

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

**ETA-17/0443**  
**of 11 July 2018**

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

"NovoPorta Premio ..."

Product family  
to which the construction product belongs

Internal fire resisting and/or smoke control single and  
double leaf doorsets made of steel

Manufacturer

Novoform GmbH  
Schüttensteiner Straße 26  
46419 Isselburg-Werth  
DEUTSCHLAND

Manufacturing plant

Novoform Riexinger Türenwerke GmbH  
Industriestraße  
74336 Brackenheim  
DEUTSCHLAND  
Novoform GmbH  
Schüttensteiner Straße 26  
46419 Isselburg-Werth

This European Technical Assessment  
contains

36 pages including 31 annexes which form an integral  
part of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

EAD 020029-00-1102

This version replaces

ETA-17/0443 issued on 7 July 2017

**European Technical Assessment**

**ETA-17/0443**

English translation prepared by DIBt

**Page 2 of 36 | 11 July 2018**

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## Specific Part

### 1 Technical description of the product

Internal fire resisting and/or smoke control single or double leaf doorsets (pivot doorsets)

"NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>200</sub>",

"NovoPorta Premio EI<sub>2</sub> 60-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 60-C5 S<sub>200</sub>",

"NovoPorta Premio EI<sub>2</sub> 90-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 90-C5 S<sub>200</sub>"

- made of steel - are the subject of this ETA.

The products involve those which are used manually, opening and self-closing as a normal mode of operation. They can also be normally held open but self-close in the event of fire or smoke.

The fire resisting and/or smoke control doorsets shall be designed:

- using steel plates featuring fire-resistant inlays
- with building hardware,
- with or without flush over panel or transom panel (with or without glazing) and contained within a single perimeter frame for inclusion in a single aperture,
- with or without any vision panel(s) in the doorsets leaf or leave(s),
- with a three-sided permanently elastic seal and a permanently elastic middle rebate seal additionally in the event of double leaf doorsets (for fire resistance),
- with a three-sided permanently elastic seal and a permanently elastic middle rebate seal additionally in the event of double leaf doorsets in conjunction with a soil liner (for smoke control).

Single leaf fire resisting and/or smoke control doorsets - without flush over panel or transom panel - are verified at levels other than the floor level (i.e. at increased heights). These doorsets in the area of the frame of the leaf have to be designed with a four-sided permanently elastic seal to prevent smoke from penetrating. The lower edge of the leaf and the frame has to be designed like the upper edge if need be.

The system setup of the product "NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>200</sub>" is given in Annexes A2 to A15.

The system setup of the product "NovoPorta Premio EI<sub>2</sub> 60-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 60-C5 S<sub>200</sub>" is given in Annexes B2 to B6.

The system setup of the product "NovoPorta Premio EI<sub>2</sub> 90-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 90-C5 S<sub>200</sub>" is given in Annexes A2 to A15.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

Fire resisting and/or smoke control doorsets are used internally as closures in fire resisting walls and/or for escape routes.

The products can be used as internal fire resisting and/or smoke control single and double leaf doorsets in internal walls.

The verifications and assessment methods on which this European Technical Assessment is based lead the assumption of working life of the fire resisting and/or smoke control doorsets of 15 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1) - not applicable

#### 3.2 Safety in case of fire (BWR 2)

| Essential characteristic                             | Performance   |
|--|---|
| Reaction to fire of components<br>acc. to EN 13501-1 | Steel plate A1<br>Insulation A1<br>Glazing A1 to E<br>Gypsum plaster board A2<br>Sealing A2<br>Polyurethane foam B1<br>Intumescent material E   |
| Resistance to fire acc. to EN 13501-2                | El <sub>2</sub> 30 "NovoPorta Premio El <sub>2</sub> 30-C5 S <sub>a</sub> "<br>El <sub>2</sub> 60 "NovoPorta Premio El <sub>2</sub> 60-C5 S <sub>a</sub> "<br>El <sub>2</sub> 90 "NovoPorta Premio El <sub>2</sub> 90-C5 S <sub>a</sub> " |
| Smoke control acc. to EN 13501-2                     | S <sub>a</sub> / S <sub>200</sub> "NovoPorta Premio El <sub>2</sub> 30-C5 S <sub>200</sub> "<br>"NovoPorta Premio El <sub>2</sub> 60-C5 S <sub>200</sub> "<br>"NovoPorta Premio El <sub>2</sub> 90-C5 S <sub>200</sub> "                  |

#### 3.3 Hygiene, health and the environment (BWR 3) - not applicable

#### 3.4 Safety and accessibility in use (BWR 4)

| Essential characteristic  | Performance             |
|---|-------------------------|
| Self-closing acc. to EN 13501-2   | C                       |
| Ability to release  | "released"              |
| Durability of the ability to release  | "release maintained"    |
| Durability of self-closing against degradation (cycling testing) acc. to EN 13501-2 | 5                       |
| Durability of self-closing against ageing (corrosion)                               | "achieved"              |
| Impact resistance acc. to EN 13049  | 5                       |
| Strength requirements   | No performance assessed |

#### 3.5 Protection against noise (BWR 5)

| Essential characteristic  | Performance  |
|---|--|
| Direct airborne sound<br>insulation index<br>acc. to EN ISO 717-1 | Single leaf door Rw (C;Cw) = 23 (-1;-3) to Rw (C;Cw) = 44 (-3;-9)<br>Double leaf door Rw (C;Cw) = 22 (-1;-3) to Rw (C;Cw) = 43 (-3;-9) |

**3.6 Energy economy and heat retention (BWR 6) - not applicable**

**3.7 Sustainable use of natural resources (BWR 7)**

For the sustainable use of natural resources no performance was investigated for this product.

**4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

In accordance with EAD No. 020029-00-1102, the applicable European legal act is: 1999/93/EU.

The system to be applied is: 1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 11 July 2018 by Deutsches Institut für Bautechnik

Prof. Gunter Hoppe  
Head of Department

*beglaubigt:*  
Pritzkow

**"NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>a</sub>"**  
**"NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>200</sub>"**

**Annex A1**

Internal fire resisting and/or smoke control single or double leaf doorsets (pivot doorsets) "NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>200</sub>" are to be used manually, opening and self-closing as a normal mode of operation. They can also be normally held open but self-close in the event of fire or smoke.

The fire resisting and/or smoke control doorsets are made of steel plates and fire-resistant inlays with building hardware. They may be designed with or without any vision panel(s) in the doorsets leaf or leave(s).

The products shall be designed with or without flush over panel or transom panel (with or without glazing) and contained within a single perimeter frame for inclusion in a single aperture.

Fire resisting doorsets are made with a three-sided permanently elastic seal and a permanently elastic middle rebate seal additionally in the event of double leaf doorsets.

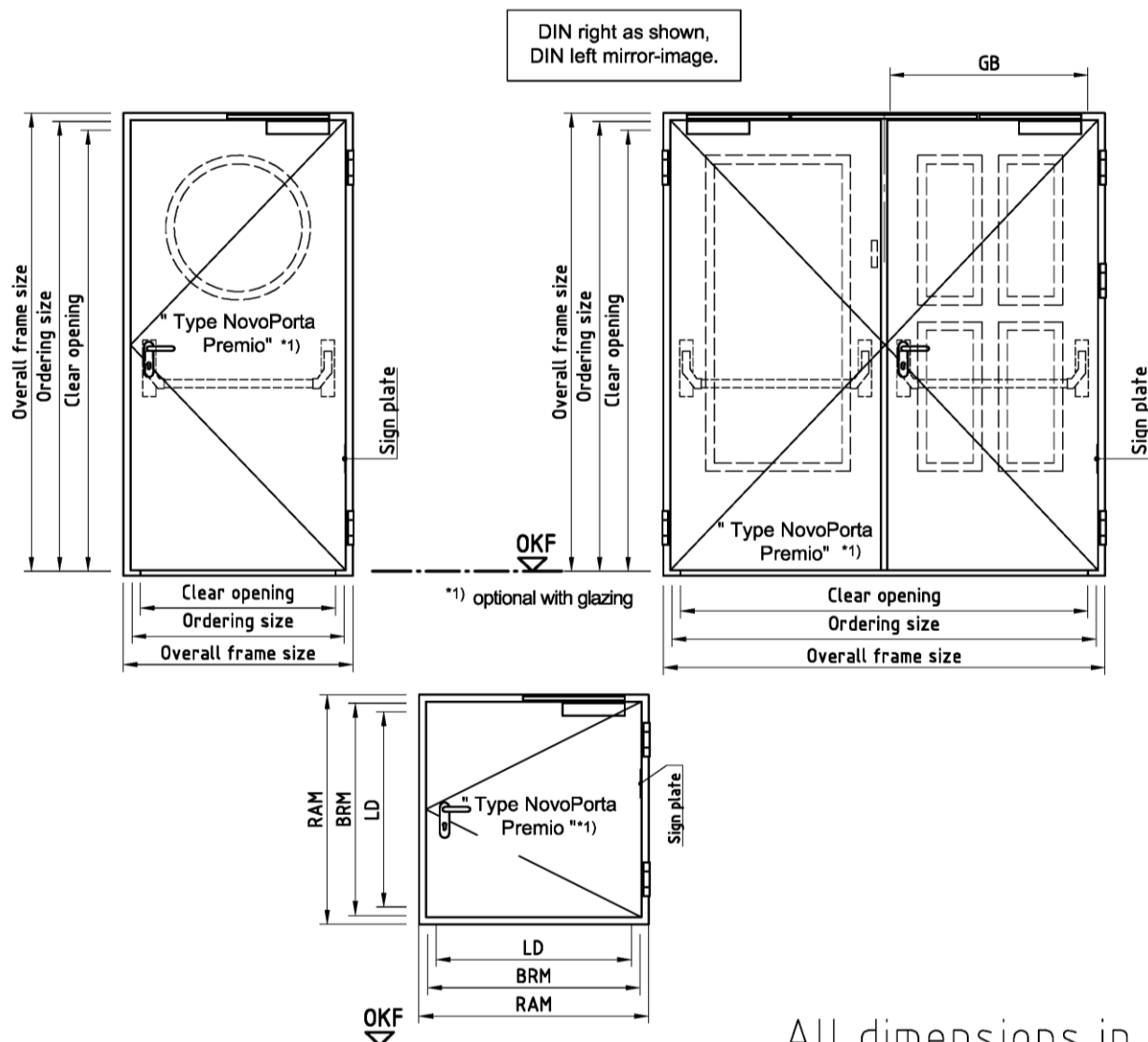
Fire resisting and/or smoke control doorsets are made with a three-sided permanently elastic seal and a permanently elastic middle rebate seal additionally in the event of double leaf doorsets in conjunction with a soil liner (for smoke control).

Single leaf fire resisting and/or smoke control doorsets - without flush over panel or transom panel - are verified at levels other than the floor level (i.e. at increased heights). These doorsets in the area of the frame of the leaf have to be designed with a four-sided permanently elastic seal to prevent smoke from penetrating. The lower edge of the leaf and the frame has to be designed like the upper edge if need so.

The system setup of the product is given in Annexes A2 to A15.

The products "NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>200</sub>" are proved as internal fire resisting and/or smoke control single and double leaf doorsets in internal walls:

- ≥ 115 mm high density solid wall of masonry with an overall density of ≥ 850 kg/m<sup>3</sup>, or
- ≥ 100 mm solid wall of concrete masonry with an overall density ≥ 850 kg/m<sup>3</sup>, or
- ≥ 150 mm low density solid wall of aerated concrete with an overall density of ≥ 650 ± 200 kg/m<sup>3</sup>, or
- ≥ 100 mm fire resistant light weight plasterboard faced steel stud partition, or
- ≥ 100 mm fire resistant light weight plasterboard faced wood stud partition.



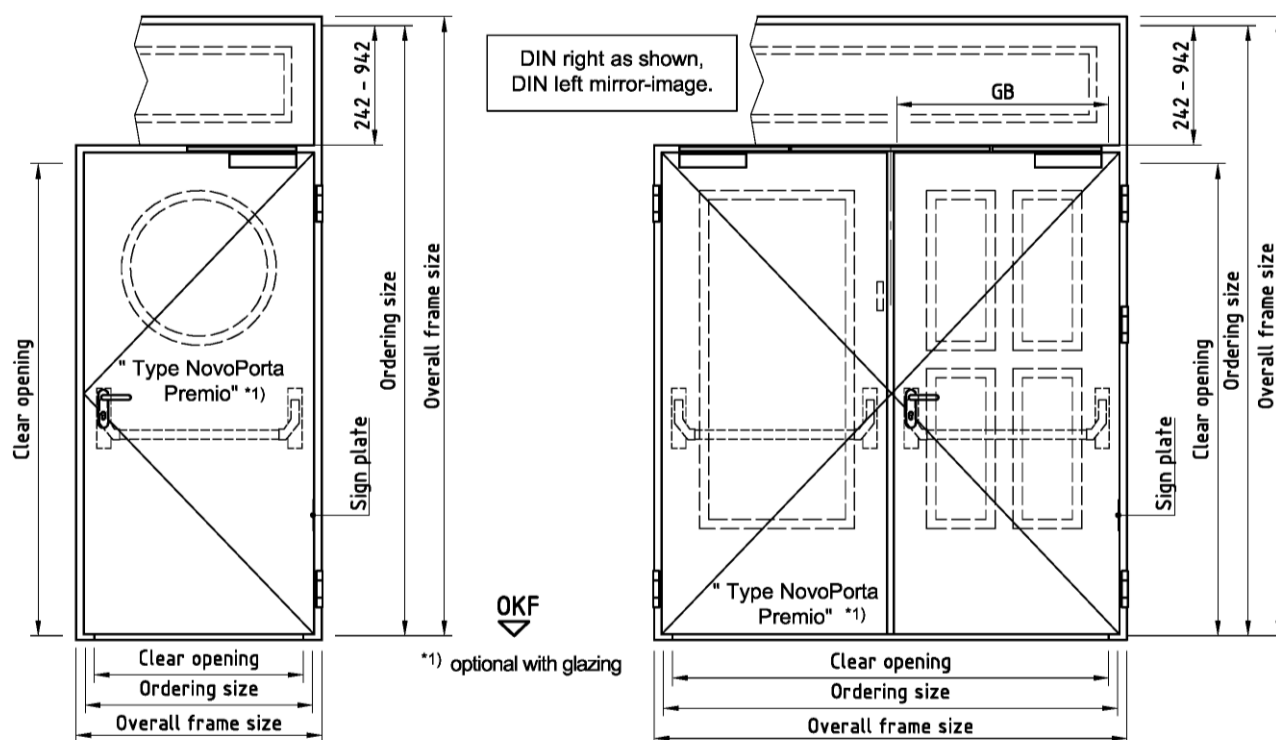
All dimensions in mm

| Notation,<br>designvariants |                  | Dimensions | Ordering size        |                       | Overall frame size   |                       | Clear opening        |                       | Clear opening<br>size<br>active leaf |
|-----------------------------|------------------|------------|----------------------|-----------------------|----------------------|-----------------------|----------------------|-----------------------|--------------------------------------|
|                             |                  |            | width<br>from / till | height<br>from / till | width<br>from / till | height<br>from / till | width<br>from / till | height<br>from / till |                                      |
| Type NovoPorta Premio       | Wall flap        |            | 399 - 924            | 515 - 924             | 477 - 1002 (1102)    | 554 - 1002 (1102)     | 315 - 840            | 473 - 840             | --                                   |
| Type NovoPorta Premio       | Single leaf door |            | 399 - 1375           | 515 - 2500            | 477 - 1453 (1553)    | 554 - 2539 (2639)     | 315 - 1291           | 473 - 2458            | --                                   |
| Type NovoPorta Premio       | Double leaf door |            | 730 - 2500           | 1323 - 2500           | 808 - 2578 (2678)    | 1362 - 2539 (2639)    | 646 - 2416           | 1281 - 2458           | GB<br>323 - 1189                     |

"NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>200</sub>"

Summery

Annex A2



All dimensions in mm

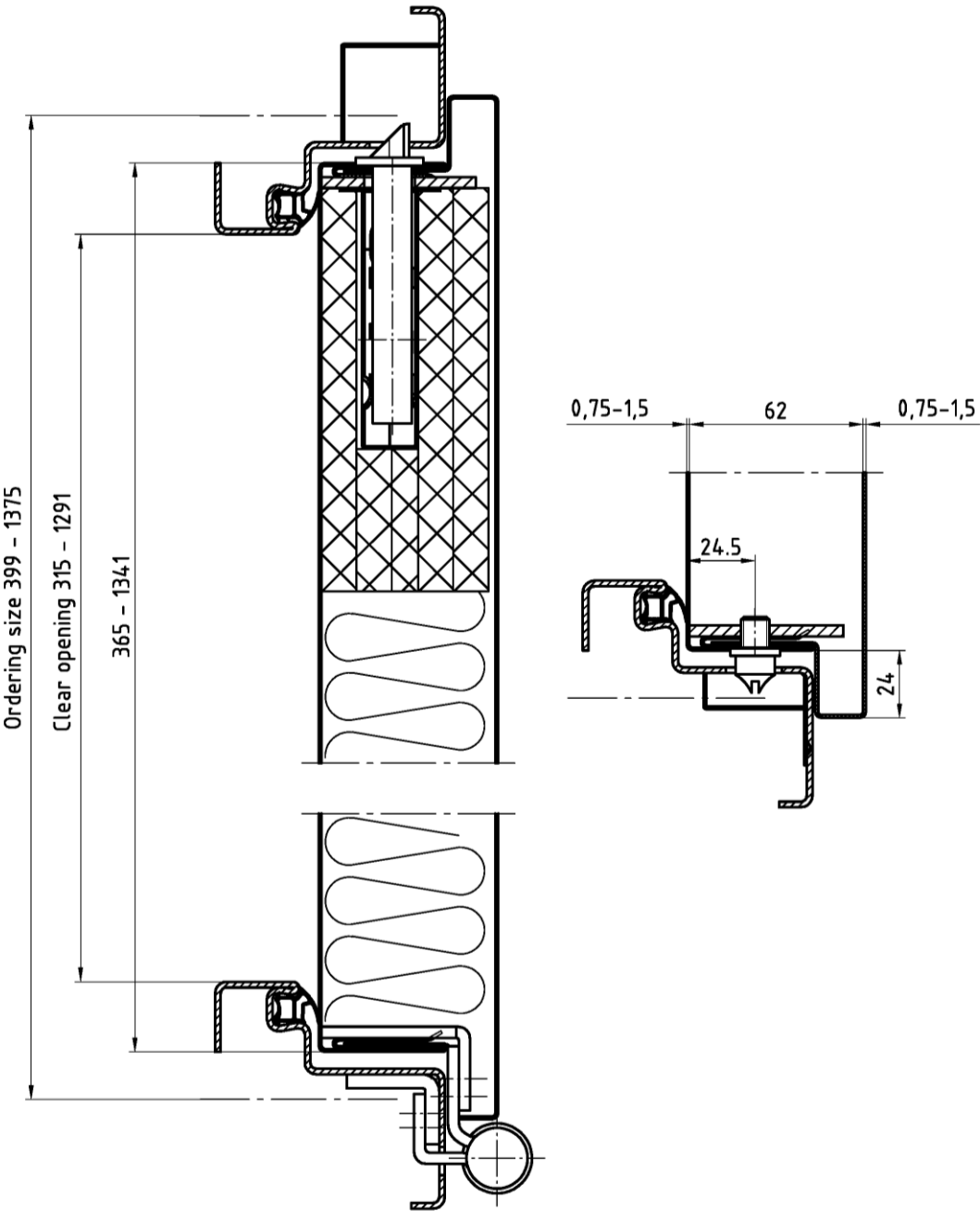
| Notation,<br>designvariants |  | Dimensions | Ordering size        |                       | Overall frame size      |                          | Clear opening        |                       | Clear opening<br>size<br>active leaf |
|-----------------------------|--|------------|----------------------|-----------------------|-------------------------|--------------------------|----------------------|-----------------------|--------------------------------------|
|                             |  |            | width<br>from / till | height<br>from / till | width<br>from / till    | height<br>from / till    | width<br>from / till | height<br>from / till |                                      |
| Type Novo Porta Premio      | Single<br>leaf door<br>with<br>overpanel |            | 399 -<br>1375        | 2050 -<br>3500        | 477 -<br>1453<br>(1553) | 2089 -<br>3539<br>(3639) | 315 -<br>1291        | 1699 -<br>2449        | --                                   |
| Type Novo Porta Premio      | Double<br>leaf door<br>with<br>overpanel |            | 730 -<br>2500        | 2050 -<br>3500        | 808 -<br>2578<br>(2678) | 2089 -<br>3539<br>(3639) | 646 -<br>2416        | 1699 -<br>2449        | GB<br>323 - 1189                     |

"NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>200</sub>"

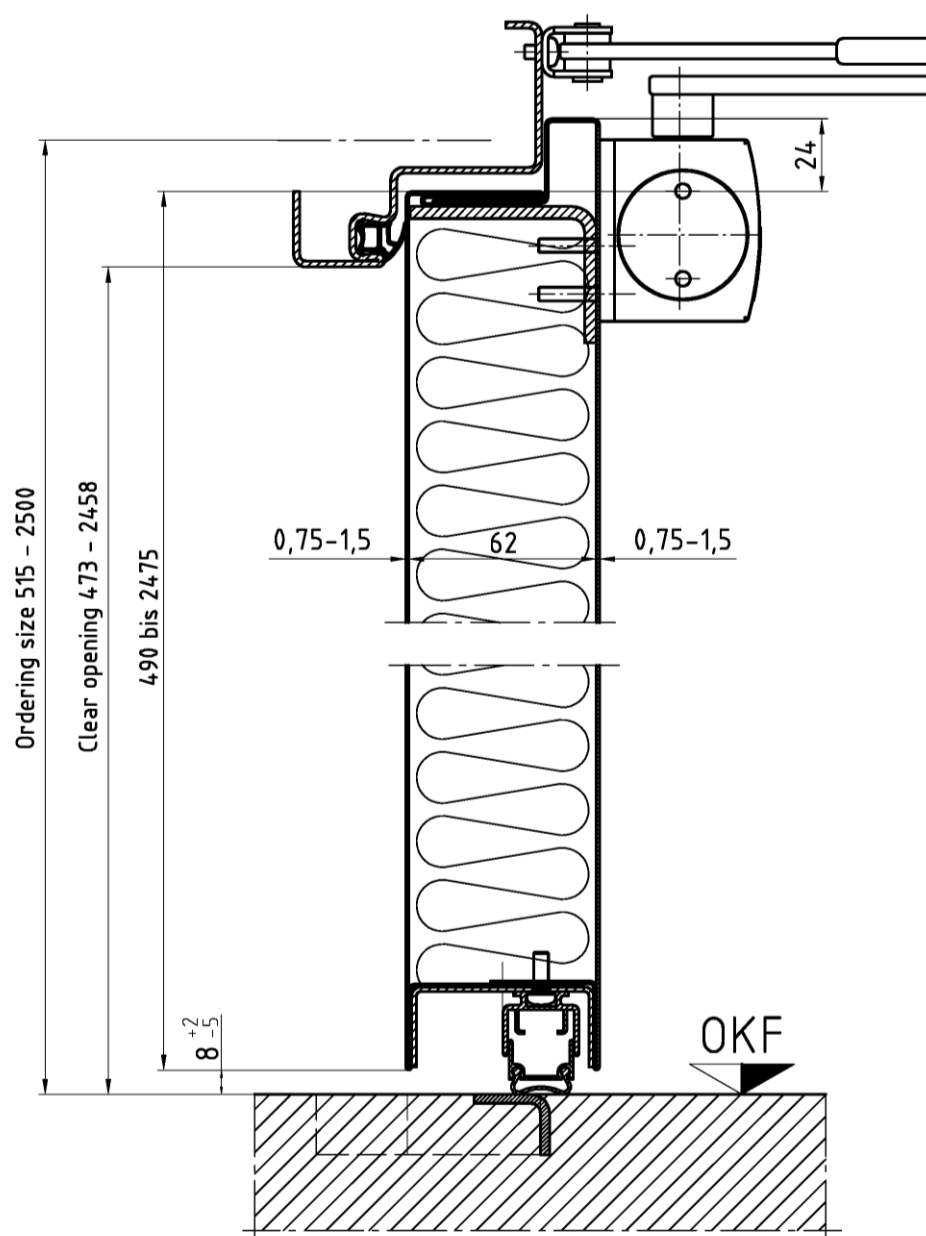
Summery

Annex A3





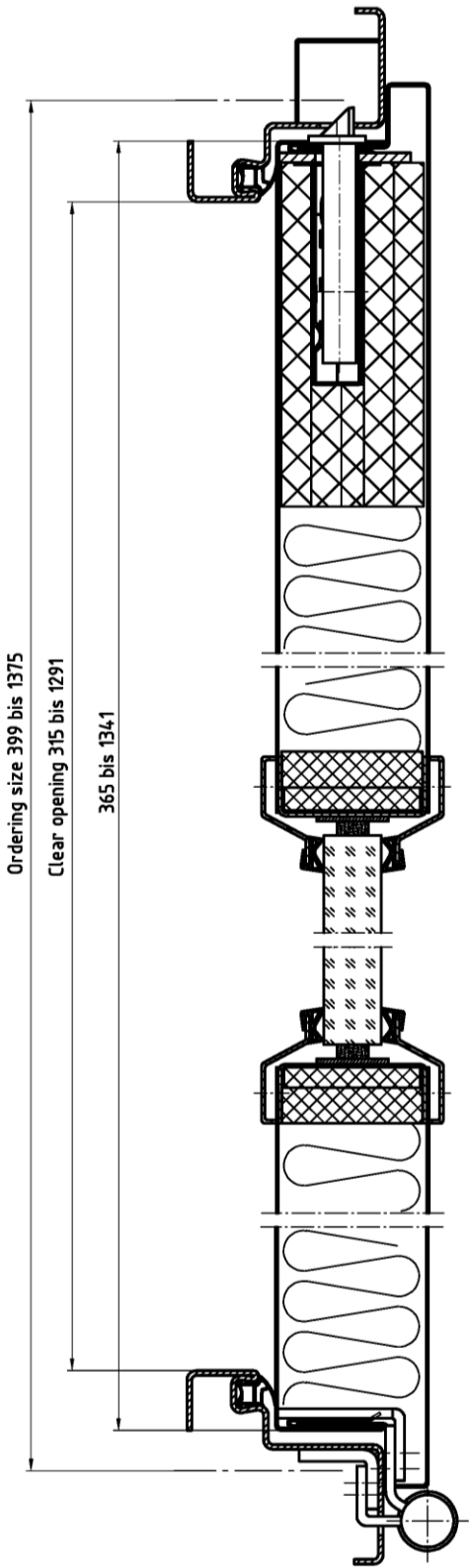
|   |          |
|---|----------|
| "NovoPorta Premio EI <sub>2</sub> 30-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 30-C5 S <sub>200</sub> " |          |
| Construction – horizontal section single leaf doorset   | Annex A4 |



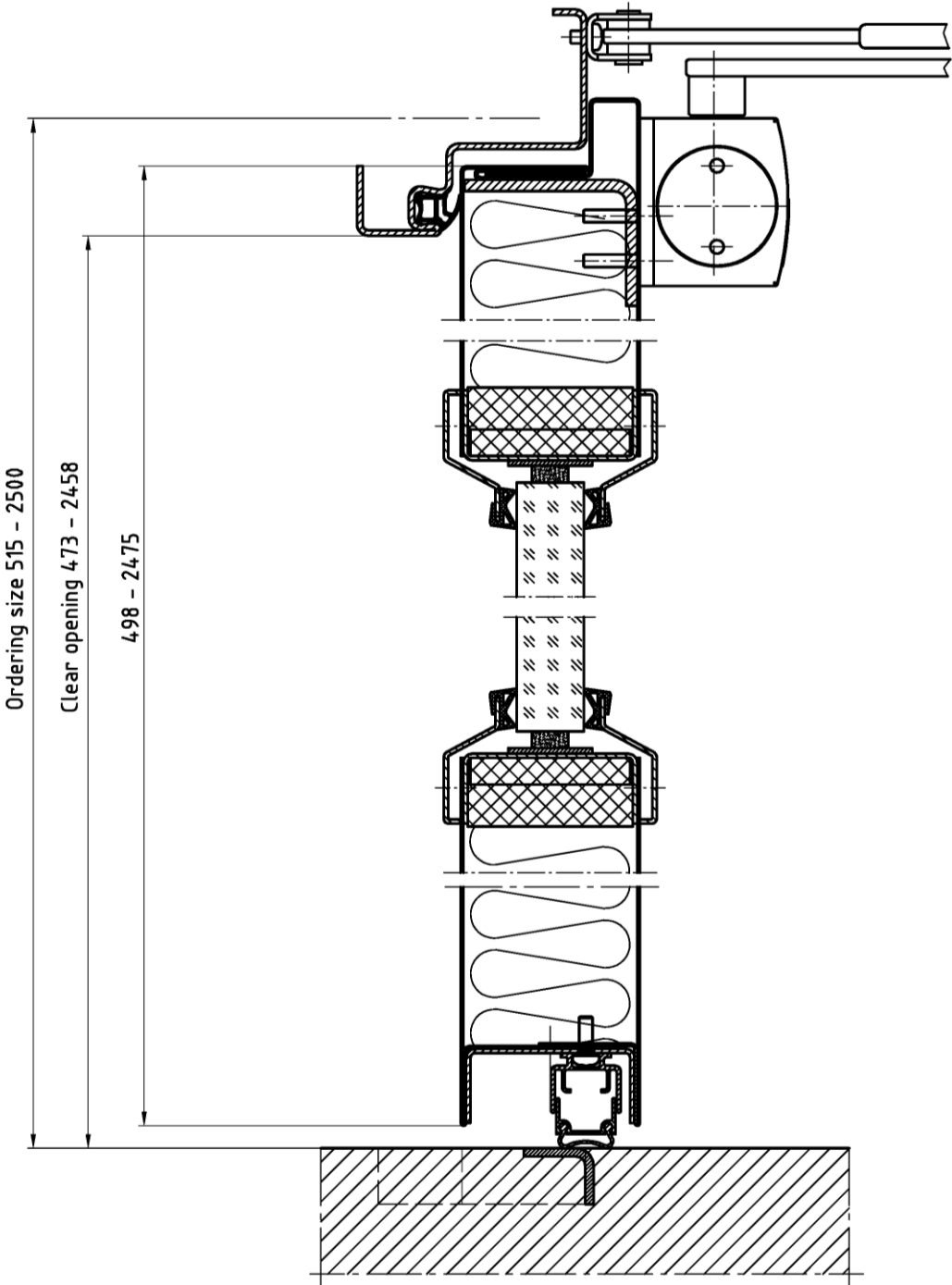
"NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>200</sub>"

Construction – vertical section single and double leaf doorset

Annex A5

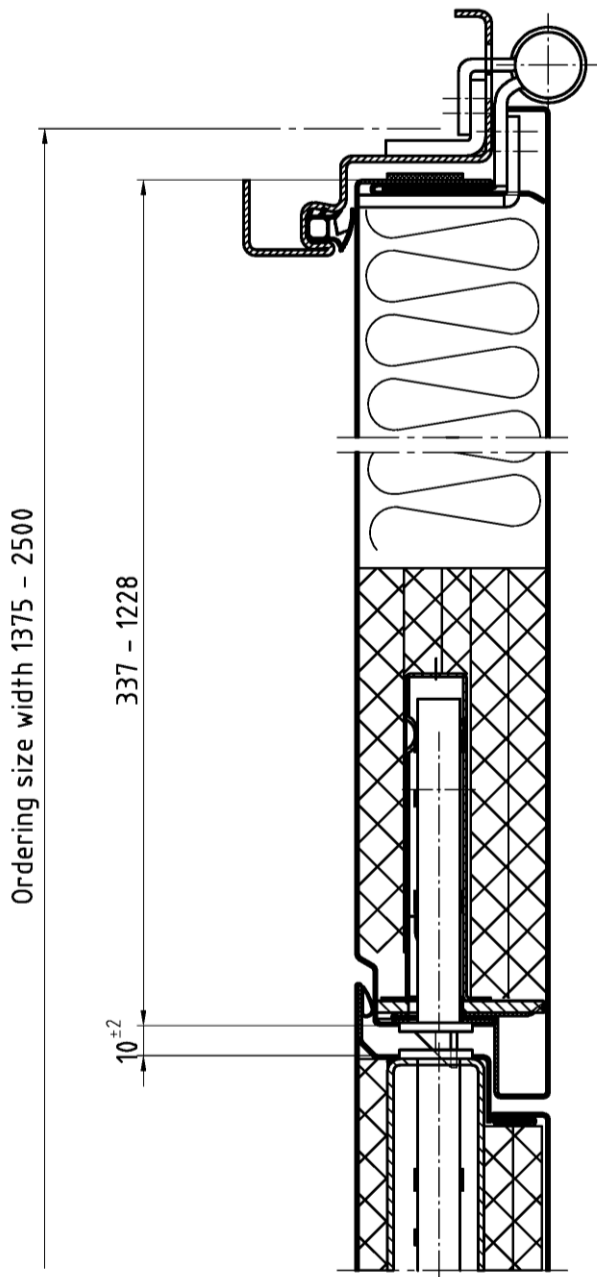


|   |          |
|---|----------|
| "NovoPorta Premio EI <sub>2</sub> 30-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 30-C5 S <sub>200</sub> " | Annex A6 |
| Construction – horizontal section single leaf doorset   |          |

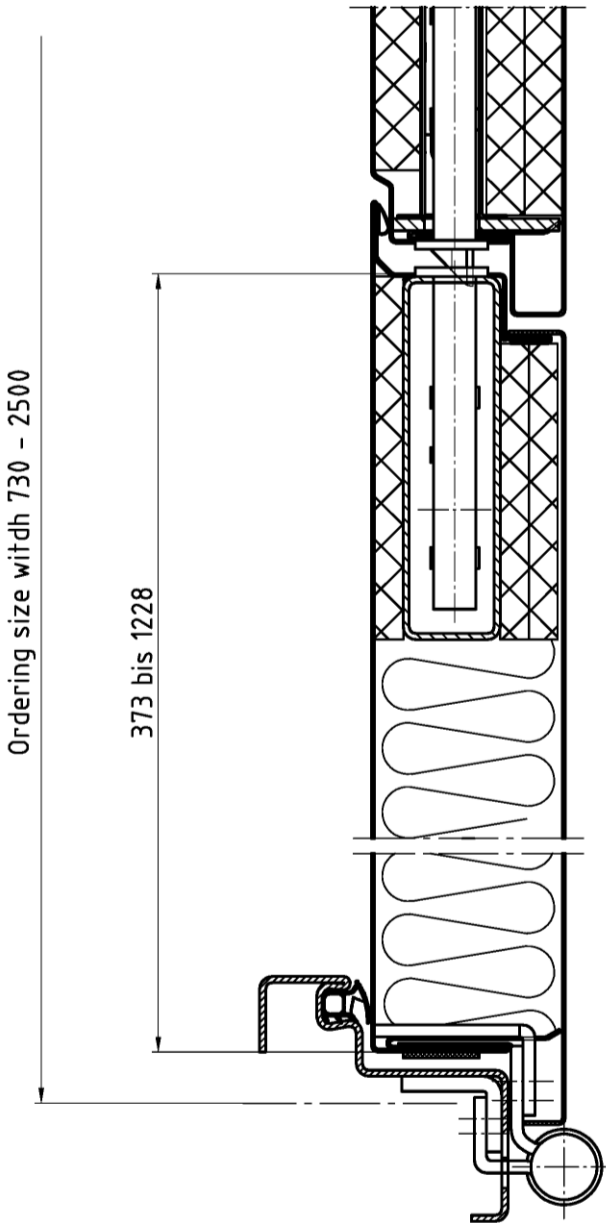


|   |          |
|---|----------|
| "NovoPorta Premio EI <sub>2</sub> 30-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 30-C5 S <sub>200</sub> " |          |
| Construction – vertical section single and double leaf doorset  | Annex A7 |

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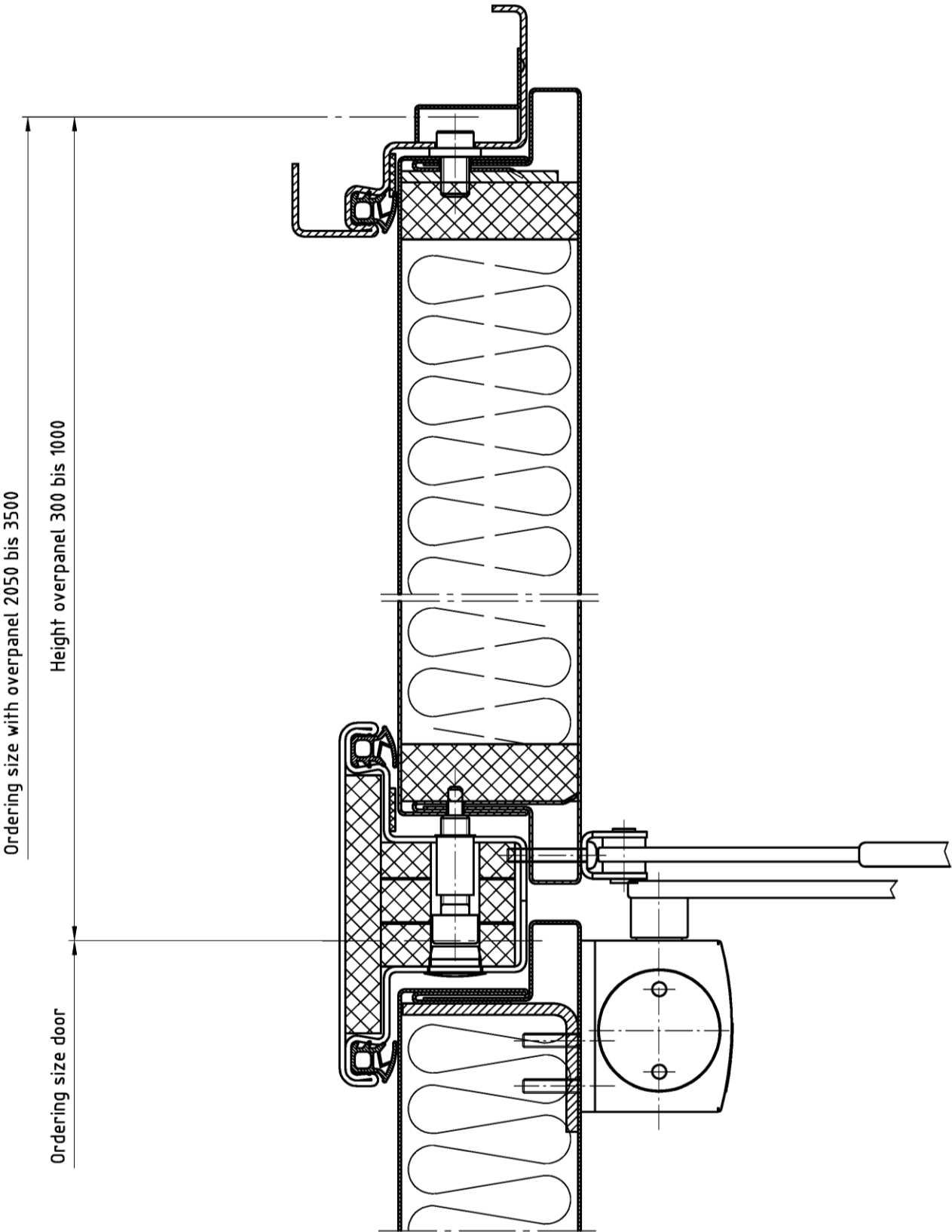


|   |          |
|---|----------|
| "NovoPorta Premio EI <sub>2</sub> 30-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 30-C5 S <sub>200</sub> " | Annex A8 |
| Construction – horizontal section double leaf doorset   |          |



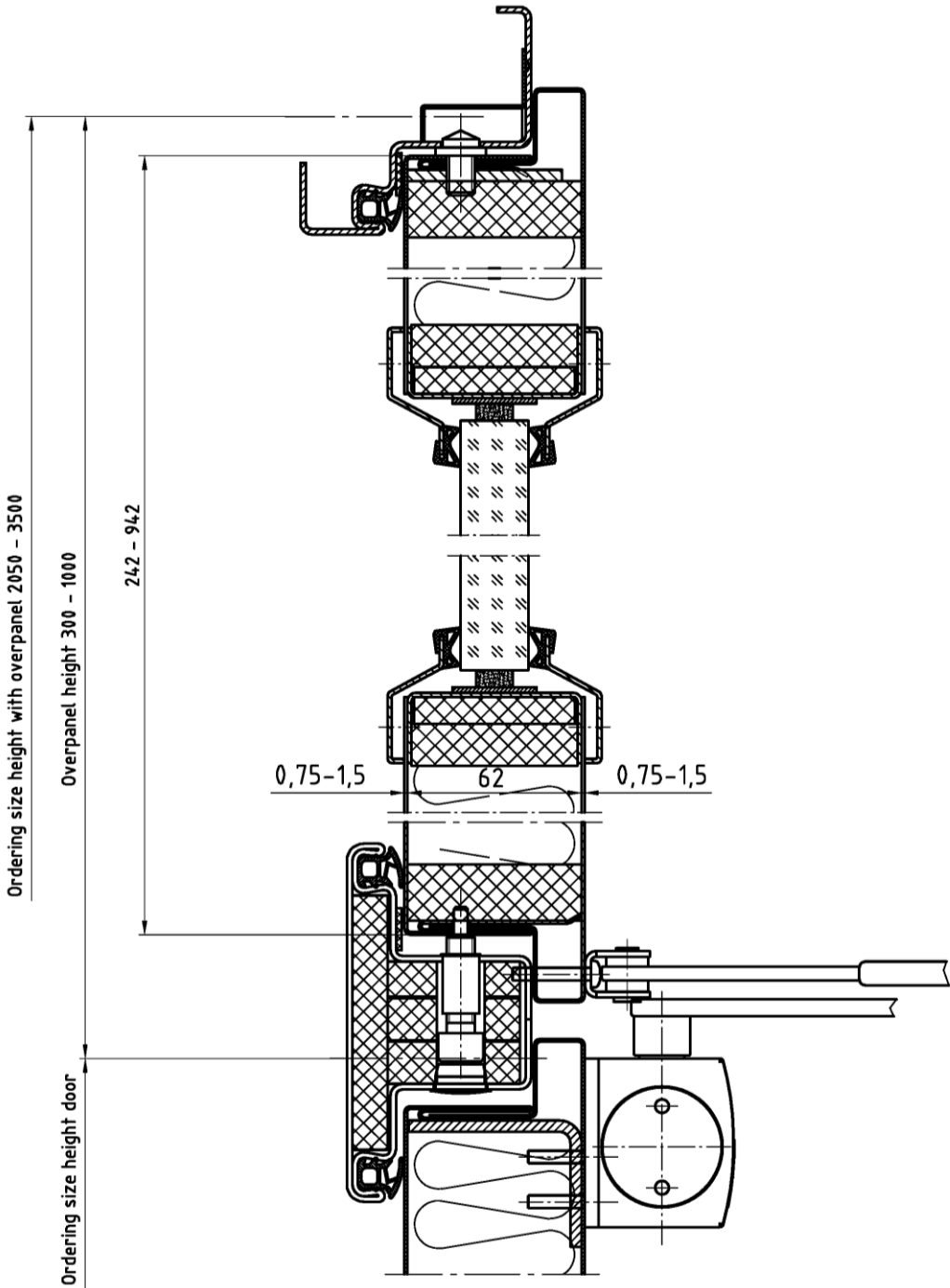
|   |          |
|---|----------|
| "NovoPorta Premio EI <sub>2</sub> 30-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 30-C5 S <sub>200</sub> " | Annex A9 |
| Construction – horizontal section double leaf doorset   |          |

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|   |           |
|---|-----------|
| "NovoPorta Premio EI <sub>2</sub> 30-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 30-C5 S <sub>200</sub> " |           |
| Construction – vertical section overpanel – single and double leaf doorset  | Annex A10 |

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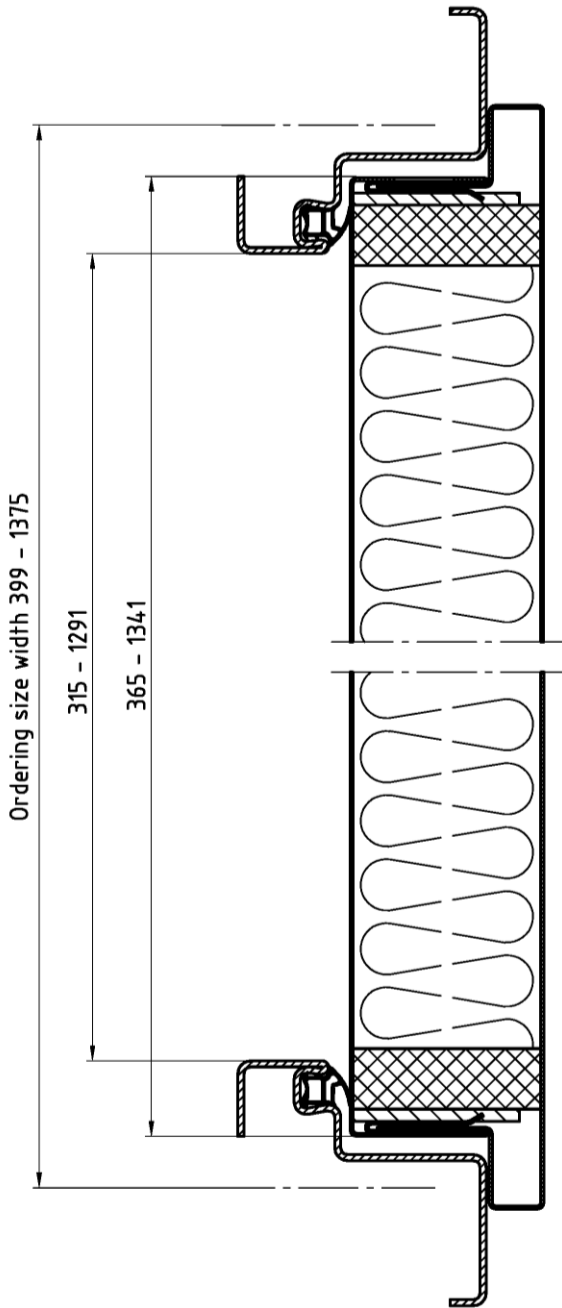


"NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>200</sub>"

Construction – vertical section overpanel – single and double leaf doorset

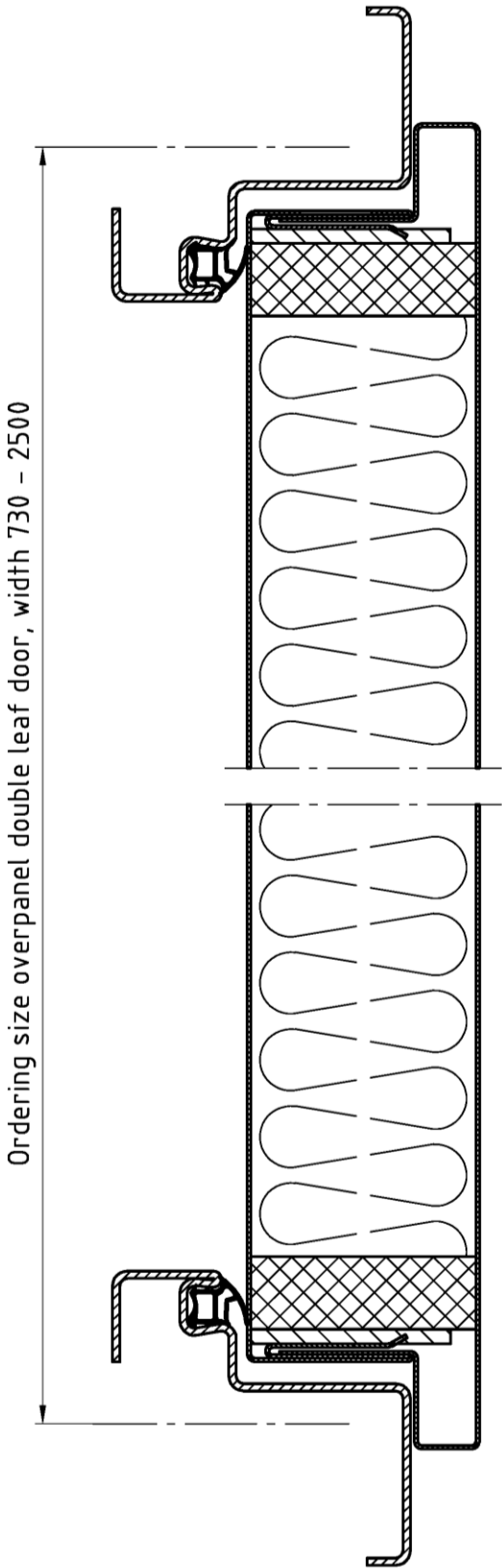
Annex A11





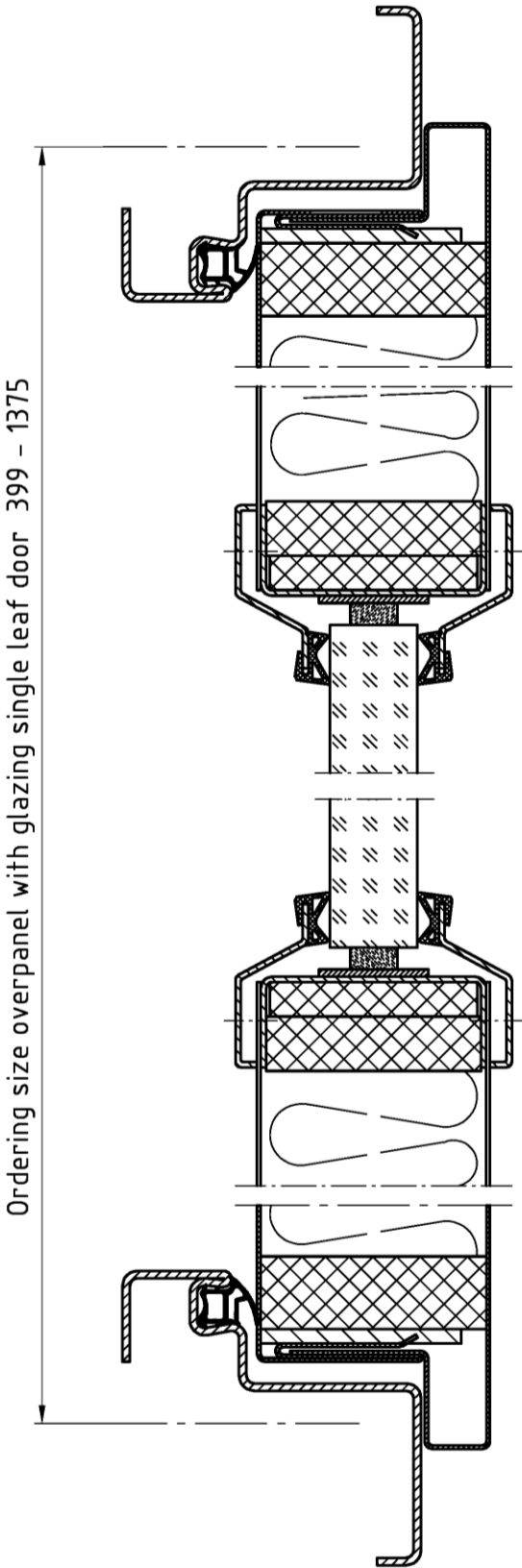
|   |           |
|---|-----------|
| "NovoPorta Premio EI <sub>2</sub> 30-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 30-C5 S <sub>200</sub> " | Annex A12 |
| Construction – horizontal section overpanel – single leaf doorset   |           |

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|   |           |
|---|-----------|
| "NovoPorta Premio EI <sub>2</sub> 30-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 30-C5 S <sub>200</sub> " |           |
| Construction – horizontal panel – double leaf doorset   | Annex A13 |

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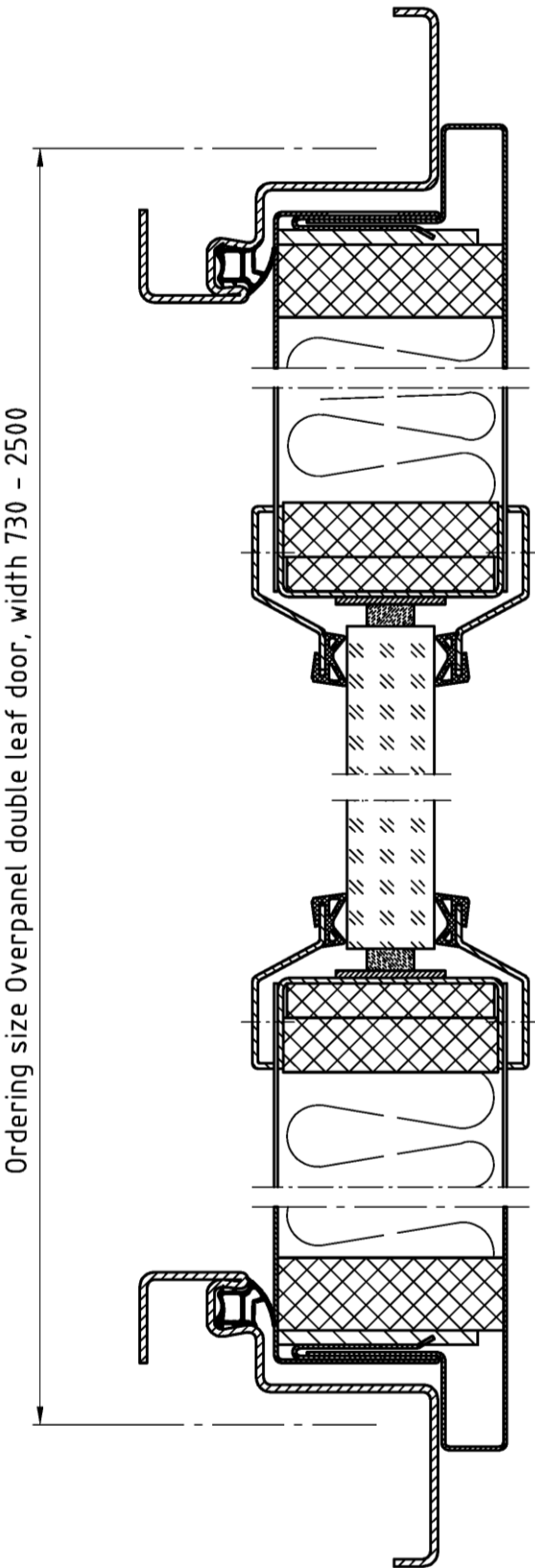


"NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>200</sub>"

Construction – horizontal section overpanel – single leaf doorset

Annex A14

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"NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 30-C5 S<sub>200</sub>"

Construction – horizontal section overpanel – double leaf doorset

Annex A15

**"NovoPorta Premio EI<sub>2</sub> 60-C5 S<sub>a</sub>"**

**Annex B1**

**"NovoPorta Premio EI<sub>2</sub> 60-C5 S<sub>200</sub>"**

Internal fire resisting and/or smoke control single or double leaf doorsets (pivot doorsets) "NovoPorta Premio EI<sub>2</sub> 60-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 60-C5 S<sub>200</sub>" are to be used manually, opening and self-closing as a normal mode of operation. They can also be normally held open but self-close in the event of fire or smoke.

The fire resisting and/or smoke control doorsets are made of steel plates and fire-resistant inlays with building hardware. They may be designed with or without any vision panel(s) in the doorsets leaf.

The products shall be designed with or without glazing and contained within a single perimeter frame for inclusion in a single aperture.

Fire resisting doorsets are made with a three-sided permanently elastic seal.

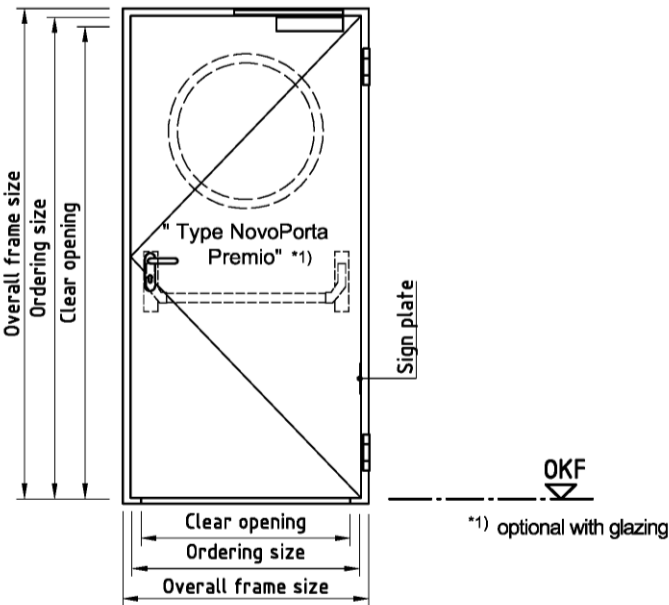
Fire resisting and/or smoke control doorsets are made with a three-sided permanently elastic seal in conjunction with a soil liner (for smoke control).

The system setup of the product is given in Annexes B2 to B6.

The products "NovoPorta Premio EI<sub>2</sub> 60-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 60-C5 S<sub>200</sub>" are proved as internal fire resisting and/or smoke control single and double leaf doorsets in internal walls:

- ≥ 175 mm high density solid wall of masonry with an overall density of ≥ 850 kg/m<sup>3</sup>, or
- ≥ 140 mm solid wall of concrete masonry with an overall density ≥ 850 kg/m<sup>3</sup>, or
- ≥ 175 mm low density solid wall of aerated concrete with an overall density of ≥ 650 ±200 kg/m<sup>3</sup>, or
- ≥ 100 mm fire resistant light weight plasterboard faced steel stud partition EI 60.

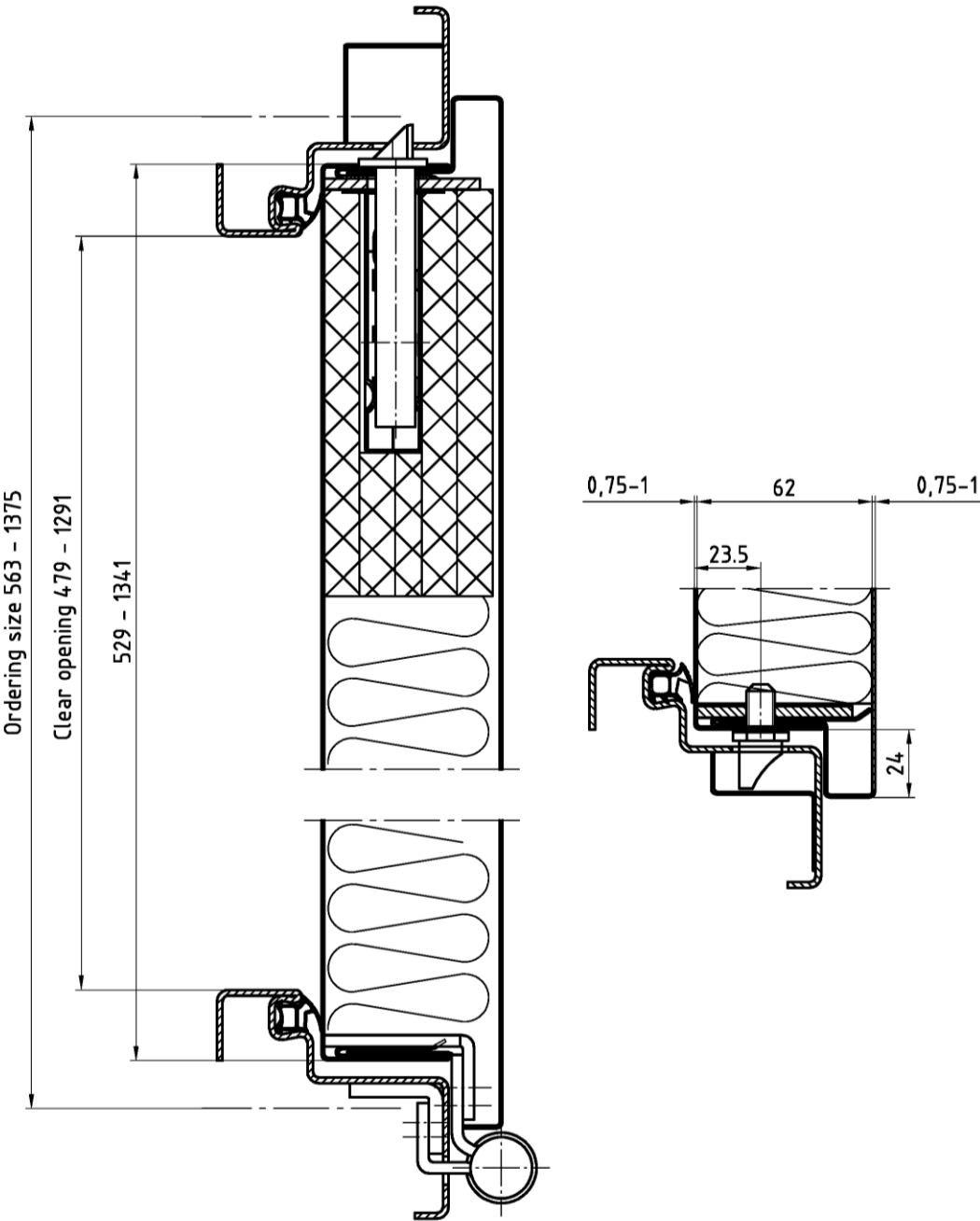
DIN right as shown,  
DIN left mirror-image.



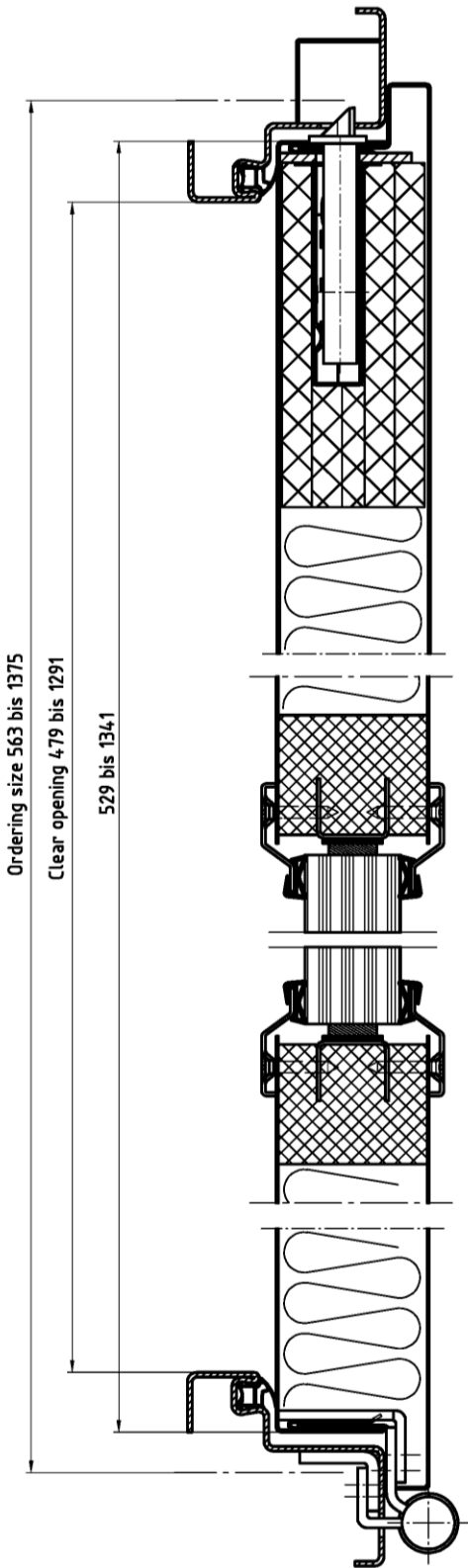
All dimensions in mm

| Notation,<br>designvariants |                     | Dimensions | Ordering size        |                       | Overall frame size      |                          | Clear opening        |                       | Clear opening<br>size<br>active leaf |
|-----------------------------|---------------------|------------|----------------------|-----------------------|-------------------------|--------------------------|----------------------|-----------------------|--------------------------------------|
|                             |                     |            | width<br>from / till | height<br>from / till | width<br>from / till    | height<br>from / till    | width<br>from / till | height<br>from / till |                                      |
| Type Novo Porta<br>Premio   | Single<br>leaf door |            | 563 -<br>1375        | 1594 -<br>2500        | 641 -<br>1453<br>(1553) | 1633 -<br>2539<br>(2589) | 479 -<br>1291        | 1552 -<br>2458        | --                                   |

|   |          |
|---|----------|
| "NovoPorta Premio EI <sub>2</sub> 60-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 60-C5 S <sub>200</sub> " | Annex B2 |
| Summery   |          |

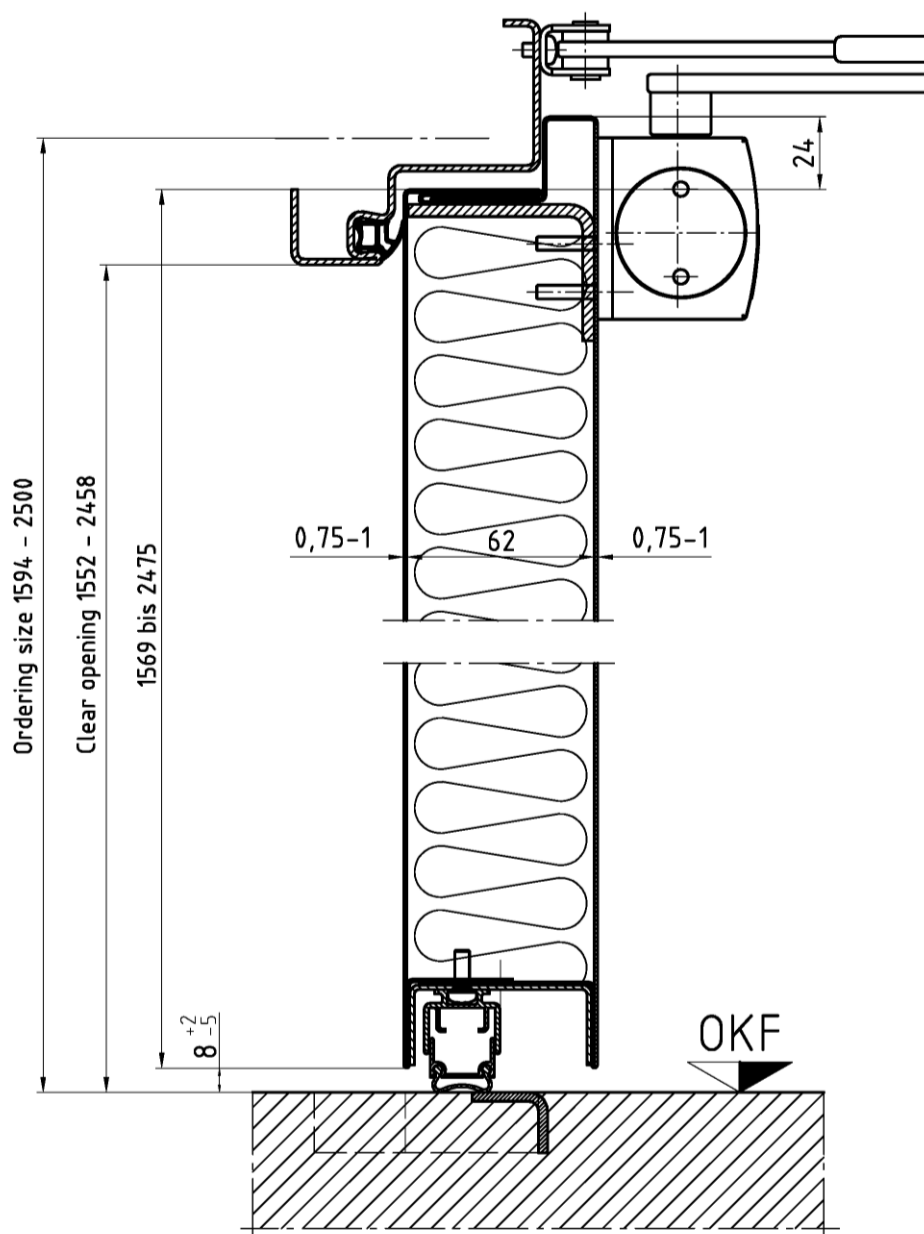


|   |          |
|---|----------|
| "NovoPorta Premio EI <sub>2</sub> 60-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 60-C5 S <sub>200</sub> " | Annex B3 |
| Construction – horizontal section   |          |



|   |          |
|---|----------|
| "NovoPorta Premio EI <sub>2</sub> 60-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 60-C5 S <sub>200</sub> " | Annex B4 |
| Construction – horizontal section   |          |

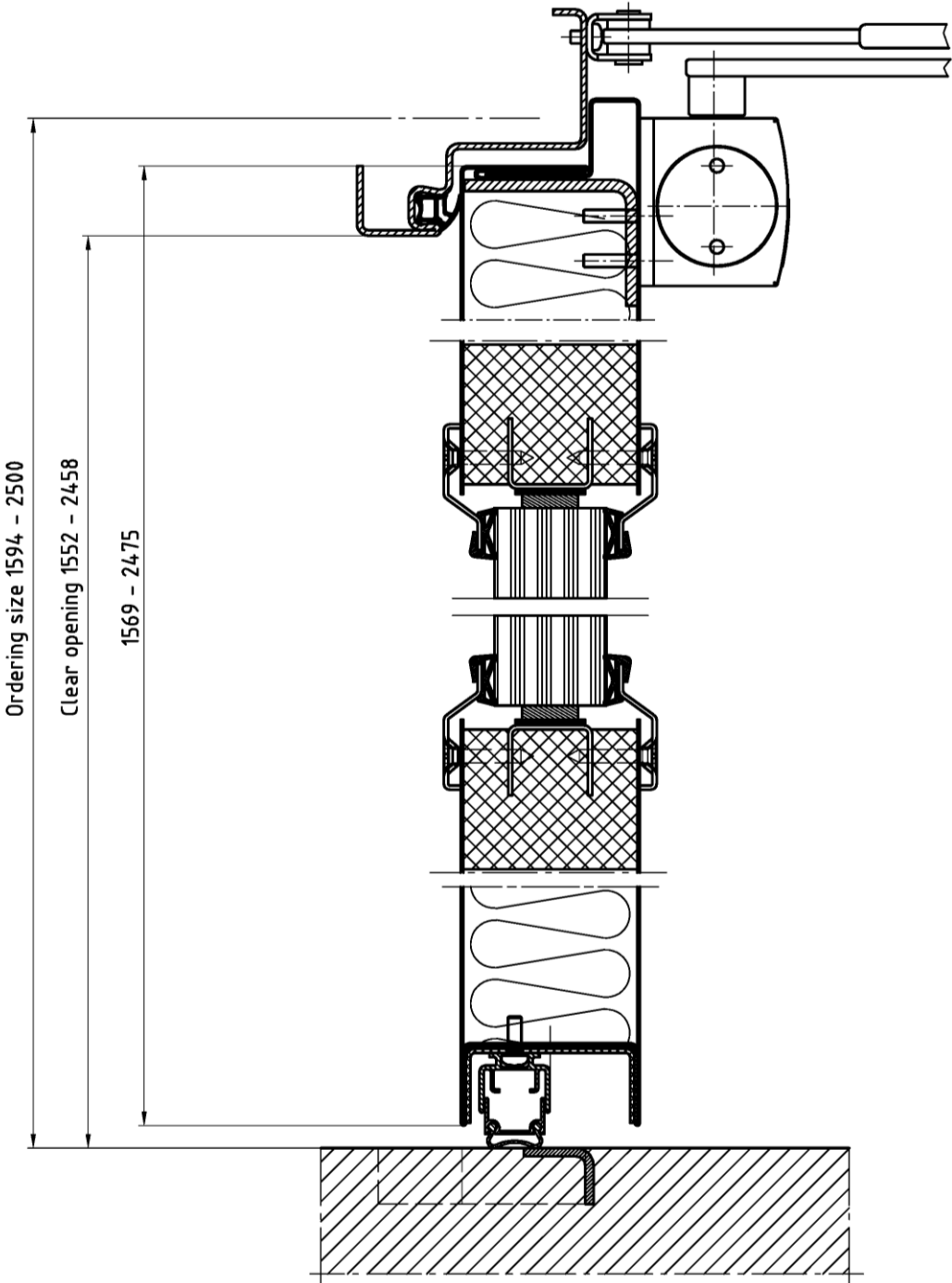




"NovoPorta Premio EI<sub>2</sub> 60-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 60-C5 S<sub>200</sub>"

Construction – vertical section

Annex B5



|   |          |
|---|----------|
| "NovoPorta Premio EI <sub>2</sub> 60-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 60-C5 S <sub>200</sub> " | Annex B6 |
| Construction – vertical section   |          |

**"NovoPorta Premio EI<sub>2</sub> 90-C5 S<sub>a</sub>"**  
**"NovoPorta Premio EI<sub>2</sub> 90-C5 S<sub>200</sub>"**

**Annex C1**

Internal fire resisting and/or smoke control single or double leaf doorsets (pivot doorsets) "NovoPorta Premio EI<sub>2</sub> 90-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 90-C5 S<sub>200</sub>" are to be used manually, opening and self-closing as a normal mode of operation. They can also be normally held open but self-close in the event of fire or smoke.

The products are made of steel plates and fire-resistant inlays with building hardware. They may be designed with or without any vision panel(s) in the doorsets leaf or leave(s).

Fire resisting doorsets are made with a three-sided permanently elastic seal and a permanently elastic middle rebate seal additionally in the event of double leaf doorsets.

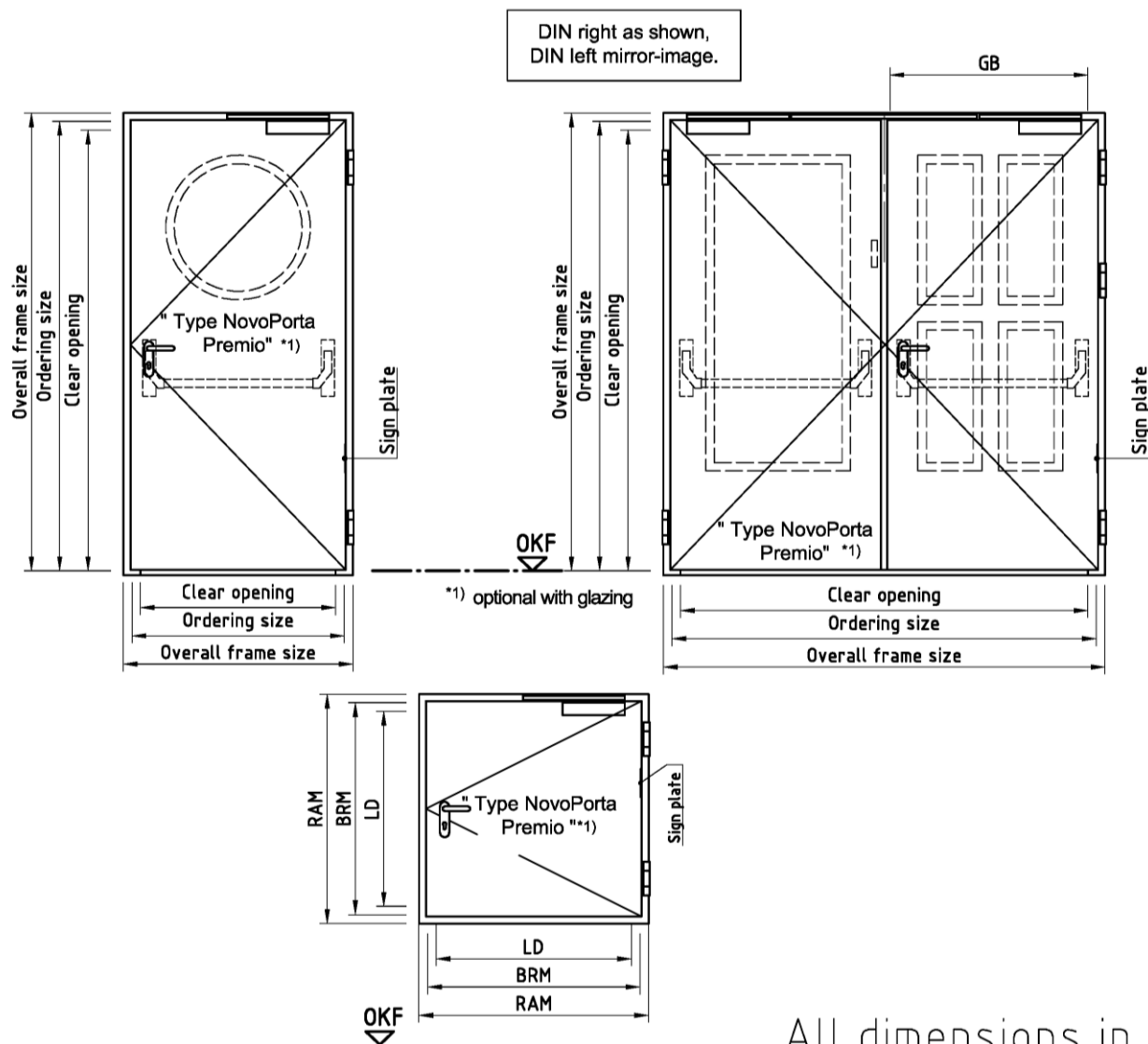
Fire resisting and/or smoke control doorsets are made with a three-sided permanently elastic seal and a permanently elastic middle rebate seal additionally in the event of double leaf doorsets in conjunction with a soil liner (for smoke control).

Single leaf fire resisting and/or smoke control doorsets are verified at levels other than the floor level (i.e. at increased heights). These doorsets in the area of the frame of the leaf have to be designed with a four-sided permanently elastic seal to prevent smoke from penetrating. The lower edge of the leaf and the frame has to be designed like the upper edge.

The system setup of the product is given in Annexes C2 to C10.

The products "NovoPorta Premio EI<sub>2</sub> 90-C5 S<sub>a</sub>" und "NovoPorta Premio EI<sub>2</sub> 90-C5 S<sub>200</sub>" are proved as internal fire resisting and/or smoke control single and double leaf doorsets in internal walls:

- ≥ 175 mm high density solid wall of masonry with an overall density of ≥ 850 kg/m<sup>3</sup>, or
- ≥ 140 mm solid wall of concrete masonry with an overall density ≥ 850 kg/m<sup>3</sup>, or
- ≥ 175 mm low density solid wall of aerated concrete with an overall density of ≥ 650 ±200 kg/m<sup>3</sup>, or
- ≥ 100 mm fire resistant light weight plasterboard faced steel stud partition.



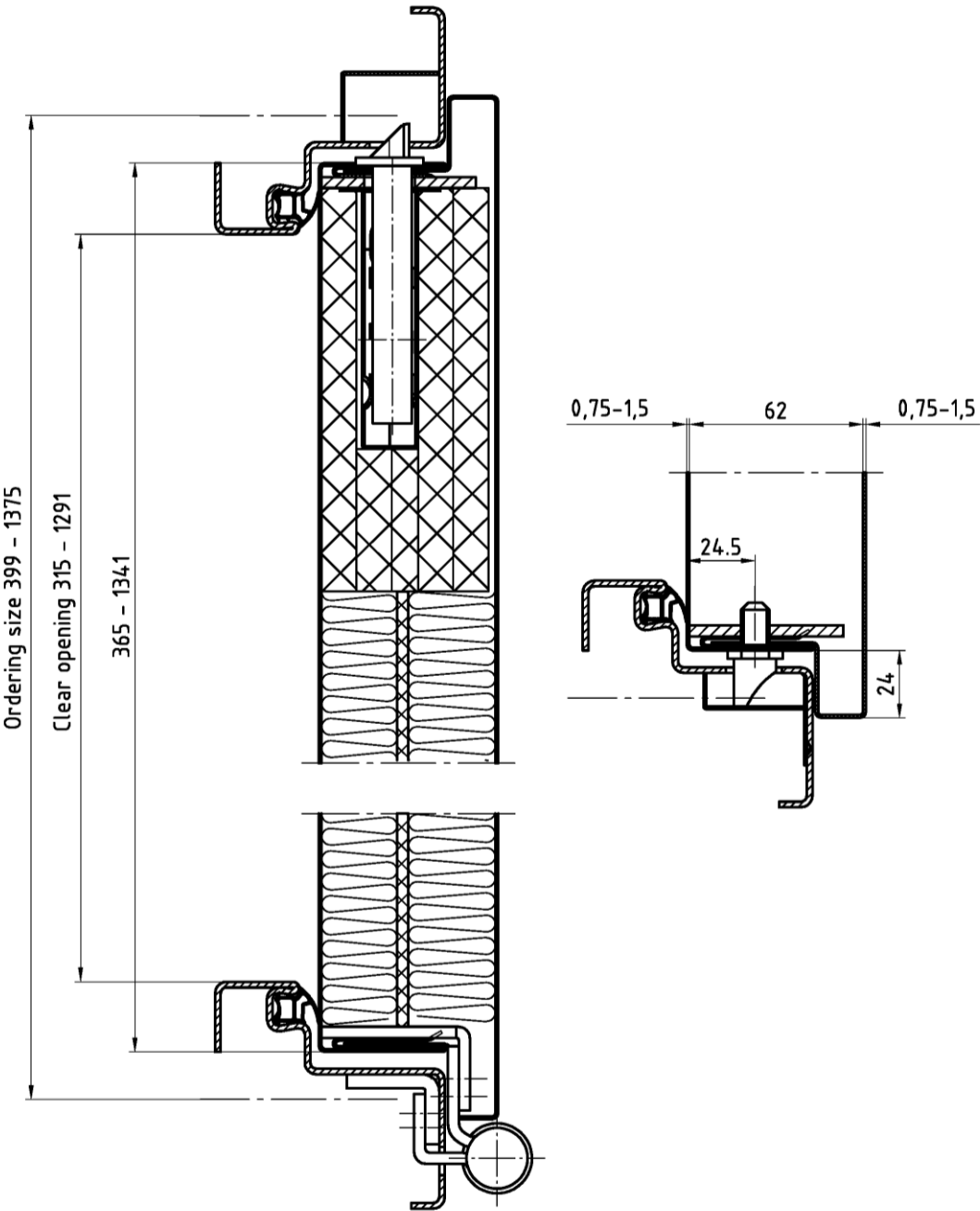
All dimensions in mm

| Notation,<br>designvariants |                  | Dimensions | Ordering size        |                       | Overall frame size   |                       | Clear opening        |                       | Clear opening<br>size<br>active leaf |
|-----------------------------|------------------|------------|----------------------|-----------------------|----------------------|-----------------------|----------------------|-----------------------|--------------------------------------|
|                             |                  |            | width<br>from / till | height<br>from / till | width<br>from / till | height<br>from / till | width<br>from / till | height<br>from / till |                                      |
| Type NovoPorta Premio       | Wall flap        |            | 399 - 924            | 515 - 924             | 477 - 1002 (1102)    | 554 - 1002 (1102)     | 315 - 840            | 473 - 840             | --                                   |
| Type NovoPorta Premio       | Single leaf door |            | 399 - 1375           | 515 - 2500            | 477 - 1453 (1553)    | 554 - 2539 (2639)     | 315 - 1291           | 473 - 2458            | --                                   |
| Type NovoPorta Premio       | Double leaf door |            | 730 - 2500           | 1323 - 2500           | 808 - 2578 (2678)    | 1362 - 2539 (2639)    | 646 - 2416           | 1281 - 2458           | GB<br>323 - 1189                     |

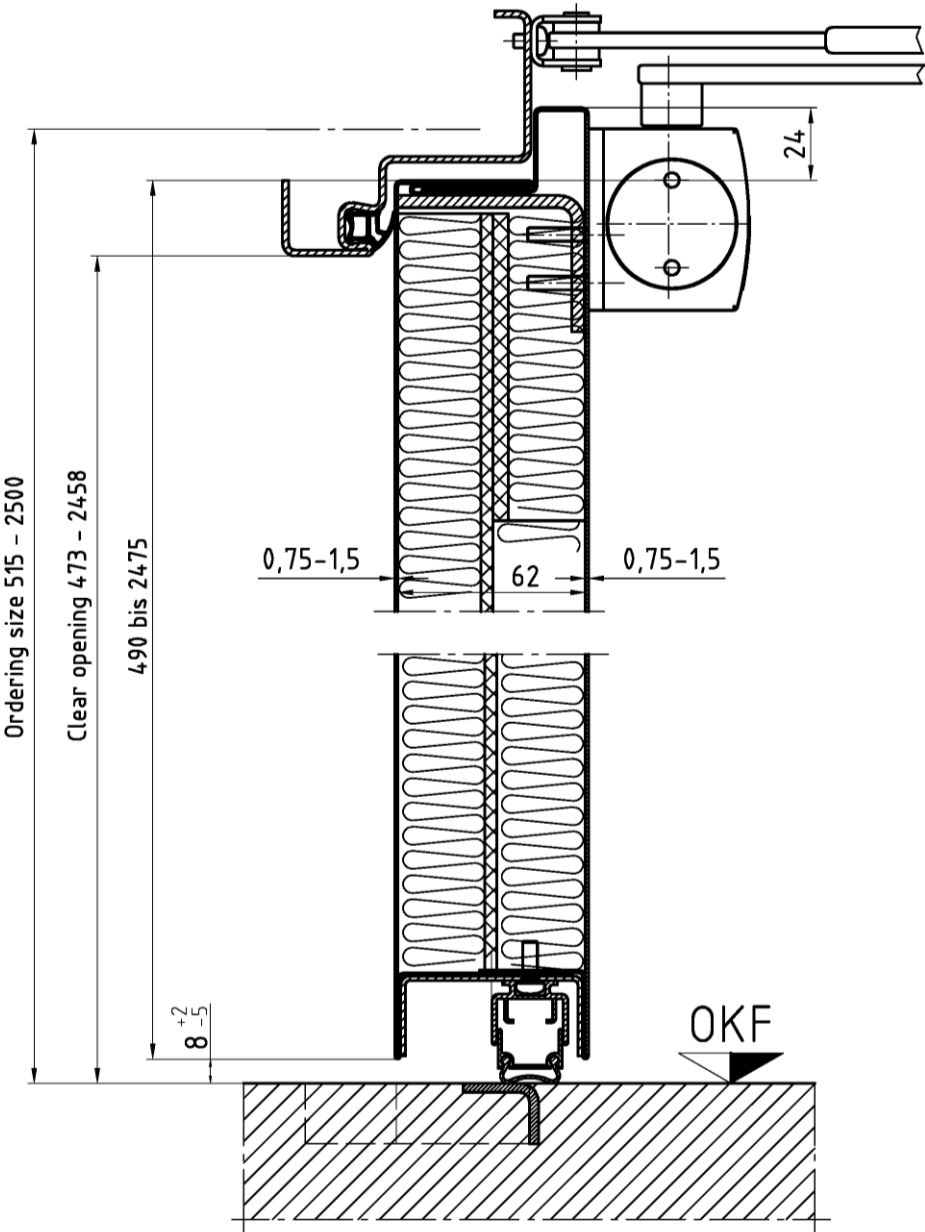
"NovoPorta Premio EI<sub>2</sub> 90-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 90-C5 S<sub>200</sub>"

Summery

Annex C2



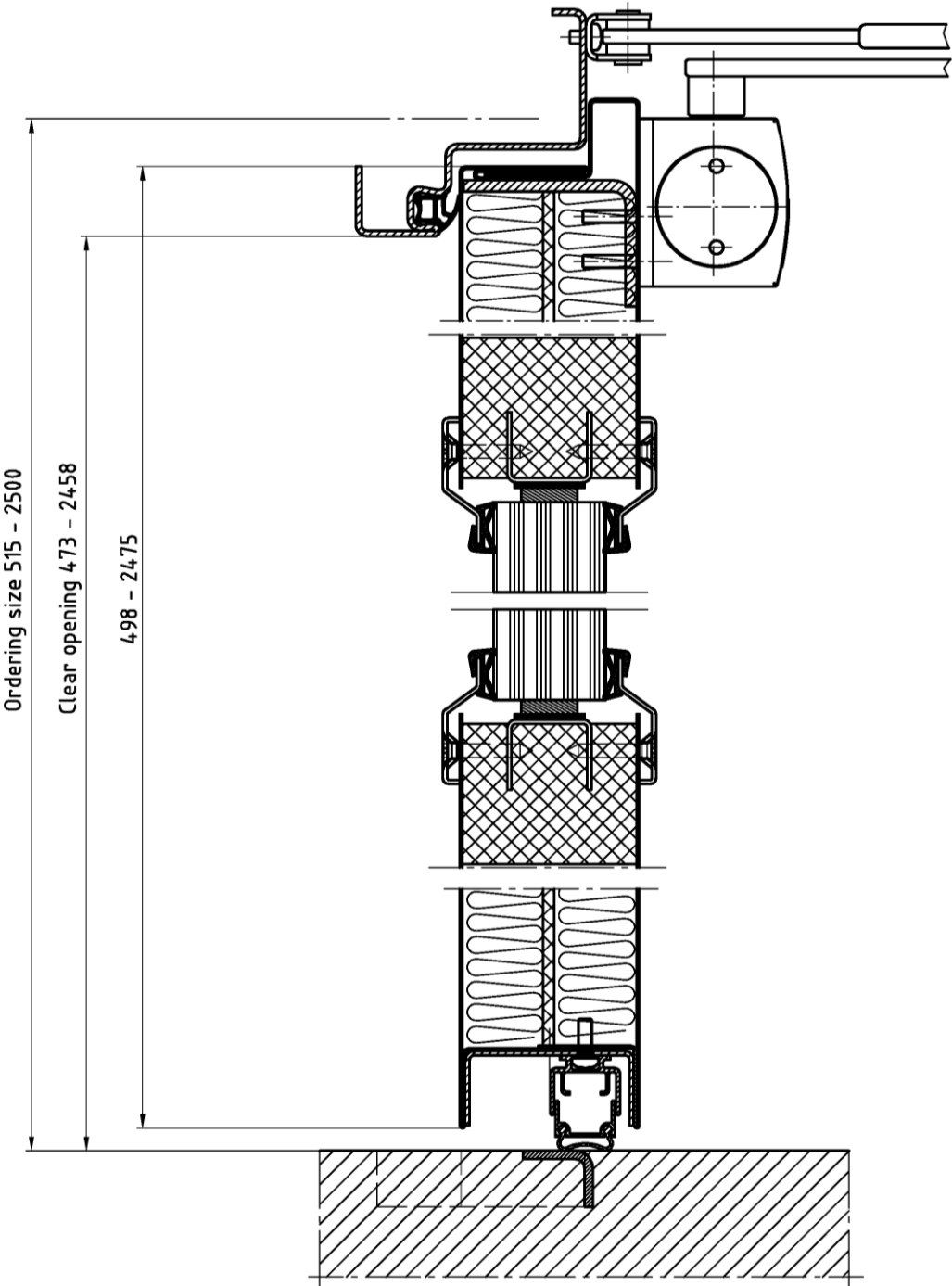
|   |          |
|---|----------|
| "NovoPorta Premio EI <sub>2</sub> 90-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 90-C5 S <sub>200</sub> " | Annex C3 |
| Construction – horizontal section single leaf doorset   |          |



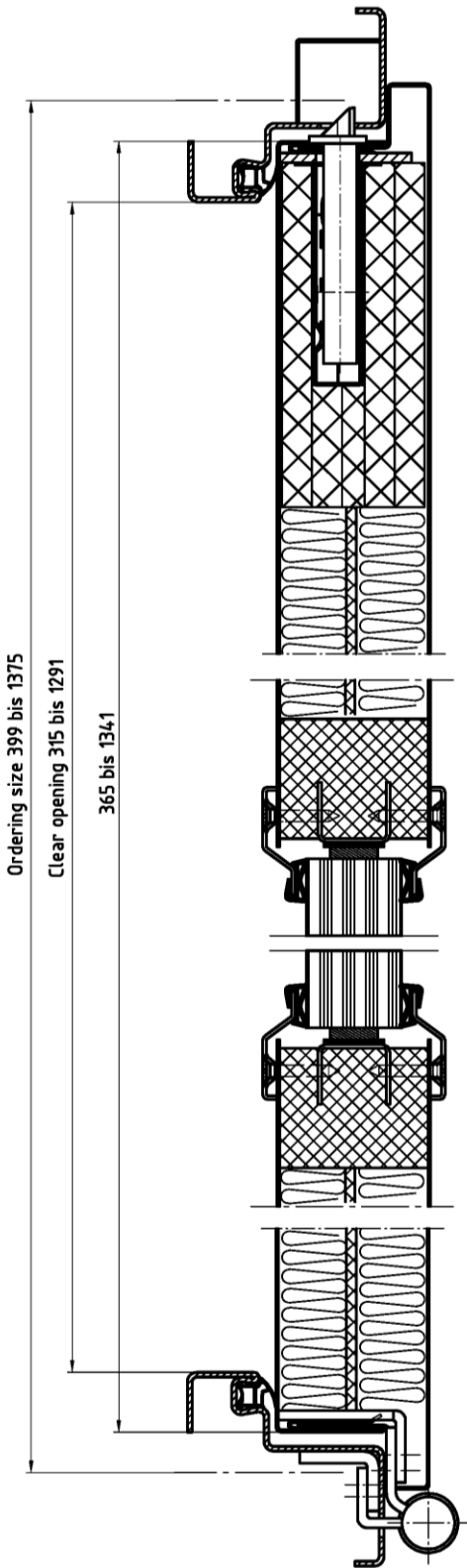
"NovoPorta Premio EI<sub>2</sub> 90-C5 S<sub>a</sub>" and "NovoPorta Premio EI<sub>2</sub> 90-C5 S<sub>200</sub>"

Construction – vertical section single and double leaf doorset

Annex C4

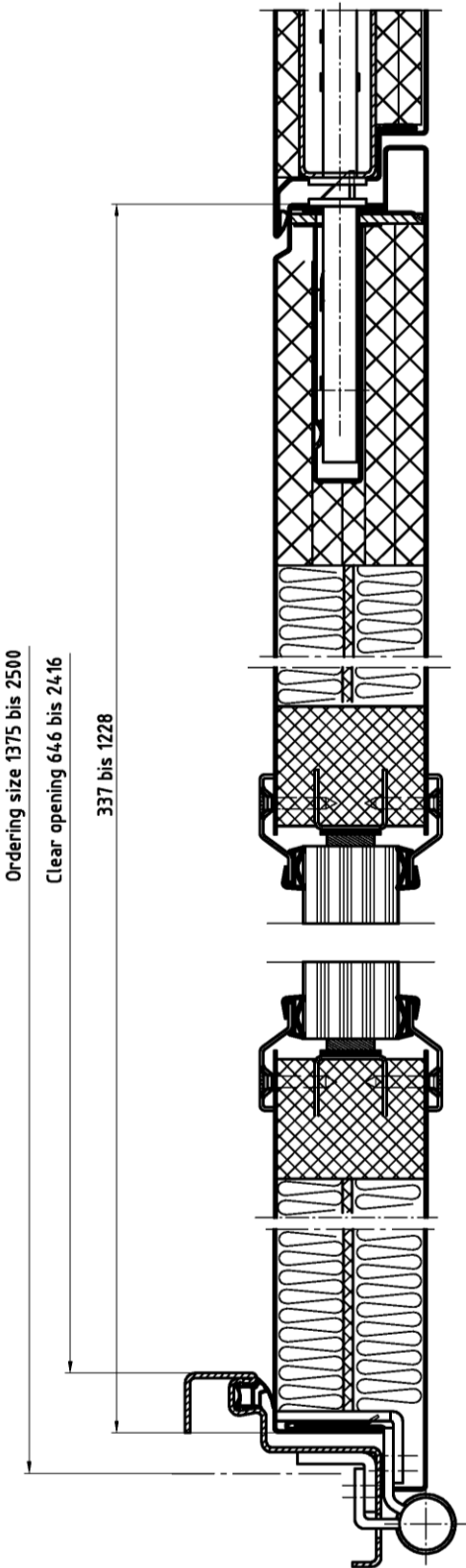


|   |          |
|---|----------|
| "NovoPorta Premio EI <sub>2</sub> 90-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 90-C5 S <sub>200</sub> " | Annex C5 |
| Construction – vertical section single and double leaf doorset  |          |

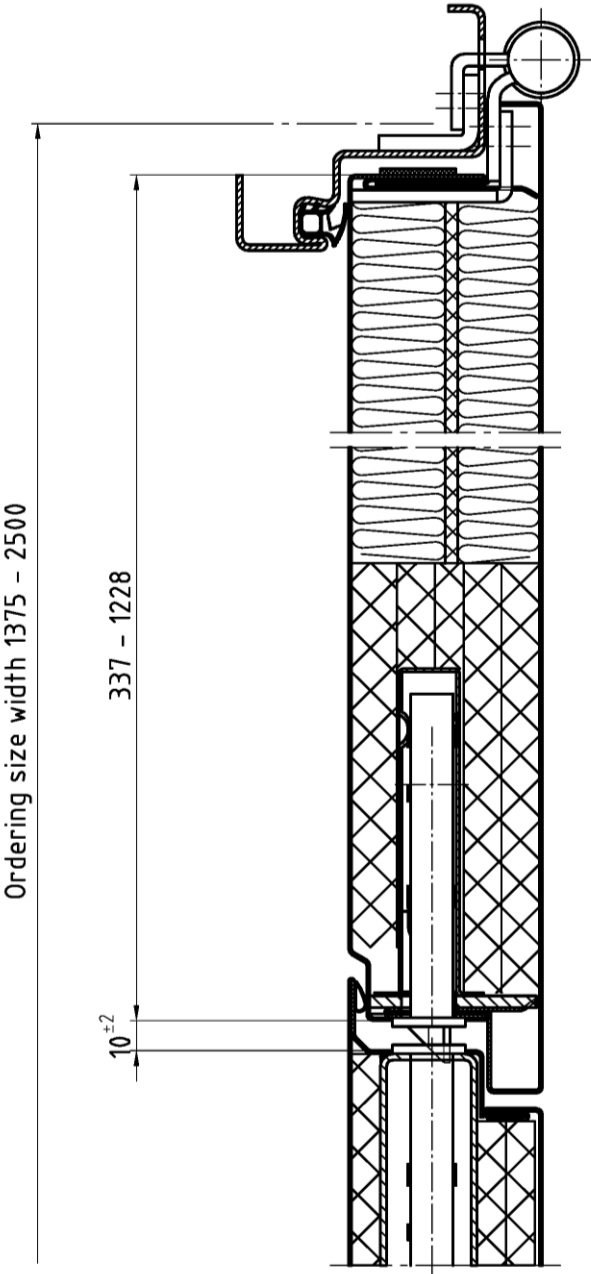


|   |          |
|---|----------|
| "NovoPorta Premio EI <sub>2</sub> 90-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 90-C5 S <sub>200</sub> " |          |
| Construction – horizontal section single leaf doorset   | Annex C6 |

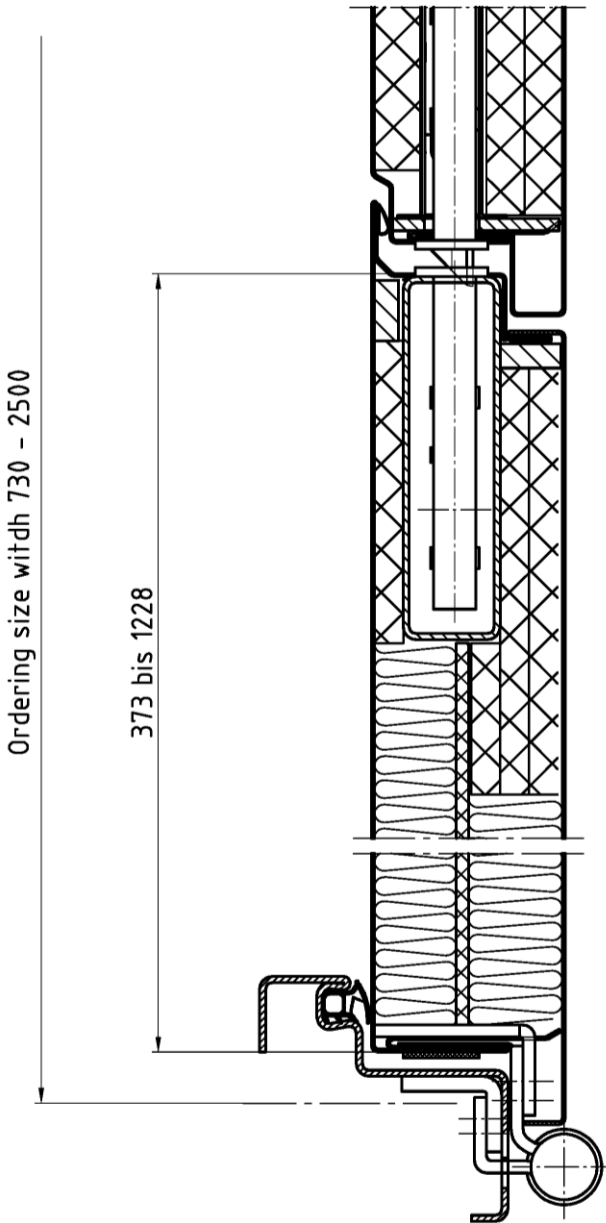




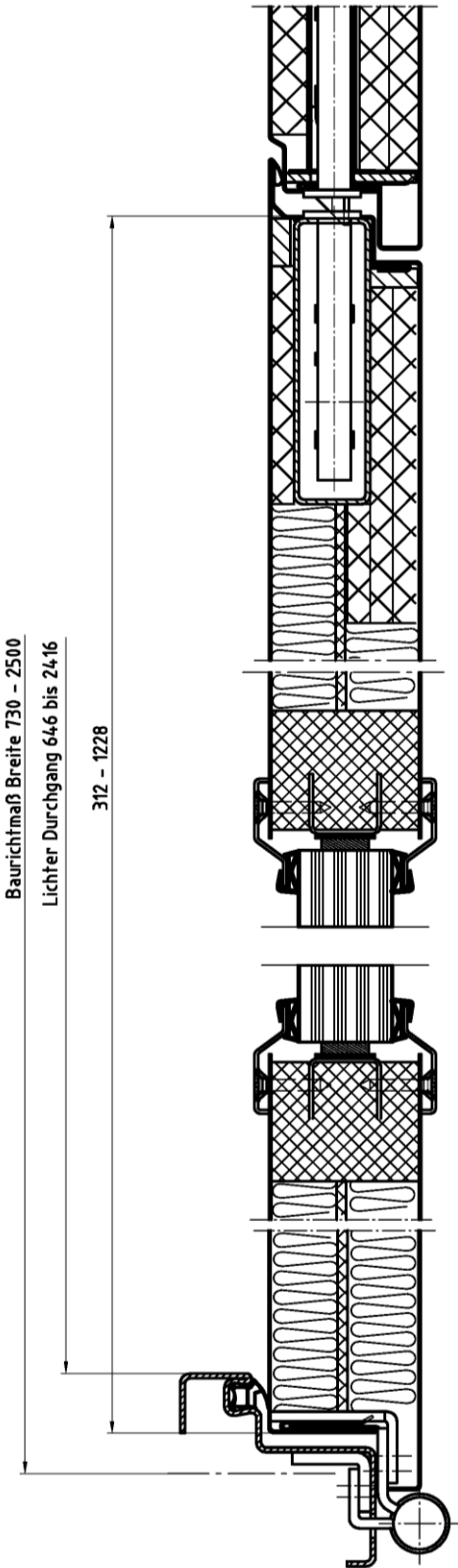
|   |          |
|---|----------|
| "NovoPorta Premio EI <sub>2</sub> 90-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 90-C5 S <sub>200</sub> " | Annex C7 |
| Construction – horizontal section double leaf doorset   |          |



|   |          |
|---|----------|
| "NovoPorta Premio EI <sub>2</sub> 90-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 90-C5 S <sub>200</sub> " | Annex C8 |
| Construction – horizontal section double leaf doorset   |          |



|   |          |
|---|----------|
| "NovoPorta Premio EI <sub>2</sub> 90-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 90-C5 S <sub>200</sub> " | Annex C9 |
| Construction – horizontal section double leaf doorset   |          |



|   |           |
|---|-----------|
| "NovoPorta Premio EI <sub>2</sub> 90-C5 S <sub>a</sub> " and "NovoPorta Premio EI <sub>2</sub> 90-C5 S <sub>200</sub> " | Annex C10 |
| Construction – horizontal section double leaf doorset   |           |