

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

**ETA-18/0102**  
**of 21 September 2018**

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Hilti drilled plate MQZ-L11 und Hilti drilled plate MQZ-L13

Product family  
to which the construction product belongs

Products related to installation systems supporting  
technical equipment for building services such as pipes,  
conduits, ducts and cables

Manufacturer

Hilti AG  
Feldkircherstraße 100  
9494 Schaan  
FÜRSTENTUM LIECHTENSTEIN

Manufacturing plant

L 1000446  
L 1005049

This European Technical Assessment  
contains

12 pages including 8 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

EAD 280016-00-0602

This version replaces

ETA-18/0102 issued on 13 April 2018

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## Specific Part

### 1 Technical description of the product

Objects of this European Technical Assessment are the Hilti drilled plate MQZ-L11 and Hilti drilled plate MQZ-L13. The Hilti MQZ-L11 and MQZ-L13 drilled plates are steel plates that are stamped rectangularly with a centrally positioned opening, which is 11.5 mm or 13.5 mm in diameter. The plates have raised edges in the corners at the rear to ensure a perfect fit with the Hilti installation channels.

Annex A describes the dimensions and materials of the Hilti MQZ-L11 and MQZ-L13 drilled plates.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document (EAD)

The performance given in Section 3 can only be assumed if the Hilti MQZ-L11 and MQZ-L13 drilled plates are used in compliance with the specifications and under boundary conditions set out in Annex B. The test and assessment methods on which this European Technical Assessment is based lead to an assumption of a working life of the Hilti MQZ-L11 and MQZ-L13 drilled plates of at least 50 years in final use under ambient temperatures in indoor areas. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

In accordance with the European Assessment Document EAD 280016-00-0602, the product is intended to be used in

- a) installations for the support of sprinkler kits;
- b) installations for the support of other building service elements such as pipes, conduits, ducts and cables.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1

#### 3.2 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance
Shape	see Annex A
Dimensions	see Annex A
Material	see Annex A
Characteristic pull-through resistance at ambient temperature	see Annex C
Pull-through resistance at elevated temperatures	see Annex D

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**4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

In accordance with the European Assessment Document EAD 280016-00-0602, the following legal bases apply:

- In case of intended use a) specified in Section 2:  
Decision of the commission N° 1996/577/EC:  
System 1 applies for the assessment and verification of constancy of performance (AVCP).
- In case of intended use b) specified in Section 2:  
Decision of the commission N° 1999/472/EC:  
System 3 applies for the assessment and verification of constancy of performance (AVCP).

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD**

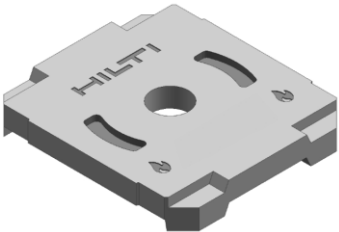
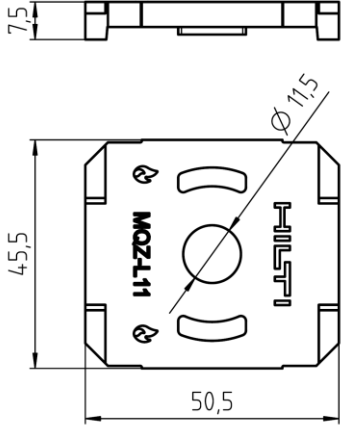
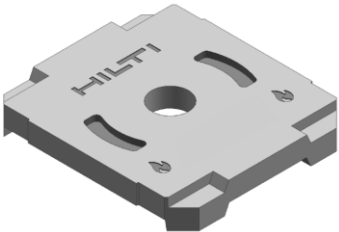
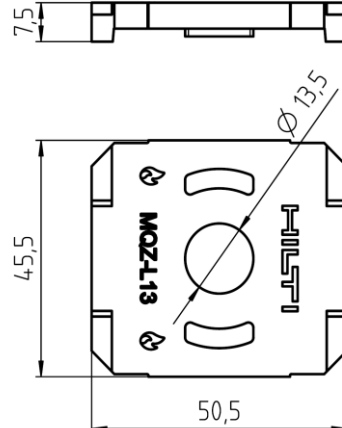
The technical details necessary for the implementation of the system for the assessment and verification of constancy of performance are laid down in the control plan (confidential part of this European Technical Assessment) deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 21 September 2018 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow  
Head of Department

*beglaubigt:*  
Dr.-Ing. Rosenbusch

Table A1: Dimensions and materials of drilled plates

Illustration	Dimension [mm]	Designation	Item number	Materials
		MQZ-L11	2199455	S235JR in accordance with EN 10025-2, zinc coated
		MQZ-L13	2199456	S235JR in accordance with EN 10025-2, zinc coated

Hilti drilled plate MQZ-L11 und Hilti drilled plate MQZ-L13

Product description  
Dimensions and materials

Annex A

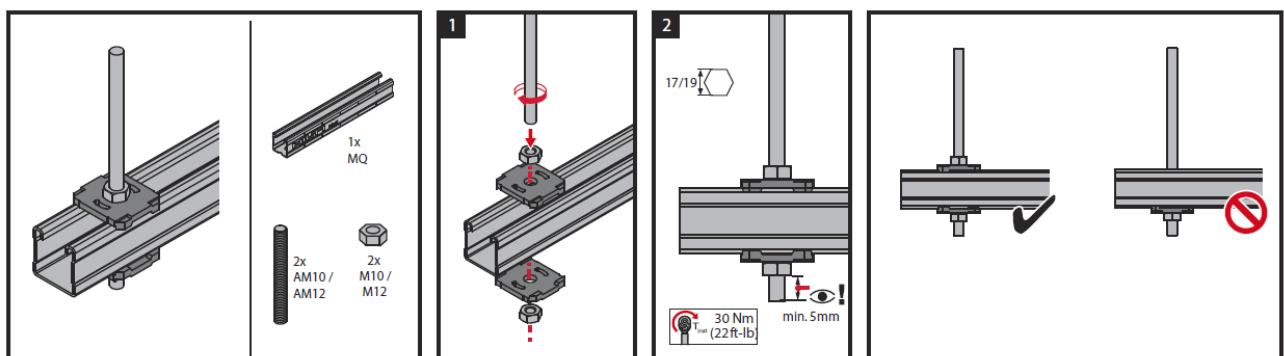
English translation prepared by DIBt

- MQZ-L11 and MQZ-L13 drilled plates are used in building service installation systems at ambient and elevated temperatures. MQZ-L11 and MQZ-L13 drilled plates are used to transfer building services component loads such as ducts and equipment for sprinklers, water, heating, cooling, ventilation, electrical and other installations. MQZ-L11 and MQZ-L13 drilled plates described in this ETA are suitable for undertaking this load-bearing function under the conditions listed in Section 2.
- MQZ-L11 and MQZ-L13 drilled plates are used to fix threaded rods to installation channels or brackets in conjunction with hexagonal nuts.
- The following information is a prerequisite for the information on the performance assessment in Annex C and Annex D:
  - The performance of MQZ-L11 results in connection with zinc coated threaded rods in accordance with DIN 976-1 in strength class 4.8 as per Table B2.1, zinc coated hexagonal nuts in accordance with EN ISO 4032 in strength class 8 as per Table B2.3 and Hilti installation channels according to Annex B3 to B5.
  - The performance of MQZ-L13 results in connection with zinc coated threaded rods in accordance with DIN 976-1 in strength class 4.8 as per Table B2.2, zinc coated hexagonal nuts in accordance with EN ISO 4032 in strength class 8 as per Table B2.4 and Hilti installation channels according to Annex B3 to B5.
  - The resistance at ambient and elevated temperatures applies for static and centric actions according to the following set up:

The centre distance of the MQZ-L11 or MQZ-L13 drilled plates from the channel end is 25 mm. The centre distance of the suspension points with the drilled plates is 250 mm. The load is applied centrally between the suspension points.

- The resistance and deformation at elevated temperatures are referring to the boundary conditions of the standard temperature / time curve (STTC) in accordance with EN 1363-1.
- Installation instructions:

The installation channels are cut to length centrally between the longholes or the roundholes at the marking. The cut channel lies within a range of 2 mm from both sides of the marking.



Hilti drilled plate MQZ-L11 und Hilti drilled plate MQZ-L13

Requirements for performance assessment

Annex B1

Table B2.1: Threaded rods for use with MQZ-L11

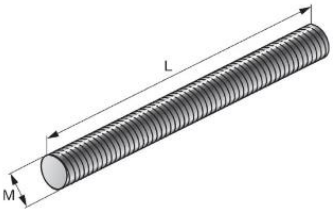
Illustration	Designation	Item number	M thread	L [mm]	Material and coating
	AM10x3000 4.8	216418	M10	3000	Strength class 4.8 in accordance with DIN 976-1, zinc coated
	AM10x2000 4.8	339796	M10	2000	
	AM10x1000 4.8	339795	M10	1000	

Table B2.2: Threaded rods for use with MQZ-L13

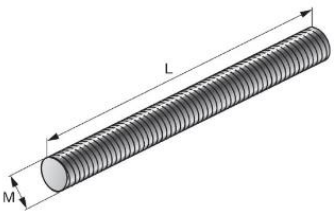
Illustration	Designation	Item number	M thread	L [mm]	Material and coating
	AM12x3000 4.8	216421	M12	3000	Strength class 4.8 in accordance with DIN 976-1, zinc coated
	AM12x2000 4.8	216420	M12	2000	
	AM12x1000 4.8	339797	M12	1000	

Table B2.3: Hexagonal nuts for use with MQZ-L11

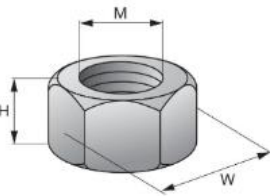
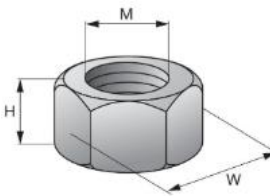
Illustration	Designation	Item number	M thread	W [mm]	H [mm]	Material and coating
	M10 hexagonal nut	216466	M10	17	8	Strength class 8 in accordance with ISO 4032, zinc coated

Table B2.4: Hexagonal nuts for use with MQZ-L13

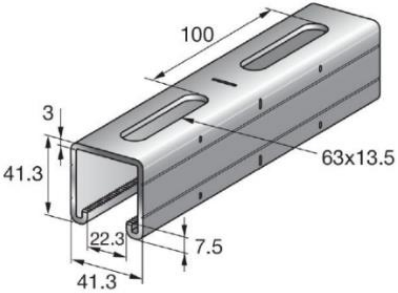
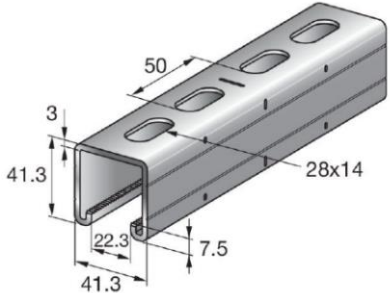
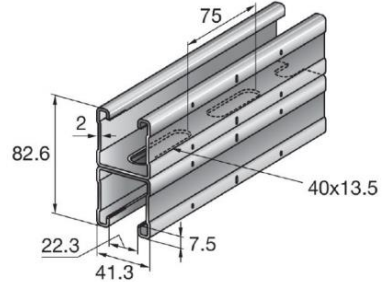
Illustration	Designation	Item number	M thread	W [mm]	H [mm]	Material and coating
	M12 hexagonal nut	216467	M12	19	10	Strength class 8 in accordance with ISO 4032, zinc coated

Hilti drilled plate MQZ-L11 und Hilti drilled plate MQZ-L13

Requirements for performance assessment

Annex B2

Table B3: Dimensions and materials of installation channels for use with Hilti drilled plates

Illustration <sup>1)</sup>	Item number	Designation	Length [m]	Materials and coatings
	369596	MQ-41/3 3M	3	S250GD+Z275-M-A-C in accordance with EN 10346
	369597	MQ-41/3 6M	6	
	2048102	MQ-41/3 3M LL	3	S250GD+Z275-M-A-C in accordance with EN 10346
	2048103	MQ-41/3 6M LL	6	
 <p>Two profiles of MQ-41 D channel are connected in the area of the holes in the back of the channels in a shape-fitting and force-fitting way as a kind of riveted connection.</p>	369603	MQ-41 D 3m	3	S250GD+Z275-M-A-C in accordance with EN 10346
	369604	MQ-41 D 6m	6	

<sup>1)</sup> Dimensions in mm

Hilti drilled plate MQZ-L11 und Hilti drilled plate MQZ-L13

Requirements for performance assessment

Annex B3



Table B4: Dimensions and materials of installation channels for use with Hilti drilled plates

Illustration <sup>2)</sup>	Item number	Designation	Length [m]	Materials and coatings
	2184773	MQ-21.5 6m	6	S280GD+Z140-M-A-C in accordance with EN 10346
	2184772	MQ-21.5 3m	3	
	2184771	MQ-21.5 2m	2	
	369592	MQ-41 6m	6	S250GD+Z275-M-A-C in accordance with EN 10346
	369591	MQ-41 3m	3	
	304559	MQ-41 2m	2	
	2141964	MQ-41-L 6m	6	S250GD+Z140-M-A-C in accordance with EN 10346
	2141965	MQ-41-L 3m	3	
	2141966	MQ-41-L 2m	2	

<sup>2)</sup> Dimensions in mm

Hilti drilled plate MQZ-L11 und Hilti drilled plate MQZ-L13

Requirements for performance assessment

Annex B4

Table B5: Section properties of installation channels for use with Hilti drilled plates

Description	Symbol	MQ-41/3	MQ-41/3 LL	MQ-41 D	MQ-21.5	MQ-41	MQ-41-L	Unit
Classification cross section in accordance with EN 1993-1-1	-	3	3	3	3	3	3	-
Cross section areas	A	375.88	379.93	545.97	142.71	263.62	199.57	mm <sup>2</sup>
	A <sub>tot</sub>	375.88	379.93	545.97	142.71	263.62	199.57	mm <sup>2</sup>
Shear areas	A <sub>y</sub>	48.69	54.43	66.37	23.47	27.23	20.24	mm <sup>2</sup>
	A <sub>z</sub>	195.47	194.59	197.58	41.86	131.51	98.37	mm <sup>2</sup>
Centroid position	y <sub>C,0</sub>	19.15	19.15	0.00	0.00	19.65	0.00	mm
	z <sub>C,0</sub>	20.57	20.76	0.00	-9.12	20.52	-19.91	mm
Moments of inertia	I <sub>y</sub>	76963.50	78224.80	323585.00	9168.75	57501.00	44773.00	mm <sup>4</sup>
	I <sub>z</sub>	107949.00	108011.00	154070.00	37416.40	76416.00	58981.50	mm <sup>4</sup>
Inclination of principal axes	α	90.00	90.00	0.00	90.00	90.00	90.00	°
Polar moments of inertia	I <sub>p</sub>	184913.00	186236.00	477656.00	46585.10	133917.00	103754.00	mm <sup>4</sup>
	I <sub>p,M</sub>	778900.00	780561.00	477656.00	115093.00	601859.00	469974.00	mm <sup>4</sup>
Radii of gyration	i <sub>y</sub>	14.31	14.35	24.35	8.02	14.77	14.98	mm
	i <sub>z</sub>	16.95	16.86	16.80	16.19	17.03	17.19	mm
Polar radii of gyration	i <sub>p</sub>	22.18	22.14	29.58	18.07	22.54	22.80	mm
	i <sub>p,M</sub>	45.52	45.33	29.58	28.40	47.78	48.53	mm
Warping radius of gyration	i <sub>ω,M</sub>	7.02	7.02	17.32	6.85	7.19	7.44	mm
Torsional constant	J	848.88	856.29	575.03	76.58	269.75	112.13	mm <sup>4</sup>
Secondary torsional constant	J <sub>s</sub>	105319.00	105394.00	91246.30	25157.50	74075.40	565590.00	mm <sup>4</sup>
Location of the shear center	y <sub>M,0</sub>	19.15	19.15	0.00	0.00	19.65	0.00	mm
	z <sub>M,0</sub>	60.32	60.31	0.00	12.77	62.63	22.92	mm
	y <sub>M</sub>	0.00	0.00	0.00	0.00	0.00	0.00	mm
	z <sub>M</sub>	39.75	39.55	0.00	21.90	42.11	42.84	mm
Warping constants	I <sub>ω,C</sub>	2.09277E+08	2.07678E+08	1.43225E+08	23255400.00	1.66135E+08	1.34296E+08	mm <sup>6</sup>
	I <sub>ω,M</sub>	38387600	38417600.00	1.43225E+08	5395050.00	31116700.00	26017600	mm <sup>6</sup>
	r <sub>ω,M</sub>	0.00	0.00	0.00	0.00	0.00	0.00	-
Section moduli	S <sub>y,max</sub>	4002.48	4108.45	7834.29	928.54	2906.72	2248.07	mm <sup>3</sup>
	S <sub>y,min</sub>	-3487.10	-3514.15	-7833.74	-788.66	-2672.22	-2093.62	mm <sup>3</sup>
	S <sub>z,max</sub>	5227.58	5230.56	7460.71	1811.93	3700.53	2856.29	mm <sup>3</sup>
	S <sub>z,min</sub>	-5277.58	-5230.56	-7460.71	-1811.93	-3700.54	-2856.25	mm <sup>3</sup>
Torsional section modulus	S <sub>t</sub>	282.96	285.43	287.51	51.06	134.88	75.76	mm <sup>3</sup>
Max. plastic bending moment	M <sub>pl,y,d</sub>	NPA <sup>3)</sup>	NPA	NPA	NPA	NPA	NPA	kNm
	M <sub>pl,z,d</sub>	NPA	NPA	NPA	NPA	NPA	NPA	kNm
Max. plastic section moduli	Z <sub>y</sub>	NPA	NPA	NPA	NPA	NPA	NPA	mm <sup>3</sup>
	Z <sub>z</sub>	NPA	NPA	NPA	NPA	NPA	NPA	mm <sup>3</sup>
Plastic shear areas	A <sub>pl,y</sub>	NPA	NPA	NPA	NPA	NPA	NPA	mm <sup>2</sup>
	A <sub>pl,z</sub>	NPA	NPA	NPA	NPA	NPA	NPA	mm <sup>2</sup>
Area bisecting axis position	f <sub>y,0</sub>	NPA	NPA	NPA	NPA	NPA	NPA	mm
	f <sub>z,0</sub>	NPA	NPA	NPA	NPA	NPA	NPA	mm
Plastic shear forces	V <sub>pl,y,d</sub>	NPA	NPA	NPA	NPA	NPA	NPA	kN
	V <sub>pl,z,d</sub>	NPA	NPA	NPA	NPA	NPA	NPA	kN
Plastic axial force	N <sub>pl,d</sub>	NPA	NPA	NPA	NPA	NPA	NPA	kN
Buckling curves	BC <sub>y</sub>	c	c	c	c	c	c	-
	BC <sub>z</sub>	c	c	c	c	c	c	-

<sup>3)</sup> NPA: No performance assessed

Hilti drilled plate MQZ-L11 und Hilti drilled plate MQZ-L13	Annex B5
Requirements for performance assessment	

Table C1: Direction of force and arrangement of the drilled plates

Illustration	Installation channel
<p>Drilled plates (always in pairs)</p> <p><math>F_{Rk}</math> <math>F_{Rk,t}</math></p>	<p>MQ-41/3 MQ-41/3 LL MQ-41 MQ-41-L MQ-21.5</p>
<p>Drilled plates (always in pairs)</p> <p><math>F_{Rk}</math> <math>F_{Rk,t}</math></p>	<p>MQ-41 D</p>

Table C2: Characteristic pull-through resistance at ambient temperature

Drilled plates	Installation channel	Characteristic pull-out resistance	Partial safety coefficient <sup>4)</sup>
		$F_{Rk}$ [kN]	$\gamma_M$
MQZ-L11 MQZ-L13	MQ-41/3	25.00	1.99
	MQ-41/3 LL		
	MQ-41	18.40	1.75
	MQ-41 D		
	MQ-41-L	11.70	1.40
	MQ-21.5	16.10	1.93

<sup>4)</sup> provided that no other national regulations apply

Hilti drilled plate MQZ-L11 und Hilti drilled plate MQZ-L13

Direction of force and arrangement of the drilled plates  
Characteristic pull-through resistance at ambient temperature

Annex C

Table D1: Pull-through resistance at elevated temperatures (2 suspension points)

Parameter of regression curve  $2 \cdot F_{Rk,t} = c_3 (c_1 + c_2 / t)$  [N]

Drilled plates	Installation channel	$c_1$ [-]	$c_2$ [-]	$c_3$ [-]	$t_{min}$ [minutes]	$t_{max}$ [minutes]
MQZ-L11 MQZ-L13	MQ-41/3	963.500	76594.354	0.847958	25	150
	MQ-41/3 LL					
	MQ-41					
	MQ-41 D					
	MQ-41-L					
	MQ-21.5					

Table D2: Pull-through resistance  $F_{Rk,t}$  at elevated temperatures<sup>5)</sup> of the single drilled plate

Drilled plates	Installation channel	$F_{Rk,30}$ [N]	$F_{Rk,60}$ [N]	$F_{Rk,90}$ [N]	$F_{Rk,120}$ [N]
MQZ-L11 MQZ-L13	MQ-41/3	1491	949	769	679
	MQ-41/3 LL				
	MQ-41				
	MQ-41 D				
	MQ-41-L				
	MQ-21.5				

<sup>5)</sup> Direction of force and arrangement of the drilled plates see Table C1

Hilti drilled plate MQZ-L11 und Hilti drilled plate MQZ-L13

Pull-through resistance at elevated temperatures

Annex D