

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

**ETA-11/0323**  
**of 22 August 2017**

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Index SLRT

Product family  
to which the construction product belongs

Torque controlled expansion anchor  
for use in concrete

Manufacturer

INDEX Técnicas Expansivas S. L.  
Segador 13. P.I. La Portalada II  
26006 LOGROÑO-ESPAÑA  
SPANIEN

Manufacturing plant

INDEX Plant 1

This European Technical Assessment  
contains

16 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

European Assessment Document (EAD)  
330232-00-0601

This version replaces

ETA-11/0323 issued on 3 July 2015

**European Technical Assessment**

**ETA-11/0323**

English translation prepared by DIBt

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## Specific Part

### 1 Technical description of the product

The Index SLRT is an anchor made of galvanised steel of sizes M6, M8, M10, M12 and M16 which is placed into a drilled hole and anchored by torque-controlled expansion.

The product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for static and quasi static action and seismic performance category C1 and C2	See Annex C 1 / C 2
Displacements	See Annex C 5

#### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorage satisfy requirements for Class A1
Resistance to fire	See Annex C 3 / C 4

### 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Documents EAD No. 330232-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

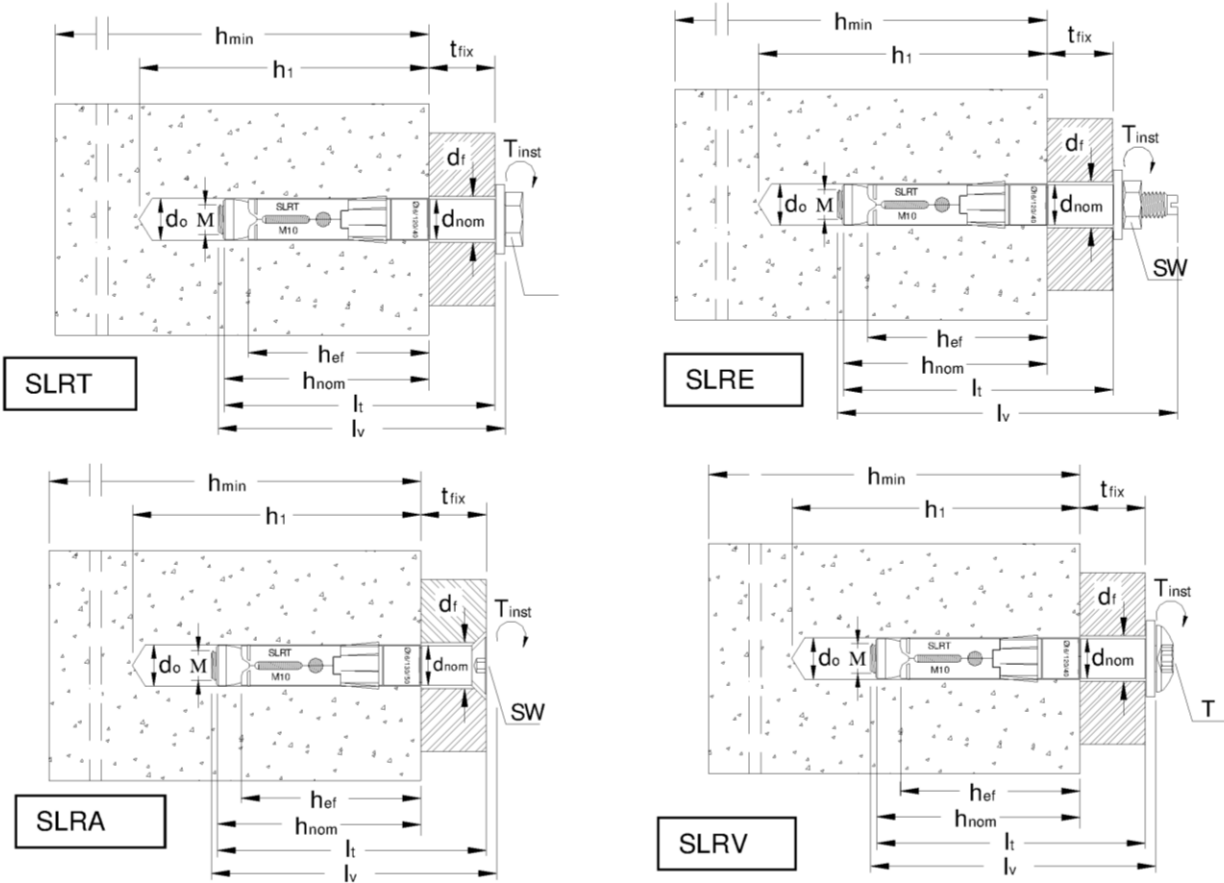
Issued in Berlin on 22 August 2017 by Deutsches Institut für Bautechnik

Lars Eckfeldt  
p.p. Head of Department

*beglaubigt:*  
Baderschneider

**Installed conditions**

Installation for static, quasi-static and seismic performance category C1 and C2



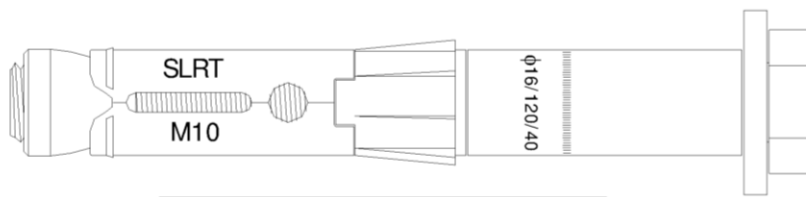
**Designation**

$d_{nom}$	Outside diameter of the anchor
$T_{inst}$	Required torque moment
$t_{fix}$	Thickness of the fixtures
$d_0$	Diameter of the drill hole
$d_f$	Diameter of the clearance hole in the fixture
$h_{min}$	Minimum thickness of the concrete member
$h_{nom}$	Overall anchor embedment depth
$h_{ef}$	Anchorage depth
$l_t$	Anchor length
$l_v$	Bolt length
$T$	Hexalobular socket number
$SW$	Wrench size/Socket size
$H$	Hexagonal socket

**Index SLRT**

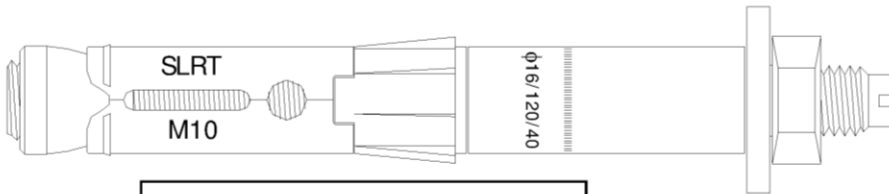
**Product description**  
Installed condition

**Annex A 1**



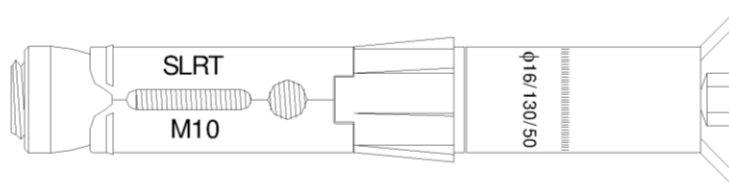
Anchor type SLRT with hexagonal head screw

**SLRT**



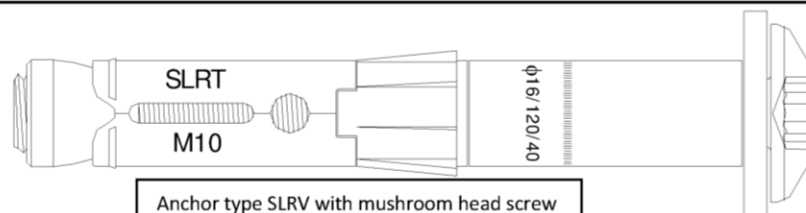
Anchor type SLRE with threaded stud

**SLRE**



Anchor type SLRA with flat countersunk head screw

**SLRA**



Anchor type SLRV with mushroom head screw

**SLRV**

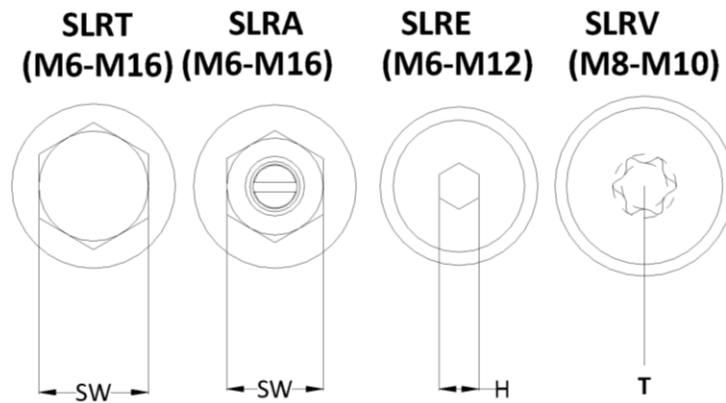
**Table A1: Materials**

ITEM	Description	Finishing
1	Zinc plated conical steel nut	Materials galvanised $\geq 5$ [ $\mu\text{m}$ ] according to ISO 4042:1999
2	Zinc plated expansion steel sleeve (marking: SLRT / bolt size, e.g. M10)	
3	Nylon 6.6 cylinder with helix, red brick color	
4	Zinc plated steel extension (marking: $d_{\text{nom}}/l_t/t_{\text{fix}}$ , e.g. $\emptyset 16/120/40$ )	
5	Zinc plated steel washer	
6	Zinc plated steel hexagonal head bolt, class 8.8 according to ISO 898-1:2012	
7	Zinc plated steel hexagonal nut, class 8 according to ISO 898-2:2012	
8	Zinc plated steel threaded stud, class 8.8 according to ISO 898-1:2012	
9	Zinc plated steel countersunk washer, according to EN 10083:2006	
10	Zinc plated steel flat countersunk head screw, class 8.8 accc.to ISO 898-1:2012	
11	Zinc plated steel mushroom head screw, class 8.8 according to ISO 898-1:2012	

**Index SLRT**

**Product description**  
Anchor types and components

**Annex A 2**



**Table A2: SLRT dimensions**

Item	Outside diameter of anchor [mm]	Outside diameter of metric thread [mm]	Length range [mm]	Maximum thickness of fixture range [mm]
SLRT-M6	10	6	70 - 200	5 - 135
SLRT-M8	12	8	80 - 200	10 - 130
SLRT-M10	16	10	90 - 200	10 - 120
SLRT-M12	18	12	110 - 250	10 - 150
SLRT-M16	24	16	130 - 300	10 - 180

**Table A3: SLRE dimensions**

Item	Outside diameter of anchor [mm]	Outside diameter of metric thread [mm]	Length range [mm]	Maximum thickness of fixture range [mm]
SLRE-M6	10	6	70 - 200	5 - 135
SLRE-M8	12	8	80 - 200	10 - 130
SLRE-M10	16	10	90 - 200	10 - 120
SLRE-M12	18	12	110 - 250	10 - 150
SLRE-M16	24	16	130 - 300	10 - 180

**Table A4: SLRA dimensions**

Item	Outside diameter of anchor [mm]	Outside diameter of metric thread [mm]	Length range [mm]	Maximum thickness of fixture range [mm]
SLRA-M6	10	6	70 - 205	5 - 140
SLRA-M8	12	8	85 - 205	15 - 135
SLRA-M10	16	10	100 - 200	20 - 120
SLRA-M12	18	12	120 - 200	20 - 100

**Table A5: SLRV dimensions**

Item	Outside diameter of anchor [mm]	Outside diameter of metric thread [mm]	Length range [mm]	Maximum thickness of fixture range [mm]
SLRV-M8	12	8	80 - 200	10 - 130
SLRV-M10	16	10	100 - 200	20 - 120

## Index SLRT

Product description  
Anchor's dimensions

Annex A 3

## Specifications of intended use

### Anchorage subject to:

- Static and quasi-static loads: all sizes
- Seismic action for Performance Category C1: all sizes
- Seismic action for Performance Category C2: all sizes
- Resistance to fire exposure: all sizes

### Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000.
- Strength classes C20/25 to C50/60 according to EN 206-1:2000.
- Non-cracked or cracked concrete

### Use conditions (Environmental conditions):

- Anchorages subject to dry internal conditions

### Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Design of fastenings in accordance to FprEN 1992-4:2016 and EOTA Technical Report TR 055

### Installation:

- Hole drilling by rotary plus hammer mode
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.

Index SLRT

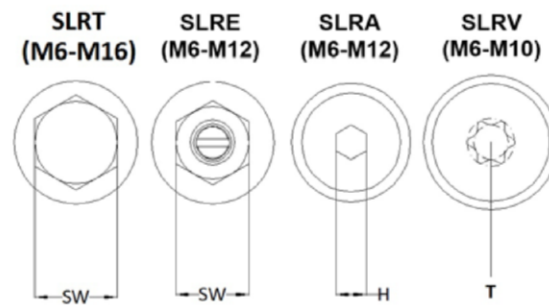
Intended use  
Specifications

Annex B 1



**Table B1: Installation parameters**

Parameter		SLRT M6	SLRT M8	SLRT M10	SLRT M12	SLRT M16
Nominal drill hole diameter	$d_0 = [\text{mm}]$	10	12	16	18	24
Cutting diameter of drill bit	$d_{\text{cut}} \leq [\text{mm}]$	10,45	12,50	16,50	18,50	24,55
Effective anchorage depth	$h_{\text{ef}} = [\text{mm}]$	55	60	70	90	105
Depth of drill hole	$h_1 = [\text{mm}]$	80	90	100	120	140
Diameter of clearance in the fixture	$d_f = [\text{mm}]$	12	14	18	20	26
Overall anchor embedment depth in the	$h_{\text{nom}} = [\text{mm}]$	65	70	80	100	120
Required torque moment	$T_{\text{inst}} = [\text{Nm}]$	15	30	50	100	160
Outside diameter of anchor	$d_{\text{nom}} = [\text{mm}]$	10	12	16	18	24
Minimum thickness of concrete member	$h_{\text{min}} = [\text{mm}]$	110	120	140	180	210
Minimum edge distance	$c_{\text{min}} = [\text{mm}]$	70	100	90	175	180
	$s \geq [\text{mm}]$	110	160	175	255	290
Minimum spacing	$s_{\text{min}} = [\text{mm}]$	55	110	80	135	130
	$c \geq [\text{mm}]$	110	145	120	220	240



**Table B2: Wrenches, sockets and maximum thickness of fixture**


Item		M6	M8	M10	M12	M16
SLRT – Wrench size	$SW = [\text{mm}]$	10	13	17	19	24
Thickness of fixture	$t_{\text{fix,max}} = [\text{mm}]$	55	70	80	100	100
	$t_{\text{fix,min}} = [\text{mm}]$	5	10	20	20	20
SLRE – Wrench size	$SW = [\text{mm}]$	10	13	17	19	24
Thickness of fixture	$t_{\text{fix,max}} = [\text{mm}]$	55	70	80	100	100
	$t_{\text{fix,min}} = [\text{mm}]$	5	10	20	20	20
SLRA – Hexagonal socket size	$H = [\text{mm}]$	4	5	6	8	-
Thickness of fixture	$t_{\text{fix,max}} = [\text{mm}]$	60	55	50	100	-
	$t_{\text{fix,min}} = [\text{mm}]$	20	15	30	20	-
SLRV – Hexalobular socket number	$T = [-]$	-	40	40	-	-
Thickness of fixture	$t_{\text{fix,max}} = [\text{mm}]$	-	50	40	-	-
	$t_{\text{fix,min}} = [\text{mm}]$	-	10	20	-	-

## Index SLRT

Intended use  
Installation parameters

Annex B 2

Drill bit

	Anchor size	Drill bit item code
	M6 / Ø10	BHDS10160
	M8 / Ø12	BHDS12160
	M10 / Ø16	BHDS16210
	M12 / Ø18	BHDS18210
	M16 / Ø24	BHDS24210

Blowing pump

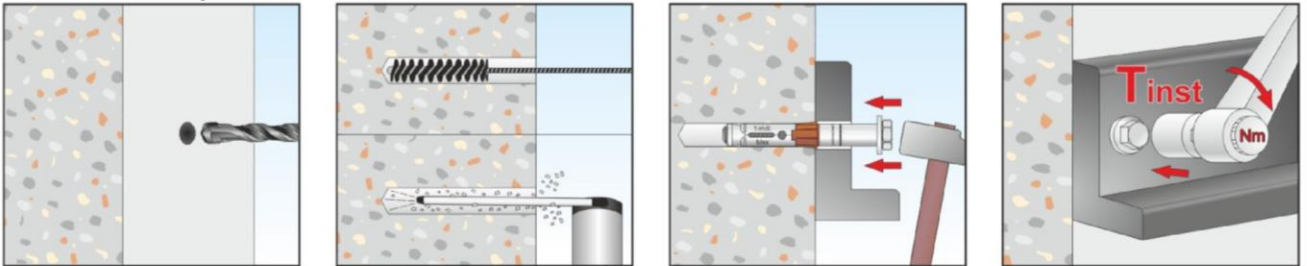


Index SLRT

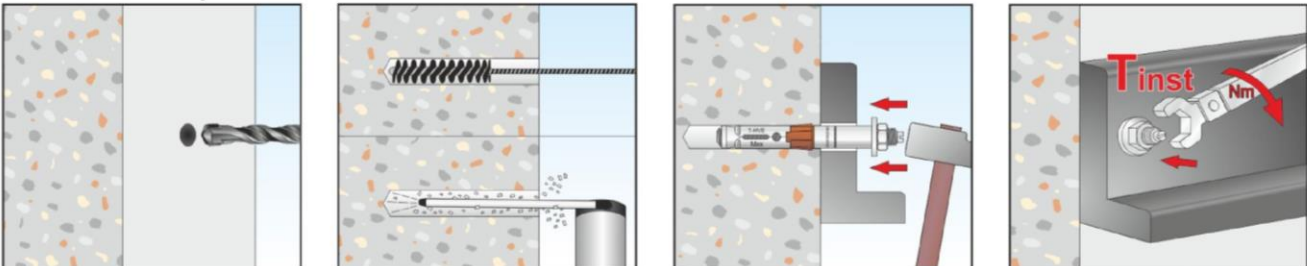
Intended use  
Cleaning and setting tools

Annex B 3

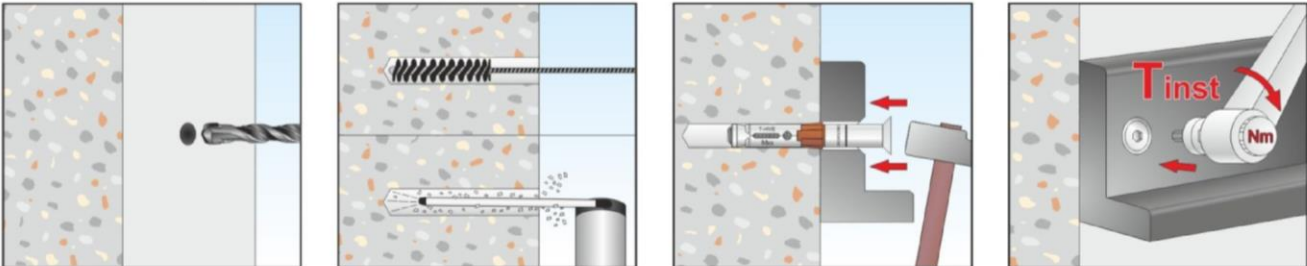
Installation sequence SLRT



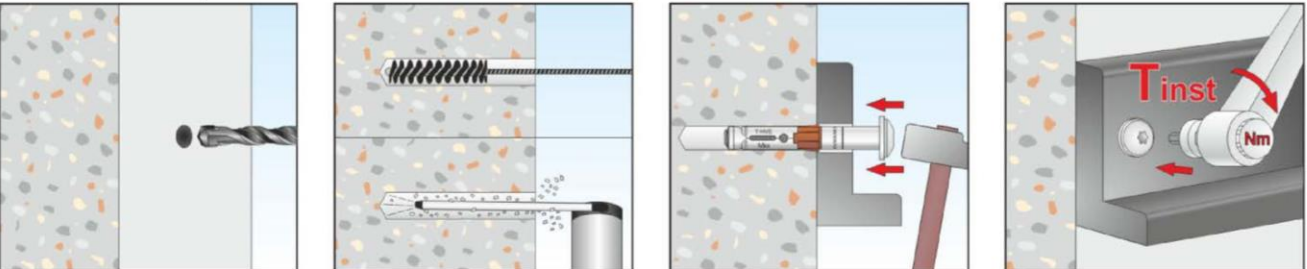
Installation sequence SLRE



Installation sequence SLRA



Installation sequence SLRV



Step 1	Drill a hole into the concrete in rotary plus hammer mode
Step 2	Remove the dust into the hole using a 4 times a brush and 4 times a blowing pump
Step 3	Place the fixture and hammer the anchor in the drill hole
Step 4	Apply the required torque moment

Index SLRT

Intended use  
Installation instructions

Annex B 4

**Table C1: Performances for design, tension**

Type of anchor / Size			SLRT M6	SLRT M8	SLRT M10	SLRT M12	SLRT M16
Steel Failure							
Characteristic Resistance	$N_{Rk,s}$ $N_{Rk,s,eq,C1}$ $N_{Rk,s,eq,C2}$	[kN]	16	29	46	67	125
Partial safety factor	$\gamma_{Ms}^{1)}$	[-]	1,5				
Pull-out failure							
Effective embedment depth	$h_{ef}$	[mm]	55	60	70	90	105
Characteristic Resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	16	16	20	35	45
Characteristic Resistance in cracked concrete C20/25			5	6	16	25	35
Characteristic Resistance for seismic performance category C1	$N_{Rk,p,eq}$	[kN]	5	4,2	14,4	25	35
Characteristic Resistance for seismic performance category C2	$N_{Rk,p,eq}$	[kN]	3,9	4,2	11,7	18,5	31
Increasing factors for $N_{Rk,p}$ for cracked and uncracked concrete	$\Psi_c$	C30/37	1,22				
		C40/50	1,41				
		C50/60	1,58				
Installation safety factor	$\gamma_{inst}$	[-]	1,0				
Concrete cone failure and splitting failure							
Effective embedment depth	$h_{ef}$	[mm]	55	60	70	90	105
Factor for $k_1$	$k_{ucr,N}$	[-]	11,0				
Factor for $k_1$	$k_{cr,N}$	[-]	7,7				
Spacing	$s_{cr,N}$	[mm]	165	180	210	270	315
Edge distance	$c_{cr,N}$	[mm]	85	90	105	135	160
Spacing(splitting)	$s_{cr,sp}$	[mm]	220	320	240	370	390
Edge distance (splitting)	$c_{cr,sp}$	[mm]	110	160	120	185	195
Installation safety factor	$\gamma_{inst}$	[-]	1,0				

<sup>1)</sup> In absence of other national regulations.

## Index SLRT

### Performances

Characteristic resistance to tension loads

Annex C 1

**Table C2: Performances for design, shear**

Type of anchor / Size			SLRT M6	SLRT M8	SLRT M10	SLRT M12	SLRT M16
Steel Failure without level arm							
Characteristic Resistance	$V_{Rk,s}$	[kN]	16	25	43	58	107
Characteristic Resistance for seismic performance category C1	$V_{Rk,s,eq}$	[kN]	11,4	17	28	43,5	96,3
Characteristic Resistance for seismic performance category C2	$V_{Rk,s,eq}$	[kN]	6,0	10,7	23,2	40,6	74,9
Partial safety factor	$\gamma_{Ms}^{1)}$	[-]	1,45				
Steel Failure with level arm							
Characteristic bending moment	$M_{Rk,s}^0$	[Nm]	12	30	60	105	266
Ductility factor	$k_7$	[-]	0,8				
Partial safety factor	$\gamma_{Ms}^{1)}$	[-]	1,45				
Concrete pryout failure							
Effective embedmen depth	$h_{ef}$	[mm]	55	60	70	90	105
Factor for pryout failure	$k_8$	[-]	1	2	2	2	2
Installation safety factor	$\gamma_{inst}$	[-]	1,0				
Concrete edge failure							
Effective achorage legth	$l_{ef}$	[mm]	55	60	70	90	105
Effective external diameter anchor	$d_{nom}$	[mm]	10	12	16	18	24
Installation safety factor	$\gamma_{inst}$	[-]	1,0				

<sup>1)</sup> In absence of other national regulations.

**Index SLRT**

**Performances**

Characteristic resistance to shear loads

**Annex C 2**

**Table C3: Performances under fire exposure in concrete C20/25 to C50/60 (tension)**

Duration of fire resistance = 30min			M6	M8	M10	M12	M16
<b>Steel Failure</b>							
Characteristic Resistance	$N_{Rk,s,fi,30}$	[kN]	0,2	0,4	0,9	1,7	3,1
<b>Pull-out failure</b>							
Characteristic Resistance in concrete C20/25 to C50/60	$N_{Rk,p,fi,30}$	[kN]	1,3	1,5	4,0	6,3	8,8
<b>Concrete cone failure</b>							
Characteristic Resistance in concrete C20/25 to C50/60	$N_{Rk,c,fi,30}$	[kN]	4,0	5,0	7,4	13,8	20,3
Duration of fire resistance = 60min			M6	M8	M10	M12	M16
<b>Steel Failure</b>							
Characteristic Resistance	$N_{Rk,s,fi,60}$	[kN]	0,2	0,3	0,8	1,3	2,4
<b>Pull-out failure</b>							
Characteristic Resistance in concrete C20/25 to C50/60	$N_{Rk,p,fi,60}$	[kN]	1,3	1,5	4,0	6,3	8,8
<b>Concrete cone failure</b>							
Characteristic Resistance in concrete C20/25 to C50/60	$N_{Rk,c,fi,60}$	[kN]	4,0	5,0	7,4	13,8	20,3
Duration of fire resistance = 90min			M6	M8	M10	M12	M16
<b>Steel Failure</b>							
Characteristic Resistance	$N_{Rk,s,fi,90}$	[kN]	0,1	0,3	0,6	1,1	2,0
<b>Pull-out failure</b>							
Characteristic Resistance in concrete C20/25 to C50/60	$N_{Rk,p,fi,90}$	[kN]	1,3	1,5	4,0	6,3	8,8
<b>Concrete cone failure</b>							
Characteristic Resistance in concrete C20/25 to C50/60	$N_{Rk,c,fi,90}$	[kN]	4,0	5,0	7,4	13,8	20,8
Duration of fire resistance = 120min			M6	M8	M10	M12	M16
<b>Steel Failure</b>							
Characteristic Resistance	$N_{Rk,s,fi,120}$	[kN]	0,1	0,2	0,5	0,8	1,6
<b>Pull-out failure</b>							
Characteristic Resistance in concrete C20/25 to C50/60	$N_{Rk,p,fi,120}$	[kN]	1,0	1,2	3,2	5,0	7,0
<b>Concrete cone failure</b>							
Characteristic Resistance in concrete C20/25 to C50/60	$N_{Rk,c,fi,120}$	[kN]	3,2	4,0	5,9	11,1	16,3
Spacing	$S_{cr,N}$	[mm]	$4 \times h_{ef}$				
	$S_{min}$		55	110	80	135	130
Edge distance	$C_{cr,N}$		$2 \times h_{ef}$				
	$C_{min}$		$C_{min} = 2 \times h_{ef}$ ; If fire attack comes from more than one side, the edge distance of the anchor has to be $\geq 300\text{mm}$ or $\geq 2 \times h_{ef}$				

## Index SLRT

### Performances

Characteristic values for fire exposure under tension loads

Annex C 3



**Table C4: Performances under fire exposure in concrete C20/25 to C50/60 (shear)**

Duration of fire resistance = 30min			M6	M8	M10	M12	M16
<b>Shear load without lever arm</b>							
Characteristic resistance	$V_{Rk,s,fi,30}$	[kN]	0,3	0,5	1,2	2,1	3,9
<b>Shear load with lever arm</b>							
Characteristic bending resistance	$M_{Rk,s,fi,30}^0$	[Nm]	0,2	0,4	1,1	2,6	6,7
Duration of fire resistance = 60min			M6	M8	M10	M12	M16
<b>Shear load without lever arm</b>							
Characteristic resistance	$V_{Rk,s,fi,60}$	[kN]	0,3	0,4	1,0	1,6	2,9
<b>Shear load with lever arm</b>							
Characteristic bending resistance	$M_{Rk,s,fi,60}^0$	[Nm]	0,1	0,3	1,0	2,0	5,0
Duration of fire resistance = 90min			M6	M8	M10	M12	M16
<b>Shear load without lever arm</b>							
Characteristic resistance	$V_{Rk,s,fi,90}$	[kN]	0,2	0,3	0,8	1,4	2,5
<b>Shear load with lever arm</b>							
Characteristic bending resistance	$M_{Rk,s,fi,90}^0$	[Nm]	0,1	0,3	0,8	1,7	4,3
Duration of fire resistance = 120min			M6	M8	M10	M12	M16
<b>Shear load without lever arm</b>							
Characteristic resistance	$V_{Rk,s,fi,120}$	[kN]	0,2	0,2	0,6	1,0	1,9
<b>Shear load with lever arm</b>							
Characteristic bending resistance	$M_{Rk,s,fi,120}^0$	[Nm]	0	0,2	0,6	1,3	3,3
<b>Concrete pryout failure</b>							
The characteristic resistance $V_{Rk,cp,fi,Ri}$ in concrete C20/25 to C50/60 is determined by:							
$V_{Rk,c,fi(90)} = k_g \times N_{Rk,c,fi(90)} (\leq R90)$ and $V_{Rk,c,fi(120)} = k_g \times N_{Rk,c,fi(120)}$ (up to R120)							
<b>Concrete edge failure</b>							
The characteristic resistance $V_{Rk,cp,fi,Ri}$ in concrete C20/25 to C50/60 is determined by:							
$V_{Rk,c,fi(90)}^0 = 0,25 \times V_{Rk,c}^0$ (R30, R60, R90) and $V_{Rk,c,fi(120)}^0 = 0,20 \times V_{Rk,c}^0$ (R120) with							
$V_{Rk,c}^0$ as an initial value of the characteristic resistance of a single anchor in cracked concrete C20/25							

## Index SLRT

### Performances

Characteristic values for fire exposure under shear loads

Annex C 4

**Table C5: Displacements**

Tension loads in cracked and uncracked concrete			M6	M8	M10	M12	M16
Service tension load in uncracked concrete C20/25	N	[kN]	7,6	7,6	9,5	16,7	21,4
Displacements	$\delta_{N0}$	[mm]	1,3	1,5	1,0	1,3	1,8
	$\delta_{N\infty}$	[mm]	1,3	1,5	1,0	1,3	1,8
Service tension load in cracked concrete C20/25	N	[kN]	2,4	2,9	7,6	11,9	16,7
Displacements	$\delta_{N0}$	[mm]	1,0	0,7	1,0	1,2	1,5
	$\delta_{N\infty}$	[mm]	1,6	1,3	1,6	1,7	1,5
Shear loads in cracked and uncracked concrete			M6	M8	M10	M12	M16
Service shear load in cracked and uncracked concrete C20/25	V	[kN]	7,7	12,3	21,0	23,3	52,5
Displacements	$\delta_{V0}$	[mm]	2,4	2,6	2,5	3,0	4,0
	$\delta_{V\infty}$	[mm]	3,6	3,9	3,8	4,5	6,0
Seismic performance category C2							
Damage limit state							
Tension load	$\delta_{N,eq(DLS)}$	[mm]	5,56	5,24	4,23	5,39	6,74
Shear load	$\delta_{V,eq(DLS)}$	[mm]	3,18	5,74	5,12	5,98	6,93
Ultimate limit state							
Tension load	$\delta_{N,eq(ULS)}$	[mm]	22,70	17,65	14,50	16,03	20,59
Shear load	$\delta_{V,eq(ULS)}$	[mm]	4,82	11,02	9,37	9,42	12,96

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**Performances**  
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**Annex C 5**