



Approval body for construction products and types of construction

**Bautechnisches Prüfamt** 

An institution established by the Federal and Laender Governments



# **European Technical Assessment**

### ETA-07/0145 of 9 May 2018

English translation prepared by DIBt - Original version in German language

#### **General Part**

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family

to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Deutsches Institut für Bautechnik

Grigolin Wärmedämm-Verbundsystem MW

Product area code: 4

External Thermal Insulation Composite System with rendering on mineral wool for the use as external insulation of building walls

Grigolin GmbH Edelputzwerk Siemensstraße 26 76275 Ettlingen

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17 pages including 3 annexes which form an integral part of this assessment

Annex 4 Control Plan contains confidential information and is not included in the European Technical Assessment when that assessment is publicly available

ETAG 004, edition 2000, amended 2013, used as EAD according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.



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#### **Specific Part**

#### 1 Technical description of the product

#### 1.1 Definition of the kit

This product is an External Thermal Insulation Composite System (ETICS) with rendering - a kit comprising components which are factory-produced by the manufacturer or component suppliers. It's made up on site from these. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA.

The ETICS kit comprises a prefabricated insulation product of mineral wool (MW) to be bonded and if it necessary additional mechanically fixed onto a wall. The methods of fixing and the relevant components are specified in the table below.

The insulation product is faced with a rendering system consisting of one base coat and finishing coat (site applied), in which the base coat contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer.

The ETICS may include special fittings (e.g. base profiles, corner profiles ...) for connection to adjacent building elements (apertures, corners, parapets ...). Assessment and performance of these components is not addressed in this ETA, however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

### 1.2 Composition of the ETICS

	Components National application documents shall be taken into account	Coverage [kg/m²]	Thickness [mm]
Insulation material with associated method of fixing	Bonded ETICS:  • Insulation product  (see annex 1 for product characteristics) factory-prefabricated mineral wool (MW) product  - MW lamella	_	< 200
	Adhesives		<u> </u>
	<ul> <li>Grigolin Elastischer Kleber- und Armierungsmörtel AC 07 ISOLFLEX (cement based powder requiring addition of about 25 % of water)</li> </ul>	6.0 (prepared)	-
	<ul> <li>Grigolin AC 20 UNILIGHT (cement based powder requiring addition of about 25 % of water)</li> </ul>	4.0 (prepared)	
	Mechanically fixed ETICS with anchors and supplementary adhesive:		
	Insulation product		
	(see annex 1 for product characteristics) factory-prefabricated mineral wool (MW) product		
	- MW panel	_	60 to 340
	- MW lamella	_	60 to 200



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	Components National application documents shall be taken into account	Coverage [kg/m²]	Thickness [mm]
Insulation material with associated method of fixing	Supplementary adhesive     (equal to bonded ETICS)     Anchors for insulation product     all anchors with ETA according to EAD330196-00-0604 <sup>1</sup> with characteristics defined in annex 2		
Base coat	Grigolin Elastischer Klebe- und Armierungsmörtel AC 07 ISOLFLEX Identical with the equally named adhesive given above. Grigolin Elastischer Klebe- und Armierungsmörtel AC 08 ISOLFLEX	3.9 (prepared)	mean (dry): 3.0
	Cement based powder requiring addition of 25 % of water.  Grigolin AC 20 UNILIGHT  Identical with the equally named adhesives given above.	4.5 (prepared)	mean (dry): 4.5 to 5.5
Glass fibre mesh	Standard mesh: Grigolin-Gewebe Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 160 g/m² and mesh size of about 4.0 mm x 4.0 mm.  (see annex 3 for product characteristics)	-	_
Key coat	Grundiermittel GM	ca. 0.200 l/m²	_
,	Ready to use pigmented acrylic-resin dispersion liquid		
	For the compatibility with the finishing coats see below.		
Finishing	To use with key coat if applicable:		
coat	<ul> <li>Thick layered cement based powder requiring addition of about 30 % of water:</li> <li>MARMORINO Edelstruktur- und Modellierputz GR 100 (particle size 1.0 mm)</li> <li>MARMORINO Edelstruktur- und Modellierputz GR 200 (particle size 1.5 mm)</li> </ul>	about 1.4 (prepared) about 2.5 (prepared)	
	MARMORINO 2 mm (particle size 2.0 mm)  MARMORINO Edelstruktur- und Modellierputz GR 300 (particle size 2.5 mm)	about 3.0 (prepared) about 3.4 (prepared)	Regulated by particle size
	<ul> <li>Ready to use pastes – silicate/acrylic-resin binder:</li> <li>SIL4 INTO</li> <li>Grigolin Silikatputz K**</li> <li>(particle size 1.5 – 2.0 – 2.5 and 3.0 mm)</li> </ul>	1.6 to 4.0 (prepared)	
Ancillary material	Remains the responsibility of the manufacturer.		
	n to the installer concerning the use of a key coat remains the responsed with the base coats "AC 07 ISOLFLEX" and "AC 08 ISOLFLEX".	ibility of the manu	facturer.

Plastic anchors for fixing of external thermal insulation composite systems with rendering

<sup>&</sup>lt;sup>1</sup> EAD330196-00-0604



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# 2. Specification of the intended use in accordance with the applicable European assessment Document (hereinafter called EAD)

#### 2.1 Intended use

This ETICS is intended to be used as external insulation to the walls of buildings made of masonry (bricks, blocks, stones ...) or concrete (cast on site or as prefabricated panels) with and without rendering. The characteristics of the walls shall be verified prior to use of the ETICS, especially regarding conditions for reaction to fire classification and for fixing of the ETICS either by bonding or mechanically. It shall be designed to give the wall to which it is applied satisfactory thermal insulation.

The ETICS is non load-bearing construction element. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to durability by providing enhanced protection from the effects of weathering.

The ETICS can be used on new or existing (retrofit) vertical walls.

The ETICS is not intended to ensure the air tightness of the building structure.

The choice of the method of fixing depends on the characteristics of the substrate, which could need preparation (see clause 7.2.1 of ETAG 004) and on the national instructions.

The verifications and assessment methods on which this European Technical Assessment (hereinafter called ETA) is based lead to the assumption of a working life of the ETICS "Grigolin Wärmedämm-Verbundsystem MW" of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the assumed economically reasonable working life of the works.

#### 2.2 Manufacturing

The ETA is issued for the ETICS on the basis of agreed data/information, deposited with the DIBt, which identifies the ETICS that has been assessed and judged. Changes to the ETICS or the components or their production process, which could result in this deposited data/information being incorrect, should be notified to the DIBt before the changes are introduced. The DIBt will decide whether such changes affect the approval and consequently the validity of the CE marking on the basis of the approval and if so whether further assessment or alterations to the approval shall be necessary.

### 2.3 Design and installation

The installation instructions including special installation techniques and provisions for the qualification of the personnel are given in the manufacturer's technical documentation.

Design, installation and execution of ETICS are to be in conformity with national documents. Such documents and the level of their implementation in Member States' legislation are different. Therefore, the assessment and declaration of performance are done taking into account general assumptions introduced in the chapters 7.1 and 7.2 of ETAG 004 used as EAD, which summarize how information introduced in the ETA and related documents is intended to be used in the construction process and gives advice to all parties interested when normative documents are missing.

#### 2.4 Packing, transport and storage

The information on packaging, transport and storage is given in the manufacturer's technical documentation. It is the responsibility of the manufacturer to ensure that this information is made know to the concerned people.



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#### 2.5 Use, maintenance, repair

The finishing coat shall normally be maintained in order to fully preserve the ETICS performance. Maintenance includes at least:

- visual inspection of the ETICS
- the repairing of localized damaged areas due to accidents
- the aspect maintenance with products adapted and compatible with the ETICS (possibly after washing or ad hoc preparation)

Only products which are compatible with the ETICS shall be used.

Necessary repairs should be performed as soon as the need has been identified.

The information on use, maintenance and repair is given in the manufacturer's technical documentation.

It is the responsibility of the manufacturer to ensure that this information is made know to the concerned people.

#### 3 Characteristics of products and methods of verification

#### 3.0 General

The performances of the kit as described in this chapter are valid provided that the components of the kit comply with Annexes 1 to 3.

#### 3.1 Mechanical resistance and stability (BWR 1)

not relevant

#### 3.2 Safety in case of fire (BWR 2)

#### Reaction to fire (ETAG 004 - clause 5.1.2)

Configurations	Organic content	Flame retardant content	Euroclass according to EN 13501-1:2007
Base coat	max. 4.0 %	no flame retardant	
Mineral wool insulation product	in quantity ensuring Euroclass A1 according to EN 13501-1	no flame retardant	
Anchors	-	-	AO -4 -10
rendering system : Base coat with finishing coat and co hereafter	A2 – s1,d0		
MARMORINO Edelstruktur- und Modellierputz GR 100, GR 200, GR 300 and MARMORINO 2 mm	max. 1.1 %	no flame retardent	
SIL4 INTO Grigolin Silikatputz K	max. 6.9 %	no flame retardent	



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### 3.3 Hygiene, health and environment (BWR 3)

### 3.3.1 Water absorption (capillarity test) (ETAG 004 – clause 5.1.3.1)

#### Base coat:

Base coat	Water absorption after 1 h < 1.0 kg/m²	Water absorption after 24 h < 0.5 kg/m²
Grigolin Elastischer Klebe- und Armierungsmörtel AC 07 ISOLFLEX	х	x
Grigolin Elastischer Klebe- und Armierungsmörtel AC 08 ISOLFLEX	x	Х
Grigolin AC 20 UNILIGHT	х	х

### Rendering system:

		Water absorpt	tion after 24 h
		< 0.5 kg/m²	≥ 0.5 kg/m²
Rendering systems: Base coat "Grigolin Elastischer Klebe- und Armierungsmörtel AC 07 ISOLFLEX" or "Grigolin Elastischer Klebe- und Armierungsmörtel AC 08 ISOLFLEX" with finishing	MARMORINO Edelstruktur- und Modellierputz GR 100	х	
	MARMORINO Edelstruktur- und Modellierputz GR 200	х	
	MARMORINO 2 mm	х	
	MARMORINO Edelstruktur- und Modellierputz GR 300	х	
coat and compatible key coat indicated hereafter:	SIL4 INTO Grigolin Silikatputz K and "UNI-KO GM- Grundierung"	х	

		Water absorp hou	
		< 0.5 kg/m <sup>2</sup>	≥ 0.5 kg/m²
Rendering systems: Base coat	MARMORINO Edelstruktur- und Modellierputz GR 100		х
"Grigolin AC 20 UNILIGHT" with finishing	MARMORINO Edelstruktur- und Modellierputz GR 200		х
coat indicated hereafter	MARMORINO 2 mm		х
	MARMORINO Edelstruktur- und Modellierputz GR 300		х

### 3.3.2 Hygrothermal behaviour (ETAG 004 – clause 5.1.3.2)

Pass (without defects

#### Frost/ Tau- Verhalten

The ETICS with the base coat "Grigolin AC 20 UNILIGHT" and with the finishing coats "MARMORINO Edelstruktur- und Modellierputz GR 100, 200, 300" and "MARMORINO 2 mm" has been assessed as freeze/thaw resistant according to the simulated method.



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### 3.3.3 Impact resistance (ETAG 004 – clause 5.1.3.3)

Rendering system:	
Base coat "Grigolin Elastischer Klebe- und Armierungsmörtel AC 07 ISOLFLEX", "Grigolin Elastischer Klebe- und Armierungsmörtel AC 08 ISOLFLEX" or "Grigolin AC 20 UNILIGHT" with finishing coat and compatible key coat indicated hereafter:	Single standard mesh: "Grigolin-Gewebe"
MARMORINO Edelstruktur- und Modellierputz GR 100	
MARMORINO Edelstruktur- und Modellierputz GR 200	
MARMORINO 2 mm	Category II
MARMORINO Edelstruktur- und Modellierputz GR 300	Category II
SIL4 INTO Grigolin Silikatputz K	

### 3.3.4 Water vapour permeability (ETAG 004 – clause 5.1.3.4)

Rendering system: Base coat "Grigolin Elastischer Klebe- und Armierungsmörtel AC 07 ISOLFLEX" or "Grigolin Elastischer Klebe- und Armierungsmörtel AC 08 ISOLFLEX" with finishing coat and compatible key coat indicated hereafter:	Equivalent air thickness s <sub>d</sub>
MARMORINO Edelstruktur- und Modellierputz GR 100, 200, 300 and MARMORINO 2 mm	≤ 1.0 m (Test result obtained with layer thickness t = 2.5 mm: 0.1 m)
SIL4 INTO Grigolin Silikatputz K with UNI-KO GM- Grundierung	≤ 1.0 m (Test result obtained with particle size 3 mm: 0.1 m)

Rendering system: Base coat "Grigolin AC 20 UNILIGHT" with finishing coat and compatible key coat indicated hereafter	Equivalent air thickness s <sub>d</sub>
MARMORINO Edelstruktur- und Modellierputz GR 100, 200, 300 and MARMORINO 2 mm with UNI-KO GM – Grundierung	≤ 1.0 m (Test result obtained with layer thickness t = 8 mm: 0.08 m)



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### 3.3.5 Release of dangerous substances (ETAG 004 – clause 5.1.3.5, EOTA TR 034)

Essential characteristic	Performance
Release of dangerous substances	no performance assessed

### 3.4 Safety and accessibility in use (BWR 4)

# 3.4.1 Bond strength between base coat and insulation product (MW) (ETAG 004 – clause 5.1.4.1.1)

	Conditioning			
Base coat	Initial state	After hygrothermal cycles	After freeze/thaw test	
Grigolin Elastischer Klebe- und Armierungs- mörtel AC 07 ISOLFLEX	< 0.08 MPa but failure in the insulation product	< 0.08 MPa but failure in the insulation product	Test not required	
Grigolin Elastischer Klebe- und Armierungs- mörtel AC 08 ISOLFLEX	< 0.08 MPa but failure in the insulation product	< 0.08 MPa but failure in the insulation product	because freeze/thaw cycles not necessary	
Grigolin AC 20 UNILIGHT	≥ 0.08 MPa	< 0.08 MPa but failure in the insulation product	< 0.08 MPa but failure in the insulation product	

# 3.4.2 Bond strength between adhesive and substrate resp. insulation product (MW lamella) (ETAG 004 – clauses 5.1.4.1.2 and 5.1.4.1.3)

		Conditioning		
Adhesive	Substrate resp. insulation product	Initial state	2 d immersion in water and 2 h drying	2 d immersion in water and 7 d drying
Grigolin Elasti- scher Klebe- und	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
Armierungsmörtel AC 07 ISOLFLEX	MW lamella	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
Grigolin AC 20	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
UNILIGHT	MW lamella	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa

#### Bonded surface:

With a bonded surface of 50 % the formula given in clause 6.1.4.1.3 of ETAG 004 is fulfilled and the use as bonded ETICS is possible.



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### 3.4.3 Bond strength after ageing (ETAG 004 – clause 5.1.7.1):

Rendering system: Base coat "Grigolin Elastischer Klebe- und Armierungsmörtel AC 07 ISOLFLEX" with finishing coat indicated hereafter	MARMORINO Edelstruktur- und Modellierputz GR 100	
	MARMORINO Edelstruktur- und Modellierputz GR 200	≥ 0.08 MPa
	MARMORINO 2 mm	
	MARMORINO Edelstruktur- und Modellierputz GR 300	
	SIL4 INTO Grigolin Silikatputz K	≤ 0.08 MPa but failure in the insulation product

Rendering system:  Base coat "Grigolin  AC 20 UNILIGHT" with finishing coat indicated hereafter	MARMORINO Edelstruktur- und Modellierputz GR 100	
	MARMORINO Edelstruktur- und Modellierputz GR 200	≤ 0.08 MPa but failure in the insulatio
	MARMORINO 2 mm	product
Herealtei	MARMORINO Edelstruktur- und Modellierputz GR 300	

#### 3.4.4 Fixing strength (displacement test) (ETAG 004 – clause 5.1.4.2)

Test not required therefore no limitation of ETICS length required.

### 3.4.5 Wind load resistance (ETAG 004 - clause 5.1.4.3)

The following failure loads only apply to the listed combination of component characteristics and the characteristics of the insulation product given in annex 1.



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# 3.4.5.1 Safety in use of mechanically fixed ETICS using anchors Failure loads – Table 1

Apply to all anchors listed in the clause 1.2 mounted on the insulation panels surface				
Characteristics of the MW panels		Thickness		≥ 60 mm
		Tensile strength perpendicular to the faces		≥ 14 kPa
Plate diameter of a	anch	or		≥ Ø 60 mm
Versagenslast [N]		Anchors not placed at the panel joints (Static Foam Block Test)		Mindestwert: 650 Mittelwert: 740
		chors placed at the panel joints atic Foam Block Test)	R <sub>joint</sub>	Mindestwert: 590 Mittelwert: 610
		chors not placed at the panel joints Il-through test, dry conditions)	R <sub>panel</sub>	Mindestwert: 640 Mittelwert: 690
	Anchors not placed at the panel joints (Pull-through test, wet conditions) - series 2* - series 3*  R <sub>panel</sub>		Mindestwert: 360 Mittelwert: 390 Mindestwert: 410 Mittelwert: 450	
* according to ETAG 004 clause 5.2.4.1.2 test method (2)				

### Failure loads - Table 2

Apply to all anchors listed in the clause 1.2 mounted on the insulation panels surface					
Characteristics of the <b>MW panels</b>		Thickness	≥ 80 mm		
		Tensile strength perpendicular to the faces		≥ 5.0 kPa	
Plate diameter	Plate diameter of anchor			≥ Ø 90 mm	≥ Ø 140 mm
Failure loads [N]		chors not placed at the panel joints atic Foam Block Test)		Minimal: 480 Average: 490	Minimal: 560 Average: 690
		Anchors placed at the panel joints (Static Foam Block Test)		Minimal: 380 Average: 390	Minimal: 440 Average: 540
	Anchors not placed at the panel joints (Pull-through test, dry conditions)		R <sub>panel</sub>	Minimal: 540 Average: 610	npd
Anchors not placed at the panel joints (Pull-through test, wet conditions) - series 2*		R <sub>panel</sub>	Minimal: 400 Average: 460	npd	
* according to ETAG 004 clause 5.2.4.1.2 test method (2)					



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Failure loads - Table 3

Apply to all anchors listed in clause 1.2 mounted on the insulation panels surface					
Characteristics of the MW lamella		Thickness		≥ 60 mm	
		Tensile strength perpendicular to the faces		≥ 80 kPa	
Plate diameter of anchor			≥ Ø 140 mm		
Failure loads [N]		Anchors placed at the panel joints (Pull-through test, dry condition)		Minimal: 620 Average: 660	
	Anchors placed at the panel joints (Pull-through test, wet condition)		R <sub>joint</sub>	Minimal: 510 Average: 570	
		s placed at the panel joints Foam Block Test)	R <sub>joint</sub>	Minimal: 710	

The failure loads of tables 1 specified above only apply to the following anchors with deep mounting under the given conditions of installation:

Anchor	Thickness of the MW panel [d]	Conditions of installation *	
ejotherm STR U (ETA-04/0023)	100 mm > d ≥ 80 mm	<ul> <li>Maximum installation depth of the anchor plate: 15 mm (≜ thickness of insulation cover)</li> <li>Maximum depth of die: 5 mm</li> </ul>	
	≥ 100 mm	<ul> <li>Maximum installation depth of the anchor plate: 15 mm (≜ thickness of insulation cover)</li> <li>Maximum depth of die: 20 mm</li> </ul>	
TERMOZ 8 SV (ETA-06/0180)	≥ 80 mm	<ul> <li>Maximum installation depth of the anchor plate: 15 mm (≜ thickness of insulation cover)</li> </ul>	
* according to the appropriate ETA of anchor			

### 3.4.6 Render strip tensile test (ETAG 004 – clause 5.5.4.1)

No performance determined for the width of cracks.

#### 3.5 Protection against noise (BWR 5)

For the protection against noise no performance was assessed for this product.

#### 3.6 Energy economy and heat retention (BWR 6)

#### 3.6.1 Thermal resistance

The nominal value of the additional thermal resistance R provided by the ETICS to the substrate wall is calculated in accordance with EN ISO 6946:2007 from the nominal value of the insulation product's thermal resistance  $R_D$  given accompanied to the CE marking and from the thermal resistance of the rendering system  $R_{\text{render}}$  which is about 0.02 (m²·K)/W.

$$R = R_D + R_{render}$$

The thermal bridges caused by mechanical fixing devices (anchors) increase the thermal transmittance U. This influence had to take into account according to EN ISO 6946: 2007.

 $U_c = U + \Delta U_{anchor}$  corrected thermal transmittance [W/(m<sup>2</sup>·K)]

 $\Delta U_{anchor} = \chi_p \cdot n$  correction term for anchors where: n number of anchors per m<sup>2</sup>



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Хρ	local influence of thermal bridge caused by an anchor. The values listed below can be taken into account, if not specified in the anchor's technical approval
$\chi_p = 0.004 \text{ W/K}$	for anchors with a galvanized steel screw with the head covered by a plastic material
$\chi_p = 0.002 \text{ W/K}$	for anchors with a stainless steel screw with the head covered by plastic material, and for anchors with an air gap at the head of the screw

# 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to the European Commission decision 97/556/EC amended by the European Commission decision 2001/596/EC, the assessment and verification of constancy of performance system (AVCP) applies suitable following table (see Annex V to Regulation (EU) No 305/2011).

Product	Intended use	Levels or classes (Reaction to fire)	Systems
" Grigolin Wärmedämm-	in external wall subject to	A1 <sup>(1)</sup> , A2 <sup>(1)</sup> , B <sup>(1)</sup> , C <sup>(1)</sup>	1
Verbundsystem MW" "	fire regulations	A1 <sup>(2)</sup> , A2 <sup>(2)</sup> , B <sup>(2)</sup> , C <sup>(2)</sup> , D, E, (A1 to E) <sup>(3)</sup> , F	2+
	in external wall not subject to fire regulations	any	2+

Products/materials for which a clearly identifiable stage in the production process results in an improvement of the reaction to fire classification (e.g. an addition of fire retardants or a limiting of organic material)

### 5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document (EAD)

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 9 May 2048 by Deutsches Institut für Bautechnik

Dirk Brandenburger beglaubigt:
Abteilungsleiter Windhorst

<sup>(2)</sup> Products/materials not covered by footnote (1)

<sup>(3)</sup> Products/materials that do not require to be tested for reaction to fire (e.g. products/materials of Classes A1 according to Commission Decision 96/603/EC)



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### Annexes:

Annex 1: Thermal insulation product characteristic

Annex 2: Anchors

Annex 3: Reinforcement



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### Annex 1: Thermal insulation product characteristic

Factory-prefabricated panels and lamella made of mineral wool (MW) to EN 13162:2015 with the following designation code and the other properties having the description in the Table below shall be used, provided that the manufacturer and the trade name of the MW are deposited with the DIBt.

MW - EN 13162 - T5 - DS(T+) - WS - WL(P) - MU1

Description and characteristics	MW panel	MW panel	MW lamella	
Reaction to fire; EN 13501-1:2007		Class A1		
Gross heat of combustion [MJ/kg]; EN ISO 1716:2010		PCS ≤ 1.02		
Thermal resistance [(m² · K)/W]	Defined	Defined in the CE marking in reference to EN 13162:2008		
Tensile strength perpendicular to the faces [kPa]; EN 1607:2013 - in dry conditions*	$\sigma_{mt} \ge 14$	$\sigma_{mt} \geq 5$	$\sigma_{mt} \geq 80$	
<ul> <li>in wet conditions<sup>™</sup></li> <li>Average value</li> <li>series 2</li> <li>series 3</li> </ul>	≥ 33 % of average value in dry conditions ≥ 50 % of average value in dry conditions			
Compressive strength <sup>*</sup> [kPa]; EN 826:2013	$\sigma_m \geq 40$	$\sigma_m \geq 4$	$\sigma_m \geq 40$	
Apparent density [kg/m³]; EN 1602:2013	$120 \le \rho_a \le 150$	$100 \le \rho_a \le 150$	$80 \le \rho_a \le 150$	
Shear strength <sup>*</sup> [kPa]; EN 12090:2013	$20 \le f_{\tau k} \le 100$	$6 \le f_{\tau k} \le 100$	$20 \le f_{\tau k} \le 100$	
Shear modulus [MPa]; EN 12090:2013	$1.0 \leq G_m \leq 2.0$	$0.3 \leq G_m \leq 2.0$	$1.0 \leq G_m \leq 2.0$	
Minimal value of all single values  According to ETAG 004 clause 5 2 4 1 2 test method (2)				

According to ETAG 004 clause 5.2.4.1.2 test method (2)



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#### **Annex 2: Anchors**

All anchors with ETA according to EAD330196-00-0604<sup>1</sup> with characteristics having the description below shall be used in the mechanically fixed ETICS:

- plate diameter of anchor ≥ 60 mm resp. ≥ 90 mm or ≥ 140 mm
- plate stiffness ≥ 0.3 kN/mm
- load resistance of the anchor plate ≥ 1.0 kN

These characteristics and the characteristic tension resistance of the anchors shall be taken from the corresponding ETA.



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### Annex 3: Reinforcement (glass fibre mesh)

Characteristics (alkali resistance): Pass

	Description	Residual strength after ageing [N/mm]	Relative residual strength after ageing, of the strength in the as- delivered state [%]
"Grigolin- Gewebe"	Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 160 g/m² and mesh size of about 4.0 mm x 4.0 mm	≥ 20	≥ 50