



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-07/0089 of 14 August 2019

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

Brillux WDV-System EPS ZF

Product area code: 4

External Thermal insulation Composite System with

rendering

on expanded polystyrene for the use as external

insulation of building walls

Brillux GmbH & Co. KG Weseler Straße 401 48163 Münster DEUTSCHLAND

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48163 Münster DEUTSCHLAND

17 pages including 4 annexes which form an integral part of this assessment

Annex 5 Control Plan contains confidential information and is not included in the European Technical Assessment when that assessment is publicly available

ETAG 004, edition 2000, amended 2013, used as EAD according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.

ETA-07/0089 issued on 7 March 2017



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Specific Part

1 Technical description of the product

1.1 Definition of the kit

This product is an External Thermal Insulation Composite System (ETICS) with rendering - a kit comprising components which are factory-produced by the manufacturer or component suppliers. It's made up on site from these. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA.

The ETICS kit comprises a prefabricated insulation product of expanded polystyrene (EPS) to be bonded and if it necessary additional mechanically fixed onto a wall. The methods of fixing and the relevant components are specified in the table below. The insulation product is faced with a rendering system consisting of one base coat and finishing coat (site applied), in which the base coat contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer.

The ETICS may include special fittings (e.g. base profiles, corner profiles ...) for connection to adjacent building elements (apertures, corners, parapets ...). Assessment and performance of these components is not addressed in this ETA, however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

1.2 Composition of the ETICS

	Components National application documents shall be taken into account	Coverage [kg/m²]	Thickness [mm]
Insulation	Bonded ETICS:		
material with associated	Insulation product (see annex 1 for product characteristics)		
method of	factory-prefabricated expanded polystyrene (EPS)		
fixing	- standard-EPS	_	≤ 400
	- elastified EPS	_	≤ 200
	Adhesives		
	Brillux WDVS Pulverkleber 3550 (cement based powder requiring addition of about 24 % of water) Brillux WDVS Pulverkleber VZ 3600 (cement based powder requiring addition of about 22 % of water) • Foam adhesive	5.0 to 8.0	_
	Brillux Qju Klebeschaum 3700 (foam adhesive on polyurethane, ready to use, in bottles supplied)	0.20 l/m²	_



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	Components National application documents shall be taken into account	Coverage [kg/m²]	Thickness [mm]
Insulation material with associated method of fixing	Mechanically fixed ETICS with profiles and supplementary adhesive: Insulation product (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS) - standard-EPS Supplementary adhesives (equal to bonded ETICS) Profiles (see annex 3 for product characteristics) - "Brillux WDVS Halteleiste 3543" - "Brillux WDVS Verbindungsleiste 3544" Polyvinylchlorid (PVC) - profiles (see annex 2 for product characteristics) - WS 8 L - ejotherm SDK-U - SDF-K plus	_	60 to 200
	 ejotherm NK U Mechanically fixed ETICS with anchors and supplementary adhesive: Insulation product (see annex 1 for product characteristics) Factory-prefabricated expanded polystyrene (EPS) - standard-EPS - elastified EPS Supplementary adhesives and foam adhesive (equal to bonded ETICS) Anchors for insulation product all anchors with ETA according to EAD330196-00-0604¹ with characteristics defined in annex 2 	_ _ _	60 to 400 60 to 200
Base coat	WDVS Armierungsmasse ZF-Granit 3535 styrol-acrylat-copolymer dispersion	3.0 to 6.0	1.5 to 4.5**
Glas fibre mesh	Brillux WDVS Glasseidengewebe 3797 Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 160 g/m² and mesh size of about 4.0 mm x 4.0 mm (see annex 4 for product characteristics)	_	_

EAD330196-00-0604

Plastic anchors for fixing of external thermal insulation composite systems with rendering

Z22745.19



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	Components National application documents shall be taken into account	Coverage [kg/m²]	Thickness [mm]
	Brillux WDVS Panzergewebe 3773 (reinforced mesh implemented in addition to the mesh described above to improve the impact resistance) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 530 g/m². (see annex 4 for product characteristics)	_	_
Key coat	Brillux Putzgrundierung 3710	about 0.175	-
	Ready to use pigmented liquid – vinylic binder	I/m²	
	Brillux Silicon-Putzgrundierung 3644	about 0.175	_
	Ready to use pigmented liquid – vinylic-siloxane binder	1/111	
	For the compatibility with the finishing coats see below.		
Finishing coat	if applicable: *** Ready to use paste - vinylic binder: Brillux Rausan KR/R* (particle size 1 - 2 - 3 - 4 and 5 mm) To use with key coat "Brillux Silicon Putzgrundierung 3644" if applicable: *** Ready to use paste - vinylic-siloxane binder: Brillux Silicon-Putz KR/R* (particle size 1 - 2 - 3 - 4 and 5 mm) Brillux Silcosil KR/R* (particle size 1 - 2 - 3 - 4 and 5 mm) To use without key coat: Ready to use paste -acrylic binder - associated with synthetic briquettes:	2.3 to 5.3	Regulated by particle size
	Brillux Klebemörtel 3485 mit	3.0 to 4.0 5.0 to 6.0	1.0 to 2.0 3.0 to 5.0
Anaillani	Brillux Flachverblender	5.0 10 0.0	3.0 10 3.0
Ancillary material	Remain under the manufacturer's responsibilities.		

^{*} KR/R indicates different structures of the finishing coat.

^{**} The base coat "WDVS Armierungsmasse ZF-Granit 3535" has to be used with thickness of 2.0 mm to max. 2.5 mm with foam adhesive "WDVS Qju Klebeschaum 3700" and the "Brillux Flachverblender".

^{***} The instruction of the installer concerning the use of a key coat remains under the manufacturer responsibilities.



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2. Specification of the intended use in accordance with the applicable European assessment Document (hereinafter called EAD)

2.1 Intended use

This ETICS is intended to be used as external insulation to the walls of buildings made of masonry (bricks, blocks, stones ...) or concrete (cast on site or as prefabricated panels) with and without rendering. The characteristics of the walls shall be verified prior to use of the ETICS, especially regarding conditions for reaction to fire classification and for fixing of the ETICS either by bonding or mechanically. It shall be designed to give the wall to which it is applied satisfactory thermal insulation.

The ETICS is non load-bearing construction element. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to durability by providing enhanced protection from the effects of weathering.

The ETICS can be used on new or existing (retrofit) vertical walls.

The ETICS is not intended to ensure the air tightness of the building structure.

The choice of the method of fixing depends on the characteristics of the substrate, which could need preparation (see clause 7.2.1 of ETAG 004) and on the national instructions.

The verifications and assessment methods on which this European Technical Assessment (hereinafter called ETA) is based lead to the assumption of a working life of the ETICS "Brillux WDV-System EPS ZF" of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the assumed economically reasonable working life of the works.

2.2 Manufacturing

The ETA is issued for the ETICS on the basis of agreed data/information, deposited with the DIBt, which identifies the ETICS that has been assessed and judged. Changes to the ETICS or the components or their production process, which could result in this deposited data/information being incorrect, should be notified to the DIBt before the changes are introduced. The DIBt will decide whether such changes affect the approval and consequently the validity of the CE marking on the basis of the approval and if so whether further assessment or alterations to the approval shall be necessary.

2.3 Design and installation

The installation instructions including special installation techniques and provisions for the qualification of the personnel are given in the manufacturer's technical documentation.

Design, installation and execution of ETICS are to be in conformity with national documents. Such documents and the level of their implementation in Member States' legislation are different. Therefore, the assessment and declaration of performance are done taking into account general assumptions introduced in the chapters 7.1 and 7.2 of ETAG 004 used as EAD, which summarize how information introduced in the ETA and related documents is intended to be used in the construction process and gives advice to all parties interested when normative documents are missing.

2.4 Packing, transport and storage

The information on packaging, transport and storage is given in the manufacturer's technical documentation. It is the responsibility of the manufacturer to ensure that this information is made know to the concerned people.



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2.5 Use, maintenance, repair

The finishing coat shall normally be maintained in order to fully preserve the ETICS performance. Maintenance includes at least:

- visual inspection of the ETICS
- the repairing of localized damaged areas due to accidents
- the aspect maintenance with products adapted and compatible with the ETICS (possibly after washing or ad hoc preparation)

Only products which are compatible with the ETICS shall be used.

Necessary repairs should be performed as soon as the need has been identified.

The information on use, maintenance and repair is given in the manufacturer's technical documentation.

It is the responsibility of the manufacturer to ensure that this information is made know to the concerned people.

3 Characteristics of products and methods of verification

3.0 General

The performances of the kit as described in this chapter are valid provided that the components of the kit comply with Annexes 1 to 4.

3.1 Mechanical resistance and stability (BWR 1)

not relevant

3.2 Reaction to fire (BWR 2) (ETAG 004 - clause 5.1.2)

Configurations	Organic content	Flame retardant content	Euroclass according to EN 13501-1:2007		
Adhesive	max. 4.0 %	no flame retardant			
Foam adhesive	max. 100 %	min. 3.7 %			
Base coat	max. 8.9 %	min. 13.6 %			
EPS- insulation product	in quanity ensuring Euroclass E according to EN 13501-1	in quanity ensuring Euroclass E according to EN 13501-1			
profiles	-	-			
anchors	-	-			
rendering system: Base coat with finishing coat and compatible key coat indicated in clause 1.2:					
Brillux Putzgrundierung 3710 with Brillux Rausan KR/R	max. 9.8 %	min. 13.0 %	B – s2,d0		



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Configurations	Organic content	Flame retardant content	Euroclass according to EN 13501-1:2007
Brillux Silicon Putzgrundierung 3644 with Brillux Silicon-Putz KR/R	max. 10.1 %	min. 12.8 %	2 2 2 2
Brillux Silicon Putzgrundierung 3644 with Brillux Silcosil KR/R	max. 9.7 %	min. 13.0 %	B – s2,d0
Brillux Klebemörtel 3485 mit Brillux Flachverblender	max. 9.2 % max. 9.9 %	min. 9.0 % no flame retardant	No performance assessed

3.3 Hygiene, health and environment (BWR 3)

3.3.1 Water absorption (capillarity test) (ETAG 004 - clause 5.1.3.1)

- Base coat: WDVS Armierungsmasse ZF-Granit 3535
 - Water absorption after 1 h < 1.0 kg/m²
 - Water absorption after 24 h < 0.5 kg/m²
- Rendering system:

		Water absorption after 24 hours		
		< 0.5 kg/m² ≥ 0.5 kg		
	Brillux Rausan KR/R	Х		
Rendering system:	Brillux Silicon-Putz KR/R	Х		
base coat with finishing coat and	Brillux Silcosil KR/R	Х		
compatible key coat indicated in clause 1.2	Brillux Klebemörtel 3485 mit Brillux Flachverblender	х		

3.3.2 Hygrothermal behaviour (ETAG 004 - clause 5.1.3.2)

Pass (without defects)

3.3.3 Impact resistance (ETAG 004 – clause 5.1.3.3)

Rendering system: base coat with finishing coat	Single mesh "Brillux WDVS	Double mash "Brillux WDVS Glasseidengewebe 3797"	
indicated in clause 1.2	Glasseidengewebe 3797"	"Brillux WDVS Glasseidengewebe 3797"mit "Brillux WDVS Panzergewebe 3773"	
Brillux Rausan KR/R			
Brillux Silicon-Putz KR/R			
Brillux Silcosil KR/R	category I	category I	
Brillux Klebemörtel 3485 mit Brillux Flachverblender			



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3.3.4 Water vapour permeability (ETAG 004 – clause 5.1.3.4)

Rendering system: base coat with finishing coat indicated in clause 1.2	Equivalent air thickness s _d
Brillux Rausan KR/R	≤ 1.0 m (Test result obtained with structure KR particle size 3 mm: 0.4 m)
Brillux Silicon-Putz KR/R	≤ 1.0 m (Test result obtained with structure KR particle size 3 mm: 0.4 m)
Brillux Silcosil KR / R	≤ 1.0 m (Test result obtained with structure KR particle size 3 mm: 0.3 m)
Brillux Klebemörtel 3485 mit Brillux Flachverblender	≤ 1.0 m (Test result: 0.4 m)

3.3.5 Release of dangerous substances (ETAG 004 - clause 5.1.3.5, EOTA TR 034)

Essential characteristic	Performance
Release of dangerous substances	no performance assessed

3.4 Safety and accessibility in use (BWR 4)

3.4.1 Bond strength between base coat and insulation product (EPS) (ETAG 004 – clause 5.1.4.1.1)

	Conditioning			
Base coat	Initial state	After hygrothermal cycles	After freeze/thaw test	
WDVS Armierungs- masse ZF-Granit 3535	≥ 0,08 MPa	≥ 0,08 MPa	Test not required because freeze/thaw cycles not necessary	

3.4.2 Bond strength between adhesive and substrate resp. insulation product (EPS) (ETAG 004 - clause 5.1.4.1.2 and 5.1.4.1.3)

		Conditioning				
Adhesive	Substrate resp. Insulation product	Initial state	48 hrs. immersion in water and 2 hrs. drying	48 hrs. immersion in water and 7 days drying		
Brillux WDVS	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa		
Pulverkleber 3550	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa		
Brillux WDVS	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa		
Pulverkleber VZ 3600	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa		

Bonded surface:

For bonded ETICS the calculated minimal bonded surface area, according to ETAG 004, clause 6.1.4.1.3 is 40 %.



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3.4.3 Bond strength of foam adhesive to the substrate resp. insulation product (ETAG 004 – clause 5.1.4.1.2 and 5.1.4.1.3)

Adhesive	Substrate resp. insulation product	Standard condition- ing	Modifi- cation of foam thickness	Modification of processing time (open time 6 min)	Modifica- tion of tempera- ture (low)	Modifica- tion of tempera- ture (high)
WDVS Qju Klebe- schaum 3700	Concrete	≥ 0.08 MPa	≥ 0.08 MPa	≥ 0.08 MPa	≥ 0.08 MPa	≥ 0.08 MPa
	EPS	≥ 0.08 MPa	≥ 0.08 MPa	≥ 0.08 MPa	≥ 0.08 MPa	≥ 0.08 MPa

Bonded surface:

For bonded ETICS the calculated minimal bonded surface area, according to ETAG 004, clause 6.1.4.1.3 is 40 %.

3.4.4 Bond strength after ageing (ETAG 004 - clause 5.1.7.1)

	Brillux Rausan KR/R	
Rendering system:	Brillux Silicon-Putz KR/R	
base coat with finishing coat indicated in clause 1.2	Brillux Silcosil KR / R	≥ 0.08 MPa
	Brillux Klebemörtel 3485 with Brillux Flachverblender	

3.4.5 Fixing strength (displacement test) (ETAG 004 - clause 5.1.4.2)

Test not required therefore no limitation of ETICS length required

3.4.6 Wind load resistance (ETAG 004 - clause 5.1.4.3)

The following failure loads only apply to the listed combination of component characteristics and the characteristics of the insulation product given in annex 1.

3.4.6.1 Safety in use of mechanically fixed ETICS using profiles

Characteristics	Dimensions	500 mm x 500 mm
	Thickness	≥ 60 mm
of the EPS (standard EPS)	Tensile strength perpendicular to the faces	≥ 150 kPa
	Shear modulus	≥ 1.0 N/mm²
Failure loads [N / panel] (Static Foam Block Test)	Horizontal profiles fixed every 30 cm and 49.4 cm long vertical connection profiles	Minimal: 950 Average: 1010



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3.4.6.2 Safety in use of mechanically fixed ETICS using anchors

Apply to all anchors listed in the clause 1.2 mounted on the insulation panels surface						
Characteristics	Thickness		≥ 60 mm			
of the EPS (standard	Tensile strength perpendicular to the faces		≥ 100 kPa			
EPS)	Shear modulus		≥ 1.0 N/mm²			
Plate diameter of anchor			Ø 60 mm		Ø 90 mm	
Failure loads	Anchors not placed at the panel joints (Static Foam Block Test)	R _{panel}		510 520	Minimal: Average:	
[N]	Anchors placed at the panel joints (Pull-through test)	R _{joint}		400 430	Minimal: Average:	430 470

Apply to all anchors listed in the clause 1.2 mounted on the insulation panels surface				
Characteristics	Thickness		≥ 60 mm	
of the EPS Tensile strength perpendicular to the faces		≥ 80 kPa		
(elastified EPS)	Shear modulus		≥ 0.3 N/mm²	
Plate diameter of anchor			Ø 60 mm	
Failure loads	Anchors not placed at the panel joints (Static Foam Block Test)	R _{panel}	Minimal: 35 Average: 36	-
[N]	Anchors placed at the panel joints (Pull-through test)	R _{joint}	Minimal: 30 Average: 31	-

The failure loads specified above for a plate diameter of anchor of 60 mm apply to the following anchors with deep mounting but only on the following conditions of installation:

Anchor	Thickness of the EPS [d]	Conditions of installation*
ejotherm STR U (ETA-04/0023)	100 mm > d ≥ 80 mm (for standard and elastified EPS)	 Maximum installation depth of the anchor plate: 15 mm (≜ thickness of insulation cover) Maximum depth of die: 5 mm
≥ 100 mm (for standard and elastified EPS)		 Maximum installation depth of the anchor plate: 15 mm (≜ thickness of insulation cover) Maximum depth of die: 20 mm
TERMOZ 8 SV (ETA-06/0180)	≥ 80 mm (nur für Standard-EPS)	 Maximum installation depth of the anchor: 15 mm (≙thickness of insulation cover)
* according to the app	ropriate ETA of anchor	

3.4.7 Render strip tensile test (ETAG 004 – clause 5.5.4.1)

No cracks occurred during the Render Strip Tensile Test of the base coat "WDVS Armierungsmasse ZF-Granit 3535" reinforced with the glass fibre mesh "Brillux WDVS Glasseidengewebe 3797" at a render strain value of 1 %.

3.4.8 Foam adhesive characteristics

Trade name	Shear strength [N/mm²]	Shear modulus [N/mm²]	Maximum post expansion after 120 min [mm]
WDVS Qju Klebe- schaum 3700	0.071	0.82	21.0



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3.5 Protection against noise (BWR 5)

For the sound insulation properties of the ETICS no performance was assessed.

3.6 Energy economy and heat retention (BWR 6)

3.6.1 Thermal resistance

The nominal value of the additional thermal resistance R provided by the ETICS to the substrate wall is calculated in accordance with EN ISO 6946:2007 from the nominal value of the insulation product's thermal resistance R_D given accompanied to the CE marking and from the thermal resistance of the rendering system R_{render} which is about 0.02 ($m^2 \cdot K$)/W.

$$R = R_D + R_{render}$$

The thermal bridges caused by anchors profiles increases the thermal transmittance U. This influence had to take into account according to EN ISO 6946:2007

 $U_c = U + \chi_p \cdot n$

Where: U_c : corrected thermal transmittance [W/($m^2 \cdot K$)]

n: number of anchors per m²

 χ_p : local influence of thermal bridge caused by an anchor. The values

listed below can be taken into account if not specified in the

anchor's ETA:

 $\chi_p = 0.004 \text{ W/K}$ for anchors with a galvanized steel screw with the head covered by

a plastic material

 χ_p = 0.002 W/K for anchors with a stainless steel screw covered by plastic anchors

and for anchors with an air gap at the head of the screw

The thermal bridges caused by profiles are negligible.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to the European Commission decision 97/556/EC amended by the European Commission decision 2001/596/EC, the assessment and verification of constancy of performance system (AVCP) applies suitable following table (see Annex V to Regulation (EU) No 305/2011).

Product	Intended use	Levels or classes (Reaction to fire)	Systems
"Brillux WDV- System EPS ZF"	in external wall subject to fire regulations	A1 ⁽¹⁾ , A2 ⁽¹⁾ , B ⁽¹⁾ , C ⁽¹⁾	1
		A1 ⁽²⁾ , A2 ⁽²⁾ , B ⁽²⁾ , C ⁽²⁾ , D, E, (A1 to E) ⁽³⁾ , F	2+
	in external wall not subject to fire regulations	any	2+

⁽¹⁾ Products/materials for which a clearly identifiable stage in the production process results in an improvement of the reaction to fire classification (e.g. an addition of fire retardants or a limiting of organic material)

⁽²⁾ Products/materials not covered by footnote (1)

⁽³⁾ Products/materials that do not require to be tested for reaction to fire (e.g. products/materials of Classes A1 according to Commission Decision 96/603/EC)





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5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document (EAD)

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 14 August 2019 by Deutsches Institut für Bautechnik

Dirk Brandenburger Abteilungsleiter Beglaubigt



Annex 1

Thermal insulation product characteristic

Factory-prefabricated, uncoated panels made of expanded polystyrene (EPS) to EN 13163:2015 shall be used, having the description and characteristics defined in the Table below.

	For mechanically fixed ETICS		/ fixed ETICS	
Description and characteristics	For bonded ETICS	with anchors and supplementary adhesive	with profiles and supplementary adhesive****	
Reaction to fire; EN 13501-1:2007	Class E*	adricoive		
Thermal resistance		e CE marking in r	eference to	
[(m²·K)/W]	EN 13163:20		010101100 10	
Tolerances				
Length; EN 822:2013	\pm 0.6 % or \pm 3 mm whichever gives the greatest numerical tolerance (class L3)			
Width [mm]; EN 822:2013	± 2 (class W	2)		
Thickness [mm]; EN 823:2013	± 1 (class T1)		
Squareness [mm/m]; EN 824:2013	± 2 (class S2)			
Flatness [mm/m]; EN 825: 2013	5 (class P5)			
Dimensional stability under	Dimensional stability under			
- laboratory conditions [%]; EN 1603:2013	± 0.2 (class I	DS(N)2)		
- specified temperature and humidity conditions [%]; EN 1604:2013	2 (level DS(70,-)2 or level DS(70,-)1)			
Water absorption (long term partial immersion) [kg/m²]; EN 12087:2013	W _{lp} ≤ 0.5			
Water vapour diffusion resistance factor; EN 12086:2013		$\mu = 20 - 78$		
Tensile strength perpendicular to the faces in dry conditions ^{**} [kPa]; EN 1607:2013				
- standard EPS	$\sigma_{mt} \geq 80$	$\sigma_{mt} \ge 100$	$\sigma_{mt} \geq 150$	
- elastified EPS***	$\sigma_{mt} \ge 80$	$\sigma_{mt} \ge 80$	not used	
Bending strength** [kPa]; EN 12089:2013		$\sigma_b \geq 50$		
Apparent density [kg/m³]; EN 1602: 2013	$\rho_a \leq 30$			
Shear strength** [kPa]; EN 12090: 2013	$20 \leq f_{\tau k} \leq 170$			
Shear modulus [Mpa]; EN 12090: 2013				
- standard EPS	$1.0 \le G_m \le 3.8$			
- elastified EPS***	$0.3 \le G_{\rm m} \le 1.0$	$0.3 \le G_m \le 1.0$	not used	
Testing of characteristics see EN 13163-201	16			

Testing of characteristics see EN 13163:2015.

^{*} See the conditions of clause 3.2 for the EPS.

^{**} Minimal value of all single values

Elastified EPS is made from standard EPS by short time high load pressing to reduce the dynamic stiffness.

The protection against noise of the entire wall is improved by the use of elastified EPS related to an ETICS with standard EPS.

Thermal insulation materials for mechanically fixed ETICS with profiles must circumferentially at the edges, 24 mm from the inner surface, get an 14pprox.. 3 mm wide and 13 to 18 mm deep groove cut-in at the factory.



Annex 2

Anchors

All anchors with ETA according to EAD330196-00-0604¹ with characteristics having the description below shall be used in the mechanically fixed ETICS:

- plate diameter of anchor ≥ 60 mm resp. ≥ 90 mm
- plate stiffness ≥ 0.3 kN/mm
- load resistance of the anchor plate ≥ 1.0 kN

These characteristics and the characteristic tension resistance of the anchors shall be taken from the corresponding ETA.

The anchors listed in the Table in clause 1.2 with reference to the respective ETA shall be used in the mechanically fixed ETICS with profiles for fixing the horizontal profiles.

Trade name	ETA-number
WS 8 L	ETA-02/0019
ejotherm SDK U	ETA-04/0023
SDF-K plus	ETA-04/0064
ejotherm NK U	ETA-05/0009



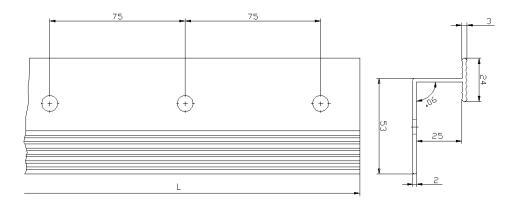
Annex 3

Profiles

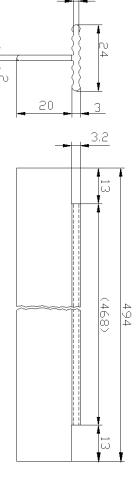
Polyvinyl chloride (PVC) profiles, PVC-U, EGL, 082-05-T33 to EN ISO 1163-1:1999 are to be used in the mechanically fixed ETICS with profiles.

The Pull-through resistance of fixings from profiles is \geq 500 N.

Horizontal profile – "Brillux WDVS Halteleiste 3543" (dimensions in millimetres)



Vertical connection profile "Brillux WDVS Verbindungsleiste 3544" (dimensions in millimetres)





Annex 4

Reinforcement (glass fibre mesh)

Characteristics (alkali resistance): Pass

	Description	Residual strength after ageing [N/mm]	Relative residual strength after ageing, of the strength in the as- delivered state [%]
"Brillux WDVS Glasseidengewe be 3797"	Alkali- and slide- resistant glass fibre mesh with mass per unit area of about 160 g/m² and mesh size of about 4.0 mm x 4.0 mm.	≥ 20	≥ 50
"Brillux WDVS Panzergewebe 3773"	(implemented in addition to the standard mesh to improve the impact resistance) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 530 g/m²	no performance assessed	no performance assessed