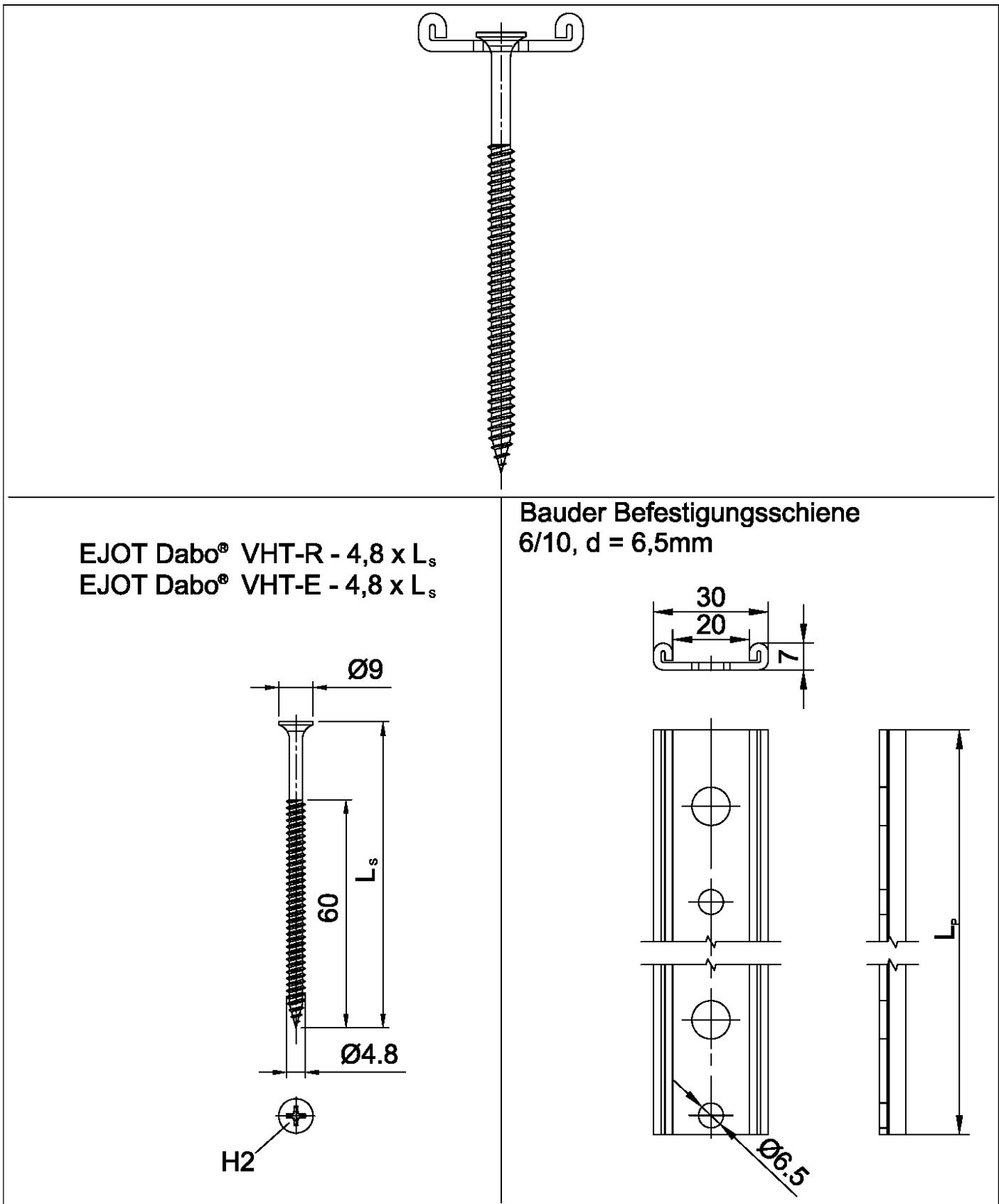
**EJOT Flat Roof Fasteners**

Combination 95:

Fastener: EJOT DABO® TKR - 4 - 4,8 x L<sub>s</sub>  
Washer: Bauder Fastening Rail 6/10 Ø 6,5 mm

Annex 49

	
EJOT Dabo® TKR - ZT6 - 5,5 x L <sub>s</sub>	Bauder Befestigungsschiene 6/10, d = 6,5mm
	
<b>EJOT Flat Roof Fasteners</b>	Annex 50
Combination 96: Fastener: EJOT DABO® TKR – ZT6 – 5,5 x L <sub>s</sub> Washer: Bauder Fastening Rail 6/10 Ø 6,5 mm	8.04.02-17/16

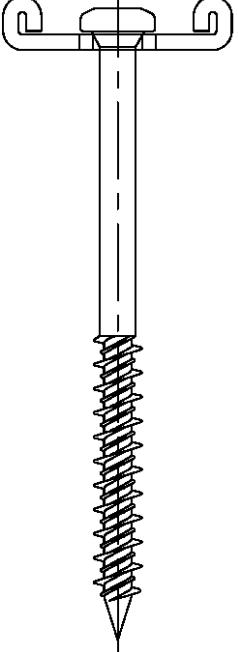
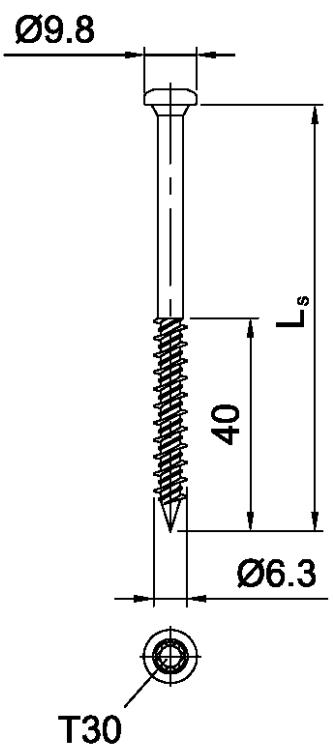
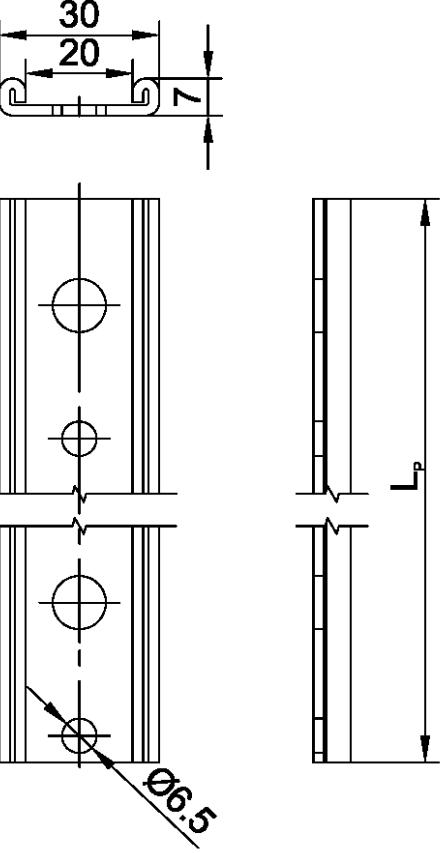


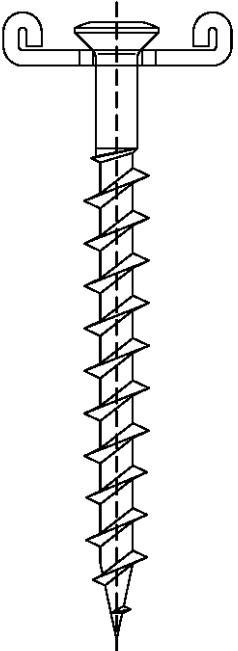
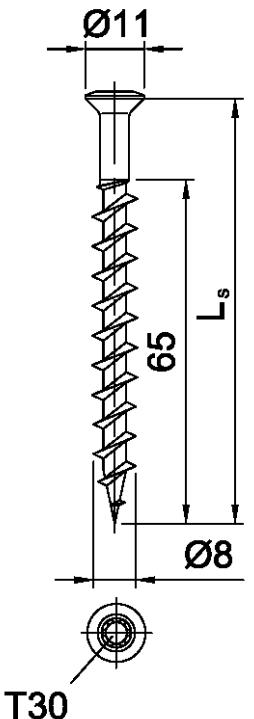
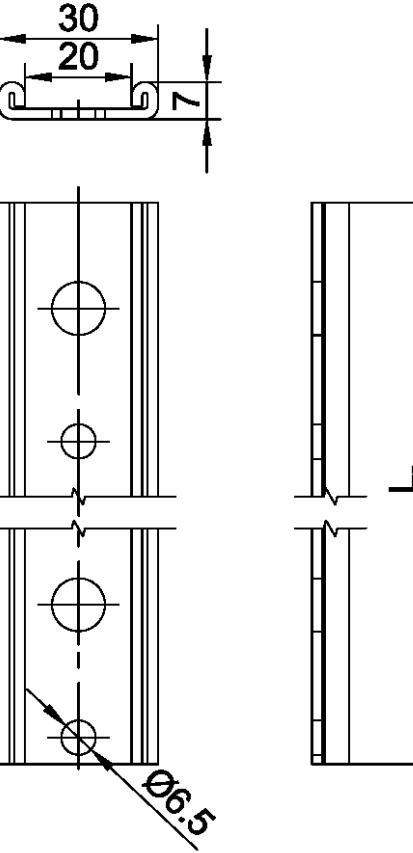
**EJOT Flat Roof Fasteners**

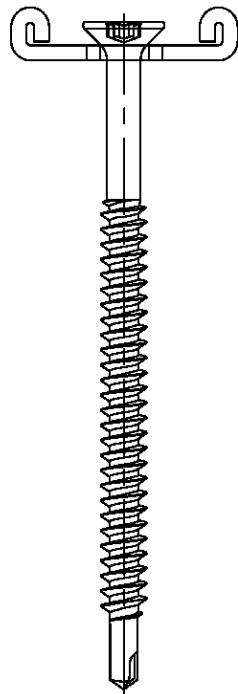
Combination 97-98:

Fastener: EJOT DABO® VHT-R – 4,8 x L<sub>s</sub> / EJOT DABO® VHT-E – 4,8 x L<sub>s</sub>  
Washer: Bauder Fastening Rail 6/10 Ø 6,5 mm

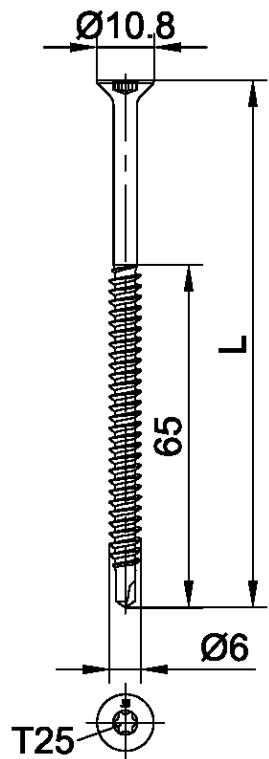
Annex 51

	
<p><b>EJOT® FBS - R - 6,3 x L<sub>s</sub></b></p> 	<p><b>Bauder Befestigungsschiene 6/10, d = 6,5mm</b></p> 
<p><b>EJOT Flat Roof Fasteners</b></p>	
<p>Combination 99: Fastener: EJOT® FBS – R – 6,3 x L<sub>s</sub> Washer: Bauder Fastening Rail 6/10 Ø 6,5 mm</p>	<p>Annex 52</p>

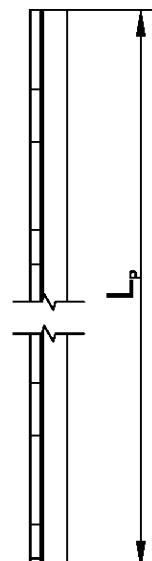
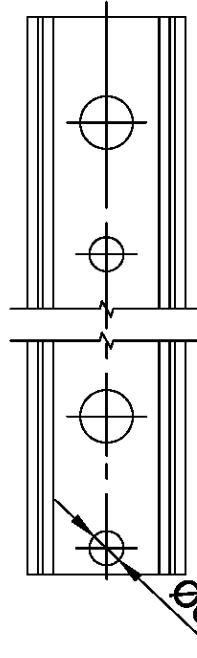
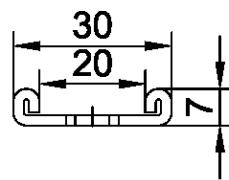
	
<b>EJOT® FPS - E - 8,0 x L<sub>s</sub></b>	<b>Bauder Befestigungsschiene 6/10, d = 6,5mm</b>
	
<b>EJOT Flat Roof Fasteners</b>	
Combination 100: Fastener: EJOT® FPS – E – 8,0 x L <sub>s</sub> Washer: Bauder Fastening Rail 6/10 Ø 6,5 mm	Annex 53



EJOT® JT2 - ST - 2 - 6,0 x L<sub>s</sub>  
EJOT® JT3 - ST - 2 - 6,0 x L<sub>s</sub>



Bauder Befestigungsschiene  
6/10, d = 6,5mm

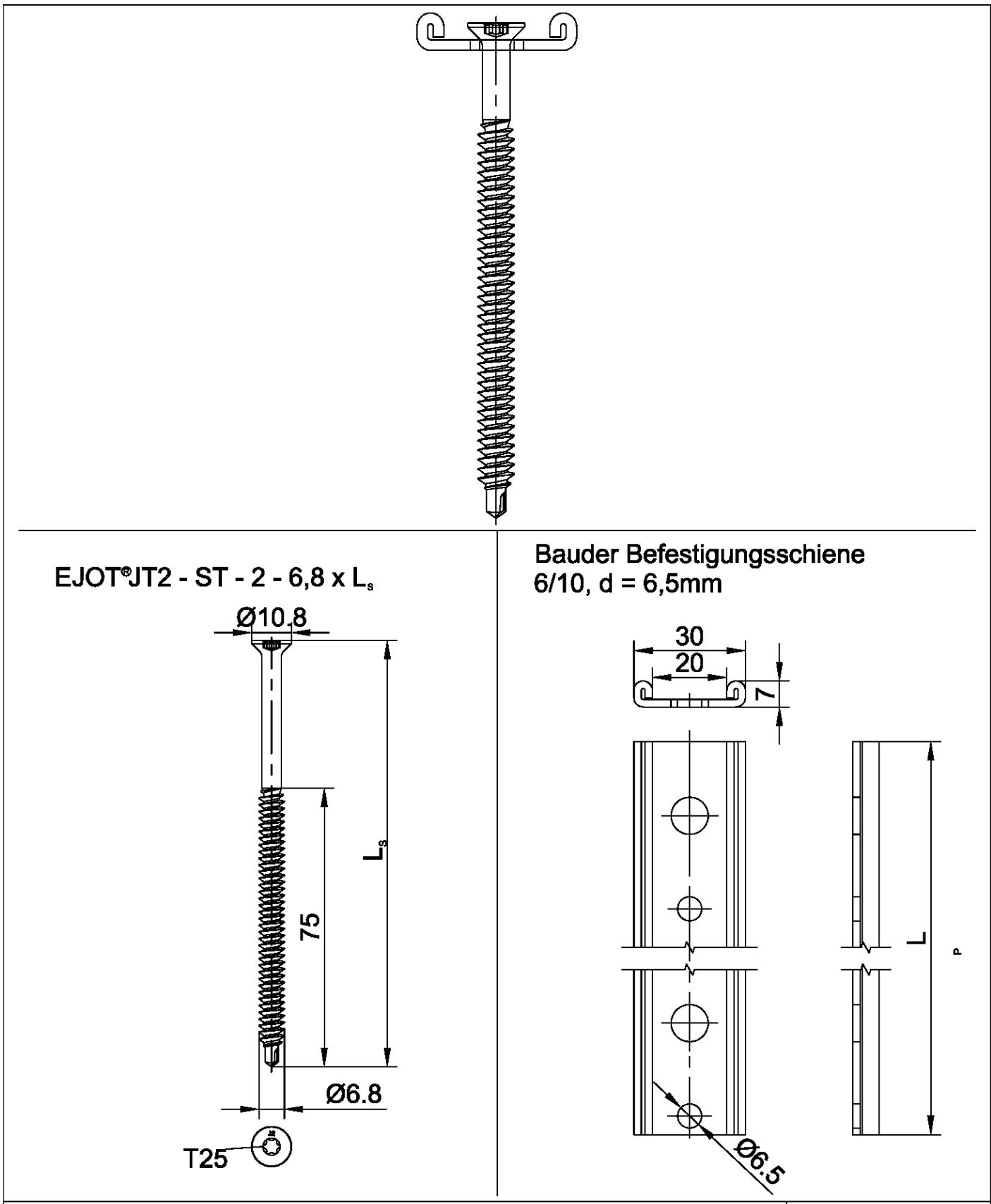


#### EJOT Flat Roof Fasteners

Combination 101-102:

Fastener: EJOT® JT2 - ST - 2 - 6,0 x L<sub>s</sub> / EJOT® JT3 - ST - 2 - 6,0 x L<sub>s</sub>  
Washer: Bauder Fastening Rail 6/10 Ø 6,5 mm

Annex 54

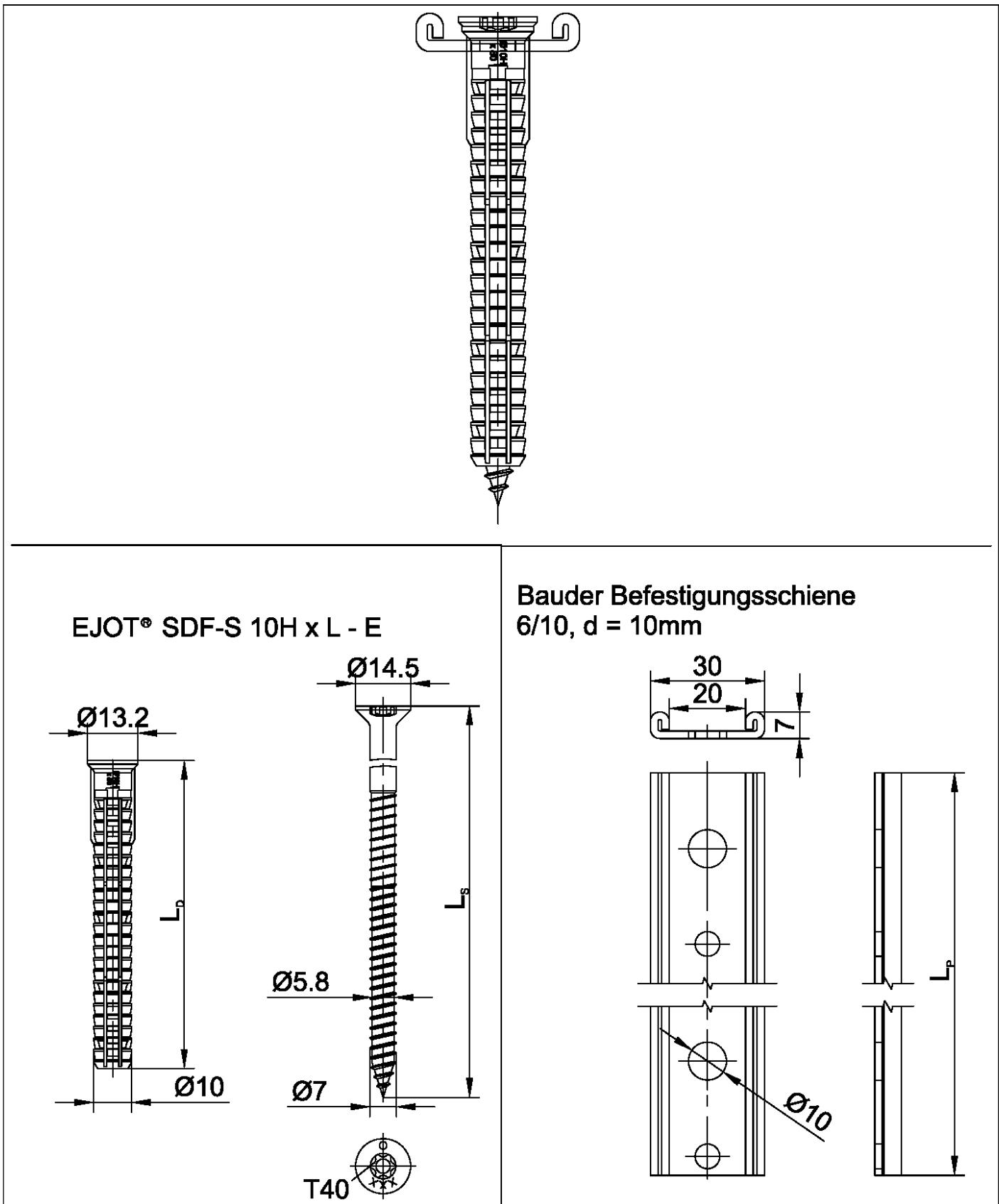


**EJOT Flat Roof Fasteners**

Combination 103:

Fastener: EJOT® JT2 – ST – 2 – 6,8 x L<sub>s</sub>  
Washer: Bauder Fastening Rail 6/10 Ø 6,5 mm

Annex 55

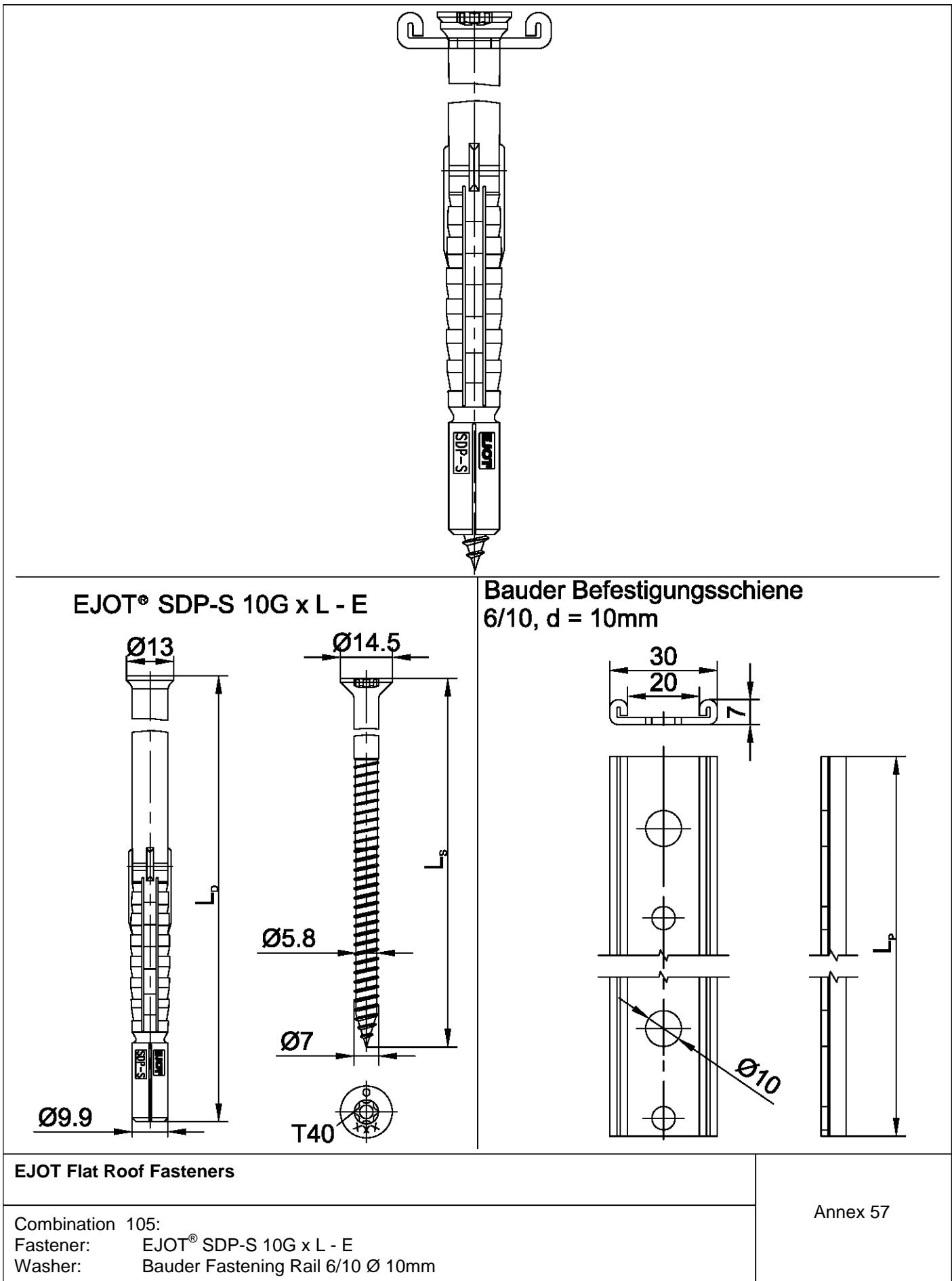


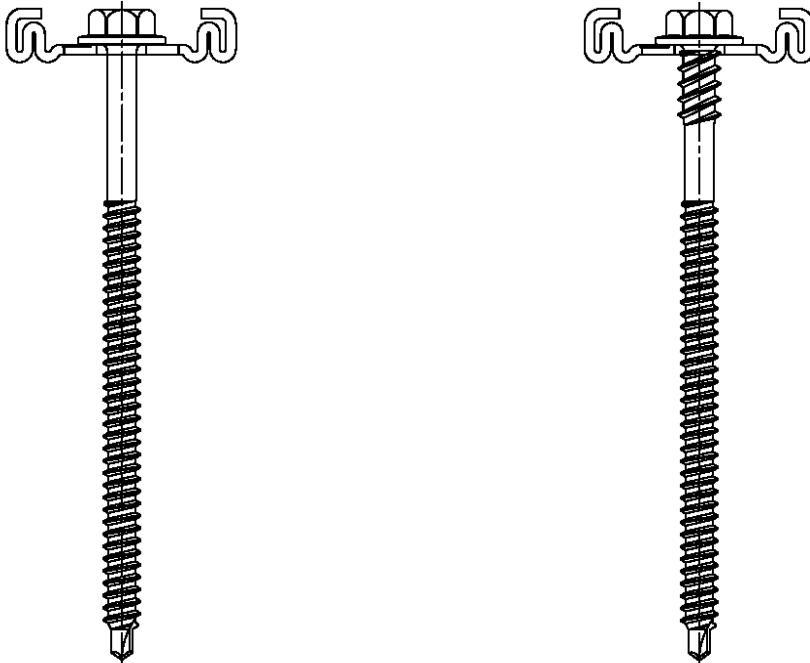
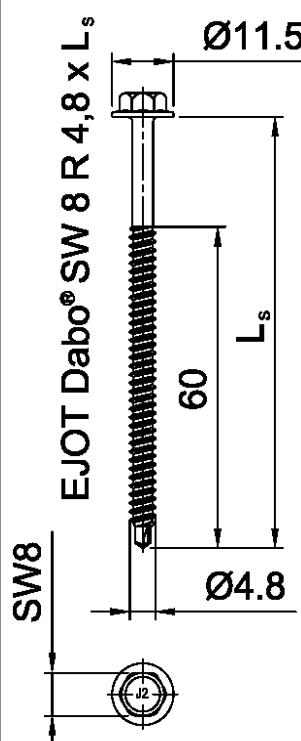
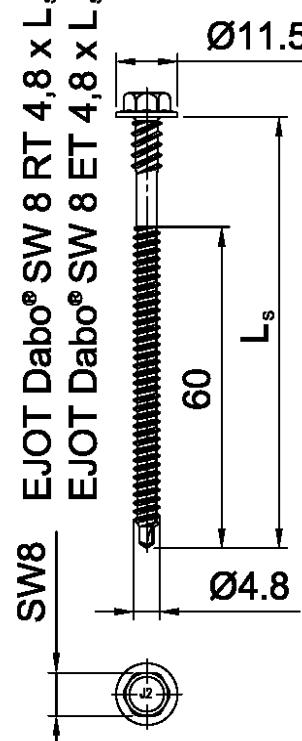
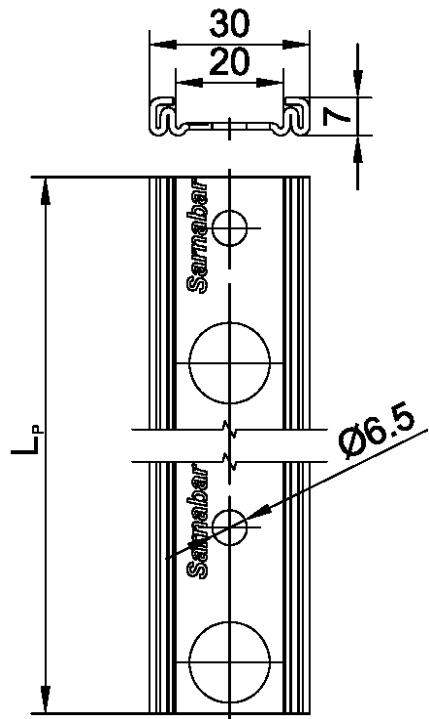
**EJOT Flat Roof Fasteners**

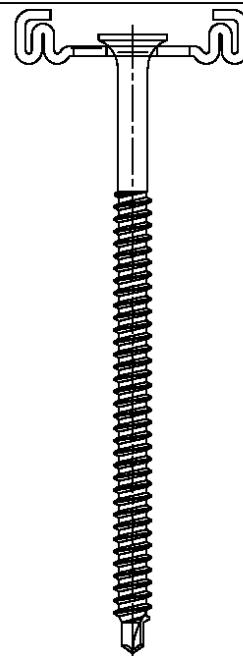
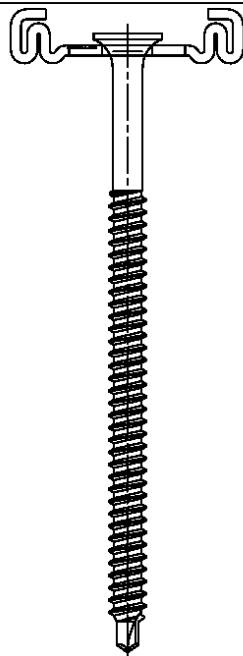
Combination 104:

Fastener: EJOT® SDF-S 10H x L - E  
Washer: Bauder Fastening Rail 6/10 Ø 10mm

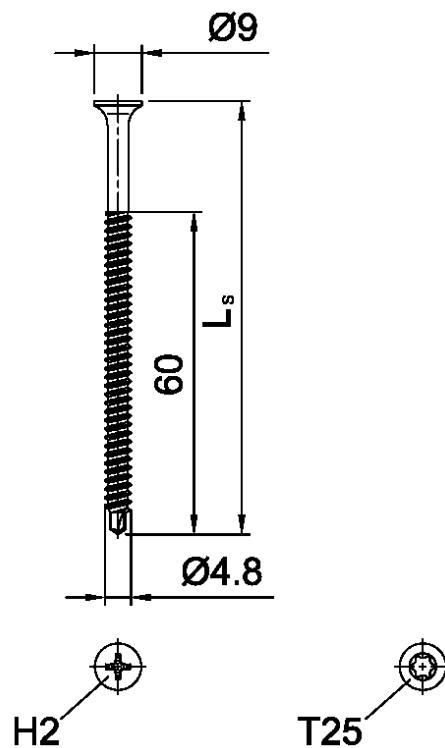
Annex 56



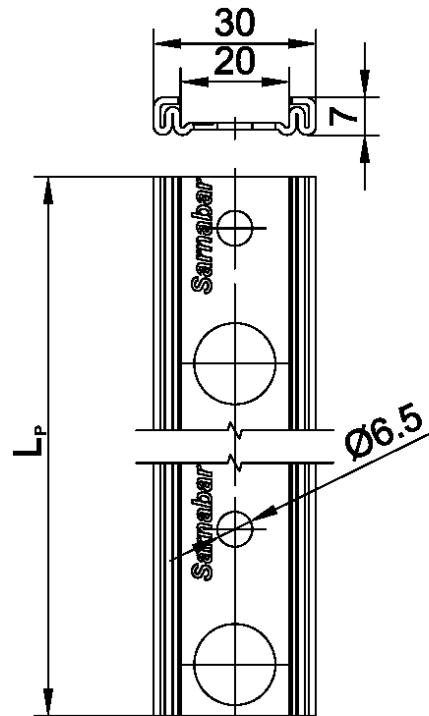
	
<p><b>Sika Sarnabar® S6, d = 6,5mm</b> <b>Sika Sarnabar® S6/10, d = 6,5mm</b> <b>Sika Sarnabar® S6/15, d = 6,5mm</b></p>	
 <p><b>SW8</b> EJOT Dabö® SW 8 R 4,8 x <math>L_s</math> Ø11.5 Ø4.8 60 <math>L_s</math></p>	 <p><b>SW8</b> EJOT Dabö® SW 8 RT 4,8 x <math>L_s</math> EJOT Dabö® SW 8 ET 4,8 x <math>L_s</math> Ø11.5 Ø4.8 60 <math>L_s</math></p>
 <p><math>L_p</math> 30 20 7 Ø6.5</p>	
<b>EJOT Flat Roof Fasteners</b>	Annex 58
Combination 106-114: Fastener: EJOT DABO® SW 8 R x $L_s$ / DABO® SW 8 RT x $L_s$ / DABO® SW 8 ET x $L_s$ Washer: SIKA Sarnabar® S 6 / Sarnabar® S 6/10 / Sarnabar® S 6/15 Ø 6,5mm	Z12589.17



EJOT Dabo® TKR - 4,8 x L<sub>s</sub>  
EJOT Dabo® TKE - 4,8 x L<sub>s</sub>



Sika Sarnabar® S6, d = 6,5mm  
Sika Sarnabar® S6/10, d = 6,5mm  
Sika Sarnabar® S6/15, d = 6,5mm

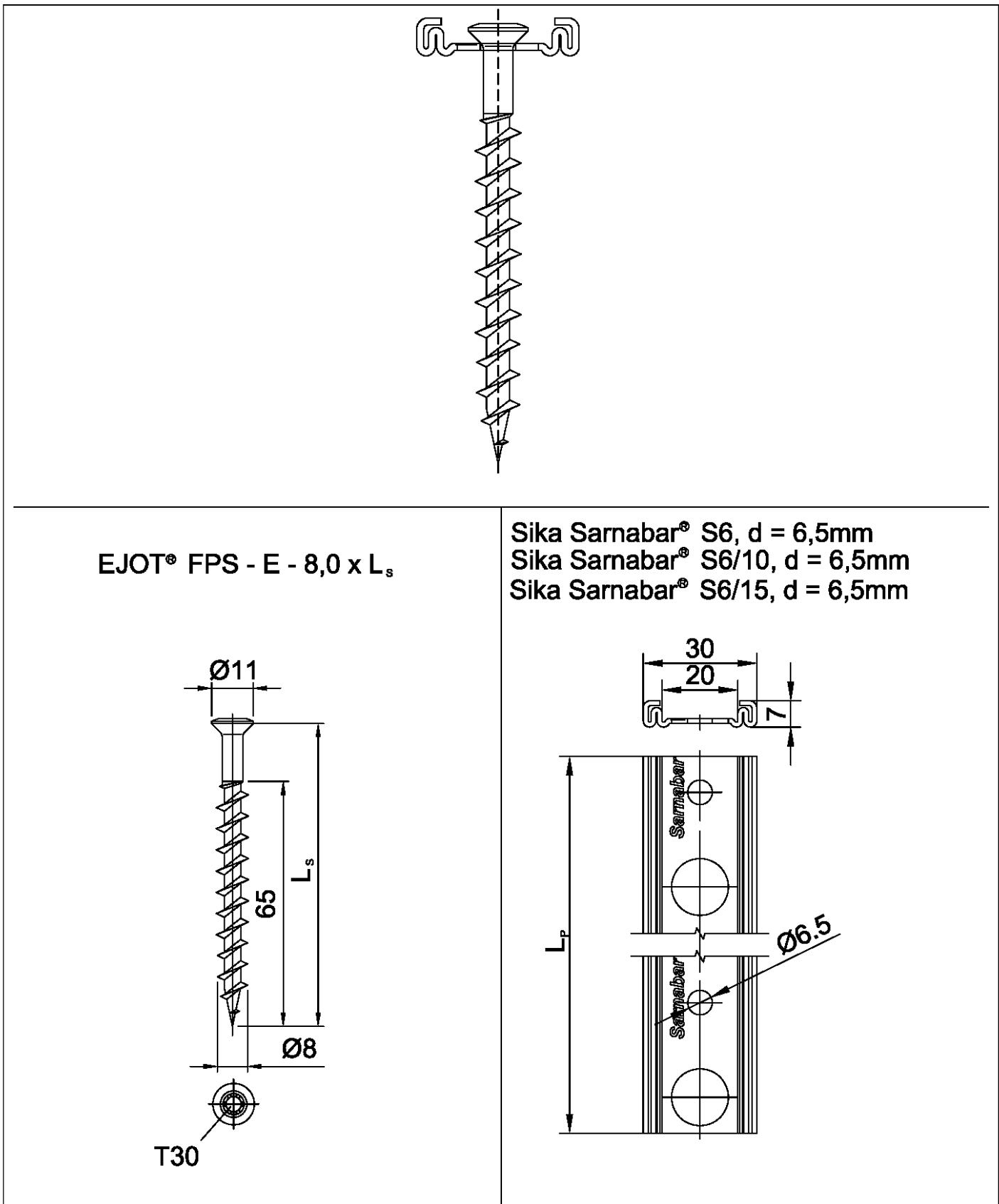


#### EJOT Flat Roof Fasteners

Combination 115-120:

Fastener: EJOT DABO® TKR – 4,8 x L<sub>s</sub> / EJOT DABO® TKE – 4,8 x L<sub>s</sub>  
Washer: SIKA Sarnabar® S 6 / Sarnabar® S 6/10 / Sarnabar® S 6/15 Ø 6,5mm

Annex 59



**EJOT Flat Roof Fasteners**

Combination 121-123:

Fastener: EJOT® FPS – E – 8,0 x  $L_s$

Washer: SIKA Sarnabar® S 6 / Sarnabar® S 6/10 / Sarnabar® S 6/15 Ø 6,5m

Annex 60

### Characteristic Values of Axial Load Resistance [kN]

An.-No.	Combination Screw/Washer or Screw/Railsystem	Steel I S280GD - EN 10346 or S235 - EN 10025 with $R_m \geq 360 \text{ N/mm}^2$			Aluminum - EN 485 with $R_m \geq 195 \text{ N/mm}^2$			Timber		
		$t = 0.50 \text{ mm}$	$t = 0.63 \text{ mm}$	$t = 0.75 \text{ mm}$	$t = 1.50 \text{ mm}$	$t = 3.00 \text{ mm}$	$t = 0.80 \text{ mm}$	$t = 1.00 \text{ mm}$	$t \geq 1.20 \text{ mm}$	$t \geq 2.40 \text{ mm}$
1	Dabo® SW 8 R 4,8 x L	—	—	1.06	—	—	—	—	1.62	—
	Dabo® SW 8 RT 4,8 x L	HTV 82/40	—	1.06	—	—	—	—	1.62	—
	Dabo® SW 8 ET 4,8 x L	HTE 82/40	—	1.06	—	—	—	—	1.62	—
2	Dabo® TKR 4,8 x L	—	—	1.06	—	—	—	—	1.20	—
	Dabo® TKE 4,8 x L	HTK 2G - 50 x L	—	1.06	—	—	—	—	1.20	—
3	Dabo® TKR 4-4,8 x L	HTK 2G - 75 x L	—	—	1.20	1.20	—	—	—	—
4	Dabo® VHT-R 4,8 x L	0.67	0.86	1.06	—	—	—	—	0.90	1.21
	Dabo® VHT-E 4,8 x L	0.67	0.86	1.06	—	—	0.70	0.93	1.16	0.90
5	Dabo® TKR 4,8 x L	—	—	1.06	—	—	—	—	1.62	—
6	Dabo® TKE 4,8 x L	—	—	1.06	—	—	—	—	1.62	—
	Dabo® TKR 4-4,8 x L	HTV 82/40 TK	—	—	2.08	2.08	—	—	—	—
7	Dabo® VHT-E 4,8 x L	0.67	0.86	1.06	—	—	0.70	0.93	1.16	0.90
	Dabo® SW 8 R 4,8 x L	—	—	1.06	—	—	—	—	1.62	—
8	Dabo® SW 8 RT 4,8 x L	—	—	1.06	—	—	—	—	1.62	—
9	Dabo® TKR 4,8 x L	—	—	1.06	—	—	—	—	1.62	—
	Dabo® TKE 4,8 x L	—	—	1.06	—	—	—	—	1.62	—
10	Dabo® TKR 4-4,8 x L	—	—	1.78	1.78	—	—	—	1.62	—
11	Dabo® TKE 4-5,5 x L	—	—	—	1.78	—	—	—	—	—
12	Dabo® VHT-R 4,8 x L	0.67	0.86	1.06	—	—	—	—	0.90	1.21
	Dabo® VHT-E 4,8 x L	0.67	0.86	1.06	—	—	0.70	0.93	1.16	0.90
13	Dabo® TKR 4,8 x L	—	—	1.06	—	—	—	—	1.62	—
14	Dabo® TKE 4-4,8 x L	—	—	1.06	—	—	—	—	1.62	—
15	Dabo® TKR 4-5,5 x L	HTV 40 RU 6,5 mm	—	—	1.73	1.73	—	—	—	—
16	Dabo® VHT-E 4,8 x L	0.67	0.86	1.06	—	—	—	—	0.90	1.21
17	Dabo® TKR 4-4,8 x L	—	—	1.06	—	—	—	—	1.58	—
	Dabo® TKE 4,8 x L	—	—	1.06	—	—	—	—	1.58	—
18	Dabo® TKR 4-4,8 x L	—	—	1.58	1.58	—	—	—	—	—
19	Dabo® TKE 4-5,5 x L	EcoTek - 50 x L	—	—	1.58	—	—	—	—	—
	Dabo® VHT-R 4,8 x L	0.67	0.86	1.06	—	0.70	0.93	1.16	0.90	1.21
20	Dabo® VHT-E 4,8 x L	0.67	0.86	1.06	—	—	—	—	1.58	—
	JT2 - ST - 2-6,0 x L	0.69	0.87	1.08	1.58	—	—	—	1.57	—
21	JT3 - ST - 2-6,0 x L	0.69	0.87	1.08	1.58	—	0.52	0.70	0.95	1.57
22	HTVRU 40 / L - W	—	—	—	—	—	—	—	1.15	1.15

### EJOT Flat Roof Fasteners

### Characteristic Values of Axial Load Resistance

Annex 61

Characteristic Values of Axial Load Resistance [kN]												
An.-No.	Combination Screw/Washer or Screw/Railsystem	Steel S280GD - EN 10346 or S235 - EN 10025 with $R_m \geq 360 \text{ N/mm}^2$				Aluminum - EN 485 with $R_m \geq 195 \text{ N/mm}^2$				Timber		
		t = 0.50mm	t = 0.63mm	t = 0.75mm	t = 1.50mm	t = 3.00mm	t = 0.80mm	t = 1.00mm	t = 1.20mm	Chipboard P4 EN 12369-1	Plywood EN 12369-2	OSB/3 EN 12369-1
33	Dabo® SW 8 RT 4,8 x L	—	—	1.06	—	—	—	—	—	1.62	—	1.87
33	Dabo® SW 8 RT 4,8 x L	—	—	1.06	—	—	—	—	—	1.62	—	1.87
34	Dabo® SW ET 4,8 x L	—	—	1.06	—	—	—	—	—	1.62	—	1.87
34	Dabo® TKR - 4,8 x L	—	—	1.06	—	—	—	—	—	1.62	—	1.87
35	Dabo® TKE - 4,8 x L	—	—	—	2.08	2.08	—	—	—	—	—	—
36	Dabo® TKR - ZT 6 - 5,5 x L	—	—	—	—	3.65	—	—	—	—	—	—
37	Dabo® VHT-R - 4,8 x L	0.67	0.86	1.06	—	—	—	—	—	0.90	1.21	2.61
37	Dabo® VHT-E - 4,8 x L	0.67	0.86	1.06	—	—	0.70	0.93	1.16	0.90	1.21	2.61
40	JT2 - ST - 2 - 6,0 x L	0.69	0.87	1.08	3.43	—	—	—	—	1.57	—	—
40	JT3 - ST - 2 - 6,0 x L	0.69	0.87	1.08	3.43	—	0.52	0.70	0.95	1.57	—	—
41	JT2 - ST - 2 - 6,8 x L	0.97	1.31	1.65	3.65	—	—	—	—	—	—	—
44	Dabo® TKE - 4,8 x L	—	—	1.06	—	—	—	—	—	1.62	—	1.87
44	Dabo® TKE - 4,8 x L	—	—	1.06	—	—	—	—	—	1.62	—	1.87
45	Dabo® TKR - 4,8 x L	0.67	0.86	1.06	—	2.08	2.08	—	—	—	—	—
46	Dabo® VHT-R - 4,8 x L	0.67	0.86	1.06	—	—	—	—	—	0.90	1.21	2.25
46	Dabo® VHT-E - 4,8 x L	0.67	0.86	1.06	—	—	0.70	0.93	1.16	0.90	1.21	2.25
47	Dabo® SW 8 RT 4,8 x L	—	—	1.06	—	—	—	—	—	1.62	—	1.87
47	Dabo® SW 8 RT 4,8 x L	—	—	1.06	—	—	—	—	—	1.62	—	1.87
48	Dabo® SW ET 4,8 x L	—	—	1.06	—	—	—	—	—	1.62	—	1.87
48	Dabo® TKE - 4,8 x L	—	—	1.06	—	—	—	—	—	1.62	—	1.87
49	Dabo® TKR - 4 - 4,8 x L	—	—	—	2.08	2.08	—	—	—	1.62	—	1.87
50	Dabo® TKR - ZT 6 - 5,5 x L	—	—	—	—	3.65	—	—	—	—	—	—
51	Dabo® VHT-E - 4,8 x L	0.67	0.86	1.06	—	—	—	—	—	0.90	1.21	2.61
51	Dabo® VHT-E - 4,8 x L	0.67	0.86	1.06	—	—	0.70	0.93	1.16	0.90	1.21	2.61
54	JT2 - ST - 2 - 6,0 x L	0.69	0.87	1.08	3.43	—	—	—	—	1.57	—	—
54	JT3 - ST - 2 - 6,0 x L	0.69	0.87	1.08	3.43	—	0.52	0.70	0.95	1.57	—	—
55	JT2 - ST - 2 - 6,8 x L	0.97	1.31	1.65	3.65	—	—	—	—	—	—	—
58	Dabo® SW 8 RT 4,8 x L	—	—	1.06	—	—	—	—	—	—	—	—
58	Dabo® SW 8 RT 4,8 x L	—	—	1.06	—	—	—	—	—	1.62	—	1.87
58	Dabo® SW ET 4,8 x L	—	—	1.06	—	—	—	—	—	1.62	—	1.87
59	Dabo® TKR - 4,8 x L	—	—	1.06	—	—	—	—	—	1.62	—	1.87
59	Dabo® TKE - 4,8 x L	—	—	1.06	—	—	—	—	—	1.62	—	1.87

### EJOT Flat Roof Fasteners

### Characteristic Values of Axial Load Resistance

Annex 62

Characteristic Values of Axial Load Resistance [kN]					
An.-No.	Combination Screw / Washer or Screw / RailSystem	Concrete		Aerated Concrete P3.3/0.5 EN 12602	
		Concrete C12/15 EN 206-1 $h_{ef} \geq 30\text{mm}$	Lightweight LC12/13 EN 206-1 $h_{ef} \geq 30\text{mm}$	Concrete $h_{ef} \geq 60\text{mm}$	Aerated Concrete P3.3/0.5 EN 12602 $h_{ef} \geq 65\text{mm}$
23	FBS - R - 6,3 x L	HTV 82/40 F	1.78	—	—
24	FPS - E - 8,0 x L	—	—	1.72	—
25	FBS - R - 6,3 x L	HTV 40 RU 6,5 mm	1.73	—	—
26	FPS - E - 8,0 x L	—	—	1.72	—
27	FBS - R - 6,3 x L	EcoTek - 50 x L / EcoTek T - 50 x L	1.58	—	—
28	FPS - E - 8,0 x L	—	—	1.58	—
29	JBS - R - 7,5 x L	—	—	—	—
30	FDDplus 50 x L - R / FDDplus 50 x L - E (one-part)	1.35	1.34	—	1.78
31	FDDplus 50 x L - R / FDDplus 50 x L - E (two-parts)	1.35	1.34	—	1.78
32	FDDplus "S" 50 x L - R / FDDplus "S" 50 x L - E	1.35	1.34	—	1.78
38	FBS - R - 6,3 x L	EJOT FP, EJOT FP, d = 7,0 mm	2.88	—	—
39	FPS - E - 8,0 x L	—	—	1.72	—
42	SDF-S 10H x L - E	EJOT FP, d = 10,5 mm	4.00	—	—
43	SDP-S 10G x L - E	—	—	—	—
					1.31
52	FBS - R - 6,3 x L	BAUDER Fastening Rail 6/10; d = 6,5 mm	2.88	—	—
53	FPS - E - 8,0 x L	—	—	1.72	—
56	SDF-S 10H x L - E	BAUDER Fastening Rail 6/10; d = 10 mm	4.00	—	—
57	SDP-S 10G x L - E	—	—	—	—
60	FPS - E - 8,0 x L	SIKA Sarnabar® S 6, d=6,5mm Sarnabar® S 6/10, d=6,5mm Sarnabar® S 6/15, d=6,5mm	—	—	1.72
					—

### EJOT Flat Roof Fasteners

### Characteristic Values of Axial Load Resistance

Annex 63