



Approval body for construction products and types of construction

#### **Bautechnisches Prüfamt**

An institution established by the Federal and Laender Governments



# European Technical Assessment

# ETA-09/0394 of 30 March 2017

English translation prepared by DIBt - Original version in German language

#### **General Part**

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

fischer termoz CN 8 / fischer termoz CN 8 R / fischer termoz CNplus 8

Nailed-in plastic anchor for fixing of external thermal insulation composite systems with rendering in concrete and masonry

fischerwerke GmbH & Co. KG Weinhalde 14-18 72178 Waldachtal DEUTSCHLAND

fischerwerke

21 pages including 3 annexes which form an integral part of this assessment

European Assessment Document (EAD) 330335-00-0604

ETA-09/0394 issued on 18 March 2016



# European Technical Assessment ETA-09/0394

Page 2 of 21 | 30 March 2017

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Page 3 of 21 | 30 March 2017

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#### Specific part

#### 1 Technical description of the product

The fischer nailed-in anchor termoz CN 8 and termoz CNplus 8 consists of an anchor sleeve with an enlarged shaft made of polypropylene, an insulation plate made of glass fibre reinforced polyamide (termoz CN 8 / 250-390) and a special compound nail consisting of two parts, one made of glass fibre reinforced polyamide for the shaft element and the other part made of galvanised steel.

The specific nail for the anchor types termoz CN 8 / 250 - 390 and termoz CN 8 R / 250 - 310 is made of galvanized steel which is used together with a separate plastic cylinder made of glass fibre reinforced polyamide.

The serrated expanding part of the anchor sleeve is slotted.

The anchor may in addition be combined with the anchor plates DT 90, DT 110 and DT 140.

The product description is given in Annex A.

#### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verification and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

#### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic tension resistance	See Annex C 1, C 2
Edge distances and spacing	See Annex B 2
Plate stiffness	See Annex C 4
Displacements	See Annex C 4

#### 3.2 Energy economy and heat retention (BWR 6)

Essential characteristic	Performance
Point thermal transmittance	See Annex C 3

# 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 330335-00-0604, the applicable European legal act is: [97/463/EC].

The system to be applied is: 2+



# European Technical Assessment ETA-09/0394

Page 4 of 21 | 30 March 2017

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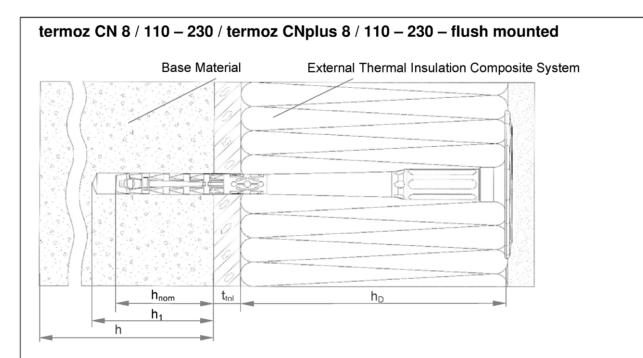
5 Technical details necessary for the implementation of the AVCP system, as provided in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

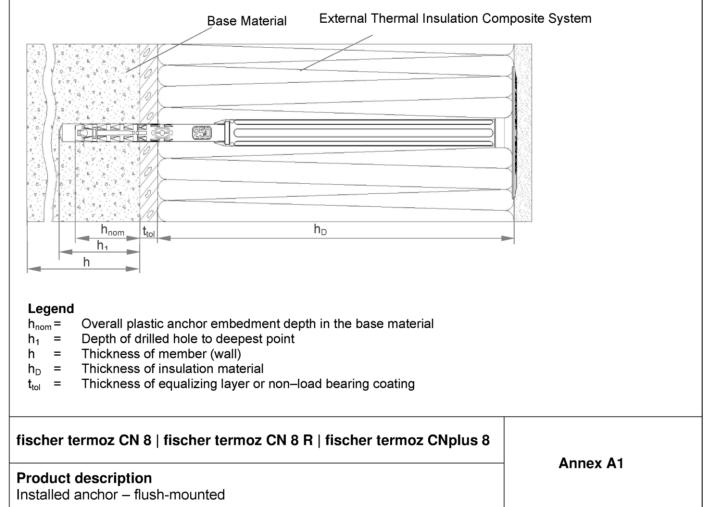
Issued in Berlin on 30 March 2017 by Deutsches Institut für Bautechnik

Uwe Bender Head of Department *beglaubigt:* Ziegler



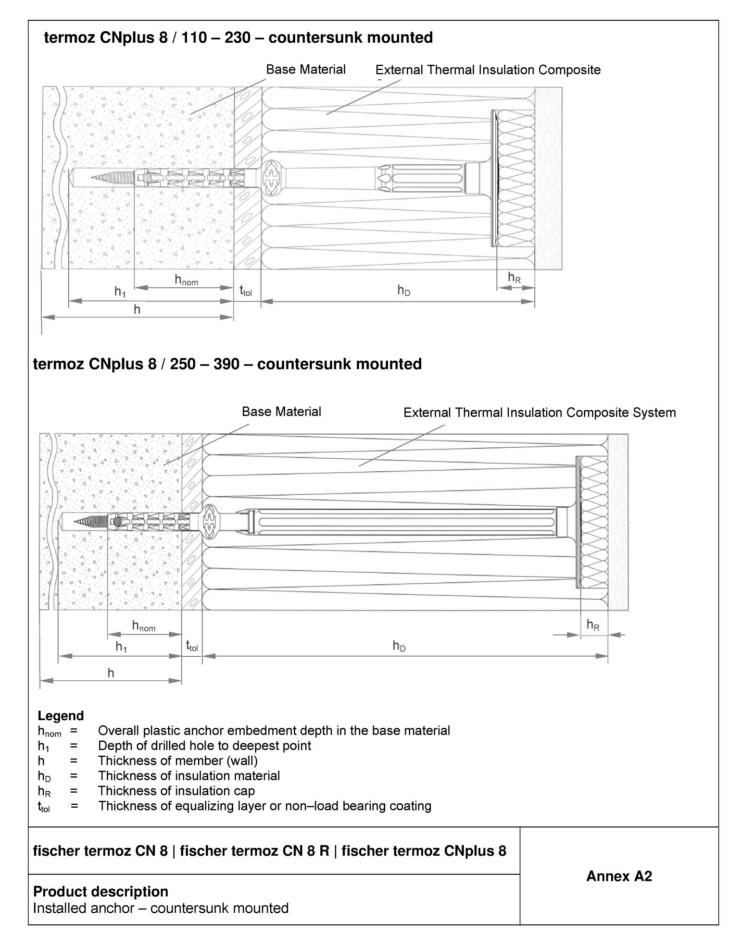


# termoz CN 8 / 250 – 390 / termoz CN 8 R / 250 – 310 / termoz CN<br/>plus 8 / 250-390 – flush mounted



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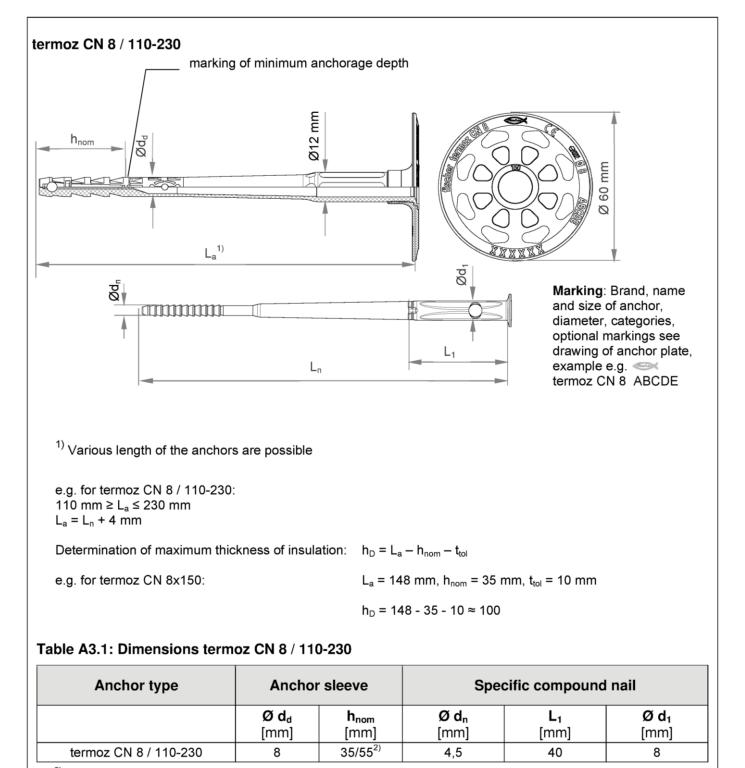




# Page 7 of European Technical Assessment ETA-09/0394 of 30 March 2017

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<sup>2)</sup> Only for use cat. E

fischer termoz CN 8   fischer termoz CN 8 R	fischer termoz CNplus 8
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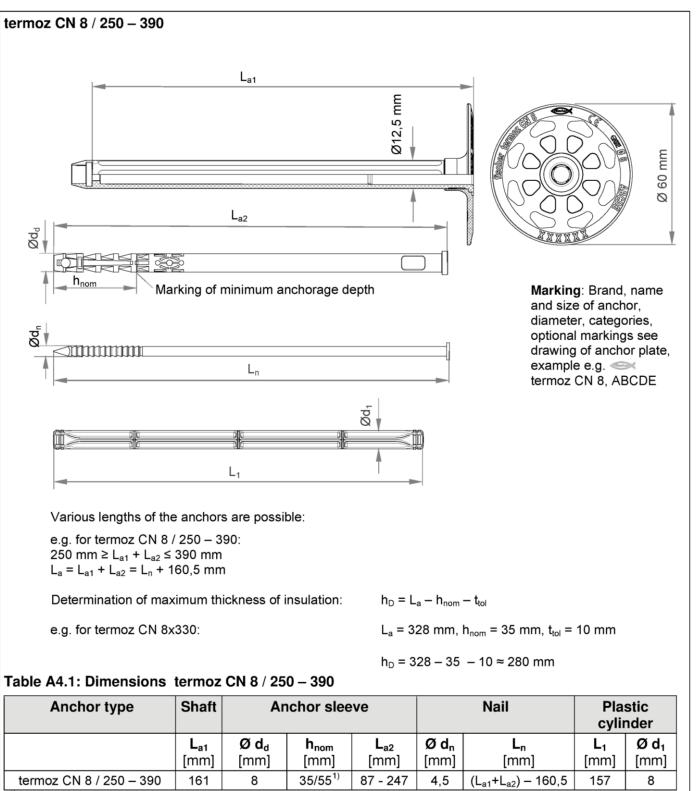
### Annex A3

**Product description** Dimensions termoz CN8 / 110-230

#### Page 8 of European Technical Assessment ETA-09/0394 of 30 March 2017

English translation prepared by DIBt





<sup>1)</sup> Only for use cat. E

### fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

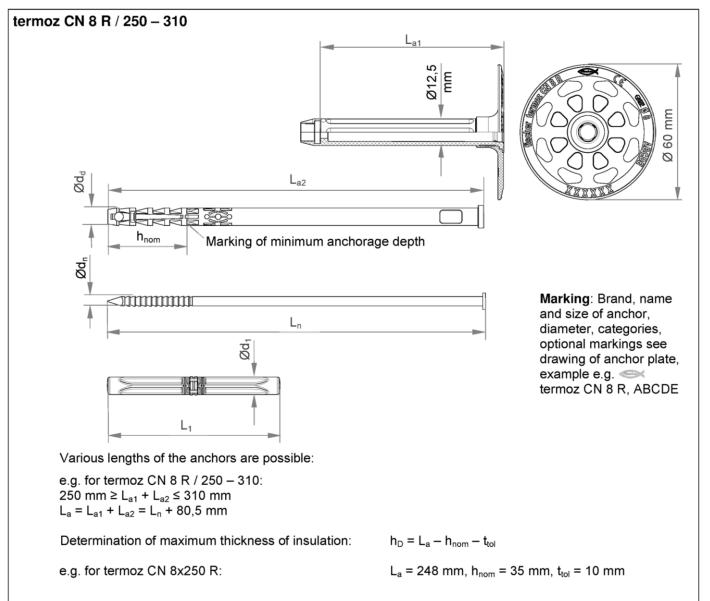
# Product description

Dimensions termoz CN8 / 250-390

# Page 9 of European Technical Assessment ETA-09/0394 of 30 March 2017

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#### $h_D = 248 - 35 - 10 \approx 200 \text{ mm}$

# Table A5.1: Dimensions termoz CN 8 R / 250 – 310

Anchor type	Shaft	An	Anchor sleeve Nail Plastic cylinder					
	L <sub>a1</sub> [mm]	<b>Ø d</b> ₄ [mm]	<b>h</b> <sub>nom</sub> [mm]	L <sub>a2</sub> [mm]	<b>Ø d</b> <sub>n</sub> [mm]			Ø d₁ [mm]
termoz CN 8 R / 250 – 310	81	8	35/55 <sup>1)</sup>	167 - 247	4,5	$(L_{a1}+L_{a2}) - 80,5$	77	8

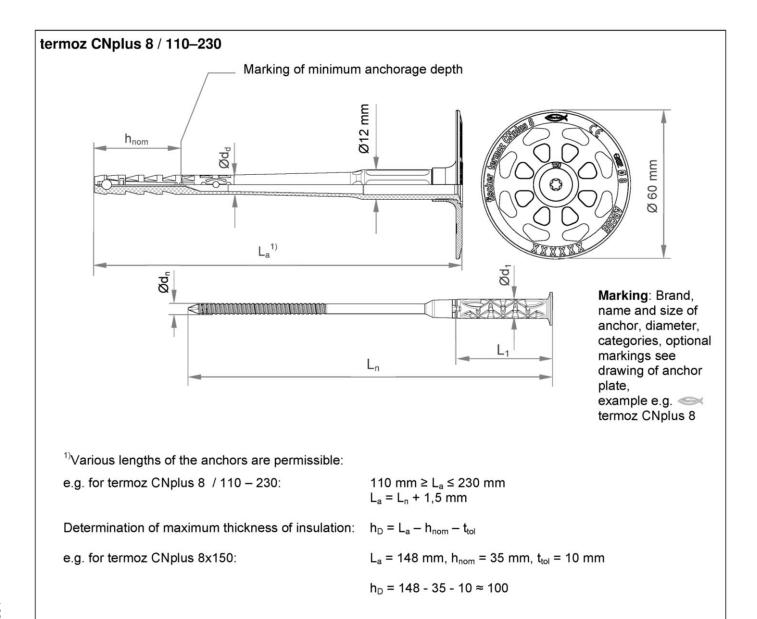
<sup>1)</sup> Only for use cat. E

# fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

# Product description

Dimensions termoz CN8 R / 250-310





# Table A6.1: Dimensions termoz CNplus 8 / 110–230

Anchor type	Ancho	Specific compound nail					
	Ø d₀ [mm]	h <sub>nom</sub> [mm]	Ød <sub>n</sub> [mm]	L <sub>n</sub> [mm]	L <sub>1</sub> [mm]	Ø d₁ [mm]	
termoz CNplus 8 / 110-230	8	35/55 <sup>1)</sup>	4,3	L <sub>a</sub> – 1,5	40	8	

<sup>)</sup> Only for use cat. D & E

# fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

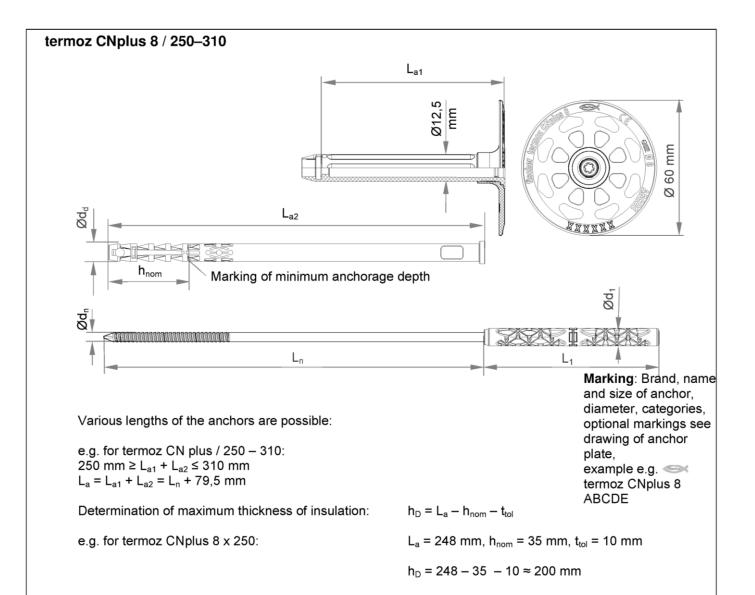
# Product description

Dimensions termoz CNplus 8 / 110-230

# Page 11 of European Technical Assessment ETA-09/0394 of 30 March 2017

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### Table A7.1: Dimensions termoz CNplus 8 / 250 – 310

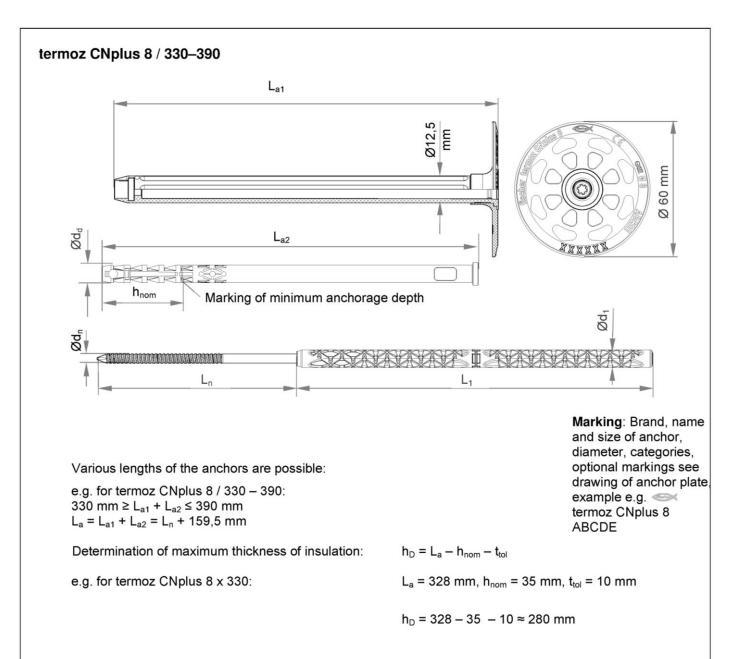
Anchor type	Shaft	An	chor slee	eve	S	pecific compou	nd nai	I
	L <sub>a1</sub> [mm]	<b>Ø d</b> ₄ [mm]	<b>h<sub>nom</sub></b> [mm]	L <sub>a2</sub> [mm]	<b>Ø d</b> <sub>n</sub> [mm]	L <sub>n</sub> [mm]	L <sub>1</sub> [mm]	Ød₁ [mm]
termoz CNplus 8 / 250 – 310	81	8	35/55 <sup>1)</sup>	167 - 247	4,3	$(L_{a1}+L_{a2}) - 79,5$	77,5	8
fischer termoz CN 8   fischer termoz CN 8 R   fischer termoz CNplus 8								
ischer termoz CN 8   fische						Anne	v A7	

Dimensions termoz CNplus 8 / 250-310

# Page 12 of European Technical Assessment ETA-09/0394 of 30 March 2017

English translation prepared by DIBt





# Table A8.1: Dimensions termoz CNplus 8 / 330 - 390

Anchor type	Shaft	4	nchor sle	eve	Specific compound nail			
	L <sub>a1</sub> [mm]	<b>Ø d</b> d [mm]	<b>h<sub>nom</sub></b> [mm]	L <sub>a2</sub> [mm]	Ød <sub>n</sub> [mm]	L <sub>n</sub> [mm]	L₁ [mm]	Ø d₁ [mm]
termoz CNplus 8/ 330 – 390	161	8	35/55 <sup>1)</sup>	167 - 247	4,3	(L <sub>a1</sub> +L <sub>a2</sub> ) – 159,5	157,5	8
<sup>1)</sup> Only for use cat. D & E	-			-				

# fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

#### Product description

Dimensions termoz CNplus 8 / 330-390



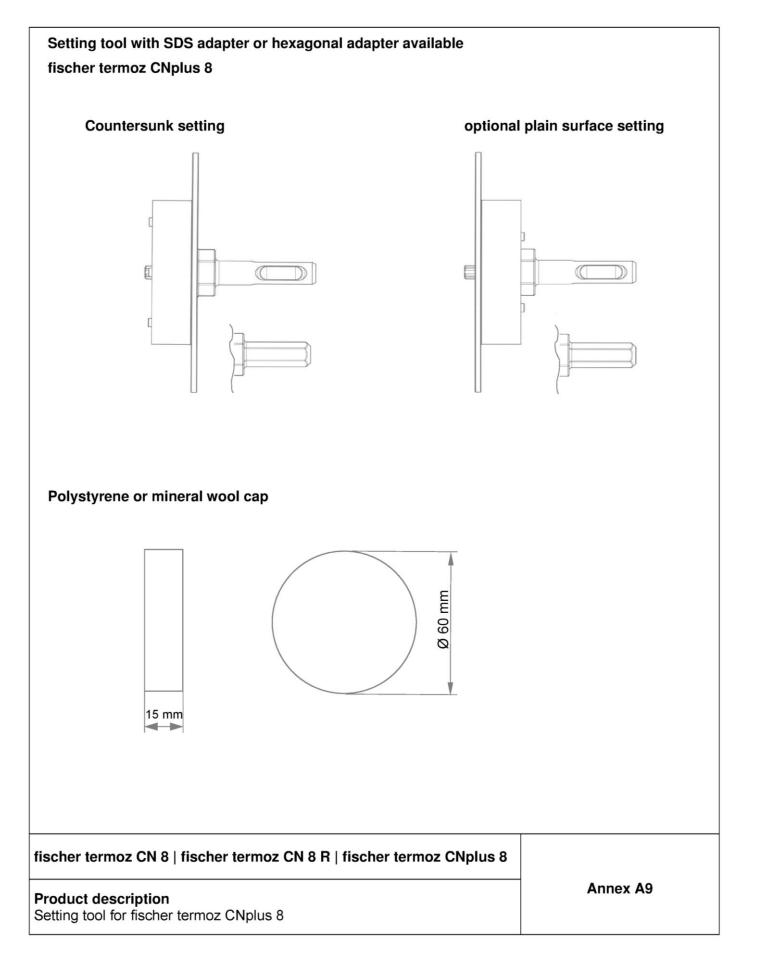
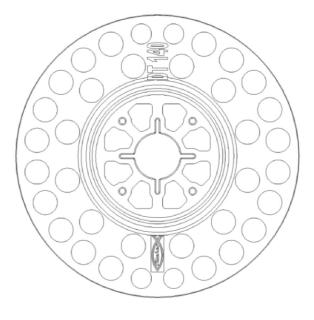
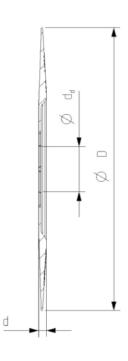




Table A10.1: Material	
Designation	Material
Anchor sleeve	PP, colour: grey
Shaft termoz CN 8 / 250 – 390 or CN 8 R / 250 – 310 or CNplus 8 / 250 - 390	PA6 GF, colour: grey
Plastic cylinder termoz CN 8 / 250 – 390 or CN 8 R / 250 – 310	PA6 GF
Specific nail termoz CN 8 / 250 – 390 or CN 8 R / 250 – 310	Steel gal Zn A2G or A2F according to EN ISO 4042 : 2001
Specific compound nail termoz CN 8 / 110 – 230 or CNplus 8 / 110 – 230 or CNplus 8 / 250 - 390	PA6 GF (plastic part of compound nail) Steel gal Zn A2G or A2F according to EN ISO 4042 : 2001
Anchor plate	PA6 GF colour: grey, orange, red, green, yellow, blue
Slip-on plate	PA6 GF colour: grey, orange, red, green, yellow, blue

# Drawing of the slip-on plates





# Table A10.2: Slip-on plate, diameters and material

Slip-on plate	Ø D [mm]	Ø d <sub>d</sub> [mm]	d [mm]	Material
DT 90 / 110 / 140	90 / 110 / 140	22,5	3,9	PA6 GF

# fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

### Product description

Material Slip-on plates combined with termoz CN 8 | termoz CN 8 R| termoz CNplus 8



### Specifications of intended use

#### Anchorages subject to:

• The anchor may only be used for transmission of wind suction loads and shall not be used for the transmission of dead loads of the external thermal insulation composite system (ETICS).

#### **Base materials:**

- · Normal weight concrete (use category A), according to Annex C1 and C2.
- · Solid masonry (use category B), according to Annex C1 and C2.
- Hollow or perforated masonry (use category C), according to Annex C1 and C2.
- · Lightweight aggregate concrete (use category D), according to Annex C1 and C2.
- · Autoclaved aerated concrete (use category E), according to Annex C1 and C2.
- For other base materials of the use categories A, B, C, D and E the characteristic resistance of the anchor may be determined by job site tests acc. to EOTA Technical Report TR 051 Edition December 2016.

#### Temperature Range:

0°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C).

#### Design:

- The anchorages are designed in accordance with EAD 330335-00-0604 under the responsibility of an engineer experienced in anchorages and masonry work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchors is indicated on the design drawings.
- · Fasteners are only to be used for multiple fixings of ETICS.

#### Installation:

- · Hole drilling by the drill modes according to Annex C1 and C2.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on the site.
- Installation temperature from 0°C to +40°C
- Exposure to UV due to solar radiation of the anchor not protected by rendering  $\leq$  6 weeks.

# fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

# Intended use

Specification

Annex B1



#### Table B2.1: Installation parameters / flush mounted

Anchor type				termoz CN 8   CN8 R termoz CNplus 8
Drill hole diameter	do	=	[mm]	8
Cutting diameter of drill bit	$d_{cut}$	≤	[mm]	8,45
Depth of drilled hole to deepest point	h <sub>1</sub>	≥	[mm]	45/55 <sup>1)</sup> /65 <sup>2)</sup>
Overall plastic anchor embedment depth in the base material	$h_{nom}$	≥	[mm]	35/45 <sup>1)</sup> /55 <sup>2)</sup>

<sup>1)</sup> Only CNplus 8: for weather shell (thin concrete slabs) : 35 mm  $\leq$  h<sub>nom</sub>  $\leq$  45 mm

<sup>2)</sup> termoz CN 8 | CN8 R : Only for use cat. "E" | termoz CNplus 8: Only for use cat. "D" & "E"

#### Table B2.2: Installation parameters / countersunk mounted

Anchor type				termoz CNplus 8
Drill hole diameter	d <sub>o</sub>	=	[mm]	8
Cutting diameter of drill bit	d <sub>cut</sub>	≤	[mm]	8,45
Depth of drilled hole to deepest point	h <sub>1</sub>	≥	[mm]	60/70 <sup>1)</sup> /80 <sup>2)</sup>
Overall plastic anchor embedment depth in the base material	h <sub>nom</sub>	2	[mm]	35/45 <sup>1)</sup> /55 <sup>2)</sup>

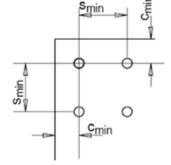
 $^{1)}$  valid for weather shell (thin concrete slabs): 35 mm  $\leq h_{nom} \leq$  45 mm

2) Only for use cat. "D" & "E"

### Table B2.3: Minimum distances and spacing

			termoz CN 8   CN8 R termoz CNplus 8
Minimum thickness of member	h <sub>min</sub> =	[mm]	100
Minimum spacing	s <sub>min</sub> =	[mm]	100
Minimum edge distance	c <sub>min</sub> =	[mm]	100

### Scheme of distance and spacing

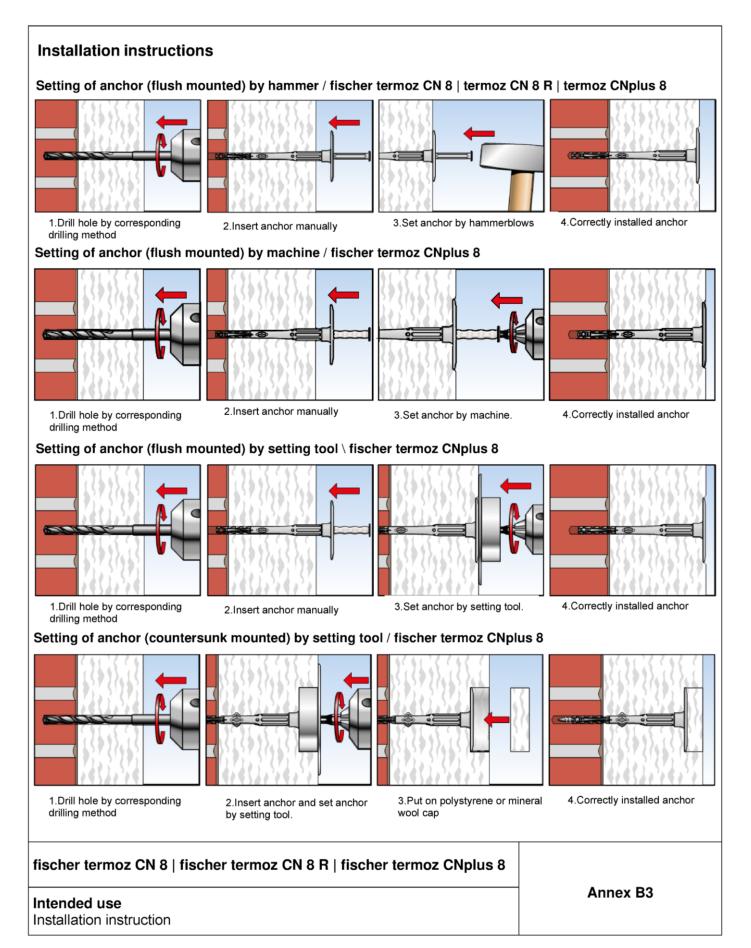


### fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

### Intended use

Installation parameters Minimum distances and spacing Annex B2







Base material	Use cat. <sup>1)</sup>	Min. com- pressive strength <b>f</b> <sub>b</sub> [N/mm <sup>2</sup> ]	Bulk density p [kg/dm <sup>3</sup> ]	Remarks	Drill method	Characteristic resistance N <sub>R</sub> [kN] termoz CN 8 termoz CN 8 F
Concrete ≥ C12/15 - C50/60 EN 206-1:2000	А	-	-	-	н	0,9
Solid clay bricks <b>Mz</b> acc. to EN 771-1:2011	В	12	≥2,0		н	0,9
Calcium silicate solid bricks <b>KS</b> acc. to EN 771-2:2011	В	12	≥ 1,8	Cross section reduced up to 15% by perforation	н	0,9
Solid concrete blocks <b>Vbn</b> acc. to EN 771-3:2011	В	20	≥2,0	vertically to the resting area	н	0,75
Lightweight concrete blocks VbI acc. to EN 771-3:2011	В	8	≥ 1,4		н	0,6
Vertically perforated clay bricks <b>HIz</b> acc. to EN 771-1:2011	с	12	≥ 1,0	Cross section reduced between 15% and 50% by perforation vertically to the resting area. Exterior web thickness $\geq$ 15 mm	R	0,6
Hollow calcium silicate brick KSL	с	20	. ≥1,4	Cross section reduced between 15% and 50% by perforation vertically to	н	0,75
acc. to EN 771-2:2011		12	,	the resting area. Exterior web thickness ≥ 23 mm		0,5
Lightweight concrete hollow blocks <b>Hbl</b> , acc. to EN 771-3:2011	С	10	≥ 1,2	<ul> <li>Cross section reduced between 15% and 50%</li> <li>by perforation vertically to the resting area. Exterior web thickness ≥ 38 mm</li> </ul>	н	0,6
Lightweight aggregate concrete		6				0,6
LAC, acc. to EN 1520:2011, EN 771-3:2011	D	4	≥ 0,8	-	н	0,4
Autoclaved aerated concrete blocks, <b>AAC</b>	E	6	> 0,6	_	R —	<b>0,3</b> <sup>3)</sup>
acc. to EN 771-4:2011		4	> 0,4			<b>0,3</b> <sup>3)</sup>
Partial safety factor					γм <sup>4)</sup>	2,0
<sup>1)</sup> See Annex B1 <sup>2)</sup> R = Rotary drilling   H = Hammer drillin <sup>3)</sup> Only valid for $h_{nom} \ge 55$ mm <sup>4)</sup> In absence of other national regulation	-					
fischer termoz CN 8   fischer te	rmoz	CN 8 R   fis	scher terr	noz CNplus 8		ex C1

# Performance

Characteristic resistance termoz CN 8, termoz CN 8 R



Base material	Use cat. <sup>1)</sup>	Min.	Bulk	Remarks	Drill	Characteristic
		com- pressive strength <b>f</b> <sub>b</sub>	density p [kg/dm³]		method	resistance N <sub>Rk</sub> [kN] termoz CNplus 8
		[N/mm <sup>2</sup> ]				
Concrete ≥ C12/15 - C50/60 EN 206-1:2000	A	-	-	-	н	0,9
Weather resistant concrete shell ≥ C20/25 EN 206-1:2000	А	-	-	$h \geq 42~mm$ ; $t_{fix} \geq 35mm$	н	0,9
Solid clay bricks <b>Mz</b> acc. to EN 771-1:2011	В	20	≥ 1,8		н	0,9
Calcium silicate solid bricks <b>KS</b> acc. to EN 771-2:2011	В	20	≥ 1,8	Cross section reduced up to 15% by perforation	н	0,9
Solid concrete blocks <b>Vbn</b> acc. to EN 771-3:2011	В	20	≥ 2,0	vertically to the resting area	н	0,9
Lightweight concrete blocks <b>Vbl</b> acc. to EN 771-3:2011	в	10	≥ 1,6		н	0,75
Vertically perforated clay bricks <b>HIz</b>	с	48	≥ 1,6	Cross section reduced between 15% and 50% by perforation vertically to the resting area. Exterior web thickness ≥ 17 mm	R	0,75
acc. to EN 771-1:2011		12	≥ 1,0	Cross section reduced between 15% and 50% by perforation vertically to the resting area. Exterior web thickness ≥ 15 mm	K	0,5
Hollow calcium silicate brick <b>KSL</b> acc. to EN 771-2:2011	с	16	≥ 1,4	Cross section reduced between 15% and 50% by perforation vertically to the resting area. Exterior web thickness ≥ 16 mm	н	0,5
Lightweight concrete hollow blocks <b>Hbl</b> , acc. to EN 771-3:2011	с	10	≥ 1,2	Cross section reduced between 15% and 50% by perforation vertically to the resting area. Exterior web thickness ≥ 38 mm	н	0,6
Lightweight aggregate concrete LAC, acc. to EN 1520:2011, EN 771-3:2011	D	6	≥ 0,9	-	н	<b>0</b> ,4 <sup>3)</sup>
Autoclaved aerated concrete blocks, <b>AAC</b> acc. to EN 771-4:2011	E	4	> 0,4	-	R	<b>0,3</b> <sup>3)</sup>
Partial safety factor					γм <sup>4)</sup>	2,0

<sup>4)</sup> In absence of other national regulations

# fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

### Performance

Characteristic resistance termoz CNplus 8

Annex C2



### Table C3.1: Point thermal transmittance acc. to EOTA Technical Report TR 025 : 2007 - 06 fischer termoz CN 8 | fischer termoz CN 8 R

Anchor type	Thickness of insulation material h <sub>D</sub> [mm]	Point thermal transmittance χ [W/K]	
termoz CN 8 / 110-230	60 - 80	0,001	
	> 80 - 180	0,000	
termoz CN 8 / 250-350	200 - 300	0,000	
termoz CN 8 / 370-390	> 300 - 340	0,001	
termoz CN 8 R / 250-310	200 - 260	0,001	

#### Table C3.2: Point thermal transmittance acc. to EOTA Technical Report TR 025 : 2007 - 06 fischer termoz CNplus 8 - flush mounted

Thickness of insulation	Point thermal transmittance χ [W/K]				
material h <sub>D</sub> [mm]	cat. A	cat. B	cat. C	cat. D	cat. E
60	0,001	0,001			0
80	0,001	0,001	0,001	0,001	
100					
120					
140		02 0,002	0,002	0,002	
160	0,002				0,001
180					
200				0,001	
220					
240					
260			0,001	0	
280			0,001		0
300	0,001	0,001		0,001	J
320				5,501	
340				-	-

#### Table C3.3: Point thermal transmittance acc. to EOTA Technical Report TR 025 : 2007 - 06 fischer termoz CNplus 8 - countersunk mounted

Thickness of insulation	Point thermal transmittance $\chi$ [W/K]				
material h <sub>D</sub> [mm]	cat. A	cat. B	cat. C	cat. D	cat. E
80		0	0	0	0
100	0.001				0
120	0,001	0.001			
140		0,001			
160	0.000	1		0.001	
180	0,002	0,002	0,001	0,001	0,001
200			7		
220	0.001	0.001			
240	0,001	0,001			
260					
280	0	0	0	0	
300			- 0		0
320	0,001	0,001	0.001		
340			0,001	-	-

# fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

# Performance

Annex C3

Point thermal transmittance



Table C4.1: Plate stiffness acc. to EOTA Technical Report TR 026 : 2007 – 06						
Anchor typeSize of the anchor plateLoad resistance of the anchor platePlate stiffness[mm][kN][kN/mm]						
termoz CN 8   termoz CN 8 R   termoz CNplus 8	60	1,7	0,6			

### Table C4.2: Displacements termoz CN 8 | termoz CN 8 R

		termoz CN 8	termoz CN 8 R
Base material		Tension load <b>F</b> [kN]	Displacements δ[mm]
Concrete ≥ C12/15 – C50/60 (EN 206-1:2000)		0,30	< 0,3
Clay brick (EN 771-1:2011), Mz 12		0,30	< 0,5
Calcium silicate solid bricks (EN 771-2:2011), KS 12		0,30	< 0,3
Vertically perforated clay brick (EN 771-1:2011), Hlz 12		0,20	< 0,2
Hollow calcium silicate brick (EN 771-2:2011), KSL 12		0,15	< 0,2
Hollow calcium silicate brick (EN 771-2:2011), KSL 20		0,25	< 0,3
Solid concrete blocks (EN 771-3:2011), Vbn 20		0,25	< 0,3
Hollow brick lightweight concrete (EN 771-3:2011), Hbl 4		0,20	< 0,2
Lightweight concrete solid blocks (EN 771-3:2011), Vbl 8		0,20	< 0,2
Lightweight aggregate concrete	LAC 4	0,15	< 0.2
(EN 1520:2011, EN 771-3:2011)	LAC 6	0,20	< 0,3
Autoclaved aerated concrete blocks	AAC 4	0,10	< 0,2
EN 771-4:2011	AAC 6	0,13	< 0,3

### Table C4.3: Displacements termoz CNplus 8

	termoz CNplus 8		
Base material		Tension load <b>F</b> [kN]	Displacements δ [mm]
Concrete ≥ C12/15 – C50/60 (EN 206-1:2000)		0,30	< 0,1
Weather resistant concrete shell $\geq$ C20/25 (EN 206-1:2000)		0,30	< 0,1
Clay brick (EN 771-1:2011), Mz 20		0,30	< 0,2
Calcium silicate solid bricks (EN 771-2:2011), KS 20		0,30	< 0,2
Solid concrete blocks (EN 771-3:2011), Vbn 20		0,30	< 0,2
Lightweight concrete solid blocks (EN 771-3:2011), Vbl 10		0,25	< 0,1
Vertically perforated clay brick (EN 771-1:2011), HIz 48		0,25	< 0,2
Vertically perforated clay brick (EN 771-1:2011), HIz 12		0,17	< 0,1
Hollow calcium silicate brick (EN 771-2:2011), KSL 16		0,17	< 0,1
Hollow brick lightweight concrete (EN 771-3:2011), Hbl 10		0,20	< 0,1
Lightweight aggregate concrete (EN 1520:2011, EN 771-3:2011)	LAC 6	0,13	< 0,2
Autoclaved aerated concrete blocks (EN 771-4:2011)	AAC 4	0,10	< 0,1

# fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

Annex C4

Performance Plate stiffness Displacements

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