



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-16/0846 of 3 February 2017

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family

to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Deutsches Institut für Bautechnik

"PPU-THERM CLASSIC"

Product area code: 4

External Thermal Insulation Composite System with rendering on expanded polystyrene for the use as external insulation of building walls

GROUPE PPU 8, Av. du Pont de Tasset 74960 MEYTHET FRANKREICH

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17 pages including 4 annexes which form an integral part of this assessment

Annex 5 Control Plan contains confidential information and is not included in the European Technical Assessment when that assessment is publicly available

Guideline for European technical approval of "External Thermal Insulation Composite Systems with Rendering", ETAG 004, edition 2000, amended 2013, used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.



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SPECIFIC PART

1 Technical description of the product

1.1 Definition and composition of the kit

This product is an ETICS (External Thermal Insulation Composite System) with rendering - a kit comprising components which are factory-produced by the manufacturer or component suppliers. It's made up on site from these. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA.

The ETICS kit comprises a prefabricated insulation product of expanded polystyrene (EPS) to be bonded and if it necessary additional mechanically fixed onto a wall. The methods of fixing and the relevant components are specified in the table below.

The insulation product is faced with a rendering system consisting of one or more layers (site applied), one of which contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer.

The ETICS may include special fittings (e.g. base profiles, corner profiles ...) to treat details of ETICS (apertures, corners, parapets, ...). Assessment and performance of these components is not addressed in this ETA, however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

Composition of the ETICS

	Components (National application documents shall be taken into account)	Coverage [kg/m²]	Thickness [mm]
Insulation material with	Bonded ETICS: • Insulation product		
associated method of	(see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS)		100
fixing	- standard EPS - elastified EPS - Adhasives (minimum banded surface 40 %)	-	≤ 400 ≤ 200
	 Adhesives (minimum bonded surface 40 %) PPU Klebe- und Armierungsmörtel grau (cement based powder requiring addition of about 25 % of water) 	4.0 to 6.0 (prepared)	-
	 PPU Klebe- und Armierungsmörtel weiß (cement based powder requiring addition of about 25 % of water) 	4.0 to 6.0 (prepared)	-
	 PPU Klebe- und Armierungsmörtel MG II (cement based powder requiring addition of about 25 % of water) 	4.0 to 6.0 (prepared)	_
	PPU WDVS-Spachtel(organic based ready to use paste)	3.0 bis 4.0 (prepared)	_
	Mechanically fixed ETICS with profiles and supplementary adhesive:		
	Insulation product (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS)		
	 standard EPS 	-	60 bis 200



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	Components (National application documents shall be taken into account)	Coverage [kg/m²]	Thickness [mm]
Insulation	Supplementary adhesive		
material with	(equal to bonded ETICS		
associated	• Profiles		
method of	(see annex 3 for product characteristics)		
fixing	"PPU Halteleiste PVC"		
9	"PPU Verbindungsleiste PVC"		
	Polyvinyl chloride (PVC) profiles		
	Anchors for profiles		
	- ejotherm SK U		
	- WS 8 L		
	- WS 8 N		
	- ejotherm SDK U		
	- IsoFux ND-8Z		
	- SDF-K plus, SDF-S plus		
	- ejotherm NK U		
	Mechanically fixed ETICS with anchors and		
	supplementary adhesive:		
	• Insulation product		
	(see annex 1 for product characteristics)		
	factory-prefabricated expanded polystyrene (EPS)		
	- standard EPS	_	60 to 400
	elastified EPS	_	60 to 200
	Supplementary adhesive		00 10 200
	(equal to bonded ETICS)		
	Anchors for insulation product		
	(see annex 2 for product characteristics)		
	all anchors with ETA according to ETAG 014 ¹ with		
	characteristics defined in annex 2		
Base coat	PPU Klebe- und Armierungsmörtel grau	4.5 to 7.5	3.0 to 5.0
	Identical with the equally named adhesive given above.	(prepared)	3.0 .0 0.0
	PPU Klebe- und Armierungsmörtel weiß	4.5 to 7.5	3.0 to 5.0
	Identical with the equally named adhesive given above.	(prepared)	
Glass fibre	Standard mesh: PPU Ármierungsgewebe F		_
mesh	Alkali- and slide-resistant glass fibre mesh with mass per unit		
	area of about 160 g/m ² and mesh size of about		
	4.0 mm x 4.0 mm.		
	(see annex 4 for product characteristics)		

ETAG 014

Plastic anchors for fixing of external thermal insulation composite systems with rendering

Z53280.16



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	Components (National application documents shall be taken into account)	Coverage [kg/m²]	Thicknes [mm]
Key coat	PPU Silikatverdünner	about 0.15 l/m ²	_
	Ready to use pigmented liquid – silicate/acrylic binder		
	For the compatibility with the finishing coats see below.		
	PPU ARU-200 Super	about 0.20 l/m ²	_
	Ready to use pigmented liquid – acrylic binder		
	For the compatibility with the finishing coats see below. To use with key coat " PPU ARU-200 Super " if		
Finishing coat	applicable:		
	 Thick layered cement based powder requiring addition of about 22 % of water: 		
	PPU Kratzputz Perfekt	20.0 to 25.0	12.0 to 15
	(particle size 3 mm)	(prepared)	
	Thin layered cement based powder requiring addition of about 27 % of water:		
	PPU Münchner Rauhputz Super	3.5 to 5.0)
	(particle size 2 - 3 mm)	(prepared)	Regulate
	PPU Scheibenputz	2.5 to 6.5	by partic
	(particle size 1.5 – 2 – 3 and 4 mm)	(prepared)	size
	PPU Marmorputz Premium		J
	(particle size 1 mm)	1.6 to 8.0	1,0 to 5,0
	(particle size 1,5 – 2 und 2,5 mm)	2.5 to 5.0	1,0 10 0,1
	(particle cize 1,0 - 2 and 2,0 mm)	(prepared)	
	-	(1 -1 -3 -3 -7)	Da sudata
	 Thin layered cement based powder requiring addition of about 36 % to 40 % of water: 		Regulate by partic
	DDU Otred tree-levels	0.04.45	size
	PPU Strukturalputz L	2.0 to 4.5)
	(particle size 1.5 – 2 and 3 mm)	(prepared)	
	 Ready to use paste – acrylic/ vinylic binder: 		
	PPU Kunstharzputz	2.0 to 4.5	1.5 to 4.0
	(particle size 1.5 – 2 – 3 and 4 mm)	(prepared)	
	Ready to use paste – acrylic/ vinylic/ siloxane binder:		
	PPU Silikonharzputz	2.0 to 4.0	1.5 to 3.0
	(particle size 1.5 – 2 and 3 mm)	(prepared)	1.5 10 0.0
	PPU Siloxanputz	2.0 to 4.0	1.5 to 3.0
	(particle size 1.5 – 2 and 3 mm)	(prepared)	1.0 10 0.0
	To use with key coat " PPU Silikatverdünner"	(5.550.00)	
	if applicable:		
	Ready to use paste – silicate/ acrylic binder:		
	PPU Silikatputz	2.0 to 3.8	1.5 to 3.0
	(particle size 1.5 – 2 and 3 mm)	(prepared)	1.5 (0 3.0
Ancilloni	Remains the responsibility of the manufacturer.	(proparca)	
Ancillary material	Remains the responsibility of the manufacturer.		



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2 Specification of the intended use in accordance with the applicable European assessment Document (hereinafter EAD)

2.1 Intended use

This ETICS is intended to be used as external insulation to the walls of buildings made of masonry (bricks, blocks, stones ...) or concrete (cast on site or as prefabricated panels) with and without rendering. The characteristics of the walls shall be verified prior to use of the ETICS, especially regarding conditions for reaction to fire classification and for fixing of the ETICS either by bonding or mechanically. It shall be designed to give the wall to which it is applied satisfactory thermal insulation.

The ETICS is non load-bearing construction element. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to durability by providing enhanced protection from the effects of weathering.

The ETICS can be used on new or existing (retrofit) vertical walls.

The ETICS is not intended to ensure the air tightness of the building structure.

The choice of the method of fixing depends on the characteristics of the substrate, which could need preparation (see clause 7.2.1 of ETAG 004) and on the national instructions.

The verifications and assessment methods on which this European Technical Assessment (called ETA in the following text) is based lead to the assumption of a working life of the ETICS "PPU-THERM CLASSIC" of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the assumed economically reasonable working life of the works.

2.2 Manufacturing

The ETA is issued for the ETICS on the basis of agreed data/information, deposited with theDIBt, which identifies the ETICS that has been assessed and judged. Changes to the ETICS or the components or their production process, which could result in this deposited data/information being incorrect, should be notified to the DIBt before the changes are introduced. DIBt will decide whether or not such changes affect the approval and consequently the validity of the CE-marking on the basis of the approval and if so whether further assessment or alterations to the approval shall be necessary.

2.3 Design and installation

The installation instructions including special installation techniques and provisions for the qualification of the personnel are given in the manufacturer's technical documentation. Design, installation and execution of ETICS are to be in conformity with national documents. Such documents and the level of their implementation in Member States' legislation are different. Therefore, the assessment and declaration of performance are done taking into account general assumptions introduced in the chapters 7.1 and 7.2 of ETAG 004 used as EAD, which summarize how information introduced in the ETA and related documents is intended to be used in the construction process and gives advice to all parties interested when normative documents are missing.

2.4 Packing, transport and storage

The information on packaging, transport and storage is given in the manufacturer's technical documentation. It is the responsibility of the manufacturer to ensure that this information is made know to the concerned people.



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2.5 Use, maintenance, repair

The finishing coat shall normally be maintained in order to fully preserve the ETICS performance. Maintenance includes at least:

- visual inspection of the ETICS,
- the repairing of localised damaged areas due to accidents,
- the aspect maintenance with products adapted and compatible with the ETICS ,(possibly after washing or ad hoc preparation).

Only products which are compatible with the ETICS shall be used.

Necessary repairs should be performed as soon as the need has been identified. The information on use, maintenance and repair is given in the manufacturer's technical documentation.

It is the responsibility of the manufacturer to ensure that this information is made know to the concerned people.

3 Performance of the product and references to the methods used for its assessment

3.0 General

The performances of the kit as described in this chapter are valid provided that the components of the kit comply with Annexes 1-4.

3.1 Mechanical resistance and stability (BWR 1)

Not relevant

3.2 Safety in case of fire (BWR 2)

Reaction to fire (ETAG 004 - clause 5.1.2)

Configurations	Organic content	Flame retardant content	Euroclass according to EN 13501-1
Base coat	max. 2.1 %	no flame retardant	
EPS- insulation product	In quanity ensuring Euroclass E according to EN 13501-1	In quanity ensuring Euroclass E according to EN 13501-1	
Profile	-	-	
Anchors	-	-	
rendering system : Base coat with finishing coat and com	patible key coat in cla	use 1.1:	
PPU Kratzputz Perfekt PPU, PPU Münchner Rauhputz Super, PPU Scheibenputz, PPU Marmorputz Premium and PPU Strukturalputz L with PPU ARU-200 Super	max. 1.2 %	no flame retardent	B – s1,d0
PPU Kunstharzputz, PPU Silikonharzputz and PPU Siloxanputz with PPU ARU-200 Super PPU Silikatputz with PPU Silikatverdünner	max. 9.7 %	min. 3.0 %	



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3.3 Hygiene, health and environment (BWR 3)

3.3.1 Water absorption (capillarity test) (ETAG 004 - clause 5.1.3.1)

Base coat	Water absorption after 1 h < 1 kg/m²	Water absorption after 24 h < 0.5 kg/m²
PPU Klebe- und Armierungsmörtel grau/weiß	х	х

• Rendering system:

		Water absorpt	ion after 24 h
		< 0,5 kg/m ²	≥ 0,5 kg/m ²
Putzsystem: Base coat with	PPU Kratzputz Perfekt with PPU ARU-200 Super	x	
finishing coat and compatible key	PPU Münchner Rauhputz Super with PPU ARU-200 Super	x	
coat indicated hereafter	PPU Scheibenputz with PPU ARU-200 Super	x	
	PPU Marmorputz Premium with PPU ARU-200 Super	х	
	PPU Strukturalputz with PPU ARU-200 Super	х	
	PPU Kunstharzputz with PPU ARU-200 Super	х	
	PPU Silikonharzputz with PPU ARU-200 Super	х	
	PPU Siloxanputz with PPU ARU-200 Super	x	
	PPU Silikatputz with PPU Silikatverdünner	Х	

3.3.2 Hygrothermal behaviour (ETAG 004 - clause 5.1.3.2)

Pass (without defects)

3.3.3 Impact resistance (ETAG 004 - clause 5.1.3.3)

The verified resistance to hard body impact of the ETICS in all combinations results in the classification into category II.

3.3.4 Water vapour permeability (ETAG 004 - claus 5.1.3.4)

Rendering system: Base coat with finishing coat and compatible key coat indicated hereafter	Equivalent air thickness s _d
PPU Münchner Rauhputz Super with	≤ 1.0 m
PPU ARU-200 Super	(Test result obtained with particle size 3 mm: 0.1 m)
PPU Scheibenputz with	≤ 1.0 m
PPU ARU-200 Super	(Test result obtained with particle size 3 mm: 0.1 m)
PPU Marmorputz Premium with	≤ 1.0 m
PPU ARU-200 Super	(Test result obtained with particle size 2.5 mm: 0.1 m)
PPU Strukturalputz L with	≤ 1.0 m
PPU ARU-200 Super	(Test result obtained with particle size 3 mm: 0.1 m)
PPU Kratzputz Perfekt with	≤ 1.0 m
PPU ARU-200 Super	(Test result obtained with particle size 3 mm: 0.1 m)
PPU Silikonharzputz with	≤ 1.0 m
PPU ARU-200 Super	(Test result obtained with particle size 2 mm: 0.2 m)
PPU Siloxanputz with	≤ 1.0 m
PPU ARU-200 Super	(Test result obtained with particle size 2 mm: 0.2 m)



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Rendering system: Base coat with finishing coat and compatible key coat indicated hereafter	Equivalent air thickness s _d
PPU Kunstharzputz with PPU ARU-200 Super	≤ 1.0 m (Test result obtained with particle size 2 mm: 0.4 m)
PPU Silikatputz with PPU Silikatverdünner	≤ 1.0 m (Test result obtained with particle size 2 mm: 0.1 m)

3.3.5 Release of dangerous substances (ETAG 004 - clause 5.1.3.5, EOTA TR 034)

Essential characteristic	Performance
Release of dangerous substances	no performance assessed

- 3.4 Safety and accesibility in use (BWR 4)
- 3.4.1 Bond strength between base coat and insulation product (EPS) (ETAG 004 claus 5.1.4.1.1)

Conditioning				
Initial state	After hygrothermal cycles on the rig	After freeze/thaw test		
≥ 0.08 MPa	≥ 0.08 MPa	Test not required because freeze/thaw cycles not necessary		

3.4.2 Bond strength between adhesive and substrate resp. insulation product (EPS) (ETAG 004 - clause 5.1.4.1.2 + 5.4.1.3)

		Conditioning		
		Initial state	2 d immersion in water and 2 h drying	2 d immersion in water and 7 d drying
PPU Klebe- und Armierungsmörtel	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
grau / weiß	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
PPU	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
Klebe- und Armierungsmörtel MG II	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
PPU	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
WDVS-Spachtel	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa

Bonded surface:

For bonded ETICS the calculated minimal bonded surface area, according to ETAG 004, clause 6.1.4.1.3 is 40 %.



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3.4.3 Aspects of durability and serviceability:

Rendering system: Base coat with finishing coat and compatible key coat indicated hereafter	PPU Münchner Rauhputz Super with PPU ARU-200 Super PPU Scheibenputz with PPU ARU-200 Super PPU Marmorputz Premium with PPU ARU-200 Super PPU Strukturalputz L with PPU ARU-200 Super PPU Kratzputz Perfekt with PPU ARU-200 Super PPU Silikonharzputz with PPU ARU-200 Super PPU Silikonharzputz with PPU ARU-200 Super PPU Siloxanputz with PPU ARU-200 Super PPU Kunstharzputz with PPU ARU-200 Super PPU Kunstharzputz with PPU ARU-200 Super	≥ 0,08 MPa
	PPU Silikatputz with	
	PPU Silikatverdünner	

3.4.4 Fixing strength (displacement test) (ETAG 004 - clause 5.1.4.2)

Test not required, therefore no limitation of ETICS length required.

3.4.5 Wind load resistance (ETAG 004 - clause 5.1.4.3)

The following failure loads only apply to the listed combination of the properties of components and the characteristics of the insulation product given in annex 1.

3.4.5.1 Safety in use of mechanically fixed ETICS using profiles

Characteristics of the EPS	Dimensions	500 mm x 500 mm
	Thickness	≥ 60 mm
(standard EPS)	Tensile strength perpendicular to the faces	≥ 150 kPa
(Standard EFS)	Shear modulus	≥ 1.0 N/mm²
Failure loads [N] (Static Foam Block Test)	Horizontal profiles fixed every 30 cm and 49.4 cm long vertical connection profiles	Minimal: 950 Average: 1010

3.4.5.2 Safety in use of mechanically fixed ETICS using anchors

Apply to all anchors listed in the Table in clause 1.1 mounted on the insulation panels surface					
Characteristics	Thickness		≥ 60 mm		
of the EPS	Tensile strength perpendicular to the faces		≥ 100 kPa		
(standard EPS)	Shear modulus ≥ 1.0 N/mm²				
Plate diameter of anchor		Ø 60 m	m	Ø 90 mm	
Failure loads	Anchors not placed at the panel joints (Static Foam Block Test)	R _{panel}	Minimal: Average:		Minimal: 720 Average: 730
[N]	Anchors placed at the panel joints (Pull-through test)	R _{joint}		400 430	Minimal: 430 Average: 470



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Apply to all anchors listed in the Table in clause 1.1 mounted on the insulation panels surface				
Characteristics	Thickness		≥ 60 mm	
of the EPS	Tensile strength perpendicular to the faces		≥ 80 kPa	
(elastified EPS)	Shear modulus	≥ 0.3 N/mm²		
Plate diameter of anchor		Ø 60 mm		
	Anchors not placed at the panel joints		Minimal: 350	
Failure loads	(Static Foam Block Test)	R _{panel}	Average: 360	
[N]	Anchors placed at the panel joints	R _{joint}	Minimal: 300	
	(Pull-through test)		Average: 310	

The failure loads specified above for a plate diameter of anchor of 60 mm apply to the following anchors with deep mounting but only on the following conditions of installation:

Anchor	Thickness of the EPS [d]	Conditions of installation *	
ejotherm STR U, ejotherm STR U 2G (ETA-04/0023)	100 mm > d ≥ 80 mm (for standard and elastified EPS)	 Maximum installation depth of the anchor plate: 15 mm (≜ thickness of insulation cover) Maximum depth of die: 5 mm 	
	≥ 100 mm (for standard and elastified EPS)	 Maximum installation depth of the anchor plate: 15 mm (≜ thickness of insulation cover) Maximum depth of die: 20 mm 	
IsoFux NDT8LZ (ETA-05/0080)	≥ 80 mm (for standard and elastified EPS)	- Maximum depth of countersink: 20 mm	
TERMOZ 8 SV (ETA-06/0180)	≥ 80 mm (for standard EPS only)	 Maximum installation depth of the anchor plate: 15 mm (≜ thickness of insulation cover) 	
* According to the appropriate ETA of anchor			

3.4.6 Render strip tensile test (ETAG 004 – clause 5.5.4.1)

The average value of crack width of the base coat "PPU Klebe- und Armierungsmörtel grau" reinforced with the glass fibre mesh "PPU Armierungsgewebe F" measured at a render strain value of 1 % is about 0.18 mm.

3.5 Protection against noise (BWR 5)

NPD (no performance determined)

3.6 Energy economy and heat retention (BWR 6)

3.6.1 Thermal resistance

The nominal value of the additional thermal resistance R provided by the ETICS to the substrate wall is calculated in accordance with EN ISO 6946:2007 from the nominal value of the insulation product's thermal resistance R_D given accompanied to the CE marking and from the thermal resistance of the rendering system R_{render} which is about 0.02 (m²·K)/W.

$$R = R_D + R_{render}$$

The thermal bridges caused by anchors increase the thermal transmittance U. This influence had to take into account according to EN ISO 6946:2007.

$U_c = U +$	$\chi_p \cdot \mathbf{n}$	
where:	U _c	corrected thermal transmittance (W/(m²·K))
	$\chi_p \cdot n$	influence of thermal bridges
	n	number of anchors per m ²
	χр	local influence of thermal bridge caused by an anchor. The values listed below can be taken into account, if not specified in the anchor's technical approval



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 $\chi_p = 0.004 \text{ W/K}$ for anchors with a galvanized steel screw with the head covered

by a plastic material

 $\chi_p = 0.002 \text{ W/K}$ for anchors with a stainless steel screw with the head covered

by plastic material, and for anchors with an air gap at the head

of the screw

The thermal bridges caused by profiles are negligible.

3.7 Sustainable use of natural resources (BWR 7)

For the sustainable use of natural resources no performance was investigated for this product.

4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

According to the European Commission decision 97/556/EC amended by the European Commission decision 2001/596/EC, the assessment and verification of constancy of performance system (AVCP) applies suitable following table (see Annex V to Regulation (EU) No 305/2011):

Product	Intended use	Levels or classes	Systems	
IIDDII TUEDIA		(Reaction to fire)		
"PPU-THERM	in external wall subject	A1 ⁽¹⁾ , A2 ⁽¹⁾ , B ⁽¹⁾ , C ⁽¹⁾	1	
CLASSIC"	to fire regulations	A1 ⁽²⁾ , A2 ⁽²⁾ , B ⁽²⁾ , C ⁽²⁾ ,	2.	
		D, E, (A1 to E) ⁽³⁾ , F	2+	
	in external wall not			
	subject to fire	any	2+	
	regulations	-		

⁽¹⁾ Products/materials for which a clearly identifiable stage in the production process results in an improvement of the reaction to fire classification (e.g. an addition of fire retardants or a limiting of organic material)

5 Technical details necessary for the implementation of the AVCP system, as provided forin the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 03. February 2017 by Deutsches Institut für Bautechnik

Uwe Benderbeglaubigt:Head of DepartmentWindhorst

⁽²⁾ Products/materials not covered by footnote (1)

⁽³⁾ Products/materials that do not require to be tested for reaction to fire (e.g. products/materials of Classes A1 according to Commission Decision 96/603/EC)



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Annexes:

Annex 1: Thermal insulation product characteristic

Annex 2: Anchors

Annex 3: Profiles

Annex 4: Reinforcement

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Annex 1:Thermal insulation product characteristic

Factory-prefabricated, uncoated panels made of expanded polystyrene (EPS) to EN 13163: 2008 shall be used, having the description and characteristics defined in the Table below.

Description and characteristics	For bonded ETICS				
		with anchors and supplementary adhesive	with profiles and supplementary adhesive****		
Reaction to fire; EN 13501-1:2007	Class E [*]				
Thermal resistance [(m²·K)/W]	Defined	Defined in the CE marking in reference to EN 13163:2008			
Tolerances					
Length; EN 822:1994	whichever g	\pm 0.6 % or \pm 3 m ives the greatest nu	merical tolerance		
W. W. F. 1 EN 000 4004		(class L1 or class	L2)		
Width [mm]; EN 822:1994		± 2 (class W2)			
Thickness [mm]; EN 823:1994		± 1 (class T2)			
Squareness [mm/m]; EN 824:1994		± 2 (class S2)			
Flatness [mm/m]; EN 825:1994		5 (class P4)			
Dimensional stability under					
- laboratory conditions [%]; EN 1603:1996	± 0.2 (class DS(N)2)				
 specified temperature and humidity conditions [%]; EN 1604:1996 	2 (level DS(70,-)2 or level DS(70,-)1)				
Water absorption (long term partial immersion) [kg/m²]; EN 12087:1997	W _{lp} ≤ 0.5				
Water vapour diffusion resistance factor; EN 12086:1997	μ = 20 – 78				
Tensile strength perpendicular to the faces in dry conditions ^{**} [kPa]; EN 1607:1996					
- standard EPS	$\sigma_{mt} \ge 80$	$\sigma_{mt} \geq 100$	$\sigma_{mt} \geq 150$		
- elastified EPS***	$\sigma_{mt} \ge 80$	$\sigma_{mt} \ge 80$	not used		
Bending strength** [kPa]; EN 12089:1997	$\sigma_b \geq 50$				
Apparent density [kg/m³]; EN 1602:1996	$\rho_a \le 30$				
Shear strength** [kPa]; EN 12090:1997	$20 \le f_{\tau k} \le 170$				
Shear modulus [MPa]; EN 12090:1997 - standard EPS	$1.0 \le G_{\rm m} \le 3.8$				
- elastified EPS***	$0.3 \leq G_m \leq 1.0$	$0.3 \leq G_m \leq 1.0$	not used		
Testing of characteristics see EN 13163:2008.					

Testing of characteristics see EN 13163:2008.

See the conditions of clause 3.2 for the EPS.

^{**} Minimal value of all single values

Elastified EPS is made from standard EPS by short time high load pressing to reduce the dynamic stiffness.

The protection against noise of the entire wall is improved by the use of elastified EPS related to an ETICS with standard EPS.

Thermal insulation materials for mechanically fixed ETICS with profiles must circumferentially at the edges, 24 mm from the inner surface, get an approx. 3 mm wide and 13 to 18 mm deep groove cut-in at the factory.



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English translation prepared by DIBt

Annex 2: Anchors

All anchors with ETA according to ETAG 014¹ with characteristics having the description below shall be used in the mechanically fixed ETICS:

- plate diameter of anchor ≥ 60 mm resp. ≥ 90 mm
- plate stiffness ≥ 0.3 kN/mm
- load resistance of the anchor plate ≥ 1.0 kN

These characteristics and the characteristic tension resistance of the anchors shall be taken from the corresponding ETA.

The anchors listed in the Table in clause 1.1 with reference to the respective ETA shall be used in the mechanically fixed ETICS with profiles for fixing the horizontal profiles.

Trade name	ETA-number
ejotherm SK U	ETA-02/0018
WS 8 L	ETA-02/0019
WS 8 N	ETA-03/0019
ejotherm SDK U	ETA-04/0023
IsoFux ND-8Z	ETA-04/0032
SDF-K plus, SDF-S plus	ETA-04/0064
ejotherm NK U	ETA-05/0009



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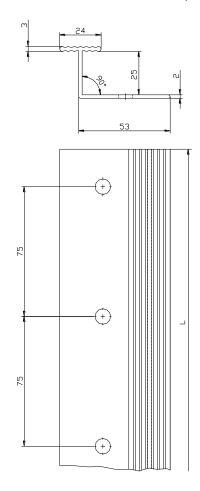
English translation prepared by DIBt

Annex 3: Profile

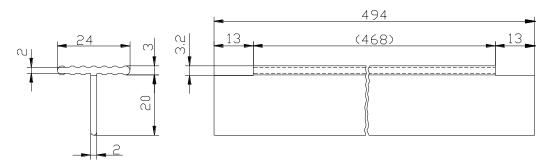
Polyvinylchlorid (PVC)-Profile, PVC-U, EGL, 082-05-T33 to EN ISO 1163-1:1999, with the following measurements are to be used in the mechanically fixed ETICS with profiles.

The Pull-through resistence of fixings from profiles is ≥ 500 N.

Horizontal retaining profil - "PPU Halteleiste PVC" (dimensions in mm)



Vertical connection profil – "PPU Verbindungsleiste PVC" (dimensions in mm)





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Annex 4: Reinforcement (glass fibre mesh)

Characteristics (alkali resistance): pass

	Description	Residual strength after ageing (N/mm)	Relative residual strength after ageing in % of the strength in the as delivered state
"PPU Armierungsgewebe F"	Alkali- and slide- resistant glass fibre mesh with mass per unit area of about 160 g/m² and mesh size of about 4.0 mm x 4.0mm	≥ 20	≥ 50