



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-07/0025 of 14 May 2018

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

fischer High-Performance Anchor FH II, FH II-I

Torque-controlled expansion anchor for use in concrete

fischerwerke GmbH & Co. KG Klaus-Fischer-Straße 1 72178 Waldachtal DEUTSCHLAND

fischerwerke

23 pages including 3 annexes which form an integral part of this assessment

EAD 330232-00-0601

ETA-07/0025 issued on 9 December 2016



European Technical Assessment ETA-07/0025

Page 2 of 23 | 14 May 2018

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Z21429.18 8.06.01-98/17



European Technical Assessment ETA-07/0025

Page 3 of 23 | 14 May 2018

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Specific Part

1 Technical description of the product

The fischer High-Performance Anchor FH II, FH II-I is an anchor made of galvanised steel (sizes with external diameter 10, 12, 15, 18, 24, 28 and 32, sizes with internal thread 12/M6 I, 12/M8 I, 15/M10 I and 15/M12 I) or stainless steel (sizes with external diameter 10, 12, 15, 18 and 24, sizes with internal thread 12/M6 I, 12/M8 I, 15/M10 I and 15/M12 I) which is placed into a drilled hole and anchored by torque-controlled expansion.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load	See Annex C 1 and C 2
(static and quasi-static loading)	
Characteristic resistance to shear load	See Annex C 3 and C 4
(static and quasi-static loading)	
Displacements (static and quasi-static loading)	See Annex C 9 and C 10
Characteristic resistance and displacements for seismic performance categories C1 and C2	See Annex C 7, C 8 and C 10

3.2 Safety in case of fire (BWR 2)

Essential characteristics	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 5 and C 6

Z21429.18 8.06.01-98/17





European Technical Assessment ETA-07/0025

Page 4 of 23 | 14 May 2018

English translation prepared by DIBt

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330232-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

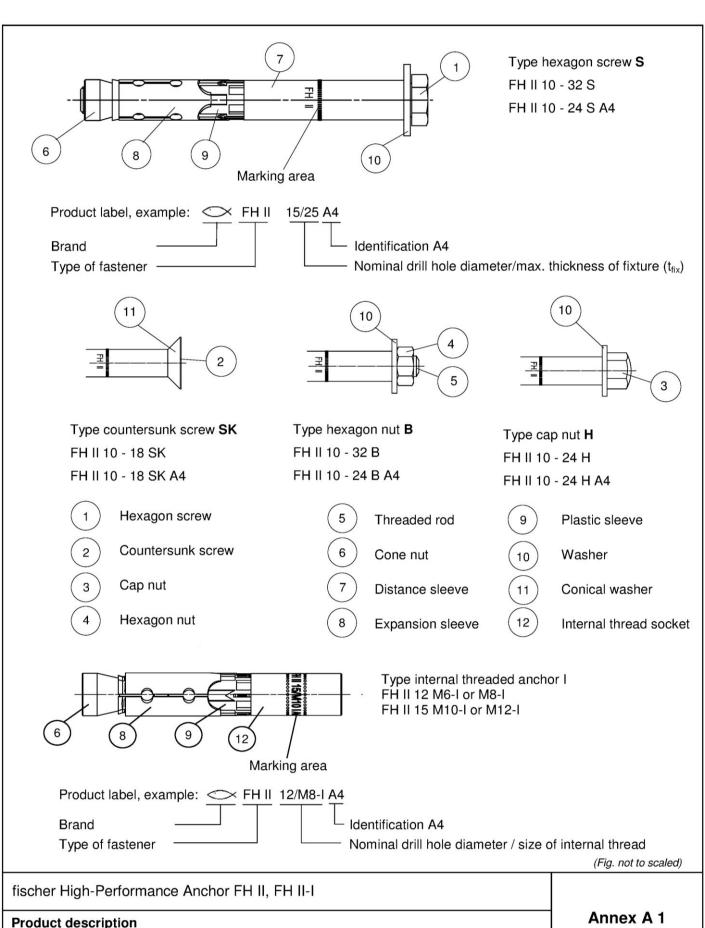
beglaubigt:

Lange

Issued in Berlin on 14 May 2018 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow Head of Department

Z21429.18 8.06.01-98/17



Anchor types FH II, FH II A4, FH II-I, FH II-I A4

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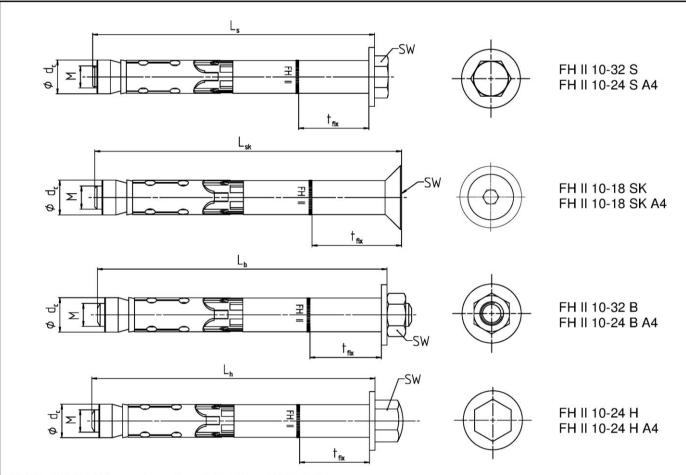


Table A2.1: Dimensions [mm] FH II and FH II A4

Anchor type			FH II 10	FH II 12	FH II 15	FH II 18	FH II 24	FH II 28	FH II 32
Thread M			6	8	10	12	16	20	24
Diameter cone nut		d _c	10	12	14,8	17,8	23,7	27,5	31,5
	FH II-S, -B		10	13	17	19	24	30	36
	FH II-SK1)		4	5	6	8		-	
Wrench size SW	FH II-S, -B	13	17	17	19	24	24 -		
	FH II-S A4, -B A4, -	-H A4	10	13	17	19	24	0-	0
	FH II-SK A41)		4	5	6	8		-	
t _{fix} FH II-S, -B, -H + FH II-S A4,	-B A4, -H A4	min	0	0	0	0	0	0	0
t _{fix} FH II-SK + FH II-SK A4 2)		min	5	6	6	8	1	ī	-
Length of screw / bolt	L _{s,} L _{h,} L _b (- t	_{fix}) ≥	49	74	89	99	124	149	174
Length of countersunk screw	L _{sk} (- t _{fix})) ≥	54	79	95	107		-	

¹⁾ Internal hexagon

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(Fig. not to scaled)

fischer High-Performance Anchor FH II, FH II-I	
Product description Anchor types and dimensions FH II, FH II A4	Annex A 2

The influence of the thickness of fixture to the characteristic resistance for shear loads, steel failure without lever arm is taken into account, see tables C3.1, C7.1 and C7.2

Page 7 of European Technical Assessment ETA-07/0025 of 14 May 2018

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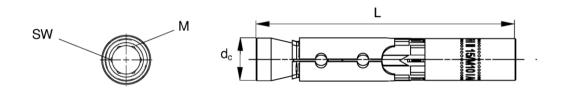


Table A3.1: Anchor Dimensions [mm] FH II-I and FH II-I A4

Anchor type FH II-I, FH II-I A4		FH II 12/M6 I	FH II 12/M8 I	FH II 15/M10 I	FH II 15/M12 I
Thread	М	6	8	10	12
Diameter cone nut	d _c	12	12	14,8	14,8
Wrench size internal hexagon	SW	6	8	6	8
Anchor length	L	77,5	77,5	90	90

Table A3.2: Material FH II and FH II A4

No.	Designation	FH II	FH II A4			
1	Hexagon screw	Steel class 8.8; EN ISO 898-1:2013 1)				
2	Countersunk screw	Steel class 8.8; EN ISO 898-1:2013 1)				
3	Cap nut	Steel class 8 1)	Strength class ≥ 80			
4	Hexagon nut	Steel class 8 1)	EN ISO 3506:2010			
5	Threaded rod	Steel f _{uk} ≥ 800 N/mm ² ; f _{yk} ≥ 640 N/mm ² 1)				
6	Cone nut	Steel EN 10277:2008 1)				
7	Distance sleeve	Steel EN 10305:2016 1)	EN 10088:2014			
8	Expansion sleeve	Steel EN 10139:2016/ EN 10277:2008 1)	EN 10088:2014			
9	Plastic sleeve	ABS (plastic)				
10	Washer	Steel EN 10139:2016 1)	EN 10088:2014			
11	Conical washer	Steel EN 10277:2008 1)	EN 10088:2014			

 $^{^{1)}}$ Galvanised according to EN ISO 4042:2001, $\geq 5~\mu m$

Table A3.3: Material FH II-I and FH II-I A4

No.	Designation	FH II-I	FH II-I A4
6	Cone nut	Steel EN 10277:2008 1)	Strength class ≥ 70 EN ISO 3506:2010
8	Expansion sleeve	Steel EN 10139:2016 / EN 10277:2008 1)	EN 10088:2014
9 Plastic sleeve ABS (plastic)			
12	Internal thread bolt	Steel EN 10277:2008 $^{1)}$ $f_{uk} \ge 750 \text{ N/mm}^2$, $f_{yk} \ge 600 \text{ N/mm}^2$	EN 10088:2014 $f_{uk} \ge 750 \text{ N/mm}^2$, $f_{yk} \ge 600 \text{ N/mm}^2$
Requirements for fixing elements		Steel strength class 5.8, 6.8 or 8.8 EN ISO 898-1:2013 1)	Steel strength class A50, A70 or A80 EN ISO 3506:2010 1.4362, 1.4401, 1.4404, 1.4571, 1.4529

 $^{^{1)}}$ Galvanised according to EN ISO 4042:2001, $\geq 5~\mu m$

fischer High-Performance Anchor FH II, FH II-I

Product description

Anchor types and dimensions FH II-I, FH II I-A4 Materials

Annex A 3

English translation prepared by DIBt



	Specif	ications	of inter	nded us	e			
Anchorages subject to):							
Size		10	12	15	18	24	28	32
High Performance	FH II			,				
Anchor	FH II A4			/				-
High Performance Anchor FH II-I, FH II-I A4		÷		/		į.		
Static and quasi-static lo	ads				,			

Cracked and uncracked concrete Fire exposure C1 FH II C1 FH II A4 Seismic performance 1 C2 FH II category C2 FH II A4

Base materials:

- · Reinforced and unreinforced normal weight concrete without fibres (cracked or uncracked) according to EN 206:2013
- Strength classes C20/25 to C50/60 according to EN 206:2013

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (FH II, FH II A4, FH II-I, FH II-I A4)
- · Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal conditions, if no particular aggressive conditions exist (FH II A4, FH II-I A4) Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used)

Design:

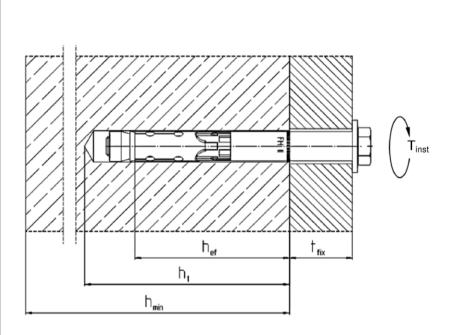
- · Anchorages are to be designed under the responsibility of an engineer experienced in anchorages and concrete
- · Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Design of fastenings according to FprEN 1992-4: 2016 and EOTA Technical Report TR 055

Installation:

- · Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- · Hammer or hollow drilling according to Annex B5 and B6
- In case of aborted hole: New hole must be drilled at a minimum distance of twice the depth of the aborted hole or closer, if the hole is filled with a high strength mortar and only if the hole is not in the direction of the oblique tensile or shear load

fischer High-Performance Anchor FH II, FH II-I	
Intended use Specifications	Annex B 1





h_{ef} = Effective embedment depth

 t_{fix} = Thickness of the fixture

 $h_1 = 0$ Depth of drill hole to deepest point $h_{min} = 0$ Minimum thickness of concrete member

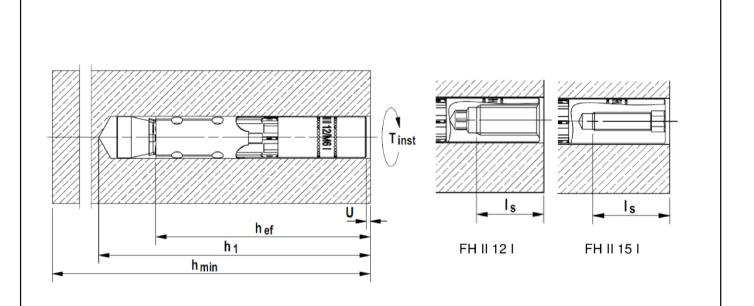
 T_{inst} = Required setting torque

Table B2.1: Installation parameters FH II and FH II A4

Anchor type FH II-S,-SK,-B,-H and FH II-S A4, FH II-SK A4, FH II-B A4, FH II H A4	FH II 10	FH II 12	FH II 15	FH II 18	FH II 24	FH II 28	FH II 32
Nominal drill hole diameter d ₀	10	12	15	18	24	28	32
Maximum diameter of drill bit d _{cut} ≤	10,45	12,50	15,50	18,50	24,55	28,55	32,70
Depth of drill hole to deepest $h_1 \ge [mm]$	55	80	90	105	125	155	180
Diameter of clearance hole $d_f \leq$	12	14	17	20	26	31	35
Diameter of counter sunk FH II-SK	18	22	25	32	·		
Depth of counter sunk, 90° FH II-SK A4 [mm]	5,0	5,8	5,8	8,0			
FH II-S		22,5	40		160	180	200
FH II-B	10	17,5	38	80	120	180	200
Required FH II-H	10	22,5	40	80	90		-
torque FH II-SK T _{inst} [Nm]			40			-	
FH II-S A4, FH II-B A4 FH II-H A4	15	25	40	100	160		
FH II-SK A4	10				-		

L		
	fischer High-Performance Anchor FH II, FH II-I	
	Intended use Installation parameters FH II, FH II A4	Annex B 2





h_{ef} = Effective embedment depth

 $egin{array}{lll} h_1 &=& & \mbox{Depth of drill hole to deepest point} \\ h_{\mbox{\scriptsize min}} &=& & \mbox{Minimum thickness of conrete member} \end{array}$

T_{inst} = Required setting torque U = Required gap after torqueing

I_s = Screw-in depth

Table 3.1: Installation parameters FH II-I and FH II-I A4

Anchor type FH II-I and FH II-I A4				FH II 12/M6 I	FH II 12/M8 I	FH II 15/M10 I	FH II 15/M12 I	
Nominal drill hole diameter	d_0				12	15	5	
Maximum bit diameter	d_{cut}	\leq		12	2,50	15,50		
Depth of drill hole	h ₁	\geq	[mm]	3	85	98	5	
Diameter of clearance hole	d_f	\leq		7	9	12	14	
Required gap after torquing ¹⁾	U			3 - 5				
Required setting torque ¹⁾	T_{inst}		[Nm]		15	25		
Minimum screw-in depth	Is	≥	[mm]	11 + U	13 + U	10 + U	12 + U	
Maximum screw-in depth	Is	≤	· [mm]		20 +	U		
Maximum torque on fixture in combination with screws and threaded rods strength class ≥ 5.8 resp. \geq A50	max	T_{fix}	[Nm]	3	8	15	20	

¹⁾ At least one of the requirements concerning the gap U or the required setting torque T_{inst} have to be fulfilled

fischer High-Performance Anchor FH II, FH II-I	
Intended use Installation parameters FH II-I, FH II-I A4	Annex B 3



Table B4.1: Minimum thickness of concrete member, minimum spacing and minimum edge distances FH II, FH II A4

Anchor type FH II-S,-SK,-B,-H and FH II-S A4,-SK A4,-B A4,-H A4		FH II 10	FH II 12	FH II 15	FH II 18	FH II 24	FH II 28	FH II 32
Minimum thickness of concrete member	h _{min} [mm]	80	120	140	160	200	250	300
Minimum spacing,	S _{min}	40	50	60	70	80	100	120
cracked concrete	for c ≥ [mm]	40	80	120	140	180	200	260
Minimum edge distance,	C _{min} [mm]	40	50	60	70	80	100	120
cracked concrete	for s ≥	40	80	120	160	200	220	280
Minimum spacing,	S _{min}	40	60	70	80	100	120	160
uncracked concrete	for c ≥	70	100	100	160	200	220	360
Minimum edge distance,	c _{min} [mm]	40	60	70	80	100	120	180
uncracked concrete	for s ≥	70	100	140	200	220	240	380

Intermediate values may be calculated by linear interpolation

Table B4.2: Minimum thickness of concrete member, minimum spacing and minimum edge distances FH II-I, FH II-I A4

Anchor type FH II-I and FH II-I A4			FH II 12/M6 I FH II 12/M8 I	FH II 15/M10 I FH II 15/M12 I
Minimum thickness of concrete member	h_{min}	[mm]	125	150
Minimum spacing,	S _{min}		50	60
cracked concrete	for c ≥	[mm]	80	120
Minimum edge distance, cracked concrete	C _{min}	[mm]	50	60
	for s ≥		80	120
Minimum spacing,	S _{min}		60	70
uncracked concrete	for c ≥	[mm]	100	100
Minimum edge distance,	C _{min}	[mm]	60	70
uncracked concrete	for s ≥		100	140

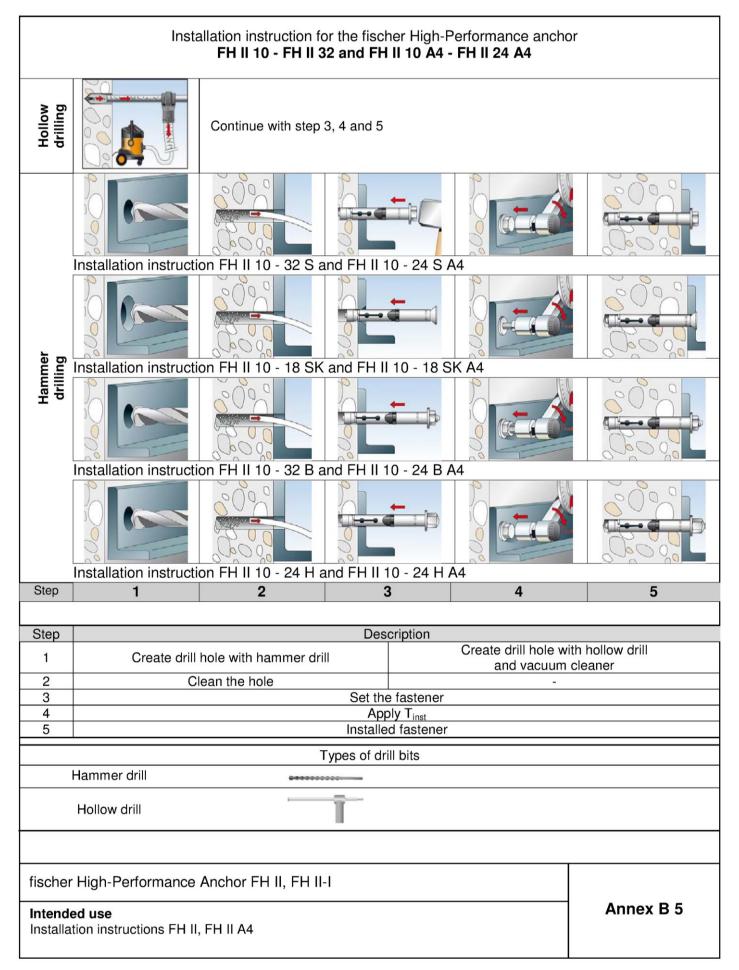
Intermediate values may be calculated by linear interpolation.

Table B4.3: Minimum spacings and minimum edge distances of anchors under **fire exposure** for tension and shear loads

Anchor type		FH II 10	FH II 12 FH II 12-I	FH II 15 FH II 15-I	FH II 18	FH II 24	FH II 28	FH II 32		
Specina	S _{cr,N}		4x h _{ef}							
Spacing	S _{cr,N} S _{min}	40	50	60	70	80	100	120		
	C _{cr,N} [mm	1	2 x h _{ef}							
Edge distance	C _{min}		$c_{\text{min}} = 2 \text{ x } h_{\text{ef}} \text{ ,}$ for fire exposure from more than one side } c_{\text{min}} \geq 300 \text{ mm}							

fischer High-Performance Anchor FH II, FH II-I	
Intended use Minimum thickness of concrete member, minimum spacings and min. edge distances Minimum spacings and minimum edge distances of anchors under fire exposure	Annex B 4







Installation instruction for the fischer High-Performance anchor internal thread FH II-I and FH II-I A4 Continue with step 2, 3, and 4 Hammer Step Step Description Create Create drill hole with hammer drill, 1 drill hole with hollow drill clean drill hole and vacuum cleaner Hammering in the anchor flushed with the surface of the concrete 2 3 Tighten the anchor. The included hexagon bit in the package should be used. Other tightening methods are allowed. Tighten the anchor in the concrete until the gap U is 3 - 5 mm or the required setting torque T_{inst} is reached. Only one of the above requirements has to be fulfilled. Attach the fixture and use a suitable screw or anchor rod. The length of the screw or anchor rod should be 4 determined depending on the thickness of fixture tfix, admissible tolerances, and available thread length ls.max and $I_{s,min}$ including the gap U. Tighten the screw with the torque ≤ max T_{fix} (max T_{fix} see table B3.1) Types of drill bits Hammer drill Hollow drill fischer High-Performance Anchor FH II, FH II-I Annex B 6 Intended use Installation instructions FH II-I, FH II-I A4



Table C1.1: Performance chara for FH II and FH II		s of tensic	on resis	tance u	nder sta	tic and c	quasi-sta	itic loads	}
Anchor type FH II-S,-SK,-B,-H and FH II-S A4,-SK A4,-B A4,-H A4			FH II 10	FH II 12	FH II 15	FH II 18	FH II 24	FH II 28 ³⁾	FH II 32 ³⁾
Steel failure									
FH II	$N_{Rk,s}$	[kN]	16,1	29,3	46,4	67,4	125,3	195,8	282,0
Partial factor for steel failure	$\gamma_{\sf Ms}$ 1)	[-]				1,5			
FH II A4	$N_{Rk,s}$	[kN]	16,1	29,3	46,4	67,4	125,3		-
Partial factor for steel failure	$\gamma_{Ms}^{}1)}$	[-]				1,6			
Pullout failure									
Characteristic resistance in cracked concrete C20/25 FH II and FH II A4			7,5	12	16	25		2)	
Characteristic resistance in uncracked concrete C20/25 FH II	$N_{Rk,p}$	[kN]				2)			
Characteristic resistance in uncracked concrete C20/25 FH II A4			2)	20		2)		-	-
		C25/30				1,12			
		C30/37				1,22			
Increasing factors for N _{Rk,p} for		C35/45	1,32						
cracked and uncracked concrete	Ψ_{c}	C40/50				1,41			
		C45/55				1,50			
		C50/60				1,58			
Robustness factor	γinst	[-]				1,0			
Concrete cone failure and splitting	ig failure								
Effective embedment depth	h _{ef}	[mm]	40	60	70	80	100	125	150
Factor for cracked concrete	$k_{cr,N}$	— [- <u>]</u>				7,74)			
Factor for uncracked concrete	$k_{ucr,N}$	[-]				11,0 ⁴⁾			
Spacing	$s_{\text{cr},N}$		120	180	210	240	300	375	450
Edge distance	$C_{cr,N}$	— [mm]	60	90	105	120	150	187,5	225
Spacing (splitting)	S _{cr,sp}		190	300	320	340	380	480	570

Edge distance (splitting)

fischer High-Performance Anchor FH II, FH II-I	
Performances Performance characteristics of tension resistance for FH II and FH II A4	Annex C 1

95

 $C_{cr,sp}$

150

160

170

190

240

285

 ¹⁾ In absence of other national regulations
 2) Pullout failure not relevant
 3) Only valid for zinc-plated version
 4) Based on concrete strength as cylinder strength



Table C2.1: Performance characteristics of tension resistance under static and quasi-	-static loads
for FH II-I and FH II-I A4	

for FH II-I and FH	II-I A4						
Anchor type FH II-I and FH II-I A4			FH II 12/M6 I	FH II 12/M8 I	FH II 15/M10 I	FH II 15/M12 I	
Steel failure							
Anchor in combination with scre	w / threa	ded rod	of galvanised s	teel complying	with DIN EN IS	SO 898	
Strength class 5.8			10	19	29	43	
Strength class 6.8	$N_{Rk,s}$	[kN]	12	23	35	44	
Strength class 8.8			16	27	44	44	
Partial factor for steel failure	γ _{Ms} 1)	[-]		1	,5		
Anchor in combination with scre	w / threa	ded rod	of stainless ste	el complying w	ith DIN EN ISC	3506	
Screw/thread strength class A50	$N_{Rk,s}$	[kN]	10	19	29	43	
Partial factor for steel failure	γ _{Ms} 1)	[-]		2,	86		
Screw/thread strength class A70	$N_{Rk,s}$	[kN]	14	26	41	54	
Partial factor for steel failure	γ _{Ms} 1)	[-]		1,	87		
Screw/thread strength class A80	N _{Rk,s}	[kN]	16	29	46	46	
Partial factor for steel failure	γ _{Ms} 1)	[-]		1,	60		
Pullout failure							
Characteristic resistance in cracked concrete C20/25	N _{Rk,p}	[kN]	ę	9	12		
Characteristic resistance in uncracked concrete C20/25	—— INRk,p	[KIN]	20	0			
		C25/30		1,	12		
		C30/37		1,2	22		
Increasing factors for N _{Rk,p} for		C35/45		1,3	32		
cracked and uncracked concrete	Ψс	C40/50		1,4	41		
		C45/55		1,	50		
		C50/60		1,	58		
Robustness factor	γinst	[-]		1,	,0		
Concrete cone failure and splitting	ng failure						
Effective embedment depth	h _{ef}	[mm]	60			70	
Factor for cracked concrete k _{cr} ,	,N	- [-]		7,			
Factor for uncracked concrete k _{uc}	r,N	[]		11,			
Spacing s _{cr,}		_	18			10	
Edge distance c _{cr,}		- [mm]	90			05	
Spacing (splitting) s _{cr,}		_ []	30			20	
Edge distance (splitting) c _{cr,}	sp		15	0	1	60	

fischer High-Performance Anchor FH II, FH II-I	
Performances Performance characteristics of tension resistance for FH II-I and FH II-I A4	Annex C 2

¹⁾ In absence of other national regulations
2) Pullout failure is not decisive
3) Based on concrete strength as cylinder strength



Table C3.1: Performance chaunder static and	quasi-st				10111111	una i ii			
Anchor type FH II-S, -SK, -B, -H a FH II-S A4, -SK A4, -B A4, -H A4	and		FH II 10	FH II 12	FH II 15	FH II 18	FH II 24	FH II 28 ³⁾	FH II 32 ³⁾
Steel failure without lever arm									
FH II-S,	— V ⁰ _{Rk,s}	[kN]	18,0	33,0	59,0	76,0	146,0	176,4	217,0
FH II-B,-H		[1414]	16,0	27,2	42,8	61,9	119,0	148,8	169,0
	$t_{fix}^{2)}$	[mm]	≥	10	≥ .	15			
FH II-SK	V ⁰ _{Rk,s}	[kN]	18,0	33,0	59,0	76,0			
FH II-3K	$t_{fix}^{2)}$	[mm]	<	10	< .	15		-	
	V ⁰ _{Rk,s}	[kN]	8,0	14,0	23,0	34,0			
Partial factor for steel failure	γ _{Ms}	r 1				1,25			
Factor for ductility	k_7	[-]				1,0			
FH II-S A4	− V ⁰ _{Rk,s}	[kN]	18,0	33,0	59,0	76,0	146,0	-	
FH II-B A4,-H A4		[KIN]	16,0	27,2	42,8	61,9	119,0	-	
	t _{fix} 2)	[mm]	≥	10	≥ 1	15			
FH II-SK A4	V ⁰ _{Rk,s}	[kN]	18,0	33,0	59,0	76,0		_	
THEORA	t _{fix} ²⁾	[mm]	<	10	<	15	-		
	V ⁰ _{Rk,s}	[kN]	8,0	14,0	23,0	34,0			
Partial factor for steel failure	γ _{Ms}	[-]				1,33			
Factor for ductility	k ₇					1,0			
Steel failure with lever arm and	concrete	e pryou	t failure				1		
Characteristic bending resistance FH II	$M^0_{Rk,s}$	[Nm]	12	30	60	105	266	518	896
Partial factor for steel failure	γ _{Ms} 1)	[-]				1,25			
Characteristic bending resistance FH II A4	$M^0_{Rk,s}$	[Nm]	12	30	60	105	266	-	
Partial factor for steel failure	γ _{Ms} 1)	[-]				1,33			
Factor for pryout failure	k ₈	[-]	1,0 2,0						
Concrete edge failure									
Effective embedment depth for	l _f =					h _{ef}			
calculation	'1 –	[mm]				0.			

In absence of other national regulations

fischer High-Performance Anchor FH II, FH II-I	
Performances Performance characteristics of shear resistance for FH II and FH II A4	Annex C 3

8.06.01-98/17 Z29502.18

The thickness of the fixture has influence to the characteristic resistance for shear loads, steel failure without lever arm Only valid for zinc-plated version

English translation prepared by DIBt



Anchor type FH II-I and FH II-I A4			FH II 12/M6 I	FH II 12/M8 I	FH II 15/M10 I	FH II 15/M12		
Steel failure without lever arm								
Anchor in combination with screw	v / threade	ed rod o	of galvanised	steel complying	g with DIN EN IS	SO 898:2013		
Strength class 5.8			5	9	15	21		
Strength class 6.8	V ⁰ _{Rk,s}	[kN]	6	11	18	24		
Strength class 8.8	4)		8	14	23	24		
Partial factor for steel failure	γ _{Ms} 1)	· [-]			,25			
Factor for ductility	k ₇				1,0			
Anchor in combination with screw	v / threade							
Strength class A50	V ⁰ _{Rk,s}	[kN]	5	9	15	21		
Partial factor for steel failure	γ _{Ms} ¹⁾	[-]			2,38			
Strength class A70	V ⁰ _{Rk,s}	[kN]	7	13	20	30		
Partial factor for steel failure	$\gamma_{\rm Me}$	[-]			,56	1		
Strength class A80	V ⁰ _{Rk,s}	[kN]	8	15	23	32		
Partial factor for steel failure	γ _{Ms} 1)	[-]		1	,33			
Factor for ductility	k ₇			·	1,0			
Steel failure with lever arm and co	oncrete pr	yout fa	ilure					
Anchor in combination with screw /	threaded	rod of g	alvanised stee	el complying wit	h DIN EN ISO 89	8:2013		
Strength class 5.8			8	19	37	65		
Strength class 6.8	$M^0_{Rk,s}$	[Nm]	9	23	44	78		
Strength class 8.8			12	30	60	105		
Partial factor for steel failure	γ _{Ms} 1)	[-]	1,25					
Factor for ductility	k_7	[-]			1,0			
Anchor in combination with screw		rod of s	stainless steel	complying with	DIN EN ISO 350	6:2010		
Strength class A50	M ⁰ _{Rk,s}	[Nm]	8	19	37	65		
Partial factor for steel failure	γ _{Ms} ¹⁾	[-]		2	2,38	1		
Strength class A70	$M^0_{Rk,s}$	[Nm]	11	26	52	92		
Partial factor for steel failure	γ _{Ms} 1)	[-]			,56			
	M ⁰ _{Rk,s}	[Nm]	12	30	60	105		
	$\gamma_{\sf Ms}^{(1)}$,33			
Strength class A80 Partial factor for steel failure	/ IVIS							
Partial factor for steel failure Factor for ductility	k_7	[-]						
Partial factor for steel failure Factor for ductility Factor for pryout failure		[-]			2,0			
Partial factor for steel failure Factor for ductility Factor for pryout failure Concrete edge failure	k_7	[-]						
Partial factor for steel failure Factor for ductility Factor for pryout failure Concrete edge failure Effective embedment depth for	k_7				2,0			
Partial factor for steel failure Factor for ductility	k ₇ k ₈	[-]			2,0 h _{ef}	15		



1,0

1,6

2,6

2,4

5,9

		R30			R60			
Anchor type	N _{Rk,s,fi,30} [kN]	N _{Rk,p,fi,30} [kN]	N ⁰ _{Rk,c,fi,30} [kN]	N _{Rk,s,fi,60} [kN]	N _{Rk,p,fi,60} [kN]	N ⁰ _{Rk,c,fi,60} [kN]		
FH II 10, FH II 10 A4	0,2	1,8	1,8	0,2	1,8	1,8		
FH II 12, FH II 12 A4	2,0	3,0	5,0	1,3	3,0	5,0		
FH II 15, FH II 15 A4	3,2	4,0	7,4	2,3	4,0	7,4		
FH II 18, FH II 18 A4	4,8	6,3	10,3	3,9	6,3	10,3		
FH II 24, FH II 24 A4	8,9	9,0	18,0	7,3	9,0	18,0		
FH II 28	13,9	12,6	31,4	11,3	12,6	31,4		
FH II 32	20,0	16,5	49,6	16,3	16,5	49,6		
FH II 12/M6-I, 5.8, A50 ¹⁾	0,1			0,1				
FH II 12/M6-I A4 8.8, A70, A80 ^{1) 2)}	0,2	2,3	5,0	0,2	2,3	5,0		
FH II 12/M8-I, 5.8, A50 ¹⁾	1,3	2,3	5,0	0,8	2,3	5,0		
FH II 12/M8-I A4 8.8, A70, A80 ^{1) 2)}	2,0			1,3				
FH II 15/M10-I, 5.8, A50 ¹⁾	2,0			1,4				
FH II 15/M10-I A4 8.8, A70, A80 ^{1) 2)}	3,2		- .	2,3		7.4		
FH II 15/M12-I, 5.8/A50 ¹⁾	3,0	3,0	7,4	2,4	3,0	7,4		
FH II 15/M12-I A4 8.8, A70, A80 ^{1) 2)}	4,8			3,9				
		R90			R120			
Anchor type	N _{Rk,s,fi,90} [kN]	N _{Rk,p,fi,90} [kN]	N ⁰ _{Rk,c,fi,90} [kN]	N _{Rk,s,fi,120} [kN]	N _{Rk,p,fi,120} [kN]	N ⁰ _{Rk,c,fi,12} [kN]		
FH II 10, FH II 10 A4	0,1	1,8	1,8	0,1	1,5	1,5		
FH II 12, FH II 12 A4	0,6	3,0	5,0	0,2	2,4	4,0		
FH II 15, FH II 15 A4	1,4	4,0	7,4	1,0	3,2	5,9		
FH II 18, FH II 18 A4	3,0	6,3	10,3	2,6	5,0	8,2		
FH II 24, FH II 24 A4	5,6	9,0	18,0	4,8	7,2	14,4		
FH II 28	8,8	12,6	31,4	7,5	10,1	25,2		
FH II 32	12,6	16,5	49,6	10,8	13,2	39,7		
FH II 12/M6-I, 5.8, A50 ¹⁾	0,1			0,1				
		7		0,1]			
FH II 12/M6-I A4 8.8, A70, A80 ^{1) 2)}	0,1	2.3	5.0		1.8	4.0		
FH II 12/M6-I A4 8.8, A70, A80 ^{1) 2)} FH II 12/M8-I, 5.8, A50 ¹⁾	0,4	2,3	5,0	0,1	1,8	4,0		
FH II 12/M6-I A4 8.8, A70, A80 ^{1) 2)}		2,3	5,0		1,8	4,0		

FH II 15/M10-I A4

FH II 15/M12-I A4

FH II 15/M12-I,

8.8, A70, A80^{1) 2)}

8.8, A70, A80^{1) 2)}

5.8/A50¹⁾

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi} = 1,0$ is recommended

3,0

7,4

1,4

1,9

3,0

fischer High-Performance Anchor FH II, FH II-I	
Performances Performance characteristics of tension resistance under fire exposure	Annex C 5

¹⁾ Intermediate values by linear interpolation

²⁾ In combination with screw / threaded rod strength class 8.8, A70, A80



Table C6.1: Performance characteristics of shear resistance under fire exposure

		R	30	R60		
Anchor type		V _{Rk,s,fi,30} [kN]	M ⁰ _{Rk,s,fi,30} [Nm]	V _{Rk,s,fi,60} [kN]	M ⁰ _{Rk,s,fi,60} [Nm]	
FH II 10, FH II 10 A	1	0,3	0	0,3	0	
FH II 12, FH II 12 A		2,0	2	1,3	1	
FH II 15, FH II 15 A		3,2	4	2,3	3	
FH II 18, FH II 18 A	1	4,8	7	3,9	6	
FH II 24, FH II 24 A	4	8,9	19	7,3	15	
FH II 28		13,9	37	11,3	30	
FH II 32		20,0	64	16,3	52	
FH II 12/M6 I,	5.8, A50 ¹⁾	0,2	0	0,2	0	
FH II 12/M6 I A4	8.8, A70, A80 ^{1) 2)}	0,3	0	0,3	0	
FH II 12/M8 I,	5.8, A50 ¹⁾	1,3	1	0,8	1	
FH II 12/M8-I A4	8.8, A70, A80 ^{1) 2)}	2,0	2	1,3	1	
FH II 15/M10 I,	5.8, A50 ¹⁾	2,0	3	1,4	2	
FH II 15/M10-I A4	8.8, A70, A80 ^{1) 2)}	3,2	4	2,3	3	
FH II 15/M12-I,	5.8/A50 ¹⁾	3,0	4	2,4	4	
FH II 15/M12-I A4	8.8, A70, A80 ^{1) 2)}	4,8	7	3,9	6	
		R	90	R1		
Anchor type		V _{Rk,s,fi,90} [kN]	M ⁰ _{Rk,s,fi,90} [Nm]	$V_{Rk,s,fi,120}$ [kN]	M ⁰ _{Rk,s,fi,120} [Nm]	
FH II 10, FH II 10 A	1	0,2	0	0,1	0	
FH II 12, FH II 12 A		0,6	1	0,2	0	
FH II 15, FH II 15 A	1	1,4	2	1,0	1	
FH II 18, FH II 18 A	1	3,0	5	2,6	4	
FH II 24, FH II 24 A	1	5,6	12	4,8	10	
FH II 28		8,8	23	7,5	20	
FH II 32		12,6	40	10,8	34	
FH II 12/M6-I,	5.8, A50 ¹⁾	0,1	0	0,1	0	
FH II 12/M6-I A4	8.8, A70, A80 ^{1) 2)}	0,2	0	0,1	0	
FH II 12/M8-I,	5.8, A50 ¹⁾	0,4	1	0,1	0	
FH II 12/M8-I A4	8.8, A70, A80 ^{1) 2)}	0,6	1	0,2	0	
FH II 15/M10 I,	5.8, A50 ¹⁾	0,9	2	0,6	1	
FH II 15/M10-I A4	8.8, A70, A80 ^{1) 2)}	1,4	3	1,0	1	
FH II 15/M12 I,	5.8/A50 ¹⁾	1,9	4	1,6	3	
	8.8, A70, A80 ^{1) 2)}					

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi} = 1,0$ is recommended

fischer High-Performance Anchor FH II, FH II-I	
Perfomances Performance characteristics of shear resistance under fire exposure	Annex C 6

 $^{^{1)}}$ Intermediate values by linear interpolation $^{2)}$ In combination with screw $\!\!\!\!/$ threaded rod strength class 8.8, A70, A80



Table C7.1: Performance characteristics of tension and shear resistance for seismic performance category C1 for FH II-S,-SK,-B,-H and FH II-S A4,-SK A4,-B A4,-H A4									
Anchor type FH II-S	Anchor type FH II-S,-SK,-B,-H and FH II FH								
Steel failure	-0 /4,-11 /4			12	13	10	2-7	20	32
Steer failure		N ₌ , ,	[kN]	29,3	46,4	67,4	125,3	195,8	282,0
Characteristic	FH II-S,-SK,-B,-H	N _{Rk,s,C1}	[-]	23,3	+0,+		,5	133,0	202,0
resistance of	FH II-S A4,-SK A4,	γ _{Ms,C1} / N _{Rk,s,C1}	[kN]	29,3	46,4	67,4	125,3		
tension load C1	-B A4,-H A4	1)	[-]	23,3	40,4	-	,6		
Pullout failure		γMs,C1	L J				,0		
Characteristic resis	tance of	N _{Rk,P,C1}	[kN]	12,0	16,0	25,0	36,0	50,3	66,1
tension load in crac		γ _{Mp,C1} 1)	[-]	12,0	10,0	,	,5	00,0	00,1
Steel failure witho	out lever arm	/ Mp,C1	LJ			•	,,,,		
	istance of shear load	I C1							
FH II-S				25,0	41,0	60,0	123,0	141,0	200,0
FH II-B,-H		$V^0_{\rm Rk,s,C1}$	[kN]	17,0	30,0	46,0	103,0	117,0	169,0
, , , , , , , , , , , , , , , , , , ,		t _{fix} 2)	[mm]	≥ 10	≥ 15		100,0	117,0	100,0
	-	V _{Rk,s,C1}	[kN]	25,0	41,0	60,0	-		
FH II-SK		t _{fix} ²⁾	[mm]	< 10	,	15	1	-	
	-	V _{Rk,s,C1}	[kN]	11,0	16,0	27,0	-		
Partial factor for ste	eel failure	γMs,C1	[-]	11,0	10,0	,	 25		
FH II-S A4				25,0	41,0	60,0	123,0		
FH II-B A4,-H A4		$V_{Rk,s,C1}$	[kN]	17,0	30,0	46,0	103,0		
		t _{fix} 2)	[mm]	≥ 10	≥ 1		,.		
		V _{Rk,s,C1}	[kN]	25,0	41,0	60,0			
FH II-SK A4	•	t _{fix} ²⁾	[mm]	< 10	<			-	
		V _{Rk,s,C1}	[kN]	11,0	16,0	27,0			
Partial factor for ste	eel failure	γMs,C1		, -	, -	,	33		
Factor for annular g	gap	$\alpha_{\sf gap}$	- [-]	0,50					

fischer High-Performance Anchor FH II, FH II-I	
Performances Performance characteristics of tension and shear resistance for seismic performance category C1	Annex C 7

8.06.01-98/17 Z29502.18

¹⁾ In absence of other national regulations
2) The thickness of the fixture has influence to the characteristic resistance for shear loads, steel failure without lever arm
3) Only valid for zinc-plated version



0,50

Table C8.1: Performance characteristics of tension and shear resistance for seismic performance category C2 for FH II-S,-SK,-B,-H and FH II-S A4,-SK A4,-B A4,-H A4									
Anchor type FH II-S FH II-S A4,-SK A4,				FH II 12	FH II 15	FH II 18	FH II 24	FH II 28 ³⁾	FH II 32 ³⁾
Steel failure	Steel failure								
	FH II-S,-SK,-B,-H	$N_{Rk,s,C2}$	[kN]	29,3	46,4	67,4	125,3	19	5,8
Characteristic resistance of		$\gamma_{Ms,C2}^{1)}$	[-]			1,	,5		
tension load C2	FH II-S A4,-SK A4,	$N_{Rk,s,C2}$	[kN]	29,3	46,4	67,4	125,3	-	-
	-B A4,-H A4	γ _{Ms,C2} 1)	[-]			1,	,6		
Pullout failure									
Characteristic resis		$N_{Rk,P,C2}$	[kN]	6,2	11,3	21,8	43,0	65	,9
tension load in crac		γ _{Mp,C2} 1)	[-]	1,5					
Steel failure witho									
	istance of shear load	I C2							
FH II-S		$V_{Rk,s,C2}$	[kN]	14,7	28,9	41,0		100,7	
FH II-B,-H			[KIV]	9,8	20,9	34,1	61,9	67	',2
		$t_{fix}^{2)}$	[mm]	≥ 10	≥	15			
FH II-SK		$V_{Rk,s,C2}$	[kN]	14,7	23,3	33,8		_	
TTTT-OK		$t_{fix}^{2)}$	[mm]	< 10	<	15			
		$V_{Rk,s,C2}$	[kN]	6,3	9,1	15,1			
Partial factor for ste	eel failure	γ _{Ms,C2} 1)	[-]			1,	25		
FH II-S A4			[kN]	14,7	28,9	41,0	61,9	-	
FH II-B A4,-H A4		V _{Rk,s,C2}	[KIA]	9,8	20,9	34,1	61,9	-	
		t _{fix} 2)	[mm]	≥ 10	≥ '	15			
FH II-SK A4		$V_{Rk,s,C2}$	[kN]	14,7	23,3	33,8		_	
THE OIL MA		t _{fix} 2)	[mm]	< 10	<	15		_	
		$V_{Rk,s,C2}$	[kN]	6,3	9,1	15,1			
Partial factor for ste	eel failure	γ _{Ms,C2} 1)	- [-]			1,	33		
Fastan fan anderden			I-1			•	= 0		

 α_{gap}

[-]

Factor for annular gap

fischer High-Performance Anchor FH II, FH II-I	
Performances Performance characteristics of tension and shear resistance for seismic performance category C2	Annex C 8

8.06.01-98/17 Z29502.18

¹⁾ In absence of other national regulations
2) The thickness of the fixture has influence to the characteristic resistance for shear loads, steel failure without lever arm
3) Only valid for zinc-plated version



Anchor type FH II-S,-SK,-B,-H and FH II-S A4,-SK A4,-B A4,-H A4			FH II 10	FH II 12	FH II 15	FH II 18	FH II 24	FH II 28	FH II 32
Tension load cracked concrete	N	[kN]	3,6	5,7	7,6	11,9	17,1	24,0	31,5
Corresponding displacements	δ_{N0}	[mm]	1,0	1,0	1,0	1,0	1,0	0,7	0,7
	$\delta_{N^{\infty}}$		1,7	1,6	1,6	1,6	1,8	1,3	1,1
Tension load uncracked concrete	N	[kN]	6,0	11,2	14,1	17,2	24,0	33,6	44,2
Corresponding displacements	δ_{N0}	[]	0,6	1,0	1,0	1,0	1,0	0,3	0,3
	$\delta_{N\infty}$	[mm]	1,7	1,6	1,6	1,6	1,8	1,3	1,1

Table C9.2: Displacements under static and quasi static tension loads for FH II-I and FH II-I A4

Anchor type FH II-I and FH II-I A4			FH II 12/M6 I FH II 12/M8 I	FH II 15/M10 I FH II 15/M12 I
Tension load cracked concrete	NI NI	[kN]	4,3	5,7
Tension load uncracked concrete		[KN]	9,5	14,1
Corresponding displacements	δ_{N0}	· [mm]	1,7	1,9
	$\delta_{N_{\infty}}$	[11111]	2,2	2,9

Table C9.3: Displacements under static and quasi static shear loads for FH II-S and -SK

Anchor type FH II-S and FH II-SI	K		FH II 10	FH II 12	FH II 15	FH II 18	FH II 24	FH II 28	FH II 32
Shear load in cracked and uncracked concrete	V	[kN]	10,3	18,9	33,7	43,4	83,4	99,4	124,0
Corresponding	δ_{V0}	- [mm]	2,4	2,7	4,4	5,0	7,0	6,0	8,0
displacements	$\delta_{V\infty}$	[iiiiii]	3,6	4,1	6,6	7,5	10,5	9,0	12,0

Table C9.4: Displacements under static and quasi static shear loads for FH II-B and -H

Anchor type FH II-B and FH II-H			FH II 10	FH II 12	FH II 15	FH II 18	FH II 24	FH II 28	FH II 32
Shear load in cracked and uncracked concrete	V	[kN]	8,9	15,4	23,4	35,4	68,0	83,4	96,6
Corresponding	δ_{V0}	- [mm]	2,2	2,3	3,0	5,0	7,0	5,0	5,0
displacements	$\delta_{\text{V}\infty}$	- [mm]	3,3	3,5	4,5	7,5	10,5	7,5	7,5

fischer High-Performance Anchor FH II, FH II-I	
Performances Displacements under tension and shear loads	Annex C 9



Table C10.1:	Displacements under static and quasi static shear loads
	for FH II-S A4, FH II-SK A4, FH II-B A4 and FH II-H A4

167 TT III G NA, TT III G NA, TT III B NA AIIG TT III T NA									
Anchor type FH II-S A4, -SK A4, -B A4, -H A4			FH II 10	FH II 12	FH II 15	FH II 18	FH II 24		
Shear load in cracked and uncracked concrete	٧	[kN]	10,3	16,0	24,6	37,7	68,0		
Corresponding	δ_{V0}	- [mm]	3,5	3,5	3,7	5,7	9,0		
displacements	$\delta_{V^{\infty}}$	_ [[[[]]]]	5,3	5,3	5,6	8,6	13,5		

Table C10.2: Displacements under static and quasi static shear loads for FH II-I and FH II-I A4

Anchor type: FH II-I and FH II-I A4			FH II 12/M6 I	FH II 12/M8 I	FH II 15/M10 I	FH II 15/M12 I
Shear load in cracked and uncracked concrete	٧	[kN]	4,6	8,3	13,3	13,7
Corresponding	δ_{V0}	[mm]	2,6	2,6	2,2	2,2
displacements	$\delta_{V^{\infty}}$	[mm]	3,9	3,9	3,3	3,3

Table C10.3: Displacements under **tension loads** for **seismic performance category C2** for FH II and FH II A4

Anchor type FH II-S,-SK,-B,-H and FH II-S A4,-SK A4,-B A4,-H A4			FH II 12	FH II 15	FH II 18	FH II 24	FH II 28	FH II 32
Displacement DLS	$\delta_{\text{N,C2 (DLS)}}$	[mm]	1,55	2,63	2,04	4,26	3,	06
Displacement ULS	$\delta_{\text{N,C2 (ULS)}}$	- [mm]	8,71	11,07	7,30	11,70	11	,44

Table C10.4: Displacements under **shear loads** for **seismic performance category C2** for FH II and FH II A4

Anchor type FH II-S,-S FH II-S A4,-SK A4	K and	FH II 12	FH II 15	FH II 18	FH II 24	FH II 28	FH II 32
Displacement DLS	δ _{V,C2 (DLS)}	3,53	4,18	4,67	5,59	4,	79
Displacement ULS	$\frac{\delta_{V,C2}(DLS)}{\delta_{V,C2}(ULS)}$ [mm]	6,62	7,38	9,03	14,09	9,	95
Anchor type FH II-B,-H FH II-B A4,-H A4	and	FH II 12	FH II 15	FH II 18	FH II 24	FH II 28	FH II 32
Displacement DLS	δv,C2 (DLS)	3,42	4,26	4,29		4,79	
Displacement ULS	$\frac{\delta_{V,C2}(DLS)}{\delta_{V,C2}(ULS)}$ [mm]	5,26	6,66	7,95	7,69	9,	95

fischer High-Performance Anchor FH II, FH II-I	
Performances Displacements under tension and shear loads	Annex C 10