Deutsches Institut für Bautechnik

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Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments

Designated according to Article 29 of Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment)

European Technical Assessment

ETA-02/0031 of 1 October 2018

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4
Product family to which the construction product belongs	Mechanical fastener for use in concrete
Manufacturer	Adolf Würth GmbH & Co. KG Reinhold-Würth-Straße 12-17 74653 Künzelsau DEUTSCHLAND
Manufacturing plant	Herstellwerk W1, Deutschland
This European Technical Assessment contains	22 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	EAD 330232-00-0601
This version replaces	ETA-02/0031 issued on 7 September 2017

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Specific Part

1 Technical description of the product

The Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4 is an anchor made of galvanised steel or made of stainless steel which is placed into a drilled hole and anchored by torque-controlled expansion. The following anchor types are covered:

- Anchor type W-HAZ-B with threaded bolt,
- Anchor type W-HAZ -S with hexagon head screw,
- Anchor type W-HAZ -SK with countersunk washer and countersunk screw.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C1 to C4
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C5 and C6
Displacements (static and quasi-static loading)	See Annex C10 and C11
Characteristic resistance and displacements for seismic performance categories C1 and C2	See Annex C7, C8 and C11

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C9

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330232-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 1 October 2018 by Deutsches Institut für Bautechnik

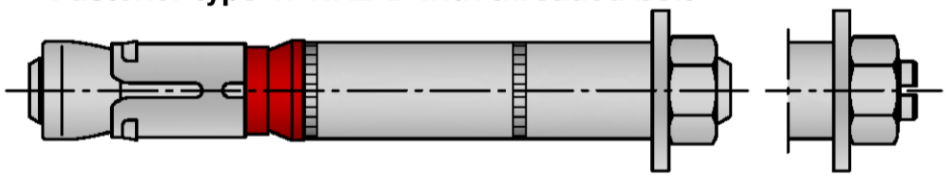
Dr.-Ing. Lars Eckfeldt
p.p. Head of Department

beglaubigt:
Baderschneider

Deutsches Institut für Bautechnik DIBt

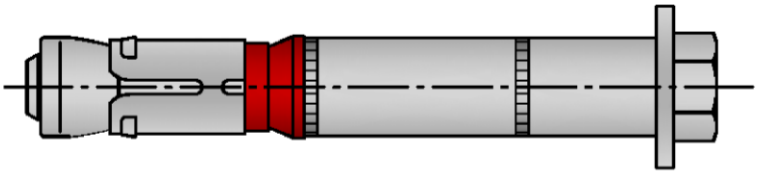
High-Performance Anchor W-HAZ

Fastener type W-HAZ-B with threaded bolt



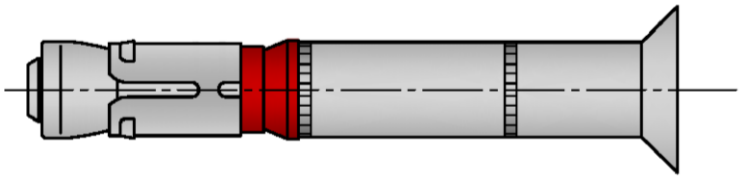
W-HAZ-B (M6-M24)
W-HAZ-B (M8-M16) A4

Fastener type W-HAZ-S with hexagon head screw



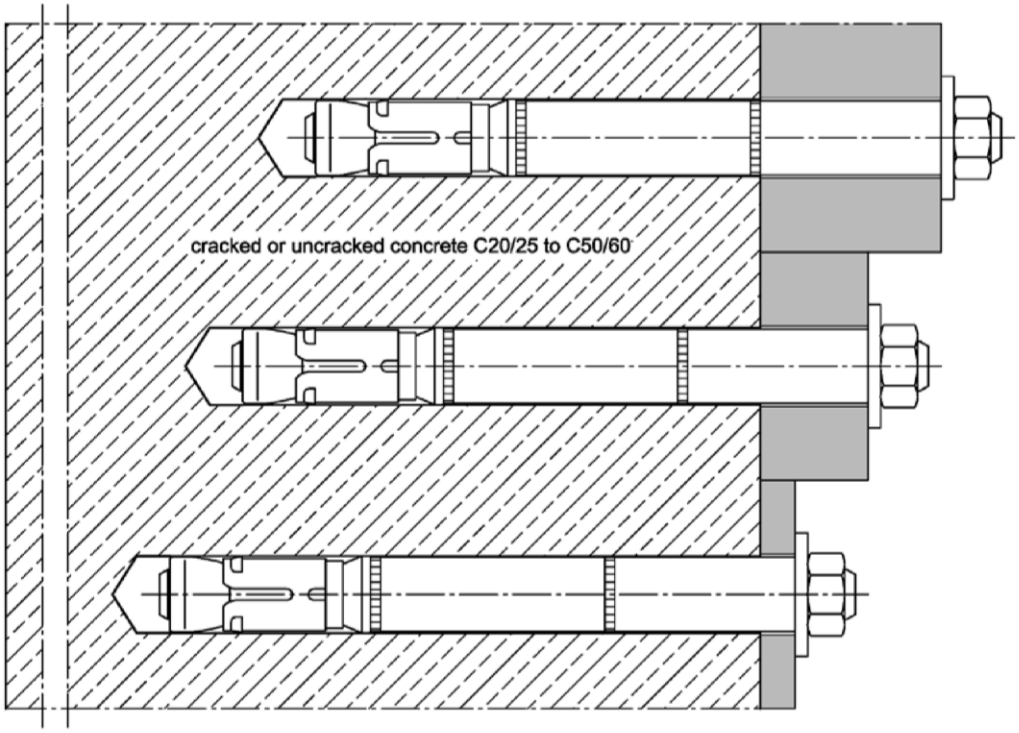
W-HAZ-S (M6-M24)
W-HAZ-S (M8-M16) A4

Fastener type W-HAZ-SK with countersunk washer and countersunk screw



W-HAZ-SK (M6-M12)
W-HAZ-SK (M8-M12) A4

Installation situation



Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4	
Product description Product and installation situation	**Annex A1**

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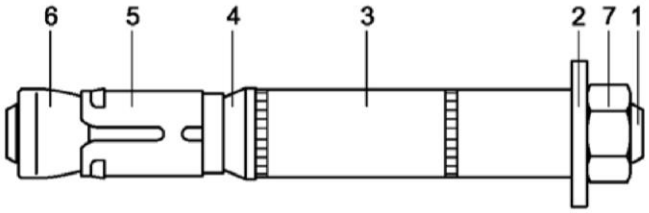
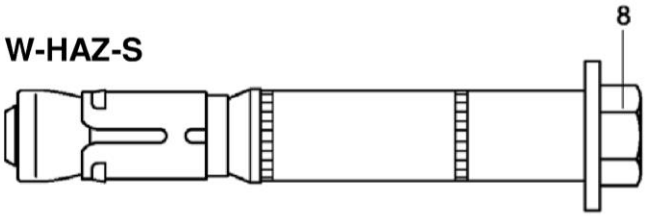
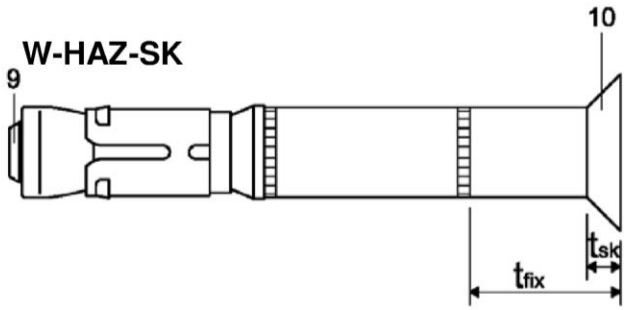
W-HAZ-B



W-HAZ-S



W-HAZ-SK



Marking:

expansion sleeve:
- Identifying mark of manufacturing plant ◇
- additional marking of stainless steel A4 A4
- Anchor identity (alternatively on distance sleeve) SZ
- size of thread (alternatively on distance sleeve) M10

Distance sleeve:
- Diameter 15
- max. thickness of fixture $t_{fix,max}$ for $h_{ef,min}$ 25
- additional marking for countersunk version SK

marking on the washer of anchor size SZ 24/M16L L

Table A1: Designation of fastener parts and materials

Part	Designation	Materials galvanized ≥ 5 µm, acc. to EN ISO 4042:1999	Stainless steel A4
1	Threaded bolt	Steel, Strength class 8.8, EN ISO 898-1:2013	Stainless steel, 1.4401, 1.4404 or 1.4571, EN 10088:2014
2	Washer	Steel, EN 10139:2016	Stainless steel, EN 10088:2014
3	Distance sleeve	Steel tube EN 10305-2:2016, EN 10305-3:2016;	Steel tube stainless steel, 1.4401, 1.4404 or 1.4571; EN 10217-7:2014, EN 10216-5:2013
4	Ring	Polyethylene	Polyethylene
5	Expansion sleeve	Steel, EN 10139:2016	Stainless steel, 1.4401, 1.4404 or 1.4571, EN 10088:2014
6	Threaded cone	Steel EN 10083-2:2006	Stainless steel, 1.4401, 1.4404 or 1.4571, EN 10088:2014
7	Hexagon nut	Steel, Strength class 8, EN ISO 898-2:2012	Stainless steel, strength class 70, EN ISO 3506-2:2009
8	Hexagon head screw	Steel, Strength class 8.8, EN ISO 898-1:2013	Stainless steel, strength class 70, EN ISO 3506-1:2009
9	Countersunk screw	Steel, Strength class 8.8, EN ISO 898-1:2013	Stainless steel, strength class 70, EN ISO 3506-1:2009
10	Countersunk washer	Steel, EN 10083-2:2006	Stainless steel, 1.4401, 1.4404 or 1.4571, EN 10088:2014, zinc plated

Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4

Product description
Marking and materials

Annex A2

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Specification of intended use

High-Performance Anchor W-HAZ, steel zinc plated	**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/ M16L**	**28/M20**	**32/M24**
Static or quasi-static action	✓							
Seismic action (W-HAZ-B and W-HAZ-S)	-	C1 + C2						
Seismic action (W-HAZ-SK)	-	C1 + C2			-			
Fire exposure	R 30 … R 120							

High-Performance Anchor W-HAZ, stainless steel A4	**12/M8**	**15/M10**	**18/M12**	**24/M16**
Static or quasi-static action	✓			
Seismic action (W-HAZ-B and W-HAZ-S)	C1 + C2			
Seismic action (W-HAZ-SK)	C1 + C2			-
Fire exposure	R30 … R120			

Base materials:

- Cracked and uncracked concrete
- Compacted, reinforced or unreinforced normal weight concrete (without fibers) according to EN 206:2013
- Strength classes C20/25 to C50/60 according to EN 206:2013

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (zinc plated steel or stainless steel).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal conditions, if no particular aggressive conditions exist (stainless steel).

  Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used.)

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e.g. position of the fastener relative to reinforcement or to supports, etc.).
- Anchorages under static or quasi-static actions, seismic actions and under fire exposure are designed in accordance with FprEN 1992-4:2016 and TR 055.

Installation:

- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application.
- Compliance with the effective anchorage depth. For fastenings with anchorage depths $h_{ef} > h_{ef,min}$ the usable thickness of fixture is reduced by $h_{ef} - h_{ef,min}$.
- Use as supplied by the manufacturer without replacing individual parts.
- Drilling of hole only by hammer drilling (use of vacuum drill bits is admissible)

Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4	**Annex B1**
Intended use Specification of intended use	

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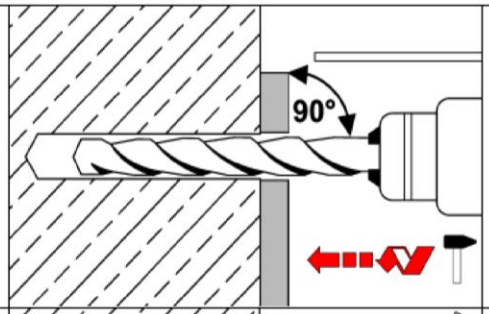
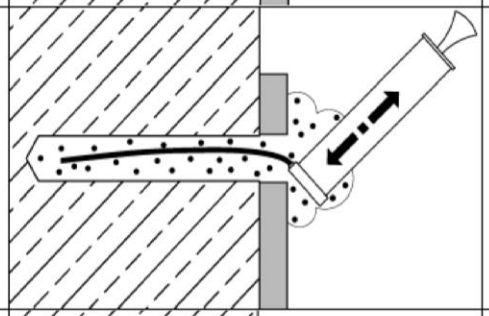
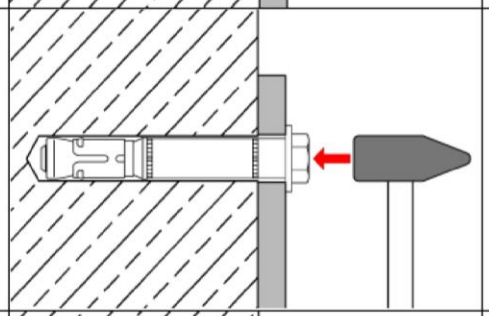
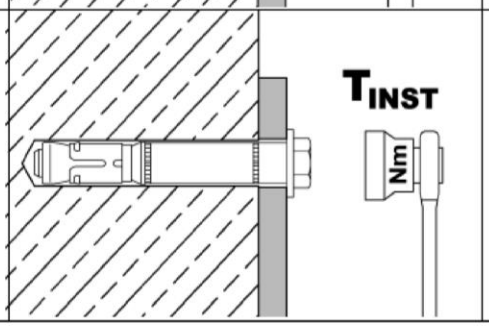
Installation instructions

1		Drill hole perpendicular to concrete surface. If using a vacuum drill bit, proceed with step 3.
2		Blow out dust. Alternatively vacuum clean down to the bottom of the hole.
3		Drive in fastener.
4		Apply installation torque T_{inst} by using calibrated torque wrench.

Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4	
Intended use Installation instructions	**Annex B2**

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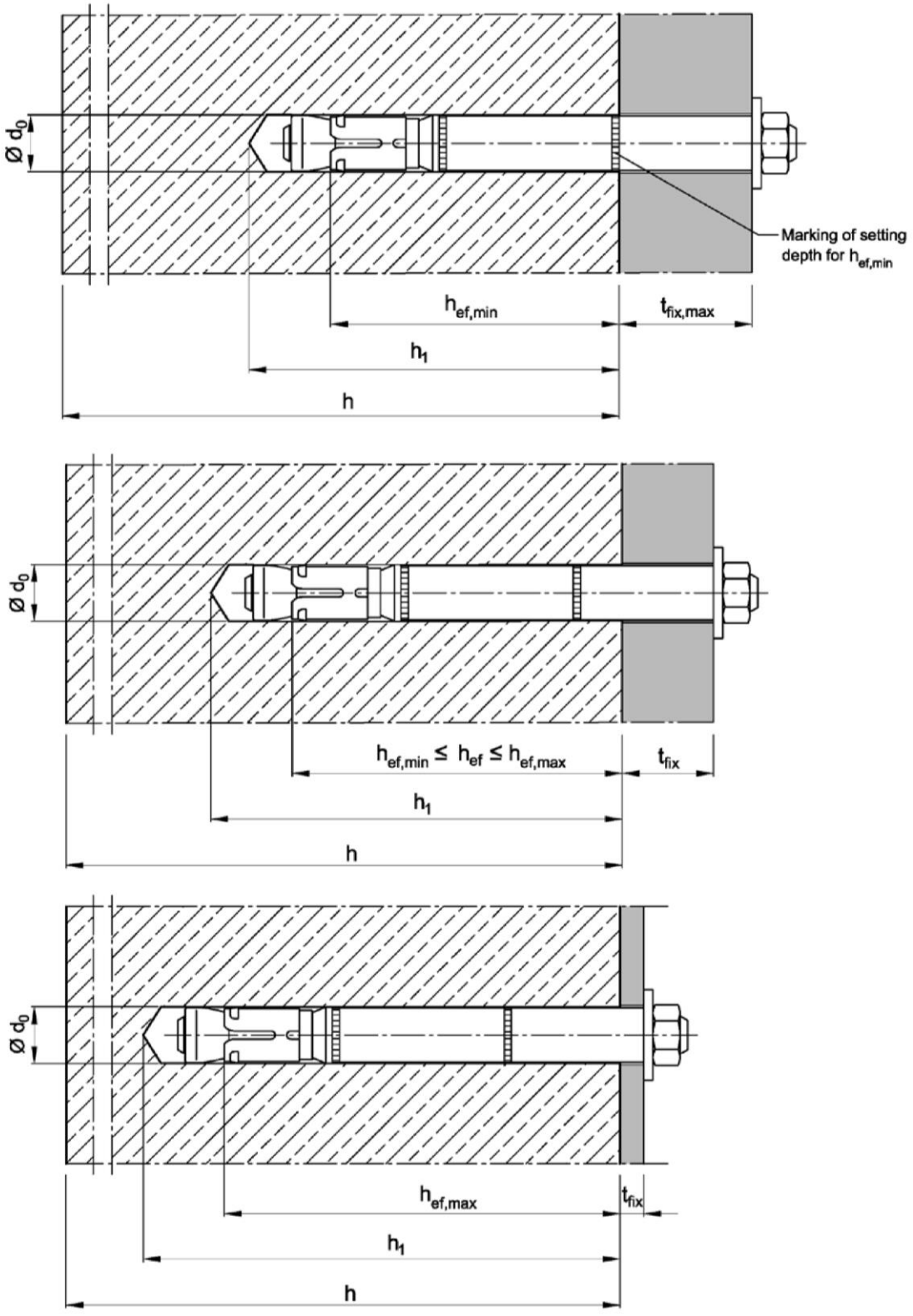
Installation situation



Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4

Intended use
Installation situation

Annex B3

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Table B1: Installation parameters, steel zinc plated

Fastener size			10/M6	12/M8	15/M10	18/M12	24/M16	24/ M16L	28/M20	32/M24
Size of thread		[-]	M6	M8	M10	M12	M16	M16	M20	M24
Minimum effective anchorage depth	$h_{ef,min}$	[mm]	50	60	71	80	100	115	125	150
Maximum effective anchorage depth	$h_{ef,max}$	[mm]	76	100	110	130	114	150	185	210
Nominal diameter of drill bit	d_0 =	[mm]	10	12	15	18	24	24	28	32
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	10,45	12,5	15,5	18,5	24,55	24,55	28,55	32,7
Depth of drill hole	$h_1 \geq$	[mm]	h_{ef} + 15	h_{ef} + 20	h_{ef} + 24	h_{ef} + 25	h_{ef} + 30	h_{ef} + 30	h_{ef} + 35	h_{ef} + 30
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	12	14	17	20	26	26	31	35
Thickness of countersunk washer W-HAZ-SK	t_{sk}	[mm]	4	5	6	7	-	-	-	-
Minimum thickness of fixture W-HAZ-SK	$t_{fix\ min}$ [2)]	[mm]	8	10	14	18	-	-	-	-
Installation torque	T_{inst} (W-HAZ-B, W-HAZ-S)	[Nm]	15	30	50	80	160	160	280	280
	T_{inst} (W-HAZ-SK)	[Nm]	10	25	55	70	-	-	-	-
Minimum thickness of member	h_{min}	[mm]	h_{ef} + 50	h_{ef} + 60	h_{ef} + 69	h_{ef} + 80	h_{ef} + 100	h_{ef} + 115	h_{ef} + 125	h_{ef} + 150
Minimum spacing [1) 3)]	s_{min}	[mm]	50	50	60	70	100	100	125	150
cracked concrete	for c ≥	[mm]	50	80	120	140	180	180	300	300
Minimum edge distance [1) 3)]	c_{min}	[mm]	50	55	60	70	100	100	180	150
cracked concrete	for s ≥	[mm]	50	100	120	160	220	220	540	300
Minimum spacing [1) 3)]	s_{min}	[mm]	50	60	60	70	100	100	125	150
uncracked concrete	for c ≥	[mm]	80	100	120	140	180	180	300	300
Minimum edge distance [1) 3)]	c_{min}	[mm]	50	60	60	70	100	100	180	150
uncracked concrete	for s ≥	[mm]	100	120	120	160	220	220	540	300

[1)] Intermediate values by linear interpolation
[2)] Depending on the existing shear load, the thickness of the fixture may be reduced to the thickness of the countersunk washer t_{sk} (see Annex A2). It must be verified that the present shear load can be transferred completely into the distance sleeve (bearing of hole).
[3)] For fire exposure from more than one side c ≥ 300 mm or c_{min} ≥ 300 mm applies.

Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4

Intended use
Installation parameters, **steel zinc plated**

Annex B4

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Table B2: Installation parameters, stainless steel A4

Fastener size			12/M8	15/M10	18/M12	24/M16
Size of thread		[-]	M8	M10	M12	M16
Minimum effective anchorage depth	$h_{ef,min}$	[mm]	60	71	80	100
Maximum effective anchorage depth	$h_{ef,max}$	[mm]	100	110	130	150
Nominal diameter of drill bit	d_0 =	[mm]	12	15	18	24
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	12,5	15,5	18,5	24,55
Depth of drill hole	$h_1 \geq$	[mm]	h_{ef} + 20	h_{ef} + 24	h_{ef} + 25	h_{ef} + 30
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	14	17	20	26
Thickness of countersunk washer W-HAZ-SK	t_{sk}	[mm]	5	6	7	-
Minimum thickness of fixture W-HAZ-SK	$t_{fix\ min}$ [2]	[mm]	10	14	18	-
Installation torque	T_{inst} (W-HAZ-B)	[Nm]	35	55	90	170
	T_{inst} (W-HAZ-S)	[Nm]	30	50	80	170
	T_{inst} (W-HAZ-SK)	[Nm]	17,5	42,5	50	-
Minimum thickness of member	h_{min}	[mm]	h_{ef} + 60	h_{ef} + 69	h_{ef} + 80	h_{ef} + 100
Minimum spacing [1) 3)]	s_{min}	[mm]	50	60	70	80
cracked concrete	for c ≥	[mm]	80	120	140	180
Minimum edge distance [1) 3)]	c_{min}	[mm]	50	60	70	80
cracked concrete	for s ≥	[mm]	80	120	160	200
Minimum spacing [1) 3)]	s_{min}	[mm]	50	60	70	80
uncracked concrete	for c ≥	[mm]	80	120	140	180
Minimum edge distance [1) 3)]	c_{min}	[mm]	50	85	70	180
uncracked concrete	for s ≥	[mm]	80	185	160	80

[1] Intermediate values by linear interpolation
[2] Depending on the existing shear load, the thickness of the fixture may be reduced to the thickness of the countersunk washer t_{sk} (see Annex A2). It must be verified that the present shear load can be transferred completely into the distance sleeve (bearing of hole).
[3] For fire exposure from more than one side c ≥ 300 mm or c_{min} ≥ 300 mm applies.

Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4

Intended use
Installation parameters, **stainless steel A4**

Annex B5

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Table C1: Characteristic values for **tension load, cracked concrete,** static or quasi-static action**, steel zinc plated**

Fastener size			**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/ M16L**	**28/M20**	**32/M24**
Installation factor	γ_{inst}	[-]	1,0							
Steel failure										
Characteristic resistance	$N_{Rk,s}$	[kN]	16	29	46	67	126	126	196	282
Partial factor	γ_{Ms}	[-]	1,5							
Pull-out failure										
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5	12	16	25	36	44	50	65
Increasing factor for $N_{Rk,p}$	ψ_C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$							
Concrete cone failure										
Minimum effective anchorage depth	$h_{ef,min}$	[mm]	50	60	71	80	100	115	125	150
Maximum effective anchorage depth	$h_{ef,max}$	[mm]	76	100	110	130	114	150	185	210
Factor for cracked concrete	$k_1 = k_{cr,N}$	[-]	7,7							

Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4

Performance
Characteristic values for **tension load**, **cracked concrete,** static or quasi-static action, **steel zinc plated**

Annex C1

Deutsches Institut für Bautechnik DIBt

Table C2: Characteristic values for **tension load**, **cracked concrete,** static or quasi-static action, **stainless steel A4**

Fastener size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Installation factor	γ_{inst}	[-]	1,0			
Steel failure						
W-HAZ-B						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial factor	γ_{Ms}	[-]	1,5			
W-HAZ-S and W-HAZ-SK						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial factor	γ_{Ms}	[-]	1,87			
Pull-out failure						
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	9	16	25	36
Increasing factor for $N_{Rk,p}$	ψ_C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$			
Concrete cone failure						
Minimum effective anchorage depth	$h_{ef,min}$	[mm]	60	71	80	100
Maximum effective anchorage depth	$h_{ef,max}$	[mm]	100	110	130	150
Factor for cracked concrete	$k_1 = k_{cr,N}$	[-]	7,7			

Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4	
Performance Characteristic values for **tension load**, **cracked concrete,** static or quasi-static action, **stainless steel A4**	**Annex C2**

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Table C3: Characteristic values for **tension load, uncracked concrete**, static or quasi-static action, **steel zinc plated**

Fastener size			**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/ M16L**	**28/M20**	**32/M24**
Installation factor	γ_{inst}	[-]	1,0							
Steel failure										
Characteristic resistance	$N_{Rk,s}$	[kN]	16	29	46	67	126	126	196	282
Partial factor	γ_{Ms}	[-]	1,5							
Pull-out failure										
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	17	20	30	36	50	1)	70	1)
Increasing factor for $N_{Rk,p}$	ψ_C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$					-	$\left(\frac{f_{ck}}{20}\right)^{0,5}$	-
Splitting failure (The higher resistance of case 1 and case 2 may be applied)										
Case 1										
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	12	16	25	30	40	70	50	70
Edge distance	$c_{cr,sp}$	[mm]	$1,5\ h_{ef}$							
Increasing factor for $N^0_{Rk,sp}$	ψ_C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$							
Case 2										
Characteristic resistance in uncracked concrete	$N^0_{Rk,sp}$	[kN]	min ($N_{Rk,p}$; $N^0_{Rk,c}$)							
Edge distance	$c_{cr,sp}$	[mm]	$2,5\ h_{ef}$					$1,5\ h_{ef}$	$2,5\ h_{ef}$	$2\ h_{ef}$
Concrete cone failure										
Minimum effective anchorage depth	$h_{ef,min}$	[mm]	50	60	71	80	100	115	125	150
Maximum effective anchorage depth	$h_{ef,max}$	[mm]	76	100	110	130	114	150	185	210
Edge distance	$c_{cr,N}$	[mm]	$1,5\ h_{ef}$							
Factor for uncracked concrete	$k_1 = k_{ucr,N}$	[-]	11,0							

1) $N_{Rk,p} = N^0_{Rk,c}$ calculated with $h_{ef,min}$

Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4

Performance
Characteristic values for **tension load**, **uncracked concrete,** static or quasi-static action, **steel zinc plated**

Annex C3

Deutsches Institut für Bautechnik DIBt

Table C4: Characteristic values for **tension load, uncracked concrete**, static or quasi-static action, **stainless steel A4**

Fastener size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Installation factor	γ_{inst}	[-]	1,0			
Steel failure						
W-HAZ-B						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial factor	γ_{Ms}	[-]	1,5			
W-HAZ-S and W-HAZ-SK						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial factor	γ_{Ms}	[-]	1,87			
Pull-out failure						
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	16	25	35	50
Increasing factor for $N_{Rk,p}$	ψ_C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$			
Splitting failure						
Edge distance	$c_{cr,sp}$	[mm]	180	235	265	300
Concrete cone failure						
Minimum effective anchorage depth	$h_{ef,min}$	[mm]	60	71	80	100
Maximum effective anchorage depth	$h_{ef,max}$	[mm]	100	110	130	150
Edge distance	$c_{cr,N}$	[mm]	1,5 h_{ef}			
Factor for uncracked concrete	$k_1 = k_{ucr,N}$	[-]	11,0			

Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4

Performance
Characteristic values for **tension loads, uncracked concrete,** static or quasi-static action, **stainless steel A4**

Annex C4

Deutsches Institut für Bautechnik DIBt

Table C5: Characteristic values of **shear load,** static or quasi-static action, **steel zinc plated**

Fastener size			**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/ M16L**	**28/M20**	**32/M24**
Steel failure without lever arm										
W-HAZ-B										
Characteristic resistance	$V^0_{Rk,s}$	[kN]	16	25	36	63	91	91	122	200
Ductility factor	k_7	[-]	1,0							
W-HAZ-S and W-HAZ-SK										
Characteristic resistance	$V^0_{Rk,s}$	[kN]	18	30	48	73	126	126	150	200
Ductility factor	k_7	[-]	1,0							
Partial factor	γ_{Ms}	[-]	1,25							
Steel failure with lever arm										
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	12	30	60	105	266	266	519	898
Partial factor	γ_{Ms}	[-]	1,25							
Concrete pry-out failure										
Pry-out factor	k_8	[-]	1,8 [1)]	2,0						
Concrete edge failure										
Effective length of fastener in shear loading	l_f	[mm]	h_{ef}							
Outside diameter of fastener	d_{nom}	[mm]	10	12	15	18	24	24	28	32

[1)] $k_8 = 2,0$ for $h_{ef} \geq 60$ mm

Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4

Performance
Characteristic values for **shear load**, static or quasi-static action, **steel zinc plated**

Annex C5

Deutsches Institut für Bautechnik DIBt

Table C6: Characteristic values for **shear load**, static or quasi-static action, **stainless steel A4**

Fastener size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Steel failure without lever arm						
Characteristic resistance	$V^0_{Rk,s}$	[kN]	24	37	62	92
W-HAZ-B						
Ductility factor	k_7	[-]	1,0			
Partial factor	γ_{Ms}	[-]	1,25			
W-HAZ-S						
Ductility factor	k_7	[-]	1,0			
Partial factor	γ_{Ms}	[-]	1,36			
W-HAZ-SK						
Ductility factor	k_7	[-]	0,8			-
Partial factor	γ_{Ms}	[-]	1,36			-
Steel failure with lever arm						
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]	26	52	92	232
W-HAZ-B						
Partial factor	γ_{Ms}	[-]	1,25			
W-HAZ-S and W-HAZ-SK						
Partial factor	γ_{Ms}	[-]	1,56			
Concrete pry-out failure						
Pry-out factor	k_8	[-]	2,0			
Concrete edge failure						
Effective length of fastener in shear loading	l_f	[mm]	h_{ef}			
Outside diameter of fastener	d_{nom}	[mm]	12	15	18	24

Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4

Performance
Characteristic values for **shear load,** static or quasi-static action,
stainless steel A4

Annex C6

Deutsches Institut für Bautechnik DIBt

Table C7: Characteristic values for **seismic action, Category C1 and C2, steel zinc plated**

Fastener size			**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/M16L**	**28/M20**	**32/M24**
Tension load									
Installation factor	γ_{inst}	[-]	1,0						
Steel failure									
Characteristic resistance category **C1**	$N_{Rk,s,eq,C1}$	[kN]	29	46	67	126	126	196	280
Characteristic resistance category **C2**	$N_{Rk,s,eq,C2}$	[kN]	29	46	67	126	126	196	280
Partial factor	γ_{Ms}	[-]	1,5						
Pull-out failure									
Characteristic resistance category **C1**	$N_{Rk,p,eq,C1}$	[kN]	12	16	25	36	44,4	50,3	63,3
Characteristic resistance category **C2**	$N_{Rk,p,eq,C2}$	[kN]	5,4	16,4	22,6	29,0	41,2	43,6	63,3
Shear load									
Steel failure without lever arm									
W-HAZ-B									
Characteristic resistance category **C1**	$V_{Rk,s,eq,C1}$	[kN]	18,0	27,1	43,4	51,9	51,9	96,4	160,1
Characteristic resistance category **C2**	$V_{Rk,s,eq,C2}$	[kN]	12,7	20,5	31,5	50,1	50,1	67,1	108,1
W-HAZ-S									
Characteristic resistance category **C1**	$V_{Rk,s,eq,C1}$	[kN]	18,0	27,1	43,4	51,9	51,9	96,4	160,1
Characteristic resistance category **C2**	$V_{Rk,s,eq,C2}$	[kN]	12,7	20,5	31,5	69,3	69,3	67,1	108,1
W-HAZ-SK									
Characteristic resistance category **C1**	$V_{Rk,s,eq,C1}$	[kN]	25,2	36,5	50,4	-	-	-	-
Characteristic resistance category **C2**	$V_{Rk,s,eq,C2}$	[kN]	19,2	29,3	39,4	-	-	-	-
Factor for annular gap	α_{gap}	[-]	0,5						
Partial factor	γ_{Ms}	[-]	1,25						

Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4

Performance
Characteristic values for **seismic action, steel zinc plated**

Annex C7

Deutsches Institut für Bautechnik DIBt

Table C8: Characteristic values for **seismic action, Category C1 and C2, stainless steel A4**

Fastener size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Tension load						
Installation factor	γ_{inst}	[-]	1,0			
Steel failure						
Characteristic resistance, category **C1**	$N_{Rk,s,eq,C1}$	[kN]	26	41	60	110
Characteristic resistance, category **C2**	$N_{Rk,s,eq,C2}$	[kN]	26	41	60	110
Partial factor **W-HAZ-B**	γ_{Ms}	[-]	1,5			
Partial factor **W-HAZ-S and W-HAZ-SK**	γ_{Ms}	[-]	1,87			
Pull-out failure						
Characteristic resistance, category **C1**	$N_{Rk,p,eq,C1}$	[kN]	9	16	26	36
Characteristic resistance, category **C2**	$N_{Rk,p,eq,C2}$	[kN]	4,8	16,5	24,8	44,5
Shear load						
Steel failure without lever arm						
W-HAZ-B						
Characteristic resistance, category **C1**	$V_{Rk,s,eq,C1}$	[kN]	9,6	13,3	25,4	75,4
Characteristic resistance, category **C2**	$V_{Rk,s,eq,C2}$	[kN]	9,7	14,0	18,0	32,2
Partial factor	γ_{Ms}	[-]	1,25			
W-HAZ-S						
Characteristic resistance, category **C1**	$V_{Rk,s,eq,C1}$	[kN]	9,6	13,3	25,4	75,4
Characteristic resistance, category **C2**	$V_{Rk,s,eq,C2}$	[kN]	9,7	14,0	18,0	32,2
Partial factor	γ_{Ms}	[-]	1,36			
W-HAZ-SK						
Characteristic resistance, category **C1**	$V_{Rk,s,eq,C1}$	[kN]	11,5	23,3	31,6	-
Characteristic resistance, category **C2**	$V_{Rk,s,eq,C2}$	[kN]	10,8	17,4	15,4	-
Partial factor	γ_{Ms}	[-]	1,36			-
Factor for annular gap	α_{gap}	[-]	0,5			

Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4

Performance
Characteristic values for **seismic action, stainless steel A4**

Annex C8

Deutsches Institut für Bautechnik DIBt

Table C9: Characteristic values under **fire exposure** in cracked and uncracked concrete C20/25 to C50/60

Fastener size				**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/ M16L**	**28/M20**	**32/M24**
Tension load											
Steel failure											
Steel zinc plated											
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	1,0	1,9	4,3	6,3	11,6		18,3	26,3
	R60			0,8	1,5	3,2	4,6	8,6		13,5	19,5
	R90			0,6	1,0	2,1	3,0	5,0		7,7	12,6
	R120			0,4	0,8	1,5	2,0	3,1		4,9	9,2
Stainless steel A4											
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	-	6,1	10,2	15,7	29,2	-	-	-
	R60			-	4,4	7,3	11,1	20,6	-	-	-
	R90			-	2,6	4,3	6,4	12,0	-	-	-
	R120			-	1,8	2,8	4,1	7,7	-	-	-
Shear load											
Steel failure without lever arm											
Steel zinc plated											
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	1,0	1,9	4,3	6,3	11,6		18,3	26,3
	R60			0,8	1,5	3,2	4,6	8,6		13,5	19,5
	R90			0,6	1,0	2,1	3,0	5,0		7,7	12,6
	R120			0,4	0,8	1,5	2,0	3,1		4,9	9,2
Stainless steel A4											
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	-	14,3	22,7	32,8	61,0	-	-	-
	R60			-	11,1	17,6	25,5	47,5	-	-	-
	R90			-	7,9	12,6	18,3	34,0	-	-	-
	R120			-	6,3	10,0	14,6	27,2	-	-	-
Steel failure with lever arm											
Steel zinc plated											
Characteristic bending resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	0,8	2,0	5,6	9,7	24,8		42,4	83,6
	R60			0,6	1,5	4,1	7,2	18,3		29,8	61,9
	R90			0,4	1,0	2,7	4,7	11,9		17,1	40,1
	R120			0,3	0,8	1,9	3,1	6,6		10,7	29,2
Stainless steel A4											
Characteristic bending resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	-	6,2	13,2	24,4	61,8	-	-	-
	R60			-	4,5	9,4	17,2	43,6	-	-	-
	R90			-	2,7	5,6	10,0	25,3	-	-	-
	R120			-	1,8	3,6	6,4	16,2	-	-	-

Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4

Performance
Characteristic values under **fire exposure**

Annex C9

Deutsches Institut für Bautechnik DIBt

Table C10: Displacements under tension and shear load, **steel zinc plated**

Fastener size			**10/ M6**	**12/ M8**	**15/ M10**	**18/ M12**	**24/ M16**	**24 /M16L**	**28/ M20**	**32/ M24**
Tension load										
Tension load in cracked concrete	N	[kN]	2,4	5,7	7,6	12,3	17,1	21,1	24	26,2
Displacement	δ_{N0}	[mm]	0,5	0,5	0,5	0,7	0,8	0,7	0,9	1,4
	$\delta_{N\infty}$	[mm]	2,0	2,0	1,3	1,3	1,3	1,3	1,4	1,9
Tension load in uncracked concrete	N	[kN]	8,5	9,5	14,3	17,2	24	29,6	34	43
Displacement	δ_{N0}	[mm]	0,8	1,0	1,1			1,3	0,3	0,7
	$\delta_{N\infty}$	[mm]	3,4		1,7			2,3	1,4	0,7
Seismic action C2										
Displacement for DLS	$\delta_{N,eq\ (DLS)}$	[mm]	-	3,3	3,0	5,0	3,0	3,0	4,0	5,3
Displacement for ULS	$\delta_{N,eq\ (ULS)}$	[mm]	-	12,2	11,3	16,0	9,2	9,2	13,8	12,4
Shear load										
W-HAZ-B										
Shear load in cracked and uncracked concrete	V	[kN]	9,1	14	20,7	35,1	52,1	52,1	77	86,6
Displacement	δ_{V0}	[mm]	2,5	2,1	2,7	3,0	5,1	5,1	4,3	10,5
	$\delta_{V\infty}$	[mm]	3,8	3,1	4,1	4,5	7,6	7,6	6,5	15,8
Seismic action C2										
Displacement for DLS	$\delta_{V,eq\ (DLS)}$	[mm]	-	2,3	3,1	3,0	2,6	2,6	1,6	6,1
Displacement for ULS	$\delta_{V,eq\ (ULS)}$	[mm]	-	4,8	6,4	6,1	6,6	6,6	4,8	9,5
W-HAZ-S										
Shear load in cracked and uncracked concrete	V	[kN]	10,1	17,1	27,5	41,5	72	72	77	86,6
Displacement	δ_{V0}	[mm]	2,9	2,5	3,6	3,5	7,0	7,0	4,3	10,5
	$\delta_{V\infty}$	[mm]	4,4	3,8	5,4	5,3	10,5	10,5	6,5	15,8
Seismic action C2										
Displacement for DLS	$\delta_{V,eq\ (DLS)}$	[mm]	-	2,3	3,1	3,0	3,3	3,3	1,6	6,1
Displacement for ULS	$\delta_{V,eq\ (ULS)}$	[mm]	-	4,8	6,4	6,1	8,2	8,2	4,8	9,5
W-HAZ-SK										
Shear load in cracked and uncracked concrete	V	[kN]	10,1	17,1	27,5	41,5	-	-	-	-
Displacement	δ_{V0}	[mm]	2,9	2,5	3,6	3,5	-	-	-	-
	$\delta_{V\infty}$	[mm]	4,4	3,8	5,4	5,3	-	-	-	-
Seismic action C2										
Displacement for DLS	$\delta_{V,eq\ (DLS)}$	[mm]	-	3,1	3,9	3,9	-	-	-	-
Displacement for ULS	$\delta_{V,eq\ (ULS)}$	[mm]	-	10,2	11,8	13,0	-	-	-	-

Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4

Performance
Displacements under tension and shear load, **steel zinc plated**

Annex C10

Deutsches Institut für Bautechnik DIBt

Table C11: Displacements under tension and shear load, **stainless steel A4**

Fastener size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Tension load						
Tension load in cracked concrete	N	[kN]	4,3	7,6	12,1	17,0
Displacement	δ_{N0}	[mm]	0,5	0,5	1,3	0,5
	$\delta_{N\infty}$	[mm]	1,2	1,6	1,8	1,6
Tension load in uncracked concrete	N	[kN]	7,6	11,9	16,7	24,1
Displacement	δ_{N0}	[mm]	0,2	0,3	1,2	1,5
	$\delta_{N\infty}$	[mm]	1,1	1,1	1,1	1,1
Seismic action C2						
Displacement for DLS	$\delta_{N,eq\ (DLS)}$	[mm]	4,7	4,5	4,3	4,9
Displacement for ULS	$\delta_{N,eq\ (ULS)}$	[mm]	13,3	12,7	9,7	10,1
Shear load						
Shear load in cracked concrete	V	[kN]	13,9	21,1	34,7	50,8
Displacement	δ_{V0}	[mm]	3,4	4,9	4,8	6,7
	$\delta_{V\infty}$	[mm]	5,1	7,4	7,1	10,1
Seismic action C2						
W-HAZ-B, W-HAZ-S						
Displacement for DLS	$\delta_{V,eq\ (DLS)}$	[mm]	2,8	3,1	2,6	3,3
Displacement for ULS	$\delta_{V,eq\ (ULS)}$	[mm]	5,6	5,8	5,0	6,9
W-HAZ-SK						
Displacement for DLS	$\delta_{V,eq\ (DLS)}$	[mm]	2,5	2,8	2,9	-
Displacement for ULS	$\delta_{V,eq\ (ULS)}$	[mm]	5,8	5,9	6,9	-

Würth High-Performance Anchor W-HAZ/S, W-HAZ/A4

Performance
Displacements under tension and shear load, **stainless steel A4**

Annex C11