Deutsches Institut für Bautechnik
DIBt

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Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments

Designated according to Article 29 of Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment)

European Technical Assessment

ETA-17/0435 of 6 October 2017

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	fischer Injection system T-BOND PRO.1 or Injektionssystem FIS C700 HP PRO.1 for concrete
Product family to which the construction product belongs	Injection system for use in concrete
Manufacturer	fischerwerke GmbH & Co. KG Klaus-Fischer-Straße 1 72178 Waldachtal DEUTSCHLAND
Manufacturing plant	fischerwerke
This European Technical Assessment contains	24 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	ETAG 001 Part 5: "Bonded anchors", April 2013, used as EAD according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.

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Specific Part

1 Technical description of the product

The fischer injection system T-BOND-PRO.1 or FIS C700 HP PRO.1 is a bonded anchor consisting of a cartridge with injection mortar fischer T-BOND-PRO.1 or FIS C700 HP PRO.1 and a steel element.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic values for static and quasi-static action, displacements	See Annex C 1 to C 8

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1
Resistance to fire	No performance assessed

3.3 Hygiene, health and the environment (BWR 3)

Regarding dangerous substances there may be requirements (e.g. transposed European legislation and national laws, regulations and administrative provisions) applicable to the products falling within the scope of this European Technical Assessment. In order to meet the provisions of Regulation (EU) No 305/2011, these requirements need also to be complied with, when and where they apply.

3.4 Safety in use (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with guideline for European technical approval ETAG 001, April 2013 used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

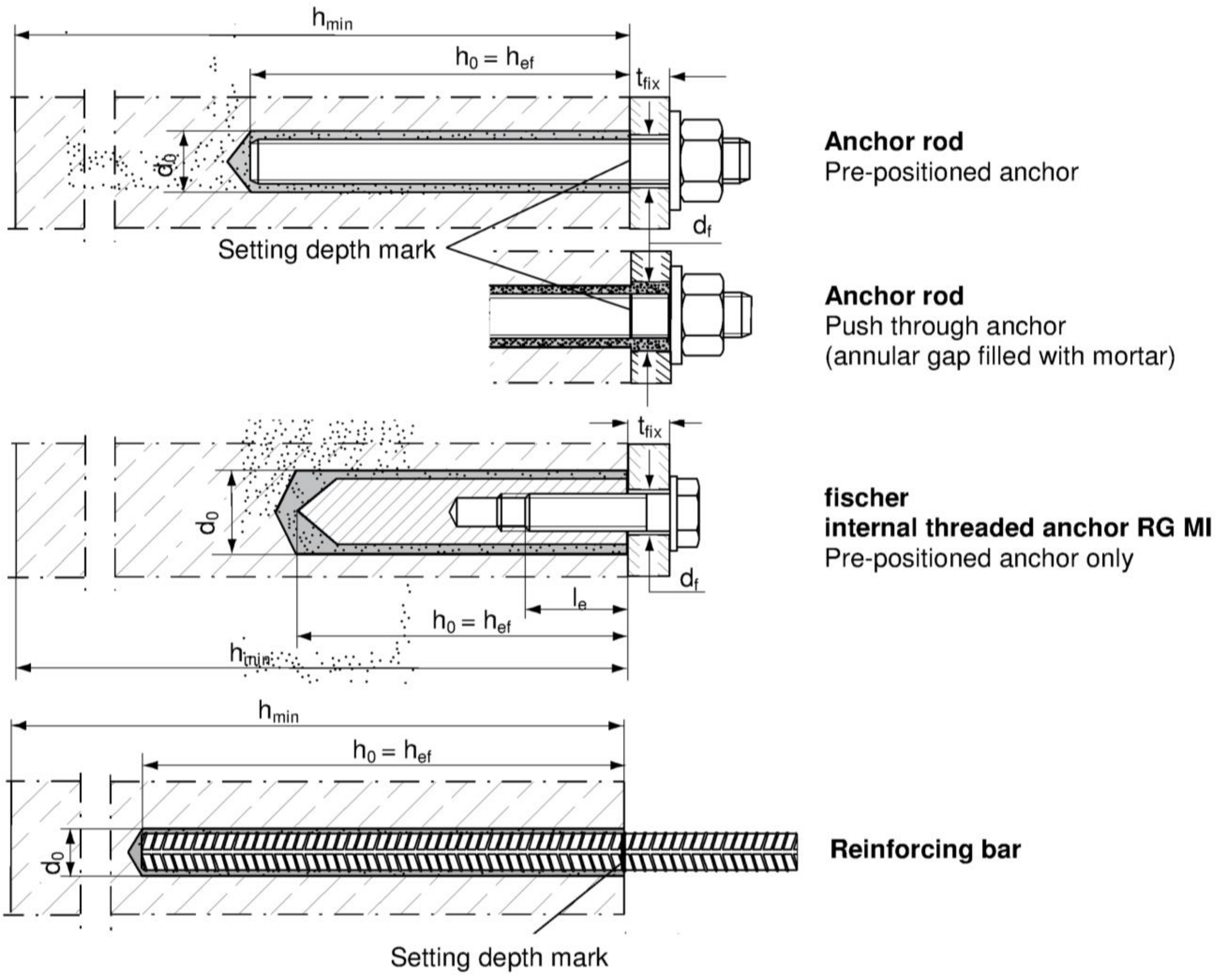
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 6 October 2017 by Deutsches Institut für Bautechnik

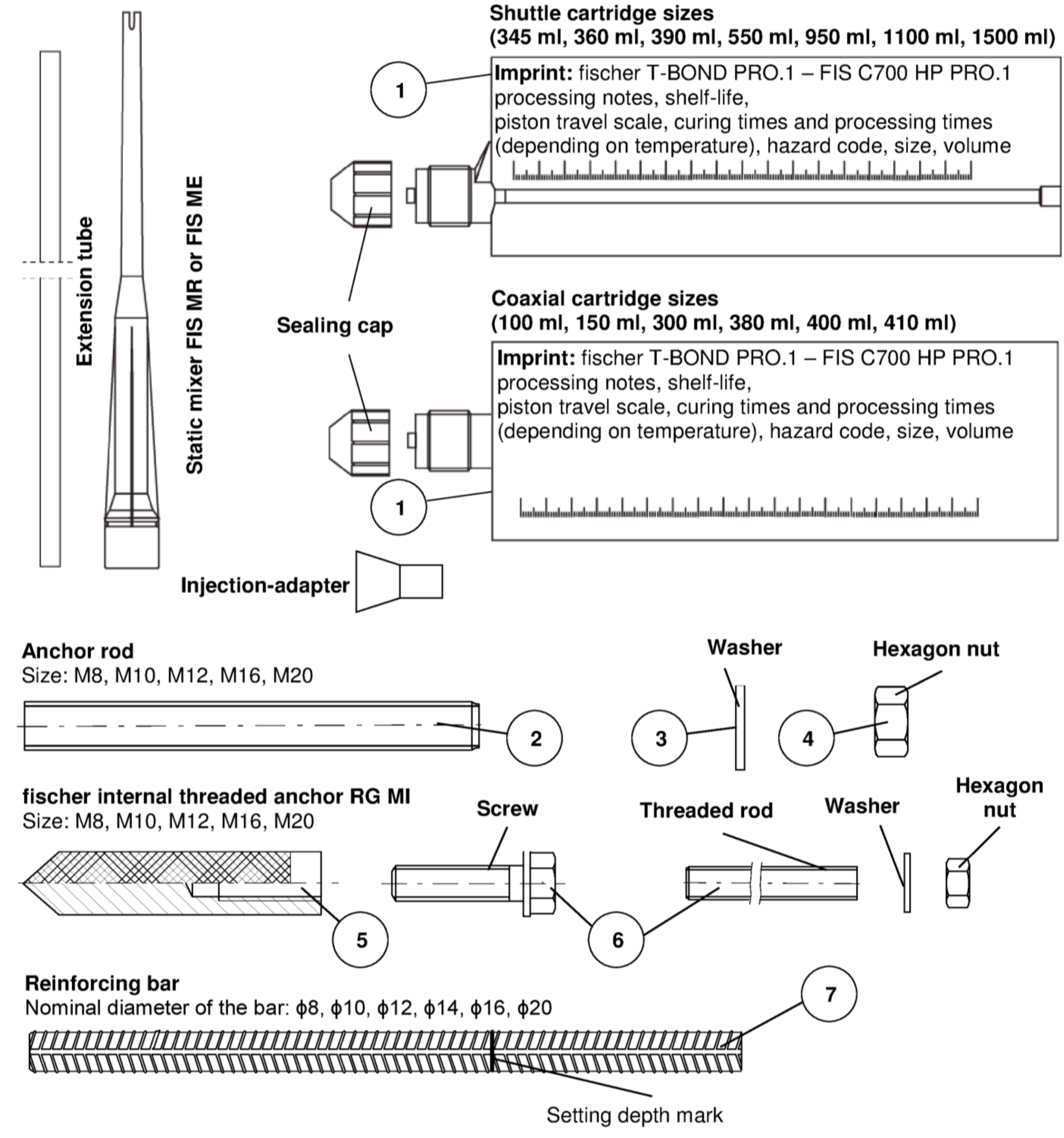
BD Dipl.-Ing. Andreas Kummerow
Head of Department

Beglaubigt:
Baderschneider

Installation conditions



fischer injection system T-BOND-PRO.1-FIS C700 HP PRO.1	**Annex A 1**
Product description Installation conditions	



fischer injection system T-BOND-PRO.1-FIS C700 HP PRO.1	**Annex A 2**
Product description Cartridges / Static mixer / Steel elements	

Table A1: Materials

Part	Designation	Material		
1	Mortar cartridge	Mortar, hardener, filler		
	Steel grade	Steel, zinc plated	Stainless steel A4	High corrosion resistant steel C
2	Anchor rod	Property class 5.8 or 8.8; EN ISO 898-1:2013 zinc plated ≥ 5 µm, EN ISO 4042:1999 A2K or hot-dip galvanised EN ISO 10684:2004 f_{uk} ≤ 1000 N/mm^2 A_5 > 8 % fracture elongation	Property class 50, 70 or 80 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; 1.4062, 1.4662, 1.4462 EN 10088-1:2014 f_{uk} ≤ 1000 N/mm^2 A_5 > 8 % fracture elongation	Property class 50 or 80 EN ISO 3506-1:2009 or property class 70 with f_{yk}= 560 N/mm^2 1.4565; 1.4529 EN 10088-1:2014 f_{uk} ≤ 1000 N/mm^2 A_5 > 8 % fracture elongation
3	Washer ISO 7089:2000	zinc plated ≥ 5 µm, EN ISO 4042:1999 A2K or hot-dip galvanised EN ISO 10684:2004	1.4401; 1.4404; 1.4578;1.4571; 1.4439; 1.4362 EN 10088-1:2014	1.4565;1.4529 EN 10088-1:2014
4	Hexagon nut	Property class 5 or 8; EN ISO 898-2:2012 zinc plated ≥ 5 µm, ISO 4042:1999 A2K or hot-dip galvanised EN ISO 10684:2004	Property class 50, 70 or 80 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 EN 10088-1:2014	Property class 50, 70 or 80 EN ISO 3506-1:2009 1.4565; 1.4529 EN 10088-1:2014
5	fischer internal threaded anchor RG MI	Property class 5.8 ISO 898-1:2013 zinc plated ≥ 5 µm, ISO 4042:1999 A2K	Property class 70 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 EN 10088-1:2014	Property class 70 EN ISO 3506-1:2009 1.4565; 1.4529 EN 10088-1:2014
6	Commercial standard screw or anchor / threaded rod for fischer internal threaded anchor RG MI	Property class 5.8 or 8.8; EN ISO 898-1:2013 zinc plated ≥ 5 µm, ISO 4042:1999 A2K fracture elongation A_5 > 8 %	Property class 70 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 EN 10088-1:2014 fracture elongation A_5 > 8 %	Property class 70 EN ISO 3506-1:2009 1.4565; 1.4529 EN 10088-1:2014 fracture elongation A_5 > 8 %
7	Reinforcing bar EN 1992-1-1:2004 and AC:2010, Annex C	Bars and de-coiled rods, class B or C with f_{yk} and k according to NDP or NCL of EN 1992-1-1:2004+AC:2010 $f_{uk} = f_{tk} = k \cdot f_{yk}$		

fischer injection system T-BOND-PRO.1-FIS C700 HP PRO.1	**Annex A 3**
Product description Materials	

Specifications of intended use (part 1)

Table B1: Overview use and performance categories

Anchorages subject to		**T-BOND PRO.1 – FIS C700 HP PRO.1 with …**					
		Anchor rod 		fischer internal threaded anchor RG MI 		Reinforcing bar 	
Hammer drilling with standard drill bit		all sizes					
Hammer drilling with hollow drill bit (Heller "Duster Expert" or Hilti "TE-CD, TE-YD")		Nominal drill bit diameter (d_0) 12 mm to 32 mm					
Static and quasi static load, in	uncracked concrete	all sizes	Tables: C1, C4, C5, C8	all sizes	Tables: C2, C4, C6, C9	all sizes	Tables: C3, C4, C7, C10
	cracked concrete	M10 to M20		not assessed		ϕ10 bis ϕ20	
Use category	dry or wet concrete	all sizes					
Installation temperature		-5 °C to +40 °C					
In-service temperature	Temperature range I	-40 °C to +80 °C	(max. long term temperature +50 °C and max. short term temperature +80 °C)				
	Temperature range II	-40 °C to +120 °C	(max. long term temperature +72 °C and max. short term temperature +120 °C)				

Specifications of intended use (part 2)

Base materials:

- Reinforced or unreinforced normal weight concrete Strength classes C20/25 to C50/60 according to EN 206-1:2000

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (zinc coated steel, stainless steel or high corrosion resistant steel)
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel or high corrosion resistant steel)
- Structures subject to external atmospheric exposure, to permanently damp internal conditions or in other particular aggressive conditions (high corrosion resistant steel)

  Note: Particular aggressive conditions are e. g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e. g. in desulphurization plants or road tunnels where de-icing materials are used)

Design:

- Anchorages have to be designed by a responsible engineer with experience of concrete anchor design
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.)
- Anchorages under static or quasi-static actions are designed in accordance with EOTA Technical Report TR 029 "Design of bonded anchors" Edition September 2010 or CEN/TS 1992-4:2009

Installation:

- Anchor installation is to be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- In case of aborted hole: The hole shall be filled with mortar
- Anchorage depth should be marked and adhered to on installation
- Overhead installation is allowed

Table B2: Installation parameters for anchor rods

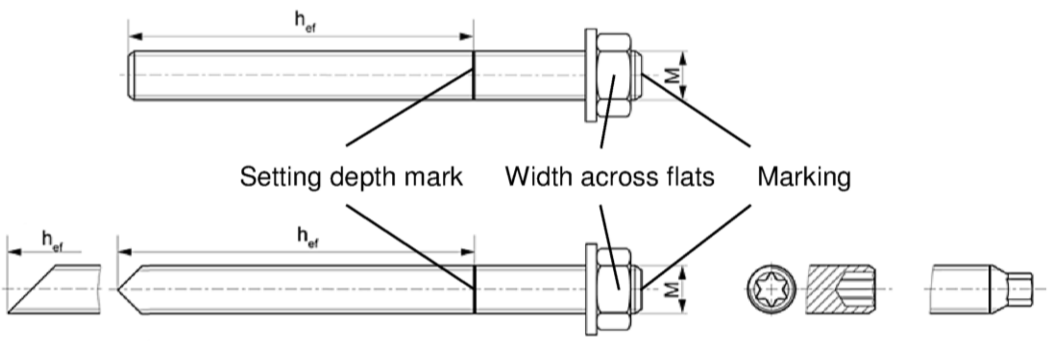
Size				M8	M10	M12	M16	M20
Width across flats		SW	[mm]	13	17	19	24	30
Nominal drill bit diameter		d_0	[mm]	10	12	14	18	24
Drill hole depth		h_0	[mm]	$h_0 = h_{ef}$				
Effective anchorage depth		$h_{ef,min}$	[mm]	60	60	70	80	90
Effective anchorage depth		$h_{ef,max}$	[mm]	160	200	240	320	400
Minimum spacing and minimum edge distance		$s_{min} = c_{min}$	[mm]	40	45	55	65	85
Diameter of clearance hole in the fixture[1]	pre-positioned anchorage	d_f	[mm]	9	12	14	18	22
Diameter of clearance hole in the fixture[1]	push through anchorage	d_f	[mm]	11	14	16	20	26
Minimum thickness of concrete member		h_{min}	[mm]	$h_{ef} + 30$ (≥ 100)			$h_{ef} + 2d_0$	
Maximum installation torque		$T_{inst,max}$	[Nm]	10	20	40	60	120

[1] For larger clearance holes in the fixture see TR 029, 4.2.2.1 or CEN/TS 1992-4-1:2009, 5.2.3.1

Anchor rods:

fischer FIS A

fischer RG M



Marking (on random place) fischer anchor rod:
Property class 8.8, stainless steel, property class 80 or high corrosion resistant steel, property class 80: •
Stainless steel A4, property class 50 and high corrosion resistant steel, property class 50: ••
Or colour coding according to DIN 976-1

Commercial standard threaded rods, washers and hexagon nuts may also be used if the following requirements are fulfilled:
- Materials, dimensions and mechanical properties according Annex A 3, Table A1
- Inspection certificate 3.1 according to EN 10204:2004, the documents have to be stored
- Setting depth is marked

fischer injection system T-BOND-PRO.1-FIS C700 HP PRO.1

Intended Use
Installation parameters anchor rods

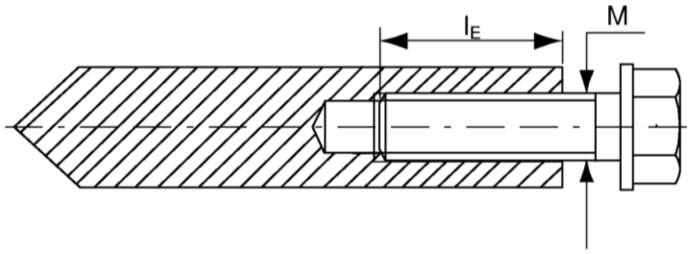
Annex B 3

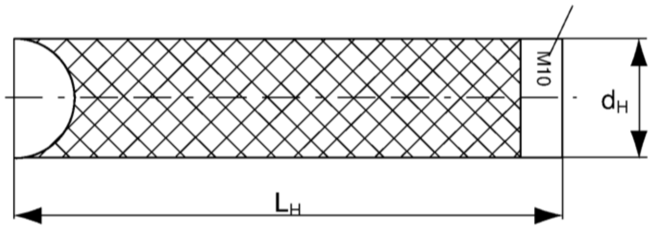
Table B3: Installation parameters for fischer internal threaded anchors RG MI

Size			M8	M10	M12	M16	M20
Diameter of anchor	d_H	[mm]	12	16	18	22	28
Nominal drill bit diameter	d_0	[mm]	14	18	20	24	32
Drill hole depth	h_0	[mm]	$h_0 = h_{ef}$				
Effective anchorage depth ($h_{ef} = L_H$)	h_{ef}	[mm]	90	90	125	160	200
Minimum spacing and minimum edge distance	$s_{min} = c_{min}$	[mm]	55	65	75	95	125
Diameter of clearance hole in the fixture[1)]	d_f	[mm]	9	12	14	18	22
Minimum thickness of concrete member	h_{min}	[mm]	120	125	165	205	260
Maximum screw-in depth	$l_{E,max}$	[mm]	18	23	26	35	45
Minimum screw-in depth	$l_{E,min}$	[mm]	8	10	12	16	20
Maximum installation torque	$T_{inst,max}$	[Nm]	10	20	40	80	120

[1)] For larger clearance holes in the fixture see TR 029, 4.2.2.1 or CEN/TS 1992-4-1:2009, 5.2.3.1

fischer internal threaded anchor RG MI





Marking: Anchor size
e. g.: **M10**

Stainless steel additional **A4**
e. g.: **M10 A4**

High corrosion resistant steel additional **C**
e. g.: **M10 C**

Retaining bolt or threaded rods (including nut and washer) must comply with the appropriate material and strength class of Annex A 3, Table A1

fischer injection system T-BOND-PRO.1-FIS C700 HP PRO.1	**Annex B 4**
Intended Use Installation parameters fischer internal threaded anchors RG MI	

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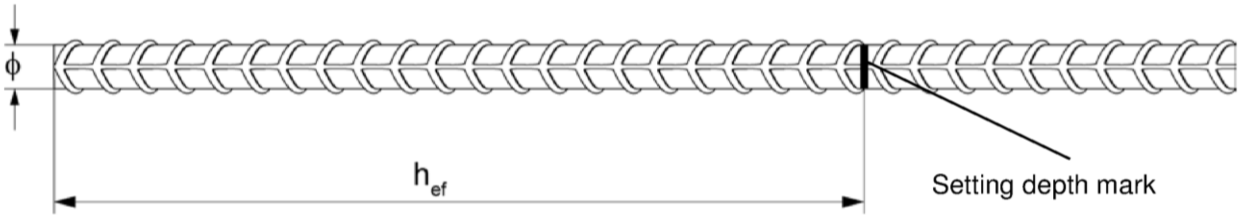
Table B4: Installation parameters for reinforcing bars

Nominal diameter of the bar		**ϕ**	**8[1)]**		**10[1)]**		**12[1)]**		**14**	**16**	**20**
Nominal drill bit diameter	d_0	[mm]	10	12	12	14	14	16	18	20	25
Drill hole depth	h_0		$h_0 = h_{ef}$								
Effective anchorage depth	$h_{ef,min}$		60		60		70		75	80	90
	$h_{ef,max}$		160		200		240		280	320	400
Minimum spacing and minimum edge distance	$s_{min} = c_{min}$		40		45		55		60	65	85
Minimum thickness of concrete member	h_{min}		$h_{ef} + 30$ (≥ 100)					$h_{ef} + 2d_0$			

[1)] Both drill bit diameters can be used

Reinforcing bar



- The minimum value of related rib area $f_{R,min}$ must fulfil the requirements of EN 1992-1-1:2004+AC:2010
- The rib height must be within the range: $0{,}05 \cdot \phi \leq h_{rib} \leq 0{,}07 \cdot \phi$ (ϕ = Nominal diameter of the bar , h_{rib} = rib height)

fischer injection system T-BOND-PRO.1-FIS C700 HP PRO.1

Intended Use
Installation parameters reinforcing bars

Annex B 5

Table B5: Diameters of steel brush BS Ø

The size of the steel brush refers to the nominal drill bit diameter

Nominal drill bit diameter d_0	[mm]	10	12	14	16	18	20	24	25	32
Steel brush diameter d_b		11	14	16	20		25	26	27	40

Table B6: Maximum processing time of the mortar and minimum curing time
(During the curing time of the mortar the concrete temperature may not fall below the listed minimum temperature)

System temperature [°C]	Maximum processing time t_{work}	Minimum curing time[1)] t_{cure}
	T-BOND PRO.1 – FIS C700 HP PRO.1	T-BOND PRO.1 – FIS C700 HP PRO.1
> -5 to ±0	---	24 h
> ±0 to +5	13 min	3 h
> +5 to +10	9 min	90 min
> +10 to +20	5 min	60 min
> +20 to +30	4 min	45 min
> +30 to +40	2 min	35 min

[1)] In wet concrete or flooded holes the curing times must be doubled

fischer injection system T-BOND-PRO.1-FIS C700 HP PRO.1

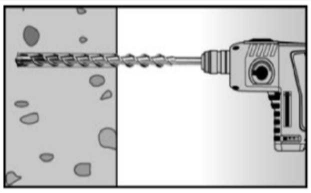
Intended Use
Cleaning tools
Processing times and curing times

Annex B 6

Installation instructions part 1

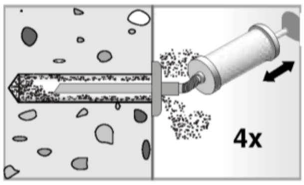
Drilling and cleaning the hole (hammer drilling with standard drill bit)

1

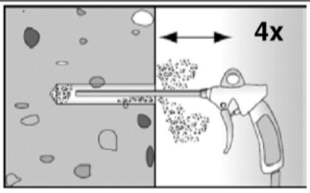


Drill the hole.
Drill hole diameter $\mathbf{d_0}$ and drill hole depth $\mathbf{h_0}$ see **Tables B2, B3, B4**

2

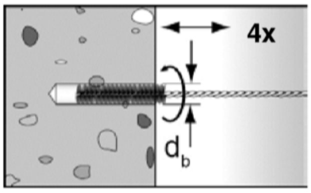


Clean the drill hole:
For $h_{ef} \leq 12d$ and $d_0 < 18$ mm
blow out the hole four times by hand



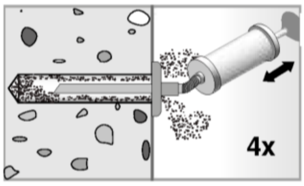
For $h_{ef} > 12d$ and / or $d_0 \geq 18$ mm blow out the hole four times with oil-free compressed air ($p \geq 6$ bar)

3

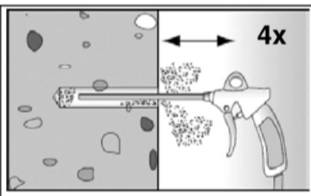


Brush the drill hole four times. For deep holes use an extension. Corresponding brushes see **Table B5**

4



Clean the drill hole:
For $h_{ef} \leq 12d$ and $d_0 < 18$ mm
blow out the hole four times by hand

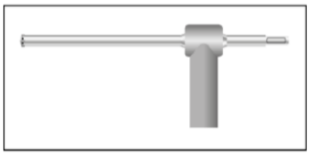


For $h_{ef} > 12d$ and / or $d_0 \geq 18$ mm blow out the hole four times with oil-free compressed air ($p \geq 6$ bar)

Go to step 5

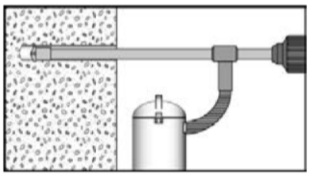
Drilling and cleaning the hole (hammer drilling with hollow drill bit)

1



Check a suitable hollow drill (see **Table B1**) for correct operation of the dust extraction

2



Use a suitable dust extraction system, e. g.
Bosch GAS 35 M AFC or a comparable dust extraction system with equivalent performance data

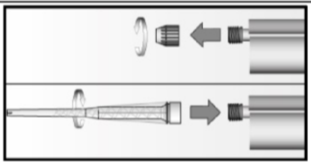
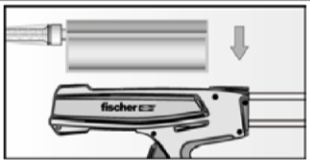
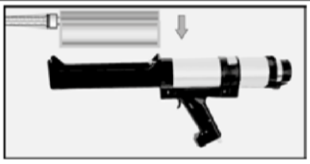
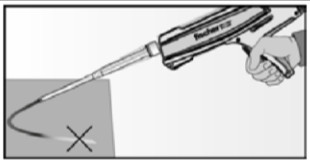
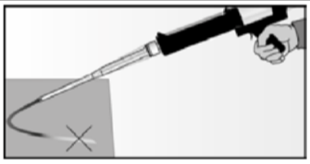
Drill the hole with hollow drill bit. The dust extraction system has to extract the drill dust nonstop during the drilling process and must be adjusted to maximum power. Diameter of drill hole $\mathbf{d_0}$ and drill hole depth $\mathbf{h_0}$ see
Tables B2, B3, B4

Go to step 5

fischer injection system T-BOND-PRO.1-FIS C700 HP PRO.1	**Annex B 7**
Intended use Installation instructions part 1	

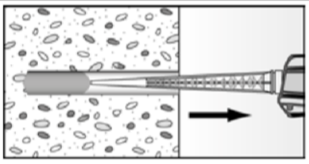
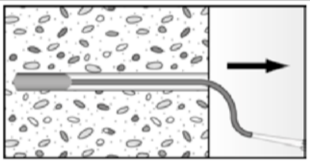
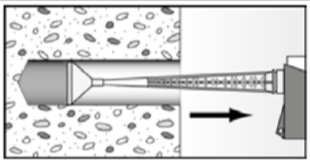
Installation instructions part 2

Preparing the cartridge

5			Remove the sealing cap Screw on the static mixer (the spiral in the static mixer must be clearly visible)
6			Place the cartridge into the dispenser
7			Extrude approximately 10 cm of material until the resin is evenly grey in colour. Do not use mortar that is not uniformly grey

Go to step 8

Mörtelinjektion

8	 Fill approximately 2/3 of the drill hole with mortar. Always begin from the bottom of the hole and avoid bubbles	 For drill hole depth ≥ 150 mm use an extension tube	 For overhead installation, deep holes (h_0 > 250 mm) or drill hole diameter (d_0 ≥ 40 mm) use an injection-adapter

Go to step 9

fischer injection system T-BOND-PRO.1-FIS C700 HP PRO.1	**Annex B 8**
Intended use Installation instructions part 2	

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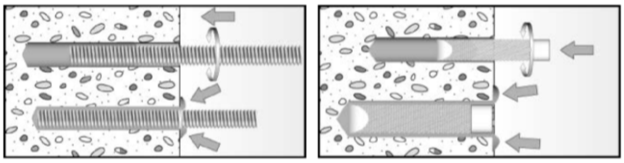
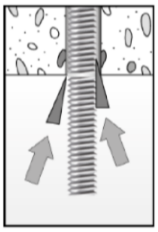
Installation instructions part 3

Installation of anchor rods or fischer internal threaded anchors RG MI

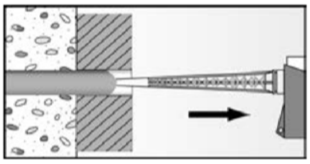
9



Only use clean and oil-free anchor elements. Mark the setting depth of the anchor. Push the anchor rod or fischer internal threaded RG MI anchor down to the bottom of the hole, turning it slightly while doing so.
After inserting the anchor element, excess mortar must be emerged around the anchor element.



For overhead installations support the anchor rod with wedges.
(e. g. fischer centering wedges)

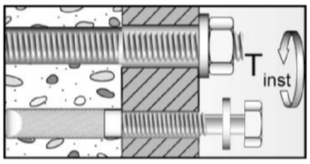


For push through installation fill the annular gap with mortar

10

Wait for the specified curing time t_{cure} see **Table B6**

11



Mounting the fixture
$T_{inst,max}$ see **Tables B2 and B3**

Installation reinforcing bars

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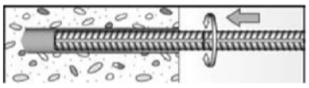
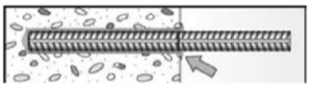


Only use clean and oil-free reinforcing bars. Mark the setting depth. Turn while using force to push the reinforcement bar into the filled hole up to the setting depth mark



When the setting depth mark is reached, excess mortar must be emerged from the mouth of the drill hole.

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Wait for the specified curing time t_{cure} see **Table B6**

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Intended use Installation instructions part 3	

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Table C1: Characteristic values for the **steel bearing capacity** of **anchor rods** under tensile / shear load

Size					**M8**	**M10**	**M12**	**M16**	**M20**
Bearing capacity under tensile load, steel failure									
Charact.bearing capacity $N_{Rk,s}$	Steel zinc plated	Property class	5.8	[kN]	19	29	43	79	123
			8.8		29	47	68	126	196
	Stainless steel A4 and High corrosion resistant steel C		50		19	29	43	79	123
			70		26	41	59	110	172
			80		30	47	68	126	196
Partial safety factors[1)]									
Partial safety factor $\gamma_{Ms,N}$	Steel zinc plated	Property class	5.8	[-]	1,50				
			8.8		1,50				
	Stainless steel A4 and High corrosion resistant steel C		50		2,86				
			70		1,50[2)] / 1,87				
			80		1,60				
Bearing capacity under shear load, steel failure									
without lever arm									
Charact.bearing capacity $V_{Rk,s}$	Steel zinc plated	Property class	5.8	[kN]	9	15	21	39	61
			8.8		15	23	34	63	98
	Stainless steel A4 and High corrosion resistant steel C		50		9	15	21	39	61
			70		13	20	30	55	86
			80		15	23	34	63	98
Ductility factor acc. to CEN/TS 1992-4-5:2009 Section 6.3.2.1			k_2	[-]	1,0				
with lever arm									
Charact. bending moment $M^0_{Rk,s}$	Steel zinc plated	Property class	5.8	[Nm]	19	37	65	166	324
			8.8		30	60	105	266	519
	Stainless steel A4 and High corrosion resistant steel C		50		19	37	65	166	324
			70		26	52	92	232	454
			80		30	60	105	266	519
Partial safety factors[1)]									
Partial safety factor $\gamma_{Ms,V}$	Steel zinc plated	Property class	5.8	[-]	1,25				
			8.8		1,25				
	Stainless steel A4 and High corrosion resistant steel C		50		2,38				
			70		1,25[2)] / 1,56				
			80		1,33				

[1)] In absence of other national regulations
[2)] Only for fischer FIS A and RG M made of high corrosion-resistant steel C

fischer injection system T-BOND-PRO.1-FIS C700 HP PRO.1

Performances
Characteristic steel bearing capacity anchor rods

Annex C 1

Table C2: Characteristic values for the **steel bearing capacity** of **fischer internal threaded anchors RG MI** under tensile / shear load

Size					M8	M10	M12	M16	M20
Bearing capacity under tensile load, steel failure									
Characteristic bearing capacity with screw	$N_{Rk,s}$	Property class	5.8	[kN]	19	29	43	79	123
			8.8		29	47	68	108	179
		Property class 70	A4		26	41	59	110	172
			C		26	41	59	110	172
Partial safety factors[1)]									
Partial safety factor	$\gamma_{Ms,N}$	Property class	5.8	[-]	1,50				
			8.8		1,50				
		Property class 70	A4		1,87				
			C		1,87				
Bearing capacity under shear load, steel failure									
without lever arm									
Characteristic bearing capacity with screw	$V_{Rk,s}$	Property class	5.8	[kN]	9,2	14,5	21,1	39,2	62,0
			8.8		14,6	23,2	33,7	54,0	90,0
		Property class 70	A4		12,8	20,3	29,5	54,8	86,0
			C		12,8	20,3	29,5	54,8	86,0
Ductility factor acc. to CEN/TS 1992-4-5:2009 Section 6.3.2.1			k_2	[-]	1,0				
with lever arm									
Characteristic bending moment with screw	$M^0_{Rk,s}$	Property class	5.8	[Nm]	20	39	68	173	337
			8.8		30	60	105	266	519
		Property class 70	A4		26	52	92	232	454
			C		26	52	92	232	454
Partial safety factors[1)]									
Partial safety factor	$\gamma_{Ms,V}$	Property class	5.8	[-]	1,25				
			8.8		1,25				
		Property class 70	A4		1,56				
			C		1,56				

[1)] In absence of other national regulations

Table C3: Characteristic values for the **steel bearing capacity** of **reinforcing bars** under tensile / shear load

Nominal diameter of the bar		ϕ	8	10	12	14	16	20
Bearing capacity under tensile load, steel failure								
Characteristic bearing capacity	$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$ [1)]					
Bearing capacity under shear load, steel failure								
without lever arm								
Characteristic bearing capacity	$V_{Rk,s}$	[kN]	$0,5 \cdot A_s \cdot f_{uk}$ [1)]					
Ductility factor acc. to CEN/TS 1992-4-5:2009 Section 6.3.2.1	k_2	[-]	0,8					
with lever arm								
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}$ [1)]					

[1)] f_{uk} or f_{yk} respectively must be taken from the specifications of the reinforcing bar

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Performances
Characteristic steel bearing capacity of reinforcing bars

Annex C 3

Table C4: General design factors for the bearing capacity under tensile / shear load; **uncracked or cracked concrete**

Size				All sizes					
Bearing capacity under tensile load									
Factors acc. to CEN/TS 1992-4:2009 Section 6.2.2.3									
Uncracked concrete		k_{ucr}	[-]	10,1					
Cracked concrete		k_{cr}	[-]	7,2					
Factors for the compressive strength of concrete > C20/25									
Increasing factor for τ_{Rk}	C25/30	Ψ_c	[-]	1,05					
	C30/37			1,10					
	C35/45			1,15					
	C40/50			1,19					
	C45/55			1,22					
	C50/60			1,26					
Splitting failure									
Edge distance	$h / h_{ef} \geq 2,0$	$c_{cr,sp}$	[mm]	$1,0\ h_{ef}$					
	$2,0 > h / h_{ef} > 1,3$			$4,6\ h_{ef} - 1,8\ h$					
	$h / h_{ef} \leq 1,3$			$2,26\ h_{ef}$					
Spacing		$s_{cr,sp}$		$2\ c_{cr,sp}$					
Concrete cone failure acc. to CEN/TS 1992-4-5:2009 Section 6.2.3.2									
Edge distance		$c_{cr,N}$	[mm]	$1,5\ h_{ef}$					
Spacing		$s_{cr,N}$		$2\ c_{cr,N}$					
Bearing capacity under shear load									
Installation safety factors									
All installation conditions		$\gamma_2 = \gamma_{inst}$	[-]	1,0					
Concrete pry-out failure									
Factor k acc. to TR029 Section 5.2.3.3 resp. k_3 acc. to CEN/TS 1992-4-5:2009 Section 6.3.3		$k_{(3)}$	[-]	2,0					
Concrete edge failure									
The value of h_{ef} (= l_f) under shear load			[mm]	min (h_{ef}; 8d)					
Calculation diameters									
Size				M8	M10	M12	M16	M20	
Anchor rods		d	[mm]	8	10	12	16	20	
fischer internal threaded anchors RG MI		d_{nom}	[mm]	12	16	18	22	28	
Nominal diameter of the bar			ϕ	8	10	12	14	16	20
Reinforcing bar		d	[mm]	8	10	12	14	16	20

fischer injection system T-BOND-PRO.1-FIS C700 HP PRO.1

Performances
General design factors relating to the characteristic bearing capacity under tensile / shear load

Annex C 4

Table C5: Characteristic values of **resistance** for **anchor rods** in hammer drilled holes; **uncracked or cracked concrete**

Size				**M8**	**M10**	**M12**	**M16**	**M20**
Combined pullout and concrete cone failure								
Calculation diameter		d	[mm]	8	10	12	16	20
Uncracked concrete								
Characteristic bond resistance in uncracked concrete C20/25								
Hammer-drilling with standard drill bit or hollow drill bit (dry and wet concrete)								
Temperature range	I: 50 °C / 80 °C	$\tau_{Rk,ucr}$	[N/mm²]	11,0	11,0	11,0	10,0	9,5
Temperature range	II: 72 °C / 120 °C	$\tau_{Rk,ucr}$	[N/mm²]	9,5	9,5	9,0	8,5	8,0
Installation safety factors								
Dry and wet concrete		$\gamma_2 = \gamma_{inst}$	[-]	1,2				
Cracked concrete								
Characteristic bond resistance in cracked concrete C20/25								
Hammer-drilling with standard drill bit or hollow drill bit (dry and wet concrete)								
Temperature range	I: 50 °C / 80 °C	$\tau_{Rk,cr}$	[N/mm²]	---	6,0	6,0	6,0	5,5
Temperature range	II: 72 °C / 120 °C	$\tau_{Rk,cr}$	[N/mm²]	---	5,0	5,0	5,0	5,0
Installation safety factors								
Dry and wet concrete		$\gamma_2 = \gamma_{inst}$	[-]	1,2				

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Performances
Characteristic values for static or quasi-static action under tensile load for anchor rods (uncracked or cracked concrete)

Annex C 5

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Table C6: Characteristic values of **resistance** for **fischer internal threaded anchors RG MI** in hammer drilled holes; **uncracked concrete**

Size			**M8**	**M10**	**M12**	**M16**	**M20**
Combined pullout and concrete cone failure							
Calculation diameter	d	[mm]	12	16	18	22	28
Uncracked concrete							
Characteristic bond resistance in uncracked concrete C20/25							
Hammer-drilling with standard drill bit or hollow drill bit (dry and wet concrete)							
Temperature range I: 50 °C / 80 °C	$\tau_{Rk,ucr}$	[N/mm²]	10,5	10,0	9,5	9,0	8,5
Temperature range II: 72 °C / 120 °C	$\tau_{Rk,ucr}$	[N/mm²]	9,0	8,0	8,0	7,5	7,0
Installation safety factors							
Dry and wet concrete	$\gamma_2 = \gamma_{inst}$	[-]	1,2				

Table C7: Characteristic values of **resistance** for **reinforcing bars** in hammer drilled holes; **uncracked or cracked concrete**

Nominal diameter of the bar	**ϕ**		**8**	**10**	**12**	**14**	**16**	**20**
Combined pullout and concrete cone failure								
Calculation diameter	d	[mm]	8	10	12	14	16	20
Uncracked concrete								
Characteristic bond resistance in uncracked concrete C20/25								
Hammer-drilling with standard drill bit or hollow drill bit (dry and wet concrete)								
Temperature range I: 50 °C / 80 °C	$\tau_{Rk,ucr}$	[N/mm²]	11,0	11,0	11,0	10,0	10,0	9,5
Temperature range II: 72 °C / 120 °C	$\tau_{Rk,ucr}$	[N/mm²]	9,5	9,5	9,0	8,5	8,5	8,0
Installation safety factor								
Dry and wet concrete	$\gamma_2 = \gamma_{inst}$	[-]	1,2					
Cracked concrete								
Characteristic bond resistance in cracked concrete C20/25								
Hammer-drilling with standard drill bit or hollow drill bit (dry and wet concrete)								
Temperature range I: 50 °C / 80 °C	$\tau_{Rk,cr}$	[N/mm²]	--	3,0	5,0	5,0	5,0	4,5
Temperature range II: 72 °C / 120 °C	$\tau_{Rk,cr}$	[N/mm²]	--	3,0	4,5	4,5	4,5	4,0
Installation safety factor								
Dry and wet concrete	$\gamma_2 = \gamma_{inst}$	[-]	1,2					

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Performances
Characteristic values for static or quasi-static action under tensile load for fischer internal threaded anchors RG MI and reinforcing bars (uncracked concrete)

Annex C 6

Table C8: Displacements for anchor rods

Size		M8	M10	M12	M16	M20
Displacement-Factors for tensile load[1)]						
Uncracked concrete; Temperature range I, II						
$\delta_{N0\text{-Faktor}}$	$[mm/(N/mm^2)]$	0,09	0,09	0,10	0,10	0,10
$\delta_{N\infty\text{-Faktor}}$	$[mm/(N/mm^2)]$	0,10	0,10	0,12	0,12	0,12
Cracked concrete; Temperature range I, II						
$\delta_{N0\text{-Faktor}}$	$[mm/(N/mm^2)]$	---	0,12	0,12	0,13	0,13
$\delta_{N\infty\text{-Faktor}}$	$[mm/(N/mm^2)]$	---	0,27	0,30	0,30	0,30
Displacement-Factors for shear load[2)]						
Uncracked or cracked concrete; Temperature range I, II						
$\delta_{V0\text{-Faktor}}$	[mm/kN]	0,11	0,11	0,10	0,10	0,09
$\delta_{V\infty\text{-Faktor}}$	[mm/kN]	0,12	0,12	0,11	0,11	0,10

[1)] Calculation of effective displacement:

$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau_{Ed}$

$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau_{Ed}$

(τ_{Ed}: Design value of the applied tensile stress)

[2)] Calculation of effective displacement:

$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V_{Ed}$

$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V_{Ed}$

(V_{Ed}: Design value of the applied shear force)

Table C9: Displacements for fischer internal threaded anchors RG MI

Size		M8	M10	M12	M16	M20
Displacement-Factors for tensile load[1)]						
Uncracked concrete; Temperature range I, II						
$\delta_{N0\text{-Faktor}}$	$[mm/(N/mm^2)]$	0,10	0,11	0,12	0,13	0,14
$\delta_{N\infty\text{-Faktor}}$	$[mm/(N/mm^2)]$	0,13	0,14	0,15	0,16	0,18
Displacement-Factors for shear load[2)]						
Uncracked concrete; Temperature range I, II						
$\delta_{V0\text{-Faktor}}$	[mm/kN]	0,12	0,12	0,12	0,12	0,12
$\delta_{V\infty\text{-Faktor}}$	[mm/kN]	0,14	0,14	0,14	0,14	0,14

[1)] Calculation of effective displacement:

$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau_{Ed}$

$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau_{Ed}$

(τ_{Ed}: Design value of the applied tensile stress)

[2)] Calculation of effective displacement:

$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V_{Ed}$

$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V_{Ed}$

(V_{Ed}: Design value of the applied shear force)

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Performances
Displacements for anchor rods and fischer internal threaded anchors RG MI

Annex C 7

Table C10: Displacements for reinforcing bars

Nominal diameter of the bar	ϕ	8	10	12	14	16	20
Displacement-Factors for tensile load[1]							
Uncracked concrete; Temperature range I, II							
$\delta_{N0\text{-Faktor}}$	[mm/(N/mm²)]	0,09	0,09	0,10	0,10	0,10	0,10
$\delta_{N\infty\text{-Faktor}}$	[mm/(N/mm²)]	0,10	0,10	0,12	0,12	0,12	0,12
Cracked concrete; Temperature range I, II							
$\delta_{N0\text{-Faktor}}$	[mm/(N/mm²)]	---	0,12	0,12	0,13	0,13	0,13
$\delta_{N\infty\text{-Faktor}}$	[mm/(N/mm²)]	---	0,27	0,30	0,30	0,30	0,30
Displacement-Factors for shear load[2]							
Uncracked or cracked concrete; Temperature range I, II							
$\delta_{V0\text{-Faktor}}$	[mm/kN]	0,11	0,11	0,10	0,10	0,10	0,09
$\delta_{V\infty\text{-Faktor}}$	[mm/kN]	0,12	0,12	0,11	0,11	0,11	0,10

[1] Calculation of effective displacement:

$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau_{Ed}$

$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau_{Ed}$

(τ_{Ed}: Design value of the applied tensile stress)

[2] Calculation of effective displacement:

$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V_{Ed}$

$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V_{Ed}$

(V_{Ed}: Design value of the applied shear force)