Deutsches Institut für Bautechnik

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Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments

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European Technical Assessment

ETA-07/0184 of 27 November 2019

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Capatect WDVS "B" mit Unterputz Capatect ZF-Spachtel 699
Product family to which the construction product belongs	Product area code: 4 External Thermal Insulation Composite System with rendering on expanded polystyrene intended for use on building walls
Manufacturer	CAPAROL Farben Lacke Bautenschutz GmbH Roßdörfer Straße 50 64372 Ober-Ramstadt DEUTSCHLAND
Manufacturing plant	CAPAROL Farben Lacke Bautenschutz GmbH Roßdörfer Straße 50 64372 Ober-Ramstadt DEUTSCHLAND
This European Technical Assessment contains	18 pages including 4 annexes which form an integral part of this assessment Annex 5 Control Plan contains confidential information and is not included in the European Technical Assessment when that assessment is publicly available
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	ETAG 004, edition 2000, amended 2013, used as EAD according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.
This version replaces	ETA-07/0184 issued on 7 August 2017

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Specific part

1 Technical description of the product

1.1 Definition of the kit

This product is an External Thermal Insulation Composite System (ETICS) with rendering - a kit comprising components which are factory-produced by the manufacturer or component suppliers. It's made up on site from these. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA.

The ETICS kit comprises a prefabricated insulation product of expanded polystyrene (EPS) to be bonded and if it necessary additional mechanically fixed onto a wall. The methods of fixing and the relevant components are specified in the table below.
The insulation product is faced with a rendering system consisting of one base coat and finishing coat (site applied), in which the base coat contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer.
The ETICS may include special fittings (e.g. base profiles, corner profiles ...) for connection to adjacent building elements (apertures, corners, parapets ...). Assessment and performance of these components is not addressed in this ETA, however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

1.2 Composition of the ETICS

	Components National application documents shall be taken into account	**Coverage [kg/m²]**	**Thickness [mm]**
Insulation material with associated method of fixing	**Bonded ETICS:**		
	• **Insulation product** (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS)		
	– standard EPS	–	≤ 400
	– elastified EPS	–	≤ 200
	• **Adhesives**		
	– **Capatect Klebe- und Armierungsmasse 186 M** (cement based powder requiring addition of about 25 % of water)	3.0 to 5.0 (powder)	–
	– **Capatect Klebe- und Spachtelmasse 190** (cement based powder requiring addition of about 22 % of water)	3.0 to 5.0 (powder)	–
	– **Capatect Klebe- und Armierungsmasse 133 Leicht** (cement based powder requiring addition of about 37 % of water)	3.0 to 3.5 (powder)	–
	– **Capatect Klebe- und Armierungsmasse 131 SL** (cement based powder requiring addition of about 40 - 43 % of water)	3.0 to 3.5 (powder)	–
	– **Capatect Dämmkleber 185** (cement based powder requiring addition of about 20 % of water)	4.0 to 5.0 (powder)	–
	– **Capatect ArmaReno 700** (cement based powder requiring addition of about 25 % of water)	3.5 to 5.0 (powder)	–

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	Components National application documents shall be taken into account	**Coverage [kg/m²]**	**Thickness [mm]**
Insulation material with associated method of fixing	– **Capatect ZF-Spachtel 699 (organic based ready to use paste)** – **Capatect Klebe- und Armierungsmasse 186 M Sprinter** (cement based powder requiring addition of about 22 % of water) – **Capatect X-TRA 300** (cement based powder requiring addition of about 36 - 40 % of water)	2.0 to 4.0 3.0 to 5.0 (powder) 4.0 to 5.0 (powder)	– – –
	Mechanically fixed ETICS with profiles and supplementary adhesive: • **Insulation product** (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS) – standard EPS • **Supplementary adhesive** (equal to bonded ETICS) • **Profiles** (see annex 3 for product characteristics) – Halteleiste PVC – Verbindungsleiste PVC Polyvinyl chloride (PVC) profiles • **Anchors for profiles** (see annex 2 for product characteristics) – WS 8 L – ejotherm SDK U – SDF-K plus – ejotherm NK U	– (standard EPS)	60 to 200 (standard EPS)
	Mechanically fixed ETICS with anchors and supplementary adhesive: • **Insulation product** (see annex 1 for product characteristics) factory-prefabricated expanded polystyrene (EPS) – standard EPS – elastified EPS • **Supplementary adhesive** (equal to bonded ETICS) • **Anchors for insulation product** (see annex 2 for product characteristics) anchors with ETA according to EAD 33 0196-01-0604[1]	– –	60 to 400 60 to 200

[1] EAD 33 0196-01-0604 Plastic anchors for fixing of external thermal insulation composite systems with rendering

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	Components National application documents shall be taken into account	**Coverage [kg/m²]**	**Thickness [mm]**
Base coat	**Capatect ZF-Spachtel 699** Ready to use paste (cement free) consisting of a styrol acrylate binder in watery dispersion. Identical with the equally named adhesive given above.	2.0 to 5.2	2.0 to 5.0
Glass fibre mesh	**Capatect Gewebe 650** Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 160 g/m² and mesh size of about 4.0 mm x 4.0 mm. (see annex 4 for product characteristics)	–	–
	Capatect Panzergewebe 652 (implemented in addition to the standard mesh to improve the impact resistance) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 330 g/m² and mesh size of about 6.0 mm x 6.0 mm. (see annex 4 for product characteristics)	–	–
Key coat	**Putzgrund 610** Ready to use pigmented liquid – styrol acrylate binder For the compatibility with the finishing coats see below.	about 0.20 l/m²	–
Finishing coat	**To use with key coat "Putzgrund 610" if applicable**:**		
	• Ready to use pastes – acrylate binder:		
	Capatect Fassadenputz R* (particle size 2.0 to 3.0 mm)	2.8 to 3.6	regulated by particle size
	Capatect Fassadenputz K* (particle size 1.5 to 3.0 mm)	2.7 to 4.3	
	Capatect Fassadenputz K ignifugé (particle size 1.5 to 2.0 mm)	2.7 to 3.3	
	• Ready to use pastes – acrylate/silicone resin emulsion:		
	Capatect AmphiSilan-Fassadenputz NQG R* (particle size 2.0 to 3.0 mm)	2.5 to 3.5	
	Capatect AmphiSilan-Fassadenputz NQG K* (particle size 1.5 to 3.0 mm)	2.5 to 4.1	
	Capatect AmphiSilan Fassadenputz K ignifugé (particle size 1.5 to 2.0 mm)	2.5 to 3.2	
	• Ready to use paste – vinyl acetate ethylene binder:		
	Capatect Fassadenputz fein	3.0 to 4.5	2.0 to 3.0
	• Ready to use pastes – styrol acrylate binder – associated with synthetic briquettes:		
	Meldorfer Flachverblender mit **Meldorfer Ansatzmörtel**	4.0 to 5.0 3.0 to 4.0	6.0 1.0 to 4.0
Ancillary material	Remains the responsibility of the manufacturer.		

* K / R indicates different structures of the finishing coats.

** The instruction to the installer concerning the use of a key coat remains the responsibility of the manufacturer.

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2. Specification of the intended use in accordance with the applicable European assessment Document (hereinafter called EAD)

2.1 Intended use

This ETICS is intended to be used as external insulation to the walls of buildings made of masonry (bricks, blocks, stones …) or concrete (cast on site or as prefabricated panels) with and without rendering. The characteristics of the walls shall be verified prior to use of the ETICS, especially regarding conditions for reaction to fire classification and for fixing of the ETICS either by bonding or mechanically. It shall be designed to give the wall to which it is applied satisfactory thermal insulation.

The ETICS is non load-bearing construction element. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to durability by providing enhanced protection from the effects of weathering.

The ETICS can be used on new or existing (retrofit) vertical walls.

The ETICS is not intended to ensure the air tightness of the building structure.

The choice of the method of fixing depends on the characteristics of the substrate, which could need preparation (see clause 7.2.1 of ETAG 004) and on the national instructions.

The verifications and assessment methods on which this European Technical Assessment (hereinafter called ETA) is based lead to the assumption of a working life of the ETICS "Capatect WDVS "B" mit Unterputz Capatect ZF-Spachtel 699" of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the assumed economically reasonable working life of the works.

2.2 Manufacturing

The ETA is issued for the ETICS on the basis of agreed data/information, deposited with the DIBt, which identifies the ETICS that has been assessed and judged. Changes to the ETICS or the components or their production process, which could result in this deposited data/information being incorrect, should be notified to the DIBt before the changes are introduced. The DIBt will decide whether such changes affect the approval and consequently the validity of the CE marking on the basis of the approval and if so whether further assessment or alterations to the approval shall be necessary.

2.3 Design and installation

The installation instructions including special installation techniques and provisions for the qualification of the personnel are given in the manufacturer's technical documentation.
Design, installation and execution of ETICS are to be in conformity with national documents. Such documents and the level of their implementation in Member States' legislation are different. Therefore, the assessment and declaration of performance are done taking into account general assumptions introduced in the chapters 7.1 and 7.2 of ETAG 004 used as EAD, which summarize how information introduced in the ETA and related documents is intended to be used in the construction process and gives advice to all parties interested when normative documents are missing.

2.4 Packing, transport and storage

The information on packaging, transport and storage is given in the manufacturer's technical documentation. It is the responsibility of the manufacturer to ensure that this information is made known to the concerned people.

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2.5 Use, maintenance, repair

The finishing coat shall normally be maintained in order to fully preserve the ETICS performance. Maintenance includes at least:

- visual inspection of the ETICS,
- the repairing of localized damaged areas due to accidents,
- the aspect maintenance with products adapted and compatible with the ETICS (possibly after washing or ad hoc preparation).

Only products which are compatible with the ETICS shall be used.

Necessary repairs should be performed as soon as the need has been identified.

The information on use, maintenance and repair is given in the manufacturer's technical documentation.

It is the responsibility of the manufacturer to ensure that this information is made known to the concerned people.

3 Characteristics of products and methods of verification

3.0 General

The performances of the kit as described in this chapter are valid provided that the components of the kit comply with annexes 1 to 4.

3.1 Mechanical resistance and stability (BWR 1)

not relevant

3.2 Safety in case of fire (BWR 2)

Reaction to fire (ETAG 004 - clause 5.1.2)

<table>
<tr><th>Configurations</th><th>Organic content</th><th>Flame retardant content</th><th>Euroclass according to EN 13501-1</th></tr>
<tr><td>Base coat</td><td>max. 12.5 %</td><td>min. 12.34 %</td><td rowspan="8">B - s2,d0</td></tr>
<tr><td>EPS- insulation product</td><td>In quanity ensuring Euroclass E according to EN 13501-1</td><td>In quanity ensuring Euroclass E according to EN 13501-1</td></tr>
<tr><td>Profile</td><td>-</td><td>-</td></tr>
<tr><td>Anchor</td><td>-</td><td>-</td></tr>
<tr><td colspan="3">Rendering system:
Base coat with finishing coat and compatible key coat indicated hereafter</td></tr>
<tr><td>Capatect Fassadenputz R, K
with key coat Putzgrund 610</td><td rowspan="3">max. 7.3 %</td><td rowspan="3">min. 3.0 %</td></tr>
<tr><td>Capatect Fassadenputz K ignifugé
with key coat Putzgrund 610</td></tr>
<tr><td>Capatect AmphiSilan-Fassadenputz NQG R, K
with key coat Putzgrund 610</td></tr>
</table>

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Configurations	Organic content	Flame retardant content	Euroclass according to EN 13501-1
Capatect AmphiSilan-Fassadenputz K ignifugé with key coat Putzgrund 610	max. 6.7 %	min. 6.1 %	B - s2,d0
Capatect Fassadenputz fein with key coat Putzgrund 610	max. 8.9 %	no flame retardant	
Meldorfer Flachverblender mit Meldorfer Ansatzmörtel with key coat Putzgrund 610	max. 8.5 % max. 9.5 %	min. 5.2 % min. 10.0 %	

3.3 Hygiene, health and environment (BWR 3)

3.3.1 Water absorption (capillarity test) (ETAG 004 – clause 5.1.3.1)

Base coat:

- Water absorption after 1 hour < 1.0 kg/m^2
- Water absorption after 24 hours < 0.5 kg/m^2

Rendering system:

		Water absorption after 24 hours	
		< 0.5 kg/m²	≥ 0.5 kg/m²
Rendering system: Base coat with finishing coat indicated hereafter:	Capatect Fassadenputz R, K	x	
	Capatect Fassadenputz K ignifugé	x	
	Capatect AmphiSilan-Fassadenputz NQG R, K	x	
	Capatect AmphiSilan Fassadenputz K ignifugé	x	
	Capatec Fassadenputz fein	x	
	Meldorfer Flachverblender mit Meldorfer Ansatzmörtel	x	

3.3.2 Hygrothermal behaviour (ETAG 004 - clause 5.1.3.2)

Pass (without defects)

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3.3.3 Impact resistance (ETAG 004 - clause 5.1.3.3)

Rendering system: Base coat with finishing coat indicated hereafter	**Single standard mesh "Capatect-Gewebe 650"**	
	total render thickness < 6 mm	total render thickness ≥ 6 mm
Capatect Fassadenputz R, K	Category II	Category I
Capatect Fassadenputz K ignifugé	no performance assessed	
Capatect AmphiSilan-Fassadenputz NQG R, K	Category II	
Capatect AmphiSilan Fassadenputz K ignifugé	no performance assessed	
Capatect Fassadenputz fein	Category II	Category II
Meldorfer Flachverblender mit Meldorfer Ansatzmörtel		Category I

The impact resistance for base coat and finishing coats with the combination of "Capatect Gewebe 650" and "Capatect Panzergewebe 652" were no performance assessed.

3.3.4 Water vapour permeability (ETAG 004 - clause 5.1.3.4)

Rendering system: Base coat with finishing coat indicated in clause 1.2	**Equivalent air thickness s_d** (Test results obtained with a layer thickness of the base coat of 3 mm)
Capatect Fassadenputz R, K	≤ 1.5 m (Test result obtained with "Capatect Fassadenputz K", particle size 3 mm: 0.8 m)
Capatect Fassadenputz K ignifugé	≤ 1,5 m (Test result obtained with t = 2 mm: 0,4 m)
Capatect AmphiSilan-Fassadenputz NQG R, K	≤ 1.5 m (Test result obtained with "Capatect AmphiSilan-Fassadenputz NQG K", particle size 3 mm: 0.8 m)
Capatect AmphiSilan Fassadenputz K ignifugé	≤ 1,5 m (Test result obtained with t = 2 mm: 0,4 m)
Capatect Fassadenputz fein	≤ 1.5 m (Test result obtained with t = 3 mm: 0.8 m)
Meldorfer Flachverblender mit Meldorfer Ansatzmörtel	≤ 1.5 m (Test result: 0.9 m)

3.3.5 Release of dangerous substances (ETAG 004 - clause 5.1.3.5, EOTA TR 034)

Essential characteristic	**Performance**
Release of dangerous substances	no performance assessed

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3.4 Safety and accessibility in use (BWR 4)

3.4.1 Bond strength between base coat and insulation product (EPS) (ETAG 004 - clause 5.1.4.1.1)

Conditioning		
Initial state	**After hygrothermal cycles**	**After freeze/thaw test**
≥ 0.08 MPa	≥ 0.08 MPa	Test not required because freeze/thaw cycles not necessary

3.4.2 Bond strength between adhesive and substrate resp. insulation product (EPS) (ETAG 004 - clauses 5.1.4.1.2 and 5.1.4.1.3)

		Conditioning		
Adhesive	**Substrate resp. insulation product**	**Initial state**	**2 d immersion in water and 2 h drying**	**2 d immersion in water and 7 d drying**
Capatect Klebe- und Armierungsmasse 186 M	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
Capatect Klebe- und Spachtelmasse 190	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
Capatect Klebe- und Armierungsmasse 133 Leicht	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
Capatect Klebe- und Armierungsmasse 131 SL	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
Capatect-Dämmkleber 185	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
Capatect ArmaReno 700	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
Capatect ZF-Spachtel 699	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	Aerated concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
Capatect Klebe- und Armierungsmasse 186 M Sprinter	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa
Capatect X-TRA 300	Concrete	≥ 0.25 MPa	≥ 0.08 MPa	≥ 0.25 MPa
	EPS	≥ 0.08 MPa	≥ 0.03 MPa	≥ 0.08 MPa

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Bonded surface:

For bonded ETICS the calculated minimal bonded surface area, according to ETAG 004, clause 6.1.4.1.3 is 40 %.

3.4.3 Bond strength after ageing (ETAG 004 - clause 5.1.7.1)

Rendering system: Base coat with finishing coat indicated hereafter	Capatect Fassadenputz R, K	≥ 0.08 MPa
	Capatect Fassadenputz K ignifugé	
	Capatect AmphiSilan-Fassadenputz NQG R, K	
	Capatect AmphiSilan Fassadenputz K ignifugé	
	Capatect Fassadenputz fein	
	Meldorfer Flachverblender mit Meldorfer Ansatzmörtel	

3.4.4 Fixing strength (displacement test) (ETAG 004 - clause 5.1.4.2)

Test not required, therefore no limitation of ETICS length required

3.4.5 Wind load resistance (ETAG 004 - clause 5.1.4.3)

The following failure loads only apply to the listed combination and the characteristics of the insulation product given in annex 1.

3.4.5.1 Safety in use of mechanically fixed ETICS using profiles

Characteristics of the EPS **(standard EPS)**	Dimensions	500 mm x 500 mm
	Thickness	≥ 60 mm
	Tensile strength perpendicular to the faces	**≥ 150 kPa**
	Shear modulus	≥ 1.0 N/mm²
Failure loads [N/panel] (Static Foam Block Test)	Horizontal profiles fixed every 30 cm and 49.4 cm long vertical connection profiles	Minimal: 950 Average: 1010

3.4.5.2 Safety in use of mechanically fixed ETICS using anchors

Apply to all anchors listed in the clause 1.2 mounted on the insulation panels surface				
Characteristics of the EPS **(standard EPS)**	Thickness		≥ 60 mm	
	Tensile strength perpendicular to the faces		**≥ 100 kPa**	
	Shear modulus		≥ 1.0 N/mm²	
Plate diameter of anchor			∅ 60 mm	∅ 90 mm
Failure loads [N]	Anchors not placed at the panel joints (Static Foam Block Test)	R_{panel}	Minimal: 510 Average: 520	Minimal: 720 Average: 730
	Anchors placed at the panel joints (Pull-through test)	R_{joint}	Minimal : 400 Average: 430	Minimal: 430 Average: 470

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Apply to all anchors listed in the clause 1.2 mounted on the insulation panels surface			
Characteristics of the EPS **(elastified EPS)**	Thickness		≥ 60 mm
	Tensile strength perpendicular to the faces		**≥ 80 kPa**
	Shear modulus		≥ 0.3 N/mm²
Plate diameter of anchor			∅ 60 mm
Failure loads [N]	Anchors not placed at the panel joints (Static Foam Block Test)	R_{panel}	Minimal: 350 Average: 360
	Anchors placed at the panel joints (Pull-through test)	R_{joint}	Minimal: 300 Average: 310

The failure loads specified above for a plate diameter of anchor of 60 mm apply to the following anchors with deep mounting but only on the following conditions of installation:

Anchor	Thickness of the EPS [d]	Conditions of installation*
ejotherm STR U, ejotherm STR U 2G (ETA-04/0023) STR-Carbon (ETA-13/0009)	100 mm > d ≥ 80 mm (for standard and elastified EPS)	– Maximum installation depth of the anchor plate: 15 mm (≙ thickness of insulation cover) – Maximum depth of die: 5 mm
	≥ 100 mm (for standard and elastified EPS)	– Maximum installation depth of the anchor plate: 15 mm (≙ thickness of insulation cover) – Maximum depth of die: 20 mm
TERMOZ 8 SV (ETA-06/0180)	≥ 80 mm (for standard EPS only)	– Maximum installation depth of the anchor plate: 15 mm (≙ thickness of insulation cover)
Hilti ETICS screwed-in anchor D 8-FV (ETA-07/0288)	≥ 100 mm (for standard and elastified EPS)	– Minimum thickness of fixture in the insulation panel: t_{fix} = 80 mm; only setting tools according to ETA-07/0288 are to be used.
* according to the appropriate ETA of anchor		

3.4.6 Render strip tensile test (ETAG 004 - clause 5.5.4.1)

No cracks occurred during the Render Strip Tensile Test of the base coat reinforced with the glass fibre mesh "Capatect Gewebe 650" at a render strain value of 1 %.

3.5 Protection against noise (BWR 5)

For the protection against noise no performance was assessed for this product.

3.6 Energy economy and heat retention (BWR 6)

3.6.1 Thermal resistance

The nominal value of the additional thermal resistance R provided by the ETICS to the substrate wall is calculated in accordance with EN ISO 6946:2007 from the nominal value of the insulation product's thermal resistance R_D given accompanied to the CE marking and from the thermal resistance of the rendering system R_{render} which is about 0.02 (m² · K)/W.

$R = R_D + R_{render}$

The thermal bridges caused by anchors profiles increases the thermal transmittance U. This influence had to take into account according to EN ISO 6946:2007

$U_c = U + \chi_p \cdot n$

Where: U_c corrected thermal transmittance [W/ (m² · K)]

n: number of anchors per m²

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χ_p:	local influence of thermal bridge caused by an anchor. The values listed below can be taken into account if not specified in the anchor's ETA
χ_p = 0.004 W/K	for anchors with a galvanized steel screw with the head covered by a plastic material
χ_p = 0.002 W/K	for anchors with a stainless steel screw covered by plastic anchors and for anchors with an air gap at the head of the screw

The thermal bridges caused by profiles are negligible.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to the European Commission decision 97/556/EC amended by the European Commission decision 2001/596/EC, the assessment and verification of constancy of performance system (AVCP) applies suitable following table (see Annex V to Regulation (EU) No 305/2011).

Product	Intended use	Levels or classes (Reaction to fire)	Systems
"Capatect WDVS "B" mit Unterputz Capatect ZF-Spachtel 699"	ETICS in external wall subject to fire regulations	A1 (1), A2 (1), B (1), C (1)	1
		A1 (2), A2 (2), B (2), C (2), D, E, (A1 to E) (3), F	2+
	ETICS in external wall not subject to fire regulations	any	2+

(1) Products/materials for which a clearly identifiable stage in the production process results in an improvement of the reaction to fire classification (e. g. an addition of fire retardants or a limiting of organic material)

(2) Products/materials not covered by footnote (1)

(3) Products/materials that do not require to be tested for reaction to fire (e.g. products/materials of Classes A1 according to Commission Decision 96/603/EC)

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document (EAD)

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 27 November 2019 by Deutsches Institut für Bautechnik

Dirk Brandenburger
Head of Department

beglaubigt:
Windhorst

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Annexes:

Annex 1: Thermal insulation product characteristic
Annex 2: Anchors
Annex 3: Profiles
Annex 4: Reinforcement

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Annex 1: Thermal insulation product characteristic

Factory-prefabricated, uncoated panels made of expanded polystyrene (EPS) to EN 13163:2015 shall be used, having the description and characteristics defined in the Table below.

Description and characteristics	For bonded ETICS	For mechanically fixed ETICS	
		with anchors and supplementary adhesive	with profiles and supplementary adhesive****
Reaction to fire; EN 13501-1:2007	Class E*		
Thermal resistance [(m²·K)/W]	Defined in the CE marking in reference to EN 13163:2015		
Tolerances			
Length; EN 822:2013	± 0.6 % or ± 3 mm whichever gives the greatest numerical tolerance (class L3)		
Width [mm]; EN 822:2013	± 2 (class W2)		
Thickness [mm]; EN 823:2013	± 1 (class T1)		
Squareness [mm/m]; EN 824:2013	± 2 (class S2)		
Flatness [mm/m]; EN 825: 2013	5 (class P5)		
Dimensional stability under			
- laboratory conditions [%]; EN 1603:2013	± 0.2 (class DS(N)2)		
- specified temperature and humidity conditions [%]; EN 1604:2013	2 (level DS(70,-)2 or level DS(70,-)1)		
Water absorption (long term partial immersion) [kg/m²]; EN 12087:2013	$W_{lp} \leq 0.5$		
Water vapour diffusion resistance factor; EN 12086:2013	$\mu = 20 - 78$		
Tensile strength perpendicular to the faces in dry conditions** [kPa]; EN 1607:2013			
- standard EPS	$\sigma_{mt} \geq 80$	$\sigma_{mt} \geq 100$	$\sigma_{mt} \geq 150$
- elastified EPS***	$\sigma_{mt} \geq 80$	$\sigma_{mt} \geq 80$	not used
Bending strength** [kPa]; EN 12089:2013	$\sigma_b \geq 50$		
Apparent density [kg/m³]; EN 1602: 2013	$\rho_a \leq 30$		
Shear strength** [kPa]; EN 12090: 2013	$20 \leq f_{tk} \leq 170$		
Shear modulus [MPa]; EN 12090: 2013			
- standard EPS	$1.0 \leq G_m \leq 3.8$		
- elastified EPS***	$0.3 \leq G_m \leq 1.0$	$0.3 \leq G_m \leq 1.0$	not used
Testing of characteristics see EN 13163:2015.			

* see the conditions of clause 3.2 for the EPS.
** Minimal value of all single values
*** Elastified EPS is made from standard EPS by short time high load pressing to reduce the dynamic stiffness. The protection against noise of the entire wall is improved by the use of elastified EPS related to an ETICS with standard EPS.
**** Thermal insulation materials for mechanically fixed ETICS with profiles must circumferentially at the edges, 24 mm from the inner surface, get an approx. 3 mm wide and 13 to 18 mm deep groove cut-in at the factory.

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Annex 2: Anchors

All anchors with ETA according to EAD330196-01-0604[1] with characteristics having the description below shall be used in the mechanically fixed ETICS:

- plate diameter of anchor ≥ 60 mm resp. ≥ 90 mm
- plate stiffness ≥ 0.3 kN/mm
- load resistance of the anchor plate ≥ 1.0 kN

These characteristics and the characteristic tension resistance of the anchors shall be taken from the corresponding ETA.

Additional can be used Hilti ETICS screwed-in anchor D 8-FV with reference to ETA-07/0288.

The anchors listed in the Table in clause 1.2 with reference to the respective ETA shall be used in the mechanically fixed ETICS with profiles for fixing the horizontal profiles.

Trade name	ETA-number
WS 8 L	ETA-02/0019
ejotherm SDK U	ETA-04/0023
SDF-K plus	ETA-04/0064
ejotherm NK U	ETA-05/0009

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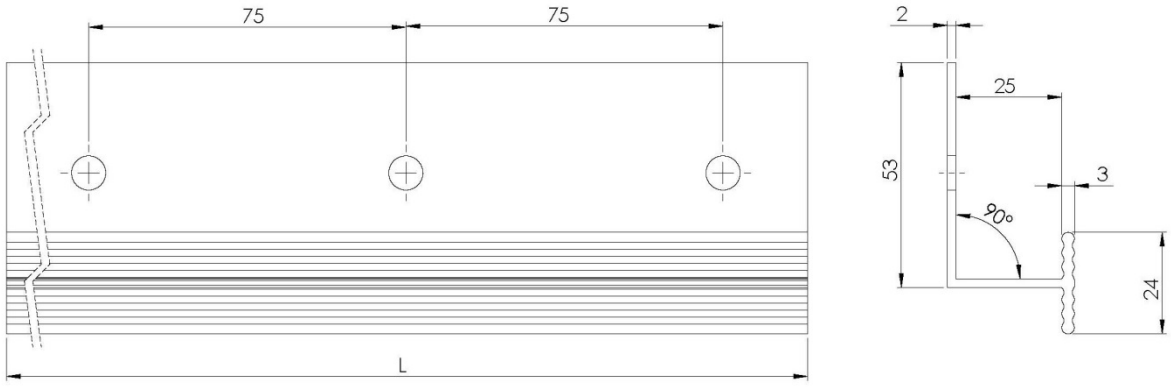
Annex 3: Profiles

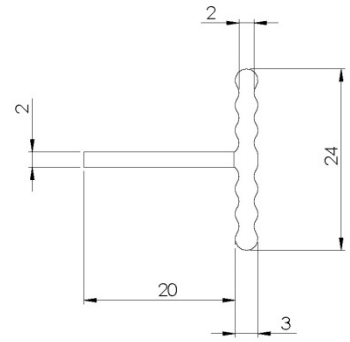
Polyvinyl chloride (PVC) profiles, PVC-U, EGL, 082-05-T33 to EN ISO 1163-1:1999, are to be used in the mechanically fixed ETICS with profiles.

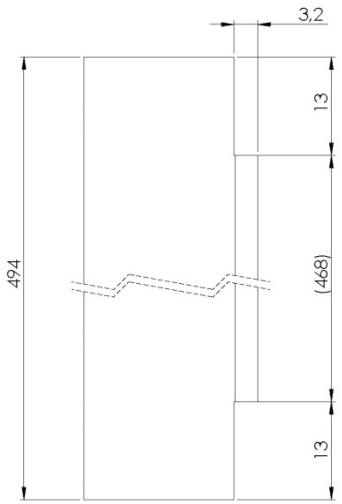
The Pull-through resistance of fixings from profiles is ≥ 500 N.

Horizontal profile – "Halteleiste PVC" (dimensions in millimetres)



Vertical connection profile – "Verbindungsleiste PVC" (dimensions in millimetres)





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Annex 4: Reinforcement (glass fibre mesh)

Characteristics (alkali resistance): Pass

	Description	**Residual strength after ageing [N/mm]**	**Relative residual strength after ageing, of the strength in the as delivered state [%]**
" Capatect Gewebe 650"	Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 160 g/m² and mesh size of about 4.0 mm x 4.0 mm	≥ 20	≥ 50
"Capatect Panzergewebe 652"	(implemented in addition to the standard mesh to improve the impact resistance) Alkali- and slide-resistant glass fibre mesh with mass per unit area of about 330 g/m² and mesh size of about 6.0 mm x 6.0 mm.	no performance assessed	no performance assessed

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