Deutsches Institut für Bautechnik
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Approval body for construction products and types of construction

Bautechnisches Prüfamt

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General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	StoTherm Classic 2
Product family to which the construction product belongs	Product area code 4 External Thermal Insulation Composite System with rendering on expanded polystyrene intended for use on building walls
Manufacturer	Sto SE & Co. KGaA Ehrenbachstraße 1 79780 Stühlingen DEUTSCHLAND
Manufacturing plant	Sto SE & Co. KGaA Ehrenbachstraße 1 79780 Stühlingen DEUTSCHLAND
This European Technical Assessment contains	30 pages including 4 annexes which form an integral part of this assessment Annex 5 Control Plan contains confidential information and is not included in the European Technical Assessment when the assessment is publicly available.
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	ETAG 004, edition 2000, amended 2013, used as EAD according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.

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Specific Part

1 Technical description of the product

1.1 Definition of the kit

This product is an External Thermal Insulation Composite System (ETICS) with rendering - a kit comprising components which are factory-produced by the manufacturer or component suppliers. It's made up on site from these. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA. The ETICS kit comprises a prefabricated insulation product of expanded polystyrene (EPS) to be bonded and if it necessary additional mechanically fixed onto a wall. The methods of fixing and the relevant components are specified in the table below.

The insulation product is faced with a rendering system consisting of one base coat and finishing coat (site applied), in which the base coat contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer.

The ETICS may include special fittings (e.g. base profiles, corner profiles ...) for connection to adjacent building elements (apertures, corners, parapets...). Assessment and performance of these components is not addressed in this ETA, however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

1.2 Composition of the ETICS with base coat "StoLevell Classic"

	Components National application documents shall be taken into account	**Coverage [kg/m²]**	**Thickness [mm]**
Insulation material with associated method of fixing	**Bonded ETICS:**		
	• **Insulation product** (see Annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS)		
	- standard-EPS	–	≤ 400
	- elastified EPS	–	≤ 200
	• **Adhesives**		
	- **StoLevell FT** (cement based powder requiring addition of 28 % of water)	4.0 to 7.5 (powder)	–
	- **Sto-Baukleber** (cement based powder requiring addition of 21 - 23 % water)	3.0 to 7.5 (powder)	–
	- **Sto-Baukleber QS** (cement based powder requiring addition of 18 - 22 % water)	3.0 to 7.5 (powder)	–
	- **StoLevell Duo** (cement based powder requiring addition of 20 - 23 % water)	4.0 to 7.5 (powder)	–
	- **StoLevell Duo Plus** (cement based powder requiring addition of 25 % water)	4.0 to 7.5 (powder)	–
	- **StoLevell Uni** (cement based powder requiring addition of 20 - 23 % of water)	3.0 to 7.5 (powder)	–
	- **StoLevell Alpha** (cement based powder requiring addition of 25 - 28 % of water)	3.0 to 7.5 (powder)	–
	- **-StoLevell Classic** (organic based ready to use paste)	3.0 to 3.5 (prepared)	–
	- **-StoLevell Classic QS** (organic based ready to use paste)	3.0 to 3.5 (prepared)	–

	Components National application documents shall be taken into account	**Coverage [kg/m²]**	**Thickness [mm]**
Insulation material with associated method of fixing	- **Sto-Dispersionskleber** (organic based ready to use paste) – **StoPrefa Coll** (organic based ready to use paste) – **StoPrefa Coll 500** (organic based two components paste)	1.0 to 1.5 (prepared) 0.8 to 1.5 (prepared) about 1.3 (prepared)	– – –
	Mechanically fixed ETICS with profiles and supplementary adhesive: • **Insulation product** (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS) - standard-EPS • **Supplementary adhesives** (equal to bonded ETICS) • **Profiles** - "Sto-Halteleiste PVC" and - "Sto-Verbindungsleiste PVC" Polyvinylchlorid (PVC) profiles • **Anchors for profiles** (see annex 2 for product characteristics) - WS 8 L - ejotherm SDK U - SDF-K plus	–	60 to 200
	Mechanically fixed ETICS with anchors and supplementary adhesive: • **Insulation product** (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS) - standard-EPS - elastified EPS • **Supplementary adhesives** (equal to bonded ETICS) • **Anchors for insulation product** all anchors with ETA according to EAD 330196-00-0604[1] with characteristics defined in annex 2	 – – 	 60 to 400 60 to 200
Base coat	**StoLevell Classic** ready to use paste (cement free) consisting of an acrylic copolymer binder in watery dispersion, silica particles, fibres and specific additives Identical with the equally named adhesive given above.	2.5 to 3.5	2.0 to 3.0
Glass fibre mesh	(see annex 4 for product characteristics) **Sto-Glasfasergewebe** Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m² and mesh size of about 6.0 mm x 6.0 mm	–	–

[1] EAD 330196-00-0604 Plastic anchors for fixing of external thermal insulation composite systems with rendering

	Components National application documents shall be taken into account	**Coverage [kg/m²]**	**Thickness [mm]**
Glass fibre mesh	**Sto-Glasfasergewebe F** Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m² and mesh size of about 4.0 mm x 4.0 mm	–	–
	Sto-Abschirmgewebe AES (special mesh including a thin stainless yarn to reduce radiation of electric fields) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m² and mesh size of about 4.0 mm x 4.0 mm.	–	–
	Sto-Panzergewebe (reinforced mesh implemented in addition to the mesh described above to improve the impact resistance) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 450 g/m² and mesh size of about 7.5 mm x 7.5 mm.	–	–
Finishing coat	• Ready to use paste - acrylic binder:		
	Stolit K (particle size 1.0 to 6.0 mm)	2.2 to 6.5	regulated by
	Stolit X-Black (particle size 1.5 to 6.0 mm)	2.2 to 6.5	
	Stolit R (particle size 1.5 to 6.0 mm)	2.2 to 6.1	particle size
	Stolit Effect (particle size 3.0 mm)	4.5 to 5.5	
	Stolit MP (thin, middle or thick layer)	2.2 to 4.7	1.5 to 3.5
	Stolit Milano	2.0 to 4.0	1.0 to 2.0
	Stolit K (particle size 1.5 mm) **+** **Stolit Milano**	about 2.3 + about 3.0	2.0 to 3.0
	• Ready to use pastes – acrylic binder (application between 0 °C and 15 °C):		
	Stolit QS K (particle size 1.0 to 3.0 mm)	2.0 to 4.8	regulated by
	Stolit QS R (particle size 1.5 to 3.0 mm)	2.2 to 4.5	particle size
	Stolit QS MP (thin, middle or thick layer)	2.2 to 4.7	1.5 to 3.5
	• Ready to use pastes – acrylic/siloxane binder:		
	StoSilco K (particle size 1.0 to 3.0 mm)	2.0 to 5.0	regulated by
	StoSilco R (particle size 1.5 to 3.0 mm)	2.9 to 4.5	particle size
	StoSilco MP (thin, middle or thick layer)	2.2 to 4.7	1.5 to 3.5
	• Ready to use pastes - acrylic/siloxane binder (application between 0 °C and 15 °C):		
	StoSilco QS K (particle size 1.0 to 3.0 mm)	2.0 to 5.0	regulated by
	StoSilco QS R (particle size 1.5 to 3.0 mm)	2.9 to 4.5	particle size
	StoSilco QS MP (thin, middle or thick layer)	2.2 to 4.7	1.5 to 3.5
	• Ready to use paste – acrylic binder – associated with a paint:		
	StoNivellit + **StoColor Silco** (acrylic/siloxane binder)	3.0 to 3.5 0.2 to 0.4 [l/m²]	1.0 to 1.5 –
	• Ready to use paste – acrylic binder with marble particles:		
	StoSuperlit (particle size 2.0 mm)	4.5 to 6.0	
	Ready to use paste – acrylic binder with marble particles:		regulated by
	StoMarlit K (particle size 1.5 to 3.0 mm)	2.6 to 4.9	particle size
	StoMarlit R (particle size 1.5 to 3.0 mm)	2.5 to 4.4	
	• Ready to use pastes – acrylic binder:		
	StoLotusan K (particle size 1.0 to 3.0 mm)	2.0 to 5.0	
	StoLotusan MP (thin / middle or thick layered)	2.2 to 4.7	1.5 to 3.5

	Components National application documents shall be taken into account	**Coverage [kg/m²]**	**Thickness [mm]**
Finishing coat	• Ready to use paste – acrylic binder – associated synthetic briquettes: **StoKlebe- und Fugenmörtel + StoFlachverblender I, II and III***	3.0 to 4.0 76, 64 and 48 [pieces/m²]*	4.0 to 7.0
	StoKlebe- und Fugenmörtel + Sto-Ecoshapes	3.0 to 4.0 2.4 to 11 [pieces/m²]	
Ancillary material	Remains the responsibility of the manufacturer.		

* Depending on the size of the pieces (I, II or III)

1.3 Composition of the ETICS with base coat "Sto-Armierungsputz"

	Components National application documents shall be taken into account	**Coverage [kg/m²]**	**Thickness [mm]**
Insulation material with associated method of fixing	**Bonded ETICS:** • **Insulation product** (see Annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS) - standard-EPS	–	10 to 300
	• **Adhesives**		
	- **StoLevell FT** (cement based powder requiring addition of 28 % of water)	4.0 to 7.5 (powder)	–
	- **Sto-Baukleber** (cement based powder requiring addition of 20 - 25 % water)	3.0 to 7.5 (powder)	–
	- **Sto-Baukleber QS** (cement based powder requiring addition of 18 - 22 % water)	3.0 to 7.5 (powder)	–
	- **StoLevell Uni** (cement based powder requiring addition of 20 - 23 % of water)	3.0 to 7.5 (powder)	–
	- **StoLevell Duo** (cement based powder requiring addition of 20 - 23 % of water)	4.5 to 5.5 (powder)	–
	- **StoLevell Duo Plus** (cement based powder requiring addition of 25 % of water)	4.5 to 5.5 (powder)	–
	- **StoLevell Alpha** (cement based powder requiring addition of 25 - 28 % of water)	3.5 bis 7.5 (powder)	–
	- **-StoLevell Classic QS** (organic based ready to use paste)	3.0 to 3.5 (prepared)	–
	- **Sto-Dispersionskleber** (organic based ready to use paste)	1.0 to 1.5 (prepared)	–
	- **Sto-Armierungsputz** (gebrauchsfertige Paste auf organischer Basis)	2.5 bis 4,5 (prepared)	–
	– **StoPrefa Coll** (organic based ready to use paste)	0.8 to 1.5 (prepared	–
	– **StoPrefa Coll 500** (organic based two components paste)	about 1.3 (prepared)	–

	Components National application documents shall be taken into account	**Coverage [kg/m²]**	**Thickness [mm]**
Insulation material with associated method of fixing	**Mechanically fixed ETICS with profiles and supplementary adhesive:** • **Insulation product** (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS) - standard-EPS • **Supplementary adhesives** (equal to bonded ETICS) • **Profiles** - "Sto-Halteleiste PVC" and - "Sto-Verbindungsleiste PVC" Polyvinylchlorid (PVC) profiles • **Anchors for profiles** (see annex 2 for product characteristics) - ejotherm SDK U - ejot SDF K plus - ejot SDF K plus U - Spit Hit M	–	60 to 200
	Mechanically fixed ETICS with anchors and supplementary adhesive: • **Insulation product** (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS) - standard-EPS • **Supplementary adhesives** (equal to bonded ETICS) • **Anchors for insulation product** all anchors with ETA according to EAD 330196-00-0604[1] with characteristics defined in annex 2	–	40 to 300
Base coat	**Sto-Armierungsputz** ready to use paste (cement free) consisting of an acrylic copolymer binder in watery dispersion, silica particles, fibres and specific additives Identical with the equally named adhesive given above.	about 3.5	Minimal (dry): 2.0
Glass fibre mesh	(see annex 4 for product characteristics) **Sto-Glasfasergewebe** Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m² and mesh size of about 6.0 mm x 6.0 mm	–	–

	Components National application documents shall be taken into account	**Coverage [kg/m²]**	**Thickness [mm]**
Glass fibre mesh	**Sto-Glasfasergewebe F** Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m² and mesh size of about 4.0 mm x 4.0 mm	–	–
	Sto-Abschirmgewebe AES (special mesh including a thin stainless yarn to reduce radiation of electric fields) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m² and mesh size of about 4.0 mm x 4.0 mm.	–	–
	Sto-Panzergewebe (reinforced mesh implemented in addition to the mesh described above to improve the impact resistance) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 450 g/m² and mesh size of about 7.5 mm x 7.5 mm.	–	–
Finishing coat	• Ready to use paste - acrylic binder:		
	Stolit K (particle size 1.0 to 6.0 mm)	2.2 to 6.5	regulated by particle size
	Stolit X-Black (particle size 1.5 to 6.0 mm)	2.2 to 6.5	
	Stolit R (particle size 1.5 to 6.0 mm)	2.2 to 6.1	
	Stolit Effect (particle size 3.0 mm)	4.5 to 5.5	
	Stolit MP (thin, middle or thick layer)	2.2 to 4.7	1.5 to 3.5
	Stolit Milano	2.0 to 4.0	1.0 to 2.0
	Stolit K (particle size 1.5 mm) **+** **Stolit Milano**	about 2.3 + about 3.0	2.0 to 3.0
	• Ready to use pastes – acrylic binder (application between 0 °C and 15 °C):		
	Stolit QS K (particle size 1.0 to 3.0 mm)	2.0 to 4.8	regulated by particle size
	Stolit QS R (particle size 1.5 to 3.0 mm)	2.2 to 4.5	
	Stolit QS MP (thin, middle or thick layer)	2.2 to 4.7	1.5 to 3.5
	• Ready to use pastes – acrylic/siloxane binder:		
	StoSilco K (particle size 1.0 to 3.0 mm)	2.0 to 5.0	regulated by particle size
	StoSilco R (particle size 1.5 to 3.0 mm)	2.9 to 4.9	
	StoSilco MP (thin, middle or thick layer)	2.2 to 4.7	1.5 to 3.5
	• Ready to use pastes - acrylic/siloxane binder (application between 0 °C and 15 °C):		
	StoSilco QS K (particle size 1.0 to 3.0 mm)	2.0 to 5.0	regulated by particle size
	StoSilco QS R (particle size 1.5 to 3.0 mm)	2.9 to 4.5	
	StoSilco QS MP (thin, middle or thick layer)	2.2 to 4.7	1.5 to 3.5
	• Ready to use paste – acrylic binder – associated with a paint:		
	StoNivellit +	3.0 to 3.5	1.0 to 1.5
	StoColor Silco (acrylic/siloxane binder)	0.2 to 0.4 [l/m²]	–

	Components National application documents shall be taken into account	**Coverage [kg/m²]**	**Thickness [mm]**
Finishing coat	• Ready to use paste – acrylic binder with marble particles:		
	StoSuperlit (particle size 2.0 mm)	4.5 to 6.0	regulated by particle size
	Ready to use paste – acrylic binder with marble particles:		
	StoLotusan K (particle size 1.5 to 3.0 mm)	2.8 to 4.0	
	StoLotusan MP (thin, middle or thick layer)	2.8 to 4.7	1.5 to 3.5
	• Ready to use paste – acrylic binder – associated synthetic briquettes:		
	StoKlebe- und Fugenmörtel +	3.0 to 4.0	
	StoFlachverblender I, II and III	76, 64 and 48 [pieces/m²]*	4.0 to 7.0
	StoKlebe- und Fugenmörtel +	3.0 to 4.0	
	Sto-Ecoshapes	2.4 to 11.0 [pieces/m²]*	
Ancillary material	Remains the responsibility of the manufacturer.		

* Depending on the size of the pieces (I, II or III)

1.4 Composition of the ETICS with base coat "StoLevell Classic QS"

	Components National application documents shall be taken into account	**Coverage [kg/m²]**	**Thickness [mm]**
Insulation material with associated method of fixing	**Bonded ETICS:**		
	• **Insulation product** (see Annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS) - standard-EPS	–	10 to 300
	• **Adhesives**		
	- **StoLevell FT** (cement based powder requiring addition of 28 % of water)	4.0 to 7.5 (powder)	–
	- **Sto-Baukleber** (cement based powder requiring addition of 21 - 23 % water)	3.0 to 7.5 (powder)	–
	- **Sto-Baukleber QS** (cement based powder requiring addition of 18 - 22 % water)	3.0 to 7.5 (powder)	–
	- **StoLevell Duo** (cement based powder requiring addition of 20 - 23 % water)	4.0 to 7.5 (powder)	–
	- **StoLevell Duo** Plus(cement based powder requiring addition of 25 % water)	4.0 to 7.5 (powder)	–
	- **StoLevell Uni** (cement based powder requiring addition of 20 - 23 % of water)	3.0 to 7.5 (powder)	–
	- **StoLevell Alpha** (cement based powder requiring addition of 25 - 28 % of water)	3.0 to 7.5 (powder)	–
	- **-StoLevell Classic** (organic based ready to use paste)	3.0 to 3.5 (prepared)	–
	- **-StoLevell Classic QS** (organic based ready to use paste)	3.0 to 3.5 (prepared)	–
	- **Sto-Dispersionskleber** (organic based ready to use paste)	1.0 to 1.5 (prepared)	–

	Components National application documents shall be taken into account	**Coverage [kg/m²]**	**Thickness [mm]**
Insulation material with associated method of fixing	– **StoPrefa Coll** (organic based ready to use paste) – **StoPrefa Coll 500** (organic based two components paste)	0.8 to 1.5 (prepared) about 1.3 (prepared)	– –
	Mechanically fixed ETICS with profiles and supplementary adhesive: • **Insulation product** (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS) - standard-EPS • **Supplementary adhesives** (equal to bonded ETICS) • **Profiles** - "Sto-Halteleiste PVC" and - "Sto-Verbindungsleiste PVC" Polyvinylchlorid (PVC) profiles • **Anchors for profiles** (see annex 2 for product characteristics) - ejotherm SDK U - ejot SDF K plus - ejot SDF K plus U - Spit Hit M	–	60 to 200
	Mechanically fixed ETICS with anchors and supplementary adhesive: • **Insulation product** (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS) - standard-EPS • **Supplementary adhesives** (equal to bonded ETICS) • **Anchors for insulation product** all anchors with ETA according to EAD 330196-00-0604[1] with characteristics defined in annex 2	–	40 to 300
Base coat	**StoLevell Classic QS** ready to use paste (cement free) consisting of an acrylic copolymer binder in watery dispersion, silica particles, fibres and specific additives Identical with the equally named adhesive given above.	ca. 3.5	Minimal (dry) 2.0
Glass fibre mesh	(see annex 4 for product characteristics) **Sto-Glasfasergewebe** Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m² and mesh size of about 6.0 mm x 6.0 mm	–	–

	Components National application documents shall be taken into account	**Coverage [kg/m²]**	**Thickness [mm]**
Glass fibre mesh	**Sto-Glasfasergewebe F** Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m² and mesh size of about 4.0 mm x 4.0 mm	–	–
	Sto-Abschirmgewebe AES (special mesh including a thin stainless yarn to reduce radiation of electric fields) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m² and mesh size of about 4.0 mm x 4.0 mm.	–	–
	Sto-Panzergewebe (reinforced mesh implemented in addition to the mesh described above to improve the impact resistance) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 450 g/m² and mesh size of about 7.5 mm x 7.5 mm.	–	–
Finishing coat	• Ready to use paste - acrylic binder:		
	Stolit K (particle size 1.0 to 6.0 mm)	2.2 to 6.5	regulated by particle size
	Stolit R (particle size 1.5 to 6.0 mm)	2.2 to 6.1	
	Stolit Effect (particle size 3.0 mm)	4.5 to 5.5	
	Stolit MP (thin, middle or thick layer)	2.2 to 4.7	1.5 to 3.5
	• Ready to use pastes – acrylic binder (application between 1 °C and 15 °C):		
	Stolit QS K (particle size 1.0 to 3.0 mm)	2.0 to 4.8	regulated by particle size
	Stolit QS R (particle size 1.5 to 3.0 mm)	2.2 to 4.5	
	Stolit QS MP (thin, middle or thick layer)	2.2 to 4.7	1.5 to 3.5
	• Ready to use pastes – acrylic/siloxane binder:		
	StoSilco K (particle size 1.0 to 3.0 mm)	2.0 to 5.0	regulated by particle size
	StoSilco R (particle size 1.5 to 3.0 mm)	2.9 to 4.9	
	StoSilco MP (thin, middle or thick layer)	2.2 to 4.7	1.5 to 3.5
	• Ready to use pastes - acrylic/siloxane binder (application between 1 °C and 15 °C):		
	StoSilco QS K (particle size 1.0 to 3.0 mm)	2.0 to 5.0	regulated by particle size
	StoSilco QS R (particle size 1.5 to 3.0 mm)	2.9 to 4.5	
	StoSilco QS MP (thin, middle or thick layer)	2.2 to 4.7	1.5 to 3.5
	• Ready to use paste – acrylic binder – associated with a paint:		
	Ready to use paste – acrylic binder with marble particles:		regulated by particle size
	StoLotusan K (particle size 1.5 to 3.0 mm)	2.8 to 4.0	
	StoLotusan MP (thin, middle or thick layer)	2.8 to 4.7	1.5 to 3.5
	Ready to use paste – acrylic binder – associated with a paint:		
	StoNivellit + **StoColor Silco** (acrylic/siloxane binder)	3,0 bis 3,5 0,2 bis 0,4 [l/m²]	1.0 bis 1,5
Ancillary material	Remains the responsibility of the manufacturer.		

2. Specification of the intended use in accordance with the applicable European assessment Document (hereinafter called EAD)

2.1 Intended use

This ETICS is intended to be used as external insulation to the walls of buildings made of masonry (bricks, blocks, stones …) or concrete (cast on site or as prefabricated panels) with and without rendering. The characteristics of the walls shall be verified prior to use of the ETICS, especially regarding conditions for reaction to fire classification and for fixing of the ETICS either by bonding or mechanically. It shall be designed to give the wall to which it is applied satisfactory thermal insulation.

The ETICS is non load-bearing construction element. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to durability by providing enhanced protection from the effects of weathering.

The ETICS can be used on new or existing (retrofit) vertical walls.

The ETICS is not intended to ensure the air tightness of the building structure.

The choice of the method of fixing depends on the characteristics of the substrate, which could need preparation (see clause 7.2.1 of ETAG 004) and on the national instructions.

The verifications and assessment methods on which this European Technical Assessment (hereinafter called ETA) is based lead to the assumption of a working life of the ETICS "StoTherm Classic 2" of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the assumed economically reasonable working life of the works

2.2 Manufacturing

The ETA is issued for the ETICS on the basis of agreed data/information, deposited with the DIBt, which identifies the ETICS that has been assessed and judged. Changes to the ETICS or the components or their production process, which could result in this deposited data/information being incorrect, should be notified to the DIBt before the changes are introduced. The DIBt will decide whether or not such changes affect the approval and consequently the validity of the CE marking on the basis of the approval and if so whether further assessment or alterations to the approval shall be necessary.

2.3 Design and installation

The installation instructions including special installation techniques and provisions for the qualification of the personnel are given in the manufacturer's technical documentation.

Design, installation and execution of ETICS are to be in conformity with national documents. Such documents and the level of their implementation in Member States' legislation are different. Therefore, the assessment and declaration of performance are done taking into account general assumptions introduced in the chapters 7.1 and 7.2 of ETAG 004 used as EAD, which summarize how information introduced in the ETA and related documents is intended to be used in the construction process and gives advice to all parties interested when normative documents are missing.

2.4 Packing, transport and storage

The information on packaging, transport and storage is given in the manufacturer's technical documentation. It is the responsibility of the manufacturer to ensure that this information is made know to the concerned people.

2.5 Use, maintenance, repair

The finishing coat shall normally be maintained in order to fully preserve the ETICS performance. Maintenance includes at least:

– visual inspection of the ETICS
– the repairing of localised damaged areas due to accidents,
– the aspect maintenance with products adapted and compatible with the ETICS (possibly after washing or ad hoc preparation).

Only products which are compatible with the ETICS shall be used.

Necessary repairs should be performed as soon as the need has been identified.

The information on use, maintenance and repair is given in the manufacturer's technical documentation. It is the responsibility of the manufacturer to ensure that this information is made know to the concerned people.

3 Characteristics of products and methods of verification

3.0 General

The performances of the kit as described in this chapter are valid provided that the components of the kit comply with Annexes 1 to 4.

3.1 Mechanical resistance and stability (BWR 1)

not relevant

3.2 Safety in case of fire (BWR 2)

Reaction to fire (ETAG 004 - clause 5.1.2)

Configurations	Organic content	Flame retardant	Euroclass according to EN 13501-1
Base coat **StoLevell Classic**	max. 9.6 %	min.10.0 %	
EPS insulation product	In quanity ensuring Euroclass E according to EN 13501-1	In quanity ensuring Euroclass E according to EN 13501-1	
Profile	-	-	
Anchors	-	-	
Rendering system: Base coat with finishing coat indicated in clause 1.2			
Stolit K/R/X-Black (particle size 1,0 bis 3,0 mm) Stolit Effect/MP Stolit Milano Stolit K1.5 + Stolit Milano Stolit QS K/R/MP StoSilco K/R/MP StoSilco QS K/R/MP StoNivellit + StoColor Silco StoLotusan K/MP	max. 9.6 %	min.7.6 %	B - s2,d0

Configurations	Organic content	Flame retardant	Euroclass according to EN 13501-1
StoMarlit K/R	max. 9.6 %	no flame retardant	B - s2,d0
Stolit K/R (Korngröße 3,5 bis 6,0 mm), StoSuperlit, Sto-Klebe- und Fugenmörtel + Sto-Flachverblender/ Sto-Ecoshapes	-	-	no performance assessed

Configurations	Organic content	Flame retardant	Euroclass according to EN 13501-1
Base coat: **Sto-Armierungsputz**	max. 9.2 %	min.10.0 %	
EPS insulation product	In quanity ensuring Euroclass E according to EN 13501-1	In quanity ensuring Euroclass E according to EN 13501-1	
Profile	-	-	
Anchors	-	-	
Rendering system: Base coat with finishing coat indicated in clause 1.3			
Stolit K, R, MP/X-Black Stolit QS K, R StoSilco K, R, MP StoSilco QS K, R StoLotusan K, MP Stolit Milano Stolit K 1.5 + Stolit Milano Sto-Superlit StoNivellit + StoColor Silco	max. 9.6 %	min.7.6 %	C - s2,d0
Stolit Effect Stolit QS MP StoSilco QS MP Sto-Klebe- und Fugenmörtel + Sto-Flachverblender/ Sto-Ecoshapes	-	-	no performance assessed

Configurations	Organic content	Flame retardant	Euroclass according to EN 13501-1
Base coat: **StoLevell Classic QS**	max. 9.9 %	min.10.0 %	
EPS insulation product	In quanity ensuring Euroclass E according to EN 13501-1	In quanity ensuring Euroclass E according to EN 13501-1	
Profile	-	-	
Anchors	-	-	
Rendering system: Base coat with finishing coat coat indicated in clause 1.4			
Stolit K, R, MP Stolit QS K, R StoSilco K, R, MP StoSilco QS K, R StoLotusan K, MP StoNivellit + StoColor Silco	max. 9.6 %	min.7.6 %	C - s2,d0
	max. 9.6 %	min.7.6 %	C - s2,d0
Stolit Effect Stolit QS MP StoSilco QS MP	-	-	no performance assessed

3.3 Hygiene, health and environment (BWR 3)

3.3.1 Water absorption (capillarity test) (ETAG 004 - clause 5.1.3.1)

Base coat	Water absorption after 1 h < 1,0 kg/m²	Water absorption after 24 h < 0,5 kg/m²
StoLevell Classic	x	x
Sto-Armierungsputz	x	x
StoLevell Classi QS	x	x

- **Rendering system:**

		Water absorption after 24 h	
		< 0.5 kg/m²	**≥ 0.5 kg/m²**
Rendering system: Base coat **"StoLevell Classic"** with finishing coat indicated hereafter	Stolit K/R/Effect/MP/X-Black	x	
	Stolit Milano	x	
	Stolit K1.5 + Stolit Milano	x	
	Stolit QS K/R/MP	x	
	StoSilco K/R/MP	x	
	StoSilco QS K/R/MP	x	
	StoNivellit + StoColor Silco	x	
	StoSuperlit	x	
	StoMarlit K/R	x	
Rendering system: Base coat **"StoLevell Classic"** with finishing coat indicated hereafter	StoLotusan K/MP	x	
	Sto-Klebe- und Fugenmörtel + Sto-Flachverblender/ Sto-Ecoshapes	x	

		Water absorption after 24 h	
		< 0,5 kg/m²	**≥ 0,5 kg/m²**
Rendering system: Base coat **"Sto-Armierungsputz"** with finishing coat indicated hereafter	Stolit K/R/Effect/MP/X-Black	x	
	Stolit Milano	x	
	Stolit K1.5 + Stolit Milano	x	
	Stolit QS K/R/MP	x	
	StoSilco K/R/MP	x	
	StoSilco QS K/R/MP	x	
	StoNivellit + StoColor Silco	x	
	StoSuperlit		x
	StoLotusan K/MP	x	
	Sto-Klebe- und Fugenmörtel + Sto-Flachverblender/ Sto-Ecoshapes	x	

		Water absorption after 24 h	
		< 0,5 kg/m²	**≥ 0,5 kg/m²**
Rendering system: Base coat "**StoLevell Classic QS**" with finishing coat indicated hereafter:	Stolit K/R/Effect/MP	x	
	Stolit QS K/R/MP	x	
	StoSilco K/R/MP	x	
	StoSilco QS K/R/MP	x	
	StoNivellit + StoColor Silco	x	
	StoLotusan K/MP	x	

3.3.2 Hygrothermal behaviour (ETAG 004 - clause 5.1.3.2)

Pass (without defects)

Freeze/thaw behaviour

The ETICS with the base coat "Sto-Armierungsputz" and finishing coat "StoSuperlit" has been assessed as freeze/thaw resistant according to the simulated method.

3.3.3 Impact resistance (ETAG 004 – clause 5.1.3.3)

Standard mesh: "Sto-Glasfasergewebe" or "Sto-Glasfasergewebe F"

Rendering system: Base coat **"StoLevell Classic"** with finishing coat indicated hereafter	**Standard mesh**	**Standard mesh and Sto-Panzergewebe**	**Sto-Abschirm-gewebe AES**
Stolit K/R/Effect/MP/X-Black	Category I	Category I	Category I
Stolit Milano	Category III	No performance assessed	Category III
Stolit K1.5 + Stolit Milano	Category II		Category II
Stolit QS K/R/MP	Category I	Category I	Category I
StoSilco K/R/MP	Category II	Category I	Category II
StoSilco QS K/R/MP	Category II	Category I	Category II
StoNivellit + StoColor Silco	Category II	Category II	Category II
StoSuperlit	Category I	Category I	Category I
StoMarlit K/R	Category I	Category I	Category I
StoLotusan K/MP	Category I	Category I	Category I
Sto-Klebe- und Fugenmörtel + Sto-Flachverblender/ Sto-Ecoshapes	Category I	Category I	Category I

Rendering system: Base coat **"Sto Armierungsputz"** with finishing coat indicated hereafter	**Standard mesh**	**Double Standard mesh**	**Standard mesh and Sto-Panzergewebe**
Stolit K/R/Effect/MP/X-Black	Category II	Category II	Category I
Stolit Milano	Category II	No performance assessed	Category III
Stolit K1.5 + Stolit Milano	Category II		Category II
Stolit QS K/R/MP	Category I	Category I	Category I
StoSilco K/R/MP	Category I	Category I	Category I
StoSilco QS K/R/MP	Category I	Category I	Category II
StoNivellit + StoColor Silco	Category I	Category I	Category I
StoSuperlit	Category I	Category I	Category I
StoLotusan K/MP	Category I	Category I	Category I
Sto-Klebe- und Fugenmörtel + Sto-Flachverblender/ Sto-Eco-shapes	Category I	Category I	Category I

Rendering system: Base coat **"StoLevell Classic QS"** with finishing coat indicated hereafter	**Standard mesh**	**Double Standard mesh**	**Standard mesh and Sto-Panzergewebe**
Stolit K/R/Effect/MP	Category II	Category II	Category I
Stolit QS K/R/MP	Category I	Category I	Category I
StoSilco K/R/MP	Category II	Category I	Category I
StoSilco QS K/R/MP	Category I	Category I	Category II
StoLotusan K/MP	Category II	Category I	Category I
StoNivellit + StoColor Silco	Category II	Category I	Category I

3.3.4 Water vapour permeability (ETAG004 – clause 5.1.3.4)

Rendering system: Base coat **"StoLevell Classic"** with finishing coat indecated hereafter (evaluated without decorative paint)	**Equivalent air thickness s_d**
Stolit K/R/Effect/MP/X-Black	≤ 1.5 m (Test result obtained with Stolit K2 :1.0 m)
Stolit Milano	≤ 1.5 m (Test result obtained with t= 1 mm : 1.1 m)
Stolit K1.5 + Stolit Milano	≤ 2.0 m (Test result obtained with with t= 2.5 mm : 1.4m)
Stolit QS K/R/MP	≤ 1.5 m (Test result obtained with Stolit QS K2 : 0.9 m)
StoSilco K/R/MP	≤ 1.0 m (Test result obtained with StoSilco K2 : 0,9 m)
StoSilco QS K/R/MP	≤ 1.0 m (Test result obtained with StoSilco QS K2 : 0.9 m)
StoNivellit + StoColor Silco	≤ 1.0 m (Test result: 0.9 m)
StoSuperlit	≤ 1.5 m (Test result obtained with "Farbsand" (special colour coated grain) K2 : 1.0 m) (Test result obtained with "Silmer" (natural colour grain) K2 : 0.9 m)
StoMarlit K/R	≤ 1.5 m (Test result obtained with StoMarlit K2 : 1.0 m)
StoLotusan K/MP	≤ 1.0 m (Test result obtained with StoLotusan K2 : 0.8 m)
Sto-Klebe- und Fugenmörtel + Sto-Flachverblender/ Sto-Ecoshapes	≤ 1.0 m (Test result obtained with size III : 0.8mm)

Rendering system: Base coat **"Sto-Armierungsputz"** with finishing coat indecated hereafter	**Equivalent air thickness s_d**
Stolit K/R/Effect/MP/X-Black	≤ 1,0 (Test result obtained with Stolit K, particle size 6 mm : 0,7 m)
Stolit Milano	≤ 1,0 (Test result : 0,7 m)

Rendering system: Base coat **"Sto-Armierungsputz"** with finishing coat indecated hereafter	**Equivalent air thickness s_d**
Stolit K1.5 + Stolit Milano	≤ 1,0 (Test result : 0,6 m)
Stolit QS K/R/MP	≤ 1,0 (Test result obtained with Stolit QS K, particle size 3 mm : 0,7 m)
StoSilco K/R/MP	≤ 1,0 (Test result obtained with StoSilco K particle size 3 mm : 0,6 m)
StoSilco QS K/R/MP	≤ 1,0 (Test result obtained with StoSilco QS K particle size 3 mm :0,6 m)
StoNivellit + StoColor Silco	≤ 1,0 (Test result : 0,5 m)
StoSuperlit	≤ 1,0 (Test result obtained with particle size 2 mm : 0,7 m)
StoLotusan K/MP	≤ 1,0 m (Test result obtained with StoLotusan K,particle size 2 mm : 0,8 m)
Sto-Klebe- und Fugenmörtel + Sto-Flachverblender/Sto-Ecoshapes	≤ 1,0 m (Test result : 0,8 m)

Putzsystem: Base coat **"Sto-Levell Classic QS"** with finishing coat indecated hereafter	**Equivalent air thickness s_d**
Stolit K/R/Effect/MP	≤ 1,0 (Test result obtained with Stolit K, particle size 6 mm : 0,7 m)
Stolit QS K/R/MP	≤ 1,0 (Test result obtained with Stolit QS K, particle size 3 mm : 0,7 m)
StoSilco K/R/MP	≤ 1,0 (Test result obtained with StoSilco K particle size 3 mm : 0,6 m)
StoSilco QS K/R/MP	≤ 1,0 (Test result obtained with StoSilco QS K particle size 3 mm : 0,6 m)
StoNivellit + StoColor Silco	≤ 1,0 (Test result : 0,5 m)
StoLotusan K/MP	≤ 1,0 m (Test result obtained with StoLotusan K, particle size 2 mm :0,8 m)

3.3.5 Release of dangerous substances (ETAG 004 - clause 5.1.3.5, EOTA TR 034)

Essential characteristic	**Performance**
Release of dangerous substances	no performance assessed

3.4 Safety and accessibility in use (BWR 4)

3.4.1 Bond strength between base coat and insulation product (EPS) (ETAG 004 - clause 5.1.4.1.1)

	Conditioning		
	Initial state	**After hygrothermal cycles on the rig**	**After freeze/thaw test**
StoLevell Classic	≥ 0,08 MPa	≥ 0,08 MPa	Test not required because freeze/thaw cycles not necessary
Sto-Armierungsputz			
StoLevell Classic QS			

3.4.2 Bond strength between adhesive and substrate resp. insulation product (EPS) (ETAG 004 - clause 5.1.4.1.2 and 5.1.4.1.3)

		Conditioning		
Adhesive	**Substrate resp. insulation product**	**Initial state**	**48 hrs. immersion in water and 2 hrs. drying**	**48 hrs. immersion in water and 7 days drying**
Sto Levell FT	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
Sto-Baukleber	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
Sto-Baukleber QS	Concrete	≥ 0,25 MPa	≥ 0,08 MPa	≥ 0,25 MPa
	EPS	≥ 0,08 MPa	≥ 0,03 MPa	≥ 0,08 MPa
StoLevell Duo	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
StoLevell Duo Plus	Concrete	≥ 0,25 MPa	≥ 0,08 MPa	≥ 0,25 MPa
	EPS	≥ 0,08 MPa	≥ 0,03 MPa	≥ 0,08 MPa
StoLevell Uni	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
StoLevell Alpha	Concrete	≥ 0,25 MPa	≥ 0,08 MPa	≥ 0,25 MPa
	EPS	≥ 0,08 MPa	≥ 0,03 MPa	≥ 0,08 MPa
StoLevell Classic	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
StoLevell Classic QS	Concrete	≥ 0,25 MPa	≥ 0,08 MPa	≥ 0,25 MPa
	Brick	≥ 0,25 MPa	≥ 0,08 MPa	≥ 0,25 MPa
	EPS	≥ 0,08 MPa	≥ 0,03 MPa	≥ 0,08 MPa
Sto-Dispersions-kleber	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	Brick	≥ 0,25 MPa	≥ 0,08 MPa	≥ 0,25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa

		Conditioning		
Adhesive	**Substrate resp. insulation product**	**Initial state**	**48 hrs. immersion in water and 2 hrs. drying**	**48 hrs. immersion in water and 7 days drying**
StoPrefa Coll 500/ StoPrefa Coll	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	Brick	≥ 0,25 MPa	≥ 0,08 MPa	≥ 0,25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
Sto-Armierungsputz	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	Brick	≥ 0,25 MPa	≥ 0,08 MPa	≥ 0,25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa

Bonded surface:

For bonded ETICS the calculated minimal bonded surface area, according to ETAG 004, clause 6.1.4.1.3 is 40 %.

3.4.3 Fixing strength (displacement test) (ETAG 004 - clause 5.1.4.2)

Test not required therefore no limitation of ETICS length required.

3.4.4 Bond strength after ageing (ETAG 004 – clause 5.1.7.1)

Rendering system: Base coat **"StoLevell Classic"** with finishing coat indicated hereafter	Stolit K/R/Effect/MP/X-Black	≥ 0.08 MPa
	Stolit Milano	
	Stolit K1.5 + Stolit Milano	
	Stolit QS K/R/MP	
	StoSilco K/R/MP	
	StoSilco QS K/R/MP	
	StoNivellit + StoColor Silco	
	StoSuperlit	
	StoMarlit K/R	
	StoLotusan K/MP	
	Sto-Klebe- und Fugenmörtel + Sto-Flachverblender/ Sto-Ecoshapes	
Putzsystem: Base coat **"Sto-Armierungsputz"** with finishing coat indicated hereafter	Stolit K/R/Effect/MP/X-Black	≥ 0.08 MPa
	Stolit QS K/R/MP	
	StoSilco K/R/MP	
	StoSilco QSK/R/MP	
	StoLotusan K/MP	
	Stolit Milano	
	Stolit K1.5 + Stolit Milano	
	StoSuperlit	
	StoNivellit + StoColor Silco	
	Sto-Klebe- und Fugenmörtel + Sto-Flachverblender/ Sto-Ecoshapes	

Putzsystem: Base coat **"StoLevell Classic QS"** with finishing coat indicated hereafter	Stolit K/R/Effect/MP	≥ 0.08 MPa
	Stolit QS K/R/MP	
	StoSilco K/R/MP	
	StoSilco QS K/R/MP	
	StoNivellit + StoColor Silco	
	StoLotusan K/MP	

3.4.5 Wind load resistance (ETAG 004 - clause 5.1.4.3)

The following failure loads only apply to the listed combination and the characteristics of the insulation product given in annex 1.

3.4.5.1 Safety in use of mechanically fixed ETICS using profiles

Characteristics of the EPS **(standard EPS)**	Dimensions	500 mm x 500 mm
	Thickness	≥ 60 mm
	Tensile strength perpendicular to the faces	≥ 150 kPa
	Shear modulus	≥ 1.0 N/mm²
Failure loads [N / panel] (Static Foam Block Test)	Horizontal profiles fixed every 30 cm and 49.4 cm long vertical connection profiles	Minimal: 950 Average: 1010

3.4.5.2 Safety in use of mechanically fixed ETICS using anchors

Apply to all anchors listed in the clause 1.2 to 1.4 mounted on the insulation panels surface				
Characteristics of the EPS **(standard EPS)**	Thickness		≥ 60 mm	
	Tensile strength perpendicular to the faces		≥ 100 kPa	
	Shear modulus		≥ 1.0 N/mm²	
Plate diameter of anchor			∅ 60 mm	∅ 90 mm
Failure loads [N]	Anchors not placed at the panel joints (Static Foam Block Test)	R_{panel}	Minimal: 510 Average: 520	Minimal: 720 Average: 730
	Anchors placed at the panel joints (Pull-through test)	R_{joint}	Minimal : 400 Average: 430	Minimal: 430 Average: 470

Apply to all anchors listed in the clause 1.2 mounted on the insulation panels surface			
Characteristics of the EPS **(elastified EPS)**	Thickness		≥ 60 mm
	Tensile strength perpendicular to the faces		≥ 80 kPa
	Shear modulus		≥ 0.3 N/mm²
Plate diameter of anchor			∅ 60 mm
Failure loads [N]	Anchors not placed at the panel joints (Static Foam Block Test)	R_{panel}	Minimal: 350 Average: 360
	Anchors placed at the panel joints (Pull-through test)	R_{joint}	Minimal: 300 Average: 310

The failure loads specified above for a plate diameter of anchor of 60 mm apply to the following anchors with countersunk mounting but only on the following conditions of installation:

Anchor	Thickness of the EPS [d]	Conditions of installation*
ejotherm STR U, ejotherm STR U 2G (ETA-04/0023)	100 mm > d ≥ 80 mm (for standard and elastified EPS)	– Maximum installation depth of the anchor plate: 15 mm (≙ thickness of insulation cover) – Maximum depth of die: 5 mm
	≥ 100 mm (for standard and elastified EPS)	– Maximum installation depth of the anchor plate: 15 mm (≙ thickness of insulation cover) – Maximum depth of die: 20 mm
TERMOZ 8 SV (ETA-06/0180)	≥ 80 mm (for standard EPS only)	– Maximum installation depth of the anchor plate: 15 mm (≙ thickness of insulation cover)
* according to the appropriate ETA of anchor		

Anchors for countersunk mounting for ETICSS according to clauses 1.3 and 1.4

Anchor	Trade name		**Sto-Ecotwist (TERMOZ SV II ecotwist) (ETA-12/0208)**
	Plate diameter (mm)		66
Characteristics of the EPS	Thickness (mm)		≥ 100
	Tensile strength perpendicular to the faces (kPa)		≥ 120
Failure loads (N)	Anchors not placed at the panel joints (Pull-through test)	R_{panel}	Minimal: 570 Average: 590
	Anchors placed at the panel joints (Pull-through test)	R_{joint}	Minimal: 350 Average: 440

3.4.6 Render strip tensile test (ETAG 004 – clause 5.5.4.1)

The average value of crack width of the base coat "Stolevel Classic" reinforced with the different glass fibre meshes measured at a render strain value of 1 % is:

StoLevell Classic with the mesh indicated hereafter	**Average value of crack width $w_{m(1\%)}$**
Sto-Glasfasergewebe	0.13 mm
Sto-Glasfasergewebe F	0.10 mm

All other combinations were not assessed.

3.5 Protection against noise (BWR 5)

For the protection against noise no performance was assessed for this product.

3.6 Energy economy and heat retention (BWR 6)

3.6.1 Thermal resistance

The nominal value of the additional thermal resistance R provided by the ETICS to the substrate wall is calculated in accordance with EN ISO 6946:2007 from the nominal value of the insulation product's thermal resistance R_D given accompanied to the CE marking and from the thermal resistance of the rendering system R_{render} which is about 0.02 (m² ·K)/W.

$R = R_D + R_{render}$

The thermal bridges caused by anchors profiles increases the thermal transmittance U. This influence had to take into account according to EN ISO 6946:2007:

$U_c = U + \chi_p \cdot n$

Where: U_c: corrected thermal transmittance [W/(m² ·K)]

n: number of anchors per m²

χ_p: local influence of thermal bridge caused by an anchor. The values listed below can be taken into account if not specified in the anchor's ETA:

χ_p = 0.004 W/K for anchors with a galvanized steel screw with the head covered by a plastic material

χ_p = 0.002 W/K for anchors with a stainless steel screw covered by plastic anchors and for anchors with an air gap at the head of the screw

The thermal bridges caused by profiles are negligible.

4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

According to the European Commission decision 97/556/EC amended by the European Commission decision 2001/596/EC, the assessment and verification of constancy of performance system (AVCP) applies suitable following table (see Annex V to Regulation (EU) No 305/2011).

Product	Intended use	Levels or classes (Reaction to fire)	Systems
"Sto Therm Classic 2"	in external wall subject to fire regulations	A1 (1), A2 (1), B (1), C (1)	1
		A1 (2), A2 (2), B (2), C (2), D, E, (A1 to E) (3), F	2+
	in external wall not subject to fire regulations	any	2+

(1) Products/materials for which a clearly identifiable stage in the production process results in an improvement of the reaction to fire classification (e.g. an addition of fire retardants or a limiting of organic material)
(2) Products/materials not covered by footnote (1)
(3) Products/materials that do not require to be tested for reaction to fire (e.g. products/materials of Classes A1 according to Commission Decision 96/603/EC)

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document (EAD)

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 9 January 2019 by Deutsches Institut für Bautechnik

Dirk Brandenburger
Head of Department

beglaubigt:
Windhorst

Annexes:

Annex 1:	Thermal insulation product characteristic
Annex 2:	Anchors
Annex 3:	Profiles
Annex 4:	Reinforcement

Annex 1: Thermal insulation product characteristic

Factory-prefabricated, uncoated panels made of expanded polystyrene (EPS) to EN 13163: 2015 shall be used, having the description and characteristics defined in the Table below.

Description and characteristics	For bonded ETICS	For mechanically fixed ETICS	
		with anchors and supplementary adhesive	with profiles and supplementary adhesive****
Reaction to fire; EN 13501-1:2007	Class E*		
Thermal resistance [(m²·K)/W]	Defined in the CE marking in reference to EN 13163:2015		
Tolerances			
Length; EN 822:2013	± 0.6 % or ± 3 mm whichever gives the greatest numerical tolerance (class L3)		
Width [mm]; EN 822: 2013	± 2 (class W2)		
Thickness [mm]; EN 823:2013	± 1 (class T1)		
Squareness [mm/m]; EN 824: 2013	± 2 (class S2)		
Flatness [mm/m]; EN 825:2013	5 (class P5)		
Dimensional stability under			
- laboratory conditions [%]; EN 1603:2013	± 0.2 (class DS(N)2)		
- specified temperature and humidity conditions [%]; EN 1604:2013	2 (level DS(70,-)2 or level DS(70,-)1)		
Water absorption (long term partial immersion) [kg/m²]; EN 12087:2013	$W_{lp} \leq 0.5$		
Water vapour diffusion resistance factor; EN 12086:2013	$\mu = 20 - 78$		
Tensile strength perpendicular to the faces in dry conditions** [kPa]; EN 1607:2013			
- standard EPS	$\sigma_{mt} \geq 80$	$\sigma_{mt} \geq 100$	$\sigma_{mt} \geq 150$
- elastified EPS***	$\sigma_{mt} \geq 80$	$\sigma_{mt} \geq 80$	not used
Bending strength** [kPa]; EN 12089:2013	$\sigma_b \geq 50$		
Apparent density [kg/m³]; EN 1602: 2013	$\rho_a \leq 30$		
Shear strength** [kPa]; EN 12090: 2013	$20 \leq f_{\tau k} \leq 170$		
Shear modulus [MPa]; EN 12090: 2013			
- standard EPS	$1.0 \leq G_m \leq 3.8$		
- elastified EPS***	$0.3 \leq G_m \leq 1.0$	$0.3 \leq G_m \leq 1.0$	not used
Testing of characteristics see EN 13163:2015.			

* See the conditions of clause 3.2 for the EPS.
** Minimal value of all single values
*** Elastified EPS is made from standard EPS by short time high load pressing to reduce the dynamic stiffness. The protection against noise of the entire wall is improved by the use of elastified EPS related to an ETICS with standard EPS.
**** Thermal insulation materials for mechanically fixed ETICS with profiles must circumferentially at the edges, 24 mm from the inner surface, get an approx. 3 mm wide and 13 to 18 mm deep groove cut-in at the factory.

Annex 2: Anchors

All anchors with ETA according to EAD 330196-00-0604[1] with characteristics having the description below shall be used in the mechanically fixed ETICS:

- plate diameter of anchor ≥ 60 mm resp. ≥ 90 mm
- plate stiffness ≥ 0.3 kN/mm
- load resistance of the anchor plate ≥ 1.0 kN

These characteristics and the characteristic tension resistance of the anchors shall be taken from the corresponding ETA.

These characteristics and the characteristic tension resistance of the anchors shall be taken from the corresponding ETA.

The anchors listed in the Table in clause 1.2 to 1.4 with reference to the respective ETA shall be used in the mechanically fixed ETICS with profiles for fixing the horizontal profiles.

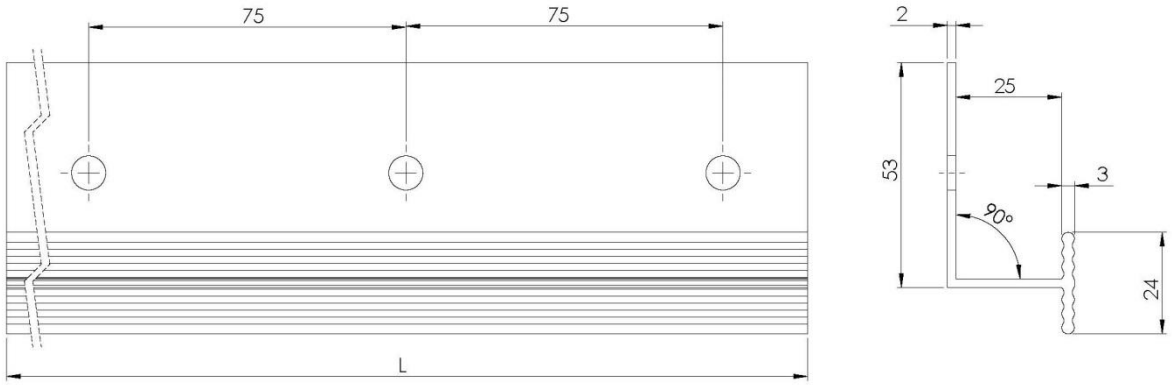
Trade name	ETA-number
WS 8 L	ETA-02/0019
IsoFux ND-8Z	ETA-04/0032
SDF-K plus	ETA-04/0064
ejotherm NK U	ETA-05/0009
Spit Hit M	ETA-06/0032

Annex 3: Profiles

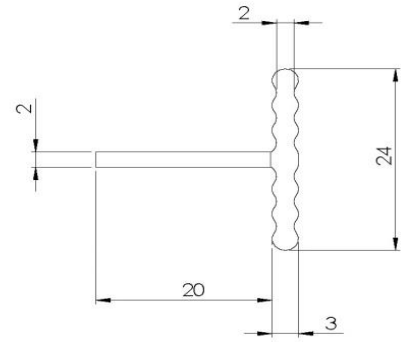
Polyvinyl chloride (PVC) profiles, PVC-U, EGL, 082-05-T33 to EN ISO 1163-1: are to be used in the mechanically fixed ETICS with profiles.

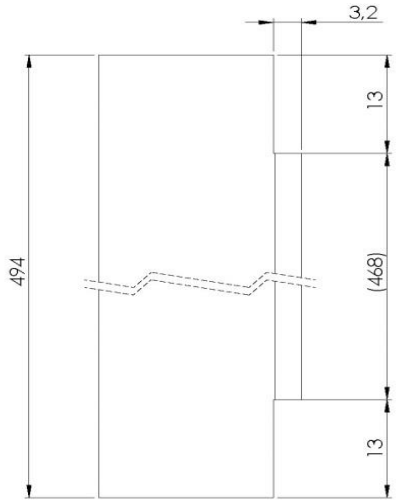
The Pull-through resistance of fixings from profiles is ≥ 500 N.

Horizontal profile – "Sto-Halteleiste PVC" (dimensions in millimetres)



Vertical connection profile "Sto-Halteleiste PVC" (dimensions in millimetres)





Annex 4: Reinforcement (glass fibre mesh)

Characteristics (alkali resistance): Pass

	Description	**Residual strength after ageing [N/mm]**	**Relative residual strength after ageing, of the strength in the as-delivered state [%]**
"Sto-Glasfasergewebe"	Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m² and mesh size of about 6.0 mm x 6.0 mm	≥ 20	≥ 50
"Sto-Glasfasergewebe F"	Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m² and mesh size of about 4.0 mm x 4.0 mm	≥ 20	≥ 50
"Sto-Abschirmgewebe AES"	(special mesh including a thin stainless yarn to reduce radiation of electric fields) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 165 g/m² and mesh size of about 4.0 mm x 4.0 mm.	≥ 20	≥ 50
"Sto-Panzergewebe"	(reinforced mesh implemented in addition to the meshes described above to improve the impact resistance) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 450 g/m² and mesh size of about 7.5 mm x 7.5 mm	no performance assessed	no performance assessed