

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
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European Technical Assessment

ETA-13/0542
of 22 June 2018

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Knauf WARM-WAND System MW/SM700 Pro

Product family
to which the construction product belongs

Product area code: 4
External Thermal Insulation Composite System with
rendering on mineral wool for use on building walls

Manufacturer

Knauf Gips KG
Am Bahnhof 7
97346 Iphofen
DEUTSCHLAND

Manufacturing plant

Knauf Gips KG
Am Bahnhof 7
97346 Iphofen
DEUTSCHLAND

This European Technical Assessment
contains

19 pages including 4 annexes which form an integral part
of this assessment

Annex 5 Control Plan contains confidential information
and is not included in the European Technical
Assessment when that assessment is publicly available

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

ETAG 004, edition 2000, amended 2013,
used as EAD according to Article 66 Paragraph 3 of
Regulation (EU) No 305/2011.

European Technical Assessment

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English translation prepared by DIBt

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Specific Part

1 Technical description of the product

1.1 Definition of the kit

This product is an External Thermal Insulation Composite System (ETICS) with rendering - a kit comprising components which are factory-produced by the manufacturer or component suppliers. It's made up on site from these. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA.

The ETICS kit comprises a prefabricated insulation product of mineral wool (MW) to be bonded and if it necessary additionally mechanically fixed onto a wall. The methods of fixing and the relevant components are specified in the table below.

The insulation product is faced with a rendering system consisting of one base coat and finishing coat (site applied), in which the base coat contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer.

The ETICS may include special fittings (e.g. base profiles, corner profiles ...) for connection to adjacent building elements (apertures, corners, parapets ...). Assessment and performance of these components is not addressed in this ETA, however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

1.2 Composition of the ETICS

	Components National application documents shall be taken into account	Coverage [kg/m ²]	Thickness [mm]
Insulation material with associated method of fixing	Bonded ETICS: <ul style="list-style-type: none"> • Insulation product (see annex 1 for product characteristics) factory-prefabricated mineral wool (MW) product <ul style="list-style-type: none"> - MW lamella • Adhesives <ul style="list-style-type: none"> - SM700 Pro (cement based powder requiring addition of about 25 % of water) - Duo-Kleber (cement based powder requiring addition of about 25 % of water) - SM300 (cement based powder requiring addition of about 25 % of water) - Lustro (cement based powder requiring addition of about 25 % of water) - SM700 (cement based powder requiring addition of about 25 % of water) 	— 3.0 to 5.0 (prepared)	≤ 200 —
	Mechanically fixed ETICS with profiles and supplementary adhesive: <ul style="list-style-type: none"> • Insulation product (see annex 1 for product characteristics) factory-prefabricated mineral wool (MW) product <ul style="list-style-type: none"> - MW panel, $\sigma_{mt} \geq 14$ kPa 	—	60 to 200

	Components National application documents shall be taken into account	Coverage [kg/m ²]	Thickness [mm]
Insulation material with associated method of fixing	<ul style="list-style-type: none"> • Supplementary adhesive (equal to bonded ETICS) • Profiles (see annex 3 for product characteristics) <ul style="list-style-type: none"> - "Knauf Halteleiste Alu" and - "Knauf Verbindungsleiste Alu" Aluminium (Al) – profiles • Anchors for profiles (see annex 2 for product characteristics) <ul style="list-style-type: none"> - WS 8 L - WS 8 N - ejotharm SDK U - SDF-K plus - ejotharm NK U • Anchors for insulation product if necessary (equal to mechanically fixed ETICS with anchors and supplementary adhesive, see below) 		
	Mechanically fixed ETICS with anchors and supplementary adhesive: <ul style="list-style-type: none"> • Insulation product (see annex 1 for product characteristics) factory-prefabricated mineral wool (MW) product <ul style="list-style-type: none"> - MW panel - MW lamella • Supplementary adhesive (equal to bonded ETICS) • Anchors for insulation product all anchors with ETA according to EAD330196-01-0604¹ with characteristics defined in annex 2 	<p>–</p> <p>–</p>	<p>60 to 340</p> <p>60 to 200</p>
Base coat	SM700 Pro Identical with the equally named adhesives given above.	about 7.0 (prepared)	Mean (dry): Min.: 5.0 Max.: 7.0
Glass fibre mesh	Armiergewebe 5x5 mm Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 205 g/m ² and mesh size of about 5.0 mm x 5.0 mm. (see annex 4 for product characteristics)	–	–
	Armiergewebe 4x4 mm Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 160 g/m ² and mesh size of about 4.0 mm x 4.0 mm. (see annex 4 for product characteristics)	–	–

¹

EAD330196-01-0604

Plastic anchors for fixing of external thermal insulation composite systems with rendering

	Components National application documents shall be taken into account	Coverage [kg/m ²]	Thickness [mm]
Glass fibre mesh	Panzergebebe (implemented in addition to the standard mesh to improve the impact resistance) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 335 g/m ² and mesh size of about 6.0 mm x 5.0 mm. (see annex 4 for product characteristics)	–	–
Finishing coat	<ul style="list-style-type: none"> Thick layered cement based powder requiring addition of about 25 – 30 % of water: <ul style="list-style-type: none"> Noblo (particle size 1.5 – 2 and 3 mm) Noblo Filz 1.0 (particle size 1.0 mm) Noblo Filz 1.5 (particle size 1.5 mm) SP260 (particle size 2.0 and 3.0 mm) RP240 (particle size 2.0 and 3.0 mm) Carrara SM700 Pro Ready to use paste – silicate/acrylic binder: <ul style="list-style-type: none"> Kati S (particle size 1.5 to 2.0 and 3.0 mm) Ready to use paste – styrene-acrylate/silicone resin binder: <ul style="list-style-type: none"> Conni S/R (particle size 1.5 to 2 and 3 mm) Ready to use pastes – styrene/acrylic binder: <ul style="list-style-type: none"> Addi S (particle size 1.5 to 2.0 and 3.0 mm) Addi R (particle size 2.0 and 3.0 mm) 	2.3 to 3.7 (prepared) 1.6 to 8.0 2.2 to 7.5 3.2 to 5.0 (prepared) 3.1 to 3.8 (prepared) about 8.0 2.5 to 4.2 2.3 to 3.9 2.4 to 3.7 2.4 to 3.9 2.6 to 3.2	Regulated by particle size ≥ 2.0 mm 1.5 to 5.0 1.5 to 5.0 Regulated by particle size ≥ 2 mm 4.0 to 6.0 2.0 to 3.0 Regulated by particle size ≥ 2.0 mm 1.5 to 3.0 2.0 to 3.0
Ancillary material	Remains the responsibility of the manufacturer.		

2 Specification of the intended use in accordance with the applicable European assessment Document (hereinafter called EAD)

2.1 Intended use

This ETICS is intended to be used as external insulation to the walls of buildings made of masonry (bricks, blocks, stones ...) or concrete (cast on site or as prefabricated panels) with and without rendering. The characteristics of the walls shall be verified prior to use of the ETICS, especially regarding conditions for reaction to fire classification and for fixing of the ETICS either by bonding or mechanically. It shall be designed to give the wall to which it is applied satisfactory thermal insulation.

The ETICS is non load-bearing construction element. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to durability by providing enhanced protection from the effects of weathering.

The ETICS can be used on new or existing (retrofit) vertical walls.

The ETICS is not intended to ensure the air tightness of the building structure.

The choice of the method of fixing depends on the characteristics of the substrate, which could need preparation (see clause 7.2.1 of ETAG 004) and on the national instructions.

The verifications and assessment methods on which this European Technical Assessment (hereinafter called ETA) is based lead to the assumption of a working life of the ETICS "Knauf WARM-WAND SYSTEM MW/SM700 Pro" of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the assumed economically reasonable working life of the works.

2.2 Manufacturing

The ETA is issued for the ETICS on the basis of agreed data/information, deposited with the DIBt, which identifies the ETICS that has been assessed and judged. Changes to the ETICS or the components or their production process, which could result in this deposited data/information being incorrect, should be notified to the DIBt before the changes are introduced. The DIBt will decide whether such changes affect the approval and consequently the validity of the CE marking on the basis of the approval and if so whether further assessment or alterations to the approval shall be necessary.

2.3 Design and installation

The installation instructions including special installation techniques and provisions for the qualification of the personnel are given in the manufacturer's technical documentation.

Design, installation and execution of ETICS are to be in conformity with national documents. Such documents and the level of their implementation in Member States' legislation are different. Therefore, the assessment and declaration of performance are done taking into account general assumptions introduced in the chapters 7.1 and 7.2 of ETAG 004 used as EAD, which summarize how information introduced in the ETA and related documents is intended to be used in the construction process and gives advice to all parties interested when normative documents are missing.

2.4 Packing, transport and storage

The information on packaging, transport and storage is given in the manufacturer's technical documentation. It is the responsibility of the manufacturer to ensure that this information is made known to the concerned people.

2.5 Use, maintenance, repair

The finishing coat shall normally be maintained in order to fully preserve the ETICS performance. Maintenance includes at least:

- visual inspection of the ETICS
- the repairing of localized damaged areas due to accidents
- the aspect maintenance with products adapted and compatible with the ETICS (possibly after washing or ad hoc preparation)

Only products which are compatible with the ETICS shall be used.

Necessary repairs should be performed as soon as the need has been identified.

The information on use, maintenance and repair is given in the manufacturer's technical documentation.

It is the responsibility of the manufacturer to ensure that this information is made known to the concerned people.

3 Characteristics of products and methods of verification

3.0 General

The performances of the kit as described in this chapter are valid provided that the components of the kit comply with Annexes 1 to 4.

3.1 Mechanical resistance and stability (BWR 1)

not relevant

3.2 Safety in case of fire (BWR 2)

Reaction to fire (ETAG 004 - clause 5.1.2)

Configurations	Organic content	Flame retardant content	Euroclass according to EN 13501-1:2007
Base coat	max. 2.7 %	no flame retardant	
Mineral wool-insulation product	in quantity ensuring Euroclass A1 according to EN 13501-1	no flame retardant	
profiles	-	-	
anchors	-	-	
rendering system: Base coat with finishing coat indicated in clause 1.2:			
Noblo	max. 2.7 %	no flame retardent	A2 - s1,d0
Noblo Filz 1.0			
Noblo Filz 1.5			
SP260			
RP240			
Carrara			
SM700 Pro			
Conni S/R Addi S/R	max. 7.1 %	min. 2.0 %	A2 - s2,d0
Kati S			

3.3 Hygiene, health and environment (BWR 3)

3.3.1 Water absorption (capillarity test) (ETAG 004 - clause 5.1.3.1)

Base coat:

- Water absorption after 1 hour < 1.0 kg/m²
- Water absorption after 24 hours < 0.5 kg/m²

Rendering system:

		Water absorption after 24 hours	
		< 0.5 kg/m ²	≥ 0.5 kg/m ²
Rendering system: Base coat with finishing coat indicated in clause 1.2:	Noblo	x	
	Noblo Filz 1.0	x	
	Noblo Filz 1.5	x	
	SP260	x	
	RP240	x	
	Carrara	x	
	SM700 Pro	x	
	Conni S/R	x	
	Addi S/R	x	
	Kati S	x	

3.3.2 Hygrothermal behaviour (ETAG 004 - clause 5.1.3.2)

Pass (without defects)

3.3.3 Impact resistance (ETAG 004 - clause 5.1.3.3)

The verified resistance to hard body impact with different mesh configurations results in the classification into categories listed below.

Rendering system: Base coat with finishing coat indicated in clause 1.2:	Single mesh "Armiergewebe 5x5 mm"	Double mesh "Armiergewebe 5x5 mm"	Reinforced mesh "Panzergewebe" with "Armiergewebe 5x5 mm"
Noblo	Category II	Category II	Category II
Noblo Filz 1.0	Category II	Category II	Category II
Noblo Filz 1.5	Category II	Category II	Category II
SP260	Category II	Category II	Category II
RP240	Category II	Category II	Category II
Carrara	Category II	Category II	Category II
SM700 Pro	Category II	Category II	Category II
Conni S/ R	Category II	Category I	Category I
Addi S/R	Category II	Category I	Category I
Kati S	Category II	Category II	Category II

The impact resistance for base coat and finishing coats with the combination "Armiergewebe 4x4 mm" and "Panzergewebe" was unproved.

3.3.4 Water vapour permeability (ETAG 004 - clause 5.1.3.4)

Rendering system: Base coat with finishing coat indicated in clause 1.2:	Equivalent air thickness s_d
Noblo	≤ 1.0 m (Test result obtained with particle size 3 mm: 0.11 m)
Noblo Filz 1.0	≤ 1.0 m (Test result obtained with particle size 2 mm: 0.14 m)
Noblo Filz 1.5	≤ 1.0 m (Test result obtained with a layer thickness 3 mm: 0.09 m)
SP260	≤ 1.0 m (Test result obtained with a layer thickness 3 mm: 0.11 m)
RP240	≤ 1.0 m (Test result obtained with a layer thickness 3 mm: 0.08 m)
Carrara	≤ 1.0 m (Test result obtained with a layer thickness 6 mm: 0.13 m)
SM700 Pro	≤ 1.0 m (Test result obtained with a layer thickness 3 mm: 0.13 m)
Conni S/R	≤ 1.0 m (Test result obtained with a layer thickness 3 mm: 0.21 m)
Addi S/R	≤ 1.0 m (Test result obtained with a layer thickness 3 mm: 0.20 m)
Kati S	≤ 1.0 m (Test result obtained with a layer thickness 3 mm: 0.14 m)

3.3.5 Release of dangerous substances (ETAG 004 - clause 5.1.3.5, EOTA TR 034)

Essential characteristic	Performance
Release of dangerous substances	no performance assessed

3.4 Safety and accessibility in use (BWR 4)

3.4.1 Bond strength between base coat and insulation product (MW) (ETAG 004 - clause 5.1.4.1.1)

Conditioning		
Initial state	After hygrothermal cycles	After freeze/thaw test
< 0.08 MPa but failure in the insulation product	< 0.08 MPa but failure in the insulation product	Test not required because freeze/thaw cycles not necessary

3.4.2 Bond strength between adhesive and substrate resp. insulation product (MW lamella) (ETAG 004 - clauses 5.1.4.1.2 and 5.1.4.1.3)

Adhesive	Substrate resp. insulation product	Conditioning		
		Initial state	2 d immersion in water and 2 h drying	2 d immersion in water and 7 d drying
SM700 Pro	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	MW lamella	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
Duo-Kleber	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	MW lamella	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
SM300	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	MW lamella	≥ 0.08 MPa	≥ 0.03 MPa	< 0.08 MPa but failure in the insulation product
Lustro	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	MW lamella	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
SM700	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	MW lamella	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa

Bonded surface:

With a bonded surface of 50 % the formula given in clause 6.1.4.1.3 of ETAG 004 is fulfilled and the use as bonded ETICS is possible.

3.4.3 Bond strength after ageing (ETAG 004 - clause 5.1.7.1)

Rendering system: Base coat with finishing coat indicated in clause 1.2	Noblo	< 0.08 MPa but failure in the insulation product
	Noblo Filz 1.0	
	Noblo Filz 1.5	
	SP260	
	RP240	
	Carrara	
	SM700 Pro	
	Conni S/R	
	Addi S/R	
	Kati S	

3.4.4 Fixing strength (displacement test) (ETAG 004 – clause 5.1.4.2)

Test not required therefore no limitation of ETICS length required.

3.4.5 Wind load resistance (ETAG 004 – clause 5.1.4.3)

The following failure loads only apply to the listed combination of component characteristics and the characteristics of the insulation product given in annex 1.

3.4.5.1 Safety in use of mechanically fixed ETICS using profiles

Failure loads – Table 1

Characteristics of the MW panels	Dimensions	625 mm x 800 mm
	Thickness	≥ 60 mm
	Tensile strength perpendicular to the faces	≥ 14 kPa
Failure loads [N/panel] (Static Foam Block Test)	Horizontal profiles with a vertical distance of 625 mm, fixed every 30 cm and vertical connection profiles No additional anchors in MW panel	Minimal: 1200 Average: 1250

Failure loads – Table 2

Characteristics of the MW panels	Dimensions	625 mm x 800 mm
	Thickness	≥ 60 mm
	Tensile strength perpendicular to the faces	≥ 14 kPa
Failure loads [N/panel] (Static Foam Block Test)	Horizontal profiles with a vertical distance of 625 mm, fixed every 30 cm and vertical connection profiles Two additional anchors per MW panel, plate diameter ≥ 60 mm, mounted on the MW panel surface	Minimal: 2200 Average: 2400

3.4.5.2 Safety in use of mechanically fixed ETICS using anchors

Failure loads – Table 3

Apply to all anchors listed in the clause 1.2 mounted on the insulation panels surface				
Characteristics of the MW panels		Thickness		≥ 60 mm
		Tensile strength perpendicular to the faces		≥ 14 kPa
Plate diameter of anchor				≥ Ø 60 mm
Failure loads [N]	Anchors not placed at the panel joints (Static Foam Block Test)	R _{panel}	Minimal:	650
			Average:	740
	Anchors placed at the panel joints (Static Foam Block Test)	R _{joint}	Minimal:	590
			Average:	610
	Anchors not placed at the panel joints (Pull-through test, dry conditions)	R _{panel}	Minimal:	640
			Average:	690
	Anchors not placed at the panel joints (Pull-through test, wet conditions)	R _{panel}		
	- series 2*		Minimal:	360
			Average:	390
	- series 3*		Minimal:	410
			Average:	450

* according to ETAG 004 clause 5.2.4.1.2 test method (2)

Failure loads – Table 4

Apply to all anchors listed in the clause 1.2 mounted on the insulation panels surface				
Characteristics of the MW panels	Thickness		≥ 80 mm	
	Tensile strength perpendicular to the faces		≥ 5.0 kPa	
Plate diameter of anchor			≥ Ø 90 mm	≥ Ø 140 mm
Failure loads [N]	Anchors not placed at the panel joints (Static Foam Block Test)	R _{panel}	Minimal: 480 Average: 490	Minimal: 560 Average: 690
	Anchors placed at the panel joints (Static Foam Block Test)	R _{joint}	Minimal: 380 Average: 390	Minimal: 440 Average: 540
	Anchors not placed at the panel joints (Pull-through test, dry conditions)	R _{panel}	Minimal: 540 Average: 610	npd
	Anchors not placed at the panel joints (Pull-through test, wet conditions) - series 2*	R _{panel}	Minimal: 400 Average: 460	npd
* according to ETAG 004 clause 5.2.4.1.2 test method (2)				

Failure loads – Table 5

Apply to all anchors listed in clause 1.2 mounted on the insulation panels surface				
Characteristics of the MW lamella		Thickness		≥ 60 mm
		Tensile strength perpendicular to the faces		≥ 80 kPa
Plate diameter of anchor			≥ Ø 140 mm	
Failure loads [N]	Anchors placed at the panel joints (Pull-through test, dry condition)	R _{joint}		Minimal: 620 Average: 660
	Anchors placed at the panel joints (Pull-through test, wet condition)	R _{joint}		Minimal: 510 Average: 570
	Anchors placed at the panel joints (Static Foam Block Test)	R _{joint}		Minimal: 710

The failure loads of tables 2 and 3 specified above only apply to the following anchors with deep mounting under the given conditions of installation:

Anchor	Thickness of the MW panel [d]	Conditions of installation*
ejotherm STR U ejotherm STR U 2G (ETA-04/0023)	100 mm > d ≥ 80 mm	– Maximum installation depth of the anchor plate: 15 mm (≤ thickness of insulation cover) – Maximum depth of die: 5 mm
	≥ 100 mm	– Maximum installation depth of the anchor plate: 15 mm (≤ thickness of insulation cover) – Maximum depth of die: 20 mm
TERMOZ 8 SV (ETA-06/0180)	≥ 80 mm	– Maximum installation depth of the anchor plate: 15 mm (≤ thickness of insulation cover)
* according to the appropriate ETA of anchor		

3.4.6 Render strip tensile test (ETAG 004 - clause 5.5.4.1)

No performance assessed for the width of cracks.

3.5 Protection against noise (BWR 5)

For the protection against noise no performance was assessed for this product.

3.6 Energy economy and heat retention (BWR 6)

3.6.1 Thermal resistance

The nominal value of the additional thermal resistance R provided by the ETICS to the substrate wall is calculated in accordance with EN ISO 6946:2007 from the nominal value of the insulation product's thermal resistance R_D given accompanied to the CE marking and from the thermal resistance of the rendering system R_{render} which is about $0.02 \text{ (m}^2 \cdot \text{K)/W}$.

$$R = R_D + R_{render}$$

The thermal bridges caused by mechanical fixing devices (anchors profiles) increase the thermal transmittance U . This influence had to take into account according to EN ISO 6946:2007.

$$U_c = U + \Delta U$$

corrected thermal transmittance [$\text{W}/(\text{m}^2 \cdot \text{K})$]

$$\Delta U = \Delta U_{\text{anchor}} + \Delta U_{\text{profile}}$$

correction term for mechanical fixing devices (anchors, profiles)

$$\Delta U_{\text{anchor}} = \chi_p \cdot n$$

correction term for anchors

where: n

number of anchors per m^2

$$\chi_p$$

local influence of thermal bridge caused by an anchor. The values listed below can be taken into account, if not specified in the anchor's technical approval

$$\chi_p = 0.004 \text{ W/K}$$

for anchors with a galvanized steel screw with the head covered by a plastic material

$$\chi_p = 0.002 \text{ W/K}$$

for anchors with a stainless steel screw with the head covered by plastic material, and for anchors with an air gap at the head of the screw

$$\Delta U_{\text{profile}} = \Psi \cdot l$$

correction term for profiles; $\Delta U_{\text{profile}}$ is determined in accordance with EN ISO 10211:2007

where: Ψ

length thermal transmittance value of the profile [$\text{W}/(\text{m} \cdot \text{K})$]

$$l$$

length of profile per m^2 [m/m^2]

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to the European Commission decision 97/556/EC amended by the European Commission decision 2001/596/EC, the assessment and verification of constancy of performance system (AVCP) applies suitable following table (see Annex V to Regulation (EU) No 305/2011).

Product	Intended use	Levels or classes (Reaction to fire)	Systems
"Knauf WARM-WAND System MW/SM700 Pro"	ETICS in external wall subject to fire regulations	A1 ⁽¹⁾ , A2 ⁽¹⁾ , B ⁽¹⁾ , C ⁽¹⁾	1
		A1 ⁽²⁾ , A2 ⁽²⁾ , B ⁽²⁾ , C ⁽²⁾ , D, E, (A1 to E) ⁽³⁾ , F	2+
	ETICS in external wall not subject to fire regulations	any	2+
⁽¹⁾ Products/materials for which a clearly identifiable stage in the production process results in an improvement of the reaction to fire classification (e.g. an addition of fire retardants or a limiting of organic material) ⁽²⁾ Products/materials not covered by footnote (1) ⁽³⁾ Products/materials that do not require to be tested for reaction to fire (e.g. products/materials of Classes A1 according to Commission Decision 96/603/EC)			

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document (EAD)

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 3 July 2018 by Deutsches Institut für Bautechnik

Dirk Brandenburger
Head of Department

beglaubigt:
Windhorst

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ETA-13/0542

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Annexes:

- Annex 1: Thermal insulation product characteristic
- Annex 2: Anchors
- Annex 3: Profiles
- Annex 4: Reinforcement

Annex 1: Thermal insulation product characteristic

Factory-prefabricated panels and lamella made of mineral wool (MW) to EN 13162:2015 with the following designation code and the other properties having the description in the Table below shall be used, provided that the manufacturer and the trade name of the MW are deposited with the DIBt.

MW – EN 13162 – T5 – DS(T+) – WS – WL(P) – MU1

Description and characteristics	MW panel***	MW panel	MW lamella
Reaction to fire; EN 13501-1:2007	Class A1		
Gross heat of combustion [MJ/kg]; EN ISO 1716:2010	PCS ≤ 1.1		
Thermal resistance [(m² · K)/W]	Defined in the CE marking in reference to EN 13162:2008		
Tensile strength perpendicular to the faces [kPa]; EN 1607:2013 - in dry conditions*	$\sigma_{mt} \geq 14$	$\sigma_{mt} \geq 5$	$\sigma_{mt} \geq 80$
- in wet conditions** Average value - series 2 - series 3	$\geq 33 \%$ of average value in dry conditions $\geq 50 \%$ of average value in dry conditions		
Compressive strength* [kPa]; EN 826:2013	$\sigma_m \geq 40$	$\sigma_m \geq 4$	$\sigma_m \geq 40$
Apparent density [kg/m³]; EN 1602:2013	$120 \leq \rho_a \leq 150$	$100 \leq \rho_a \leq 150$	$80 \leq \rho_a \leq 150$
Shear strength* [kPa]; EN 12090:2013	$20 \leq f_{tk} \leq 100$	$6 \leq f_{tk} \leq 100$	$20 \leq f_{tk} \leq 100$
Shear modulus [MPa]; EN 12090:2013	$1.0 \leq G_m \leq 2.0$	$0.3 \leq G_m \leq 2.0$	$1.0 \leq G_m \leq 2.0$
* Minimal value of all single values ** According to ETAG 004 clause 5.2.4.1.2 test method (2) *** Thermal insulation materials for mechanically fixed ETICS with profiles must circumferentially at the edges, 24 mm from the inner surface, get an approx. 3 mm wide and 13 to 18 mm deep groove cut-in at the factory.			

Annex 2: Anchors

All anchors with ETA according to EAD330196-01-0604¹ with characteristics having the description below shall be used in the mechanically fixed ETICS:

- plate diameter of anchor ≥ 60 mm resp. ≥ 90 mm or ≥ 140 mm
- plate stiffness ≥ 0.3 kN/mm
- load resistance of the anchor plate ≥ 1.0 kN

These characteristics and the characteristic tension resistance of the anchors shall be taken from the corresponding ETA.

The anchors listed in the Table in clause 1.2 with reference to the respective ETA shall be used in the mechanically fixed ETICS with profiles for fixing the horizontal profiles.

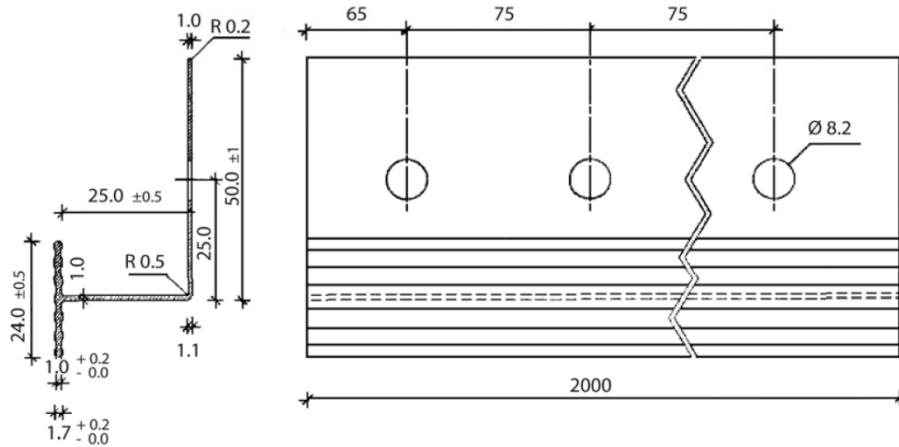
Trade name	ETA-number
WS 8 L	ETA-02/0019
WS 8 N	ETA-03/0019
ejotherm SDK U	ETA-04/0023
SDF-K plus	ETA-04/0064
ejotherm NK U	ETA-05/0009

Annex 3: Profiles

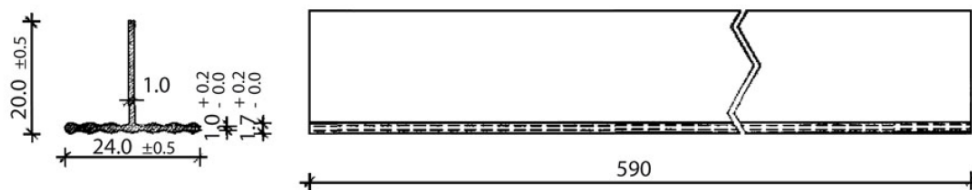
Aluminium (Al) profiles, EN AW-6060 T66 to EN 755-2: are to be used in the mechanically fixed ETICS with profiles.

The Pull-through resistance of fixings from profiles is ≥ 500 N.

Horizontal profile – "Halteleiste Alu" (dimensions in millimetres)



Vertical connection profile – "Verbindungsleiste Alu" (dimensions in millimetres)



Annex 4: Reinforcement (glass fibre mesh)

Characteristics (alkali resistance): Pass

	Description	Residual strength after ageing [N/mm]	Relative residual strength after ageing, of the strength in the as-delivered state [%]
"Armiergewebe 5x5 mm"	Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 205 g/m ² and mesh size of about 5.0 mm x 5.0 mm	≥ 20	≥ 50
"Armiergewebe 4x4 mm"	Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 160 g/m ² and mesh size of about 4.0 mm x 4.0 mm	≥ 20	≥ 50
"Panzergerewebe"	Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 335 g/m ² and mesh size of about 6.0 mm x 5.0 mm	no performance assessed	no performance assessed