



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-06/0142 of 26 September 2018

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family

to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

RELIUS WDV-System V 550

Product area code: 4

External Thermal Insulation Composite System with rendering on expanded polystyrene for the use as external insulation of building walls

RELIUS Farbenwerke GmbH Heimertinger Straße 10 87700 Memmingen DEUTSCHLAND

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15 pages including 3 annexes which form an integral part of this assessment

Annex 4 Control plan contains confidential information and is not included in the European Technical Assessment when that assessment is publicly available

ETAG 004, edition 2000, amended 2013, used as EAD according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.

ETA-06/0142 issued on 19 November 2015



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Specific Part

1 Technical description of the product

1.1 Definition of the kit

This product is an External Thermal Insulation Composite System (ETICS) with rendering - a kit comprising components which are factory-produced by the manufacturer or component suppliers. It's made up on site from these. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA.

The ETICS kit comprises a prefabricated insulation product of expanded polystyrene (EPS) to be bonded and if it necessary additional mechanically fixed onto a wall. The methods of fixing and the relevant components are specified in the table below.

The insulation product is faced with a rendering system consisting of one base coat and finishing coat (site applied), in which the base coat contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer.

The ETICS may include special fittings (e.g. base profiles, corner profiles ...) for connection to adjacent building elements (apertures, corners, parapets ...). Assessment and performance of these components is not addressed in this ETA, however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

1.2 Composition of the ETICS

| | Components National application documents shall be taken into account | Coverage [kg/m²] | Thickness [mm] |
|--|---|-----------------------|-------------------|
| Insulation | Bonded ETICS: | | |
| material with associated method of fixing | Insulation product (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS) standard EPS | _ | ≤ 360 |
| | Adhesives | | |
| | - RELIUS WDVS Kleber PHS | about 4.0 | _ |
| | (cement based powder requiring addition of about 25 % of water) | (powder) | |
| | - RELIUS K.A.m. | about 4.0 | _ |
| | (cement based powder requiring addition of about 25 % of water) | (powder) | |
| | RELIUS Kleber V 500 (acrylic based paste requiring addition of 30 % in weight cement (CEM I 32,5 R)) | about 5.0 (powder) | - |
| | Mechanically fixed ETICS with anchors and supplementary adhesive: | | |
| | Insulation product | | |
| | (see annex 1 for product characteristics) | | |
| | factory-prefabricated expanded polystyrene (EPS) | | |
| | - standard EPS | _ | 60 to 360 |



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| | Components National application documents shall be taken into account | Coverage [kg/m²] | Thickness [mm] |
|--|---|---|--|
| Insulation material with associated method of fixing | Supplementary adhesive (equal to bonded ETICS, minimum bonded surface 40 %) Anchors for insulation product all anchors with ETA according to EAD330196-01-0604 ¹ with abaya togistical defined in appare 2 | | |
| Base coat | with characteristics defined in annex 2 RELIUS K.A.m. | 3.5 to 12.0 | Mean (dry): |
| Base ooal | Identical with the equally named adhesive given above. | (powder) | 3.0 to 10.0 |
| Glass fibre | Standard mesh: RELIUS Gittergewebe | _ | _ |
| mesh | Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m² and mesh size of about 4.0 mm x 4.0 mm. (see annex 3 for product characteristics) | | |
| Key coat | RELIUS Universal Putzgrund** | 0.2 to 0.3 l/m ² | _ |
| • | Ready to use pigmented acrylic-resin dispersion liquid For the compatibility with the finishing coats see below. | | |
| Finishing coat | To use without key coat: Thin layered cement based powder requiring addition of a layer of water. | | |
| | about 27% of water: RELIUS Mineralputz KM (particles size 2 - 3 and 4 mm) RELIUS Mineralputz RM (particles size 2 - 3 and 4 mm) RELIUS Waschelputz (particles size 0.5 and 1.5 mm) | 3.0 to 4.5 3.0 to 4.5 4.0 to 11.0 (powder) | Regulated b ∫particles size 3.0 to 8.0 |
| | To use with key coat "RELIUS Universal Putzgrund" if applicable: " Ready to use paste – acrylic binder: RELIUS Edelputz K* (particles size 1.5 - 2 and 3 mm) RELIUS Rillenputz R* (particles size 1.5 - 2 and 3 mm) | 2.0 to 4.0 2.0 to 4.0 | Regulated b |
| | RELIUS Strukturputz (without particles size) | 2.0 to 4.0 2.0 to 6.0 | particles size 2.0 to 8.0 |
| | Ready to use paste - acrylosiloxane binder: | 2.0 10 0.0 | 2.0 10 0.0 |
| | RELIUS Silcosan Edelputz K* (particles size 1.5 - 2 and 3 mm) RELIUS Silcosan Rillenputz R* (particles size 1.5 - 2 and 3 mm) | 2.0 to 4.0 | Regulated b |
| | Ready to use pastes – acrylic/silicate binder: RELIUS Silat Edelputz K* (particles size 1.5 - 2 and 3 mm) RELIUS Silat Rillenputz R* (particles size 1.5 - 2 and 3 mm) | 2.8 to 5.0 | Regulated b |
| Ancillary material | Remains the responsibility of the manufacturer. | | |

EAD330196-01-0604

Plastic anchors for fixing of external thermal insulation composite systems with rendering

The instruction to the installer concerning the use of a key coat remains the responsibility of the manufacturer.



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2 Specification of the intended use in accordance with the applicable European assessment Document (hereinafter called EAD)

2.1 Intended use

This ETICS is intended to be used as external insulation to the walls of buildings made of masonry (bricks, blocks, stones ...) or concrete (cast on site or as prefabricated panels) with and without rendering. The characteristics of the walls shall be verified prior to use of the ETICS, especially regarding conditions for reaction to fire classification and for fixing of the ETICS either by bonding or mechanically. It shall be designed to give the wall to which it is applied satisfactory thermal insulation.

The ETICS is non load-bearing construction element. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to durability by providing enhanced protection from the effects of weathering.

The ETICS can be used on new or existing (retrofit) vertical walls.

The ETICS is not intended to ensure the air tightness of the building structure.

The choice of the method of fixing depends on the characteristics of the substrate, which could need preparation (see clause 7.2.1 of ETAG 004) and on the national instructions.

The verifications and assessment methods on which this European Technical Assessment (hereinafter called ETA) is based lead to the assumption of a working life of the ETICS "RELIUS WDV-System V 500" of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the assumed economically reasonable working life of the works.

2.2 Manufacturing

The ETA is issued for the ETICS on the basis of agreed data/information, deposited with the DIBt, which identifies the ETICS that has been assessed and judged. Changes to the ETICS or the components or their production process, which could result in this deposited data/information being incorrect, should be notified to the DIBt before the changes are introduced. The DIBt will decide whether such changes affect the approval and consequently the validity of the CE marking on the basis of the approval and if so whether further assessment or alterations to the approval shall be necessary.

2.3 Design and installation

The installation instructions including special installation techniques and provisions for the qualification of the personnel are given in the manufacturer's technical documentation.

Design, installation and execution of ETICS are to be in conformity with national documents. Such documents and the level of their implementation in Member States' legislation are different. Therefore, the assessment and declaration of performance are done taking into account general assumptions introduced in the chapters 7.1 and 7.2 of ETAG 004 used as EAD, which summarize how information introduced in the ETA and related documents is intended to be used in the construction process and gives advice to all parties interested when normative documents are missing.

2.4 Packing, transport and storage

The information on packaging, transport and storage is given in the manufacturer's technical documentation. It is the responsibility of the manufacturer to ensure that this information is made known to the concerned people.



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2.5 Use, maintenance, repair

The finishing coat shall normally be maintained in order to fully preserve the ETICS performance. Maintenance includes at least:

- visual inspection of the ETICS
- the repairing of localized damaged areas due to accidents
- the aspect maintenance with products adapted and compatible with the ETICS (possibly after washing or ad hoc preparation)

Only products which are compatible with the ETICS shall be used.

Necessary repairs should be performed as soon as the need has been identified.

The information on use, maintenance and repair is given in the manufacturer's technical documentation.

It is the responsibility of the manufacturer to ensure that this information is made known to the concerned people.

3 Characteristics of products and methods of verification

3.0 General

The performances of the kit as described in this chapter are valid provided that the components of the kit comply with Annexes 1 to 3.

3.1 Mechanical resistance and stability (BWR 1)

not relevant

3.2 Safety in case of fire (BWR 2)

Reaction to fire (ETAG 004 - clause 5.1.2)

| Configurations Organic content Flame ret | | Flame retardant content | Euroclass according to EN 13501-1:2007 |
|--|---|---|--|
| Base coat | max. 2.5 % | no flame retardant | |
| EPS-insulation product | in quantity ensuring Euroclass E according to EN 13501-1 | in quantity ensuring Euroclass E according to EN 13501-1 | |
| anchors | - | - | |
| rendering system: Base coat with finishing coat and | l compatible key coat | indicated in clause 1 | .2: |
| RELIUS Silat Edelputz K RELIUS Silat Rillenputz R | max. 4.0 % | min. 8 % | D 01 d0 |
| RELIUS Mineralputz KM/ RM RELIUS Waschelputz max. 3.5 % no fla | | no flame retardant | B - s1,d0 |
| RELIUS Silcosan Edelputz K RELIUS Silcosan Rillenputz R RELIUS Edelputz K RELIUS Rillenputz R | max. 6.5 % | min. 5 % | B - s2,do |
| RELIUS Strukturputz | max. 5.0 % | no flame retardant | no performance assessed |



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3.3 Hygiene, health and environment (BWR 3)

3.3.1 Water absorption (capillarity test) (ETAG 004 – clause 5.1.3.1)

Base coat:

Water absorption after 1 hour
 Water absorption after 24 hours
 < 0.5 kg/m²

Rendering system:

| | | Water absorp hou | |
|--|--|-------------------------|-------------|
| | | < 0.5 kg/m ² | ≥ 0.5 kg/m² |
| Rendering system: Base coat with finishing coat and compatible key coat indicated hereafter: | RELIUS Universal Putzgrund and RELIUS Edelputz K/ Rillenputz R/ Strukturputz | х | |
| | RELIUS Universal Putzgrund and RELIUS Silcosan Edelputz K/ Rillenputz R | х | |
| | RELIUS Universal Putzgrund and RELIUS Silat Edelputz K/ Rillenputz R | х | |
| | RELIUS Mineralputz KM/ RM/ RELIUS Waschelputz | | х |

3.3.2 Hygrothermal behaviour (ETAG 004 – clause 5.1.3.2)

Pass (without defects)

Freeze/thaw behaviour

The ETICS with finishing coat "RELIUS Mineralputz KM/ RM/ Waschelputz" has been assessed as freeze/thaw resistant according to the simulated method.

3.3.3 Impact resistance (ETAG 004 - clause 5.1.3.3)

| Rendering system: Base coat with finishing coat and compatible key coat indicated hereafter | Single standard mesh: "RELIUS Gittergewebe" | |
|---|---|--|
| RELIUS Universal Putzgrund and RELIUS Edelputz K/ Rillenputz R/ Strukturputz | category I | |
| RELIUS Universal Putzgrund and RELIUS Silcosan Edelputz K/ Rillenputz R | category I | |
| RELIUS Universal Putzgrund and RELIUS Silat Edelputz K/ Rillenputz R | category I | |
| RELIUS Mineralputz KM/ RM/ RELIUS Waschelputz | category II | |



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3.3.4 Water vapour permeability (ETAG 004 – clause 5.1.3.4)

| Rendering system: Base coat with finishing coat and compatible key coat indicated hereafter | Equivalent air thickness s _d |
|---|--|
| RELIUS Universal Putzgrund und RELIUS Edelputz K/ Rillenputz R/ Strukturputz | ≤ 1.0 m (0.3 m; corresponds to the structure K, particle size 3 mm) |
| RELIUS Universal Putzgrund und RELIUS Silcosan Edelputz K/ Rillenputz R | \leq 1.0 m (0.3 m; corresponds to the structure K, particle size 3 mm) |
| RELIUS Universal Putzgrund und RELIUS Silat Edelputz K/ Rillenputz R | ≤ 1.0 m (0.2 m; corresponds to the structure K, particle size 3 mm) |
| RELIUS Mineralputz KM/ RM/ RELIUS Waschelputz | ≤ 1.0 m (0.1 m; corresponds to the structure KM, particle size 4 mm) |

3.3.5 Release of dangerous substances (ETAG 004 – clause 5.1.3.5, EOTA TR 034)

| Essential characteristic | Performance |
|---------------------------------|-------------------------|
| Release of dangerous substances | no performance assessed |

3.4 Safety and accessibility in use (BWR 4)

3.4.1 Bond strength between base coat and insulation product (EPS) (ETAG 004 – clause 5.1.4.1.1)

| | Conditioning | | | |
|---------------|---------------|---------------------------|--|--|
| Base coat | Initial state | After hygrothermal cycles | After freeze/thaw test | |
| RELIUS K.A.m. | ≥ 0.08 MPa | ≥ 0.08 MPa | Test not required because freeze/thaw cycles not necessary | |

3.4.2 Bond strength between adhesive and substrate resp. insulation product (EPS) (ETAG 004 – clauses 5.1.4.1.2 and 5.1.4.1.3)

| | | | Conditioning | |
|------------------------|------------------------------------|---------------|---|---|
| Adhesive | Substrate resp. insulation product | Initial state | 2 d immersion in water and 2 h drying | 2 d immersion in water and 7 d drying |
| RELIUS WDVS | concrete | ≥ 0,25 MPa | ≥ 0,08 MPa | ≥ 0,25 MPa |
| Kleber PHS | EPS | ≥ 0,08 MPa | ≥ 0,03 MPa | ≥ 0,08 MPa |
| RELIUS K.A.m. | concrete | ≥ 0,25 MPa | ≥ 0,08 MPa | ≥ 0,25 MPa |
| RELIUS K.A.III. | EPS | ≥ 0,08 MPa | ≥ 0,03 MPa | ≥ 0,08 MPa |
| RELIUS Kleber V 500 | concrete | ≥ 0,25 MPa | ≥ 0,08 MPa | ≥ 0,25 MPa |
| | EPS | ≥ 0,08 MPa | ≥ 0,03 MPa | ≥ 0,08 MPa |

Bonded surface:

For bonded ETICS the calculated minimal bonded surface area, according to ETAG 004, clause 6.1.4.1.3 is 40 %.



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3.4.3 Bond strength after ageing (ETAG 004 – clause 5.1.7.1)

| | RELIUS Universal Putzgrund and RELIUS Edelputz K/ Rillenputz R/ Strukturputz | | |
|---|--|--------------------|--|
| Rendering system: Base coat with finishing coat and compatible key coat indicated hereafter | RELIUS Universal Putzgrund and RELIUS Silcosan Edelputz K/ Rillenputz R | ≥ 0.08 MPa | |
| | RELIUS Universal Putzgrund and RELIUS Silat Edelputz K/ Rillenputz R | | |
| | RELIUS Mineralputz KM/ RM/ RELIUS Waschelputz | Experience on site | |

3.4.4 Fixing strength (displacement test) (ETAG 004 – clause 5.1.4.2)

Test not required therefore no limitation of ETICS length required.

3.4.5 Wind load resistance (ETAG 004 – clause 5.1.4.3)

The following failure loads only apply to the listed combination of component characteristics and the characteristics of the insulation product given in annex 1.

3.4.5.1 Safety in use of mechanically fixed ETICS using anchors

| Apply to all anchors listed in the clause 1.2 mounted on the insulation panels surface | | | | | |
|--|---|--------------------------------|------------------------------|------------------------------|--|
| Characteristics | Thickness | | ≥ 60 mm | | |
| of the EPS (standard | Tensile strength perpendicular to the | gth perpendicular to the faces | | ≥ 100 kPa | |
| EPS) | Shear modulus | | ≥ 1.0 N/mm² | | |
| Plate diameter of anchor | | Ø 60 mm | Ø 90 mm | | |
| Failure load | Anchors not placed at the panel joints (Static Foam Block Test) | R _{panel} | Minimal: 510 Average: 520 | Minimal: 720 Average: 730 | |
| [N] | Anchors placed at the panel joints (Pull-through test) | R _{joint} | Minimal: 400 Average: 430 | Minimal: 430 Average: 470 | |

The failure loads specified above for a plate diameter of anchor of 60 mm apply to the following anchors with deep mounting but only on the following conditions of installation:

| Anchor | Thickness of the EPS [d] | Conditions of installation * | |
|---|--------------------------|---|--|
| ejotherm STR U, ejotherm STR U 2G (ETA-04/0023) | 100 mm > d ≥ 80 mm | Maximum installation depth of the anchor plate: 15 mm (≜ thickness of insulation cover) | |
| | | – Maximum depth of die: 5 mm | |
| | ≥ 100 mm | Maximum installation depth of the anchor plate: 15 mm (≜ thickness of insulation cover) | |
| | | Maximum depth of die: 20 mm | |
| * according to the appropriate ETA of anchor | | | |

3.4.6 Render strip tensile test (ETAG 004 – clause 5.5.4.1)

The average value of crack width of the base coat reinforced with the glass fibre mesh "RELIUS Gittergewebe" measured at a render strain value of 1 % is about 0.15 mm.



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3.5 Protection against noise (BWR 5)

For the protection against noise no performance was assessed for this product.

3.6 Energy economy and heat retention (BWR 6)

3.6.1 Thermal resistance

The nominal value of the additional thermal resistance R provided by the ETICS to the substrate wall is calculated in accordance with EN ISO 6946:2007 from the nominal value of the insulation product's thermal resistance R_D given accompanied to the CE marking and from the thermal resistance of the rendering system R_{render} which is about 0.02 (m²·K)/W.

$$R = R_D + R_{render}$$

The thermal bridges caused by mechanical fixing (anchors) increases the thermal transmittance U. This influence had to take into account according to EN ISO 6946:2007

 $U_c = U + \chi_p \cdot n$

Where: U_c : corrected thermal transmittance [W/(m²·K)]

n: number of anchors per m²

 χ_{D} : local influence of thermal bridge caused by an anchor. The values

listed below can be taken into account if not specified in the

anchor's ETA:

 $\chi_{\rm p} = 0.004 \, \text{W/K}$ for anchors with a galvanized steel screw with the head covered by

a plastic material

 χ_p = 0.002 W/K for anchors with a stainless steel screw covered by plastic anchors

and for anchors with an air gap at the head of the screw

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to the European Commission decision 97/556/EC amended by the European Commission decision 2001/596/EC, the assessment and verification of constancy of performance system (AVCP) applies suitable following table (see Annex V to Regulation (EU) No 305/2011).

| Product | Intended use | Levels or classes (Reaction to fire) | Systems |
|-------------------------------|--|--|---------|
| "RELIUS WDV- System V 550" | ETICS in external wall subject to fire regulations | A1 ⁽¹⁾ , A2 ⁽¹⁾ , B ⁽¹⁾ , C ⁽¹⁾ | 1 |
| | | A1 ⁽²⁾ , A2 ⁽²⁾ , B ⁽²⁾ , C ⁽²⁾ , D, E, (A1 to E) ⁽³⁾ , F | 2+ |
| | ETICS in external wall not subject to fire regulations | any | 2+ |

⁽¹⁾ Products/materials for which a clearly identifiable stage in the production process results in an improvement of the reaction to fire classification (e.g. an addition of fire retardants or a limiting of organic material)

⁽²⁾ Products/materials not covered by footnote (1)

⁽³⁾ Products/materials that do not require to be tested for reaction to fire (e.g. products/materials of Classes A1 according to Commission Decision 96/603/EC)





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Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document (EAD)

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 26 September 2018 by Deutsches Institut für Bautechnik

Dirk Brandenburger Head of Department beglaubigt: Hartstock



English translation prepared by DIBt

Annexes:

Annex 1: Thermal insulation product characteristic

Annex 2: Anchors

Annex 3: Reinforcement

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Annex 1: Thermal insulation product characteristic

Factory-prefabricated, uncoated panels made of expanded polystyrene (EPS) to EN 13163:2015 shall be used, having the description and characteristics defined in the Table below.

| Description and characteristics | For bonded ETICS | For mechanically fixed ETICS with anchors and supplementary adhesive | | |
|---|---|--|--|--|
| Reaction to fire; EN 13501-1:2007 | Class E [*] | | | |
| Thermal resistance [(m²·K)/W] | Defined in the CE marking in reference to EN 13163:2015 | | | |
| Tolerances | | | | |
| Length; EN 822:2013 | \pm 0.6 % or \pm 3 mm whichever gives the greatest numerical tolerance (class L3) | | | |
| Width [mm]; EN 822:2013 | ± 2 (class W2) | | | |
| Thickness [mm]; EN 823:2013 | ± 1 (class T1) | | | |
| Squareness [mm/m]; EN 824:2013 | ± 2 (class S2) | | | |
| Flatness [mm/m]; EN 825: 2013 | 5 (class P5) | | | |
| Dimensional stability under | | | | |
| - laboratory conditions [%]; EN 1603:2013 | ± 0.2 (class DS(N)2) | | | |
| - specified temperature and humidity conditions [%]; EN 1604:2013 | 2 (level DS(70,-)2 or level DS(70,-)1) | | | |
| Water absorption (long term partial immersion) [kg/m²]; EN 12087:2013 | W _{ip} ≤ 0.5 | | | |
| Water vapour diffusion resistance factor; EN 12086:2013 | $\mu = 20 - 78$ | | | |
| Tensile strength perpendicular to the faces in dry conditions [kPa]; EN 1607:2013 | $\sigma_{mt} \geq 80$ | $\sigma_{mt} \geq 100$ | | |
| Bending strength** [kPa]; EN 12089:2013 | $\sigma_b \geq 50$ | | | |
| Apparent density [kg/m³]; EN 1602: 2013 | $\rho_a \leq 30$ | | | |
| Shear strength** [kPa]; EN 12090: 2013 | $20 \le f_{\tau k} \le 170$ | | | |
| Shear modulus [MPa]; EN 12090: 2013 | $1.0 \leq G_m \leq 3.8$ | | | |
| Testing of characteristics see EN 13163:2015. | | | | |
| See the conditions of clause 3.2 for the EPS. Minimal value of all single values | | | | |



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Annex 2: Anchors

All anchors with ETA according to EAD330196-01-0604¹ with characteristics having the description below shall be used in the mechanically fixed ETICS:

- plate diameter of anchor ≥ 60 mm resp. ≥ 90 mm
- plate stiffness ≥ 0.3 kN/mm
- load resistance of the anchor plate ≥ 1.0 kN

These characteristics and the characteristic tension resistance of the anchors shall be taken from the corresponding ETA.



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Annex 3: Reinforcement (glass fibre mesh)

Characteristics (alkali resistance): Pass

| | Description | Residual strength after ageing [N/mm] | Relative residual strength after ageing, of the strength in the as-delivered state [%] |
|--------------------------|--|---------------------------------------|--|
| "RELIUS Gittergewebe" | Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m² and mesh size of about 4.0 mm x .4.0 mm | ≥ 20 | ≥ 50 |