

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

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European Technical Assessment

ETA-07/0023
of 29 October 2018

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

StoTherm Mineral 6

Product family
to which the construction product belongs

Product area code: 4
External Thermal Insulation Composite System with
rendering on mineral wool for the use as external
insulation of building walls

Manufacturer

Sto SE & Co. KGaA
Ehrenbachstraße 1
79780 Stühlingen
DEUTSCHLAND

Manufacturing plant

Sto SE & Co. KGaA
Ehrenbachstraße 1
79780 Stühlingen
DEUTSCHLAND

This European Technical Assessment
contains

18 pages including 3 annexes which form an integral part
of this assessment

Annex 4 Control Plan contains confidential information
and is not included in the European Technical
Assessment when that assessment is publicly available

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

ETAG 004, edition 2000, amended 2013,
used as EAD according to Article 66 Paragraph 3 of
Regulation (EU) No 305/2011.

This version replaces

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**European Technical Assessment
ETA-07/0023**

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English translation prepared by DIBt

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Specific Part

1 Technical description of the product

1.1 Definition of the kit

This product is an External Thermal Insulation Composite System (ETICS) with rendering - a kit comprising components which are factory-produced by the manufacturer or component suppliers. It's made up on site from these. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA.

The ETICS kit comprises a prefabricated insulation product of expanded polystyrene (EPS) to be bonded and if it necessary additional mechanically fixed onto a wall. The methods of fixing and the relevant components are specified in the table below. The insulation product is faced with a rendering system consisting of one (site applied), in which the base coat contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer.

The ETICS may include special fittings (e.g. base profiles, corner profiles ...) for connection to adjacent building elements (apertures, corners, parapets ...). Assessment and performance of these components is not addressed in this ETA, however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

1.2 Composition of the ETICS

| | Components National application documents shall be taken into account | Coverage [kg/m ²] | Thickness [mm] |
|--|---|---|------------------------|
| Insulation material with associated method of fixing | Bonded ETICS: | | |
| | <ul style="list-style-type: none"> Insulation product (see annex 1 for product characteristics) factory-prefabricated mineral wool (MW) product <ul style="list-style-type: none"> MW lamella | — | ≤ 200 |
| | <ul style="list-style-type: none"> Adhesives <ul style="list-style-type: none"> StoLevel FT (cement based powder requiring addition of about 28 % of water) StoLevel Duo (cement based powder requiring addition of about 20 - 25 % of water) StoLevel Duo Plus (cement based powder requiring addition of about 25 % of water) Sto-Baukleber (cement based powder requiring addition of about 22 - 26 % of water) Sto-Coll IP (cement based powder requiring addition of about 20 % of water) | 4.0 to 7.5 (powder) 3.0 to 7.5 (powder) 3.0 to 7.5 (powder) 3.0 to 7.5 (powder) 4.0 to 5.0 (powder) | — — — — — |
| | Mechanically fixed ETICS with anchors and supplementary adhesive: | | |
| | <ul style="list-style-type: none"> Insulation product (see annex 1 for product characteristics) factory-prefabricated mineral wool (MW) product <ul style="list-style-type: none"> MW panel MW lamella | — — | 60 to 340 60 to 200 |

| | Components National application documents shall be taken into account | Coverage [kg/m²] | Thickness [mm] |
|---|---|---|---|
| Insulation material with associated method of fixing | <ul style="list-style-type: none"> • Supplementary adhesive (equal to bonded ETICS) • Anchors for insulation product (see annex 2 for product characteristics) all anchors with ETA according to EAD 330196-00-0604¹ with characteristics defined in annex 2 | | |
| Base coat | StoLevell Duo StoLevell Duo Plus Identical with the equally named adhesives given above. | 4.5 to 6.0 (powder) | 3.0 to 5.0 |
| Glass fibre mesh | Sto-Glasfasergewebe Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m ² and mesh size of about 6.0 mm x 6.0 mm. (see annex 3 for product characteristics) Sto-Glasfasergewebe F Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m ² and mesh size of about 4.0 mm x 4.0 mm. (see annex 3 for product characteristics) Sto-Panzergerewebe (reinforced mesh implemented in addition to the meshes described above to improve the impact resistance) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 450 g/m ² and mesh size of about 7.5 mm x 7.5 mm. (see annex 3 for product characteristics) Sto-Abschirmgerewebe AES (special mesh including a thin stainless yarn to reduce radiation of electric fields) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m ² and mesh size of about 4.0 mm x 4.0 mm. (see annex 3 for product characteristics) | <div>—</div> <div>—</div> <div>—</div> <div>—</div> | <div>—</div> <div>—</div> <div>—</div> <div>—</div> |
| Key coat | StoPrep Miral Ready to use pigmented acrylic-resin dispersion liquid, with additional potassium silicate binder. Sto-Putzgrund QS StoPrep QS Ready to use pigmented acrylic-resin dispersion liquid. For the compatibility with the finishing coats see below. | about 0.3 about 0.3 | <div>—</div> <div>—</div> |

| | Components National application documents shall be taken into account | Coverage [kg/m²] | Thickness [mm] | |
|----------------|---|---|--|--|
| Finishing coat | To use with key coat "Sto-Putzgrund QS"/"StoPrep QS" if applicable: * <ul style="list-style-type: none">Ready to use paste – acrylic/siloxane binder (application between 0 °C and 15 °C): StoSilco QS K (particle size 1.0 to 3.0 mm) StoSilco QS R (particle size 1.5 to 3.0 mm) StoSilco QS MP (thin, middle or thick layer) | 2.0 to 5.0 2.9 to 4.5 2.2 to 4.7 | Regulated by particle size 1.5 to 3.5 | |
| | To use with key coat "StoPrep Miral", if applicable: * <ul style="list-style-type: none">Ready to use pastes – acrylic/siloxane binder: Sto-Silkolit K (particle size 1.5 to 3.0 mm) StoSilco K (particle size 1.0 to 3.0 mm) StoSilco R (particle size 1.5 to 3.5 mm) StoSilco MP (thin, middle or thick layer) | 2.4 to 4.3 2.0 to 5.0 2.9 to 4.5 2.2 to 4.7 | | Regulated by particle size 1.5 to 3.5 |
| | <ul style="list-style-type: none">Ready to use pastes – silicate binder: StoSil K (particle size 1.0 to 3.0 mm) StoSil R (particle size 1.5 to 3.0 mm) StoSil MP (thin, middle or thick layer) | 2.2 to 4.4 2.4 to 3.9 1.5 to 4.0 | | |
| | <ul style="list-style-type: none">Cement based powder requiring addition of about 25 % in weight of water: StoMiral K (particle size 1.5 to 6.0 mm) StoMiral R (particle size 1.5 to 6.0 mm) StoMiral MP (fine structure) | 1.7 to 5.0 1.7 to 4.5 1.5 to 4.0 | Regulated by particle size 1.5 to 3.5 | |
| | <ul style="list-style-type: none">Cement based powder requiring addition of about 23 % in weight of water associated with a decorative paint: StoMiral Nivell F (fine structure) | 3.0 to 4.5 | | 2.0 to 5.0 |
| | <ul style="list-style-type: none">Cement based powder requiring addition of about 30 % in weight of water associated with a decorative paint: Sto-Strukturputz K (particle size 2.0 and 3.0 mm) Sto-Strukturputz R (particle size 2.0 and 3.0 mm) | 2.3 to 2.7 2.4 to 2.7 | Regulated by particle size | |
| | <ul style="list-style-type: none">Cement based powder requiring addition of about 24 to 32 % in weight of water: StoMiral Edelkratzputz (particle size 2.0 to 4.0 mm) | 15.0 to 25.0 | | 8.0 to 10.0** |
| | Decorative paint | <ul style="list-style-type: none">Ready to use paint with acrylic/siloxane binder: StoColor Silco StoColor Jumbosil | 0.2 to 0.4 l/m² | |
| | Ancillary material | Remains the responsibility of the manufacturer. | | |

* The instruction of the installer concerning the use of a key coat remains under the manufacturer responsibilities.

** The applied thickness of 10 to 25 mm is reduced to 8 to 10 mm by scraping.

2. Specification of the intended use in accordance with the applicable European assessment Document (hereinafter called EAD)

2.1 Intended use

This ETICS is intended to be used as external insulation to the walls of buildings made of masonry (bricks, blocks, stones ...) or concrete (cast on site or as prefabricated panels) with and without rendering. The characteristics of the walls shall be verified prior to use of the ETICS, especially regarding conditions for reaction to fire classification and for fixing of the ETICS either by bonding or mechanically. It shall be designed to give the wall to which it is applied satisfactory thermal insulation.

The ETICS is non load-bearing construction element. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to durability by providing enhanced protection from the effects of weathering.

The ETICS can be used on new or existing (retrofit) vertical walls.

The ETICS is not intended to ensure the air tightness of the building structure.

The choice of the method of fixing depends on the characteristics of the substrate, which could need preparation (see clause 7.2.1 of ETAG 004) and on the national instructions.

The verifications and assessment methods on which this European Technical Assessment (hereinafter called ETA) is based lead to the assumption of a working life of the ETICS "StoTherm Mineral 6" of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the assumed economically reasonable working life of the works.

2.2 Manufacturing

The ETA is issued for the ETICS on the basis of agreed data/information, deposited with the DIBt, which identifies the ETICS that has been assessed and judged. Changes to the ETICS or the components or their production process, which could result in this deposited data/information being incorrect, should be notified to the DIBt before the changes are introduced. The DIBt will decide whether such changes affect the approval and consequently the validity of the CE marking on the basis of the approval and if so whether further assessment or alterations to the approval shall be necessary.

2.3 Design and installation

The installation instructions including special installation techniques and provisions for the qualification of the personnel are given in the manufacturer's technical documentation.

Design, installation and execution of ETICS are to be in conformity with national documents. Such documents and the level of their implementation in Member States' legislation are different. Therefore, the assessment and declaration of performance are done taking into account general assumptions introduced in the chapters 7.1 and 7.2 of ETAG 004 used as EAD, which summarize how information introduced in the ETA and related documents is intended to be used in the construction process and gives advice to all parties interested when normative documents are missing.

2.4 Packing, transport and storage

The information on packaging, transport and storage is given in the manufacturer's technical documentation. It is the responsibility of the manufacturer to ensure that this information is made known to the concerned people.

2.5 Use, maintenance, repair

The finishing coat shall normally be maintained in order to fully preserve the ETICS performance. Maintenance includes at least:

- visual inspection of the ETICS
- the repairing of localised damaged areas due to accidents,
- the aspect maintenance with products adapted and compatible with the ETICS (possibly after washing or ad hoc preparation).

Only products which are compatible with the ETICS shall be used.

Necessary repairs should be performed as soon as the need has been identified.

The information on use, maintenance and repair is given in the manufacturer's technical documentation.

It is the responsibility of the manufacturer to ensure that this information is made know to the concerned people.

3 Characteristics of products and methods of verification

3.0 General

The performances of the kit as described in this chapter are valid provided that the components of the kit comply with Annexes 1 to 4.

3.1 Mechanical resistance and stability (BWR 1)

not relevant

3.2 Safety in case of fire (BWR 2)

Reaction to fire (ETAG 004 - clause 5.1.2)

| Configurations | Organic content | Flame retardant content | Euroclass according to EN 13501-1:2007 |
|---|--|-------------------------|--|
| Base coat | max. 1.7 % | no flame retardant | |
| Mineral wool insulation product | In quantity ensuring Euroclass E according to EN 13501-1 | no flame retardant | |
| Profile | - | - | |
| Anchors | - | - | |
| rendering system : Base coat with finishing coat and compatible key coat indicated in clause 1.2: | | | |
| Sto-Silkolit K with key coat "StoPrep Miral" | max. 8.7 % | no flame retardant | A2 – s1,d0 |
| StoSilco K/R/MP with key coat "StoPrep Miral" | | min. 7,6 % | |
| StoSilco QS K/R/MP with key coat "StoPrep Miral"/"StoPrep QS" | | min. 9,2 % | A2 – s2,d0 |

| Configurations | Organic content | Flame retardant content | Euroclass according to EN 13501-1:2007 |
|---|-----------------|-------------------------|--|
| StoSil K/R/MP with key coat "StoPrep Miral" | max. 5.9 % | no flame retardant | A2 – s1,d0 |
| StoMiral K/R/MP with key coat "StoPrep Miral" | max. 2.5 % | | |
| StoMiral Nivell F with key coat "StoPrep Miral" associated with a decorative paint | | | |
| Sto-Strukturputz K/R with key coat "StoPrep Miral" associated with a decorative paint | | | |

3.3 Hygiene, health and environment (BWR 3)

3.3.1 Water absorption (capillarity test) (ETAG 004 - clause 5.1.3.1)

| Base coat | Water absorption after 1 h < 1.0 kg/m ² | Water absorption after 24 h < 0.5 kg/m ² |
|--------------------|--|---|
| StoLevell Duo | x | x |
| StoLevell Duo Plus | x | x |

Rendering system:

| | | Water absorption after 24 hours | |
|---|---|---------------------------------|-------------------------|
| | | < 0.5 kg/m ² | ≥ 0.5 kg/m ² |
| Rendering systems: Base coat "StoLevell Duo" or "StoLevell Duo Plus" with finishing coat indicated hereafter: | Sto-Silkolit K | x | |
| | StoSilco K/R/MP | x | |
| | StoSilco QS K/R/MP | x | |
| | StoSil K/R/MP | | x |
| | StoMiral K/R/MP | x | |
| | StoMiral Nivell F associated with a decorative paint | x | |
| | Sto-Strukturputz K/R associated with a decorative paint | x | |
| | StoMiral Edelkratzputz | | x |

3.3.2 Hygrothermal behaviour (ETAG 004 - clause 5.1.3.2)

Pass (without defects)

Freeze/thaw behaviour

The ETICS with the finishing coats "StoSil" and "StoMiral Edelkratzputz" has been assessed as freeze/thaw resistant according to the simulated method.

3.3.3 Impact resistance (ETAG 004 – clause 5.1.3.3)

Standard mesh: "Sto-Glasfasergewebe" or "Sto-Glasfasergewebe F"

| Rendering system: Base coat "StoLevell Duo" or "StoLevell Duo Plus" with finishing coat indicated hereafter: | Standard mesh | Standard mesh mit Sto-Panzergewebe | Sto-Abschirm- gewebe AES |
|---|---|--|-----------------------------|
| Sto-Silkolit K | Category II [*] ; otherwise no performance assessed | | No performance assessed |
| StoSilco K/R/MP | Category II [*] ; otherwise no performance assessed | | |
| StoSilco QS K/R/MP | Category II [*] ; otherwise no performance assessed | | |
| StoSil K/R/MP | Category II | Category I | Category II |
| StoMiral K/R/MP | Category II | Category I [*] Category II ^{**} | Category II |
| StoMiral Nivell F | Category III | Category II | Category III |
| Sto-Strukturputz K/R | Category II | Category I [*] Category II ^{**} | Category II |
| StoMiral Edelkratzputz | Category I | | |
| [*] certified with Base coat: "Sto Levell Duo" | | | |
| ^{**} certified with Base coat: "Sto Levell Duo plus" | | | |

3.3.4 Water vapour permeability (ETAG004 – clause 5.1.3.4)

| Rendering system: Base coat "StoLevell Duo" or "StoLevell Duo Plus" with finishing coat indicated hereafter: (evaluated without decorative coating or key coat, if not stated differently) | Equivalent air thickness s_d |
|---|--|
| Sto-Silkolit K | ≤ 1.0 m (Test result obtained with StoSilkolit K2 : 0.32 m) |
| StoSilco K/R/MP | ≤ 1.0 m (Test result obtained with StoSilco K2 : 0.32 m) |
| StoSilco QS K/R/MP | ≤ 1.0 m (Test result obtained with StoSilco QS K2 : 0.27 m) |
| StoSil K/R/MP | ≤ 1.0 m (Test result obtained with StoSil K2 : 0.2 m) |
| StoMiral K/R/MP | ≤ 1.0 m (Test result obtained with StoMiral K2 : 0.1 m) |
| StoMiral Nivell F associated with a decorative paint indicated in clause 1.2 | ≤ 1.0 m (Test result obtained with d = 1.5 mm and a double coat of paint "StoSilco Color" : 0.2 m) |
| Sto-Strukturputz K/R associated with a decorative paint indicated in clause 1.2 | ≤ 1.0 m (Test result obtained with Sto-Strukturputz K2 and a double coat of paint "StoSilco Color" : 0.2 m) |
| StoMiral Edelkratzputz | ≤ 1.0 m (Test result obtained with d = 11 mm : 0.4 m) |

3.3.5 Release of dangerous substances (ETAG 004 - clause 5.1.3.5, EOTA TR 034)

| Essential characteristic | Performance |
|---------------------------------|-------------------------|
| Release of dangerous substances | no performance assessed |

3.4 Safety and accessibility in use (BWR 4)

3.4.1 Bond strength between base coat and insulation product (MW) (ETAG 004 - clause 5.1.4.1.1)

| Conditioning | | | |
|--------------------|---------------|---------------------------|--|
| Base coat | Initial state | After hygrothermal cycles | After freeze/thaw test |
| StoLevell Duo | ≥ 0.08 MPa | ≥ 0.08 MPa | Test not required because freeze/thaw cycles not necessary |
| StoLevell Duo plus | ≥ 0.08 MPa | ≥ 0.08 MPa | |

3.4.2 Bond strength between base coat and substrate resp. insulation product (MW lamella) (ETAG 004 - clause 5.1.4.1.2 and 5.1.4.1.3)

| Adhesive | Substrate resp. insulation product | Conditioning | | |
|--------------------|------------------------------------|--|---------------------------------------|--|
| | | Initial state | 2 d immersion in water and 2 h drying | 2 d immersion in water and 7 d drying |
| StoLevell FT | Concrete | ≥ 0.25 MPa | ≥ 0.08 MPa | ≥ 0.25 MPa |
| | MW lamella | < 0.08 MPa but failure in the insulation product | ≥ 0.03 MPa | < 0.08 MPa but failure in the insulation product |
| StoLevell Duo | Concrete | ≥ 0.25 MPa | ≥ 0.08 MPa | ≥ 0.25 MPa |
| | MW lamella | ≥ 0.08 MPa | ≥ 0.03 MPa | ≥ 0.08 MPa |
| StoLevell Duo Plus | Concrete | ≥ 0.25 MPa | ≥ 0.08 MPa | ≥ 0.25 MPa |
| | MW lamella | ≥ 0.08 MPa | ≥ 0.03 MPa | ≥ 0.08 MPa |
| Sto-Baukleber | Concrete | ≥ 0.25 MPa | ≥ 0.08 MPa | ≥ 0.25 MPa |
| | MW lamella | ≥ 0.08 MPa | ≥ 0.03 MPa | ≥ 0.08 MPa |
| Sto-Coll IP | Concrete | ≥ 0.25 MPa | ≥ 0.08 MPa | ≥ 0.25 MPa |
| | MW lamella | ≥ 0.08 MPa | ≥ 0.03 MPa | ≥ 0.08 MPa |

Bonded surface:

With a bonded surface of 50 % the formula given in clause 6.1.4.1.3 of ETAG 004 is fulfilled.

3.4.3 Fixing strength (displacement test) (ETAG 004 - clause 5.1.4.2)

Test not required therefore no limitation of ETICS length required.

3.4.4 Bond strength after ageing (ETAG 004 – Abschnitt 5.1.7.1):

| | | |
|--|------------------------|--|
| Rendering system: Base coat "StoLevell Duo" or "StoLevell Duo Plus" with finishing coat indicated hereafter: | Sto-Silkolit K | < 0.08 MPa but failure in the insulation product |
| | StoSilco K/R/MP | |
| | StoSilco QS K/R/MP | |
| | StoSil K/R/MP | ≥ 0.08 MPa |
| | StoMiral K/R/MP | |
| | StoMiral Nivell F | |
| | Sto-Strukturputz K/R | |
| | StoMiral Edelkratzputz | |

3.4.5 Wind load resistance (ETAG 004 - clause 5.1.4.3)

The following failure loads only apply to the listed combination of component characteristics and the characteristics of the insulation product given in annex 1.

3.4.5.1 Safety in use of mechanically fixed ETICS using anchors

Failure loads – Table 1

| Apply to all anchors listed in the clause 1.2 mounted on the insulation panels surface | | | | |
|--|---|---|--------------------|--|
| Characteristics of the MW panels | | Thickness | | ≥ 60 mm |
| | | Tensile strength perpendicular to the faces | | ≥ 14 kPa |
| Versagenslast [N] | Anchors not placed at the panel joints (Static Foam Block Test) | | R _{panel} | Mindestwert: 650 Mittelwert: 740 |
| | Anchors placed at the panel joints (Static Foam Block Test) | | R _{joint} | Mindestwert: 590 Mittelwert: 610 |
| | Anchors not placed at the panel joints (Pull-through test, dry conditions) | | R _{panel} | Mindestwert: 640 Mittelwert: 690 |
| | Anchors not placed at the panel joints (Pull-through test, wet conditions) - series 2* - series 3* | | R _{panel} | Mindestwert: 360 Mittelwert: 390 Mindestwert: 410 Mittelwert: 450 |
| | | | | |

* according to ETAG 004 clause 5.2.4.1.2 test method (2)

Failure loads – Table 2

| Apply to all anchors listed in the clause 1.2 mounted on the insulation panels surface | | | | |
|--|---|--------------------|------------------------------|----------------------------|
| Characteristics of the MW panels | Thickness | | ≥ 80 mm | |
| | Tensile strength perpendicular to the faces | | ≥ 5.0 kPa | |
| Plate diameter of anchor | | | ≥ Ø 90 mm | ≥ Ø 140 mm |
| Failure loads [N] | Anchors not placed at the panel joints (Static Foam Block Test) | R _{panel} | Minimal: 480 Average: 490 | Minimal: 56 Average: 69 |
| | Anchors placed at the panel joints (Static Foam Block Test) | R _{joint} | Minimal: 380 Average: 390 | Minimal: 44 Average: 54 |
| | Anchors not placed at the panel joints (Pull-through test, dry conditions) | R _{panel} | Minimal: 540 Average: 610 | npd |
| | Anchors not placed at the panel joints (Pull-through test, wet conditions) - series 2* | R _{panel} | Minimal: 400 Average: 460 | npd |
| * according to ETAG 004 clause 5.2.4.1.2 test method (2) | | | | |

Failure loads – Table 3

| Apply to all anchors listed in clause 1.2 mounted on the insulation panels surface | | | | |
|--|--|---|--------------------|------------------------------|
| Characteristics of the MW lamella | | Thickness | | ≥ 60 mm |
| | | Tensile strength perpendicular to the faces | | ≥ 80 kPa |
| Plate diameter of anchor | | | | ≥ Ø 140 mm |
| Failure loads [N] | Anchors placed at the panel joints (Pull-through test, dry condition) | | R _{joint} | Minimal: 620 Average: 660 |
| | Anchors placed at the panel joints (Pull-through test, wet condition) | | R _{joint} | Minimal: 510 Average: 570 |
| | Anchors placed at the panel joints (Static Foam Block Test) | | R _{joint} | Minimal: 710 |

The failure loads of Table 1 specified above only apply to the following anchors with deep mounting under the given conditions of installation:

| Anchor | Thickness of the MW panel [d] | Conditions of installation * |
|--|---|--|
| ejothrm STR U (ETA-04/0023) | $100 \text{ mm} > d \geq 80 \text{ mm}$ | – Maximum installation depth of the anchor plate: 15 mm (\triangleq thickness of insulation cover) – Maximum depth of die: 5 mm |
| | $\geq 100 \text{ mm}$ | – Maximum installation depth of the anchor plate: 15 mm (\triangleq thickness of insulation cover) – Maximum depth of die: 20 mm |
| TERMOZ 8 SV (ETA-06/0180) | $\geq 80 \text{ mm}$ | – Maximum installation depth of the anchor plate: 15 mm (\triangleq thickness of insulation cover) |
| * according to the appropriate ETA of anchor | | |

3.4.6 Render strip tensile test (ETAG 004 – clause 5.5.4.1)

The average value of crack width of the base coats reinforced with the different glass fibre meshes measured at a render strain value of 1 % is:

| Base coat | Glass fibre mesh | Average value of crack width $w_{m(1\%)}$ |
|--------------------|------------------------|--|
| StoLevell Duo | Sto-Glasfasergewebe | 0.11 mm |
| | Sto-Glasfasergewebe F | No performance assessed |
| | Sto-Abschirmgewebe AES | No performance assessed |
| StoLevell Duo Plus | Sto-Glasfasergewebe | 0.12mm |
| | Sto-Glasfasergewebe F | 0.12 mm |
| | Sto-Abschirmgewebe AES | 0.10 mm |

3.5 Protection against noise (BWR 5)

For the protection against noise no performance was assessed for this product.

3.6 Energy economy and heat retention (BWR 6)

3.6.1 Thermal resistance

The nominal value of the additional thermal resistance R provided by the ETICS to the substrate wall is calculated in accordance with EN ISO 6946:2007 from the nominal value of the insulation product's thermal resistance R_D given accompanied to the CE marking and from the thermal resistance of the rendering system R_{render} which is about $0.02 (m^2 \cdot K)/W$.

$$R = R_D + R_{render}$$

The thermal bridges caused by mechanical fixing devices (anchors) increase the thermal transmittance U . This influence had to take into account according to EN ISO 6946: 2007.

$$U_c = U + \chi_p \cdot n \quad \text{corrected thermal transmittance } [W / (m^2 \cdot K)]$$

where: n number of anchors per m^2

χ_p local influence of thermal bridge caused by an anchor. The values listed below can be taken into account, if not specified in the anchor's technical approval

$\chi_p = 0.004 W/K$ for anchors with a galvanized steel screw with the head covered by a plastic material

$\chi_p = 0.002 W/K$ for anchors with a stainless steel screw with the head covered by plastic material, and for anchors with an air gap at the head of the screw

4 Assessment and verification of constancy of performance system applied, with reference to its legal base

According to the European Commission decision 97/556/EC amended by the European Commission decision 2001/596/EC, the assessment and verification of constancy of performance system (AVCP) applies suitable following table (see Annex V to Regulation (EU) No 305/2011).

| Product | Intended use | Levels or classes (Reaction to fire) | Systems |
|--|--|---|---------|
| "StoTherm Mineral 6" | in external wall subject to fire regulations | A1 ⁽¹⁾ , A2 ⁽¹⁾ , B ⁽¹⁾ , C ⁽¹⁾ | 1 |
| | | A1 ⁽²⁾ , A2 ⁽²⁾ , B ⁽²⁾ , C ⁽²⁾ , D, E, (A1 bis E) ⁽³⁾ , F | 2+ |
| | in external wall not subject to fire regulations | any | 2+ |
| ⁽¹⁾ Products/materials for which a clearly identifiable stage in the production process results in an improvement of the reaction to fire classification (e.g. an addition of fire retardants or a limiting of organic material) ⁽²⁾ Products/materials not covered by footnote (1) ⁽³⁾ Products/materials that do not require to be tested for reaction to fire (e.g. products/materials of Classes A1 according to Commission Decision 96/603/EC) | | | |

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document (EAD)

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

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beglaubigt:
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Annexes:

Annex 1: Thermal insulation product characteristic

Annex 2: Anchors

Annex 3: Reinforcement

Annex 1: Thermal insulation product characteristic

Factory-prefabricated panels and lamella made of mineral wool (MW) to EN 13162:2015 with the following designation code and the other properties having the description in the Table below shall be used, provided that the manufacturer and the trade name of the MW are deposited with the DIBt.

MW – EN 13162 – T5 – DS(T+) – WS – WL(P) – MU1

| Description and characteristics | MW panel | MW panel | MW lamella |
|---|--|----------------------------|---------------------------|
| Reaction to fire; EN 13501-1:2007 | Class A1 | | |
| Gross heat of combustion [MJ/kg]; EN ISO 1716: 2010 | PCS ≤ 1.02 | | |
| Thermal resistance [(m ² · K)/W] | Defined in the CE marking in reference to EN 13162:2015 | | |
| Tensile strength perpendicular to the faces [kPa]; EN 1607: 2013 - in dry conditions* | $\sigma_{mt} \geq 14$ | $\sigma_{mt} \geq 5$ | $\sigma_{mt} \geq 80$ |
| - in wet conditions** Average value - series 2 - series 3 | $\geq 33 \%$ of average value in dry conditions $\geq 50 \%$ of average value in dry conditions | | |
| Compressive strength* [kPa]; EN 826:2013 | $\sigma_m \geq 40$ | $\sigma_m \geq 4$ | $\sigma_m \geq 40$ |
| Apparent density [kg/m ³]; EN 1602:2013 | $120 \leq \rho_a \leq 150$ | $100 \leq \rho_a \leq 150$ | $80 \leq \rho_a \leq 150$ |
| Shear strength* [kPa]; EN 12090:2013 | $20 \leq f_{tk} \leq 100$ | $6 \leq f_{tk} \leq 100$ | $20 \leq f_{tk} \leq 100$ |
| Shear modulus [MPa]; EN 12090:2013 | $1.0 \leq G_m \leq 2.0$ | $0.3 \leq G_m \leq 2.0$ | $1.0 \leq G_m \leq 2.0$ |
| * Minimal value of all single values ** According to ETAG 004 clause 5.2.4.1.2 test method (2) | | | |

Annex 2: Anchors

All anchors with ETA according to EAD330196-00-0604¹ with characteristics having the description below shall be used in the mechanically fixed ETICS:

- plate diameter of anchor ≥ 60 mm resp. ≥ 90 mm or ≥ 140 mm
- plate stiffness ≥ 0.3 kN/mm
- load resistance of the anchor plate ≥ 1.0 kN

These characteristics and the characteristic tension resistance of the anchors shall be taken from the corresponding ETA.

Annex 3: Reinforcement (glass fibre mesh)

Characteristics (alkali resistance): Pass

| | Description | Residual strength after ageing [N/mm] | Relative residual strength after ageing, of the strength in the as-delivered state [%] |
|----------------------------|--|---------------------------------------|--|
| "Sto-Glasfasergewebe" | Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m ² and mesh size of about 6.0 mm x 6.0 mm. | ≥ 20 | ≥ 50 |
| "Sto-Glasfasergewebe F" | Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m ² and mesh size of about 4.0 mm x 4.0 mm. | ≥ 20 | ≥ 50 |
| "Sto-Panzergerewebe" | (reinforced mesh implemented in addition to the meshes described above to improve the impact resistance) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 450 g/m ² and mesh size of about 7.5 mm x 7.5 mm. | no performance assessed | no performance assessed |
| "Sto-Abschirmgerewebe AES" | (special mesh including a thin stainless yarn to reduce radiation of electric fields) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m ² and mesh size of about 4.0 mm x 4.0 mm. | ≥ 20 | ≥ 50 |