

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

ETA-17/0174  
of 29 March 2017

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

SPIT TAPCON 6x30

Product family  
to which the construction product belongs

Screw anchor of size 6 mm for multiple use for non-  
structural applications in concrete

Manufacturer

SPIT  
Route de Lyon  
26500 BOURG-LÉS-VALENCE  
FRANKREICH

Manufacturing plant

Plant 1

This European Technical Assessment  
contains

10 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

Guideline for European technical approval of "Metal  
anchors for use in concrete", ETAG 001 Part 6: "Anchors  
for multiple use for non-structural applications",  
August 2010,  
used as European Assessment Document (EAD)  
according to Article 66 Paragraph 3 of Regulation (EU)  
No 305/2011.

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## Specific Part

### 1 Technical description of the product

The SPIT TAPCON 6x30 is an anchor made of zinc-plated steel respectively steel with zinc flake coating. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

Product and product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

The essential characteristics regarding mechanical resistance and stability are included under the Basic Works Requirement Safety in use.

#### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorage satisfy requirements for Class A1
Resistance to fire	See Annex C 1

#### 3.3 Safety in use (BWR 4)

Essential characteristic	Performance
Characteristic resistance for tension and shear loads as well as bending moments in concrete	See Annex C 1
Edge distances and spacing	See Annex C 1

### 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with guideline for European technical approval ETAG 001, April 2013 used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011 the applicable European legal act is: [97/161/EC].

The system to be applied is: 2+

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

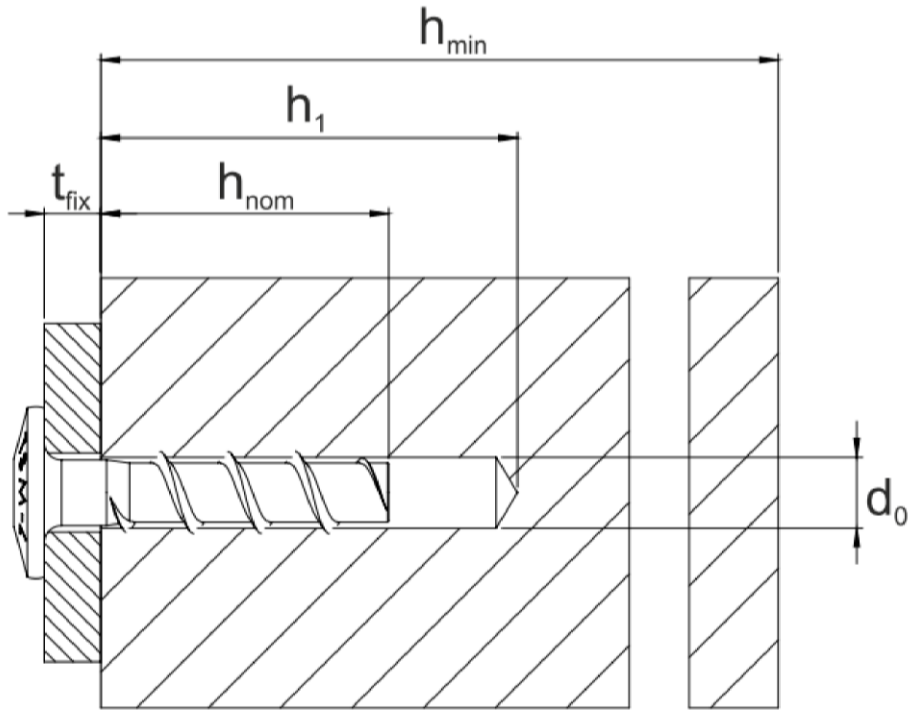
Issued in Berlin on 29 March 2017 by Deutsches Institut für Bautechnik

Uwe Bender  
Head of Department

*beglaubigt:*  
Tempel

**product and installation condition**

installed anchor



$h_{nom}$  = nominal anchorage depth  
 $h_1$  = depth of the drill hole  
 $h_{min}$  = thickness of member  
 $t_{fix}$  = thickness of fixture

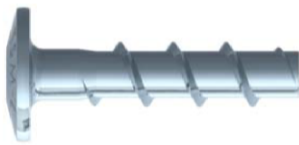
**SPIT TAPCON 6x30**

**Product description**  
Installation conditions

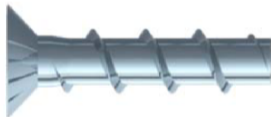
**Annex A 1**

**Table A 1: materials and variants**

part	name	Material
1,2,3,4	screw	Steel EN 10263-4 galvanized acc. to EN ISO 4042 or zinc flake coating acc. to EN ISO 10683 ( $\geq 5\mu\text{m}$ )
		nominal characteristic steel yield strength   $f_{yk}$   [N/mm <sup>2</sup> ]   400
		nominal characteristic steel ultimate strength   $f_{uk}$   [N/mm <sup>2</sup> ]   600
		elongation at rupture   $A_5$   [%]   $\leq 8$



1) screw with pan cross head



2) screw with counter sunk cross head



3) screw with connection thread M6 and hexagon socket



4) screw with connection thread M8 and hexagon socket

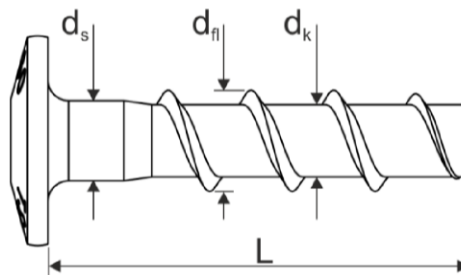
**SPIT TAPCON 6x30**

**Product description**  
Material and variants

**Annex A 2**

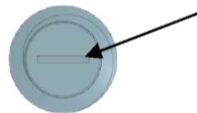
**Table A 2: dimensions and markings**

anchor name			TAPCON 6x30
Length of the anchor	$L \geq$	[mm]	26
Shaft diameter	$d_s$	[mm]	5,75
Core diameter	$d_k$	[mm]	5,5
Diameter of thread	$d_{fl}$	[mm]	7,0



Marking:

Anchortype: TSM L  
Anchorsize: 6  
Length of the anchor: 30



Manufacturer marking "-" at the screw tip for version with metric connecting thread

**SPIT TAPCON 6x30**

**Product descriptions**

Dimensions and markings

**Annex A 3**

## Intended use

### Anchorage subject to:

- Static and quasi-static loads.
- Used for anchorages with requirements related to resistance of fire.
- Used only for multiple use for non-structural application according to ETAG 001, Part 6.

### Base materials:

- Reinforced and unreinforced concrete according to EN 206-1:2000
- Strength classes C 20/25 to C 50/60 according to EN 206-1:2000
- cracked and uncracked concrete

### Use conditions (Environmental conditions):

- Anchorage subject to dry internal conditions

### Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages under static or quasi-static actions are designed in accordance with:
  - ETAG 001, Annex C, Design method C or
  - CEN/TS 1992-4:2009, Design method C.
- Anchorages under fire exposure are designed in accordance with:
  - ETAG 001, Annex C, Design method C and EOTA Technical report TR 020 or
  - CEN/TS 1992-4-4: 2009, Design method C and CEN/TS 1992-4, Annex D.
 (it must be ensured that local spalling of the concrete cover does not occur).

### Installation:

- Hammer drilling only.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- After installation further turning of the anchor is not possible. The head of the anchor is supported on the fixture and is not damaged.

**SPIT TAPCON 6x30**

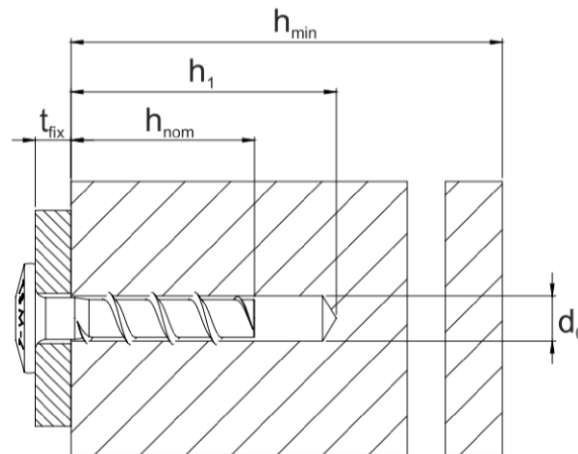
**Intended use**  
Specifications

**Annex B 1**

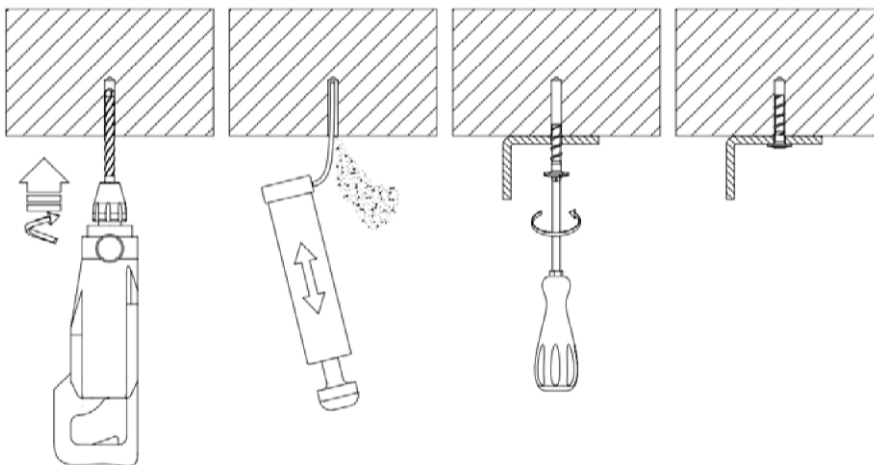


**Table B 1: Installation parameters**

anchor identity			TAPCON 6x30
nominal drill bit diameter	$d_0$	[mm]	6,0
cutting diameter of drill bit	$d_{cut} \leq$	[mm]	6,35
depth of drill hole	$h_1 \geq$	[mm]	28
nominal anchorage depth	$h_{nom} \geq$	[mm]	25
diameter of clearance hole in the fixture	$d_f \leq$	[mm]	7
Minimum thickness of member	$h_{min}$	[mm]	80
Thickness of fixture	$t_{fix}$	[mm]	$t_{fix} = L - h_{nom}$
Installation torque	$T_{inst}$	[Nm]	10



**Installation instructions**



Use of impact screw driver is not allowed. For installation with a electrical screwdriver please note the installation torque. The anchor is correct installed if the head of the anchor is supported on the fixture and further turning of the anchor is not possible

**SPIT TAPCON 6x30**

**Intended use**

Installation parameters

**Annex B 2**

**Table C 1: Characteristic values for design method C according to ETAG 001, Annex C or according to CEN/TS 1992-4**

anchor identity			TAPCON 6x30
<b>Any load direction and failures</b>			
Characteristic resistance in cracked and uncracked concrete C20/25 to C50/60	$F_{Rk}$	[kN]	0,9
spacing	$s_{cr,N} = s_{min}$	[mm]	200
edge distance	$c_{cr,N} = c_{min}$	[mm]	150
installation safety factor	$\gamma_2^{1)} = \gamma_{inst}^{2)}$	[-]	1,0
<b>Shear load with lever arm</b>			
Characteristic bending moment	$M_{Rk,s}^0$	[Nm]	11,8

1) Parameter relevant only for design according to ETAG 001, Annex C

2) Parameter relevant only for design according to CEN/TS 1992-4:2009

**Table C 2: Characteristic resistance to fire exposure**

anchor identity			TAPCON 6x30
fire resistance class			
R 30	characteristic resistance	$F_{Rk,fi30}$	[kN] 0,27
R 60	characteristic resistance	$F_{Rk,fi60}$	[kN] 0,27
R 90	characteristic resistance	$F_{Rk,fi90}$	[kN] 0,22
R 120	characteristic resistance	$F_{Rk,fi120}$	[kN] 0,17
R 30 bis R 120	spacing	$s_{cr,fi} = s_{min,fi}$	[mm] 200
	edge distance	$c_{cr,fi} = c_{min,fi}$	

**SPIT TAPCON 6x30**

**Performances**

Characteristic values according to ETAG 001, Annex C or CEN/TS 1992-4 and resistance to fire exposure

**Annex C 1**