



Approval body for construction products and types of construction

#### **Bautechnisches Prüfamt**

An institution established by the Federal and Laender Governments



# **European Technical Assessment**

### ETA-18/0835 of 4 October 2018

English translation prepared by DIBt - Original version in German language

#### **General Part**

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Deutsches Institut für Bautechnik

FLK Pro 250

Liquid applied roof waterproofing on the basis of polyurethane

Würth Handelsges.m.b.H. Würthstraße 1 3071 BÖHEIMKIRCHEN ÖSTERREICH

Produktionsanlage 3071

6 pages including 2 annexes which form an integral part of this assessment

ETAG 005 Part 6: "Specific stipulations for kits based on polyurethane",

used as EAD according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.



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#### Specific part

#### 1 Technical description of the product

The liquid applied roof waterproofing "FLK Pro 250" is a kit, which consists of the components:

- primer (if required),
- liquid applied roof waterproofing on the basis of a one-component reactive polyurethane,
- polyester fleece "FLK VLIES" as reinforcement.

For an adequate adhesion of the waterproofing layer – depending on the type of substrate – a primer is required. In general the primer belonging to the substrate is given in the manufacturer technical documents<sup>1</sup>. In single cases the manufacturer is responsible to give guidance which pretreatment/primer is required.

Depending on the levels the minimum layer thickness of the roof waterproofing applied is 1.6 mm respectively 2.9 mm.

As an assembled system these components form a homogeneous seamless roof waterproofing. The components and the system build-up of the roof waterproofing "FLK Pro 250" are given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The product is used for the waterproofing of roof surfaces against penetration of atmospheric water.

In the technical file the manufacturer give information concerning the substrates which the product is suitable for and on how these substrates shall be pre-treated.

The levels of use categories are given in Annex A.

The verification and assessment methods on which this European Technical Assessment is based lead to the assumption of working life of the product of 10 respectively 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

The levels of use categories and performances given in Section 3 are only valid if the liquid applied roof waterproofing is used in compliance with the specifications and conditions given in Annex B and the installation instructions of the manufacturer stated in the technical file.

#### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
External fire performance	See Annex A
Reaction to fire	See Annex A

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The manufacturer's technical documents comprises all information necessary for the production and the installation of the product as well as for repair of the roof waterproofing made from that and it is deposited with DIBt.



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#### 3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance	
Water vapour permeability	See Annex A	
Watertightness	See Annex A	
Release of dangerous substances	The product does not contain dangerous substances specified in TR 034 (Version March 2012)	
Resistance to mechanical damage (perforation)	See Annex A, Levels of use categories	
Resistance to plant roofs	See Annex A	

#### 3.3 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance
Resistance to wind loads	See Annex A
Slipperiness	See Annex A

#### 3.4 General aspects

The verification of durability and serviceability is part of testing the essential characteristics. Durability and serviceability are only ensured if the specifications of intended use according to Annex B and the specifications of the technical file of the manufacturer are kept.

### 4 Assessment and verification of constancy of performance (AVCP) system applied with reference to its legal base

In accordance with ETAG 005 used as EAD, the applicable European legal act is: 98/599/EC The system to be applied is: 3

In addition, with regard to reaction to fire for products covered by this ETAG the applicable European legal act is: 2001/596/EC

The system to be applied is: 3

### 5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

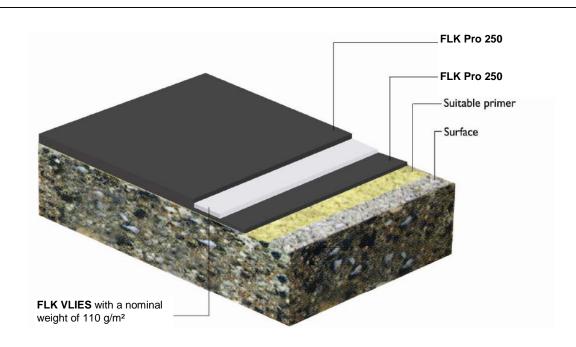
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

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#### Applicable to the roof waterproofing "FLK Pro 250"

	1.6 mm	2.9 mm	
	2.4 kg/m <sup>2</sup>	4.1 kg/m²	
Levels of use categories according to ETAG 005 with relation to:			
Working life:		W3 (25 years)	
	M and S (moderate and severe climatic)		
ompressible	P1 to P3	P1 to P4	
	(from low to normal)	(from low to high)	
	S1 to S4 (all slopes)		
	TL3 (-20 °C)	TL4 (-30 °C)	
	TH4 (90 °C)		
	I/A 3, S/W 2		
N 13501-5	F <sub>ROOF</sub>		
N 13501-1	E		
Water vapour diffusion resistance factor µ		μ ≈ 1830	
	pass		
Statement on dangerous substances		see section 3.2	
	no performance assessed		
	≥ 50 kPa		
	no performance assessed		
	ompressible N 13501-5		

FLK Pro 250 Würth Handelsges.m.b.H.	
System built up and classification	Annex A

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#### Installation

The levels of use categories and the performances of the roof waterproofing can be assumed only, if the installation is carried out according to the installation instructions stated in the technical file of the manufacturer, in particular taking account of the following points:

- installation by appropriately trained personnel
- installation of only those components which are marked components of the kit
- installation with the required tools and adjuvants
- precautions during installation
- inspecting the roof surface for cleanliness and correct preparation, if need be, applying a primer before applying the product
- inspecting compliance with suitable weather and curing conditions
- ensuring a thickness of the cured waterproofing of at least 1.6 mm respectively 2.9 mm by processing appropriate minimum quantities of material
- inspections during installation and of the finished product and documentation of the results

FLK Pro 250 Würth Handelsges.m.b.H.	Annex B
Intended use Specifications	

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