

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-18/0341
of 29 May 2018

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

FI-ML-8 / FI-ML-10 / FI-PL-10

Product family
to which the construction product belongs

Nailed-in plastic anchor for fixing of external thermal
insulation composite systems with rendering in concrete
and masonry

Manufacturer

TOP KRAFT SK a.s.
Priemyselna 9050/1
SK-907 01 MYJAVA
SLOWAKISCHE REPUBLIK

Manufacturing plant

Plant 1

This European Technical Assessment
contains

16 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330196-01-0604

European Technical Assessment

ETA-18/0341

English translation prepared by DIBt

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Specific part

1 Technical description of the product

The nailed-in anchor FI-ML-8 / FI-ML-10 / FI-PL-10 consists of an anchor sleeve with an enlarged shaft, spreading zone subsequently, an insulation plate made of virgin polyethylene and an accompanying specific nail of virgin polyamide or of galvanised steel. The serrated expanding part of the anchor is slotted.

The anchor may in addition be combined with the anchor plates TDX-P-90/TDX-90 and TDX-P-140/TDX-140.

An illustration and the description of the product are given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance
Characteristic tension resistance	See Annex C 1, C 2
Edge distances and spacing	See Annex B 2
Plate stiffness	See Annex C 3
Displacements	See Annex C 4

3.2 Energy economy and heat retention (BWR 6)

Essential characteristic	Performance
Point thermal transmittance	See Annex C 3

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 330196-01-0604, the applicable European legal act is: [97/463/EC].

The system to be applied is: 2+

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

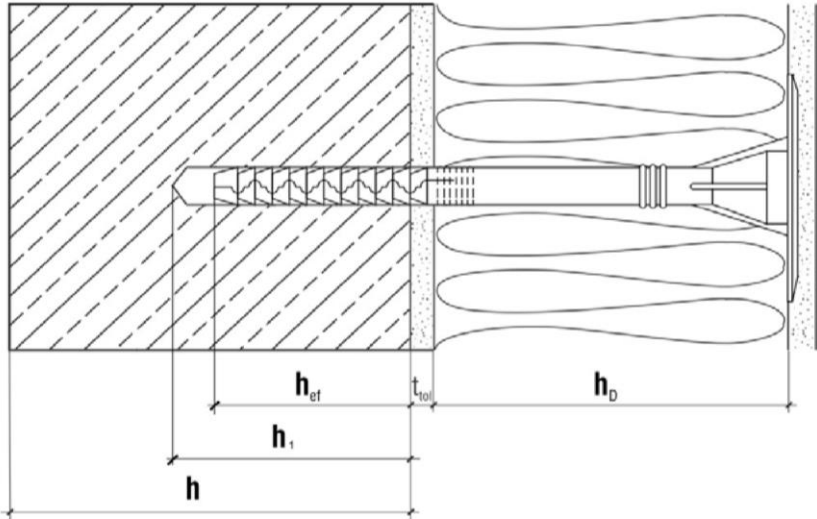
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 29 May 2018 by Deutsches Institut für Bautechnik

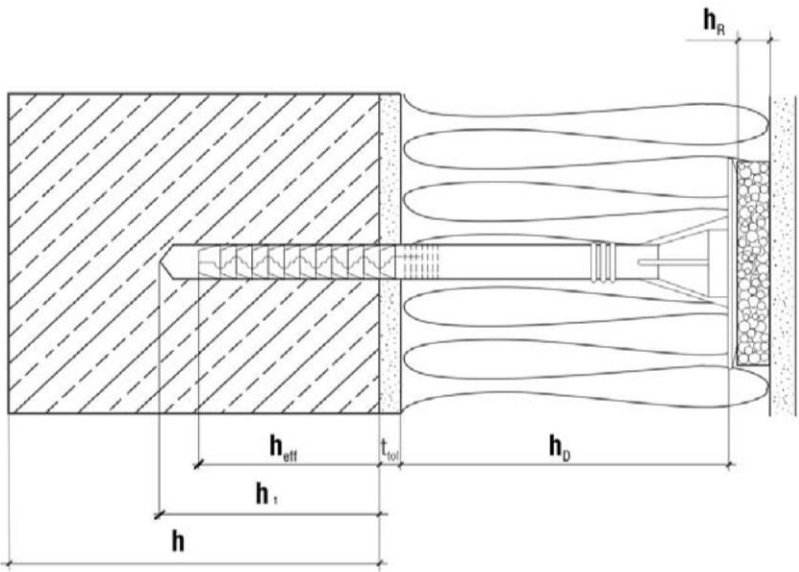
BD Dipl.-Ing. Andreas Kummerow
Head of Department

beglaubigt:
Ziegler

FI-ML-8 / FI-ML-10 / FI-PL-10



surface mount



immersed mount

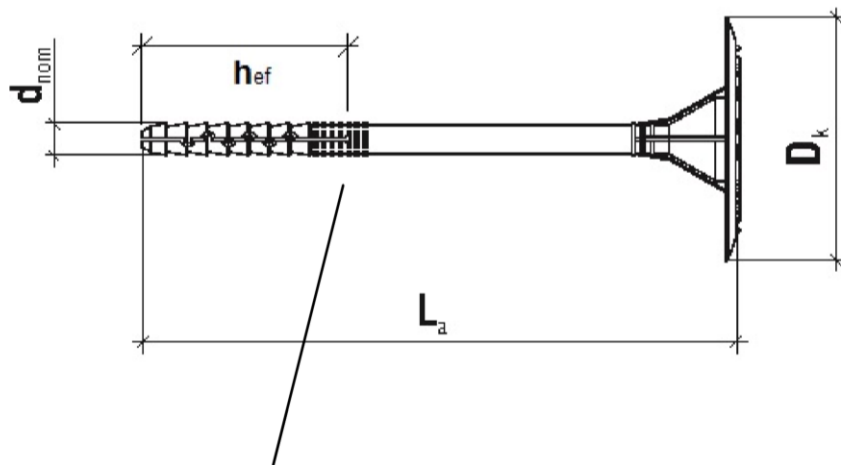
- Legend:
- h_D = thickness of insulation material
 - h_{ef} = effective anchorage depth
 - h = thickness of member (wall)
 - h_1 = depth of drilled hole to deepest point
 - t_{tol} = thickness of equalizing layer or non-load-bearing coating
 - h_R = thickness of insulation cover

FI-ML-8 / FI-ML-10 / FI-PL-10

Product description
Installed condition – surface mount, immersed mount

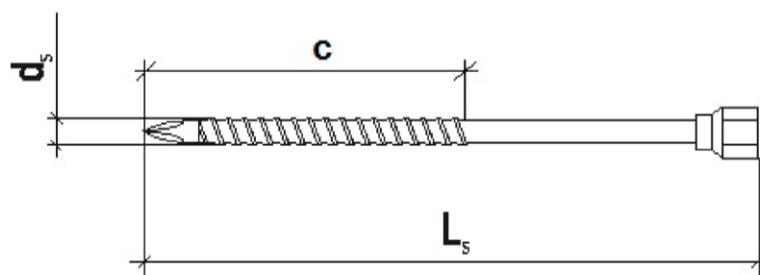
Annex A 1

FI-ML-8



Marking:
Identifying Mark (Wkret-Met)
Anchor sleeve – LF
Anchor size – 8xLa

Marking of effective anchorage depth



Accompanying specific nail TN-5,1

Table A1: Dimensions

Anchor Type	Anchor Sleeve				Specific nail		
	D_k	d_{nom}	h_{ef}	min L_a max L_a	d_s	c	min L_s max L_s
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
FI-ML-8	60	8	50	100 200	5,1	60-90	105 205

Determination of maximum thickness of insulation h_D [mm] for FI-ML-8:

$$h_D = L_a - t_{tol} - h_{ef} \quad (L_a = \text{e.g. } 100; t_{tol} = 10)$$

e.g. $h_D = 100 - 10 - 50 = 40$

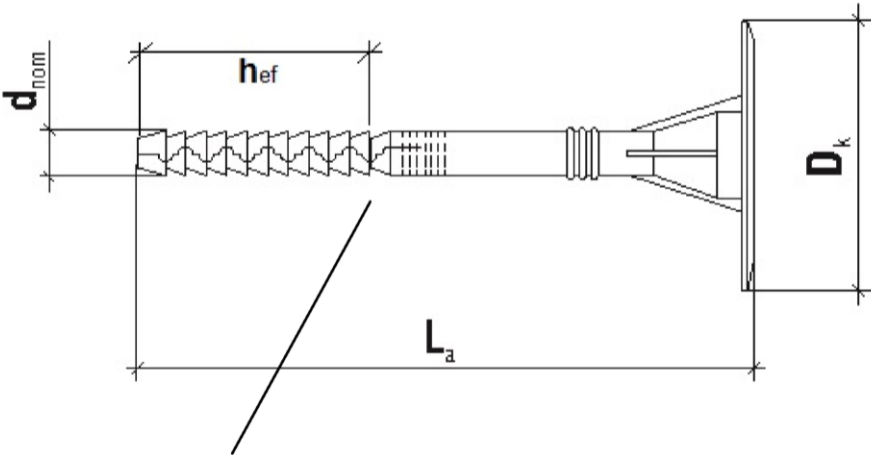
FI-ML-8 / FI-ML-10 / FI-PL-10

Product description

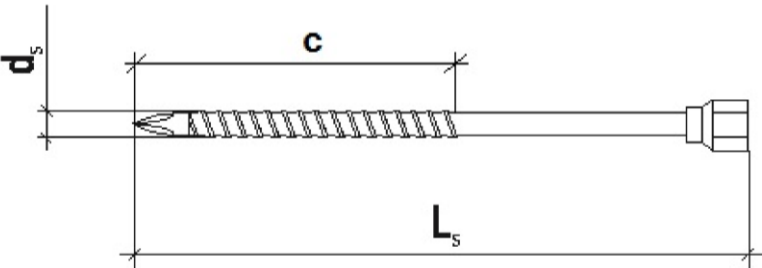
FI-ML-8 - marking and dimension of the anchor sleeve LF
Expansion element TN

Annex A 2

FI-ML-10



Marking of effective anchorage depth



Accompanying specific nail TN-5,1

Table A2: Dimensions

Anchor Type	Anchor Sleeve				Specific nail		
	D_k	d_{nom}	h_{ef}	$\min L_a$ $\max L_a$	d_s	c	$\min L_s$ $\max L_s$
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
FI-ML-10	60	10	70	140 300	5,1	60-90	145 305

Determination of maximum thickness of insulation h_D [mm] for FI-ML-10:

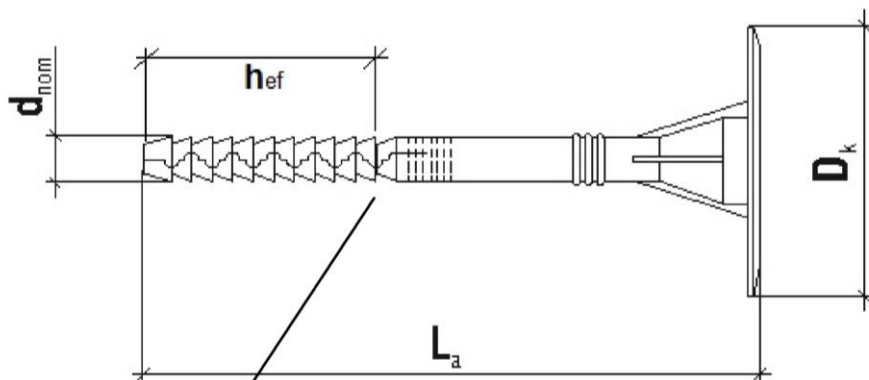
$$\begin{aligned} h_D &= L_a - t_{tol} - h_{ef} & (L_a = \text{e.g. } 140; t_{tol} = 10) \\ \text{e.g. } h_D &= 140 - 10 - 70 \\ h_{Dmax} &= 60 \end{aligned}$$

FI-ML-8 / FI-ML-10 / FI-PL-10

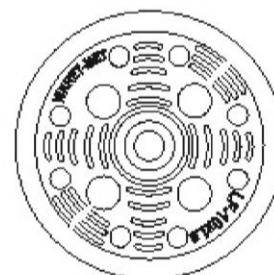
Product description
FI-ML-10 - marking and dimension of the anchor sleeve LF
Expansion element TN

Annex A 3

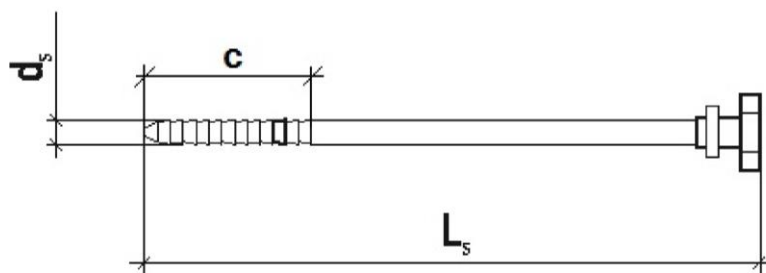
FI-PL-10



Marking of effective anchorage depth



Marking:
Identifying Mark (Wkret-Met)
Anchor sleeve – LF
Anchor size – 10xLa



Accompanying specific nail T-5,3

Table A3: Dimensions

Anchor Type	Anchor Sleeve				Specific nail		
	D_k [mm]	d_{nom} [mm]	h_{ef} [mm]	min L_a max L_a [mm]	d_s [mm]	c [mm]	min L_s max L_s [mm]
FI-PL-10	60	10	70	140 300	5,3	85	145 305

Determination of maximum thickness of insulation h_D [mm] for FI-PL-10:

$$\begin{aligned}
 h_D &= L_a - t_{tol} - h_{ef} & (L_a = \text{e.g. } 140; t_{tol} = 10) \\
 \text{e.g. } h_D &= 140 - 10 - 70 \\
 h_{Dmax} &= 60
 \end{aligned}$$

FI-ML-8 / FI-ML-10 / FI-PL-10

Product description

FI-PL-10 - marking and dimension of the anchor sleeve LF
Expansion element T

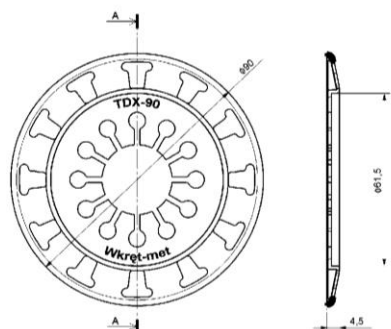
Annex A 4

Table A4: Materials

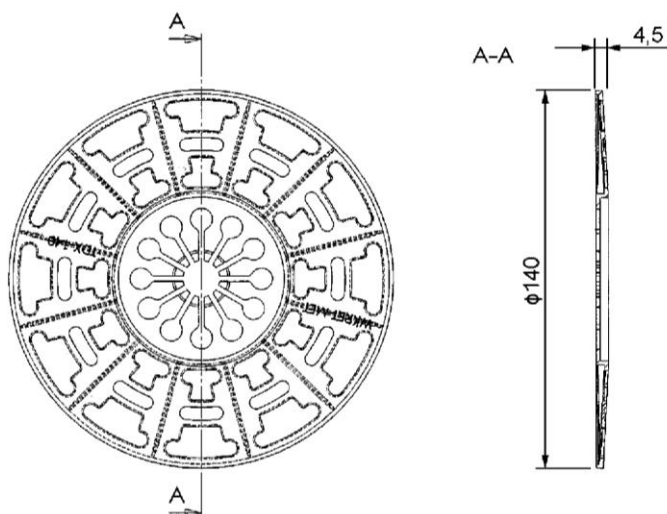
Name	Materials
Anchor sleeve	virgin Polyethylene, colour: natural
Specific nail T	virgin Polyamide + GF, colour: black or natural
Specific nail TN	Steel, electro galvanized $\geq 5 \mu\text{m}$ according to EN ISO 4042:1999, white passivated, $f_{yk} \geq 420 \text{ N/mm}^2$
Insulation cover	KS: Polystyrene (EPS), colour: white KSG: Polystyrene (EPS), colour: grey

Table A5: Insulation discs, diameters and material

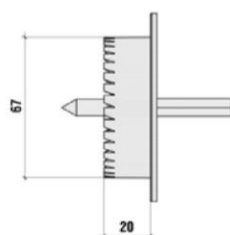
Plate type	Outer diameter [mm]	Material
TDX-P-90	90	Polyethylene, natural or grey
TDX-90	90	Polyamide +GF, natural or grey
TDX-P-140	140	Polyethylene, natural or grey
TDX-140	140	Polyamide + GF, natural or grey



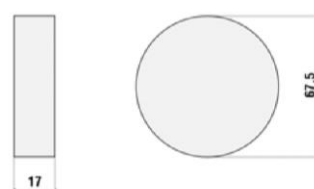
TDX-P-90/TDX-90



TDX-P-140/TDX-140



Special drill tool WK-FT for immersed installation



Insulation cover KS and KSG

FI-ML-8 / FI-ML-10 / FI-PL-10

Product description

Materials,
Slip on plates with FI-ML-8 / FI-ML-10 / FI-PL-10

Annex A 5

Specifications of intended use

Anchorage subject to:

- The anchor may only be used for transmission of wind suction loads and shall not be used for the transmission of dead loads of the thermal insulation composite system.

Base materials:

- Normal weight concrete (use category A) according to Annex C 1, C 2
- Solid masonry (use category B), according to Annex C 1, C 2
- Hollow or perforated masonry (use category C), according to Annex C 1, C 2
- Lightweight aggregate concrete (use category D), according to Annex C 1, C 2
- Autoclaved aerated concrete (use category E), according to Annex C 1, C 2
- For other base materials of the use categories A, B, C, D or E the characteristic resistance of the anchor may be determined by job site tests according to EOTA Technical Report TR 051 edition December 2016.

Temperature Range:

- 0°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C)

Design:

- The anchorages are designed under the responsibility of an engineer experienced in anchorages and masonry work with the partial safety factors $\gamma_M = 2,0$ and $\gamma_F = 1,5$ if there are no other national regulations.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings.
- Fasteners are only to be used for multiple fixings of thermal insulation composite systems.

Installation:

- Hole drilling by the drill modes according to Annex C 1
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Installation temperature from 0°C to +40°C
- Exposure to UV due to solar radiation of the anchor not protected by rendering ≤ 6 weeks

FI-ML-8 / FI-ML-10 / FI-PL-10

**Intended use
Specifications**

Annex B 1

Table B1: Installation parameters for FI-ML-8

		FI-ML-8 A B C D E	
Drill hole diameter	d_0 [mm] =	8	
Cutting diameter of drill bit	d_{cut} [mm] ≤	8,45	
Depth of drilled hole to deepest point	h_1 [mm] ≥	55	
Effective anchorage depth	h_{ef} [mm] ≥	50	

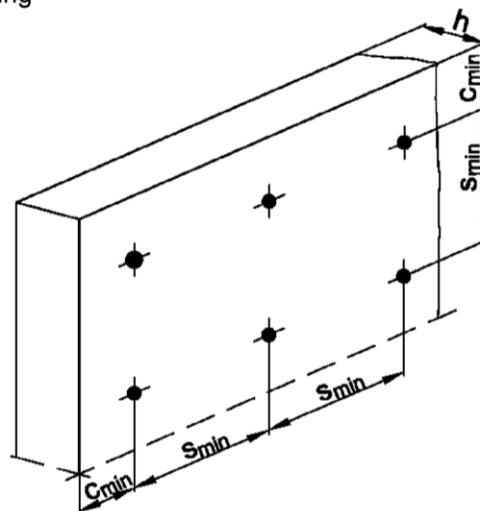
Table B2: Installation parameters for FI-ML-10 / FI-PL-10

		FI-ML-10 A B C D E	FI-PL-10 B C E
Drill hole diameter	d_0 [mm] =	10	10
Cutting diameter of drill bit	d_{cut} [mm] ≤	10,45	10,45
Depth of drilled hole to deepest point	h_1 [mm] ≥	75	75
Effective anchorage depth	h_{ef} [mm] ≥	70	70

Table B3: Anchor distances and dimensions of members

Minimum allowable spacing	$s_{min} \geq$ [mm]	100
Minimum allowable edge distance	$c_{min} \geq$ [mm]	100
Minimum thickness of member	$h \geq$ [mm]	100

Scheme of distance and spacing



FI-ML-8 / FI-ML-10 / FI-PL-10

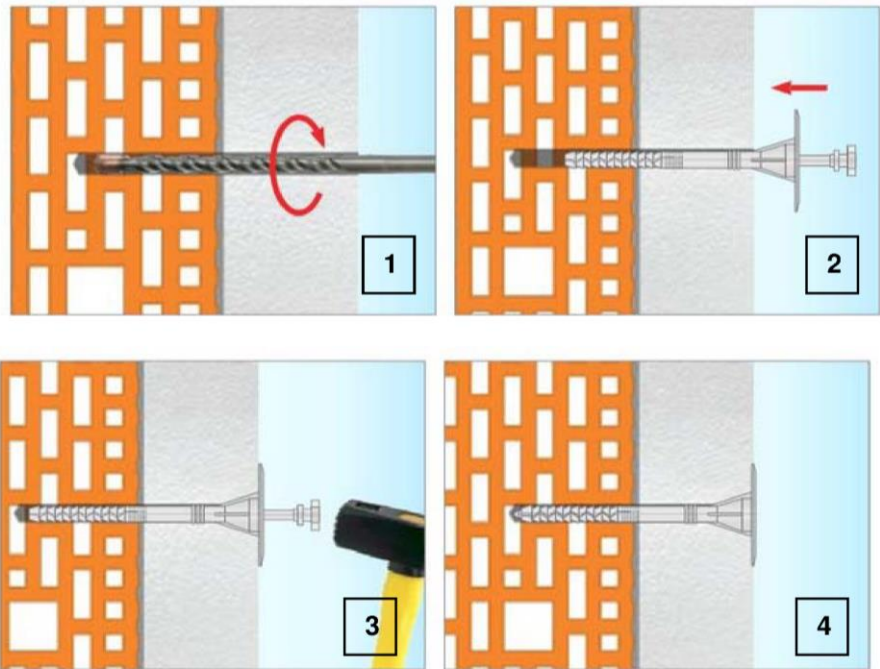
Intended use

Installation parameters,
Edge distances and spacing

Annex B 2

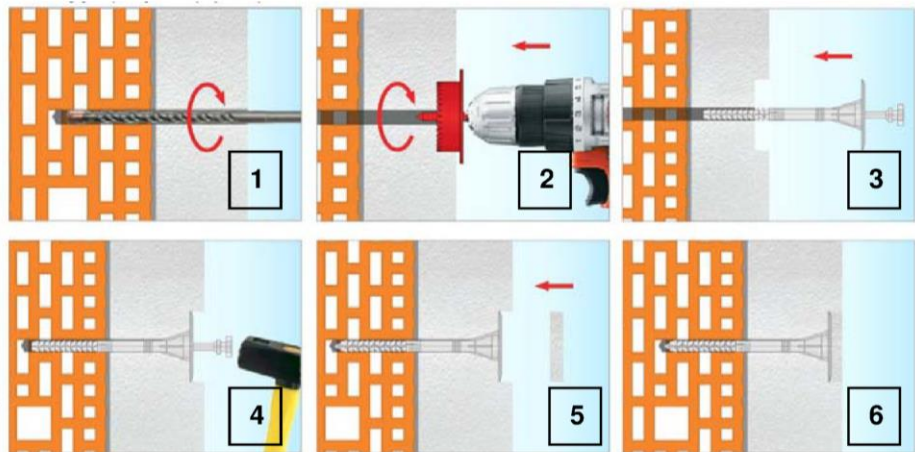
Installation instructions

surface mount



- 1) Drill the hole perpendicular to the substrate surface. Clean the drill hole.
- 2) Place the anchor into the drill hole. The bottom side of the plate must be flush with the ETICS.
- 3) Drive in the specific nail with the hammer.
- 4) Installed condition.

immersed mount



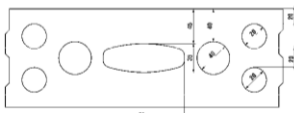
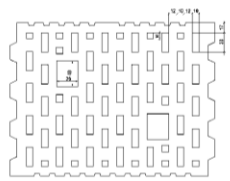
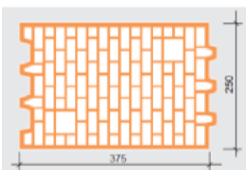
- 1) Drill the hole perpendicular to the substrate surface. Clean the drill hole.
- 2) Drill the recess for immersed installation with the special drilling tool WK-FT.
- 3) Place the anchor into the drill hole. The bottom side of the plate must be flush with the recess in the ETICS.
- 4) Drive in the specific nail with the hammer.
- 5) Insert the insulation cover.
- 6) Installed condition.

FI-ML-8 / FI-ML-10 / FI-PL-10

Intended use
Installation instructions – surface mount, immersed mount

Annex B 3

Table C1: Characteristic resistance to tension loads N_{Rk} in concrete and masonry for a single anchor in kN

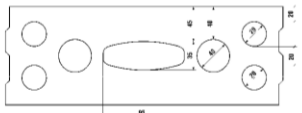
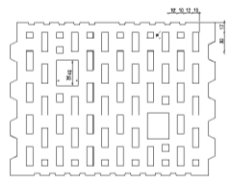
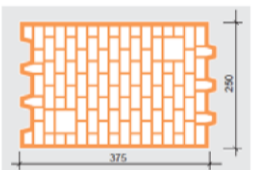
Anchor type					FI-ML-8
Base materials	Bulk density ρ [kg/dm ³]	compressive strength f_b [N/mm ²]	General remarks	Drill method	N_{Rk} [kN]
Concrete C12/15 (EN 206-1:2000)	$\geq 2,25$	≥ 15		hammer	0,5
Concrete C20/25 - C50/60 (EN 206-1:2000)	$\geq 2,30$	≥ 25		hammer	0,75
Clay bricks MZ e.g. according to EN 771-1:2011	$\geq 2,0$	≥ 20		hammer	0,5
Calcium silicate bricks KS e.g. according to EN 771-2:2011	$\geq 2,0$	≥ 20		hammer	0,5
Calcium silicate hollow block KSL e.g. according to EN 771-2:2011 	$\geq 1,6$	≥ 12	Vertically perforation more than 15 % and less than 50 %, outer web thickness ≥ 20 mm	rotary	0,4
Vertically perforated clay bricks HLZ e.g. according to EN 771-1:2011 	$\geq 1,2$	≥ 12	Vertically perforation more than 15 % and less than 50 %, outer web thickness ≥ 12 mm	rotary	0,1
Vertically perforated clay bricks porotherm 25 e.g. according to EN 771-1:2011 	$\geq 0,8$	≥ 10	Vertically perforation more than 15 % and less than 50 %, outer web thickness ≥ 12 mm	rotary	-
Autoclaved concrete blocks e.g. according to EN 771-4:2011	$\geq 0,35$	≥ 2		rotary	0,3
Autoclaved concrete blocks e.g. according to EN 771-4:2011	$\geq 0,65$	≥ 5		rotary	0,6
Lightweight concrete blocks LAC e.g. according to EN 1520:2011 / EN 771-3:2011	$\geq 0,88$	≥ 5		rotary	0,8

FI-ML-8 / FI-ML-10 / FI-PL-10

Performances
Characteristic resistance FI-ML-8

Annex C 1

Table C2: Characteristic resistance to tension loads N_{Rk} in concrete and masonry for a single anchor
in kN

Anchor type					FI-ML-10	FI-PL-10
Base materials	Bulk density ρ [kg/dm ³]	compressive strength f_b [N/mm ²]	General remarks	Drill method	N_{Rk} [kN]	N_{Rk} [kN]
Concrete C12/15 (EN 206-1:2000)	$\geq 2,25$	≥ 15		hammer	0,6	-
Concrete C20/25 - C50/60 (EN 206-1:2000)	$\geq 2,30$	≥ 25		hammer	0,9	-
Clay bricks MZ e.g. according to EN 771-1:2011	$\geq 2,0$	≥ 20		hammer	0,5	0,75
Calcium silicate bricks KS e.g. according to EN 771-2:2011	$\geq 2,0$	≥ 20		hammer	0,5	-
Calcium silicate hollow block KSL e.g. according to EN 771-2:2011 	$\geq 1,6$	≥ 12	Vertically perforation more than 15 % and less than 50 %, outer web thickness ≥ 20 mm	rotary	0,3	0,5
Vertically perforated clay bricks HLZ e.g. according to EN 771-1:2011 	$\geq 1,2$	≥ 12	Vertically perforation more than 15 % and less than 50 %, outer web thickness ≥ 12 mm	rotary	0,3	0,8
Vertically perforated clay bricks porotherm 25 e.g. according to EN 771-1:2011) 	$\geq 0,8$	≥ 10	Vertically perforation more than 15 % and less than 50 %, outer web thickness ≥ 12 mm	rotary	0,3	0,5
Autoclaved concrete blocks e.g. according to EN 771-4:2011	$\geq 0,35$	≥ 2		rotary	0,3	0,3
Autoclaved concrete blocks e.g. according to EN 771-4:2011	$\geq 0,65$	≥ 5		rotary	0,4	0,85
Lightweight concrete blocks LAC e.g. according to EN 1520:2011 / EN 771-3:2011	$\geq 0,88$	≥ 5		rotary	0,75	-

FI-ML-8 / FI-ML-10 / FI-PL-10

Performances

Characteristic resistance FI-ML-10 / FI-PL-10

Annex C 2

Table C3: Point thermal transmittance according EOTA Technical Report TR 025:2016-05

anchor type	insulation thickness h_D [mm]	point thermal transmittance χ [W/K]
FI-ML-8 surface mount	40-200	0,004
FI-ML-8 immersed mount	40-200	0,003
FI-ML-10 surface mount	80-300	0,004
FI-ML-10 immersed mount	80-300	0,003
FI-PL-10 surface mount	80-240	0,000
FI-PL-10 immersed mount	80-240	0,000

Table C4: Plate stiffness according EOTA Technical Report TR 026:2016-05

anchor type	diameter of the anchor plate [mm]	load resistance of the anchor plate [kN]	plate stiffness [kN/mm]
FI-ML-8	60	1,44	0,3
FI-ML-10	60	1,34	0,3
FI-PL-10	60	1,33	0,3

FI-ML-8 / FI-ML-10 / FI-PL-10

Performances

Point thermal transmittance, plate stiffness

Annex C 3

Table C5: Displacements FI-ML-8

Base materials (refer Table C1, C2)	Bulk density ρ [kg/dm ³]	Compressive strength f_b [N/mm ²]	Tension load N [kN]	Displacements $\delta_{(N)}$ [mm]
			FI-ML-8	FI-ML-8
Concrete C20/25	≥ 2,25	≥ 30	0,17	0,5
Concrete C50/60	≥ 2,30	≥ 65	0,25	0,6
Clay bricks MZ	≥ 2,0	≥ 20	0,17	0,5
Calcium silicate bricks KS	≥ 2,0	≥ 20	0,17	0,5
Calcium silicate hollow block KSL	≥ 1,6	≥ 12	0,13	1,0
Vertically perforated clay bricks HLZ	≥ 1,2	≥ 12	0,03	0,7
Perforated clay bricks porotherm 25	≥ 0,8	≥ 10	-	-
Autoclaved concrete blocks	≥ 0,35	≥ 2	0,1	0,3
Autoclaved concrete blocks	≥ 0,65	≥ 5	0,2	0,8
Lightweight concrete blocks LAC	≥ 0,88	≥ 5	0,3	1,0

Table C6: Displacements FI-ML-10 / FI-PL-10

Base materials (refer Table C1, C2)	Bulk density ρ [kg/dm ³]	Compressive strength f_b [N/mm ²]	Tension load N [kN]		Displacements $\delta_{(N)}$ [mm]	
			FI-ML-10	FI-PL-10	FI-ML-10	FI-PL-10
Concrete C20/25	≥ 2,25	≥ 30	0,2	-	0,8	-
Concrete C50/60	≥ 2,30	≥ 65	0,3	-	0,4	-
Clay bricks MZ	≥ 2,0	≥ 20	0,17	0,25	0,9	1,2
Calcium silicate bricks KS	≥ 2,0	≥ 20	0,17	-	0,6	-
Calcium silicate hollow block KSL	≥ 1,6	≥ 12	0,1	0,17	0,5	2,4
Vertically perforated clay bricks HLZ	≥ 1,2	≥ 12	0,1	0,25	0,3	1,8
Perforated clay bricks porotherm 25	≥ 0,8	≥ 10	0,1	0,17	0,4	2,5
Autoclaved concrete blocks	≥ 0,35	≥ 2	0,1	0,1	0,4	1,2
Autoclaved concrete blocks	≥ 0,65	≥ 5	0,13	0,3	0,7	0,9
Lightweight concrete blocks LAC	≥ 0,88	≥ 5	0,25	-	1,3	-

FI-ML-8 / FI-ML-10 / FI-PL-10

Performances
Displacements

Annex C 4