

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-08/0237
of 7 September 2017

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Chemofast Injection System STVK
or STVK Nordic for concrete

Product family
to which the construction product belongs

Bonded anchor for use in concrete

Manufacturer

CHEMOFAST Anchoring GmbH
Hanns-Martin-Schleyer-Straße 23
47877 Willich
DEUTSCHLAND

Manufacturing plant

CHEMOFAST Anchoring GmbH

This European Technical Assessment
contains

21 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

ETAG 001 Part 5: "Bonded anchors", April 2013,
used as EAD according to Article 66 Paragraph 3 of
Regulation (EU) No 305/2011.

This version replaces

ETA-08/0237 issued on 3 November 2015

European Technical Assessment

ETA-08/0237

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Specific Part

1 Technical description of the product

The "Chemofast Injection system STVK or STVK Nordic for concrete" is a bonded anchor consisting of a cartridge with Chemofast injection mortar STVK or STVK Nordic and a steel element. The steel element consist of a commercial threaded rod with washer and hexagon nut in the range of M8 to M30 or a reinforcing bar in the range of diameter 8 to 32 mm.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance tension and shear loads	See Annex C 1 to C 5
Displacements under tension and shear loads	See Annex C 6 and C 7

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchors satisfy requirements for Class A1
Resistance to fire	No performance assessed

3.3 Hygiene, health and the environment (BWR 3)

Regarding dangerous substances there may be requirements (e.g. transposed European legislation and national laws, regulations and administrative provisions) applicable to the products falling within the scope of this European Technical Assessment. In order to meet the provisions of Regulation (EU) No 305/2011, these requirements need also to be complied with, when and where they apply.

3.4 Safety in use (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with guideline for European technical approval ETAG 001, April 2013 used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

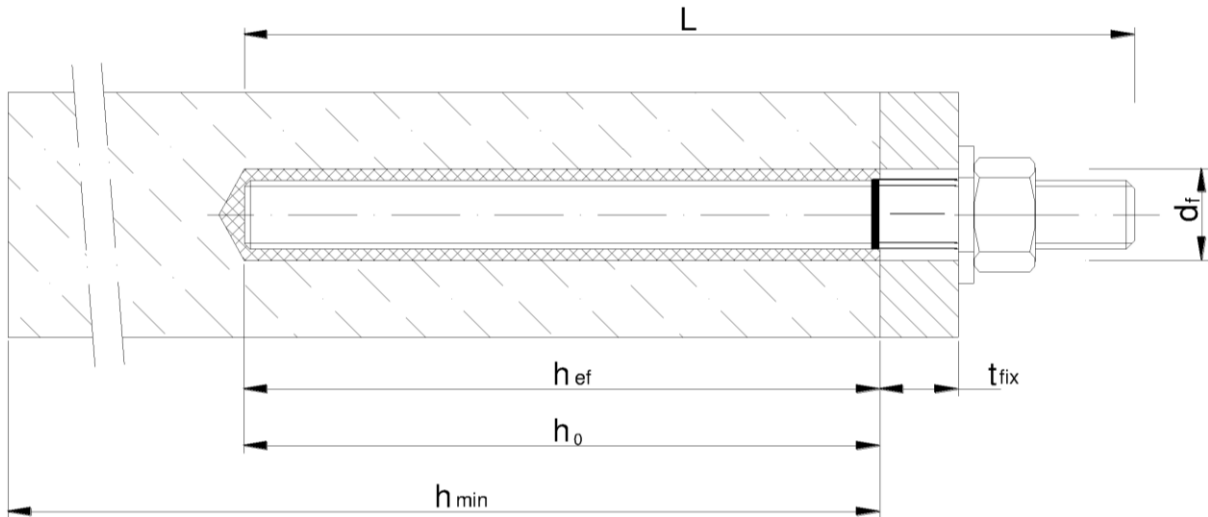
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 7 September 2017 by Deutsches Institut für Bautechnik

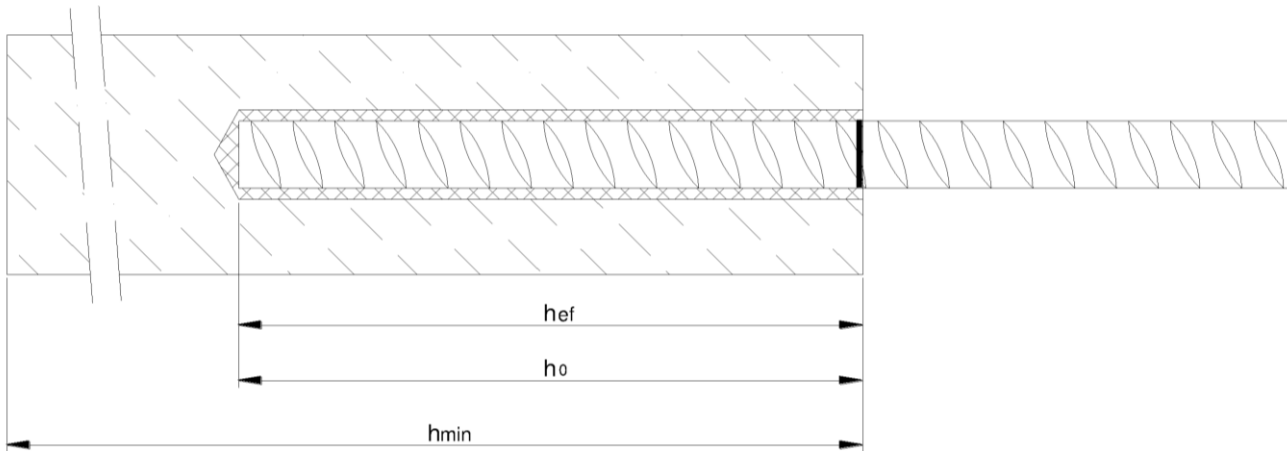
Andreas Kummerow
Head of Department

beglaubigt:
Baderschneider

Installation threaded rod



Installation reinforcing bar



- d_f = diameter of clearance hole in the fixture
 t_{fix} = thickness of fixture
 h_{ef} = effective anchorage depth
 h_0 = depth of drill hole
 h_{min} = minimum thickness of member

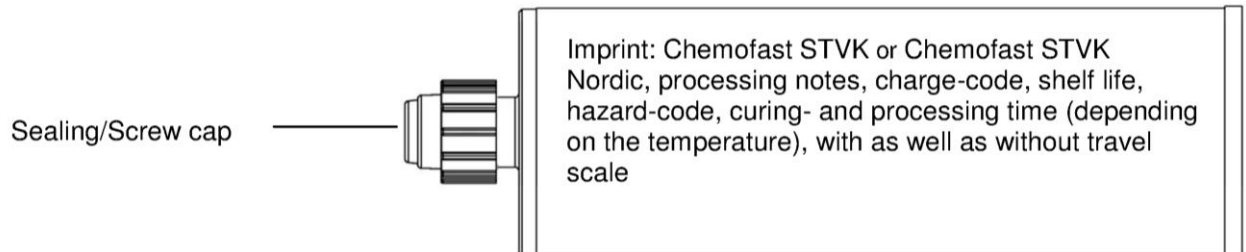
Chemofast Injection System STVK or STVK Nordic for concrete

Product description
Installed condition

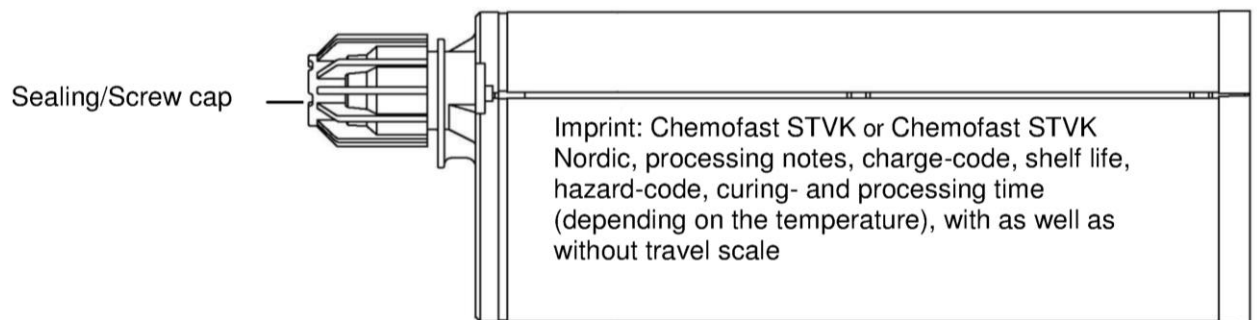
Annex A 1

Cartridge: Chemofast STVK or Chemofast STVK Nordic

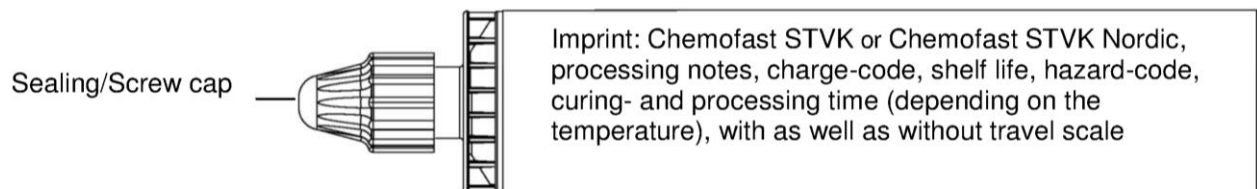
150 ml, 280 ml, 300 ml up to 333 ml and 380 ml up to 420 ml cartridge (Type: coaxial)



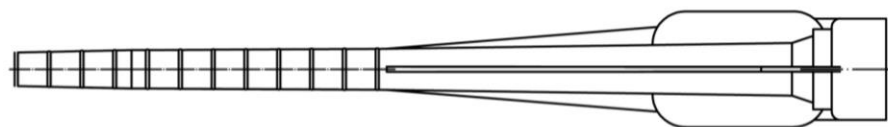
235 ml, 345 ml up to 360 ml and 825 ml cartridge (Type: "side-by-side")



165 ml and 300 ml cartridge (Type: "foil tube")



Static Mixer

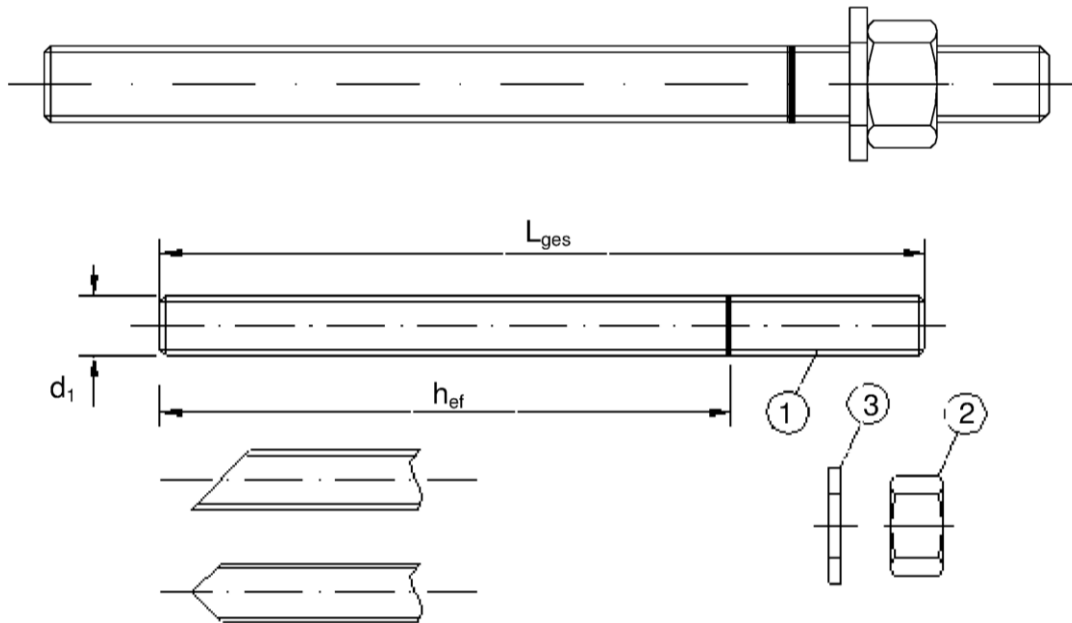


Chemofast Injection System STVK or STVK Nordic for concrete

Product description
Injection system

Annex A 2

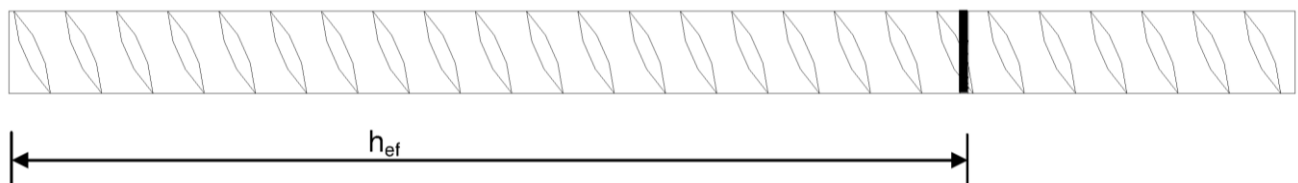
Threaded rod M8, M10, M12, M16, M20, M24, M27, M30 with washer and hexagon nut



Commercial standard threaded rod with:

- Materials, dimensions and mechanical properties acc. Table A1
- Inspection certificate 3.1 acc. to EN 10204:2004
- Marking of embedment depth

Reinforcing bar Ø 8, Ø 10, Ø 12, Ø 14, Ø 16, Ø 20, Ø 25, Ø 28, Ø 32



- Minimum value of related rip area $f_{R,min}$ according to EN 1992-1-1:2004+AC:2010
- Rib height of the bar shall be in the range $0,05d \leq h \leq 0,07d$
(d: Nominal diameter of the bar; h: Rib height of the bar)

Chemofast Injection System STVK or STVK Nordic for concrete

Product description

Threaded rod and reinforcing bar

Annex A 3

Table A1: Materials

Part	Designation	Material
Steel, zinc plated $\geq 5 \mu\text{m}$ acc. to EN ISO 4042:1999 or Steel, hot-dip galvanised $\geq 40 \mu\text{m}$ acc. to EN ISO 1461:2009 and EN ISO 10684:2004+AC:2009		
1	Anchor rod	Steel, EN 10087:1998 or EN 10263:2001 Property class 4.6, 4.8, 5.8, 8.8, EN 1993-1-8:2005+AC:2009 $A_5 > 8\%$ fracture elongation
2	Hexagon nut, EN ISO 4032:2012	Steel acc. to EN 10087:1998 or EN 10263:2001 Property class 4 (for class 4.6 or 4.8 rod) EN ISO 898-2:2012, Property class 5 (for class 5.8 rod) EN ISO 898-2:2012, Property class 8 (for class 8.8 rod) EN ISO 898-2:2012
3	Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000	Steel, zinc plated or hot-dip galvanised
Stainless steel		
1	Anchor rod	Material 1.4401 / 1.4404 / 1.4571, EN 10088-1:2005, Property class 50 EN ISO 3506-1:2009 Property class 70 ($\leq M24$) EN ISO 3506-1:2009 $A_5 > 8\%$ fracture elongation
2	Hexagon nut, EN ISO 4032:2012	Material 1.4401 / 1.4404 / 1.4571 EN 10088:2005, Property class 50 (for class 50 rod) EN ISO 3506-2:2009 Property class 70 ($\leq M24$) (for class 70 rod) EN ISO 3506-2:2009
3	Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000	Material 1.4401, 1.4404 or 1.4571, EN 10088-1:2005
High corrosion resistance steel		
1	Anchor rod	Material 1.4529 / 1.4565, EN 10088-1:2005, Property class 50 EN ISO 3506-1:2009 Property class 70 ($\leq M24$) EN ISO 3506-1:2009 $A_5 > 8\%$ fracture elongation
2	Hexagon nut, EN ISO 4032:2012	Material 1.4529 / 1.4565 EN 10088-1:2005, Property class 50 (for class 50 rod) EN ISO 3506-2:2009 Property class 70 ($\leq M24$) (for class 70 rod) EN ISO 3506-2:2009
3	Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000	Material 1.4529 / 1.4565, EN 10088-1:2005
Reinforcing bars		
1	Rebar EN 1992-1-1:2004+AC:2010, Annex C	Bars and de-coiled rods class B or C f_{yk} and k according to NDP or NCL of EN 1992-1-1/NA:2013 $f_{uk} = f_{tk} = k \cdot f_{yk}$
Chemofast Injection System STVK or STVK Nordic for concrete		
Product description Materials		Annex A 4

Specifications of intended use

Anchorage subject to:

- Static and quasi-static loads: M8 to M30, Rebar Ø8 to Ø32.
- Seismic action for Performance Category C1: M8 to M30 (except hot-dip galvanised rods), Rebar Ø8 to Ø32.

Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000.
- Strength classes C20/25 to C50/60 according to EN 206-1:2000.
- Non-cracked concrete: M8 to M30, Rebar Ø8 to Ø32.
- Cracked concrete: M8 to M30, Rebar Ø8 to Ø32.

Temperature Range:

- I: - 40 °C to +40 °C (max long term temperature +24 °C and max short term temperature +40 °C)
- II: - 40 °C to +80 °C (max long term temperature +50 °C and max short term temperature +80 °C)
- III: - 40 °C to +120 °C (max long term temperature +72 °C and max short term temperature +120 °C)

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (zinc coated steel, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist (high corrosion resistant steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Design:

- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Anchorages under static or quasi-static actions are designed in accordance with:
 - EOTA Technical Report TR 029 "Design of bonded anchors", Edition September 2010 or
 - CEN/TS 1992-4:2009
- Anchorages under seismic actions are designed in accordance with:
 - EOTA Technical Report TR 045 "Design of Metal Anchors under Seismic Action", Edition February 2013
 - Anchorages shall be positioned outside of critical regions (e.g. plastic hinges) of the concrete structure.
 - Fastenings in stand-off installation or with a grout layer are not allowed.

Installation:

- Dry or wet concrete: M8 to M30, Rebar Ø8 to Ø32.
- Flooded holes (not sea water): M8 to M16, Rebar Ø8 to Ø16.
- Hole drilling by hammer or compressed air drill mode.
- Overhead installation allowed.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

Chemofast Injection System STVK or STVK Nordic for concrete

Intended Use Specifications

Annex B 1

Table B1: Installation parameters for threaded rod

Anchor size		M 8	M 10	M 12	M 16	M 20	M 24	M 27	M 30
Nominal drill hole diameter	d_0 [mm] =	10	12	14	18	24	28	32	35
Effective anchorage depth	$h_{ef,min}$ [mm] =	60	60	70	80	90	96	108	120
	$h_{ef,max}$ [mm] =	160	200	240	320	400	480	540	600
Diameter of clearance hole in the fixture	d_f [mm] ≤	9	12	14	18	22	26	30	33
Diameter of steel brush	d_b [mm] ≥	12	14	16	20	26	30	34	37
Torque moment	T_{inst} [Nm] ≤	10	20	40	80	120	160	180	200
Thickness of fixture	$t_{fix,min}$ [mm] >	0							
	$t_{fix,max}$ [mm] <	1500							
Minimum thickness of member	h_{min} [mm]	$h_{ef} + 30 \text{ mm}$ ≥ 100 mm			$h_{ef} + 2d_0$				
Minimum spacing	s_{min} [mm]	40	50	60	80	100	120	135	150
Minimum edge distance	c_{min} [mm]	40	50	60	80	100	120	135	150

Table B2: Installation parameters for rebar

Rebar size		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Nominal drill hole diameter	d_0 [mm] =	12	14	16	18	20	24	32	35	40
Effective anchorage depth	$h_{ef,min}$ [mm] =	60	60	70	75	80	90	100	112	128
	$h_{ef,max}$ [mm] =	160	200	240	280	320	400	480	540	640
Diameter of steel brush	d_b [mm] ≥	14	16	18	20	22	26	34	37	41,5
Minimum thickness of member	h_{min} [mm]	$h_{ef} + 30 \text{ mm}$ ≥ 100 mm			$h_{ef} + 2d_0$					
Minimum spacing	s_{min} [mm]	40	50	60	70	80	100	125	140	160
Minimum edge distance	c_{min} [mm]	40	50	60	70	80	100	125	140	160

Chemofast Injection System STVK or STVK Nordic for concrete

Intended Use
Installation parameters

Annex B 2

Steel brush RBT

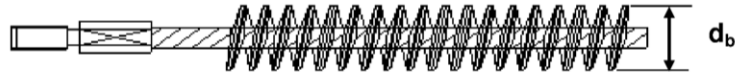


Table B3: Parameter cleaning and setting tools

Threaded Rod	Rebar	d_0 Drill bit - Ø	d_b Brush - Ø		$d_{b,min}$ min. Brush - Ø	Piston plug
(mm)	(mm)	(mm)		(mm)	(mm)	(No.)
M8		10	RBT10	12	10,5	No piston plug required
M10	8	12	RBT12	14	12,5	
M12	10	14	RBT14	16	14,5	
	12	16	RBT16	18	16,5	
M16	14	18	RBT18	20	18,5	
	16	20	RBT20	22	20,5	
M20	20	24	RBT24	26	24,5	VS24
M24		28	RBT28	30	28,5	VS28
M27	25	32	RBT32	34	32,5	VS32
M30	28	35	RBT35	37	35,5	VS35
	32	40	RBT40	41,5	40,5	VS40



Hand pump (volume 750 ml)

Drill bit diameter (d_0):
10 mm to 20 mm – uncracked concrete



Recommended compressed air tool (min 6 bar)

Drill bit diameter (d_0): 10 mm to 40 mm



Piston plug for overhead or horizontal installation

Drill bit diameter (d_0): 24 mm to 40 mm

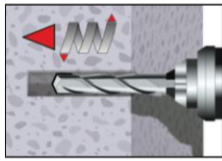
Chemofast Injection System STVK or STVK Nordic for concrete

Intended Use

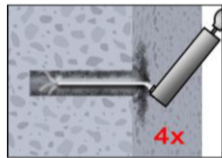
Cleaning and setting tools

Annex B 3

Installation instructions



1. Drill with hammer drill a hole into the base material to the size and embedment depth required by the selected anchor (Table B1 or Table B2). In case of aborted drill hole: the drill hole shall be filled with mortar

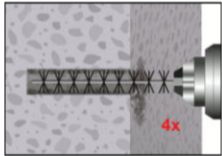


Attention! Standing water in the bore hole must be removed before cleaning.

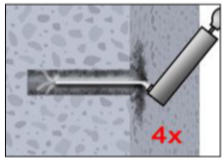
- 2a. Starting from the bottom or back of the bore hole, blow the hole clean with compressed air (min. 6 bar) or a hand pump (Annex B 3) a minimum of four times. If the bore hole ground is not reached an extension shall be used.

The hand-pump can **only** be used for anchor sizes in uncracked concrete up to bore hole diameter 20mm or embedment depth up to 240mm.

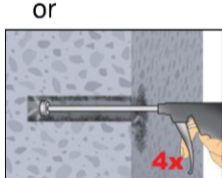
Compressed air (min. 6 bar) can be used for all sizes in cracked and uncracked concrete.



- 2b. Check brush diameter (Table B3) and attach the brush to a drilling machine or a battery screwdriver. Brush the hole with an appropriate sized wire brush $> d_{b,min}$ (Table B3) a minimum of four times. If the bore hole ground is not reached with the brush, a brush extension shall be used (Table B3).

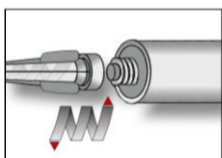


- 2c. Finally blow the hole clean again with compressed air (min. 6 bar) or a hand pump (Annex B 3) a minimum of four times. If the bore hole ground is not reached an extension shall be used. The hand-pump can **only** be used for anchor sizes in uncracked concrete up to bore hole diameter 20mm or embedment depth up to 240mm. Compressed air (min. 6 bar) can be used for all sizes in cracked and uncracked concrete.

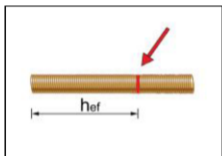


After cleaning, the bore hole has to be protected against re-contamination in an appropriate way, until dispensing the mortar in the bore hole. If necessary, the cleaning repeated has to be directly before dispensing the mortar. In-flowing water must not contaminate the bore hole again.

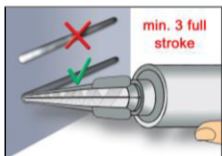
¹⁾ It is permitted to blow bore holes with diameter between 14 mm and 20 mm and an embedment depth up to 240 mm also in cracked concrete with hand-pump.



3. Attach a supplied static-mixing nozzle to the cartridge and load the cartridge into the correct dispensing tool. Cut off the foil tube clip before use. For every working interruption longer than the recommended working time (Table B4 or B5) as well as for new cartridges, a new static-mixer shall be used.



4. Prior to inserting the anchor rod into the filled bore hole, the position of the embedment depth shall be marked on the anchor rods.



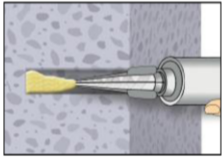
5. Prior to dispensing into the anchor hole, squeeze out separately a minimum of three full strokes and discard non-uniformly mixed adhesive components until the mortar shows a consistent grey colour. For foil tube cartridges is must be discarded a minimum of six full strokes.

Chemofast Injection System STVK or STVK Nordic for concrete

Intended Use
Installation instructions

Annex B 4

Installation instructions (continuation)

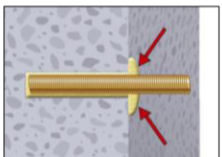


6. Starting from the bottom or back of the cleaned anchor hole fill the hole up to approximately two-thirds with adhesive. Slowly withdraw the static mixing nozzle as the hole fills to avoid creating air pockets. For embedment larger than 190 mm an extension nozzle shall be used. For overhead and horizontal installation a piston plug (Annex B 3) and extension nozzle shall be used. Observe the gel-/ working times given in Table B4 or B5.

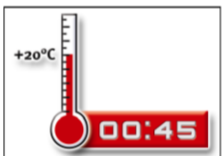


7. Push the threaded rod or reinforcing bar into the anchor hole while turning slightly to ensure positive distribution of the adhesive until the embedment depth is reached.

The anchor should be free of dirt, grease, oil or other foreign material.



8. Be sure that the anchor is fully seated at the bottom of the hole and that excess mortar is visible at the top of the hole. If these requirements are not maintained, the application has to be renewed. For overhead application the anchor rod should be fixed (e.g. wedges).



9. Allow the adhesive to cure to the specified time prior to applying any load or torque. Do not move or load the anchor until it is fully cured (attend Table B4 or B5).



10. After full curing, the add-on part can be installed with the max. torque (Table B2) by using a calibrated torque wrench.

Chemofast Injection System STVK or STVK Nordic for concrete

Intended Use

Installation instructions (continuation)

Annex B 5

**Table B4: Maximum Working time and minimum curing time
Chemofast STVK**

Concrete temperature	Gelling- / working time	Minimum curing time in dry concrete ¹⁾
-10 °C to -6°C	90 min ²⁾	24 h ²⁾
-5 °C to -1°C	90 min	14 h
0 °C to +4°C	45 min	7 h
+5 °C to +9°C	25 min	2 h
+ 10 °C to +19°C	15 min	80 min
+ 20 °C to +29°C	6 min	45 min
+ 30 °C to +34°C	4 min	25 min
+ 35 °C to +39°C	2 min	20 min
> + 40 °C	1,5 min	15 min
Cartridge temperature	+5°C to +40°C	

¹⁾ In wet concrete the curing time must be doubled.

²⁾ Cartridge temperature must be at min. +15°C.

**Table B5: Maximum Working time and minimum curing time
Chemofast STVK Nordic**

Concrete temperature	Gelling- / working time	Minimum curing time in dry concrete ¹⁾
-20 °C to -16°C	75 min	24 h
-15 °C to -11°C	55 min	16 h
-10 °C to -6°C	35 min	10 h
-5 °C to -1°C	20 min	5 h
0 °C to +4°C	10 min	2,5 h
+5 °C to +9°C	6 min	80 Min
+ 10 °C	6 min	60 Min
Cartridge temperature	-20°C to +10°C	

¹⁾ In wet concrete the curing time must be doubled.

Chemofast Injection System STVK or STVK Nordic for concrete

Intended Use
Curing time

Annex B 6

Table C1: Characteristic values for steel tension resistance and steel shear resistance of threaded rods

Size			M 8	M 10	M 12	M 16	M 20	M 24	M 27	M 30	
Characteristic tension resistance, Steel failure											
Steel, Property class 4.6 and 4.8		N _{Rk,s}	[kN]	15	23	34	63	98	141	184	224
Steel, Property class 5.8		N _{Rk,s}	[kN]	18	29	42	78	122	176	230	280
Steel, Property class 8.8		N _{Rk,s}	[kN]	29	46	67	125	196	282	368	449
Nichtrostender Stahl A4 and HCR, Property class 50		N _{Rk,s}	[kN]	18	29	42	79	123	177	230	281
Nichtrostender Stahl A4 and HCR, Property class 70		N _{Rk,s}	[kN]	26	41	59	110	171	247	-	-
Characteristic tension resistance, Partial safety factor											
Steel, Property class 4.6		γ _{Ms,N} ¹⁾	[-]	2,0							
Steel, Property class 4.8		γ _{Ms,N} ¹⁾	[-]	1,5							
Steel, Property class 5.8		γ _{Ms,N} ¹⁾	[-]	1,5							
Steel, Property class 8.8		γ _{Ms,N} ¹⁾	[-]	1,5							
Stainless steel A4 and HCR, Property class 50		γ _{Ms,N} ¹⁾	[-]	2,86							
Stainless steel A4 and HCR, Property class 70		γ _{Ms,N} ¹⁾	[-]	1,87							
Characteristic shear resistance, Steel failure											
Without lever arm	Steel, Property class 4.6 and 4.8	V _{Rk,s}	[kN]	7	12	17	31	49	71	92	112
	Steel, Property class 5.8	V _{Rk,s}	[kN]	9	15	21	39	61	88	115	140
	Steel, Property class 8.8	V _{Rk,s}	[kN]	15	23	34	63	98	141	184	224
	Stainless steel A4 and HCR, Property class 50	V _{Rk,s}	[kN]	9	15	21	39	61	88	115	140
	Stainless steel A4 and HCR, Property class 70	V _{Rk,s}	[kN]	13	20	30	55	86	124	-	-
With lever arm	Steel, Property class 4.6 and 4.8	M _{Rk,s}	[Nm]	15	30	52	133	260	449	666	900
	Steel, Property class 5.8	M _{Rk,s}	[Nm]	19	37	65	166	324	560	833	1123
	Steel, Property class 8.8	M _{Rk,s}	[Nm]	30	60	105	266	519	896	1333	1797
	Stainless steel A4 and HCR, Property class 50	M _{Rk,s}	[Nm]	19	37	66	167	325	561	832	1125
	Stainless steel A4 and HCR, Property class 70	M _{Rk,s}	[Nm]	26	52	92	232	454	784	-	-
Characteristic shear resistance, Partial safety factor											
Steel, Property class 4.6		γ _{Ms,V} ¹⁾	[-]	1,67							
Steel, Property class 4.8		γ _{Ms,V} ¹⁾	[-]	1,25							
Steel, Property class 5.8		γ _{Ms,V} ¹⁾	[-]	1,25							
Steel, Property class 8.8		γ _{Ms,V} ¹⁾	[-]	1,25							
Stainless steel A4 and HCR, Property class 50		γ _{Ms,V} ¹⁾	[-]	2,38							
Stainless steel A4 and HCR, Property class 70		γ _{Ms,V} ¹⁾	[-]	1,56							

¹⁾ in absence of national regulation

Chemofast Injection System STVK or STVK Nordic for concrete

Performances

Characteristic values for steel tension resistance and steel shear resistance of threaded rods

Annex C 1

Table C2: Characteristic values of tension loads under static, quasi-static action and seismic action (performance category C1)

Anchor size threaded rod				M 8	M 10	M 12	M 16	M 20	M 24	M 27	M 30
Steel failure											
Characteristic tension resistance		$N_{Rk,s}$	[kN]	see Table C1							
		$N_{Rk,s,C1}$	[kN]	$1,0 \cdot N_{Rk,s}$							
Partial safety factor		$\gamma_{Ms,N}$	[-]	see Table C1							
Combined pull-out and concrete failure											
Characteristic bond resistance in non-cracked concrete C20/25											
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	10	12	12	12	12	11	10	9
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	7,5	8,5	8,5	8,5	No Performance Determined (NPD)			
Temperature range II: 80°C/50°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	7,5	9	9	9	9	8,5	7,5	6,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	5,5	6,5	6,5	6,5	No Performance Determined (NPD)			
Temperature range III: 120°C/72°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	5,5	6,5	6,5	6,5	6,5	6,5	5,5	5,0
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	4,0	5,0	5,0	5,0	No Performance Determined (NPD)			
Characteristic bond resistance in cracked concrete C20/25											
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm²]	4,0	5,0	5,5	5,5	5,5	5,5	6,5	6,5
		$\tau_{Rk,C1}$	[N/mm²]	2,5	3,1	3,7	3,7	3,7	3,8	4,5	4,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	4,0	4,0	5,5	5,5	No Performance Determined (NPD)			
		$\tau_{Rk,C1}$	[N/mm²]	2,5	2,5	3,7	3,7	No Performance Determined (NPD)			
Temperature range II: 80°C/50°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm²]	2,5	3,5	4,0	4,0	4,0	4,0	4,5	4,5
		$\tau_{Rk,C1}$	[N/mm²]	1,6	2,2	2,7	2,7	2,7	2,8	3,1	3,1
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	2,5	3,0	4,0	4,0	No Performance Determined (NPD)			
		$\tau_{Rk,C1}$	[N/mm²]	1,6	1,9	2,7	2,7	No Performance Determined (NPD)			
Temperature range III: 120°C/72°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm²]	2,0	2,5	3,0	3,0	3,0	3,0	3,5	3,5
		$\tau_{Rk,C1}$	[N/mm²]	1,3	1,6	2,0	2,0	2,0	2,1	2,4	2,4
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	2,0	2,5	3,0	3,0	No Performance Determined (NPD)			
		$\tau_{Rk,C1}$	[N/mm²]	1,3	1,6	2,0	2,0	No Performance Determined (NPD)			
Increasing factors for concrete (only static or quasi-static actions) ψ_c		C25/30		1,02							
		C30/37		1,04							
		C35/45		1,07							
		C40/50		1,08							
		C45/55		1,09							
		C50/60		1,10							
Factor according to CEN/TS 1992-4-5 Section 6.2.2.3	Non-cracked concrete	k_8	[-]	10,1							
	Cracked concrete			7,2							
Concrete cone failure											
Factor according to CEN/TS 1992-4-5 Section 6.2.3.1	Non-cracked concrete	k_{ucr}	[-]	10,1							
	Cracked concrete	k_{cr}	[-]	7,2							
Edge distance		$c_{cr,N}$	[mm]	$1,5 h_{ef}$							
Axial distance		$s_{cr,N}$	[mm]	$3,0 h_{ef}$							
Splitting											
Edge distance		$c_{cr,sp}$	[mm]	$1,0 \cdot h_{ef} \leq 2 \cdot h_{ef} \left(2,5 - \frac{h}{h_{ef}} \right) \leq 2,4 \cdot h_{ef}$							
Axial distance		$s_{cr,sp}$	[mm]	$2 c_{cr,sp}$							
Installation safety factor (dry and wet concrete)				$\gamma_2 = \gamma_{inst}$	1,0	1,2					
Installation safety factor (flooded bore hole)				$\gamma_2 = \gamma_{inst}$	1,4			No Performance Determined (NPD)			
Chemofast Injection System STVK or STVK Nordic for concrete								Annex C 2			
Performances Characteristic values of tension loads under static, quasi-static action and seismic action (performance category C1)											

Table C3: Characteristic values of shear loads under static, quasi-static action and seismic action (performance category C1)

Anchor size threaded rod			M 8	M 10	M 12	M 16	M 20	M24	M 27	M 30
Steel failure without lever arm										
Characteristic shear resistance	$V_{Rk,s}$	[kN]	see Table C1							
	$V_{Rk,s,C1}$	[kN]	$0,70 \cdot V_{Rk,s}$							
Partial safety factor	$\gamma_{Ms,V}$	[-]	see Table C1							
Ductility factor according to CEN/TS 1992-4-5 Section 6.3.2.1	k_2		0,8							
Steel failure with lever arm										
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	see Table C1							
	$M^0_{Rk,s,C1}$	[Nm]	No Performance Determined (NPD)							
Partial safety factor	$\gamma_{Ms,V}$	[-]	see Table C1							
Concrete pry-out failure										
Factor k_3 in equation (27) of CEN/TS 1992-4-5 Section 6.3.3 Factor k in equation (5.7) of Technical Report TR 029	$k_{(3)}$		2,0							
Installation safety factor	$\gamma_2 = \gamma_{inst}$		1,0							
Concrete edge failure										
Effective length of anchor	l_f	[mm]	$l_f = \min(h_{ef}; 8 d_{nom})$							
Outside diameter of anchor	d_{nom}	[mm]	8	10	12	16	20	24	27	30
Installation safety factor	$\gamma_2 = \gamma_{inst}$		1,0							
</										

Table C4: Characteristic values of tension loads under static, quasi-static action and seismic action (performance category C1)

Anchor size reinforcing bar				Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Steel failure												
Characteristic tension resistance		N _{Rk,s}	[kN]	A _s · f _{yk} ¹⁾								
		N _{Rk,s,C1}	[kN]	1,0 · A _s · f _{yk} ¹⁾								
Cross section area		A _s	[mm²]	50	79	113	154	201	214	491	616	804
Partial safety factor		γ _{Ms,N}	[-]	1,4 ²⁾								
Combined pull-out and concrete failure												
Characteristic bond resistance in non-cracked concrete C20/25												
Temperature range I: 40°C/24°C	dry and wet concrete	τ _{Rk,ucr}	[N/mm²]	10	12	12	12	12	12	11	10	8,5
	flooded bore hole	τ _{Rk,ucr}	[N/mm²]	7,5	8,5	8,5	8,5	8,5	No Performance Determined (NPD)			
Temperature range II: 80°C/50°C	dry and wet concrete	τ _{Rk,ucr}	[N/mm²]	7,5	9	9	9	9	9	8,0	7,0	6,0
	flooded bore hole	τ _{Rk,ucr}	[N/mm²]	5,5	6,5	6,5	6,5	6,5	No Performance Determined (NPD)			
Temperature range III: 120°C/72°C	dry and wet concrete	τ _{Rk,ucr}	[N/mm²]	5,5	6,5	6,5	6,5	6,5	6,5	6,0	5,0	4,5
	flooded bore hole	τ _{Rk,ucr}	[N/mm²]	4,0	5,0	5,0	5,0	5,0	No Performance Determined (NPD)			
Characteristic bond resistance in cracked concrete C20/25												
Temperature range I: 40°C/24°C	dry and wet concrete	τ _{Rk,cr}	[N/mm²]	4,0	5,0	5,5	5,5	5,5	5,5	5,5	6,5	6,5
		τ _{Rk,C1}	[N/mm²]	2,5	3,1	3,7	3,7	3,7	3,7	3,8	4,5	4,5
	flooded bore hole	τ _{Rk,cr}	[N/mm²]	4,0	4,0	5,5	5,5	5,5	No Performance Determined (NPD)			
		τ _{Rk,C1}	[N/mm²]	2,5	2,5	3,7	3,7	3,7	No Performance Determined (NPD)			
Temperature range II: 80°C/50°C	dry and wet concrete	τ _{Rk,cr}	[N/mm²]	2,5	3,5	4,0	4,0	4,0	4,0	4,0	4,5	4,5
		τ _{Rk,C1}	[N/mm²]	1,6	2,2	2,7	2,7	2,7	2,7	2,8	3,1	3,1
	flooded bore hole	τ _{Rk,cr}	[N/mm²]	2,5	3,0	4,0	4,0	4,0	No Performance Determined (NPD)			
		τ _{Rk,C1}	[N/mm²]	1,6	1,9	2,7	2,7	2,7	No Performance Determined (NPD)			
Temperature range III: 120°C/72°C	dry and wet concrete	τ _{Rk,cr}	[N/mm²]	2,0	2,5	3,0	3,0	3,0	3,0	3,0	3,5	3,5
		τ _{Rk,C1}	[N/mm²]	1,3	1,6	2,0	2,0	2,0	2,0	2,1	2,4	2,4
	flooded bore hole	τ _{Rk,cr}	[N/mm²]	2,0	2,5	3,0	3,0	3,0	No Performance Determined (NPD)			
		τ _{Rk,C1}	[N/mm²]	1,3	1,6	2,0	2,0	2,0	No Performance Determined (NPD)			
Increasing factors for concrete (only static or quasi-static actions) ψ _c		C25/30		1,02								
		C30/37		1,04								
		C35/45		1,07								
		C40/50		1,08								
		C45/55		1,09								
		C50/60		1,10								
Factor according to CEN/TS 1992-4-5 Section 6.2.2.3	Non-cracked concrete	k ₈	[-]	10,1								
	Cracked concrete			7,2								
Concrete cone failure												
Factor according to CEN/TS 1992-4-5 Section 6.2.3.1	Non-cracked concrete	k _{ucr}	[-]	10,1								
	Cracked concrete	k _{cr}	[-]	7,2								
Edge distance		c _{cr,N}	[mm]	1,5 h _{ef}								
Axial distance		s _{cr,N}	[mm]	3,0 h _{ef}								
Splitting												
Edge distance		c _{cr,sp}	[mm]	$1,0 \cdot h_{ef} \leq 2 \cdot h_{ef} \left(2,5 - \frac{h}{h_{ef}} \right) \leq 2,4 \cdot h_{ef}$								
Axial distance		s _{cr,sp}	[mm]	2 c _{cr,sp}								
Installation safety factor (dry and wet concrete)		γ ₂ = γ _{inst}		1,0	1,2							
Installation safety factor (flooded bore hole)		γ ₂ = γ _{inst}		1,4						No Performance Determined (NPD)		
¹⁾ f _{yk} shall be taken from the specifications of reinforcing bars ²⁾ in absence of national regulation												
Chemofast Injection System STVK or STVK Nordic for concrete										Annex C 4		
Performances Characteristic values of tension loads under static, quasi-static action and seismic action (performance category C1)												

Table C5: Characteristic values of shear loads under static, quasi-static action and seismic action (performance category C1)

Anchor size reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Steel failure without lever arm											
Characteristic shear resistance	V _{Rk,s}	[kN]	0,50 • A _s • f _{uk} ¹⁾								
	V _{Rk,s,C1}	[kN]	0,35 • A _s • f _{uk} ¹⁾								
Cross section area	A _s	[mm²]	50	79	113	154	201	214	491	616	804
Partial safety factor	γ _{Ms,V}	[-]	1,5 ²⁾								
Ductility factor according to CEN/TS 1992-4-5 Section 6.3.2.1	k ₂		0,8								
Steel failure with lever arm											
Characteristic bending moment	M ⁰ _{Rk,s}	[Nm]	1.2 • W _{el} • f _{uk} ¹⁾								
	M ⁰ _{Rk,s, C1}	[Nm]	No Performance Determined (NPD)								
Elastic section modulus	W _{el}	[mm³]	50	98	170	269	402	785	1534	2155	3217
Partial safety factor	γ _{Ms,V}	[-]	1,5 ²⁾								
Concrete pry-out failure											
Factor k ₃ in equation (27) of CEN/TS 1992-4-5 Section 6.3.3 Factor k in equation (5.7) of Technical Report TR 029	k ₍₃₎		2,0								
Installation safety factor	γ ₂ = γ _{inst}		1,0								
Concrete edge failure											
Effective length of anchor	l _f	[mm]	l _f = min(h _{ef} ; 8 d _{nom})								
Outside diameter of anchor	d _{nom}	[mm]	8	10	12	14	16	20	25	28	32
Installation safety factor	γ ₂ = γ _{inst}		1,0								
¹⁾ f _{uk} shall be taken from the specifications of reinforcing bars ²⁾ in absence of national regulation											
Chemofast Injection System STVK or STVK Nordic for concrete								Annex C 5			
Performances Characteristic values of shear loads under static, quasi-static action and seismic action (performance category C1)											

Table C6: Displacements under tension load¹⁾ (threaded rod)

Anchor size threaded rod			M 8	M 10	M 12	M 16	M 20	M24	M 27	M 30
Non-cracked concrete C20/25										
Temperature range I: 40°C/24°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,021	0,023	0,026	0,031	0,036	0,041	0,045	0,049
	$\delta_{N_{\infty}}$ -factor	[mm/(N/mm ²)]	0,030	0,033	0,037	0,045	0,052	0,060	0,065	0,071
Temperature range II: 80°C/50°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,050	0,056	0,063	0,075	0,088	0,100	0,110	0,119
	$\delta_{N_{\infty}}$ -factor	[mm/(N/mm ²)]	0,072	0,081	0,090	0,108	0,127	0,145	0,159	0,172
Temperature range III: 120°C/72°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,050	0,056	0,063	0,075	0,088	0,100	0,110	0,119
	$\delta_{N_{\infty}}$ -factor	[mm/(N/mm ²)]	0,072	0,081	0,090	0,108	0,127	0,145	0,159	0,172
Cracked concrete C20/25										
Temperature range I: 40°C/24°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,090		0,070					
	$\delta_{N_{\infty}}$ -factor	[mm/(N/mm ²)]	0,105		0,105					
Temperature range II: 80°C/50°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,219		0,170					
	$\delta_{N_{\infty}}$ -factor	[mm/(N/mm ²)]	0,255		0,245					
Temperature range III: 120°C/72°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,219		0,170					
	$\delta_{N_{\infty}}$ -factor	[mm/(N/mm ²)]	0,255		0,245					

¹⁾ Calculation of the displacement

$$\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau; \quad \tau: \text{action bond stress for tension}$$

$$\delta_{N_{\infty}} = \delta_{N_{\infty}}\text{-factor} \cdot \tau;$$

Table C7: Displacements under shear load¹⁾ (threaded rod)

Anchor size threaded rod			M 8	M 10	M 12	M 16	M 20	M24	M 27	M 30
For non-cracked concrete C20/25										
All temperature ranges	δ_{V0} -factor	[mm/(kN)]	0,06	0,06	0,05	0,04	0,04	0,03	0,03	0,03
	$\delta_{V_{\infty}}$ -factor	[mm/(kN)]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05
For cracked concrete C20/25										
All temperature ranges	δ_{V0} -factor	[mm/(kN)]	0,12	0,12	0,11	0,10	0,09	0,08	0,08	0,07
	$\delta_{V_{\infty}}$ -factor	[mm/(kN)]	0,18	0,18	0,17	0,15	0,14	0,13	0,12	0,10

¹⁾ Calculation of the displacement

$$\delta_{V0} = \delta_{V0}\text{-factor} \cdot V; \quad V: \text{action shear load}$$

$$\delta_{V_{\infty}} = \delta_{V_{\infty}}\text{-factor} \cdot V;$$

Chemofast Injection System STVK or STVK Nordic for concrete

Performances
Displacements (threaded rods)

Annex C 6

Table C8: Displacements under tension load¹⁾ (rebar)

Anchor size reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Non-cracked concrete C20/25											
Temperature range I: 40°C/24°C	δ _{N0} -factor	[mm/(N/mm²)]	0,021	0,023	0,026	0,028	0,031	0,036	0,043	0,047	0,052
	δ _{N∞} -factor	[mm/(N/mm²)]	0,030	0,033	0,037	0,041	0,045	0,052	0,061	0,071	0,075
Temperature range II: 80°C/50°C	δ _{N0} -factor	[mm/(N/mm²)]	0,050	0,056	0,063	0,069	0,075	0,088	0,104	0,113	0,126
	δ _{N∞} -factor	[mm/(N/mm²)]	0,072	0,081	0,090	0,099	0,108	0,127	0,149	0,163	0,181
Temperature range III: 120°C/72°C	δ _{N0} -factor	[mm/(N/mm²)]	0,050	0,056	0,063	0,069	0,075	0,088	0,104	0,113	0,126
	δ _{N∞} -factor	[mm/(N/mm²)]	0,072	0,081	0,090	0,099	0,108	0,127	0,149	0,163	0,181
Cracked concrete C20/25											
Temperature range I: 40°C/24°C	δ _{N0} -factor	[mm/(N/mm²)]	0,090			0,070					
	δ _{N∞} -factor	[mm/(N/mm²)]	0,105			0,105					
Temperature range II: 80°C/50°C	δ _{N0} -factor	[mm/(N/mm²)]	0,219			0,170					
	δ _{N∞} -factor	[mm/(N/mm²)]	0,255			0,245					
Temperature range III: 120°C/72°C	δ _{N0} -factor	[mm/(N/mm²)]	0,219			0,170					
	δ _{N∞} -factor	[mm/(N/mm²)]	0,255			0,245					

¹⁾ Calculation of the displacement

$$\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau; \quad \tau: \text{action bond stress for tension}$$

$$\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot \tau;$$

Table C9: Displacement under shear load¹⁾ (rebar)

Anchor size reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Non-cracked concrete C20/25											
All temperature ranges	δ _{v0} -factor	[mm/(kN)]	0,06	0,05	0,05	0,04	0,04	0,04	0,03	0,03	0,03
	δ _{v∞} -factor	[mm/(kN)]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,04	0,04
Cracked concrete C20/25											
All temperature ranges	δ _{v0} -factor	[mm/(kN)]	0,12	0,12	0,11	0,11	0,10	0,09	0,08	0,07	0,06
	δ _{v∞} -factor	[mm/(kN)]	0,18	0,18	0,17	0,16	0,15	0,14	0,12	0,11	0,10

¹⁾ Calculation of the displacement

$$\delta_{V0} = \delta_{V0}\text{-factor} \cdot V; \quad V: \text{action shear load}$$

$$\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V;$$

Chemofast Injection System STVK or STVK Nordic for concrete

Performances
Displacements (rebar)

Annex C 7