Deutsches Institut für Bautechnik

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Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments

Designated according to Article 29 of Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment)

European Technical Assessment ETA-13/1038 of 27 April 2018

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Hilti screw anchor HUS3
Product family to which the construction product belongs	Concrete screw for use in concrete
Manufacturer	Hilti Aktiengesellschaft 9494 SCHAAN FÜRSTENTUM LIECHTENSTEIN
Manufacturing plant	Hilti Werke
This European Technical Assessment contains	27 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	EAD 330011-00-0601 and EAD 330232-00-0601
This version replaces	ETA-13/1038 issued on 26 January 2018

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Specific Part

1 Technical description of the product

The Hilti screw anchor HUS3 is an anchor made of galvanised steel (HUS3-H, HUS3-HF, HUS3-C, HUS3-P. HUS3-PS, HUS3-A, HUS3-I, HUS3-I Flex) of sizes 6, 8, 10 and 14. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
to static and quasi-static loading	See Annex C1 – C3
to seismic performance Category C1 and C2	See Annex C4 – C5
Displacements	See Annex C9 – C10

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1
Resistance to fire	See Annex C6 – C8

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330232-00-0601 and the European Assessment Document EAD 330011-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

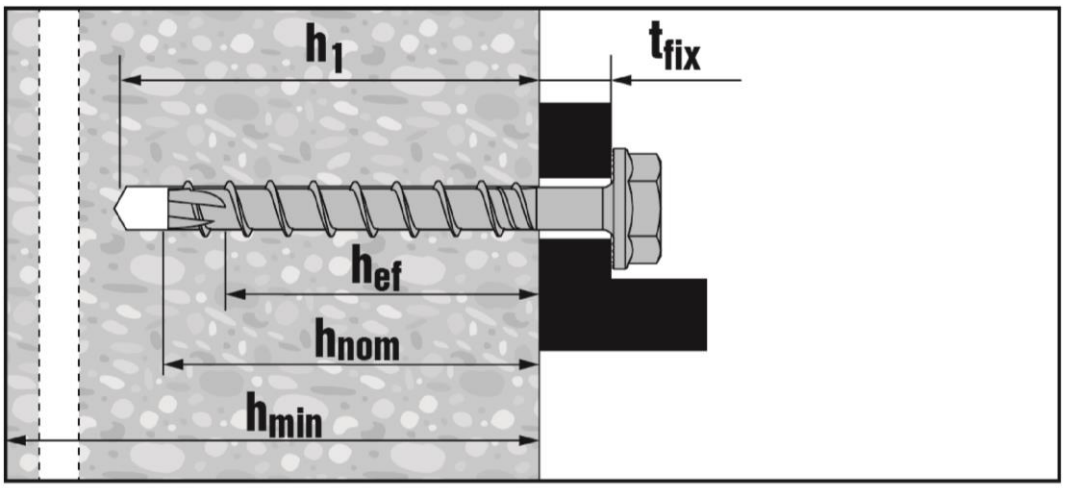
Issued in Berlin on 27 April 2018 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow
Head of Department

beglaubigt:
Lange

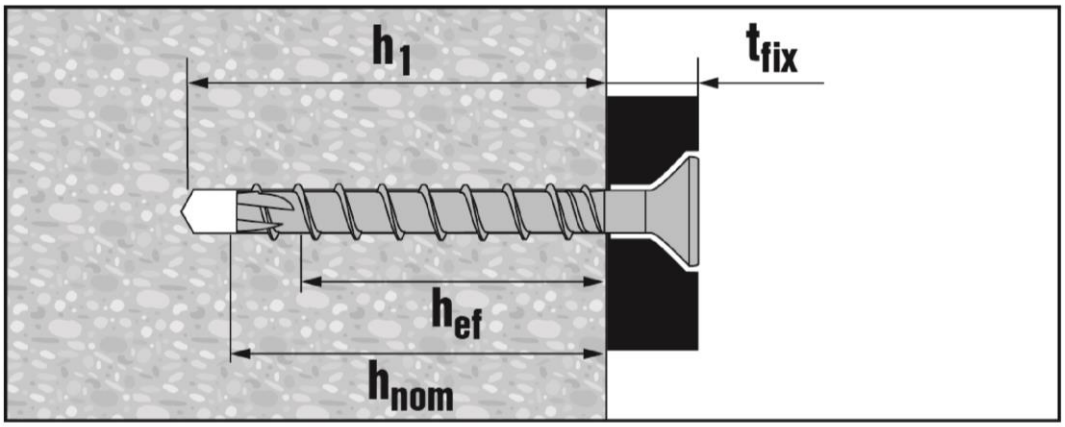
Deutsches Institut für Bautechnik

Installed condition without adjustment



HUS3-H (hexagon head configuration sizes 6, 8, 10 and 14)

HUS3-HF (hexagon head configuration sizes 8, 10 and 14)



HUS3-C (countersunk head configuration sizes 6, 8 and 10)

Hilti screw anchor HUS3	**Annex A1**
Product description Installed condition without adjustment	

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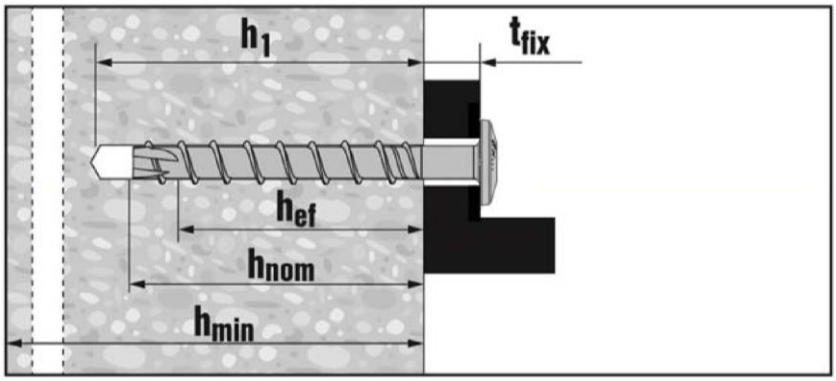
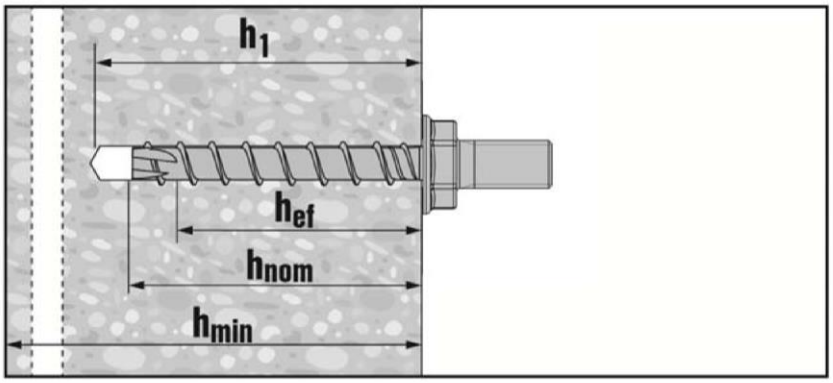
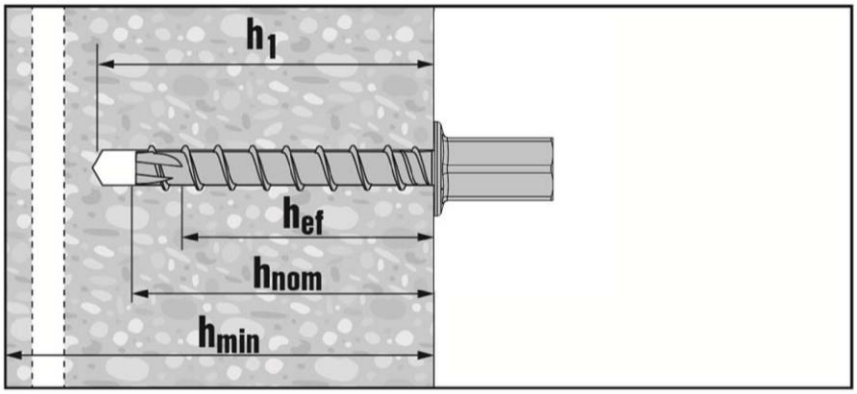
Installed condition without adjustment



HUS3-P/PS/PL (pan head configuration size 6)



HUS3-A (size 6 with external thread configuration M8 or M10)



HUS3-I (size 6 with internal thread configuration M8/M10)

Hilti screw anchor HUS3	**Annex A2**
Product description Installed condition without adjustment	

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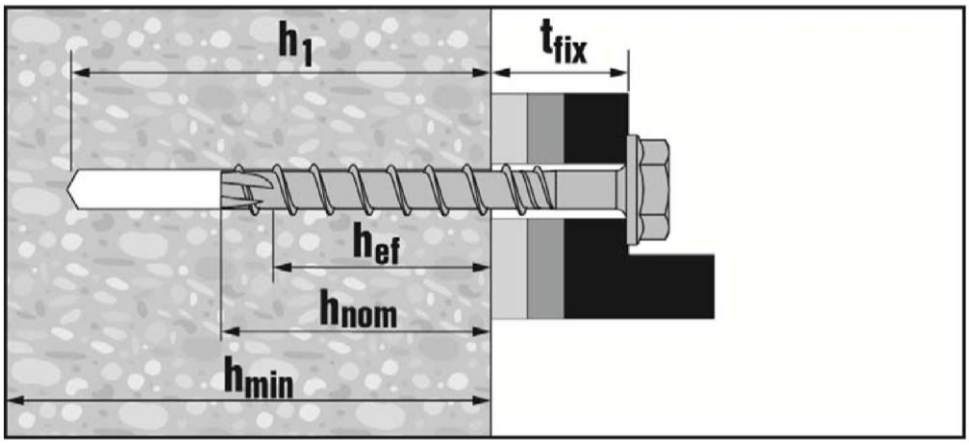
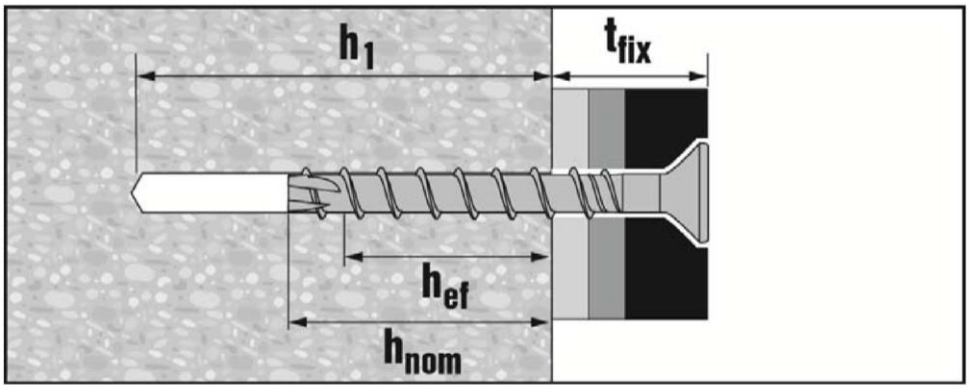
Installed condition with adjustment



HUS3-H (hexagon head configuration sizes 8, 10 – h_{nom2}, h_{nom3})

HUS3-HF (hexagon head configuration sizes 8 and 10 – h_{nom2}, h_{nom3})



HUS3-C (countersunk head configuration sizes 8 and 10 – h_{nom2}, h_{nom3})

Hilti screw anchor HUS3	**Annex A3**
Product description Installed condition with adjustment	

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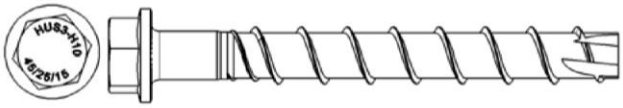
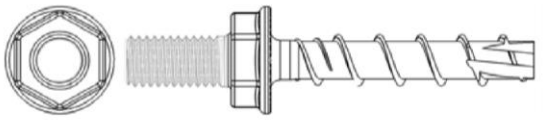
Table A1: Screw types



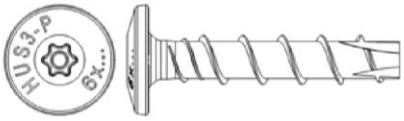
1) Hilti HUS3-H, sizes 6, 8,10 and 14, hexagonal head configuration, galvanized

2) Hilti HUS3-HF, sizes 8,10 and 14, hexagonal head configuration, multilayer coating

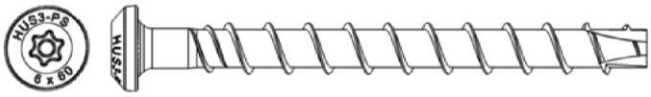
3) Hilti HUS3-C, sizes 6, 8 and 10, countersunk head configuration, galvanized



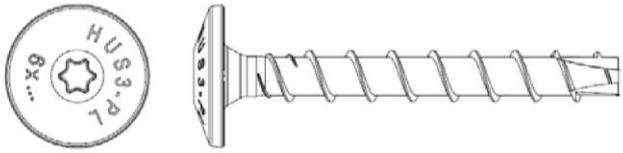
4) Hilti HUS3-A, size 6, external thread M8/16 and M10/21, galvanized



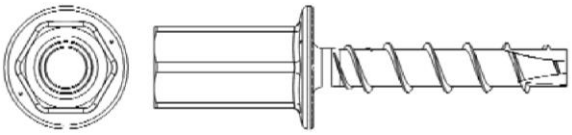
5) Hilti HUS3-P, size 6, pan head configuration, galvanized



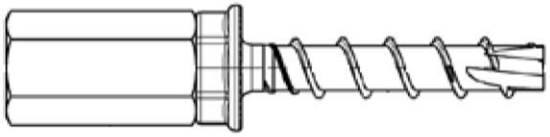
6) Hilti HUS3-PS, size 6, pan head (small) configuration, galvanized



7) Hilti HUS3-PL, size 6, pan head (large) configuration, galvanized



8) Hilti HUS3-I, size 6, internal thread M8 and M10, galvanized



9) Hilti HUS3-I Flex, size 6, galvanized, with external thread
- M8/16 preassembled with coupler M6 or M8,
- M10/21 preassembled with coupler M10 or M12

Hilti screw anchor HUS3	**Annex A4**
Production description Screw types	

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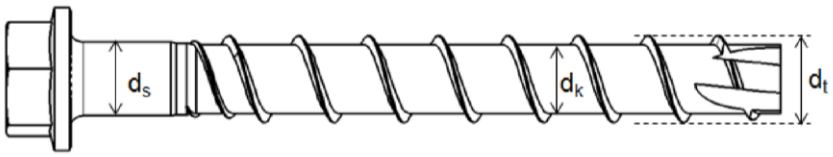
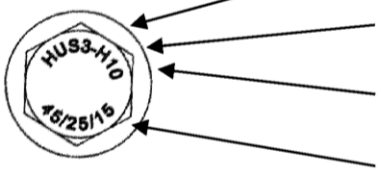
Table A2: Materials

Part	Designation	Material	
HUS3 screw anchor (all types in Table A1)	Size 6 all lengths	$f_{yk} \geq 745$ N/mm², $f_{uk} \geq 930$ N/mm²	Carbon steel Rupture elongation $A_5 \leq 8\%$
	Size 8 all lengths	$f_{yk} \geq 695$ N/mm², $f_{uk} \geq 810$ N/mm²	
	Size 10 all lengths	$f_{yk} \geq 690$ N/mm², $f_{uk} \geq 805$ N/mm²	
	Size 14 all lengths	$f_{yk} \geq 630$ N/mm², $f_{uk} \geq 730$ N/mm²	

Table A3: Fastener dimensions and marking

Fastener size HUS3			**6**	**8**			**10**			**14**		
Type			**H, C, A, P, PS, PL, I, I-Flex**	**H, HF, C**			**H, HF, C**			**H, HF**		**H**
			h_{nom}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}
Nominal embedment depth		[mm]	55	50	60	70	55	75	85	65	85	115
Threaded outer diameter	d_t	[mm]	7,85	10,30			12,40			16,85		
Core diameter	d_k	[mm]	5,85	7,85			9,90			12,95		
Shaft diameter	d_s	[mm]	6,15	8,45			10,55			13,80		
Stressed section	A_s	[mm²]	26,9	48,4			77,0			131,7		





HUS3 : Hilti Universal Screw 3rd generation

H : Hexagonal head

10 : screw diameter

45/25/15 : maximum thickness fixture $t_{fix1}/t_{fix2}/t_{fix3}$ related to the embedment depth $h_{nom1}/h_{nom2}/h_{nom3}$ (see Annex B4 and B5)

Hilti screw anchor HUS3	**Annex A5**
Production description Materials and fastener dimensions	

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Specifications of intended use

Anchorages subject to:

- Static and quasi-static loadings: all sizes and all embedment depths.
- Seismic action for performance category C1:
  HUS3-H sizes 8, 10 and 14, standard and maximum embedment depth (h_{nom2}, h_{nom3}).
  HUS3-C and HUS3-HF sizes 8 and 10, standard and maximum embedment depth (h_{nom2}, h_{nom3}).
- Seismic action for performance category C2:
  HUS3-H and HUS-HF size 10, HUS3-H size 14, maximum embedment depth h_{nom3}.
  HUS3-C size 10, maximum embedment depth h_{nom3}.
- Fire exposure: All sizes and all embedment depths.

Base materials:

- Reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013.
- Strength classes C20/25 to C50/60 according to EN 206:2013.
- Non-cracked or cracked concrete.

Use conditions (Environmental conditions):

- Anchorages subject to dry internal conditions.

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e. g. position of the fastener relative to reinforcement or to supports, etc.).
- Anchorages under static or quasi-static actions are designed in accordance with:
  FprEN 1992-4:2016 and EOTA Technical Report TR 055, 12/2016
- Anchorages under seismic actions (cracked concrete) are designed in accordance with:
  FprEN 1992-4:2016 and EOTA Technical Report TR 045, 2/2013
- Anchorages shall be positioned outside of critical regions (e.g. plastic hinges) of the concrete structure. Fastenings where shear loads act on fasteners with a lever arm, such as e.g.in stand-off installation or with a grout layer, are not covered.
- Anchorages under fire exposure are designed in accordance with:
  FprEN 1992-4:2016 and EOTA Technical Report TR 020, 4/2004
  In case of requirements to resistance to fire local spalling of the concrete cover must be avoided.
- For the HUS3-PL 6, installed as described in Table B1 (Annex B3), the characteristic resistance to shear loading of a group of two or three screws shall be limited to the characteristic value of one screw. The characteristic resistance to shear loading of a group of four or more screws shall be limited to the characteristic value of two screws.

Hilti screw anchor HUS3	**Annex B1**
Intended use Specifications	

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Specifications of intended use

Installation:

- Hammer drilling only: all sizes and all embedment depths.
- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- After installation further turning of the fastener must not be possible.
- The head of the fastener must be supported on the fixture and is not damaged.
- Adjustability according to Annex B8 for:
  HUS3-H, HUS3-HF and HUS3-C size 8 (h_{nom2} = 60 mm and h_{nom3} = 70 mm)
  HUS3-H, HUS3-HF and HUS3-C size 10 (h_{nom2} = 75 mm and h_{nom3} = 85 mm)
- Installation with Hilti filling set (HUS3-H only) according to Annex B7.

Hilti screw anchor HUS3	**Annex B2**
Intended use Specifications	

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Table B1: Installation parameters HUS3 size 6

Fastener size HUS3			**6**					
Type			**H**	**C**	**A**	**P-PS**	**I I-Flex**	**PL**
Nominal embedmenth depth	h_{nom}	[mm]	55					
Nominal drill hole diameter	d_0	[mm]	6					
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	6,40					
Clearance hole diameter	$d_f \leq$	[mm]	9					10
Wrench size (H, A, I -type)	SW	[mm]	13	-	13	-	13	-
Countersunk head diameter	d_h	[mm]	-	11,5	-	-	-	-
Torx size (C, P, PS, PL –type)	TX	-	-	30	-	30	-	30
Depth of drill hole in floor/ wall position	$h_1 \geq$	[mm]	65					
Depth of drill hole in ceiling position	$h_1 \geq$	[mm]	58					
Installation Torque	T_{inst}	[Nm]	25					
Setting tool[1)] Strength class		≥ C20/25	Hilti SIW 14 A or Hilti SIW 22 A					

[1)] Installation with other impact screw driver of equivalent power is possible.

Table B2: Installation parameters HUS3 size 8, 10 and 14

Fastener size HUS3			**8**			**10**			**14**		
Type			**H, HF, C**			**H, HF, C**			**H, HF**		**H**
			h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}
Nominal embedmenth depth	h_{nom}	[mm]	50	60	70	55	75	85	65	85	115
Nominal drill hole diameter	d_0	[mm]	8			10			14		
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	8,45			10,45			14,50		
Clearance hole diameter	$d_f \leq$	[mm]	12			14			18		
Wrench size (H, HF-type)	SW	[mm]	13			15			21		
Diameter of countersunk head	d_h	[mm]	18			21			-		
Torx size (C-type)	TX	-	45			50			-		
Depth of drill hole	$h_1 \geq$	[mm]	60	70	80	65	85	95	75	95	125
Depth of drill hole (with adjustability setting process)	$h_1 \geq$	[mm]	-	80	90	-	95	105	-		
Setting tool[1)] Strength class		C20/25	Hilti SIW 14 A or Hilti SIW 22 A or Hilti SIW 22 T-A			Hilti SIW 22 A or Hilti SIW 22 T-A			Hilti SIW 22 T-A		
		> C20/25	Hilti SIW 22 T-A								

[1)] Installation with other impact screw driver of equivalent power is possible.

Hilti screw anchor HUS3	**Annex B3**
Intended use Installation parameters	

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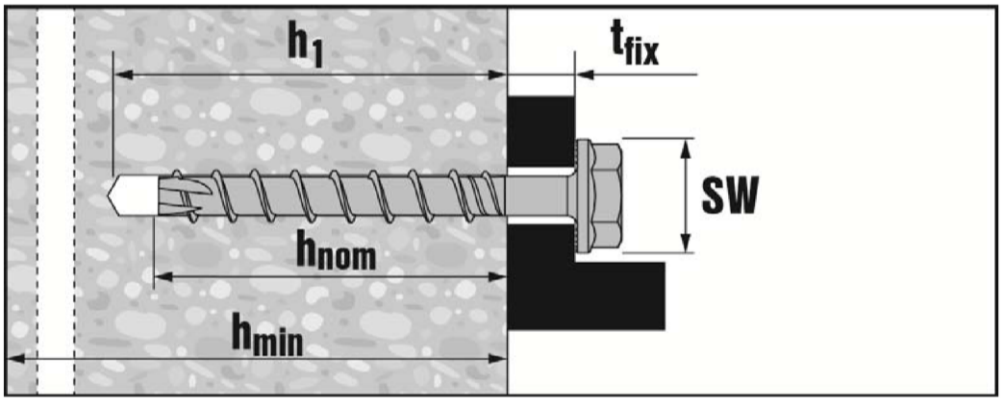
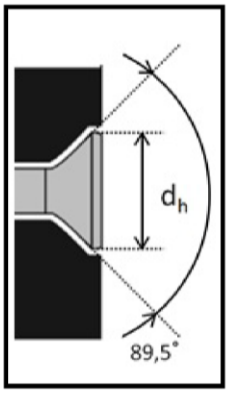
Table B3: Minimum thickness of concrete member, minimum edge distance and spacing HUS3 size 6

Fastener size HUS3				**6**
Nominal embedmenth depth		h_{nom}	[mm]	55
Minumum thickness of concrete member		h_{min}	[mm]	100
Cracked and non-cracked concrete	Minimum spacing	s_{min}	[mm]	35
	Minimum edge distance	c_{min}	[mm]	35

Table B4: Minimum thickness of concrete member, minimum edge distance and spacing HUS3 size 8, 10 and 14

Fastener size HUS3				**8**			**10**			**14**		
				h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}
Nominal embedmenth depth		h_{nom}	[mm]	50	60	70	55	75	85	65	85	115
Minumum thickness of concrete member		h_{min}	[mm]	100	100	120	100	130	140	120	160	200
Cracked and non-cracked concrete	Minimum spacing	s_{min}	[mm]	50 40 if c ≥ 50	50	50	50	50	50	60	60	60
	Minimum edge distance	c_{min}	[mm]	40	40	40	50	50	50	60	60	60





Hilti screw anchor HUS3	**Annex B4**
Intended use Minimum concrete thickness and minimum edge distance and spacing	

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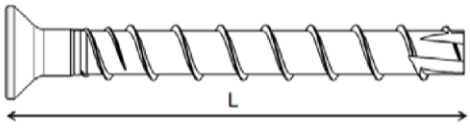
Table B5: Screw length and maximum thickness of fixture for HUS3 size 6

Fastener size	**6**					
	H	**C**	**A**	**I** I-Flex	**P**	**PS PL**
Nominal embedment depth [mm]	h_{nom} 55					
	Thickness of fixture [mm]					
Length of screw [mm]	t_{fix}	t_{fix}	t_{fix}	t_{fix}	t_{fix}	t_{fix}
55			0	0		
60	5	5			5	5
70		15				
80	25				25	
100	45					
120	65					
135			80			
155			100			
175			120			
195			140			

Table B6: Screw length and maximum thickness of fixture for HUS3-C size 8, 10

Fastener size	**8**			**10**		
Nominal embedment depth [mm]	h_{nom1} 50	h_{nom2} 60	h_{nom3} 70	h_{nom1} 55	h_{nom2} 75	h_{nom3} 85
	Thickness of fixture [mm]					
Length of screw [mm]	t_{fix1}	t_{fix2}	t_{fix3}	t_{fix1}	t_{fix2}	t_{fix3}
65	15	5	-	-	-	-
70	-	-	-	15	-	-
75	25	15	-	-	-	-
85	35	25	15	-	-	-
90	-	-	-	35	15	-
100	-	-	-	45	25	15



Hilti screw anchor HUS3	**Annex B5**
Intended use Screw length / thickness of fixture	

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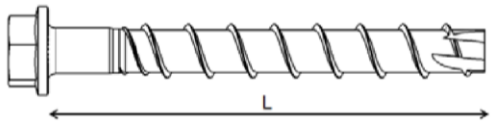
Table B7: Screw length and maximum thickness of fixture for HUS3-H, HUS3-HF[1)]

Fastener size	8			10			14		
Nominal embedment depth [mm]	h_{nom1} 50	h_{nom2} 60	h_{nom3} 70	h_{nom1} 55	h_{nom2} 75	h_{nom3} 85	h_{nom1} 65	h_{nom2} 85	h_{nom3} 115
	Thickness of fixture [mm]								
Length of screw [mm]	t_{fix1}	t_{fix2}	t_{fix3}	t_{fix1}	t_{fix2}	t_{fix3}	t_{fix1}	t_{fix2}	t_{fix3}
55	5	-	-	-	-	-	-	-	-
60	-	-	-	5	-	-	-	-	-
65	15	5	-	-	-	-	-	-	-
70	-	-	-	15	-	-	-	-	-
75	25	15	5	-	-	-	10	-	-
80	-	-	-	25	5	-	-	-	-
85	35	25	15	-	-	-	-	-	-
90	-	-	-	35	15	5	-	-	-
100	50	40	30	45	25	15	35	15	-
110	-	-	-	55	35	25	-	-	-
120	70	60	50	-	-	-	-	-	-
130	-	-	-	75	55	45	65	45	15
150	100	90	80	95	75	65	85	65	35

[1)] HUS3-HF available for size 14 with h_{nom1} and h_{nom2} only.



Hilti screw anchor HUS3

Intended use
Screw length / thickness of fixture

Annex B6

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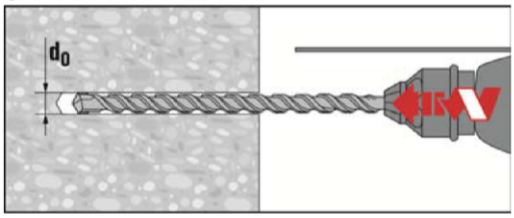
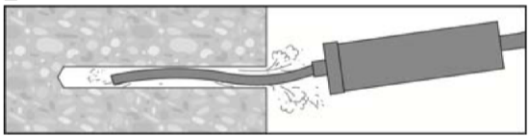
Installation instruction without adjustment

1



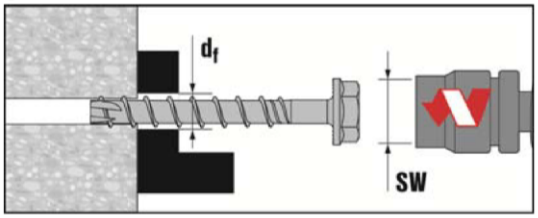
Make a cylindrical hole. If Hilti hollow drill bit TE-CD 14 is used, proceed to step 3 without additional cleaning of the drill hole

2



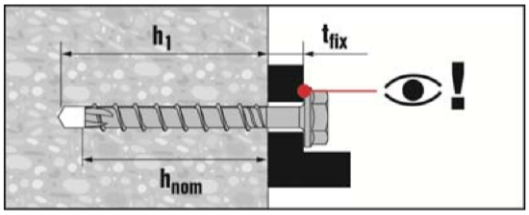
Clean the drill hole. For size 14 only, hole cleaning is not required under one of the following conditions:
- drilling is in the vertical upwards orientation; or
- drilling is in vertical downwards or horizontal directions and the drilling depth is increased by additional 3*d_0; or
- Hilti hollow drill bit TE-CD 14 is used for drilling

3



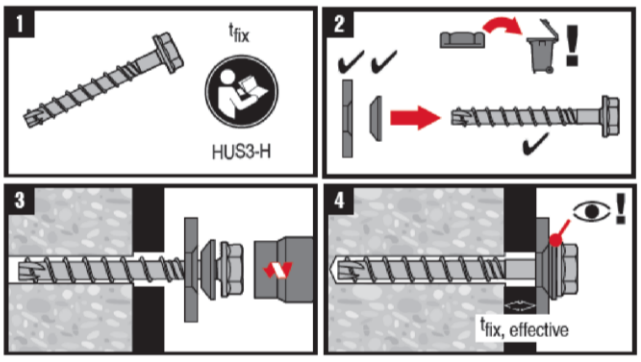
Install the screw anchor by impact screw driver (sizes 6, 8, 10 and 14) or by torque wrench (size 6)

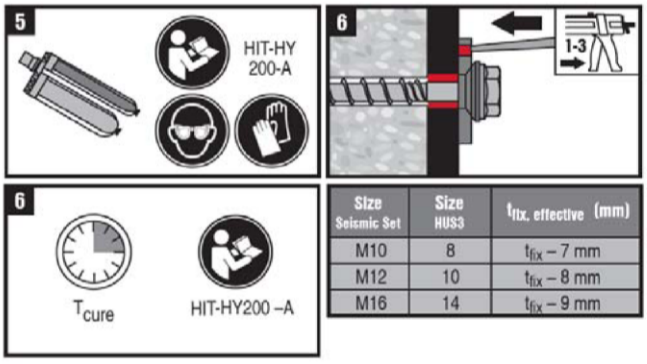
4



Ensure that the head of the fastener is fully supported on the fixture and it is not damaged

Installation instruction with Hilti seismic filling set (HUS3-H only)





Size Seismic Set	Size HUS3	$t_{fix, effective}$ (mm)
M10	8	t_{fix} – 7 mm
M12	10	t_{fix} – 8 mm
M16	14	t_{fix} – 9 mm

Hilti screw anchor HUS3	**Annex B7**
Intended use Installation instruction without adjustment Installation instruction with Hilti seismic filling set	

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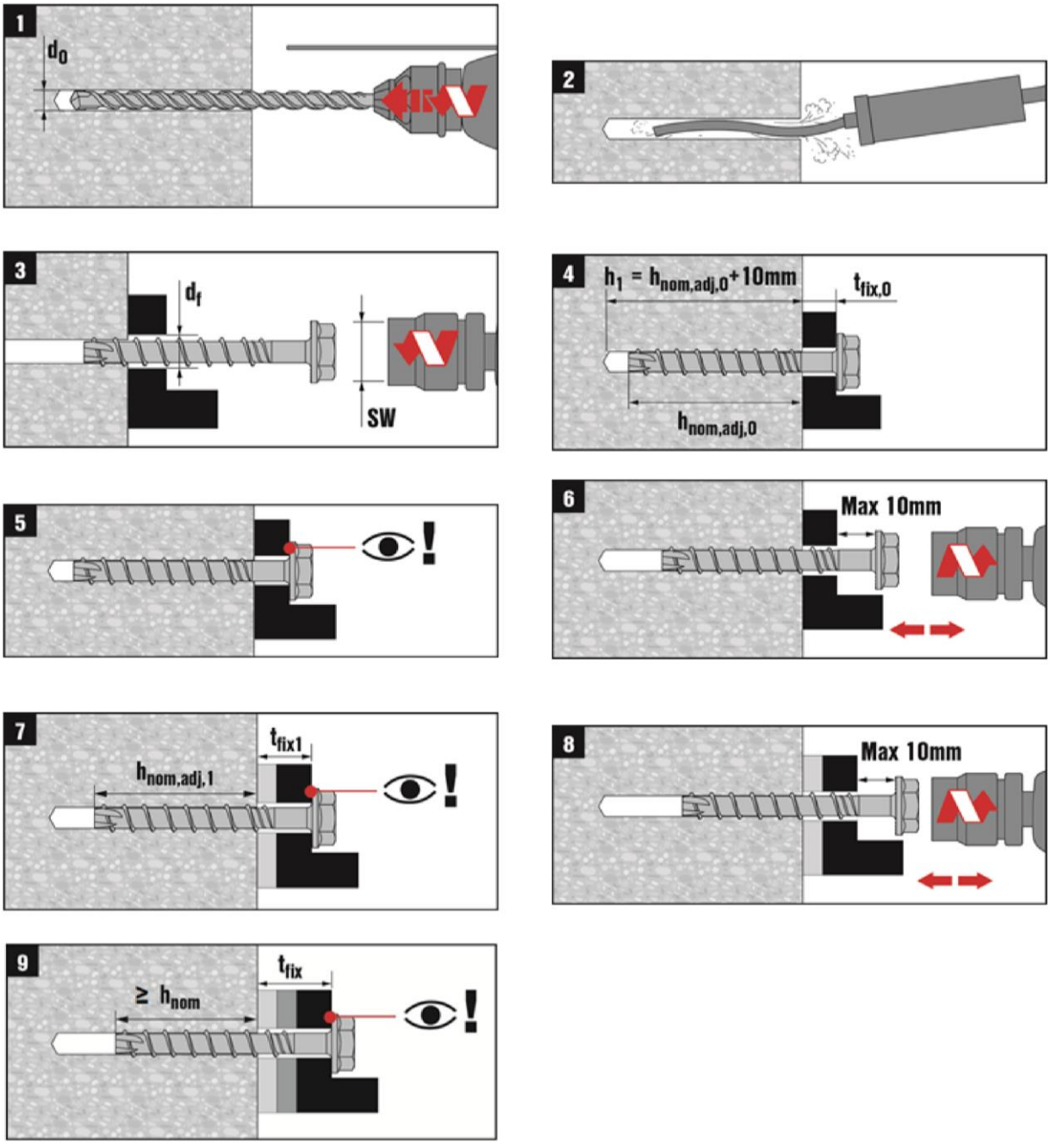
Installation instruction with adjustment



The fastener can be adjusted maximum two times.
The total allowed thickness of shims added during the adjustment process is 10mm.
The final embedment depth after adjustment process must be larger or equal than h_{nom2} or h_{nom3}.
Annex B7 shows the cases when drill hole cleaning is not required (only for size 14).

Hilti screw anchor HUS3	**Annex B8**
Intended use Installation instruction with adjustment	

Deutsches Institut für Bautechnik DIBt

Table C1: Characteristic values of resistance in case of static and quasi-static loading (size 6)

Fastener size HUS3				**6**					
Type				**H**	**C**	**A**	**I I-Flex**	**P**	**PS PL**
Nominal embedment depth		h_{nom}	[mm]	55					
Steel failure for tension and shear load									
Characteristic resistance		$N_{Rk,s}$	[kN]	24	22	24			21
Partial factor		$\gamma_{Ms,N}$ [1)]	[-]	1,4					
Characteristic resistance		$V_{Rk,s}$	[kN]	12,5					
Partial factor		$\gamma_{Ms,V}$ [1)]	[-]	1,5					
Ductility factor		k_7	[-]	0,8					
Characteristic resistance		$M^0_{Rk,s}$	[Nm]	21					
Pull-out failure									
Characteristic resistance in non-cracked concrete C20/25		$N_{Rk,p}$	[kN]	9				7,5	
Characteristic resistance in cracked concrete C20/25		$N_{Rk,p}$	[kN]	6					
Increasing factor for concrete ψ_c	C30/37		[-]	1,22					
	C40/50		[-]	1,41					
	C50/60		[-]	1,58					
Concrete cone and splitting failure									
Effective embedment depth		h_{ef}	[mm]	42					
Factor for	Cracked	$k_1 = k_{cr,N}$	[-]	7,7					
	Non-cracked	$k_1 = k_{ucr,N}$	[-]	11,0					
Concrete cone failure	Edge distance	$c_{cr,N}$	[mm]	1,5 h_{ef}					
	Spacing	$s_{cr,N}$	[mm]	3 h_{ef}					
Splitting failure	Edge distance	$c_{cr,sp}$	[mm]	63					
	Spacing	$s_{cr,sp}$	[mm]	126					
Robustness		γ_{inst}	[-]	1,2					
Concrete pry-out failure									
Pry-out factor		k_8	[-]	1,5					
Concrete edge failure									
Effective length of fastener		$l_f = h_{ef}$	[mm]	42					
Outside diameter of fastener		d_{nom}	[mm]	6					

[1)] In absence of other national regulations.

Hilti screw anchor HUS3	**Annex C1**
Performances Characteristic resistance under static and quasi-static actions	

Deutsches Institut für Bautechnik DIBt

Table C2: Characteristic values of resistance in case of static and quasi-static loading (size 8, 10, 14)

Fastener size HUS3				**8**			**10**			**14**		
				h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}
Nominal embedment depth		h_{nom}	[mm]	50	60	70	55	75	85	65	85	115
Adjustment												
Total max. thickness of adjustment layers		t_{adj}	[mm]	-	10	10	-	10	10	-	-	-
Max. number of adjustments		n_a	[-]	-	2	2	-	2	2	-	-	-
Steel failure for tension load												
Characteristic resistance		$N_{Rk,s}$	[kN]	39,2			62,2			96,6		
Partial factor		$\gamma_{Ms,N}$ [1]	[-]	1,4								
Pull-out failure												
Characteristic resistance in non-cracked concrete C20/25		$N_{Rk,p}$	[kN]	9	12	16	12	20	[2]	[2]	[2]	[2]
Characteristic resistance in cracked concrete C20/25		$N_{Rk,p}$	[kN]	6	9	12	[2]	[2]	[2]	[2]	[2]	[2]
Increasing factor for concrete ψ_c	C30/37		[-]	1,22								
	C40/50		[-]	1,41								
	C50/60		[-]	1,58								
Concrete cone and splitting failure												
Effective embedment depth		h_{ef}	[mm]	40	46,4	54,9	41,6	58,6	67,1	49,3	66,3	91,8
Factor for	Cracked	$k_1 = k_{cr,N}$	[-]	7,7								
	Non-cracked	$k_1 = k_{ucr,N}$	[-]	11,0								
Concrete cone failure	Edge distance	$c_{cr,N}$	[mm]	1,5 h_{ef}								
	Spacing	$s_{cr,N}$	[mm]	3 h_{ef}								
Splitting failure	Edge distance	$c_{cr,sp}$	[mm]	60	70	85	65	90	110	85	100	140
	Spacing	$s_{cr,sp}$	[mm]	120	140	170	130	180	220	170	200	280
Robustness		γ_{inst}	[-]	1,0								

[1] In absence of other national regulations.
[2] Pull-out failure is not decisive.

Hilti screw anchor HUS3

Performances
Characteristic resistance under static and quasi-static actions

Annex C2

Deutsches Institut für Bautechnik DIBt

Table C2 continued

Fastener size HUS3			**8**			**10**			**14**		
			h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}
Nominal embedment depth	h_{nom}	[mm]	50	60	70	55	75	85	65	85	115
Adjustment											
Total max. thickness of adjustment layers	t_{adj}	[mm]	-	10	10	-	10	10	-	-	-
Max. number of adjustments	n_a	[-]	-	2	2	-	2	2	-	-	-
Steel failure for shear load											
Characteristic resistance	$V_{Rk,s}$	[kN]	19		22	30		34	55		62
Partial factor	$\gamma_{Ms,V}$ [1)]	[-]	1,5								
Ductility factor	k_7	[-]	0,8								
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	46			92			187		
Concrete pry-out failure											
Pry-out factor	k_8	[-]	1,0	2,0		1,0	2,0				
Concrete edge failure											
Effective length of fastener	$l_f = h_{ef}$	[mm]	40	46,4	54,9	41,6	58,6	67,1	49,3	66,3	91,8
Outside diameter of fastener	d_{nom}	[mm]	8			10			14		

[1)] In absence of other national regulations.

Hilti screw anchor HUS3	**Annex C3**
Performances Characteristic resistance under static and quasi-static actions	

Deutsches Institut für Bautechnik DIBt

Table C3: Characteristic values of resistance in case of seismic performance category C1

Fastener size HUS3				**8**		**10**		**14**	
				h_{nom2}	h_{nom3}	h_{nom2}	h_{nom3}	h_{nom2}	h_{nom3}
Nominal embedment depth		h_{nom}	[mm]	60	70	75	85	85	115
Steel failure for tension and shear load									
Characteristic resistance		$N_{Rk,s,seis}$	[kN]	39,2		62,2		96,6	
Partial factor		$\gamma_{Ms,N}$ [1)]	[-]	1,4					
Characteristic resistance		$V_{Rk,s,seis}$	[kN]	11,9		16,8	17,7	22,5	34,5
Partial factor		$\gamma_{Ms,V}$ [1)]	[-]	1,5					
Pull-out failure									
Characteristic resistance in cracked concrete		$N_{Rk,p,seis}$	[kN]	9	12	[2)]	[2)]	[2)]	[2)]
Concrete cone failure									
Effective embedment depth		h_{ef}	[mm]	46,4	54,9	58,6	67,1	66,3	91,8
Concrete cone failure	Edge distance	$c_{cr,N}$	[mm]	1,5 h_{ef}					
	Spacing	$s_{cr,N}$	[mm]	3 h_{ef}					
Robustness		γ_{inst}	[-]	1,0					
Concrete pry-out failure									
Pry-out factor		k_8	[-]	2,0					
Concrete edge failure									
Effective length of fastener		$l_f = h_{ef}$	[mm]	46,4	54,9	58,6	67,1	66,3	91,8
Outside diameter of fastener		d_{nom}	[mm]	8		10		14	
Factor for annular gap Installation with Hilti seismic filling set		α_{gap}	[-]	1,0					
Installation without Hilti seismic filling set		α_{gap}	[-]	0,5					

[1)] In absence of other national regulations.
[2)] Pull-out failure is not decisive.

Hilti screw anchor HUS3

Annex C4

Performances
Characteristic resistance under seismic actions, performance category C1

Deutsches Institut für Bautechnik DIBt

Table C4: Characteristic values of resistance in case of seismic performance category C2

Fastener size HUS3				**10** h_{nom3}	**14** h_{nom3}
Nominal embedment depth		h_{nom}	[mm]	85	115
Adjustment					
Total max. thickness of adjustment layers		t_{adj}	[mm]	10	-
Max. number of adjustments		n_a	[-]	2	-
Steel failure for tension load					
Characteristic resistance		$N_{Rk,s,seis}$	[kN]	62,2	96,6
Partial factor		$\gamma_{Ms,N}$ [1)]	[-]	1,4	
Pull out failure					
Characteristic resistance in cracked concrete		$N_{Rk,p,seis}$	[kN]	9,4	17,7
Concrete cone failure					
Effective embedment depth		h_{ef}	[mm]	67,1	91,8
Concrete cone failure	Edge distance	$c_{cr,N}$	[mm]	1,5 h_{ef}	
	Spacing	$s_{cr,N}$	[mm]	3 h_{ef}	
Robustness		γ_{inst}	[-]	1,0	
Steel failure for shear load					
Installation with Hilti filling set (HUS3-H only)					
Characteristic resistance		$V_{Rk,s,seis}$	[kN]	25,6	46,5
Partial factor		$\gamma_{Ms,V}$ [1)]	[-]	1,5	
Installation without Hilti filling set					
Characteristic resistance		$V_{Rk,s,seis}$	[kN]	17,7	34,4
Partial factor		$\gamma_{Ms,V}$ [1)]	[-]	1,5	
Concrete pry-out failure					
Pry-out factor		k_8	[-]	2,0	
Concrete edge failure					
Effective length of fastener		$l_f = h_{ef}$	[mm]	67,1	91,8
Outside diameter of fastener		d_{nom}	[mm]	10	14
Factor for annular gap Installation with Hilti seismic filling set		α_{gap}	[-]	1,0	
Installation without Hilti seismic filling set		α_{gap}	[-]	0,5	

1) In absence of other national regulations.

Hilti screw anchor HUS3	**Annex C5**
Performances Characteristic resistance under seismic actions, performance category C2	

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Table C5: Characteristic resistance under fire exposure

Fastener HUS3				**6**						
Type				**H**	**C**	**A**	**I** **I-Flex**	**P**	**PS** **PL**
Nominal embedment depth		h_{nom}	[mm]	55					
Steel failure for tension and shear load ($F_{Rk,s,fi} = N_{Rk,s,fi} = V_{Rk,s,fi}$)									
Characteristic resistance	R30	$F_{Rk,s,fi}$	[kN]	1,6					
	R60	$F_{Rk,s,fi}$	[kN]	1,2					
	R90	$F_{Rk,s,fi}$	[kN]	0,8					
	R120	$F_{Rk,s,fi}$	[kN]	0,7					
	R30	$M^0_{Rk,s,fi}$	[Nm]	1,4					
	R60	$M^0_{Rk,s,fi}$	[Nm]	1,1					
	R90	$M^0_{Rk,s,fi}$	[Nm]	0,7					
	R120	$M^0_{Rk,s,fi}$	[Nm]	0,6					
Pull-out failure									
Characteristic resistance	R30 R60 R90	$N_{Rk,p,fi}$	[kN]	1,5					
	R120	$N_{Rk,p,fi}$	[kN]	1,2					
Concrete cone failure									
Characteristic resistance	R30 R60 R90	$N^0_{Rk,c,fi}$	[kN]	1,8					
	R120	$N^0_{Rk,c,fi}$	[kN]	1,5					
Edge distance									
	R30 to R120	$c_{cr,fi}$	[mm]	2 h_{ef}					
In case of fire attack from more than one side, the minimum edge distance shall be ≥ 300 mm.									
Fastener spacing									
	R30 to R120	$s_{cr,fi}$	[mm]	2 $c_{cr,fi}$					
Concrete pry-out failure									
	R30 to R120	k_8	[-]	1,5					
The anchorage depth has to be increased for wet concrete by at least 30 mm compared to the given value.									

Hilti screw anchor HUS3	**Annex C6**
Performances Characteristic resistance under fire exposure	

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Table C6: Characteristic resistance under fire exposure

Fastener HUS3-H and HUS3-HF				**8**			**10**			**14**		
				h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}
Nominal embedment depth		h_{nom}	[mm]	50	60	70	55	75	85	65	85	115
Steel failure for tension and shear load ($F_{Rk,s,fi} = N_{Rk,s,fi} = V_{Rk,s,fi}$)												
Characteristic resistance	R30	$F_{Rk,s,fi}$	[kN]	3,2	3,5	3,8	6,1	6,2		10,4	10,6	
	R60	$F_{Rk,s,fi}$	[kN]	2,4	2,6	2,8	4,6	4,7		7,8	8,1	
	R90	$F_{Rk,s,fi}$	[kN]	1,6	1,6	1,9	3,1	3,2		5,3	5,5	
	R120	$F_{Rk,s,fi}$	[kN]	1,2	1,2	1,5	2,4	2,5		4,0	4,3	
	R30	$M^0_{Rk,s,fi}$	[Nm]	3,8	4,1	4,4	9,1	9,2		20,4	20,6	
	R60	$M^0_{Rk,s,fi}$	[Nm]	2,8	3,0	3,4	6,9	7,0		15,4	15,7	
	R90	$M^0_{Rk,s,fi}$	[Nm]	1,9	1,9	2,3	4,6	4,8		10,4	10,7	
	R120	$M^0_{Rk,s,fi}$	[Nm]	1,5	1,4	1,7	3,5	3,7		7,9	8,3	
Pull-out failure												
Characteristic resistance	R30 R60 R90	$N_{Rk,p,fi}$	[kN]	1,5	2,3	3,0	2,4	4,0	4,9	3,1	4,8	7,8
	R120	$N_{Rk,p,fi}$	[kN]	1,2	1,8	2,4	1,9	3,2	3,9	2,5	3,8	6,3
Concrete cone failure												
Characteristic resistance	R30 R60 R90	$N^0_{Rk,c,fi}$	[kN]	1,8	2,6	4,0	2,0	4,7	6,6	3,0	6,4	14,4
	R120	$N^0_{Rk,c,fi}$	[kN]	1,4	2,1	3,2	1,6	3,8	5,3	2,4	5,1	11,5
Edge distance												
R30 to R120		$c_{cr,fi}$	[mm]	$2\ h_{ef}$								
In case of fire attack from more than one side, the minimum edge distance shall be ≥ 300 mm.												
Fastener spacing												
R30 to R120		$s_{cr,fi}$	[mm]	$2\ c_{cr,fi}$								
Concrete pry-out failure												
R30 to R120		k_8	[-]	1,0	2,0		1,0	2,0				
The anchorage depth has to be increased for wet concrete by at least 30 mm compared to the given value.												

Hilti screw anchor HUS3

Performances
Characteristic resistance under fire exposure

Annex C7

Deutsches Institut für Bautechnik DIBt

Table C7: Characteristic resistance under fire exposure

Fastener HUS3-C				**8**			**10**		
				h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}
Nominal embedment depth		h_{nom}	[mm]	50	60	70	55	75	85
Steel failure for tension and shear load ($F_{Rk,s,fi} = N_{Rk,s,fi} = V_{Rk,s,fi}$)									
Characteristic resistance	R30	$F_{Rk,s,fi}$	[kN]	0,5			1,2		
	R60	$F_{Rk,s,fi}$	[kN]	0,4			1,0		
	R90	$F_{Rk,s,fi}$	[kN]	0,3			0,8		
	R120	$F_{Rk,s,fi}$	[kN]	0,2			0,6		
	R30	$M^0_{Rk,s,fi}$	[Nm]	0,6			1,7		
	R60	$M^0_{Rk,s,fi}$	[Nm]	0,5			1,5		
	R90	$M^0_{Rk,s,fi}$	[Nm]	0,4			1,1		
	R120	$M^0_{Rk,s,fi}$	[Nm]	0,3			0,9		
Pull-out failure									
Characteristic resistance	R30 R60 R90	$N_{Rk,p,fi}$	[kN]	1,5	2,3	3,0	2,4	4,0	5,0
	R120	$N_{Rk,p,fi}$	[kN]	1,2	1,8	2,4	1,9	3,2	4,0
Concrete cone failure									
Characteristic resistance	R30 R60 R90	$N^0_{Rk,c,fi}$	[kN]	1,8	2,6	4,0	2,0	4,7	6,6
	R120	$N^0_{Rk,c,fi}$	[kN]	1,5	2,1	3,2	1,6	3,8	5,3
Edge distance									
	R30 to R120	$c_{cr,fi}$	[mm]	2 h_{ef}					
In case of fire attack from more than one side, the minimum edge distance shall be ≥ 300 mm.									
Fastener spacing									
	R30 to R120	$s_{cr,fi}$	[mm]	2 $c_{cr,fi}$					
Concrete pry-out failure									
	R30 to R120	k_8	[-]	1,0	2,0		1,0	2,0	
The anchorage depth has to be increased for wet concrete by at least 30 mm compared to the given value.									

Hilti screw anchor HUS3	**Annex C8**
Performances Characteristic resistance under fire exposure	

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Table C8: Displacements under tension loads

Fastener size HUS3				**6**	
Type				**H, C, A, I**	**P, PS, PL**
Nominal embedment depth		h_{nom}	[mm]	55	
Cracked concrete C20/25 to C50/60	Tension Load	N	[kN]	2,4	
	Displacement	δ_{N0}	[mm]	0,1	
		$\delta_{N\infty}$	[mm]	0,6	
		$\delta_{N,seis}$	[mm]	-	
Non-cracked concrete C20/25 to C50/60	Tension Load	N	[kN]	3,6	3,0
	Displacement	δ_{N0}	[mm]	0,2	
		$\delta_{N\infty}$	[mm]	0,3	

Table C9: Displacements under tension loads

Fastener size HUS3				**8**			**10**			**14**		
				h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}
Nominal embedment depth			[mm]	50	60	70	55	75	85	65	85	115
Cracked concrete C20/25 to C50/60	Tension Load	N	[kN]	4,3	5,7	7,6	5,7	9,5	13,2	8,3	13,0	21,2
	Displacement	δ_{N0}	[mm]	0,3	0,4	0,3	0,4	0,4	0,4	0,6	0,5	0,5
		$\delta_{N\infty}$	[mm]	0,7	0,7	0,6	0,4	0,4	0,5	0,9	1,2	1,0
		$\delta_{N,seis}$	[mm]	-	-	0,6	-	-	0,9	-	-	1,3
Non-cracked concrete C20/25 to C50/60	Tension Load	N	[kN]	6,6	8,9	11,8	8,7	14,8	20,5	12,9	20,1	32,8
	Displacement	δ_{N0}	[mm]	0,1	0,2	0,1	0,1	0,1	0,1	0,1	0,2	0,3
		$\delta_{N\infty}$	[mm]	0,3			0,2			0,5		

Table C10: Displacements under shear loads

Fastener size HUS3				**6**	**8**			**10**			**14**		
				h_{nom}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}
Nominal embedment depth			[mm]	55	50	60	70	55	75	85	65	85	115
Cracked concrete C20/25 to C50/60	Shear Load	V	[kN]	6,0	8,1			13,3			21,4		
	Displacement	δ_{V0}	[mm]	1,9	2,5	3,4	2,9	3,8	3,7	3,2	3,6	3,2	2,4
		$\delta_{V\infty}$	[mm]	2,8	3,7	5,1	4,4	5,7	5,5	4,9	5,4	6,9	3,5
		$\delta_{V,seis}$	[mm]	-	-	-	0,6	-	-	0,9	-	-	1,3

Hilti screw anchor HUS3

Performances
Displacement values in case of static and quasi-static loading

Annex C9

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Table C11: Displacements under tension load for seismic performance category C2

Fastener size HUS3			**10** h_{nom3}	**14** h_{nom3}
Nominal embedment depth			85	115
Displacement DLS	$\delta_{N,seis\ (DLS)}$	[mm]	0,57	1,43
Displacement ULS	$\delta_{N,seis\ (ULS)}$	[mm]	2,08	4,32

Table C12: Displacements under shear load for seismic performance category C2

Fastener size HUS3			**10** h_{nom3}	**14** h_{nom3}
Nominal embedment depth			85	115
Installation with Hilti filling set (HUS3-H only)				
Displacement DLS	$\delta_{V,seis\ (DLS)}$	[mm]	1,80	2,52
Displacement ULS	$\delta_{V,seis\ (ULS)}$	[mm]	4,03	6,79
Installation without Hilti filling set				
Displacement DLS	$\delta_{V,seis\ (DLS)}$	[mm]	4,15	4,93
Displacement ULS	$\delta_{V,seis\ (ULS)}$	[mm]	6,15	9,14

Hilti screw anchor HUS3	**Annex C10**
Performances Displacement values in case of seismic performance category C2	