

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

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European Technical Assessment

ETA-17/0960
of 17 September 2018

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Kerafix® FXL 200

Product family
to which the construction product belongs

Intumescent products for fire sealing and fire stopping
purposes

Manufacturer

Rolf Kuhn GmbH
Jägersgrund 10
57339 Erndtebrück
DEUTSCHLAND

Manufacturing plant

1¹

This European Technical Assessment
contains

6 pages including 1 annex which forms an integral part of
this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 350005-00-1104

¹ Address known at DIBt

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Specific Part

1 Technical description of the product

Object of this European Technical Assessment (ETA) is the intumescent construction product "Kerafix[®] FXL 200" and the described modifications.

In case of fire, exposed to high temperatures, the intumescent product expands and generates foam. This foam seals joints and gaps, closes voids and openings. Thus, the foam restricts the passage and the spread of heat, smoke, flames or any combination of these.

During the reaction the product does not develop essential expansion pressure.

The flexible intumescent construction product "Kerafix[®] FXL 200" is produced in form of mats, strips and cuts. The product consists essentially of intumescent substances and a binder. It is produced of nominal thicknesses between 0,7 mm and 3,2 mm with a tolerance in thickness of $\pm 10 \%$ for each and in any width between 5 mm and 340 mm. The product may be laminated, processed to blanked-out pieces, cuts or strips at the factory.

The construction product "Kerafix[®] FXL 200" and cuts of it may be laminated additionally on one side or completely wrapped with plastic foil.

This ETA covers the following modifications besides the non-laminated basic variant named "Kerafix[®] FXL 200":

- laminated with PVC-foil² of different colours on one side; named "Kerafix[®] FXL 200 DF",
- laminated with PE-sellotape² on one side, named "Kerafix[®] FXL 200 ZPE",
- laminated with textile tape² on one side, named "Kerafix[®] FXL 200 GW",
- laminated with glass fibre scrim² on one side, named "Kerafix[®] FXL 200 GG",
- laminated with glass non-woven² on one side, named "Kerafix[®] FXL 200 GV",
- laminated with aluminum-folie² on one side, named "Kerafix[®] FXL 200 AF" or
- completely wrapped with PVC- or acrylic foil², named "Kerafix[®] FXL 200 E".

The product and all its modifications may be additionally finished with a self-adhesive tape² on one side.

The construction product is delivered in rolls or factory made strips and cuts.

The technical characteristics relevant for fire sealing and fire stopping effects of the construction product "Kerafix[®] FXL 200" are given in Annex 1.

2 Specification of the intended use in accordance with the applicable European Assessment Document (EAD)

The construction product "Kerafix[®] FXL 200" is assessed on the basis of EAD 350005-00-1104³ as an intumescent product for fire sealing and fire stopping purposes without defined final intended use (IU 1).

The construction product and its modifications are intended to be used as an essential component in construction products, construction elements, assemblies, kits and special constructions which need to meet requirements concerning the safety in case of fire.

In case of fire, the product delays the heat transfer through fire resistant construction products, construction elements or structures by expanding under the impact of high temperatures and thus restricting the spread of fire.

² Type, manufacturer and characteristics deposited at DIBt.

³ Official Journal of the EU N° C 378/02 of 13/11/2015

The performance given in section 3 is only valid, if the construction product "Kerafix® FXL 200" in use considers the instructions and the conditions stated in section 3.3.

The test and assessment methods on which this European Technical Assessment is based, lead to the assumption of working life of the intumescent construction product "Kerafix® FXL 200" of at least 10 years⁴ in final use.

The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for this assessment

3.1 Safety in case of fire (BWR 2)

3.1.1 Reaction to fire

Reaction to fire of product:	Performance
"Kerafix® FXL 200" without any lamination or self-adhesive devices and the modifications described in section 1: "Kerafix® FXL 200 DF", "Kerafix® FXL 200 ZPE", "Kerafix® FXL 200 GW", "Kerafix® FXL 200 GG", "Kerafix® FXL 200 GV", "Kerafix® FXL 200 AF" and "Kerafix® FXL 200 E"	Class E in accordance with EN 13501-1 ⁵ .

3.1.2 Resistance to fire

The performance "resistance to fire" shall be determined separately for every final use and shall be classified, if required for the construction element concerned.

3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content of dangerous substances	No dangerous substances ⁶

The detailed chemical composition of the intumescent construction product "Kerafix® FXL 200" was assessed by DIBt and is deposited with DIBt.

3.3 General aspects

Durability testing shall be an integral part of assessing the basic works and performance requirements. The following specific provisions for use shall be complied with to ensure the durability of the performance.

The testing and the assessment of the relevant product performance were carried out for environmental conditions of type Y_{2(-5°C/+70°C)} – product intended for use at temperatures between -5 °C and +70 °C without any exposure to UV-radiation; indoor use at changing humidity, temporary or permanent condensation - in accordance with EOTA Technical Report 24 (EOTA TR 024)⁷, section 4.2.5

⁴ Results (historical data) of long-term aging (10 years exposure to natural weathering) available

⁵ EN 13501-1 Fire classification of construction products and building elements, Part 1 Classification using test data from reaction to fire tests and A1:2009

⁶ In accordance with the Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 (published in the Official Journal of the EU N° L 353 of 31/12/2008, p 1)

⁷ EOTA TR 024 Characterisation, Aspects of Durability and Factory Production Control for Reactive Materials, Components and products; edition as amended July 2009

Result:

The intumescent construction product "Kerafix® FXL 200" and its modifications and cuts can be used under use conditions of type Y_{2(-5°C/+70°C)} (indoor use at the stated range of temperatures), without having to fear essential changes in the relevant fire sealing and fire stopping properties and the resulting performance.

This assessment includes the in-door use under climatic use conditions of type Z₁ and Z₂ according to EOTA TR 024⁷.

Additionally the product was successfully tested under specific durability conditions according to EOTA TR 024, section 4.3

- Exposure to a constant temperature of 80 °C for 40 days,
- Exposure to solvents (tested with Butylacetat, Butanol, solvent naphtha and fuel)
- Subsequent over-painting (tested with coatings on the basis of acryl dispersion, alkyd resin, polyurethanacryl and epoxy resin),
- Exposure to intimate contact to plastics (PVC, PE).

The characteristics "expansion ratio" and "expansion pressure" did not change essentially after these exposures.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD No 350005-00-1104 the Decision of the commission N° 1999/454/EC of 22 June 1999 (OJ of the EU L 178 of 14 July 1999, p 42), amended by EC Decision 2001/596/EC of 8 January 2001 (OJ of the EU L 209 of 2 August 2001, p 33) is the legal basis for the determination of the AVCP system.

So system 1 applies for the assessment and verification of constancy of performance (AVCP). (See Annex V in conjunction with Article 65 (2) of the Regulation (EU) N° 305/2011) according to the following table:

Product	Intended use	characteristic	System
"Kerafix® FXL 200" and the modifications described in clause 1	Components effective in view of safety in case of fire (BWR 2) used in construction products, construction elements, kits and special assemblies	reaction to fire, properties relevant for the fire sealing and fire stopping effect	1

5 Technical details necessary for the implementation of the procedure for assessment and verification of constancy of performance (AVCP) system 1, as provided for in the applicable European Assessment Document

The technical details necessary for the implementation of the system for assessment and verification of constancy of performance are laid down in the control plan (confidential part of this ETA) deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 17. September 2018 by Deutsches Institut für Bautechnik

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beglaubigt:
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ANNEX 1

CHARACTERISTICS² OF³ THE⁴ CONSTRUCTION⁵ PRODUCT⁶ RELEVANT FOR THE FIRE SEALING AND FIRE STOPPING EFFECTS OF

"Kerafix[®] FXL 200"⁷

Characteristic	Test method ⁸	Range of determined values and tolerances*
Nominal thickness	TR 024 ⁷ , Abs. 3.1.2	0,7 mm to 3,5 mm ± 10 % for each
Expansion ratio	TR 024 ⁷ , Abs. 3.1.11 Tested at 400 °C for 30 minutes without a top-load for samples of a thickness of 0,7 mm and of 3,5 mm	thickness 0,7 mm: 30,0 to 50,0 thickness 3,5 mm: 17,0 to 30,0

The reaction in case of fire starts at a temperature of ca 200 °C.