

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-17/0423
of 7 September 2017

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Walraven Throughbolt m2, m2-C, m2-CG

Product family
to which the construction product belongs

Torque-controlled expansion anchor for
use in non-cracked concrete

Manufacturer

Walraven Installation Systems (Shanghai) Co., Ltd.
2 F, Building 2, No. 128 ShenFu Road, Minhang,
SHANGHAI, CHINA 201108
VOLKSREPUBLIK CHINA

Manufacturing plant

Plant 1

This European Technical Assessment
contains

12 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330232-00-0601

**European Technical Assessment
ETA-17/0423**

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Specific Part

1 Technical description of the product

The mungo m2 is an anchor made of galvanised steel which is placed into a drilled hole and anchored by torque-controlled expansion. According to the size of washer the anchor versions are designated as m2, m2-C and m2-CG.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance (static and quasi-static loading) and displacements	See Annex C 1 to C 2
Characteristic resistance and displacements for seismic performance categories C1 and C2	No performance assessed

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorage satisfy requirements for Class A1
Resistance to fire	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD 330232-00-0601 according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

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5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

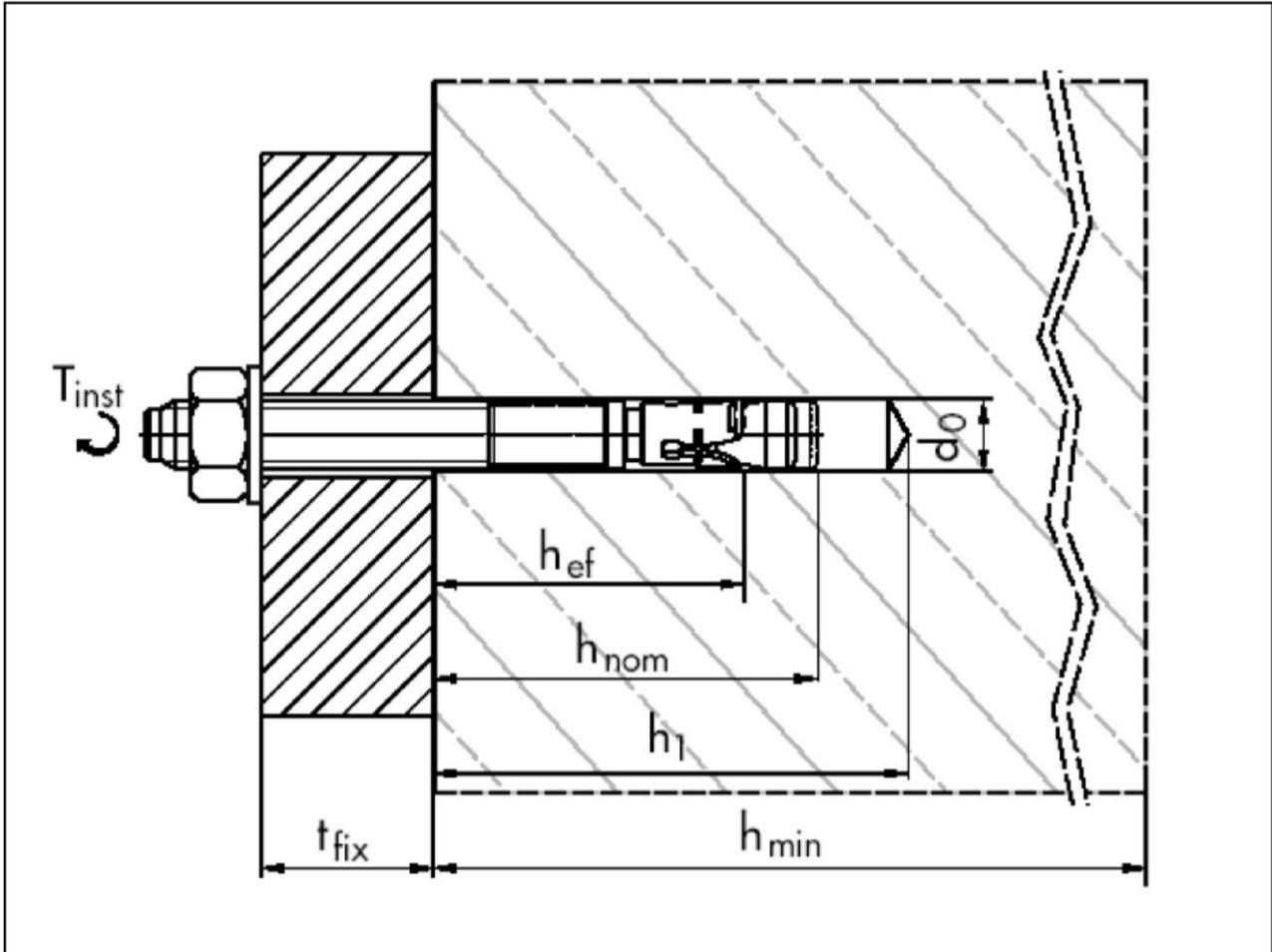
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 7 September 2017 by Deutsches Institut für Bautechnik

Andreas Kummerow
Head of Department

beglaubigt:
Baderschneider

Installed fastener



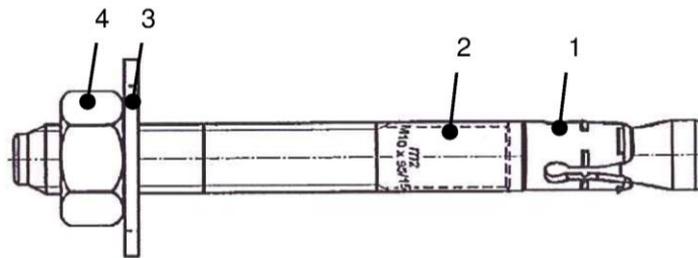
- Legend:
- h_{ef} = effective anchorage depth
 - h_{nom} = embedment depth
 - h_1 = depth of drill hole
 - h_{min} = minimum thickness of concrete member
 - d_0 = nominal diameter of drill bit
 - t_{fix} = thickness of fixture
 - T_{inst} = installation torque

m2, m2-C, m2-CG

Product description
Installed condition

Annex A 1

Fastener type



- 1 expansion element
- 2 bolt
- 3 washer
- 4 hexagonal nut

Shapes of clips:



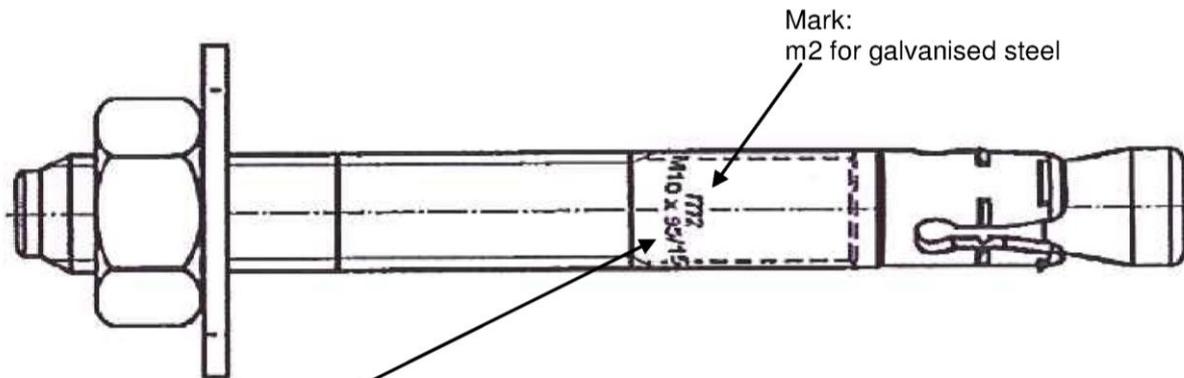
m2 M6
m2 M16 Typ A
m2 M20



m2 M8
m2 M10
m2 M12



m2 M16 Typ B



Reading:
Nominal diameter (e.g. M10) x fastener length (e.g. 95) x max. member thickness (e.g. 15)

Fastener types:

- m2 bolt m2 with washer EN ISO 7089:2000 and hexagonal nut DIN 934:1987-10
- m2-C bolt m2 with washer EN ISO 7093-1:2000 and hexagonal nut DIN 934:1987-10
- m2-CG bolt m2 with washer EN ISO 7094:2000 and hexagonal nut DIN 934:1987-10

m2, m2-C, m2-CG

Product description
Marking and denomination

Annex A 2

Table A1: Dimensions

Part	Designation		[mm]	M6	M8	M10x60	M10	M12	M16	M20	
				1	Bolt	d_k	[mm]	6	8	10	10
d_h	[mm]	4	5,6	7,2		7,2	8,5	11,5	15,2		
d_{s1}	[mm]	5,25	7,05	8,9		8,9	10,7	14,5	-		
d_{s2}	[mm]	-	-	-		-	12	16	20		
min l_G	[mm]	19	43	23		23	32	33	70		
max l_G	[mm]	62	120	120		120	120	120	120		
min L	[mm]	50	80	60		95	80	90	130		
max L	[mm]	95	165	180		180	360	440	270		
2	Expansion element	type A	l_s	[mm]	9,5	13,2	15,2	15,2	17,5	19,3	21,6
		type B			-	-	-	-	-	19,7	-
3	Washer	EN ISO 7089:2000	d_u	[mm]	12	16	20	20	24	30	37
			s	[mm]	1,6	1,6	2	2	2,5	3	3
		EN ISO 7093-1:2000	d_u	[mm]	18	24	30	30	37	50	60
			s	[mm]	1,6	2	2,5	2,5	3	3	4
		EN ISO 7094:2000	d_u	[mm]	22	28	34	34	44	56	72
			s	[mm]	2	3	3	3	4	5	6
4	Hexagonal nut	SW	[mm]	10	13	17	17	19	24	30	

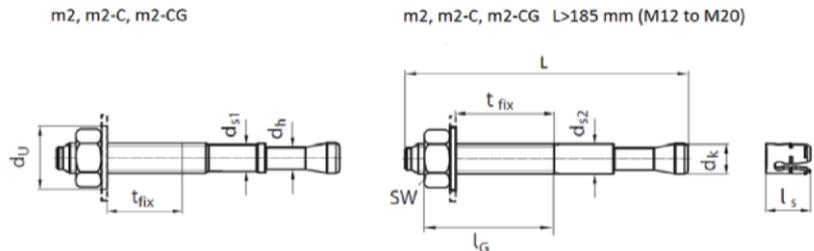


Table A2: Materials

Part	Designation	Material	
1	Bolt	$L \leq 185$ mm	cold forged steel EN10263-2:2001, electroplated ≥ 5 μ m
		$L > 185$ mm ¹⁾	free-cutting steel EN 10087:1998, electroplated ≥ 5 μ m
2	Expansion element	$L \leq 185$ mm	cold rolled steel strip EN10139:1997, electroplated ≥ 5 μ m
		$L > 185$ mm ¹⁾	cold rolled stainless steel strip EN10088-2:2014, no coating
3	Washer	cold rolled steel strip EN10139:1997, electroplated ≥ 5 μ m	
4	Hexagonal nut	steel, property class 8, DIN 934:1987-10, electroplated ≥ 5 μ m	

¹⁾ valid for sizes M12 and M16, valid for size M20 independent of length

m2, m2-C, m2-CG

Product description
Dimensions and materials

Annex A 3

Specifications of intended use

Anchorage subject to:

- Static and quasi-static loads

Base materials:

- Non-cracked concrete according to EN 206-1:2000
- Strength classes C20/25 to C50/60 according to EN 206-1:2000

Use conditions:

- Structures subject to dry internal conditions (zinc coated steel)

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e. g. position of the fastener relative to reinforcement or to supports, etc.).
- Design of fastenings in accordance to FprEN 1992-4:2016 and EOTA Technical Report TR 055.
- It must be ensured that local spalling of the concrete cover does not occur.

Installation:

- Hole drilling by hammer drilling only.
- Fastener installation in accordance with the manufacturer's specifications using the appropriate tools carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Use of the Fastener only as supplied by the manufacturer without exchanging the components of a fastener.
- Check concrete strength before placing the fastener to ensure that the strength class of the concrete is covered by the product's assessment.
- Positioning the drill holes without damaging the reinforcement.
- Cleaning the holes.
- Edge distances and spacing not less than the specified values without minus tolerances.
- Fastener installation such that the effective embedment depth is complied with. This compliance is ensured if the fastener's embedment mark doesn't exceed the concrete surface.
- The fastener may only be set once.
- In case of aborted holes: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it isn't in the direction of load application.
- Using a calibrated torque wrench for installation.

m2, m2-C, m2-CG

Intended use
Specifications

Annex B 1

Table B1: Installation parameters

Fastener size			M6	M8	M10x60	M10	M12	M16	M20
Nominal drill hole diameter	d_0	[mm]	6	8	10		12	16	20
Effective embedment depth	h_{ef}	[mm]	40	50	33	58	68	80	100
Installation torque	T_{inst}	[Nm]	5	15	30		50	100	200
Cutting diameter at the upper tolerance limit (maximum diameter bit)	$d_{cut,max}$	[mm]	6,4	8,45	10,45		12,5	16,5	20,55
Depth of drill hole	h_1	[mm]	60	70	50	80	90	110	130
Diameter of clearance hole in fixture	d_f	[mm]	7	9	12		14	18	22
Minimum fixture thickness	$t_{fix,min}$	[mm]	1	1	1		1	1	1
Maximum fixture thickness	$t_{fix,max}$	[mm]	25	95	130		265	325	140

Table B2: Minimum thickness of concrete member, minimum spacing and edge distances

Size			M6	M8	M10x60	M10	M12		M16		M20
Fastener length	L	[mm]					≤ 185	> 185	≤ 185	> 185	
Minimum thickness of concrete member	h_{min}	[mm]	100	100	120	120	140		160		200
Minimum spacing for edge distance	s_{min}	[mm]	40	45	50	50	75	110	100	120	200
	c	[mm]	70	45	50	50	80	200	190	320	400
Minimum edge distance for spacing	c_{min}	[mm]	40	-	-	-	-	150	130	240	300
	s	[mm]	80					210	190	240	350

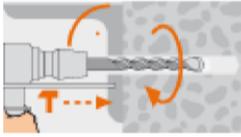
m2, m2-C, m2-CG

Intended use

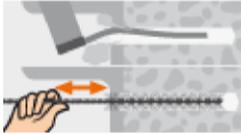
Installation parameters
Minimum thickness of concrete member, minimum spacing and edge distances

Annex B 2

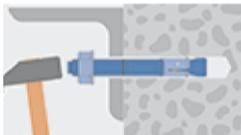
Installation instructions



Drilling the hole



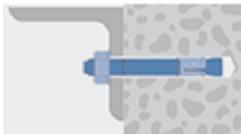
Cleaning the hole



Fixing plug and building material



Tightening with torque wrench and predetermined value of T_{inst}



Tightened fixation

m2, m2-C, m2-CG

Intended use
Installation instructions

Annex B 3

Table C1: Design method A, characteristic values under tension load

Fastener size		M6	M8 ²⁾	M10x60 ³⁾	M10 ²⁾	M12 ²⁾		M16	M20	
Fastener length	L [mm]					≤ 185	> 185			
Installation safety factor	γ_{inst} [-]	1,0				1,2				
Steel failure										
Characteristic resistance	$N_{Rk,s}$ [kN]	10	19	33	33	43	43	77	124	
Partial safety factor	γ_{Ms} ¹⁾ [-]	1,4								
Pull-out failure										
Characteristic resistance	$N_{Rk,p}$ [kN]	7,5	12	n.d. ⁴⁾	16	25	25	30	50	
Increasing factor for $N_{Rk,p}$	ψ_c	C30/37	1,18	1,23	1,18					
		C40/50	1,32	1,41	1,32					
		C50/60	1,45	1,58	1,45					
Concrete cone failure										
Effective embedment depth	h_{ef} [mm]	40	50	33	58	68		80	100	
Factor k_1 uncracked concrete	$k_{ucr,N}$ [-]	11,0								
Spacing	$s_{cr,N}$ [mm]	120	150	100	175	205		240	300	
Edge distance	$c_{cr,N}$ [mm]	60	75	50	87	102		120	150	
Concrete splitting failure										
Spacing	$s_{cr,sp}$ [mm]	200	250	165	290	340		400	500	
Edge distance	$c_{cr,sp}$ [mm]	100	125	82,5	145	170		200	250	

¹⁾ In absence of other national regulations.

²⁾ Valid for clip in annex A2

³⁾ Only for application with statically indeterminate structural components.

⁴⁾ Pull-out failure not decisive.

Table C2: Displacements under tension load

Fastener size		M6	M8	M10x60	M10	M12	M16	M20
Tension load	N [kN]	3,6	5,7	4,6	7,6	9,9	11,9	19,8
Displacement	δ_{N0} [mm]	0,3		0,14	0,3			
	$\delta_{N\infty}$ [mm]	1,3						

m2, m2-C, m2-CG

Annex C 1

Performances
Design method A, characteristic values under tension load
Displacements under tension load

Table C3: Design method A, characteristic values under shear load

Fastener size		M6	M8 ²⁾	M10x60 ^{2),3)}	M10 ²⁾	M12 ²⁾		M16	M20	
Fastener length	L [mm]					≤ 185	> 185			
Steel failure without lever arm										
Characteristic resistance	$V_{Rk,s}$ [kN]	4,5	11	18	18	24	28	33	51	
Partial safety factor	γ_{Ms} ¹⁾ [-]	1,5	1,29	1,27	1,27	1,25	1,33	1,5		
Ductility factor	k_7 [-]	0,8								
Steel failure with lever arm										
Characteristic resistance	$M^0_{Rk,s}$ [Nm]	12,0	27	56,8	56,8	91,6	104,7	249	486,2	
Partial safety factor	γ_{Ms} ¹⁾ [-]	1,5	1,29	1,27	1,27	1,25	1,33	1,5		
Concrete pryout failure										
Factor	k_8 [-]	1,0				2,0				
Concrete edge failure										
Effective fastener length under shear load	l_f [mm]	40	50	33	58	68		80	100	
external fastener diameter	d_{nom} [mm]	6	8	10	10	12		16	20	

¹⁾ In absence of other national regulations.

²⁾ valid for clip in annex A2

³⁾ Only for application with statically indeterminate structural components.

Table C4: Displacements under shear load

Fastener size		M6	M8	M10x60	M10	M12	M16	M20
Shear load	V [kN]	1,9	3,5	4,6	5,5	7,5	14	21,9
Displacement	δ_{VO} [mm]	1,6	2,2	2,1	2,4	2,7	3,3	3,8
	$\delta_{V\infty}$ [mm]	2,4	3,2	3,2	3,6	4,1	4,9	5,7

m2, m2-C, m2-CG

Performances

Design method A, characteristic values under shear load
Displacements under shear load

Annex C 2