Deutsches Institut für Bautechnik

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Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments

Designated according to Article 29 of Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment)

European Technical Assessment

ETA-13/0149 of 27 March 2018

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	TILCA Highload Anchor SZ
Product family to which the construction product belongs	Mechanical anchor for use in concrete
Manufacturer	EFCO Befestigungstechnik AG Grabenstraße 1 8606 NÄNIKON SCHWEIZ
Manufacturing plant	Werk 1, Deutschland
This European Technical Assessment contains	20 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	EAD 330232-00-0601

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Specific Part

1 Technical description of the product

The TILCA Highload Anchor SZ is an anchor made of galvanised steel or made of stainless steel which is placed into a drilled hole and anchored by torque-controlled expansion. The following anchor types are covered:

- Anchor type SZ-B with threaded bolt,
- Anchor type SZ-S with hexagon head screw,
- Anchor type SZ-SK with countersunk washer and countersunk screw.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for static and quasi-static loading	See Annex C1 to C5
Characteristic resistance for seismic performance category C1 and C2	See Annex C6 to C7
Displacements under tension and shear loads	See Annex C9 and C10

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1
Resistance to fire	See Annex C8

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330232-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 27 March 2018 by Deutsches Institut für Bautechnik

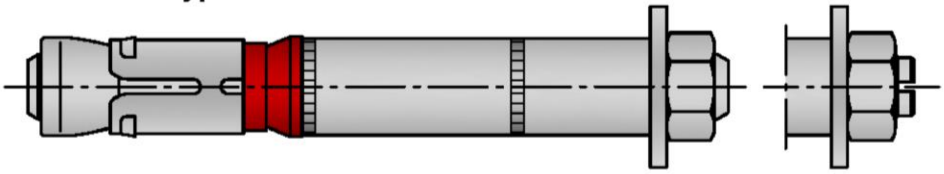
BD Dipl.-Ing. Andreas Kummerow
Head of Department

beglaubigt:
Baderschneider

Deutsches Institut für Bautechnik

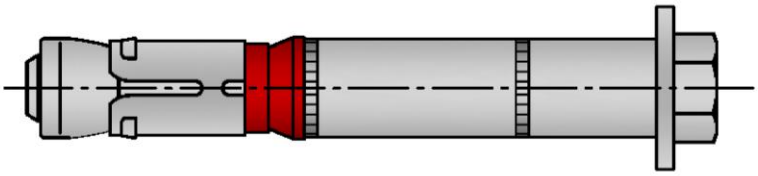
TILCA Highload Anchor SZ

Anchor type SZ-B with threaded bolt



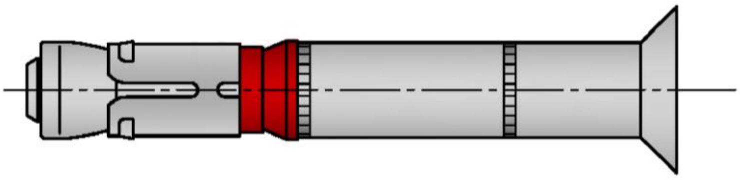
SZ-B (M6-M24)
SZ-B (M8-M16) A4

Anchor type SZ-S with hexagon head screw



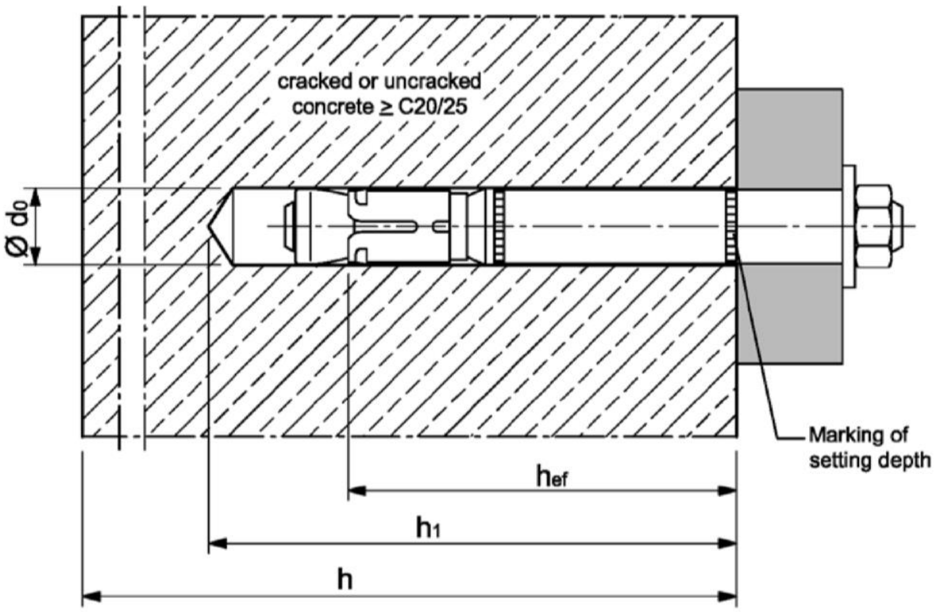
SZ-S (M6-M24)
SZ-S (M8-M16) A4

Anchor type SZ-SK with countersunk washer and countersunk screw

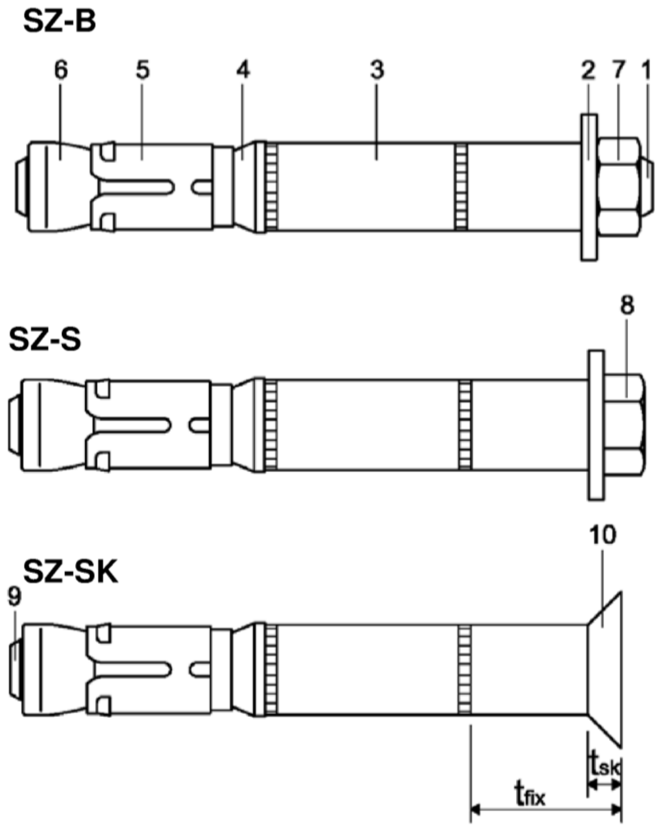


SZ-SK (M6-M12)
SZ-SK (M8-M12) A4

Installation condition



TILCA Highload Anchor SZ	Annex A1
Product description Product and installation situation	



Marking:

expansion sleeve:
- Identifying mark of manufacturing plant ◇
- additional marking of stainless steel A4 — A4
- Anchor identity (alternatively on distance sleeve) — SZ
- size of thread (alternatively on distance sleeve) — M10

Distance sleeve:
- Diameter — 15
- max. thickness of fixture — 25
- additional marking for countersunk version — SK

marking on the washer of anchor size SZ 24/M16L — L

Table A1: Designation of anchor parts and materials

Part	Designation	Materials galvanised ≥ 5 µm, acc. to EN ISO 4042:1999	Stainless steel A4
1	Threaded bolt	Steel, Strength class 8.8, EN ISO 898-1:2013	Stainless steel, 1.4401, 1.4404 or 1.4571, EN 10088:2014
2	Washer	Steel, EN 10139:2016	Stainless steel, EN 10088:2014
3	Distance sleeve	Steel tube EN 10305-2:2016, EN 10305-3:2016;	Steel tube stainless steel, 1.4401, 1.4404 or 1.4571; EN 10217-7:2014, EN 10216-5:2013
4	Ring	Polyethylene	Polyethylene
5	Expansion sleeve	Steel, EN 10139:2016	Stainless steel, 1.4401, 1.4404 or 1.4571, EN 10088:2014
6	Threaded cone	Steel EN 10083-2:2006	Stainless steel, 1.4401, 1.4404 or 1.4571, EN 10088:2014
7	Hexagon nut	Steel, Strength class 8, EN ISO 898-2:2012	Stainless steel, strength class 70, EN ISO 3506-2:2009
8	Hexagon head screw	Steel, Strength class 8.8, EN ISO 898-1:2013	Stainless steel, strength class 70, EN ISO 3506-1:2009
9	Countersunk screw	Steel, Strength class 8.8, EN ISO 898-1:2013	Stainless steel, strength class 70, EN ISO 3506-1:2009
10	Countersunk washer	Steel, EN 10083-2:2006	Stainless steel, 1.4401, 1.4404 or 1.4571, EN 10088:2014, zinc plated

TILCA Highload Anchor SZ

Product description
Marking and materials

Annex A2

Deutsches Institut für Bautechnik DIBt

Specification of intended use

TILCA Highload Anchor SZ, steel zinc plated	10/M6	12/M8	15/M10	18/M12	24/M16	24/ M16L	28/M20	32/M24
Static or quasi-static action	✓							
Seismic action (SZ-B and SZ-S)	-	C1 + C2						
Seismic action (SZ-SK)	-	C1 + C2			-			
Fire exposure	R 30 … R 120							

TILCA Highload Anchor SZ, stainless steel A4	12/M8	15/M10	18/M12	24/M16
Static or quasi-static action	✓			
Seismic action (SZ-B and SZ-S)	C1 + C2			
Seismic action (SZ-SK)	C1 + C2			-
Fire exposure	R30 … R120			

Base materials:
- Cracked and uncracked concrete
- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000
- Strength classes C20/25 to C50/60 according to EN 206-1:2000

Use conditions (Environmental conditions):
- Structures subject to dry internal conditions (zinc plated steel or stainless steel).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal conditions, if no particular aggressive conditions exist (stainless steel).

  Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used.)

Design:
- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages under static or quasi-static actions, seismic actions and under fire exposure are designed in accordance with FprEN 1992-4:2016 and TR 055.

Installation:
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application.
- Anchor installation such that the effective anchorage depth is complied with. This compliance is ensured when the embedment mark of the anchor does no more exceed the concrete surface.
- Use as supplied by the manufacturer without replacing individual parts.
- Drilling of hole only by hammer drilling (use of vacuum drill bits is admissible)

TILCA Highload Anchor SZ

Intended use
Specification of intended use

Annex B1

Installation instructions

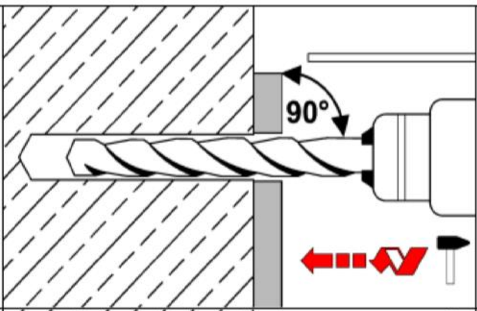
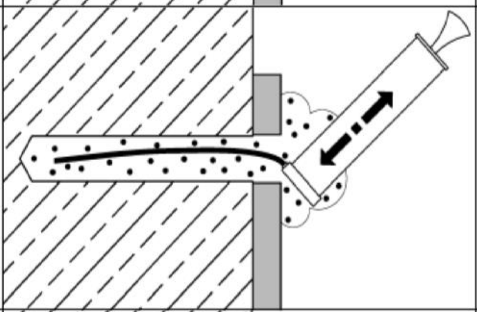
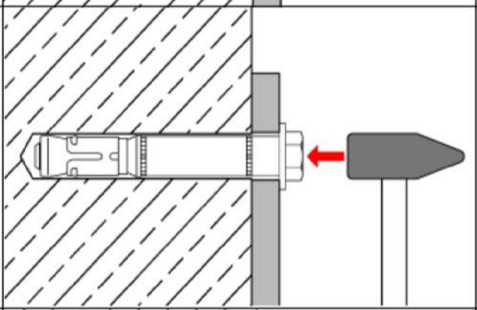
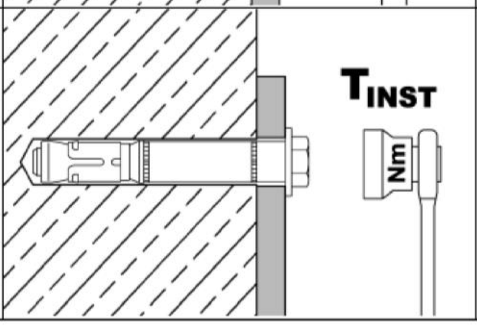
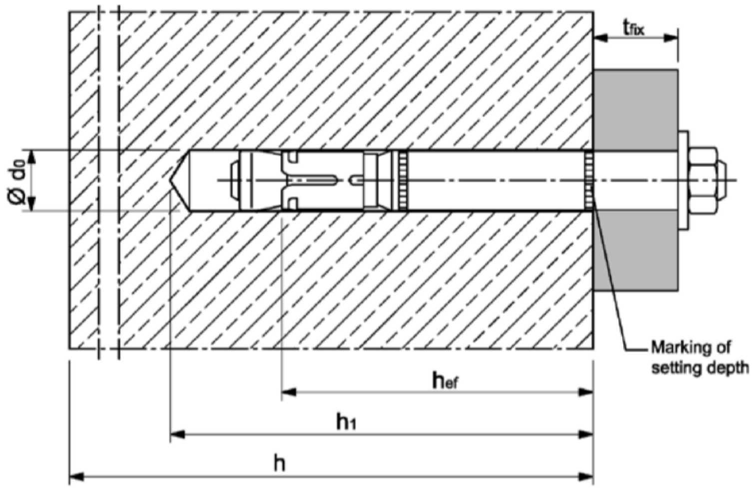
1		Drill hole perpendicular to concrete surface. If using a vacuum drill bit, proceed with step 3.
2		Blow out dust. Alternatively vacuum clean down to the bottom of the hole.
3		Drive in anchor.
4		Apply installation torque T_{inst} by using calibrated torque wrench.

Table B1: Installation parameters, steel zinc plated

Anchor size			**10/M6**	**12/ M8**	**15/ M10**	**18/ M12**	**24/ M16**	**24/ M16L**	**28/ M20**	**32/ M24**
Size of thread		[-]	M6	M8	M10	M12	M16	M16	M20	M24
Effective anchorage depth	h_{ef}	[mm]	50	60	71	80	100	115	125	150
Nominal diameter of drill bit	$d_0 =$	[mm]	10	12	15	18	24	24	28	32
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	10,45	12,5	15,5	18,5	24,55	24,55	28,55	32,7
Depth of drill hole	$h_1 \geq$	[mm]	65	80	95	105	130	145	160	180
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	12	14	17	20	26	26	31	35
Thickness of countersunk washer SZ-SK	t_{sk}	[mm]	4	5	6	7	-	-	-	-
Minimum thickness of fixture SZ-SK	$t_{fix\ min}$ [2]	[mm]	8	10	14	18	-	-	-	-
Installation torque	T_{inst} (SZ-B, SZ-S)	[Nm]	15	30	50	80	160	160	280	280
	T_{inst} (SZ-SK)	[Nm]	10	25	55	70	-	-	-	-
Minimum thickness of member	h_{min}	[mm]	100	120	140	160	200	230	250	300
Minimum spacing [1) 3)] cracked concrete	s_{min}	[mm]	50	50	60	70	100	100	125	150
	for $c \geq$	[mm]	50	80	120	140	180	180	300	300
Minimum edge distance [1) 3)] cracked concrete	c_{min}	[mm]	50	55	60	70	100	100	180	150
	for $s \geq$	[mm]	50	100	120	160	220	220	540	300
Minimum spacing [1) 3)] uncracked concrete	s_{min}	[mm]	50	60	60	70	100	100	125	150
	for $c \geq$	[mm]	80	100	120	140	180	180	300	300
Minimum edge distance [1) 3)] uncracked concrete	c_{min}	[mm]	50	60	60	70	100	100	180	150
	for $s \geq$	[mm]	100	120	120	160	220	220	540	300

1) Intermediate values by linear interpolation
2) Depending on the existing shear load, the thickness of the fixture may be reduced to the thickness of the countersunk washer t_{sk} (see Annex A2). It must be verified that the present shear load can be transferred completely into the distance sleeve (bearing of hole).
3) For fire exposure from more than one side $c \geq 300$ mm or $c_{min} \geq 300$ mm applies.



TILCA Highload Anchor SZ

Intended use
Installation parameters, **steel zinc plated**

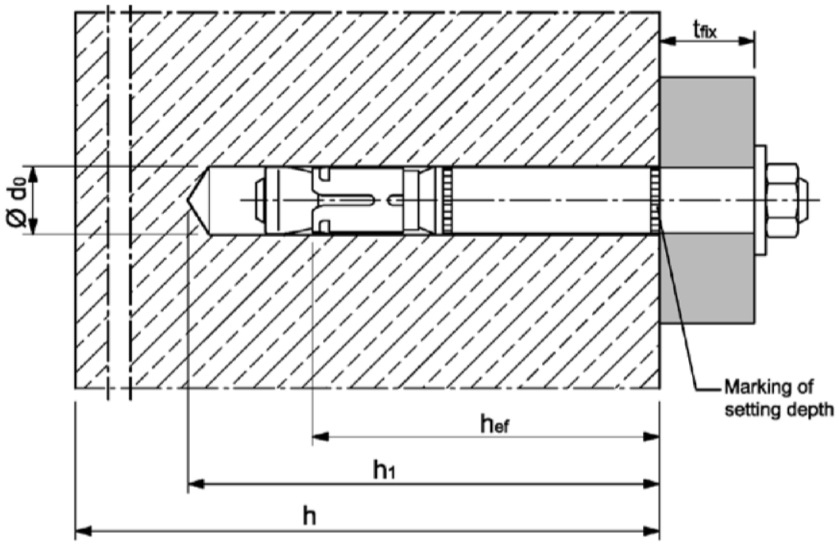
Annex B3

Deutsches Institut für Bautechnik DIBt

Table B2: Installation parameters, stainless steel A4

Anchor size			12/M8	15/M10	18/M12	24/M16
Size of thread		[-]	M8	M10	M12	M16
Effective anchorage depth	h_{ef}	[mm]	60	71	80	100
Nominal diameter of drill bit	$d_0 =$	[mm]	12	15	18	24
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	12,5	15,5	18,5	24,55
Depth of drill hole	$h_1 \geq$	[mm]	80	95	105	130
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	14	17	20	26
Thickness of countersunk washer SZ-SK	t_{sk}	[mm]	5	6	7	-
Minimum thickness of fixture SZ-SK	$t_{fix\ min}$ 2)	[mm]	10	14	18	-
Installation torque	T_{inst} (SZ-B)	[Nm]	35	55	90	170
	T_{inst} (SZ-S)	[Nm]	30	50	80	170
	T_{inst} (SZ-SK)	[Nm]	17,5	42,5	50	-
Minimum thickness of member	h_{min}	[mm]	120	140	160	200
Minimum spacing 1) 3)	s_{min}	[mm]	50	60	70	80
cracked concrete	for $c \geq$	[mm]	80	120	140	180
Minimum edge distance 1) 3)	c_{min}	[mm]	50	60	70	80
cracked concrete	for $s \geq$	[mm]	80	120	160	200
Minimum spacing 1) 3)	s_{min}	[mm]	50	60	70	80
uncracked concrete	for $c \geq$	[mm]	80	120	140	180
Minimum edge distance 1) 3)	c_{min}	[mm]	50	85	70	180
uncracked concrete	for $s \geq$	[mm]	80	185	160	80

1) Intermediate values by linear interpolation
2) Depending on the existing shear load, the thickness of the fixture may be reduced to the thickness of the countersunk washer t_{sk} (see Annex A2). It must be verified that the present shear load can be transferred completely into the distance sleeve (bearing of hole).
3) For fire exposure from more than one side $c \geq 300$ mm or $c_{min} \geq 300$ mm applies.



TILCA Highload Anchor SZ	Annex B4
Intended use Installation parameters, **stainless steel A4**	

Table C1: Characteristic values for **tension load, cracked concrete,** static or quasi-static action**, steel zinc plated**

Anchor size			**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/ M16L**	**28/M20**	**32/M24**
Installation safety factor	γ_{inst}	[-]	1,0							
Steel failure										
Characteristic resistance	$N_{Rk,s}$	[kN]	16	29	46	67	126	126	196	282
Partial safety factor	γ_{Ms}	[-]	1,5							
Pull-out failure										
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5	12	16	[1]	[1]	[1]	[1]	[1]
Increasing factor for $N_{Rk,p}$	ψ_C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$							
Concrete cone failure										
Effective anchorage depth	h_{ef}	[mm]	50	60	71	80	100	115	125	150
Factor k_1 =	$k_{cr,N}$	[-]	7,7							

[1] Pull-out is not decisive

Table C2: Characteristic values for **tension load**, **cracked concrete,** static or quasi-static action**, stainless steel A4**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Installation safety factor	γ_{inst}	[-]	1,0			
Steel failure						
SZ-B						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial safety factor	γ_{Ms}	[-]	1,5			
SZ-S and SZ-SK						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial safety factor	γ_{Ms}	[-]	1,87			
Pull-out failure						
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	9	16	[1]	[1]
Increasing factor for $N_{Rk,p}$	ψ_C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$			
Concrete cone failure						
Effective anchorage depth	h_{ef}	[mm]	60	71	80	100
Factor k_1 =	$k_{cr,N}$	[-]	7,7			

[1] Pull-out is not decisive

Table C3: Characteristic values for **tension load, uncracked concrete**, static or quasi-static action, **steel zinc plated**

Anchor size			**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/ M16L**	**28/M20**	**32/M24**
Installation safety factor	γ_{inst}	[-]	1,0							
Steel failure										
Characteristic resistance	$N_{Rk,s}$	[kN]	16	29	46	67	126	126	196	282
Partial safety factor	γ_{Ms}	[-]	1,5							
Pull-out failure										
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	[1]	20	[1]	[1]	[1]	[1]	[1]	[1]
Increasing factor for $N_{Rk,p}$	ψ_C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$							
Splitting failure (The higher resistance of case 1 and case 2 may be applied)										
Case 1										
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	12	16	25	30	40	70	50	70
Edge distance	$c_{cr,sp}$	[mm]	1,5 h_{ef}							
Increasing factor for $N^0_{Rk,sp}$	ψ_C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$							
Case 2										
Characteristic resistance in uncracked concrete	$N^0_{Rk,sp}$	[kN]	min $\{N_{Rk,p}; N^0_{Rk,c}\}$							
Edge distance	$c_{cr,sp}$	[mm]	2,5 h_{ef}					1,5 h_{ef}	2,5 h_{ef}	2 h_{ef}
Concrete cone failure										
Effective Anchorage depth	h_{ef}	[mm]	50	60	71	80	100	115	125	150
Edge distance	$c_{cr,N}$	[mm]	1,5 h_{ef}							
Factor k_1 =	$k_{ucr,N}$	[-]	11,0							

[1] Pull-out is not decisive

TILCA Highload Anchor SZ	**Annex C2**
Performance Characteristic values for **tension load**, **uncracked concrete,** static or quasi-static action, **steel zinc plated**	

Table C4: Characteristic values for **tension load, uncracked concrete**, static or quasi-static action, **stainless steel A4**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Installation safety factor	γ_{inst}	[-]	1,0			
Steel failure						
SZ-B						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial safety factor	γ_{Ms}	[-]	1,5			
SZ-S and SZ-SK						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial safety factor	γ_{Ms}	[-]	1,87			
Pull-out failure						
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	16	25	35	1)
Increasing factor for $N_{Rk,p}$	ψ_C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$			
Splitting failure						
Edge distance	$c_{cr,sp}$	[mm]	180	235	265	300
Concrete cone failure						
Effective anchorage depth	h_{ef}	[mm]	60	71	80	100
Edge distance	$c_{cr,N}$	[mm]	1,5 h_{ef}			
Factor k_1 =	$k_{ucr,N}$	[-]	11,0			

1) Pull-out is not decisive.

TILCA Highload Anchor SZ	**Annex C3**
Performance Characteristic values for **tension loads, uncracked concrete,** static or quasi-static action, **stainless steel A4**	

Table C5: Characteristic values of **shear load,** static or quasi-static action, **steel zinc plated**

Anchor size			10/M6	12/M8	15/M10	18/M12	24/M16	24/ M16L	28/M20	32/M24
Steel failure without lever arm										
SZ-B										
Characteristic resistance	$V^0_{Rk,s}$	[kN]	16	25	36	63	91	91	122	200
Factor	k_7	[-]	1,0							
SZ-S and SZ-SK										
Characteristic resistance	$V^0_{Rk,s}$	[kN]	18	30	48	73	126	126	150	200
Factor	k_7	[-]	1,0							
Partial safety factor	γ_{Ms}	[-]	1,25							
Steel failure with lever arm										
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	12	30	60	105	266	266	519	898
Partial safety factor	γ_{Ms}	[-]	1,25							
Concrete pry-out failure										
Factor	k_8	[-]	1,8	2,0						
Concrete edge failure										
Effective length of anchor in shear loading	l_f	[mm]	50	60	71	80	100	115	125	150
Outside diameter of anchor	d_{nom}	[mm]	10	12	15	18	24	24	28	32

TILCA Highload Anchor SZ

Performance
Characteristic values for **shear load**, static or quasi-static action,
steel zinc plated

Annex C4

Table C6: Characteristic values for **shear load**, static or quasi-static action, **stainless steel A4**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Steel failure without lever arm						
Characteristic resistance	$V^0_{Rk,s}$	[kN]	24	37	62	92
SZ-B						
Factor	k_7	[-]	1,0			
Partial safety factor	γ_{Ms}	[-]	1,25			
SZ-S						
Factor	k_7	[-]	1,0			
Partial safety factor	γ_{Ms}	[-]	1,36			
SZ-SK						
Factor	k_7	[-]	0,8			-
Partial safety factor	γ_{Ms}	[-]	1,36			-
Steel failure with lever arm						
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	26	52	92	232
SZ-B						
Partial safety factor	γ_{Ms}	[-]	1,25			
SZ-S and SZ-SK						
Partial safety factor	γ_{Ms}	[-]	1,56			
Concrete pry-out failure						
Factor	k_8	[-]	2,0			
Concrete edge failure						
Effective length of anchor in shear loading	l_f	[mm]	60	71	80	100
Outside diameter of anchor	d_{nom}	[mm]	12	15	18	24

Table C7: Characteristic values for **seismic action, Category C1 and C2, steel zinc plated**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/M16L**	**28/M20**	**32/M24**
Tension load									
Installation safety factor	γ_{inst}	[-]	1,0						
Steel failure									
Characteristic tension resistance category **C1**	$N_{Rk,s,eq,C1}$	[kN]	29	46	67	126	126	196	280
Characteristic tension resistance category **C2**	$N_{Rk,s,eq,C2}$	[kN]	29	46	67	126	126	196	280
Partial safety factor	γ_{Ms}	[-]	1,5						
Pull-out failure									
Characteristic tension resistance category **C1**	$N_{Rk,p,eq,C1}$	[kN]	12	16	25	36	44,4	50,3	63,3
Characteristic tension resistance category **C2**	$N_{Rk,p,eq,C2}$	[kN]	5,4	16,4	22,6	29,0	41,2	43,6	63,3
Shear load									
Steel failure without lever arm									
SZ-B									
Characteristic shear resistance category **C1**	$V_{Rk,s,eq,C1}$	[kN]	18,0	27,1	43,4	51,9	51,9	96,4	160,1
Characteristic shear resistance category **C2**	$V_{Rk,s,eq,C2}$	[kN]	12,7	20,5	31,5	50,1	50,1	67,1	108,1
SZ-S									
Characteristic shear resistance category **C1**	$V_{Rk,s,eq,C1}$	[kN]	18,0	27,1	43,4	51,9	51,9	96,4	160,1
Characteristic shear resistance category **C2**	$V_{Rk,s,eq,C2}$	[kN]	12,7	20,5	31,5	69,3	69,3	67,1	108,1
SZ-SK									
Characteristic shear resistance category **C1**	$V_{Rk,s,eq,C1}$	[kN]	25,2	36,5	50,4	-	-	-	-
Characteristic shear resistance category **C2**	$V_{Rk,s,eq,C2}$	[kN]	19,2	29,3	39,4	-	-	-	-
Partial safety factor	γ_{Ms}	[-]	1,25						

TILCA Highload Anchor SZ

Performance
Characteristic values for **seismic action, steel zinc plated**

Annex C6

Table C8: Characteristic values for **seismic action, Category C1 and C2, stainless steel A4**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Tension load						
Installation safety factor	γ_{inst}	[-]	1,0			
Steel failure						
Characteristic tension resistance, category **C1**	$N_{Rk,s,eq,C1}$	[kN]	26	41	60	110
Characteristic tension resistance, category **C2**	$N_{Rk,s,eq,C2}$	[kN]	26	41	60	110
Partial safety factor **SZ-B**	γ_{Ms}	[-]	1,5			
Partial safety factor **SZ-S and SZ-SK**	γ_{Ms}	[-]	1,87			
Pull-out failure						
Characteristic tension resistance, category **C1**	$N_{Rk,p,eq,C1}$	[kN]	9	16	26	36
Characteristic tension resistance, category **C2**	$N_{Rk,p,eq,C2}$	[kN]	4,8	16,5	24,8	44,5
Shear load						
Steel failure without lever arm						
SZ-B						
Characteristic shear resistance, category **C1**	$V_{Rk,s,eq,C1}$	[kN]	9,6	13,3	25,4	75,4
Characteristic shear resistance, category **C2**	$V_{Rk,s,eq,C2}$	[kN]	9,7	14,0	18,0	32,2
Partial safety factor	γ_{Ms}	[-]	1,25			
SZ-S						
Characteristic shear resistance, category **C1**	$V_{Rk,s,eq,C1}$	[kN]	9,6	13,3	25,4	75,4
Characteristic shear resistance, category **C2**	$V_{Rk,s,eq,C2}$	[kN]	9,7	14,0	18,0	32,2
Partial safety factor	γ_{Ms}	[-]	1,36			
SZ-SK						
Characteristic shear resistance, category **C1**	$V_{Rk,s,eq,C1}$	[kN]	11,5	23,3	31,6	-
Characteristic shear resistance, category **C2**	$V_{Rk,s,eq,C2}$	[kN]	10,8	17,4	15,4	-
Partial safety factor	γ_{Ms}	[-]	1,36			-

TILCA Highload Anchor SZ

Performance
Characteristic values for **seismic action, stainless steel A4**

Annex C7

Table C9: Characteristic values under **fire exposure** in cracked and uncracked concrete C20/25 to C50/60

Anchor size				10/M6	12/M8	15/M10	18/M12	24/M16	24/ M16L	28/M20	32/M24
Tension load											
Steel failure											
Steel zinc plated											
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	1,0	1,9	4,3	6,3	11,6		18,3	26,3
	R60			0,8	1,5	3,2	4,6	8,6		13,5	19,5
	R90			0,6	1,0	2,1	3,0	5,0		7,7	12,6
	R120			0,4	0,8	1,5	2,0	3,1		4,9	9,2
Stainless steel A4											
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	-	6,1	10,2	15,7	29,2	-	-	-
	R60			-	4,4	7,3	11,1	20,6	-	-	-
	R90			-	2,6	4,3	6,4	12,0	-	-	-
	R120			-	1,8	2,8	4,1	7,7	-	-	-
Shear load											
Steel failure without lever arm											
Steel zinc plated											
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	1,0	1,9	4,3	6,3	11,6		18,3	26,3
	R60			0,8	1,5	3,2	4,6	8,6		13,5	19,5
	R90			0,6	1,0	2,1	3,0	5,0		7,7	12,6
	R120			0,4	0,8	1,5	2,0	3,1		4,9	9,2
Stainless steel A4											
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	-	14,3	22,7	32,8	61,0	-	-	-
	R60			-	11,1	17,6	25,5	47,5	-	-	-
	R90			-	7,9	12,6	18,3	34,0	-	-	-
	R120			-	6,3	10,0	14,6	27,2	-	-	-
Steel failure with lever arm											
Steel zinc plated											
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	0,8	2,0	5,6	9,7	24,8		42,4	83,6
	R60			0,6	1,5	4,1	7,2	18,3		29,8	61,9
	R90			0,4	1,0	2,7	4,7	11,9		17,1	40,1
	R120			0,3	0,8	1,9	3,1	6,6		10,7	29,2
Stainless steel A4											
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	-	6,2	13,2	24,4	61,8	-	-	-
	R60			-	4,5	9,4	17,2	43,6	-	-	-
	R90			-	2,7	5,6	10,0	25,3	-	-	-
	R120			-	1,8	3,6	6,4	16,2	-	-	-

If pull-out is not decisive in equation D.4 and D.5, FprEN 1992-4:2016 $N_{Rk,p}$ must be replaced by $N^0_{Rk,c}$.

TILCA Highload Anchor SZ

Performance
Characteristic values under **fire exposure**

Annex C8

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Table C10: Displacements under tension and shear load, **steel zinc plated**

Anchor size			**10/ M6**	**12/ M8**	**15/ M10**	**18/ M12**	**24/ M16**	**24 /M16L**	**28/ M20**	**32/ M24**
Tension load										
Tension load in cracked concrete	N	[kN]	2,4	5,7	7,6	12,3	17,1	21,1	24	26,2
Displacement	δ_{N0}	[mm]	0,5	0,5	0,5	0,7	0,8	0,7	0,9	1,4
	$\delta_{N\infty}$	[mm]	2,0	2,0	1,3	1,3	1,3	1,3	1,4	1,9
Tension load in uncracked concrete	N	[kN]	8,5	9,5	14,3	17,2	24	29,6	34	43
Displacement	δ_{N0}	[mm]	0,8	1,0	1,1			1,3	0,3	0,7
	$\delta_{N\infty}$	[mm]	3,4		1,7			2,3	1,4	0,7
Seismic action C2										
Displacement for DLS	$\delta_{N,eq\ (DLS)}$	[mm]	-	3,3	3,0	5,0	3,0	3,0	4,0	5,3
Displacement for ULS	$\delta_{N,eq\ (ULS)}$	[mm]	-	12,2	11,3	16,0	9,2	9,2	13,8	12,4
Shear load										
SZ-B										
Shear load in cracked and uncracked concrete	V	[kN]	9,1	14	20,7	35,1	52,1	52,1	77	86,6
Displacement	δ_{V0}	[mm]	2,5	2,1	2,7	3,0	5,1	5,1	4,3	10,5
	$\delta_{V\infty}$	[mm]	3,8	3,1	4,1	4,5	7,6	7,6	6,5	15,8
Seismic action C2										
Displacement for DLS	$\delta_{V,eq\ (DLS)}$	[mm]	-	2,3	3,1	3,0	2,6	2,6	1,6	6,1
Displacement for ULS	$\delta_{V,eq\ (ULS)}$	[mm]	-	4,8	6,4	6,1	6,6	6,6	4,8	9,5
SZ-S										
Shear load in cracked and uncracked concrete	V	[kN]	10,1	17,1	27,5	41,5	72	72	77	86,6
Displacement	δ_{V0}	[mm]	2,9	2,5	3,6	3,5	7,0	7,0	4,3	10,5
	$\delta_{V\infty}$	[mm]	4,4	3,8	5,4	5,3	10,5	10,5	6,5	15,8
Seismic action C2										
Displacement for DLS	$\delta_{V,eq\ (DLS)}$	[mm]	-	2,3	3,1	3,0	3,3	3,3	1,6	6,1
Displacement for ULS	$\delta_{V,eq\ (ULS)}$	[mm]	-	4,8	6,4	6,1	8,2	8,2	4,8	9,5
SZ-SK										
Shear load in cracked and uncracked concrete	V	[kN]	10,1	17,1	27,5	41,5	-	-	-	-
Displacement	δ_{V0}	[mm]	2,9	2,5	3,6	3,5	-	-	-	-
	$\delta_{V\infty}$	[mm]	4,4	3,8	5,4	5,3	-	-	-	-
Seismic action C2										
Displacement for DLS	$\delta_{V,eq\ (DLS)}$	[mm]	-	3,1	3,9	3,9	-	-	-	-
Displacement for ULS	$\delta_{V,eq\ (ULS)}$	[mm]	-	10,2	11,8	13,0	-	-	-	-

TILCA Highload Anchor SZ

Performance
Displacements under tension and shear load, **steel zinc plated**

Annex C9

Table C11: Displacements under tension and shear load, **stainless steel A4**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Tension load						
Tension load in cracked concrete	N	[kN]	4,3	7,6	12,1	17,0
Displacement	δ_{N0}	[mm]	0,5	0,5	1,3	0,5
	$\delta_{N\infty}$	[mm]	1,2	1,6	1,8	1,6
Tension load in uncracked concrete	N	[kN]	7,6	11,9	16,7	24,1
Displacement	δ_{N0}	[mm]	0,2	0,3	1,2	1,5
	$\delta_{N\infty}$	[mm]	1,1	1,1	1,1	1,1
Seismic action C2						
Displacement for DLS	$\delta_{N,eq\,(DLS)}$	[mm]	4,7	4,5	4,3	4,9
Displacement for ULS	$\delta_{N,eq\,(ULS)}$	[mm]	13,3	12,7	9,7	10,1
Shear load						
Shear load in cracked concrete	V	[kN]	13,9	21,1	34,7	50,8
Displacement	δ_{V0}	[mm]	3,4	4,9	4,8	6,7
	$\delta_{V\infty}$	[mm]	5,1	7,4	7,1	10,1
Seismic action C2						
SZ-B, SZ-S						
Displacement for DLS	$\delta_{V,eq(DLS)}$	[mm]	2,8	3,1	2,6	3,3
Displacement for ULS	$\delta_{V,eq\,(ULS)}$	[mm]	5,6	5,8	5,0	6,9
SZ-SK						
Displacement for DLS	$\delta_{V,eq(DLS)}$	[mm]	2,5	2,8	2,9	-
Displacement for ULS	$\delta_{V,eq\,(ULS)}$	[mm]	5,8	5,9	6,9	-