



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-07/0087 of 29 June 2017

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

"FERMACELL Powerpanel H₂O"

Cement-bonded board

Fermacell GmbH Düsseldorfer Landstraße 395 47259 Duisburg DEUTSCHLAND

Werk 10

11 pages including 2 annexes which form an integral part of this assessment

European Assessment Document (EAD) 210024-00-0504

ETA-07/0087 issued on 28 June 2012



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Specific part

1 Technical description of the product

The cement bonded board "FERMACELL Powerpanel H₂O" is a reinforced lightweight concrete board with sandwich structure. The reinforcement consists of a double-sided topping reinforcement of alkali-resistant glass fibre fabric.

The boards can be produced with flat-edges.

The boards are usually available in nominal lengths up to 3010 mm and nominal width up to 1250 mm.

The boards are manufactured with a range of thickness between 10 mm to 15 mm.

The boards shall be used with one of the following fixing elements:

- FERMACELL screw according to Annex A1
- Nails with 2,0 mm ≤ d ≤ 3,0 mm according to Annex A2
- Staples with a diameter of d = 1,5 mm according to Annex A3

The cement bonded board "FERMACELL Powerpanel H₂O" is a non-combustible building material of class A1 according to EN 13501-1¹.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the cement bonded board "FERMACELL Powerpanel H₂O" is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the cement bonded board "FERMACELL Powerpanel H_2O " of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

The essential characteristics regarding mechanical resistance and stability are included under the Basic Works Requirement safety in use.

3.2 Safety in case of fire (BWR 2)

Essenti	ial characteristic	Performance
Reactio	n to fire	Class A1 according to EN 13501-1

EN 13501-1

Fire classification of construction products and building elements; Part 1: Classification using data from reaction to fire tests



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3.3 Hygiene, health and environment (BWR 3)

Essential characteristic	Performance
Vapour Permeability	μ = 56
Content, emission and/or release	
Substance(s) classified as EU-cat. Carc. 1A/1B in accordance with Regulation (EC) No 1272/2008.	
Substance(s) classified as EU-cat. Muta. 1A/1B in accordance with Regulation (EC) No 1272/2008.	The product does not contain these dangerous substances actively
Substance(s) classified as EU-cat. Acute Tox. 1, 2 and/or 3; EU-cat. Repr. 1A/1B; EU-cat. STOT SE 1 and/or STOT RE 1, in accordance with Regulation (EC) No 1272/2008.	used. ^{a)}
Biocides	Not contained. ^{a)}
Release scenarios regarding BWR 3: IA1, IA2, IA3 (according to EOTA TR 034)	

a) Assessment based on a detailed manufacturer's product declaration.

3.4 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance
Thickness	e = 12,5 mm ± 1,25 mm
Dimension (length and width)	a = 3010 mm x 1250 mm ± 5 mm
Straightness of edges	0,1 % = Level I acc. to EN 12467
Squareness of edges	2 mm/m = Level I acc. to EN 12467
Density	$\rho_{\text{mean}} = 1000 \pm 100 \text{ kg/m}^3$
Moisture content	H = 3,85 % by mass
Water impermeability	Passed
Dimensional stability	$\delta I_{65,30} = 0,15 \text{ mm/m}$
	$\delta I_{65,85} = 0,10 \text{ mm/m}$
Bending strength	$f_{m,90,k} = 6.0 \text{ N/mm}^2$
Bending modulus of elasticity	$E_{m,90,mean} = 4200 \text{ N/mm}^2$
Compressive strength	$f_{c,90,k} = 11,7 \text{ N/mm}^2$
Compressive modulus of elasticity	$E_{c,90,mean} = 6500 \text{ N/mm}^2$
Embedment strength	
Nails according to Annex A1	
- d = 2,0 mm	$f_{h,k} = 26,7 \text{ N/mm}^2$
- 2,0 < d ≤ 2,5 mm	$f_{h,k} = 23,1 \text{ N/mm}^2$
- 2,5 < d ≤ 3,0 mm	$f_{h,k} = 21,0 \text{ N/mm}^2$
Pull through resistance	
- FERMACELL Powerpanel screws (Annex A1)	$f_{head,k} = 500 \text{ N}$
- Nails with 2,0 mm \leq d \leq 3,0 mm (Annex A2)	$f_{head,k} = 350 \text{ N}$
- Staples with d = 1,5 mm (Annex A3)	$f_{head,k} = 350 \text{ N}$
Impact resistance	IR _{mean} = 11,90 mm/mm
Water adsorption	$w_a = 8.5 \%$ by mass



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Essential characteristic	Performance
Freeze-thaw resistance for category A	$R_{L,FTC} = 0.99$
Heat-rain resistance for category A	Passed
Warm water resistance for category A	R _{L,WW} = 1,39
Soak-dry resistance for category A	R _{L,SD} = 1,37
Durability	Annex B

3.5 Energy economy and heat retention (BWR 6)

Essential characteristic	Performance	
Thermal conductivity	$\lambda_{10,tr} = 0,173 \text{ W/(m x K)}$	
Air permeability	The cement bonded board "FERMACELL Powerpanel H ₂ O" is not permeable to air.	

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 21-0024-05.04, the applicable European legal act is: 1998/437/EC (EU).

The system to be applied is: 4

In addition, with regard to reaction to fire for products covered by this EAD the applicable European legal act is: 1989/106/EC (EU)

The system to be applied is: 3

In addition, with regard to dangerous substances for products covered by this EAD the applicable European legal act is: 98/437/EC (EU)

The system to be applied is: 3

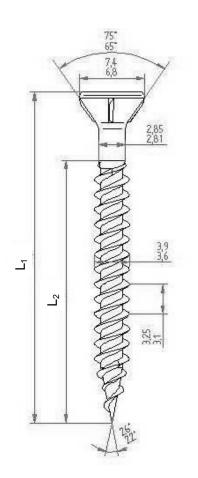
5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

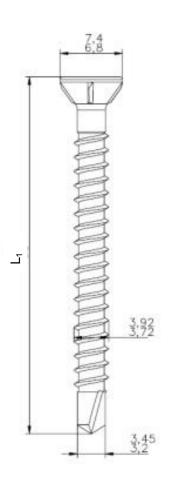
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 29 June 2017 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow beglaubigt:
Head of Department Schröder









Cutting rib



Recessed head

 $d_{s} = 2.9 \text{ mm}$

L ₁	L ₂
35 mm	29 mm
50 mm	29 mm
40 mm (DP)	29 mm

with drill point

Dimensions in mm; without scale

FERMACELL Powerpanel Screw K7,4-3,9 x L₁ mm

Material: Steel

Material No. 1.5523 according to EN 10263-4

C4-medium according to EN ISO 12944 Corrosion protection:

Cement Bonded Board "FERMACELL Powerpanel H₂O"

Fastener for the cement bonded reinforced lightweight concrete board:

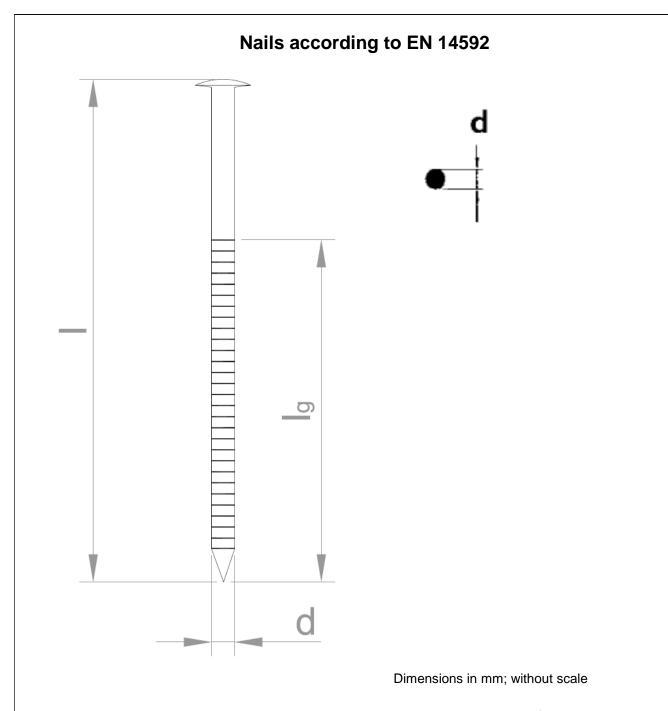
FERMACELL Powerpanel screw with or without drill point

Annex A1

Z23702.17

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Nails according to EN 14592 with a characteristic tensile strength of the nail wire $f_{\rm t,k} \ge 600 \ \rm N/mm^2$

d = 2,0 mm to 3,0 mm

 $d_{head} \ge 1.8 \text{ x d}$

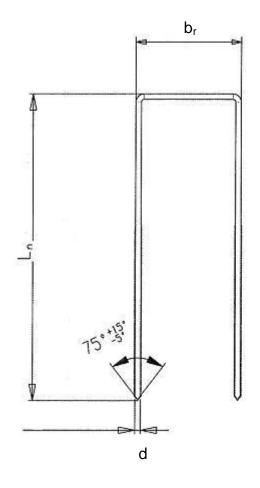
Material: Zinc coated steel or stainless steel

Material no.: C9D acc. to EN ISO 16120 or EN 1.4301 acc. to EN 10088

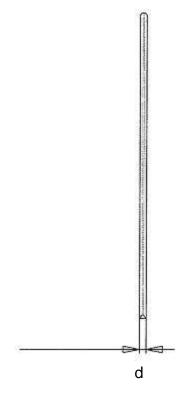
Cement Bonded Board "FERMACELL Powerpanel H ₂ O"	
Fastener for the cement bonded reinforced lightweight concrete board: Nails according to EN 14592	Annex A2



Staples according to EN 14592



 $b_r \ge 6 \times d \text{ mm}$ $d \ge 1.5 \text{ mm}$



Dimensions in mm; without scale

Material: Zinc coated steel or stainless steel

Material No. C20D acc. to EN ISO 16120 or 1.4301 acc. to EN 10088

Cement bonded board "FERMACELL Powerpanel H₂O"

Fastener for the cement bonded reinforced lightweight concrete board:
Staples according to EN 14592

Annex A3



Specification of the intended use

Cement Bonded Board subject to non-structural applications

- non-load bearing internal partitions
- lining of building components in indoor and outdoor areas
- for manufacturing of floor construction

Use conditions

Cement bonded board

Category A Boards which are for applications where they may be subjected to

acc. to EN 12467: heat, high moisture and severe frost.

Category **B** Boards which are intended for applications where they may be

acc. to EN 12467: subjected to heat, moisture and occasional frost, e.g. where they

are either protected from or not subjected to severe weathering

conditions.

Category C Boards which are intended for internal applications, where they

acc. to EN 12467: may be subjected to heat and moisture, but not to frost.

Category **D** Boards for rigid underlayer applications.

acc. to EN 12467:

Service class 1 Is characterised by a moisture content in the materials acc. to EN 1995-1-1: corresponding to a temperature of 20 °C and the relative humidity of

the surrounding air only exceeding 65 % for a few weeks per year.

and surrounding all only exceeding 65 70 for a few weeks per year.

Service class 2 Is characterised by a moisture content in the materials acc. to EN 1995-1-1: corresponding to a temperature of 20 °C and the relative humidity of

the surrounding air only exceeding 85 % for a few weeks per year.

Service class 3 Is characterised by climatic conditions leading to higher moisture

acc. to EN 1995-1-1: contents than in service class 2

Fasteners

- Structures subject to dry internal conditions (zinc coated steel or stainless steel)
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel)

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plant or road tunnels where de-icing materials are used)

Cement Bonded Board "FERMACELL Powerpanel H ₂ O"	
Specification of the intended use: Use conditions	Annex B1



Design

- 1. The design, calculation and execution of building components which are manufactured using the cement bonded board "FERMACELL Powerpanel H₂O" can be carried out according to EN 1995-1-1 considering the characteristics given below.
- 2. Characteristic strength and stiffness values as well as the density value of the cement bonded board "FERMACELL Powerpanel H₂O", which are to be used during design and calculation:

Type of stress		Thickness d = 10 mm to 15 mm	
Characteristic strength values [N/mm²]			
Bending	$f_{m,90,k}$	6,0	
Compression	$f_{c,90,k}$	11,7	
Values of stiffness [N/mm²]			
Bending modulus of elasticity E _{m,90,mean}		4200	
Compressive modulus of elasticity	E _{c,90,mean}	6500	
Density value [kg/m³]			
Density	ρ_k	1000	

3. The characteristic value of the embedding strength, determined according to EN 383, for pin-shaped connecting devices with

 $\begin{array}{rclcrcl} & & d & = & 2.0 \text{ mm} & & \text{amounts to } f_{\text{h,k}} = 26,7 \text{ N/mm}^2 \\ 2.0 \text{ mm} & < & d & \leq & 2.5 \text{ mm} & & \text{amounts to } f_{\text{h,k}} = 23,1 \text{ N/mm}^2 \\ 2.5 \text{ mm} & < & d & \leq & 3.0 \text{ mm} & & \text{amounts to } f_{\text{h,k}} = 21,0 \text{ N/mm}^2 \end{array}$

For the characteristic value of the embedding strength of FERMACELL Powerpanel screws (Annex A1) the shaft diameter is applied with d = 2.9 mm.

4. The characteristic value of the pull-through resistance, determined according to EN 1383, for

FERMACELL Powerpanel screws (Annex A1)
 f_{ax,k} = 500 N

Staples with d = 1,5 mm (Annex A3) $f_{axk} = 350 \text{ N}$

5. The characteristic value of the pull-out resistance for FERMACELL Powerpanel screws with $d_1 = 3.9$ mm (Major diameter of thread) for

- softwood of strength class C24, determined according to EN 1382 F_{ax,1,Rk} = 10,4 N/mm²

steel profiles, determined according to EN 14566 amounts of

 $F_{ax,Rk}$ = 607 N for metallic profile with a thickness of t = 0,6 mm (not predrilled)

 $F_{ax,Rk}$ = 1661 N for metallic profile thicknesses of t = 1,5 mm (predrilled).

The characteristic value of yield moment for FERMACELL Powerpanel screws is $M_{v,k} = 3150 \text{ Nmm}$.

Cement Bonded Board "FERMACELL Powerpanel H ₂ O"	
Specification of the intended use: Design	Annex B2

Z23826.17 8.05.04-17/15

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Installation

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During transport and storage the cement bonded board "FERMACELL Powerpanel H_2O " and the components manufactured by using these boards shall be protected against damaging and inadequate moisture, e.g. from precipitation or high building moisture (e.g. covering the boards or the components on all sides with foil to avoid standing water).

Damaged cement bonded boards "FERMACELL Powerpanel H₂O" or components manufactured by using these boards may neither be used nor installed.

If cement bonded board "FERMACELL Powerpanel H_2O " is processed on site (on-site fabrication), the moisture of the timber substructure may not detrimentally increase until installing the boards (protection from precipitation or high building moisture).

As connecting devices of the cement bonded board "FERMACELL Powerpanel H_2O " to the substructure appropriate nails, screws or stamples with adequate corrosion protection shall be used, see Annex A.

The distances of the connecting devices from the unstressed edge of the cement bonded board "FERMACELL Powerpanel H_2O " shall be at least 4 x d, from the stressed edge at least 7 x d.

Cement Bonded Board "FERMACELL Powerpanel H ₂ O"	
Specification of the intended use: Installation	Annex B3

Z23827.17 8.05.04-17/15