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Deutsches Institut für Bautechnik DIBt

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments

Designated according to Article 29 of Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment)

European Technical Assessment

ETA-12/0084 of 28 August 2019

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Injection system Hilti HIT-HY 200-R
Product family to which the construction product belongs	Bonded anchor for use in concrete
Manufacturer	Hilti Aktiengesellschaft 9494 SCHAAN FÜRSTENTUM LIECHTENSTEIN
Manufacturing plant	Hilti Werke
This European Technical Assessment contains	40 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	EAD 330499-01-0601
This version replaces	ETA-12/0084 issued on 28 July 2017

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Specific Part

1 Technical description of the product

The Injection system Hilti HIT-HY 200-R is a bonded anchor consisting of a foil pack with injection mortar Hilti HIT-HY 200-R and a steel element according to Annex A.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for static and quasi-static tension load	See Annex C1 to C8
Characteristic resistance for static and quasi-static shear load	See Annex C2, C4, C6, C8
Displacements for static and quasi-static loads	See Annex C9 to C12
Characteristic resistance for seismic performance categories C1 and C2	See Annex C13 to C17
Durability	See Annex B2

3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330499-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 28 August 2019 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow
Head of Department

beglaubigt:
Lange

Installed condition

Figure A1:

Threaded rod, HAS-U-…, HIT-V-… and AM 8.8

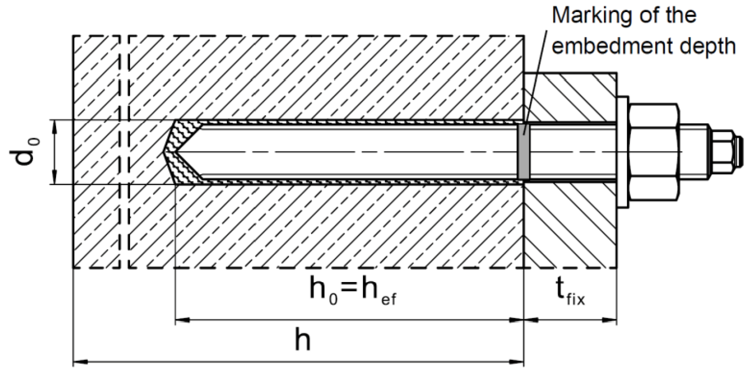


Figure A2:

Threaded rod, HAS-U-…, HIT-V-… and AM 8.8 with Hilti Filling Set

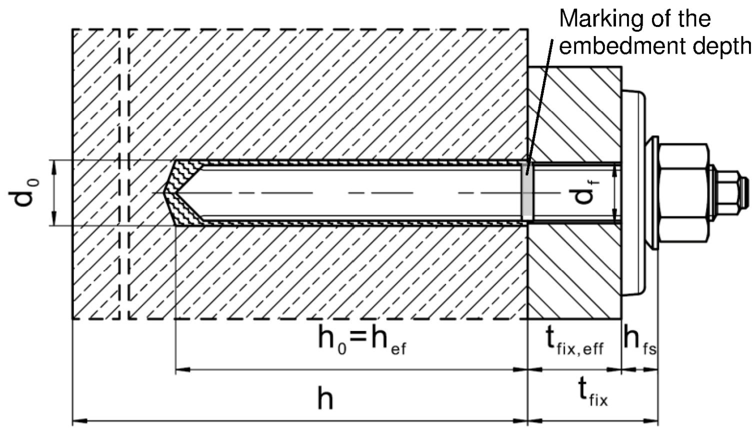
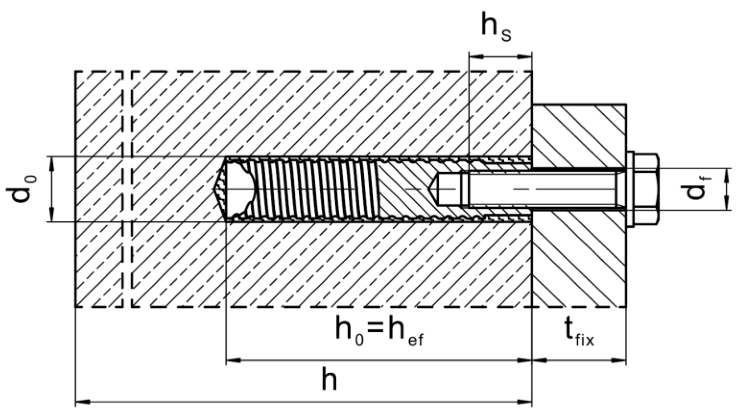


Figure A3:

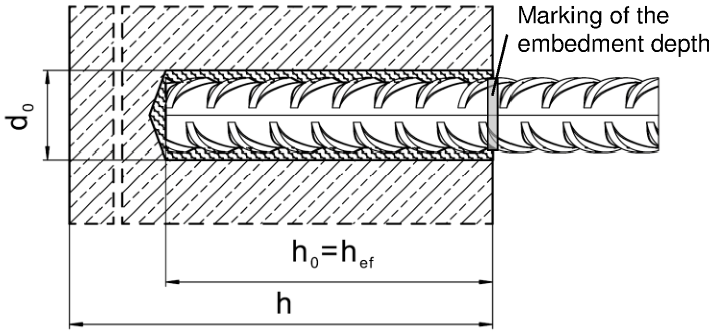
Internally threaded sleeve HIS-(R)N



Injection System Hilti HIT-HY 200-R	Annex A1
Product description Installed condition	

Installed condition

Figure A4:
Reinforcing bar



Injection System Hilti HIT-HY 200-R

Product description
Installed condition

Annex A2

Product description: Injection mortar and steel elements

Injection mortar Hilti HIT-HY 200-R: hybrid system with aggregate

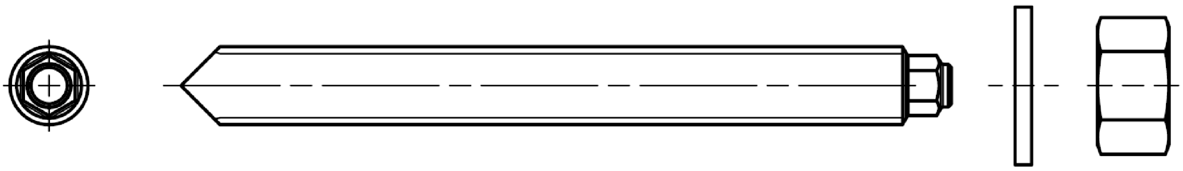
330 ml and 500 ml

Marking:
HILTI-HIT
Production number and production line
Expiry date mm/yyyy

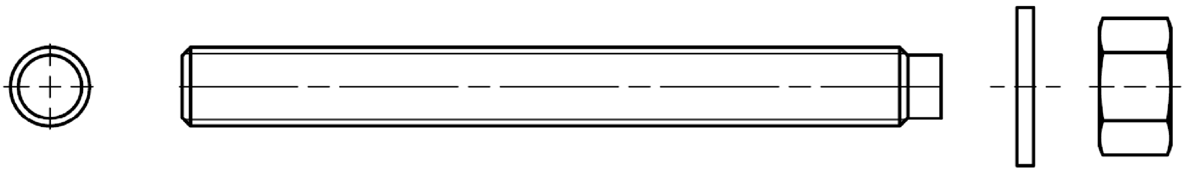
Product name: “Hilti HIT-HY 200-R”

Static mixer Hilti HIT-RE-M

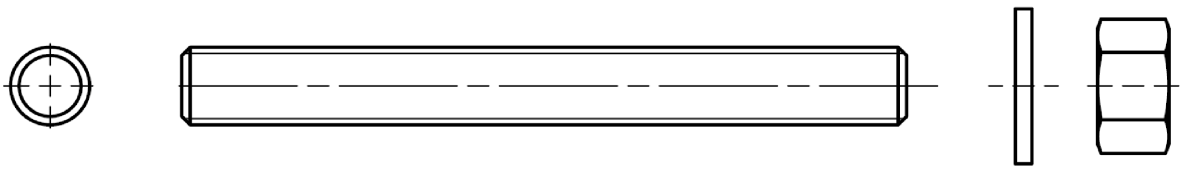
Steel elements



HAS-U-…: M8 to M30 washer nut



HIT-V-…: M8 to M30 washer nut



Threaded rod: M8 to M30 washer nut

Hilti AM 8.8 meter rod electroplated zinc coated: M8 to M30, 1m to 3m

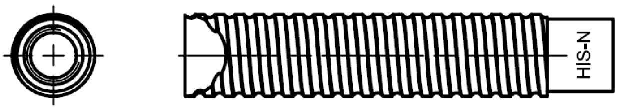
Hilti AM HDG 8.8 meter rod hot dip galvanized: M8 to M30, 1m to 3m

Commercial standard threaded rod:

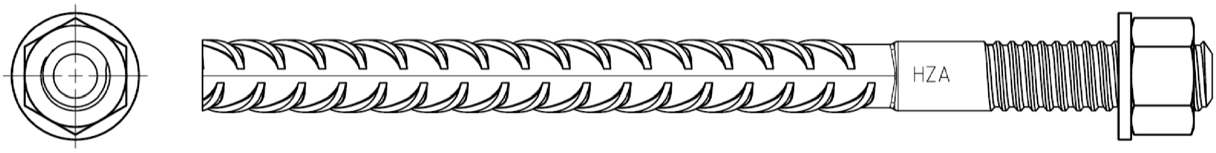
- Materials and mechanical properties according to Table A1.
- Inspection certificate 3.1 according to EN 10204:2004. The document shall be stored.
- Marking of embedment depth.

Injection System Hilti HIT-HY 200-R	
Product description Injection mortar / Static mixer / Steel elements	**Annex A3**

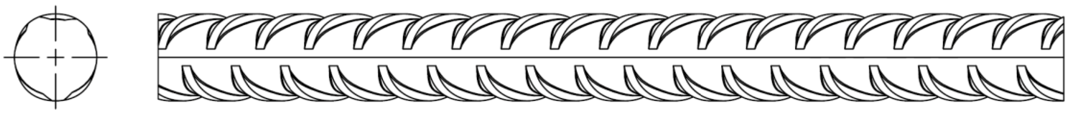
Steel elements



Internally threaded sleeve: HIS-(R)N M8 to M20



Hilti Tension Anchor: HZA M12 to M27 and HZA-R M12 to M24

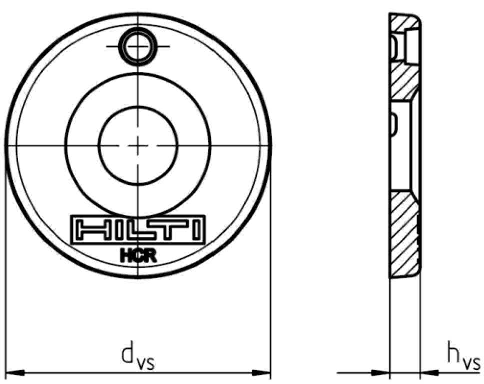


Reinforcing bar (rebar): ϕ 8 to ϕ 32

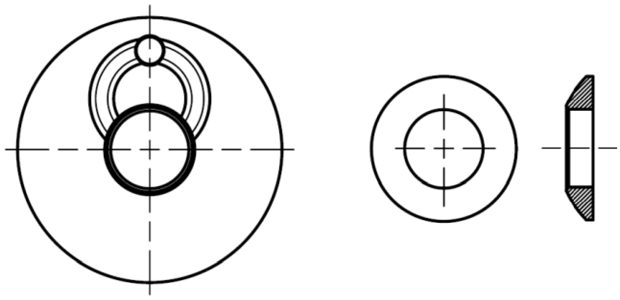
- Materials and mechanical properties according to Table A1
- Dimensions according to Annex B6

Hilti Filling Set to fill the annular gap between anchor and fixture

Sealing washer



Spherical washer



Hilti Filling Set			**M16**	**M20**	**M24**
Diameter of sealing washer	d_{VS}	[mm]	56	60	70
Thickness of sealing washer	h_{VS}	[mm]		6	
Thickness of Hilti Filling Set	h_{fS}	[mm]	11	13	15

Injection System Hilti HIT-HY 200-R

Product description
Injection mortar / Static mixer / Steel elements

Annex A4

Table A1: Materials

Designation	**Material**
Reinforcing bars (rebars)	
Rebar: EN 1992-1-1: 2004 and AC:2010, Annex C	Bars and de-coiled rods class B or C with f_{yk} and k according to NDP or NCL of EN 1992-1-1/NA $f_{uk} = f_{tk} = k \cdot f_{yk}$
Metal parts made of zinc coated steel	
HAS-U-5.8 (HDG), HIT-V-5.8(F), Threaded rod	Strength class 5.8, f_{uk} = 500 N/mm², f_{yk} = 400 N/mm², Elongation at fracture (l_0=5d) > 8% ductile Electroplated zinc coated ≥ 5 µm, (F) or (HDG) hot dip galvanized ≥ 45 µm
HAS-U-8.8 (HDG), HIT-V-8.8(F), Threaded rod	Strength class 8.8, f_{uk} = 800 N/mm², f_{yk} = 640 N/mm², Elongation at fracture (l_0=5d) > 12% ductile Electroplated zinc coated ≥ 5 µm, (F) or (HDG) hot dip galvanized ≥ 45 µm
Hilti Meter rod AM 8.8 (HDG)	Strength class 8.8, f_{uk} = 800 N/mm², f_{yk} = 640 N/mm² Elongation at fracture (l_0 = 5d) > 12% ductile, Electroplated zinc coated ≥ 5 µm, (F) hot dip galvanized ≥ 45 µm
Hilti tension anchor HZA	Round steel with threaded part: electroplated zinc coated ≥ 5 µm Rebar: Bars class B according to NDP or NCL of EN 1992-1-1/NA
Internally threaded sleeve HIS-N	Electroplated zinc coated ≥ 5 µm
Washer	Electroplated zinc coated ≥ 5 µm, hot dip galvanized ≥ 45 µm
Nut	Strength class of nut adapted to strength class of threaded rod Electroplated zinc coated ≥ 5 µm, (F) hot dip galvanized ≥ 45 µm
Hilti Filling Set (F)	Filling washer: Electroplated zinc coated ≥ 5 µm, (F) hot dip galvanized ≥ 45 µm Spherical washer: Electroplated zinc coated ≥ 5 µm, (F) hot dip galvanized ≥ 45 µm Lock nut: Electroplated zinc coated ≥ 5 µm, (F) hot dip galvanized ≥ 45 µm

Table A1: continued

Metal parts made of stainless steel corrosion resistance classes III according EN 1993-1-4:2006+A1:2015-06	
HAS-U A4, HIT-V-R	For ≤ M24: strength class 70, f_{uk} = 700 N/mm², f_{yk} = 450 N/mm²; For > M24: strength class 50, f_{uk} = 500 N/mm², f_{yk} = 210 N/mm²; Elongation at fracture (l_0=5d) > 8% ductile
Threaded rod	For ≤ M24: strength class 70, f_{uk} = 700 N/mm², f_{yk} = 450 N/mm²; For > M24: strength class 50, f_{uk} = 500 N/mm², f_{yk} = 210 N/mm²; Elongation at fracture (l_0=5d) > 8% ductile Stainless steel 1.4401, 1.4404, 1.4578, 1.4571, 1.4439, 1.4362 EN 10088-1:2014
Hilti tension anchor HZA-R	Round steel with threaded part: Stainless steel 1.4404, 1.4362, 1.4571 EN 10088-1:2014 Rebar: Bars class B according to NDP or NCL of EN 1992-1-1/NA
Internally threaded sleeve HIS-RN	Stainless steel 1.4401, 1.4571 EN 10088-1:2014
Washer	Stainless steel 1.4401, 1.4404, 1.4578, 1.4571, 1.4439, 1.4362 EN 10088-1:2014
Nut	For ≤ M24: strength class 70, f_{uk} = 700 N/mm², f_{yk} = 450 N/mm²; For > M24: strength class 50, f_{uk} = 500 N/mm², f_{yk} = 210 N/mm²; Stainless steel 1.4401, 1.4404, 1.4578, 1.4571, 1.4439, 1.4362 EN 10088-1:2014
Metal parts made of high corrosion resistant steel corrosion resistance classes V according EN 1993-1-4:2006+A1:2015-06	
HAS-U HCR, HIT-V-HCR	For ≤ M20: f_{uk} = 800 N/mm², f_{yk} = 640 N/mm², For > M20: f_{uk} = 700 N/mm², f_{yk} = 400 N/mm², Elongation at fracture (l_0=5d) > 8% ductile
Threaded rod	For ≤ M20: f_{uk} = 800 N/mm², f_{yk} = 640 N/mm², For > M20: f_{uk} = 700 N/mm², f_{yk} = 400 N/mm², Elongation at fracture (l_0=5d) > 8% ductile High corrosion resistant steel 1.4529, 1.4565 EN 10088-1:2014
Washer	High corrosion resistant steel 1.4529, 1.4565 EN 10088-1:2014
Nut	For ≤ M20: f_{uk} = 800 N/mm², f_{yk} = 640 N/mm², For > M20: f_{uk} = 700 N/mm², f_{yk} = 400 N/mm², High corrosion resistant steel 1.4529, 1.4565 EN 10088-1:2014

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Specifications of intended use

Anchorages subject to:

- Static and quasi static loading.
- Seismic performance category C1 and C2 (see Table B1).

Base material:

- Compacted reinforced or unreinforced normal weight concrete without fibres according to EN 206-1:2013+A1:2016.
- Strength classes C20/25 to C50/60 according to EN 206-1:2013+A1:2016.
- Cracked and uncracked concrete.

Temperature in the base material:

- **at installation**
  -10 °C to +40 °C for the standard variation of temperature after installation
- **in-service**
  Temperature range I: -40 °C to +40 °C
  (max. long term temperature +24 °C and max. short term temperature +40 °C)
  Temperature range II: -40 °C to +80 °C
  (max. long term temperature +50 °C and max. short term temperature +80 °C)
  Temperature range III: -40 °C to +120 °C
  (max. long term temperature +72 °C and max. short term temperature +120 °C)

Table B1: Specifications of intended use

	HIT-HY 200-R with …			
Elements	HAS-U-…, HIT-V-…, AM 8.8	Rebar	HZA(-R)	HIS-(R)N
Hammer drilling with hollow drill bit TE-CD or TE-YD	✓	✓	✓	✓
Hammer drilling	✓	✓	✓	✓
Diamond drilling with roughening tool TE-YRT	✓	✓	✓	✓
Static and quasi static loading in cracked and uncracked concrete	M8 to M30	ϕ 8 to ϕ 32	M12 to M27	M8 to M20
Seismic performance category C1	M10 to M30	ϕ 10 to ϕ 32	M12 to M27	-
Seismic performance category C2	M16 to M24, HAS-U 8.8, HIT-V 8.8, AM 8.8, HAS-U 8.8 HDG, HIT-V-F 8.8, AM HDG 8.8 Commercial standard rod (electroplated zinc coated only)	-	-	-

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (all materials).
- For all other conditions according EN 1993-1-4:2006+A1:2015-06 correspoding to corrosion resistance classes Table A1 Annex A6. (stainless steels)

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- The anchorages are designed in accordance with:
  EN 1992-4:2018 and EOTA Technical Report TR 055.

Installation:

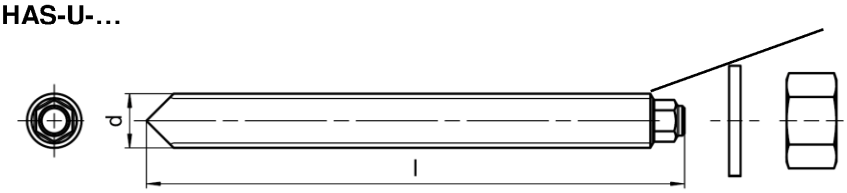
- Use category: dry or wet concrete (not in flooded holes) for all drilling techniques
- Drilling technique:
  - Hammer drilling,
  - Hammer drilling with Hilti hollow drill bit TE-CD, TE-YD,
  - Diamond coring with roughening with Hilti roughening tool TE-YRT.
- Installation direction D3: downward, horizontal and upward (e.g. overhead) installation admissible for all elements.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

Deutsches Institut für Bautechnik DIBt

Table B2: Installation parameters of threaded rod, HAS-U-…, HIT-V-… and AM 8.8

Threaded rod, HAS-U- …, HIT-V-…, AM 8.8			M8	M10	M12	M16	M20	M24	M27	M30
Diameter of element	d	[mm]	8	10	12	16	20	24	27	30
Nominal diameter of drill bit	d_0	[mm]	10	12	14	18	22	28	30	35
Effective embedment depth and drill hole depth	$h_{ef} = h_0$	[mm]	60 to 160	60 to 200	70 to 240	80 to 320	90 to 400	96 to 480	108 to 540	120 to 600
Maximum diameter of clearance hole in the fixture	d_f	[mm]	9	12	14	18	22	26	30	33
Thickness of Hilti Filling Set	h_{fs}	[mm]	-	-	-	11	13	15	-	-
Effective fixture thickness with Hilti Filling Set	$t_{fix,eff}$	[mm]	$t_{fix,eff} = t_{fix} - h_{fs}$							
Minimum thickness of concrete member	h_{min}	[mm]	$h_{ef} + 30$ ≥ 100 mm			$h_{ef} + 2 \cdot d_0$				
Maximum torque moment	T_{max}	[Nm]	10	20	40	80	150	200	270	300
Minimum spacing	s_{min}	[mm]	40	50	60	75	90	115	120	140
Minimum edge distance	c_{min}	[mm]	40	45	45	50	55	60	75	80

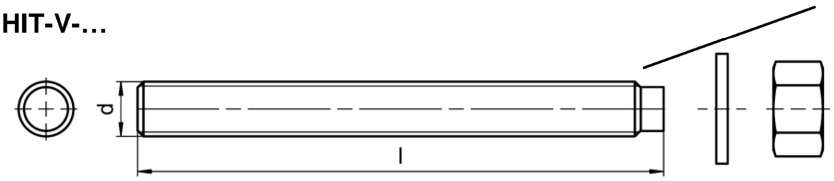
HAS-U-…



Marking:

Steel grade number and length identification letter: e.g. 8L

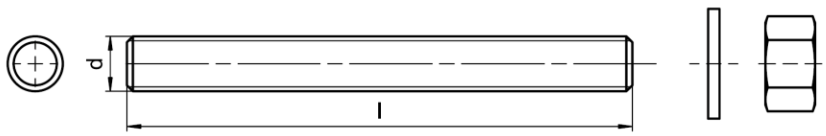
HIT-V-…



Marking:

5.8 - l	=	HIT-V-5.8	M…x l
5.8F - l	=	HIT-V-5.8F	M…x l
8.8 - l	=	HIT-V-8.8	M…x l
8.8F - l	=	HIT-V-8.8F	M…x l
R - l	=	HIT-V-R	M ...x l
HCR - l	=	HIT-V-HCR	M ...x l

Hilti meter rod AM (HDG) 8.8



Injection System Hilti HIT-HY 200-R

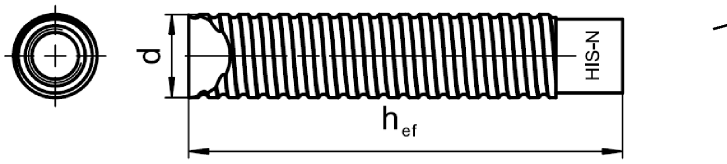
Intended Use
Installation parameters of threaded rod, HAS-U-…, HIT-V-… and AM 8.8

Annex B3

Table B3: Installation parameters of internally threaded sleeve HIS-(R)N

Internally threaded sleeve HIS-(R)N…			**M8**	**M10**	**M12**	**M16**	**M20**
Outer diameter of sleeve	d	[mm]	12,5	16,5	20,5	25,4	27,6
Nominal diameter of drill bit	d_0	[mm]	14	18	22	28	32
Effective embedment depth and drill hole depth	$h_{ef} = h_0$	[mm]	90	110	125	170	205
Maximum diameter of clearance hole in the fixture	d_f	[mm]	9	12	14	18	22
Minimum thickness of concrete member	h_{min}	[mm]	120	150	170	230	270
Maximum torque moment	T_{max}	[Nm]	10	20	40	80	150
Thread engagement length min-max	h_s	[mm]	8-20	10-25	12-30	16-40	20-50
Minimum spacing	s_{min}	[mm]	60	75	90	115	130
Minimum edge distance	c_{min}	[mm]	40	45	55	65	90

Internally threaded sleeve HIS-(R)N…



Marking:
Identifying mark - HILTI and
embossing "HIS-N" (for C-steel)
embossing "HIS-RN" (for stainless steel)

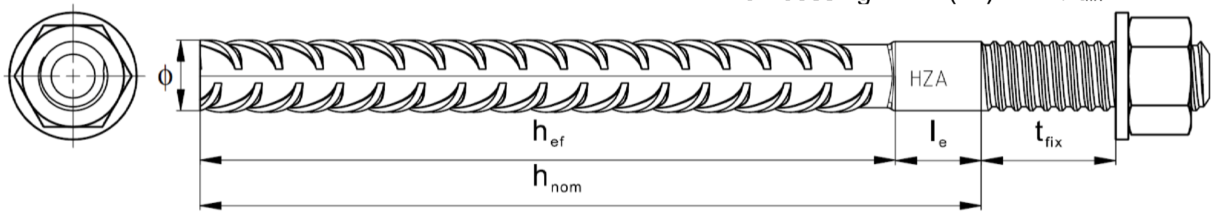
Table B4: Installation parameters of Hilti tension anchor HZA-R

Hilti tension anchor HZA-R …			**M12**	**M16**	**M20**	**M24**
Rebar diameter	ϕ	[mm]	12	16	20	25
Nominal embedment depth and drill hole depth	h_{nom} = h_0	[mm]	170 to 240	180 to 320	190 to 400	200 to 500
Effective embedment depth (h_{ef} = h_{nom} - l_e)	h_{ef}	[mm]	h_{nom} – 100			
Length of smooth shaft	l_e	[mm]	100			
Nominal diameter of drill bit	d_0	[mm]	16	20	25	32
Maximum diameter of clearance hole in the fixture [1)]	d_f	[mm]	14	18	22	26
Maximum torque moment	T_{max}	[Nm]	40	80	150	200
Minimum thickness of concrete member	h_{min}	[mm]	h_{nom} + 2·d_0			
Minimum spacing	s_{min}	[mm]	65	80	100	130
Minimum edge distance	c_{min}	[mm]	45	50	55	60

Table B5: Installation parameters of Hilti tension anchor HZA

Hilti tension anchor HZA…			**M12**	**M16**	**M20**	**M24**	**M27**
Rebar diameter	ϕ	[mm]	12	16	20	25	28
Nominal embedment depth and drill hole depth	h_{nom} = h_0	[mm]	90 to 240	100 to 320	110 to 400	120 to 500	140 to 560
Effective embedment depth (h_{ef} = h_{nom} - l_e)	h_{ef}	[mm]	h_{nom} – 20				
Length of smooth shaft	l_e	[mm]	20				
Nominal diameter of drill bit	d_0	[mm]	16	20	25	32	35
Maximum diameter of clearance hole in the fixture [1)]	d_f	[mm]	14	18	22	26	30
Maximum torque moment	T_{max}	[Nm]	40	80	150	200	270
Minimum thickness of concrete member	h_{min}	[mm]	h_{nom} + 2·d_0				
Minimum spacing	s_{min}	[mm]	65	80	100	130	140
Minimum edge distance	c_{min}	[mm]	45	50	55	60	75

Marking:
embossing "HZA(-R)" M .. / t_{fix}



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Injection System Hilti HIT-HY 200-R

Intended Use
Installation parameters of Hilti tension anchor HZA-(R)

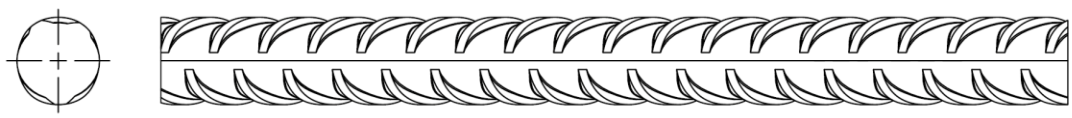
Annex B5

Table B6: Installation parameters of reinforcing bar

Reinforcing bar (rebar)			**ϕ 8**	**ϕ 10**	**ϕ 12**		**ϕ 14**	**ϕ 16**	**ϕ 20**	**ϕ 25**	**ϕ 26**	**ϕ 28**	**ϕ 30**	**ϕ 32**
Diameter	ϕ	[mm]	8	10	12		14	16	20	25	26	28	30	32
Effective embedment depth and drill hole depth	$h_{ef} = h_0$	[mm]	60 to 160	60 to 200	70 to 240		75 to 280	80 to 320	90 to 400	100 to 500	104 to 520	112 to 560	120 to 600	128 to 640
Nominal diameter of drill bit	d_0	[mm]	10 / 12[1)]	12 / 14[1)]	14[1)]	16[1)]	18	20	25	32	32	35	37	40
Minimum thickness of concrete member	h_{min}	[mm]	h_{ef} + 30 ≥ 100 mm			$h_{ef} + 2 \cdot d_0$								
Minimum spacing	s_{min}	[mm]	40	50	60		70	80	100	125	130	140	150	160
Minimum edge distance	c_{min}	[mm]	40	45	45		50	50	65	70	75	75	80	80

[1)] Each of the two given values can be used.

Reinforcing bar



For rebar bolt

- Minimum value of related rib area $f_{R,min}$ according to EN 1992-1-1:2004+AC:2010
- Rib height of the bar h_{rib} shall be in the range $0{,}05 \cdot \phi \leq h_{rib} \leq 0{,}07 \cdot \phi$
  (ϕ: Nominal diameter of the bar; h_{rib}: Rib height of the bar)

Injection System Hilti HIT-HY 200-R	**Annex B6**
Intended Use Installation parameters of reinforcing bar (rebar)	

Table B7: Maximum working time and minimum curing time Hilti-HY 200-R

Temperature in the base material T[1)]	Maximum working time t_{work}	Minimum curing time t_{cure}
-10 °C to -5 °C	3 hours	20 hours
> -5 °C to 0 °C	2 hours	8 hours
> 0 °C to 5 °C	1 hour	4 hours
> 5 °C to 10 °C	40 min	2,5 hours
> 10 °C to 20 °C	15 min	1,5 hours
> 20 °C to 30 °C	9 min	1 hour
> 30 °C to 40 °C	6 min	1 hour

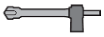
[1)] The minimum temperature of the injection mortar Hilti HIT-HY 200-R during installation is 0°C

Injection System Hilti HIT-HY 200-R

Intended Use
Maximum working time and minimum curing time

Annex B7

Table B8: Parameters of cleaning and setting tools

Elements				Drill and clean					Installation
Threaded rod, HAS-U-…, HIT-V-…, AM 8.8	HIS-(R)N	Rebar	HZA(-R)	Hammer drilling	Hammer drilling: Hollow drill bit	Diamond coring	Diamond coring: Roughening tool	Brush	Piston plug
									
size	size	size	size	d_0 [mm]	d_0 [mm]	d_0 [mm]	d_0 [mm]	HIT-RB	HIT-SZ
M8	-	ϕ8	-	10	-	-	-	10	-
M10	-	ϕ8 / ϕ10	-	12	12 [1)]	-	-	12	12
M12	M8	ϕ10 / ϕ12	-	14	14 [1)]	-	-	14	14
-	-	ϕ12	M12	16	16	-	-	16	16
M16	M10	ϕ14	-	18	18	18	18	18	18
-	-	ϕ16	M16	20	20	20	20	20	20
M20	M12	-	-	22	22	22	22	22	22
-	-	ϕ20	M20	25	25	25	25	25	25
M24	M16	-	-	28	28	28	28	28	28
M27	-	-	-	30	-	-	-	30	30
-	M20	ϕ25 / ϕ26	M24	32	32	32	32	32	32
M30	-	ϕ28	M27	35	35	35	35	35	35
-	-	ϕ30	-	37	-	-	-	37	37
-	-	ϕ32	-	40	-	-	-	40	40

1) To be used in combination with Hilti vacuum cleaner with suction volume $\geq$ 61 l/s (VC 20/40 –Y in corded mode only).

Cleaning alternatives

Manual Cleaning (MC):
Hilti hand pump for blowing out drill holes with diameters $d_0 \leq 20$ mm and drill hole depths $h_0 \leq 10 \cdot d$.

Compressed air cleaning (CAC):
Air nozzle with an orifice opening of minimum 3,5 mm in diameter.

Automatic Cleaning (AC):
Cleaning is performed during drilling with Hilti TE-CD and TE-YD drilling system including vacuum cleaner.

Injection System Hilti HIT-HY 200-R

Intended Use
Parameters of cleaning and setting tools
Cleaning alternatives

Annex B8

Table B9: Parameters for use of the Hilti Roughening tool TE-YRT

Associated components			
Diamond coring		Roughening tool TE-YRT	Wear gauge RTG…
			
d_0 [mm]		d_0 [mm]	size
nominal	measured		
18	17,9 to 18,2	18	18
20	19,9 to 20,2	20	20
22	21,9 to 22,2	22	22
25	24,9 to 25,2	25	25
28	27,9 to 28,2	28	28
30	29,9 to 30,2	30	30
32	31,9 to 32,2	32	32
35	34,9 to 35,2	35	35

Table B10: Installation parameters for use of the Hilti Roughening tool TE-YRT

	Roughening time $t_{roughen}$	**Minimum blowing time** $t_{blowing}$
h_{ef} [mm]	$t_{roughen}$ [sec] = h_{ef} [mm] / 10	$t_{blowing}$ [sec] = $t_{roughen}$ [sec] + 20
0 to 100	10	30
101 to 200	20	40
201 to 300	30	50
301 to 400	40	60
401 to 500	50	70
501 to 600	60	80

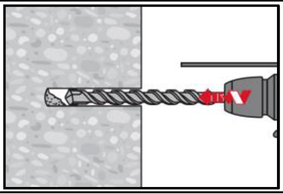
Hilti roughening tool TE-YRT and wear gauge RTG

Hilti roughening tool TE-YRT	
Wear gauge RTG	

Installation instruction

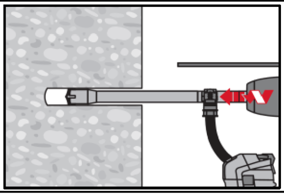
Hole drilling

a) Hammer drilling



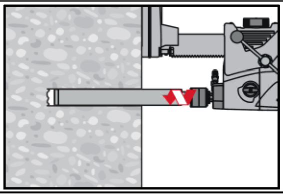
Drill hole to the required embedment depth with a hammer drill set in rotation-hammer mode using an appropriately sized carbide drill bit.

b) Hammer drilling with Hilti hollow drill bit

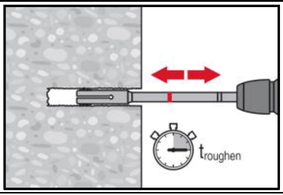


Drill hole to the required embedment depth with an appropriately sized Hilti TE-CD or TE-YD hollow drill bit attached to Hilti vacuum cleaner VC 20/40 (-Y) (suction volume ≥ 57 l/s) with automatic cleaning of the filter activated. This drilling system removes the dust and cleans the drill hole during drilling when used in accordance with the user's manual. When using TE-CD size 12 and 14 refer to Table B8. After drilling is completed, proceed to the "injection preparation" step in the installation instruction.

c) Diamond coring with roughening with Hilti roughening tool TE-YRT:



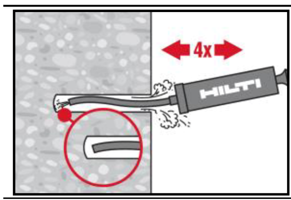
Diamond coring is permissible when suitable diamond core drilling machines and the corresponding core bits are used.
For the use in combination with Hilti roughening tool TE-YRT see parameters in Table B10.



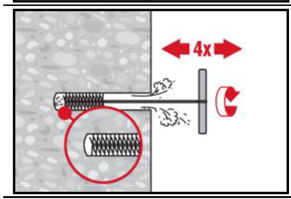
Before roughening water needs to be removed from the drill hole.
Check usability of the roughening tool with the wear gauge RTG.
Roughen the drill hole over the whole length to the required h_{ef}.

Drill hole cleaning Just before setting an anchor, the drill hole must be free of dust and debris.
Inadequate hole cleaning = poor load values.

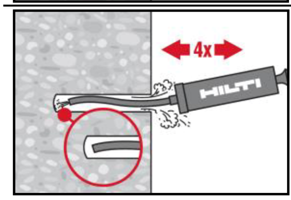
Manual Cleaning (MC) Uncracked concrete only.
For drill hole diameters $d_0 \leq 20$ mm and drill hole depths $h_0 \leq 10 \cdot d$.



The Hilti hand pump may be used for blowing out drill holes up to diameters $d_0 \leq 20$ mm and embedment depths up to $h_{ef} \leq 10 \cdot d$.
Blow out at least 4 times from the back of the drill hole until return air stream is free of noticeable dust.



Brush 4 times with the specified brush (see Table B8) by inserting the steel brush Hilti HIT-RB to the back of the hole (if needed with extension) in a twisting motion and removing it. The brush must produce natural resistance as it enters the drill hole (brush Ø ≥ drill hole Ø) - if not the brush is too small and must be replaced with the proper brush diameter.



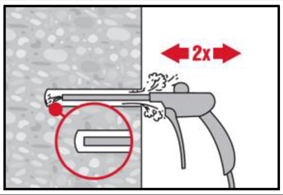
Blow out again with the Hilti hand pump at least 4 times until return air stream is free of noticeable dust.

Injection System Hilti HIT-HY 200-R

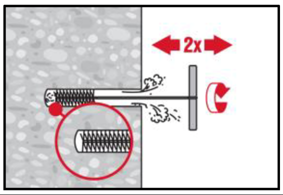
Intended Use
Installation instructions

Annex B10

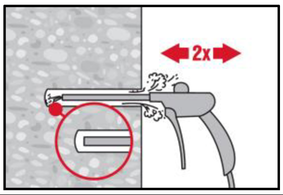
Compressed air cleaning (CAC) for all drill hole diameters d_0 and all drill hole depths h_0



Blow 2 times from the back of the hole (if needed with nozzle extension) over the hole length with oil-free compressed air (min. 6 bar at 6 m³/h) until return air stream is free of noticeable dust.
For drill hole diameters ≥ 32 mm the compressor has to supply a minimum air flow of 140 m³/h.

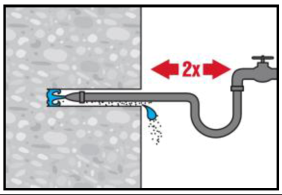


Brush 2 times with the specified brush (see Table B8) by inserting the steel brush Hilti HIT-RB to the back of the hole (if needed with extension) in a twisting motion and removing it. The brush must produce natural resistance as it enters the drill hole (brush Ø ≥ drill hole Ø) - if not the brush is too small and must be replaced with the proper brush diameter.

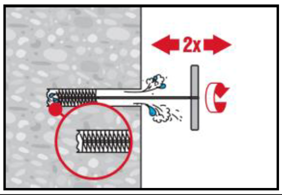


Blow again with compressed air 2 times until return air stream is free of noticeable dust.

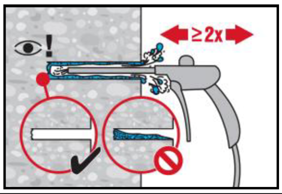
Cleaning of diamond cored holes with roughening with Hilti roughening tool TE-YRT.



Flush 2 times by inserting a water hose (water-line pressure) to the back of the hole until water runs clear.



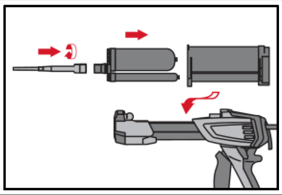
Brush 2 times with the specified brush (see Table B8) by inserting the steel brush Hilti HIT-RB to the back of the hole (if needed with extension) in a twisting motion and removing it. The brush must produce natural resistance as it enters the drill hole (brush Ø ≥ drill hole Ø) - if not the brush is too small and must be replaced with the proper brush diameter.



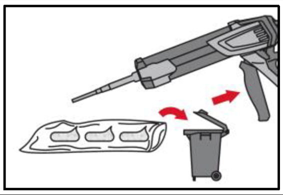
Blow 2 times from the back of the hole (if needed with nozzle extension) over the whole length with oil-free compressed air (min. 6 bar at 6 m³/h) until return air stream is free of noticeable dust and water. Remove all water from the drillhole until drillhole is completely dried before mortar injection. For drill hole diameters ≥ 32 mm the compressor has to supply a minimum air flow of 140 m³/h.

Injection System Hilti HIT-HY 200-R	**Annex B11**
Intended Use Installation instructions	

Injection preparation



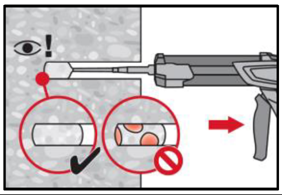
Tightly attach Hilti mixing nozzle HIT-RE-M to foil pack manifold. Do not modify the mixing nozzle.
Observe the instruction for use of the dispenser.
Check foil pack holder for proper function. Insert foil pack into foil pack holder and put holder into dispenser.



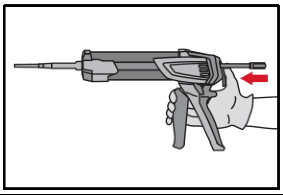
The foil pack opens automatically as dispensing is initiated. Depending on the size of the foil pack, an initial amount of adhesive has to be discarded. Discarded quantities are

2 strokes	for 330 ml foil pack,
3 strokes	for 500 ml foil pack,
4 strokes	for 500 ml foil pack ≤ 5 °C.

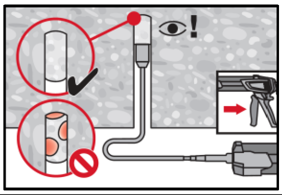
Inject adhesive from the back of the drill hole without forming air voids.



Inject the adhesive starting at the back of the hole, slowly withdrawing the mixer with each trigger pull.
Fill approximately 2/3 of the drill hole to ensure that the annular gap between the anchor and the concrete is completely filled with adhesive along the embedment length.
In water saturated concrete it is required to set the fastener immediately after cleaning the drillhole.



After injection is completed, depressurize the dispenser by pressing the release trigger. This will prevent further adhesive discharge from the mixer.



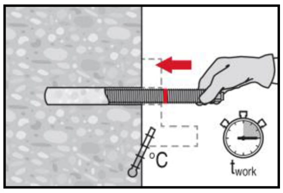
Overhead installation and/or installation with embedment depth h_{ef} > 250mm.
For overhead installation the injection is only possible with the aid of extensions and piston plugs. Assemble HIT-RE-M mixer, extension(s) and appropriately sized piston plug (see Table B8). Insert piston plug to back of the hole and inject adhesive. During injection the piston plug will be naturally extruded out of the drill hole by the adhesive pressure.

Injection System Hilti HIT-HY 200-R

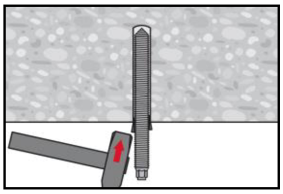
Intended Use
Installation instructions

Annex B12

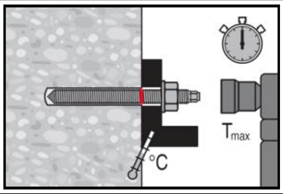
Setting the element



Before use, verify that the element is dry and free of oil and other contaminants.
Mark and set element to the required embedment depth before working time t_{work} (see Table B7) has elapsed.

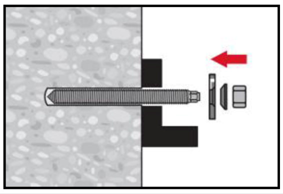


For overhead installation use piston plugs and fix embedded parts with e.g. wedges (Hilti HIT-OHW).

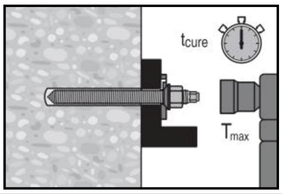


Loading the anchor: After required curing time t_{cure} (see Table B7) the anchor can be loaded.
The applied installation torque shall not exceed the values T_{max} given in Table B2 to Table B5.

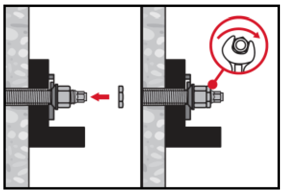
Installation of Hilti Filling Set



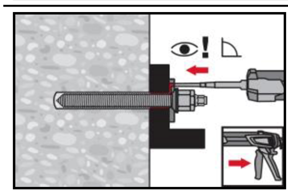
Use Hilti Filling Set with standard nut. Observe the correct orientation of filling washer and spherical washer.



The applied installation torque shall not exceed the values T_{max} given in Table B2 to Table B5.



Optional:
Installation of lock nut. Tighten with a ¼ to ½ turn. (Not for size M24.)



Fill the annular gap between the anchor rod and fixture with 1-3 strokes of Hilti injection mortar HIT-HY 200 R.
Follow the installation instructions supplied with the HIT-HY 200 R foil pack.
After required curing time t_{cure} the anchor can be loaded.

Injection System Hilti HIT-HY 200-R	**Annex B13**
Intended Use Installation instructions	

Deutsches Institut für Bautechnik DIBt

Table C1: Essential characteristics for threaded rod, HAS-U-…, HIT-V-... and AM 8.8 under tension load in concrete

Threaded rod, HAS-U-…, HIT-V-… and AM 8.8			M8	M10	M12	M16	M20	M24	M27	M30
Installation safety factor										
Hammer drilling	γ_{inst}	[-]	1,0							
Hammer drilling with Hilti hollow drill bit TE-CD or TE-YD	γ_{inst}	[-]	-	1,0						
Diamond coring with roughening with Hilti roughening tool TE-YRT	γ_{inst}	[-]	-			1,0				
Steel failure										
Characteristic resistance	$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$							
Partial factor grade 5.8	$\gamma_{Ms,N}$ 1)	[-]	1,5							
Partial factor grade 8.8	$\gamma_{Ms,N}$ 1)	[-]	1,5							
Partial factor HAS-U A4, HIT-V-R	$\gamma_{Ms,N}$ 1)	[-]	1,86						2,86	
Partial factor HAS-U HCR, HIT-V-HCR	$\gamma_{Ms,N}$ 1)	[-]	1,5					2,1		
Combined pullout and concrete cone failure										
Characteristic bond resistance in uncracked concrete C20/25										
Temperature range I: 40 °C / 24 °C	$\tau_{Rk,ucr}$	[N/mm²]	18							
Temperature range II: 80 °C / 50 °C	$\tau_{Rk,ucr}$	[N/mm²]	15							
Temperature range III: 120 °C / 72 °C	$\tau_{Rk,ucr}$	[N/mm²]	13							
Characteristic bond resistance in cracked concrete C20/25										
Temperature range I: 40 °C / 24 °C	$\tau_{Rk,cr}$	[N/mm²]	7,5		8,5			9,0		
Temperature range II: 80 °C / 50 °C	$\tau_{Rk,cr}$	[N/mm²]	6,0		7,0			7,5		
Temperature range III: 120 °C / 72 °C	$\tau_{Rk,cr}$	[N/mm²]	5,5		6,0			6,5		
Influence factors ψ on bond resistance τ_{Rk}										
Cracked and uncracked concrete: Factor for concrete strength	ψ_c	C30/37	1,04							
		C40/45	1,07							
		C50/60	1,1							
Cracked and uncracked concrete: Sustained load factor	ψ^0_{sus}	40 °C/24 °C	0,74							
		80 °C/50 °C	0,89							
		120 °C/72 °C	0,72							

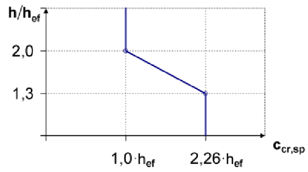
Injection System Hilti HIT-HY 200-R

Performances
Essential characteristics under tension load in concrete

Annex C1

Table C1: continued

Concrete cone failure			
Factor for uncracked concrete	$k_{ucr,N}$	[-]	11,0
Factor for cracked concrete	$k_{cr,N}$	[-]	7,7
Edge distance	$c_{cr,N}$	[mm]	$1,5 \cdot h_{ef}$
Spacing	$s_{cr,N}$	[mm]	$3,0 \cdot h_{ef}$
Splitting failure			
Edge distance $c_{cr,sp}$ [mm] for	$h / h_{ef} \geq 2,0$		$1,0 \cdot h_{ef}$
	$2,0 > h / h_{ef} > 1,3$		$4,6 \cdot h_{ef} - 1,8 \cdot h$
	$h / h_{ef} \leq 1,3$		$2,26 \cdot h_{ef}$
Spacing	$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$



1) In absence of national regulations.

Table C2: Essential characteristics for threaded rod, HAS-U-…, HIT-V-… and AM 8.8 under shear load in concrete

Threaded rod, HAS-U-…, HIT-V-…, AM 8.8			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**	**M30**
Steel failure without lever arm										
Characteristic resistance	$V_{Rk,s}$	[kN]	$0,5 \cdot A_s \cdot f_{uk}$							
Partial factor grade 5.8	$\gamma_{Ms,V}$ 1)	[-]	1,25							
Partial factor grade 8.8	$\gamma_{Ms,V}$ 1)	[-]	1,25							
Partial factor HAS-U A4, HIT-V-R	$\gamma_{Ms,V}$ 1)	[-]	1,56						2,38	
Partial factor HAS-U HCR, HIT-V-HCR	$\gamma_{Ms,V}$ 1)	[-]	1,25					1,75		
Ductility factor	k_7	[-]	1,0							
Steel failure with lever arm										
Bending moment	$M^0_{Rk,s}$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}$							
Ductility factor	k_7	[-]	1,0							
Concrete pry-out failure										
Pry-out factor	k_8	[-]	2,0							
Concrete edge failure										
Effective length of fastener	l_f	[mm]	min (h_{ef}; $12 \cdot d_{nom}$)						min (h_{ef}; 300)	
Outside diameter of fastener	d_{nom}	[mm]	8	10	12	16	20	24	27	30

1) In absence of national regulations.

Table C3: Essential characteristics for internally threaded sleeve HIS-(R)N under tension load in concrete

HIS-(R)N			M8	M10	M12	M16	M20
Installation safety factor							
Hammer drilling	γ_{inst}	[-]	1,0				
Hammer drilling with Hilti hollow drill bit TE-CD or TE-YD	γ_{inst}	[-]	1,0				
Diamond coring with roughening with Hilti roughening tool TE-YRT	γ_{inst}	[-]	-	1,0			
Steel failure							
Characteristic resistance HIS-N with screw or threaded rod grade 8.8	$N_{Rk,s}$	[kN]	25	46	67	125	116
Partial factor	$\gamma_{Ms,N}$ 1)	[-]	1,50				
Characteristic resistance HIS-RN with screw or threaded rod grade 70	$N_{Rk,s}$	[kN]	26	41	59	110	166
Partial factor	$\gamma_{Ms,N}$ 1)	[-]	1,87				2,4
Combined pull-out and Concrete cone failure							
Effective embedment depth	h_{ef}	[mm]	90	110	125	170	205
Effective fastener diameter	d_1	[mm]	12,5	16,5	20,5	25,4	27,6
Characteristic bond resistance in uncracked concrete C20/25							
Temperature range I: 40 °C/24 °C	$\tau_{Rk,ucr}$	[N/mm²]	13				
Temperature range II: 80 °C/50 °C	$\tau_{Rk,ucr}$	[N/mm²]	11				
Temperature range III: 120 °C/72 °C	$\tau_{Rk,ucr}$	[N/mm²]	9,5				
Characteristic bond resistance in cracked concrete C20/25							
Temperature range I: 40 °C/24 °C	$\tau_{Rk,cr}$	[N/mm²]	7				
Temperature range II: 80 °C/50 °C	$\tau_{Rk,cr}$	[N/mm²]	5,5				
Temperature range III: 120 °C/72 °C	$\tau_{Rk,cr}$	[N/mm²]	5				
Influence factors ψ on bond resistance τ_{Rk}							
Cracked and uncracked concrete: Factor for concrete strength	ψ_c	C30/37	1,04				
		C40/45	1,07				
		C50/60	1,1				
Cracked and uncracked concrete: Sustained load factor	ψ^0_{sus}	40 °C/24 °C	0,74				
		80 °C/50 °C	0,89				
		120 °C/72 °C	0,72				

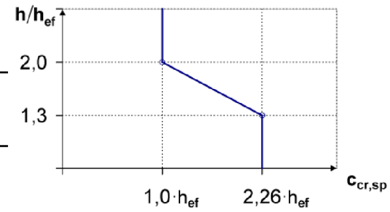
Injection System Hilti HIT-HY 200-R

Performances
Essential characteristics under tension loads in concrete

Annex C3

Table C3: continued

Concrete cone failure			
Factor for uncracked concrete	$k_{ucr,N}$	[-]	11,0
Factor for cracked concrete	$k_{cr,N}$	[-]	7,7
Edge distance	$c_{cr,N}$	[mm]	$1{,}5 \cdot h_{ef}$
Spacing	$s_{cr,N}$	[mm]	$3{,}0 \cdot h_{ef}$
Splitting failure			
Edge distance $c_{cr,sp}$ [mm] for	$h / h_{ef} \geq 2{,}0$		$1{,}0 \cdot h_{ef}$
	$2{,}0 > h / h_{ef} > 1{,}3$		$4{,}6\, h_{ef} - 1{,}8\, h$
	$h / h_{ef} \leq 1{,}3$		$2{,}26\, h_{ef}$
Spacing	$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$



1) In absence of national regulations.

Table C4: Essential characteristics for internally threaded sleeve HIS-(R)N under shear load in concrete

HIS-(R)N			**M8**	**M10**	**M12**	**M16**	**M20**
Steel failure without lever arm							
Characteristic resistance HIS-N with screw or threaded rod grade 8.8	$V_{Rk,s}$	[kN]	13	23	34	63	58
Partial factor	$\gamma_{Ms,V}$ 1)	[-]	1,25				
Characteristic resistance HIS-RN with screw or threaded rod grade 70	$V_{Rk,s}$	[kN]	13	20	30	55	83
Partial factor	$\gamma_{Ms,V}$ 1)	[-]	1,56				2,0
Ductility factor	k_7	[-]	1,0				
Steel failure with lever arm							
HIS-N with screw or threaded rod grade 8.8	$M^0_{Rk,s}$	[Nm]	30	60	105	266	519
HIS-RN with screw or threaded rod grade 70	$M^0_{Rk,s}$	[Nm]	26	52	92	233	454
Ductility factor	k_7	[-]	1,0				
Concrete pry-out failure							
Pry-out factor	k_8	[-]	2,0				
Concrete edge failure							
Effective length of fastener	l_f	[mm]	90	110	125	170	205
Outside diameter of fastener	d_{nom}	[mm]	12,5	16,5	20,5	25,4	27,6

1) In absence of national regulations.

Injection System Hilti HIT-HY 200-R

Performances
Essential characteristics under tension and shear loads in concrete

Annex C4

Table C5: Essential characteristics for Hilti tension anchor HZA / HZA-R under tension load in concrete

Hilti tension anchor HZA, HZA-R				M12	M16	M20	M24	M27
Installation safety factor								
Hammer drilling		γ_{inst}	[-]	1,0				
Hammer drilling with Hilti hollow drill bit TE-CD or TE-YD		γ_{inst}	[-]	1,0				
Diamond coring with roughening with Hilti roughening tool TE-YRT		γ_{inst}	[-]	-	1,0			
Steel failure								
Characteristic resistance HZA		$N_{Rk,s}$	[kN]	46	86	135	194	253
Characteristic resistance HZA-R		$N_{Rk,s}$	[kN]	62	111	173	248	-
Partial factor		γ_{Ms} 1)	[-]	1,4				
Combined pull-out and concrete cone failure								
Diameter of rebar		d	[mm]	12	16	20	25	28
Characteristic bond resistance in uncracked concrete C20/25								
Effective anchorage depth	HZA	h_{ef}	[mm]	h_{nom} – 20				
	HZA-R	h_{ef}	[mm]	h_{nom} – 100				-
Temperature range I: 40 °C/24 °C		$\tau_{Rk,ucr}$	[N/mm²]	12				
Temperature range II: 80 °C/50 °C		$\tau_{Rk,ucr}$	[N/mm²]	10				
Temperature range III: 120 °C/72 °C		$\tau_{Rk,ucr}$	[N/mm²]	8,5				
Characteristic bond resistance in cracked concrete C20/25								
Temperature range I: 40 °C/24 °C		$\tau_{Rk,cr}$	[N/mm²]	7				
Temperature range II: 80 °C/50 °C		$\tau_{Rk,cr}$	[N/mm²]	5,5				
Temperature range III: 120 °C/72 °C		$\tau_{Rk,cr}$	[N/mm²]	5				
Influence factors ψ on bond resistance τ_{Rk}								
Cracked and uncracked concrete: Factor for concrete strength	ψ_c		C30/37	1,04				
			C40/45	1,07				
			C50/60	1,1				
Cracked and uncracked concrete: Sustained load factor	ψ^0_{sus}		40 °C/24 °C	0,74				
			80 °C/50 °C	0,89				
			120 °C/72 °C	0,72				

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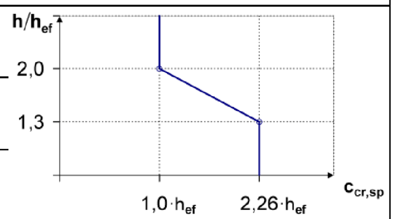
Table C5: continued

Concrete cone failure					
Effective anchorage depth	HZA	h_{ef}	[mm]	h_{nom}	
	HZA-R	h_{ef}	[mm]	h_{nom}	-
Factor for uncracked concrete		k_{ucr}	[-]	11,0	
Factor for cracked concrete		k_{cr}	[-]	7,7	
Edge distance		$c_{cr,N}$	[mm]	$1{,}5 \cdot h_{ef}$	
Spacing		$s_{cr,N}$	[mm]	$3{,}0 \cdot h_{ef}$	
Splitting failure relevant for uncracked concrete					
Edge distance $c_{cr,sp}$ [mm] for	$h / h_{ef} \geq 2{,}0$			$1{,}0 \cdot h_{ef}$	
	$2{,}0 > h / h_{ef} > 1{,}3$			$4{,}6 \cdot h_{ef} - 1{,}8 \cdot h$	
	$h / h_{ef} \leq 1{,}3$			$2{,}26 \cdot h_{ef}$	
Spacing		$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$	

1) In absence of national regulations.

Table C6: Essential characteristics for Hilti tension anchor HZA, HZA-R under shear load in concrete

Hilti tension anchor HZA, HZA-R			M12	M16	M20	M24	M27
Steel failure without lever arm							
Characteristic resistance HZA	$V_{Rk,s}$	[kN]	23	43	67	97	126
Characteristic resistance HZA-R	$V_{Rk,s}$	[kN]	31	55	86	124	-
Partial factor	γ_{Ms} 1)	[-]	1,5				
Ductility factor	k_7	[-]	1,0				
Steel failure with lever arm							
HZA	$M^0_{Rk,s}$	[Nm]	72	183	357	617	915
HZA-R	$M^0_{Rk,s}$	[Nm]	97	234	457	790	-
Ductility factor	k_7	[-]	1,0				
Concrete pry-out failure							
Pry-out factor	k_8	[-]	2,0				
Concrete edge failure							
Effective length of fastener	l_f	[mm]	min (h_{nom}; $12 \cdot d_{nom}$)				min (h_{nom} 300)
Outside diameter of fastener	d_{nom}	[mm]	12	16	20	24	27

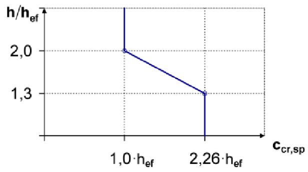
1) In absence of national regulations.

Injection System Hilti HIT-HY 200-R	**Annex C6**
Performances Essential characteristics under tension and shear loads in concrete	

Table C7: Essential characteristics for rebar under tension load in concrete

Rebar			**ϕ 8**	**ϕ 10**	**ϕ 12**	**ϕ 14**	**ϕ 16**	**ϕ 20**	**ϕ 25**	**ϕ 26**	**ϕ 28**	**ϕ 30**	**ϕ 32**
Installation safety factor													
Hammer drilling	γ_{inst}	[-]	1,0										
Hammer drilling with Hilti hollow drill bit TE-CD or TE-YD	γ_{inst}	[-]	1,0										
Diamond coring with roughening with Hilti roughening tool TE-YRT	γ_{inst}	[-]	-			1,0							
Steel failure													
Characteristic resistance Rebar B500B acc. to DIN 488:2009-08	$N_{Rk,s}$	[kN]	28	43	62	85	111	173	270	292	339	388	442
Partial factor	$\gamma_{Ms,N}$ 1)	[-]	1,4										
Combined pull-out and concrete cone failure													
Diameter of rebar	d	[mm]	8	10	12	14	16	20	25	26	28	30	32
Characteristic bond resistance in uncracked concrete C20/25													
Temperature range I: 40°C/24°C	$\tau_{Rk,ucr}$	[N/mm²]	12										
Temperature range II: 80°C/50°C	$\tau_{Rk,ucr}$	[N/mm²]	10										
Temperature range III: 120°C/72°C	$\tau_{Rk,ucr}$	[N/mm²]	8,5										
Characteristic bond resistance in cracked concrete C20/25													
Temperature range I: 40°C/24°C	$\tau_{Rk,cr}$	[N/mm²]	-	5	7								
Temperature range II: 80°C/50°C	$\tau_{Rk,cr}$	[N/mm²]	-	4	5,5								
Temperature range III: 120°C/72°C	$\tau_{Rk,cr}$	[N/mm²]	-	3,5	5								
Influence factors ψ on bond resistance τ_{Rk}													
Cracked and uncracked concrete: Factor for concrete strength	ψ_c	C30/37	1,04										
		C40/45	1,07										
		C50/60	1,1										
Cracked and uncracked concrete: Sustained load factor	ψ^0_{sus}	40 °C/24 °C	0,74										
		80 °C/50 °C	0,89										
		120 °C/72 °C	0,72										

Table C7: continued

Concrete cone failure			
Factor for uncracked concrete	$k_{ucr,N}$	[-]	11,0
Factor for cracked concrete	$k_{cr,N}$	[-]	7,7
Edge distance	$c_{cr,N}$	[mm]	$1{,}5 \cdot h_{ef}$
Spacing	$s_{cr,N}$	[mm]	$3{,}0 \cdot h_{ef}$
Splitting failure relevant for uncracked concrete			
Edge distance $c_{cr,sp}$ [mm] for	$h / h_{ef} \geq 2{,}0$	$1{,}0 \cdot h_{ef}$	
	$2{,}0 > h / h_{ef} > 1{,}3$	$4{,}6 \cdot h_{ef} - 1{,}8 \cdot h$	
	$h / h_{ef} \leq 1{,}3$	$2{,}26 \cdot h_{ef}$	
Spacing	$s_{cr,sp}$	[mm]	$2\ c_{cr,sp}$

1) In absence of national regulations.

Table C8: Essential characteristics for rebar under shear load in concrete

Rebar			**ϕ 8**	**ϕ 10**	**ϕ 12**	**ϕ 14**	**ϕ 16**	**ϕ 20**	**ϕ 25**	**ϕ 26**	**ϕ 28**	**ϕ 30**	**ϕ 32**
Steel failure without lever arm													
Characteristic resistance Rebar B500B acc. to DIN 488:2009-08	$V_{Rk,s}$	[kN]	14	22	31	42	55	86	135	146	169	194	221
Partial factor	$\gamma_{Ms,V}$ 1)	[-]	1,5										
Ductility factor	k_7	[-]	1,0										
Steel failure with lever arm													
Rebar B500B acc. to DIN 488:2009-08	$M^0_{Rk,s}$	[Nm]	33	65	112	178	265	518	1012	1139	1422	1749	2123
Ductility factor	k_7	[-]	1,0										
Concrete pry-out failure													
Pry-out factor	k_8	[-]	2,0										
Concrete edge failure													
Effective length of fastener	l_f	[mm]	min (h_{ef}; 12 · d_{nom})						min (h_{nom}; 300)				
Outside diameter of fastener	d_{nom}	[mm]	8	10	12	14	16	20	25	26	28	30	32

1) In absence of national regulations.

Injection System Hilti HIT-HY 200-R	**Annex C8**
Performances Essential characteristics under tension and shear loads in concrete	

Table C9: Displacements under tension load

Threaded rod, HAS-U-…, HIT-V-…, AM 8.8			M8	M10	M12	M16	M20	M24	M27	M30
Uncracked concrete temperature range I : 40°C / 24°C										
Displacement	δ_{N0}	[mm/(N/mm²)]	0,02	0,03	0,03	0,04	0,06	0,07	0,07	0,08
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,04	0,05	0,06	0,08	0,10	0,13	0,14	0,16
Uncracked concrete temperature range II : 80°C / 50°C										
Displacement	δ_{N0}	[mm/(N/mm²)]	0,03	0,04	0,05	0,06	0,08	0,09	0,10	0,12
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,04	0,05	0,06	0,09	0,11	0,13	0,15	0,16
Uncracked concrete temperature range III : 120°C / 72°C										
Displacement	δ_{N0}	[mm/(N/mm²)]	0,04	0,05	0,06	0,08	0,10	0,12	0,13	0,16
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,04	0,05	0,07	0,09	0,11	0,13	0,15	0,17
Cracked concrete temperature range I : 40°C / 24°C										
Displacement	δ_{N0}	[mm/(N/mm²)]	0,07							
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,16							
Cracked concrete temperature range II : 80°C / 50°C										
Displacement	δ_{N0}	[mm/(N/mm²)]	0,10							
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,22							
Cracked concrete temperature range III : 120°C / 72°C										
Displacement	δ_{N0}	[mm/(N/mm²)]	0,13							
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,29							

Table C10: Displacements under shear load

Threaded rod, HAS-U-…, HIT-V-…, AM 8.8			M8	M10	M12	M16	M20	M24	M27	M30
Displacement	δ_{V0}	[mm/kN]	0,06	0,06	0,05	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$	[mm/kN]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05

Injection System Hilti HIT-HY 200-R

Performances
Displacements with threaded rod, HAS-U-…, HIT-V-… and AM 8.8

Annex C9

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Table C11: Displacements under tension load

HIS-(R)N			M8	M10	M12	M16	M20
Uncracked concrete temperature range I : 40°C / 24°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,03	0,05	0,06	0,07	0,08
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,06	0,09	0,11	0,13	0,14
Uncracked concrete temperature range II : 80°C / 50°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,05	0,06	0,08	0,10	0,11
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,07	0,09	0,11	0,13	0,15
Uncracked concrete temperature range III : 120°C / 72°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,06	0,08	0,10	0,13	0,14
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,07	0,09	0,11	0,14	0,15
Cracked concrete temperature range I : 40°C / 24°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,11				
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,16				
Cracked concrete temperature range II : 80°C / 50°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,15				
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,22				
Cracked concrete temperature range III : 120°C / 72°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,20				
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,29				

Table C12: Displacements under shear load

HIS-(R)N			M8	M10	M12	M16	M20
Displacement	δ_{V0}	[mm/kN]	0,06	0,06	0,05	0,04	0,04
	$\delta_{V\infty}$	[mm/kN]	0,09	0,08	0,08	0,06	0,06

Injection System Hilti HIT-HY 200-R	Annex C10
Performances Displacements with HIS-(R)N	

Table C13: Displacements under tension load

Hilti tension anchor HZA, HZA-R			M12	M16	M20	M24	M27
Uncracked concrete temperature range I : 40°C / 24°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,03	0,04	0,06	0,07	0,08
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,06	0,08	0,13	0,13	0,15
Uncracked concrete temperature range II : 80°C / 50°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,05	0,06	0,08	0,10	0,11
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,06	0,09	0,14	0,14	0,15
Uncracked concrete temperature range III : 120°C / 72°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,06	0,08	0,10	0,12	0,14
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,07	0,09	0,14	0,14	0,16
Cracked concrete temperature range I : 40°C / 24°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,11				
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,16				
Cracked concrete temperature range II : 80°C / 50°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,15				
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,22				
Cracked concrete temperature range III : 120°C / 72°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,20				
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,29				

Table C14: Displacements under shear load

Hilti tension anchor HZA, HZA-R			M12	M16	M20	M24	M27
Displacement	δ_{V0}	[mm/kN]	0,05	0,04	0,04	0,03	0,03
	$\delta_{V\infty}$	[mm/kN]	0,08	0,06	0,06	0,05	0,05

Table C15: Displacements under tension load

Rebar			**ϕ 8**	**ϕ 10**	**ϕ 12**	**ϕ 14**	**ϕ 16**	**ϕ 20**	**ϕ 25**	**ϕ 26**	**ϕ 28**	**ϕ 30**	**ϕ 32**
Uncracked concrete temperature range I : 40°C / 24°C													
Displacement	δ_{N0}	[mm/(N/mm²)]	0,02	0,03	0,03	0,04	0,04	0,06	0,07	0,08	0,08	0,09	0,09
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,04	0,05	0,06	0,07	0,08	0,10	0,13	0,14	0,15	0,16	0,17
Uncracked concrete temperature range II : 80°C / 50°C													
	δ_{N0}	[mm/(N/mm²)]	0,03	0,04	0,05	0,05	0,06	0,08	0,10	0,11	0,11	0,12	0,12
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,04	0,05	0,06	0,07	0,09	0,11	0,14	0,15	0,15	0,16	0,17
Uncracked concrete temperature range III : 120°C / 72°C													
Displacement	δ_{N0}	[mm/(N/mm²)]	0,04	0,05	0,06	0,07	0,08	0,10	0,12	0,13	0,14	0,15	0,16
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,04	0,05	0,07	0,08	0,09	0,11	0,14	0,15	0,16	0,17	0,18
Cracked concrete temperature range I : 40°C / 24°C													
Displacement	δ_{N0}	[mm/(N/mm²)]	0,11										
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,16										
Cracked concrete temperature range II : 80°C / 50°C													
Displacement	δ_{N0}	[mm/(N/mm²)]	0,15										
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,22										
Cracked concrete temperature range III : 120°C / 72°C													
Displacement	δ_{N0}	[mm/(N/mm²)]	0,20										
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,29										

Table C16: Displacements under shear load

Rebar			**ϕ 8**	**ϕ 10**	**ϕ 12**	**ϕ 14**	**ϕ 16**	**ϕ 20**	**ϕ 25**	**ϕ 26**	**ϕ 28**	**ϕ 30**	**ϕ 32**
Displacement	δ_{V0}	[mm/kN]	0,06	0,05	0,05	0,04	0,04	0,04	0,03	0,03	0,03	0,03	0,03
	$\delta_{V\infty}$	[mm/kN]	0,09	0,08	0,07	0,06	0,06	0,05	0,05	0,05	0,04	0,04	0,04

Injection System Hilti HIT-HY 200-R

Performances
Displacements with rebar

Annex C12

Table C17: Essential characteristics for threaded rod, HAS-U-…, HIT-V-… and AM 8.8 under tension load for seismic performance category C1

Threaded rod, HAS-U-…, HIT-V-… and AM 8.8			M8	M10	M12	M16	M20	M24	M27	M30
Steel failure										
HAS-U-5.8 (HDG), HIT-V-5.8(F), threaded rod 5.8	$N_{Rk,s,seis}$	[kN]	-	29	42	79	123	177	230	281
HAS-U-8.8 (HDG), HIT-V-8.8(F), threaded rod 8.8, AM 8.8	$N_{Rk,s,seis}$	[kN]	-	46	67	126	196	282	367	449
HAS-U A4, HIT-V-R, threaded rod A4-70	$N_{Rk,s,seis}$	[kN]	-	41	59	110	172	247	230	281
HAS-U HCR, HIT-V-HCR, threaded rod HCR-80	$N_{Rk,s,seis}$	[kN]	-	46	67	126	196	247	321	393
Combined pullout and concrete cone failure										
Characteristic bond resistance in cracked concrete C20/25										
Temperature range I: 40 °C/24 °C	$\tau_{Rk,seis}$	[N/mm²]	-	5,2	7,0					
Temperature range II: 80 °C/50 °C	$\tau_{Rk,seis}$	[N/mm²]	-	3,9	5,7					
Temperature range III: 120 °C/72 °C	$\tau_{Rk,seis}$	[N/mm²]	-	3,5	4,8					

Table C18: Essential characteristics for threaded rod, HAS-U-…, HIT-V-… and AM 8.8 under shear load for seismic performance category C1

Threaded rod, HAS-U-…, HIT-V-…, AM 8.8			M8	M10	M12	M16	M20	M24	M27	M30
Steel failure without lever arm										
HAS-U-5.8 (HDG), HIT-V-5.8(F), threaded rod 5.8	$V_{Rk,s,seis}$	[kN]	-	11	15	27	43	62	81	98
HAS-U-8.8 (HDG), HIT-V-8.8(F), threaded rod 8.8, AM 8.8	$V_{Rk,s,seis}$	[kN]	-	16	24	44	69	99	129	157
HAS-U A4, HIT-V-R, threaded rod A4-70	$V_{Rk,s,seis}$	[kN]	-	14	21	39	60	87	81	98
HAS-U HCR, HIT-V-HCR, threaded rod HCR-80	$V_{Rk,s,seis}$	[kN]	-	16	24	44	69	87	113	137

Table C19: Displacements under tension load for seismic performance category C1

Threaded rod, HAS-U-…, HIT-V-…, AM 8.8			M8	M10	M12	M16	M20	M24	M27	M30
Displacement [1)]	$\delta_{N,seis}$	[mm]	-	0,8	0,8	0,8	0,8	0,8	0,8	0,8

1) Maximum displacement during cycling (seismic event).

Table C20: Displacements under shear load for seismic performance category C1

Threaded rod, HAS-U-…, HIT-V-…, AM 8.8			M8	M10	M12	M16	M20	M24	M27	M30
Displacement [1)]	$\delta_{V,seis}$	[mm]	-	3,5	3,8	4,4	5,0	5,6	6,1	6,5

1) Maximum displacement during cycling (seismic event).

Table C21: Essential characteristics for Hilti tension anchor HZA, HZA-R under tension load for seismic performance category C1

Hilti tension anchor HZA, HZA-R			**M12**	**M16**	**M20**	**M24**	**M27**
Steel failure							
Characteristic resistance HZA	$N_{Rk,s,seis}$	[kN]	46	86	135	194	253
Characteristic resistance HZA-R	$N_{Rk,s,seis}$	[kN]	62	111	173	248	-
Partial factor	$\gamma_{Ms,N,seis}$ 1)	[-]	1,4				
Combined pull-out and concrete cone failure							
Diameter of rebar	d	[mm]	12	16	20	25	28
Characteristic bond resistance in cracked concrete C20/25							
Temperature range I: 40°C/24°C	$\tau_{Rk,cr}$	[N/mm²]	6,1				
Temperature range II: 80°C/50°C	$\tau_{Rk,cr}$	[N/mm²]	4,8				
Temperature range III: 120°C/72°C	$\tau_{Rk,cr}$	[N/mm²]	4,4				

1) In absence of national regulations.

Table C22: Essential characteristics for Hilti tension anchor HZA, HZA-R under shear load for seismic performance category C1

Hilti tension anchor HZA, HZA-R			**M12**	**M16**	**M20**	**M24**	**M27**
Steel failure without lever arm							
Characteristic resistance HZA	$V_{Rk,s,seis}$	[kN]	16	30	47	68	88
Characteristic resistance HZA-R	$V_{Rk,s,seis}$	[kN]	22	39	60	124	-
Partial factor	$\gamma_{Ms,V,seis}$ 1)	[-]	1,5				

1) In absence of national regulations.

Table C23: Displacements under tension load for seismic performance category C1

Hilti tension anchor HZA, HZA-R			**M12**	**M16**	**M20**	**M24**	**M27**
Displacement 1)	$\delta_{N,seis}$	[mm]	1,3	1,3	1,3	1,3	1,3

1) Maximum displacement during cycling (seismic event).

Table C24: Displacements under shear load for seismic performance category C1

Hilti tension anchor HZA, HZA-R			**M12**	**M16**	**M20**	**M24**	**M27**
Displacement 1)	$\delta_{V,seis}$	[mm]	3,8	4,4	5,0	5,6	6,1

1) Maximum displacement during cycling (seismic event).

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Table C25: Essential characteristics for rebar under tension load for seismic performance category C1

Rebar			**ϕ 8**	**ϕ 10**	**ϕ 12**	**ϕ 14**	**ϕ 16**	**ϕ 20**	**ϕ 25**	**ϕ 26**	**ϕ 28**	**ϕ 30**	**ϕ 32**
Steel failure													
Characteristic resistance for rebar B500B acc. to DIN 488:2009-08	$N_{Rk,seis}$	[kN]	-	43	62	85	111	173	270	292	339	388	442
Combined pull-out and Concrete cone failure													
Diameter of rebar	d	[mm]	-	10	12	14	16	20	25	26	28	30	32
Characteristic bond resistance in cracked concrete C20/25													
Temperature range I: 40°C/24°C	$\tau_{Rk,cr}$	[N/mm²]	-	4,4	6,1								
Temperature range II: 80°C/50°C	$\tau_{Rk,cr}$	[N/mm²]	-	3,5	4,8								
Temperature range III: 120°C/72°C	$\tau_{Rk,cr}$	[N/mm²]	-	3	4,4								

Table C26: Essential characteristics for rebar under shear loads for seismic performance category C1

Rebar			**ϕ 8**	**ϕ 10**	**ϕ 12**	**ϕ 14**	**ϕ 16**	**ϕ 20**	**ϕ 25**	**ϕ 26**	**ϕ 28**	**ϕ 30**	**ϕ 32**
Steel failure without lever arm													
Characteristic resistance for rebar B500B acc. to DIN 488:2009-08	$V_{Rk,s,seis}$	[kN]	-	15	22	29	39	60	95	102	118	135	165

Table C27: Displacements under tension load for seismic performance category C1

Rebar			**ϕ 8**	**ϕ 10**	**ϕ 12**	**ϕ 14**	**ϕ 16**	**ϕ 20**	**ϕ 25**	**ϕ 26**	**ϕ 28**	**ϕ 30**	**ϕ 32**
Displacement [1]	$\delta_{N,seis}$	[mm]	-	1,3	1,3	1,3	1,3	1,3	1,3	1,3	1,3	1,3	1,3

[1] Maximum displacement during cycling (seismic event).

Table C28: Displacements under shear load for seismic performance category C1

Rebar			**ϕ 8**	**ϕ 10**	**ϕ 12**	**ϕ 14**	**ϕ 16**	**ϕ 20**	**ϕ 25**	**ϕ 26**	**ϕ 28**	**ϕ 30**	**ϕ 32**
Displacement [1]	$\delta_{V,seis}$	[mm]	-	3,5	3,8	4,1	4,4	5,0	5,8	6,2	6,2	6,8	6,8

[1] Maximum displacement during cycling (seismic event).

Injection System Hilti HIT-HY 200-R

Performances
Essential characteristics for seismic performance category C1 and displacements.

Annex C15

Table C29: Essential characteristics for threaded rod, HAS-U-…, HIT-V… and AM 8.8 under tension load for seismic performance category C2

Threaded rod, HAS-U-…, HIT-V-…, AM 8.8			M8	M10	M12	M16	M20	M24	M27	M30
Steel failure										
HAS-U 8.8 (HDG), HIT-V (-F) 8.8, AM (HDG) 8.8 Commercial standard threaded rod electroplated zinc coated 8.8	$N_{Rk,s,seis}$	[kN]	-			126	196	282	-	
Combined pullout and concrete cone failure										
Characteristic bond resistance in cracked concrete C20/25 in hammer drilled holes and hammer drilled holes with Hilti hollow drill bit TE-CD or TE-YD										
Temperature range I: 40 °C/24 °C	$\tau_{Rk,seis}$	[N/mm²]	-			3,9	4,3	3,5	-	
Temperature range II: 80 °C/50 °C	$\tau_{Rk,seis}$	[N/mm²]	-			3,3	3,7	2,9	-	
Temperature range III: 120 °C/72 °C	$\tau_{Rk,seis}$	[N/mm²]	-			2,8	3,2	2,5	-	

Table C30: Essential characteristics for threaded rod, HAS-U-…, HIT-V-… and AM 8.8 under shear load for seismic performance category C2

Threaded rod, HAS-U-…, HIT-V-…, AM 8.8			M8	M10	M12	M16	M20	M24	M27	M30
Steel failure without lever arm with Hilti Filling Set										
HAS-U 8.8, HIT-V 8.8, AM 8.8	$V_{Rk,s,seis}$	[kN]	-			46	77	103	-	
Steel failure without lever arm without Hilti Filling Set										
HAS-U 8.8, HIT-V 8.8, AM 8.8	$V_{Rk,s,seis}$	[kN]	-			40	71	90	-	
HAS-U 8.8 HDG, HIT-V-F 8.8, AM-HDG 8.8	$V_{Rk,s,seis}$	[kN]	-			30	46	66		
Commercial standard threaded rod, electroplated zinc coated 8.8	$V_{Rk,s,seis}$	[kN]	-			28	50	63	-	

Table C31: Displacements under tension load for seismic performance category C2

Threaded rod, HAS-U-…, HIT-V-…, AM 8.8			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**	**M30**
Displacement DLS, HAS-U 8.8 (HDG), HIT-V (-F) 8.8, AM (HDG) 8.8	$\delta_{N,seis(DLS)}$	[mm]	-			0,2	0,5	0,4	-	
Displacement ULS, HAS-U 8.8 (HDG), HIT-V (-F) 8.8, AM (HDG) 8.8	$\delta_{N,seis(ULS)}$	[mm]	-			0,6	0,8	1.0	-	

Table C32: Displacements under shear load for seismic performance category C2

Threaded rod, HAS-U-…, HIT-V-…, AM 8.8			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**	**M30**
Installation with Hilti Filling Set										
Displacement DLS, HAS-U 8.8, HIT-V 8.8, AM 8.8	$\delta_{V,seis(DLS)}$	[mm]	-			1,2	1,4	1,1	-	
Displacement ULS, HAS-U 8.8, HIT-V 8.8, AM 8.8	$\delta_{V,seis(ULS)}$	[mm]	-			3,2	3,8	2,6	-	
Installation without Hilti Filling Set										
Displacement DLS, HAS-U 8.8, HIT-V 8.8, AM 8.8	$\delta_{V,seis(DLS)}$	[mm]	-			3,2	2,5	3,5	-	
Displacement DLS, HAS-U 8.8 HDG, HIT-V-F 8.8, AM HDG 8.8	$\delta_{V,seis(DLS)}$	[mm]	-			2,3	3,8	3,7	-	
Displacement ULS, HAS-U 8.8, HIT-V 8.8, AM 8.8	$\delta_{V,seis(ULS)}$	[mm]	-			9,2	7,1	10,2	-	
Displacement ULS, HAS-U 8.8 HDG, HIT-V-F 8.8, AM HDG 8.8	$\delta_{V,seis(ULS)}$	[mm]	-			4,3	9,1	8,4	-	

Injection System Hilti HIT-HY 200-R

Performances
Displacements for seismic performance category C2.

Annex C17