

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

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European Technical Assessment

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General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Brillux WDV-System EPS ZH

Product family
to which the construction product belongs

Product area code: 4
External Thermal insulation Composite System with
rendering
on expanded polystyrene for the use as external
insulation of building walls

Manufacturer

Brillux GmbH & Co. KG
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48163 Münster
DEUTSCHLAND

Manufacturing plant

Brillux GmbH & Co. KG
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48163 Münster
DEUTSCHLAND

This European Technical Assessment
contains

20 pages including 4 annexes which form an integral part
of this assessment

Anhang Nr.5 Kontrollplan enthält vertrauliche Angaben
und ist nicht Bestandteil der Europäischen Technischen
Bewertung, wenn sie öffentlich zugänglich ist

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No 305/2011, on the basis of

ETAG 004, edition 2000, amended 2013,
used as EAD according to Article 66 Paragraph 3 of
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Specific Part

1 Technical description of the product

1.1 Definition of the kit

This product is an External Thermal Insulation Composite System (ETICS) with rendering - a kit comprising components which are factory-produced by the manufacturer or component suppliers. It's made up on site from these. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA.

The ETICS kit comprises a prefabricated insulation product of mineral wool (MW) to be bonded and if it necessary additional mechanically fixed onto a wall. The methods of fixing and the relevant components are specified in the table below.

The insulation product is faced with a rendering system consisting of one base coat and finishing coat (site applied), in which the base coat contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer.

The ETICS may include special fittings (e.g. base profiles, corner profiles ...) for connection to adjacent building elements (apertures, corners, parapets ...). Assessment and performance of these components is not addressed in this ETA, however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

1.2 Composition of the ETICS

	Components National application documents shall be taken into account	Coverage [kg/m ²]	Thickness [mm]
Insulation material with associated method of fixing	Bonded ETICS:		
	• Insulation product (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS) - standard-EPS - elastified EPS	- -	≤ 400 ≤ 200
	• Adhesives Brillux WDVS Pulverkleber 3550 (cement based powder requiring addition of about 24 % of water) Brillux WDVS Pulverkleber VZ 3600 (cement based powder requiring addition of about 22 % of water)	} about 4.0	-
	• Adhesive foam Brillux Qju Klebeschaum 3700 (adhesive foam on polyurethane, ready to use, in bottles supplied)	0.20 l/m ²	-

	Components National application documents shall be taken into account	Coverage [kg/m ²]	Thickness [mm]
Insulation material with associated method of fixing	Mechanically fixed ETICS with profiles and supplementary adhesive: <ul style="list-style-type: none"> • Insulation product (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS) <ul style="list-style-type: none"> - standard-EPS • Supplementary adhesives (equal to bonded ETICS) • Profiles (see annex 3 for product characteristics) <ul style="list-style-type: none"> - "Brillux WDVS Halteleiste 3543" - "Brillux WDVS Verbindungsleiste 3544" • Anchors for profiles (see annex 2 for product characteristics) <ul style="list-style-type: none"> - WS 8 L - WS 8 N - ejothem SDK U - SDF-K plus - ejothem NK U 	-	60 to 200
	Mechanically fixed ETICS with anchors and supplementary adhesive: <ul style="list-style-type: none"> • Insulation product (see annex 1 for product characteristics) Factory-prefabricated expanded polystyrene <ul style="list-style-type: none"> - standard-EPS - elastified EPS • Supplementary adhesives and foam adhesive (equal to bonded ETICS) • Anchors for insulation product all anchors with ETA according to EAD330196-00-060¹ with characteristics defined in annex 2 	- -	60 to 400 60 to 200
Base coat	Brillux WDVS Pulverkleber 3550 Brillux WDVS Pulverkleber VZ 3600 Identical with the equally named adhesive given above.	about 4.5	about 3.0

¹ EAD330196-00-060 Plastic anchors for fixing of external thermal insulation composite systems with rendering

	Components National application documents shall be taken into account	Coverage [kg/m ²]	Thickness [mm]
Glass fibre mesh	<p>Brillux WDVS Glasseidengewebe 3797 Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 160 g/m² and mesh size of about 4.0 mm x 4.0 mm (see annex 4 for product characteristics)</p> <p>Brillux WDVS Panzergewebe 3773 (reinforced mesh implemented in addition to the mesh described above to improve the impact resistance) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 530 g/m². (see annex 4 for product characteristics)</p>	– –	– –
Key coat	<p>Brillux Putzgrundierung 3710 Ready to use pigmented liquid – vinylic binder</p> <p>Brillux Silicon-Putzgrundierung 3644 Ready to use pigmented liquid – vinylic-siloxane binder</p> <p>Brillux Silikat-Streichfüller 3639 Ready to use pigmented liquid – acrylic/silicate binder</p> <p>For the compatibility with the finishing coats see below.</p>	about 0.25 l/m ² about 0.25 l/m ² about 0.25 l/m ²	– –
Finishing coat	<ul style="list-style-type: none"> Thin layered cement based powder requiring addition of about 30 % (structures KR / R) of water and of about 48 % (structure G) of water: <p>Brillux Mineral-Leichtputz KR/R* (Korngröße 2 – 3 – 4 and 5 mm)</p> <p>Brillux Mineral-Leichtputz G To use with key coat "Brillux Putzgrundierung 3710" if applicable: **</p> Ready to use paste – acrylic/silicate binder: <p>Brillux Silikat-Putz KR/R* (particle size 1 – 2 – 3 – 4 and 5 mm) To use with Brillux Silikat-Streichfüller 3639.**</p> Ready to use paste - vinylic binder: <p>Brillux Rausan KR/R* (particle size 1 - 2 – 3 – 4 and 5 mm) To use with key coat "Brillux Silicon Putzgrundierung 3710"***</p> Ready to use paste – vinylic-siloxane binder: <p>Brillux Silicon-Putz KR/R* (particle size 1 – 2 – 3 – 4 and 5 mm)</p> <p>Brillux Silcosil KR/R* (particle size 1 – 2 – 3 – 4 and 5 mm) To use with Brillux Silicon Putzgrundierung 3644.**</p> 	<p>about 2.5 to 5.0 (powder)</p> <p>about 2.5 to 6.0</p> <p>2.5 to 5.0</p>	<p>Regulated by particle size 3.0 to 5.0</p> <p>Regulated by particle size</p>

	Components	Coverage [kg/m ²]	Thickness [mm]
	National application documents shall be taken into account		
	<ul style="list-style-type: none"> Ready to use paste – acrylic binder – associated with synthetic briquettes: Brillux Klebemörtel 3485 with Brillux Flachverblender To use with Brillux Putzgrundierung 3710.** 	3.0 to 4.0 5.0 to 6.0	1.0 to 2.0 about 5.0
Ancillary material	Remain under the manufacturer's responsibilities.		
* KR/R indicates different structures of the finishing coat.			
** The instruction of the installer concerning the use of a key coat remains under the manufacturer responsibilities.			

2. Specification of the intended use in accordance with the applicable European assessment Document (hereinafter called EAD)

2.1 Intended use

This ETICS is intended to be used as external insulation to the walls of buildings made of masonry (bricks, blocks, stones ...) or concrete (cast on site or as prefabricated panels) with and without rendering. The characteristics of the walls shall be verified prior to use of the ETICS, especially regarding conditions for reaction to fire classification and for fixing of the ETICS either by bonding or mechanically. It shall be designed to give the wall to which it is applied satisfactory thermal insulation.

The ETICS is non load-bearing construction element. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to durability by providing enhanced protection from the effects of weathering.

The ETICS can be used on new or existing (retrofit) vertical walls.

The ETICS is not intended to ensure the air tightness of the building structure.

The choice of the method of fixing depends on the characteristics of the substrate, which could need preparation (see clause 7.2.1 of ETAG 004) and on the national instructions

The verifications and assessment methods on which this European Technical Assessment (hereinafter called ETA) is based lead to the assumption of a working life of the ETICS "Brillux WDV-System EPS ZH" of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the assumed economically reasonable working life of the works

2.2 Design and installation

The installation instructions including special installation techniques and provisions for the qualification of the personnel are given in the manufacturer's technical documentation.

Design, installation and execution of ETICS are to be in conformity with national documents. Such documents and the level of their implementation in Member States' legislation are different. Therefore, the assessment and declaration of performance are done taking into account general assumptions introduced in the chapters 7.1 and 7.2 of ETAG 004 used as EAD, which summarize how information introduced in the ETA and related documents is intended to be used in the construction process and gives advice to all parties interested when normative documents are missing.

2.3 Packing, transport and storage

The information on packaging, transport and storage is given in the manufacturer's technical documentation. It is the responsibility of the manufacturer to ensure that this information is made known to the concerned people.

2.4 Use, maintenance, repair

The finishing coat shall normally be maintained in order to fully preserve the ETICS performance. Maintenance includes at least:

- visual inspection of the ETICS
- the repairing of localised damaged areas due to accidents,
- the aspect maintenance with products adapted and compatible with the ETICS (possibly after washing or ad hoc preparation).

Only products which are compatible with the ETICS shall be used.

Necessary repairs should be performed as soon as the need has been identified.

The information on use, maintenance and repair is given in the manufacturer's technical documentation. It is the responsibility of the manufacturer to ensure that this information is made known to the concerned people.

3 Characteristics of products and methods of verification

3.0 General

The performances of the kit as described in this chapter are valid provided that the components of the kit comply with Annexes 1 to 4.

3.1 Mechanical resistance and stability (BWR 1)

not relevant

**3.2 Safety in case of fire (BWR 2)
Reaction to fire (ETAG 004 – clause 5.1.2)**

Configurations	Organic content	Flame retardant content	Euroclass according to EN 13501-1
Adhesive foam	max. 100 %	min. 3.7 %	
Base coat	max. 3.4 %	no flame retardant	
EPS- insulation product	in quantity ensuring Euroclass E according to EN 13501-1	in quantity ensuring Euroclass E according to EN 13501-1	
Profiles	-	-	
Anchors	-	-	
rendering system Base coat with finishing coat and compatible key coat indicated hereafter:			
Brillux Putzgrundierung 3710 with Brillux Mineral-Leichtputz KR/R/G	max. 1.5 %	no flame retardant	B – s1,d0
Brillux Silikat-Streichfüller 3639 with Brillux Silikat-Putz KR/R	max. 4.4 %		
Brillux Putzgrundierung 3710 with Brillux Rausan KR/R	max. 9.9 %	min. 13.0 %	B – s2,d0
Brillux Silicon Putzgrundierung 3644 with Brillux Silicon-Putz KR/R			
Brillux Silicon Putzgrundierung 3644 with Brillux Silcosil KR/R			
Brillux Putzgrundierung 3710 with Brillux Klebemörtel 3485 and Brillux Flachverblender	max. 12.5 %	min. 10.0 %	

3.3 Hygiene, health and environment (BWR 3)

3.3.1 Water absorption (capillarity test) (ETAG 004 – clause 5.1.3.1)

Base coat	Water absorption after 1 h < 1.0 kg/m ²	Water absorption after 24 h < 0.5 kg/m ²
Brillux WDVS Pulverkleber 3550	x	x
Brillux WDVS Pulverkleber VZ 3600	x	x

English translation prepared by DIBt

- **Rendering system:**

		Water absorption after 24 hours	
		< 0.5 kg/m ²	≥ 0.5 kg/m ²
Rendering systems: Base coat "Brillux WDVS Pulverkleber 3550" or "Brillux WDVS Pulverkleber VZ 3600" with finishing coat and compatible key coat indicated hereafter	Brillux Putzgrundierung 3710 with Brillux Mineral-Leichtputz KR/R/G	X	
	Brillux Silikat-Streichfüller 3639 with Brillux Silikat-Putz KR/R	X	
	Brillux Putzgrundierung 3710 with Brillux Rausan KR/R	X	
	Brillux Silicon Putzgrundierung 3644 with Brillux Silicon-Putz KR/R	X	
	Brillux Silicon Putzgrundierung 3644 with Brillux Silcosil KR/R	X	
	Brillux Putzgrundierung 3710 with Brillux Klebemörtel 3485 and Brillux Flachverblender	X	

3.3.2 Hygrothermal behaviour (ETAG 004 – clause 5.1.3.2)

Pass (without defects)

3.3.3 Impact resistance (ETAG 004 – clause 5.1.3.3)

Rendering system: Base coat "Brillux WDVS Pulverkleber 3550" or "Brillux WDVS Pulverkleber VZ 3600" resp. as indicated with finishing coat and compatible key coat indicated hereafter	"Brillux WDVS Glasseidengewebe 3797"		
	Single mesh	Double mesh	mit Brillux WDVS Panzergewebe 3773
Base coat: Brillux WDVS Pulverkleber VZ 3600 with Brillux Mineral-Leichtputz KR/R/G	Category III	Category II	Category I
Base coat: Brillux WDVS Pulverkleber 3550 with Brillux Mineral-Leichtputz KR/R/G	Category II		
Brillux Silikat-Streichfüller 3639 with Brillux Silikat-Putz KR/R			
Brillux Putzgrundierung 3710 with Brillux Rausan KR/R			
Brillux Silicon Putzgrundierung 3644 with Brillux Silicon-Putz KR/R		Category I	
Brillux Silicon Putzgrundierung 3644 with Brillux Silcosil KR/R			
Brillux Putzgrundierung 3710 with Brillux Klebemörtel 3485 and Brillux Flachverblender			

English translation prepared by DIBt

3.3.4 Water vapour permeability (ETAG004 – clause 5.1.3.4)

Rendering system: Base coat "Brillux WDVS Pulverkleber 3550" or "Brillux WDVS Pulverkleber VZ 3600" with finishing coat and compatible key coat indicated hereafter	Diffusionsäquivalente Luftschichtdicke s_d
Brillux Mineral-Leichtputz KR/R/G	≤ 1.0 m (Test result obtained with structure KR particles size 3 mm: 0.2 m)
Brillux Silikat-Streichfüller 3639 with Brillux Silikat-Putz KR/R	≤ 1.0 m (Test result obtained with structure KR particles size 3 mm: 0.2 m)
Brillux Putzgrundierung 3710 with Brillux Rausan KR/R	≤ 1.0 m (Test result obtained with structure KR particles size 3 mm: 0.3 m)
Brillux Silicon Putzgrundierung 3644 with Brillux Silicon-Putz KR/R	≤ 1.0 m (Test result obtained with structure KR particles size 3 mm: 0.3 m)
Brillux Silicon Putzgrundierung 3644 with Brillux Silcosil KR/R	≤ 1.0 m (Test result obtained with structure KR particles size 3 mm: 0.3 m)
Brillux Putzgrundierung 3710 with Brillux Klebemörtel 3485 and Brillux Flachverblender	≤ 1.0 m (Test result: 0.6 m)

3.3.5 Release of dangerous substances (ETAG 004 - clause 5.1.3.5, EOTA TR034)

Essential characteristic	Performance
Release of dangerous substances	no performance assessed

3.4 Safety and accessibility in use (BWR 4)

3.4.1 Bond strength between base coat and insulation product (EPS) (ETAG 004 – clause 5.1.4.1.1)

Base coat	Conditioning		
	Initial state	After hygrothermal cycles	After freeze/thaw test
Brillux WDVS Pulverkleber 3550	≥ 0.08 MPa	≥ 0.08 MPa	Test not required because freeze/thaw cycles not necessary
Brillux WDVS Pulverkleber VZ 3660	≥ 0.08 MPa	≥ 0.08 MPa	

3.4.2 Bond strength between adhesive and substrate resp. insulation product (EPS) (ETAG 004 – clause 5.1.4.1.2 and 5.1.4.1.3)

Adhesive	Substrate resp. Insulation product	Initial state	48 hrs. immersion in water and 2 hrs. drying	48 hrs. immersion in water and 7 days drying
Brillux WDVS Pulverkleber 3550	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
Brillux WDVS Pulverkleber VZ 3600	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa

Bonded surface:

For bonded ETICS the calculated minimal bonded surface area, according to ETAG 004, clause 6.1.4.1.3 is 40 %.

3.4.3 Bond strength of foam adhesive to the substrate resp. insulation product (EPS) (ETAG 004 – clause 5.1.4.1.2 and 5.1.4.1.3)

Adhesive	Substrate resp. Insulation product	Standard application conditions	Modification of foam thickness	Modification of processing time (open time 6 min)	Modification of temperature (low temperature)	Modification of temperature (high temperature)
WDVS Qju Klebschaum 3700	Concrete	≥ 0.08 MPa	≥ 0.08 MPa	≥ 0.08 MPa	≥ 0.08 MPa	≥ 0.08 MPa
	EPS	≥ 0.08 MPa	≥ 0.08 MPa	≥ 0.08 MPa	≥ 0.08 MPa	≥ 0.08 MPa

Bonded surface:

For bonded ETICS the calculated minimal bonded surface area, according to ETAG 004, clause 6.1.4.1.3 is 40 %.

3.4.4 Bond strength after ageing (ETAG 004 – clause 5.1.7.1)

Rendering system: Base coat "Brillux WDVS Pulverkleber 3550" with finishing coat and compatible key coat indicated hereafter	Brillux Mineral-Leichtputz KR/R/G	≥ 0.08 MPa
	Brillux Silikat-Streichfüller 3639 with Brillux Silikat-Putz KR/R	
	Brillux Putzgrundierung 3710 with Brillux Rausan KR/R	Experience on site
	Brillux Silicon Putzgrundierung 3644 with Brillux Silicon-Putz KR/R	
	Brillux Silicon Putzgrundierung 3644 with Brillux Silcosil KR/R	
Brillux Putzgrundierung 3710 with Brillux Klebemörtel 3485 and Brillux Flachverblender		

Rendering system: Base coat "Brillux WDVS Pulverkleber VZ 3600" with finishing coat and compatible key coat indicated hereafter	Brillux Mineral-Leichtputz KR/R/G	≥ 0.08 MPa
	Brillux Silikat-Streichfüller 3639 with Brillux Silikat-Putz KR/R	
	Brillux Putzgrundierung 3710 with Brillux Rausan KR/R	
	Brillux Silicon Putzgrundierung 3644 with Brillux Silicon-Putz KR/R	
	Brillux Silicon Putzgrundierung 3644 with Brillux Silcosil KR/R	
	Brillux Putzgrundierung 3710 with Brillux Klebemörtel 3485 and Brillux Flachverblender	

3.4.5 Fixing strength (displacement test) (ETAG 004 – clause 5.1.4.2)

Test not required therefore no limitation of ETICS length required

3.4.6 Wind load resistance (ETAG 004 – clause 5.1.4.3)

The following failure loads only apply to the listed combination (EPS panel's characteristics) / (way of fixing the profiles) and the characteristics of the insulation product given in annex 1.

3.4.6.1 Safety in use of mechanically fixed ETICS using profiles

Characteristics of the EPS (standard EPS)	Dimensions	500 mm x 500 mm
	Thickness	≥ 60 mm
	Tensile strength perpendicular to the faces	≥ 150 kPa
	Shear modulus	≥ 1.0 N/mm ²
Failure loads [N / panel] (Static Foam Block Test)	Horizontal profiles fixed every 30 cm and 49.4 cm long vertical connection profiles	Minimal: 950 Average: 1010

3.4.6.2 Safety in use of mechanically fixed ETICS using anchors

Apply to all anchors listed in the clause 1.2 mounted on the insulation panels surface				
Characteristics of the EPS (standard EPS)	Thickness	≥ 60 mm		
	Tensile strength perpendicular to the faces	≥ 100 kPa		
	Shear modulus	≥ 1.0 N/mm ²		
Plate diameter of anchor		Ø 60 mm	Ø 90 mm	
Failure loads [N]	Anchors not placed at the panel joints (Static Foam Block Test)	R _{panel}	Minimal: 510 Average: 520	Minimal: 720 Average: 730
	Anchors placed at the panel joints (Pull-through test)	R _{joint}	Minimal: 400 Average: 430	Minimal: 430 Average: 470

Apply to all anchors listed in the clause 1.2 mounted on the insulation panels surface			
Characteristics of the EPS (elastified EPS)	Thickness		≥ 60 mm
	Tensile strength perpendicular to the faces		≥ 80 kPa
	Shear modulus		≥ 0.3 N/mm ²
Plate diameter of anchor			∅ 60 mm
Failure loads [N]	Anchors not placed at the panel joints (Static Foam Block Test)	R _{panel}	Minimal: 350 Average: 360
	Anchors placed at the panel joints (Pull-through test)	R _{joint}	Minimal: 300 Average: 310

The failure loads specified above for a plate diameter of anchor of 60 mm apply to the following anchors with deep mounting but only on the following conditions of installation:

Anchor	Thickness of the EPS [d]	Conditions of installation*
ejotherm STR U (ETA-04/0023)	100 mm > d ≥ 80 mm (for standard and elastified EPS)	– Maximum installation depth of the anchor plate: 15 mm (△ thickness of insulation cover) – Maximum depth of die: 5 mm
	≥ 100 mm (for standard and elastified EPS)	– Maximum installation depth of the anchor plate: 15 mm (△ thickness of insulation cover) – Maximum depth of die: 20 mm
* according to the appropriate ETA of anchor		

3.4.7 Render strip tensile test (ETAG 004 – clause 5.5.4.1)

The average value of crack width of the base coat "Brillux WDVS Pulverkleber 3550" reinforced with the glass fibre mesh "Brillux WDVS Glasseidengewebe 3797" measured at a render strain value of 1 % is about 0.07 mm.

The average value of crack width of the base coat "Brillux WDVS Pulverkleber VZ 3600" reinforced with the glass fibre mesh "Brillux WDVS Glasseidengewebe 3797" measured at a render strain value of 1 % is about 0.04 mm.

3.4.8 Foam adhesive characteristics

Trade name	Shear strength [N/mm ²]	Shear modulus [N/mm ²]	Maximum post expansion after 120 min [mm]
WDVS Qju Klebschaum 3700	0.071	0.82	21.0

3.5 Protection against noise (BWR 5)

For the sound insulation properties of the ETICS no performance was assessed.

3.6 Energy economy and heat retention (BWR 6)

3.6.1 Thermal resistance

The nominal value of the additional thermal resistance R provided by the ETICS to the substrate wall is calculated in accordance with EN ISO 6946:2007 from the nominal value of the insulation product's thermal resistance R_D given accompanied to the CE marking and from the thermal resistance of the rendering system R_{render} which is about 0.02 (m² · K)/W.

$$R = R_D + R_{\text{render}}$$

English translation prepared by DIBt

The thermal bridges caused by anchors profiles increases the thermal transmittance U. This influence had to take into account according to EN ISO 6946:2007

$$U_c = U + \chi_p \cdot n$$

U_c : corrected thermal transmittance [W/ (m² · K)]

n: number of anchors per m²

χ_p : local influence of thermal bridge caused by an anchor. The values listed below can be taken into account if not specified in the anchor's ETA:

$\chi_p = 0.004$ W/K for anchors with a galvanized steel screw with the head covered by a plastic material.

$\chi_p = 0.002$ W/K for anchors with a stainless steel screw covered by plastic anchors and for anchors with an air gap at the head of the screw

The thermal bridges caused by profiles are negligible.

4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

According to the European Commission decision 97/556/EC amended by the European Commission decision 2001/596/EC, the Assessment and verification of constancy of performance system (AVCP) applies suitable following table (see Annex V to Regulation (EU) No 305/2011).

Product	Intended use	Levels or classes (Reaction to fire)	Systems
Brillux WDV-System EPS ZH	in external wall subject to fire regulations	A1 ⁽¹⁾ , A2 ⁽¹⁾ , B ⁽¹⁾ , C ⁽¹⁾	1
		A1 ⁽²⁾ , A2 ⁽²⁾ , B ⁽²⁾ , C ⁽²⁾ , D, E, (A1 to E) ⁽³⁾ , F	2+
	in external wall not subject to fire regulations	any	2+
<p>⁽¹⁾ Products/materials for which a clearly identifiable stage in the production process results in an improvement of the reaction to fire classification (e.g. an addition of fire retardants or a limiting of organic material)</p> <p>⁽²⁾ Products/materials not covered by footnote (1)</p> <p>⁽³⁾ Products/materials that do not require to be tested for reaction to fire (e.g. products/materials of Classes A1 according to Commission Decision 96/603/EC)</p>			

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 26 April 2018 by Deutsches Institut für Bautechnik

Dirk Brandenburger
Head of Department

beglaubigt:
Windhorst

English translation prepared by DIBt

Annexes:

- Annex 1: Thermal insulation product characteristic
- Annex 2: Anchors
- Annex 3: Profiles
- Annex 4: Reinforcement

Annex 1: Thermal insulation product characteristic

Factory-prefabricated, uncoated panels made of expanded polystyrene (EPS) to EN 13163:2015 shall be used, having the description and characteristics defined in the Table below.

Description and characteristics	For bonded ETICS	For mechanically fixed ETICS	
		with anchors and supplementary adhesive	with profiles and supplementary adhesive****
Reaction to fire; EN 13501-1:2007	Class E*		
Thermal resistance [(m ² .K)/W]	Defined in the CE marking in reference to EN 13163:2015		
Tolerances			
Length; EN 822:2013	± 0.6 % or ± 3 mm whichever gives the greatest numerical tolerance (class L3)		
Width [mm]; EN 822:2013	± 2 (class W2)		
Thickness [mm]; EN 823:2013	± 1 (class T1)		
Squareness [mm/m]; EN 824:2013	± 2 (class S2)		
Flatness [mm/m]; EN 825: 2013	5 (class P5)		
Dimensional stability under			
- laboratory conditions [%]; EN 1603:2013	± 0.2 (class DS(N)2)		
- specified temperature and humidity conditions [%]; EN 1604:2013	2 (level DS(70,-)2 or level DS(70,-)1)		
Water absorption (long term partial immersion) [kg/m ²]; EN 12087:2013	W _{ip} ≤ 0.5		
Water vapour diffusion resistance factor; EN 12086:2013	μ = 20 – 78		
Tensile strength perpendicular to the faces in dry conditions** [kPa]; EN 1607:2013			
- standard EPS	σ _{mt} ≥ 80	σ _{mt} ≥ 100	σ _{mt} ≥ 150
- elastified EPS***	σ _{mt} ≥ 80	σ _{mt} ≥ 80	not used
Bending strength** [kPa]; EN 12089:2013	σ _b ≥ 50		
Apparent density [kg/m ³]; EN 1602: 2013	ρ _a ≤ 30		
Shear strength** [kPa]; EN 12090: 2013	20 ≤ f _{tk} ≤ 170		
Shear modulus [MPa]; EN 12090: 2013			
- standard EPS	1.0 ≤ G _m ≤ 3.8		
- elastified EPS***	0.3 ≤ G _m ≤ 1.0	0.3 ≤ G _m ≤ 1.0	not used
Testing of characteristics see EN 13163:2015.			
* See the conditions of clause 3.2 for the EPS.			
** Minimal value of all single values			
*** Elastified EPS is made from standard EPS by short time high load pressing to reduce the dynamic stiffness. The protection against noise of the entire wall is improved by the use of elastified EPS related to an ETICS with standard EPS.			
**** Thermal insulation materials for mechanically fixed ETICS with profiles must circumferentially at the edges, 24 mm from the inner surface, get an approx. 3 mm wide and 13 to 18 mm deep groove cut-in at the factory.			

Annex 2: Anchors

All anchors with ETA according to EAD 330196-00-060¹ with characteristics having the description below shall be used in the mechanically fixed ETICS:

- plate diameter of anchor ≥ 60 mm resp. ≥ 90 mm
- plate stiffness ≥ 0.3 kN/mm
- load resistance of the anchor plate ≥ 1.0 kN

These characteristics and the characteristic tension resistance of the anchors shall be taken from the corresponding ETA.

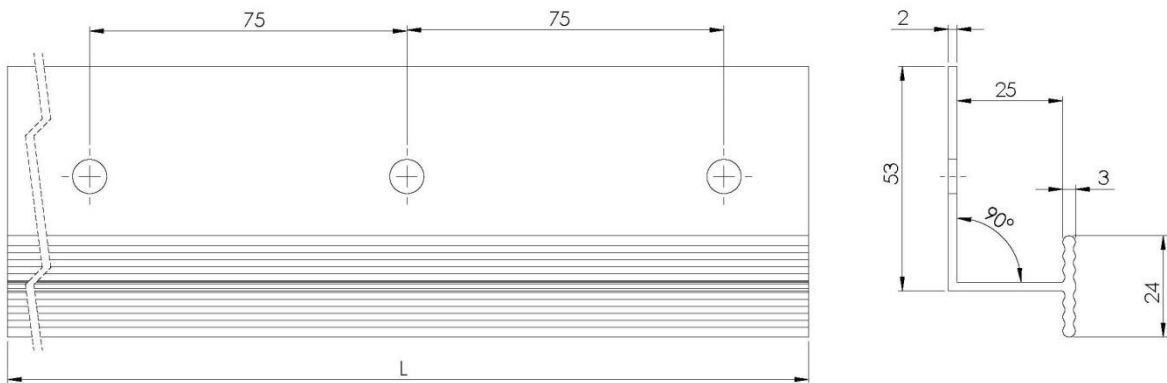
The anchors listed in the Table in clause 1.2 with reference to the respective ETA shall be used in the mechanically fixed ETICS with profiles for fixing the horizontal profiles.

Trade name	ETA-number
WS 8 L	ETA-02/0019
WS 8 N	ETA-03/0019
ejothem SDK U	ETA-04/0023
SDF-K plus	ETA-04/0064
ejothem NK U	ETA-05/0009

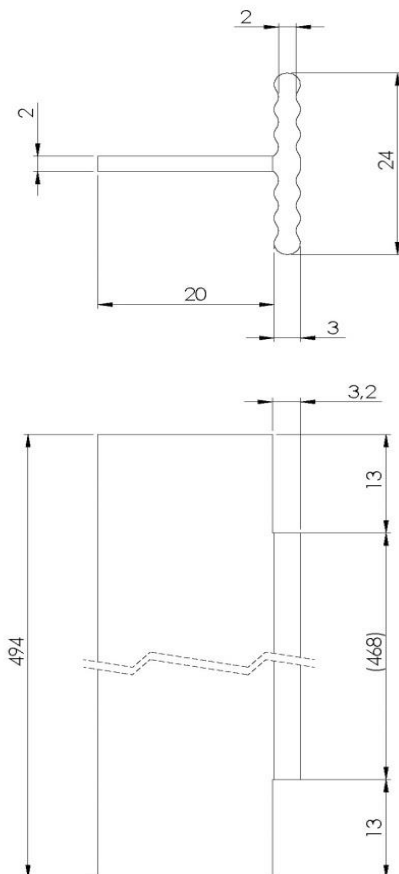
Annex 3: Profiles

Polyvinyl chloride (PVC) profiles, PVC-U, EGL, 082-05-T33 to EN ISO 1163-1:1999 are to be used in the mechanically fixed ETICS with profiles.
The Pull-through resistance of fixings from profiles is ≥ 500 N.

Horizontal profile – "Brillux WDVS Halteleiste 3543" (dimensions in millimetres)



Vertical connection profile "Brillux WDVS Verbindungsleiste 3544" (dimensions in millimetres)



Annex 4: Reinforcement (glass fibre mesh)

Characteristics (alkali resistance): Pass

	Description	Residual strength after ageing [N/mm]	Relative residual strength after ageing, of the strength in the as-delivered state [%]
" Brillux WDVS Glasseidengewebe 3797"	Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 160 g/m ² and mesh size of about 4.0 mm x 4.0 mm.	≥ 20	≥ 50
"Brillux WDVS Panzergewebe 3773"	(implemented in addition to the standard mesh to improve the impact resistance) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 530 g/m ²	no performance assessed	no performance assessed