Deutsches Institut für Bautechnik

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Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments

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European Technical Assessment

ETA-19/0160 of 29 April 2019

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Hilti HIT-HY 270 with HAS-U
Product family to which the construction product belongs	Metal Injection anchors for use in masonry
Manufacturer	Hilti Aktiengesellschaft 9494 SCHAAN FÜRSTENTUM LIECHTENSTEIN
Manufacturing plant	Hilti Werke
This European Technical Assessment contains	51 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	EAD 330076-00-0604

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Specific Part

1 Technical description of the product

The Injection system Hilti HIT-HY 270 with HAS-U for masonry is a bonded anchor (injection type) consisting of a mortar foil pack with injection mortar Hilti HIT-HY 270, a perforated sieve sleeve and an anchor rod with hexagon nut and washer in the range of M6 to M16. The steel elements are made of zinc coated steel, stainless steel or high corrosion resistant steel.

The anchor rod is placed into a drilled hole filled with injection mortar and is anchored via the bond and/or mechanical interlock between steel element, injection mortar and masonry.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic values for resistance	See Annexes C1 to C30
Displacements	See Annex C4 to C30

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1

3.3 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330076-00-0604 the applicable European legal act is: [97/177/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 29 April 2019 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow
Head of Department

beglaubigt:
Baderschneider

Installed condition

Figure A1: Hollow and solid brick with HAS-U-… and one sieve sleeve HIT-SC (see Table B5)

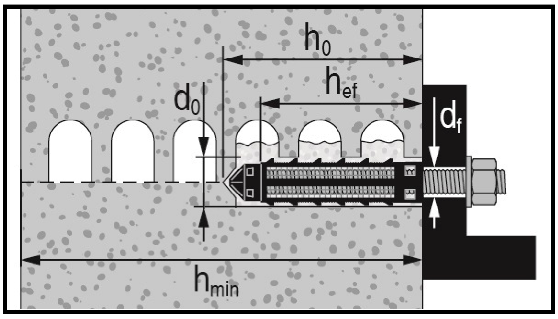


Figure A2: Hollow and solid brick with HAS-U-… and two sieve sleeves HIT-SC for deeper embedment depth (see Table B6)

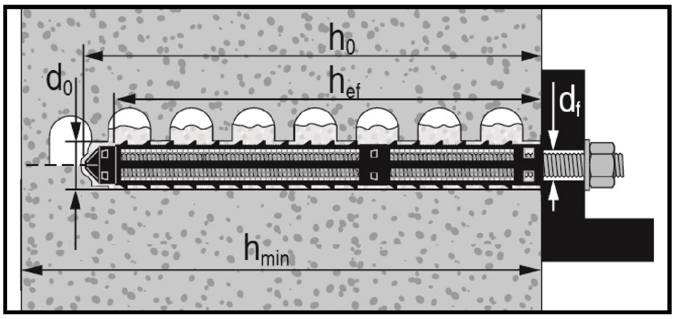
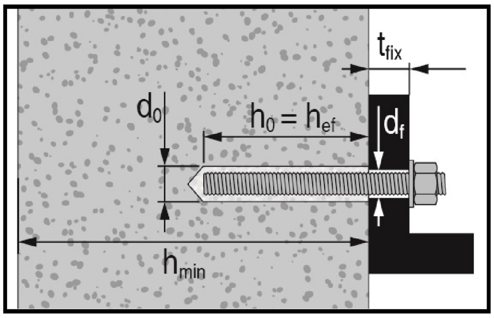


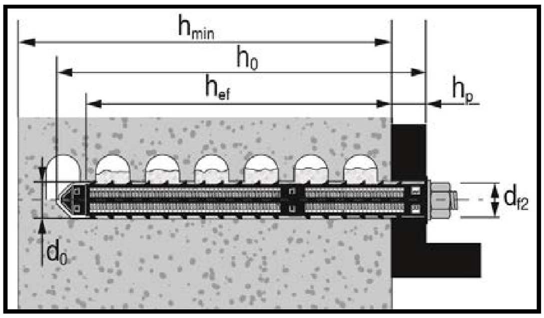
Figure A3: Solid brick with HAS-U-… (see Table B7)



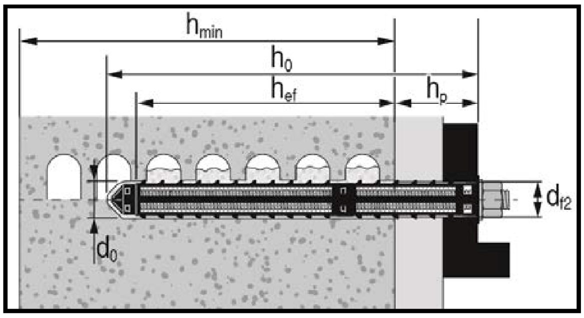
Hilti HIT-HY 270 with HAS-U	
Product description Installed condition	**Annex A1**

Figure A4: Hollow and solid brick with HAS-U-… with two sieve sleeves HIT-SC for setting through the fixture and/or through the non-loadbearing layer (see Table B8)

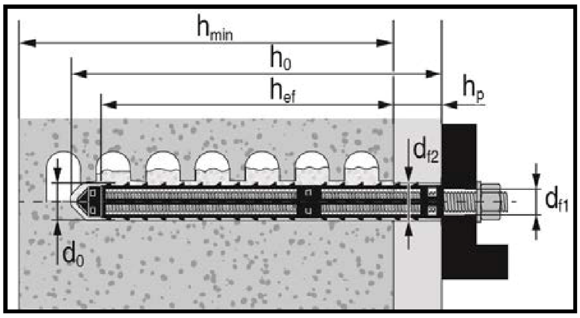
a)



b)



c)



Hilti HIT-HY 270 with HAS-U	
Product description Installed condition	**Annex A2**

Product description: Injection mortar and steel elements

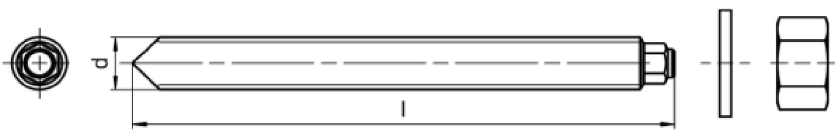
Injection mortar Hilti HIT-HY 270: hybrid system with aggregate
330 ml and 500 ml

Marking
HILTI HY-270
Production number and
production line
Expiry date mm/yyyy

Product name: “Hilti HIT-HY 270”

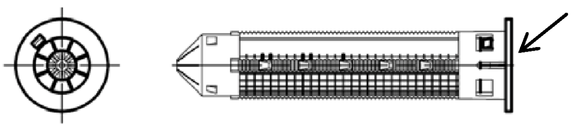
Static mixer Hilti HIT-RE-M

HAS-U-…



M6 to M16 **washer** **nut**

Sieve sleeve HIT-SC 16 to 22



Head Marking:
e. g. HIT-SC 18x85

Hilti HIT-HY 270 with HAS-U	Annex A3
Product description Injection mortar / Static mixer / Steel element / Sieve sleeve	

Table A1: Materials

Designation	**Material**
Metal parts made of zinc coated steel	
HAS-U-5.8(F)	Strength class 5.8, f_{uk} = 500 N/mm², f_{yk} = 400 N/mm², Rupture elongation (l_0 = 5d) > 8% ductile Electroplated zinc coated ≥ 5 µm, (F) Hot dip galvanized ≥ 45 µm
HAS-U-8.8(F)	Strength class 8.8 , f_{uk} = 800 N/mm², f_{yk} = 640 N/mm², Rupture elongation (l_0 = 5d) > 12% ductile Electroplated zinc coated ≥ 5 µm, (F) Hot dip galvanized ≥ 45 µm
Washer	Electroplated zinc coated ≥ 5 µm Hot dip galvanized ≥ 45 µm
Nut	Strength class of nut adapted to strength class of threaded rod Electroplated zinc coated ≥ 5 µm, Hot dip galvanized ≥ 45 µm
Metal parts made of stainless steel	
HAS-U-R	Strength class 70 f_{uk} = 700 N/mm², f_{yk} = 450 N/mm², Rupture elongation (l_0 = 5d) > 8% ductile Stainless steel A4 according to EN 10088-1: 2014
Washer	Stainless steel A4 according to EN 10088-1: 2014
Nut	Strength class of nut adapted to strength class of threaded rod Stainless steel A4 according to EN 10088-1: 2014
Metal parts made of high corrosion resistant steel	
HAS-U-HCR	f_{uk} = 800 N/mm², f_{yk} = 640 N/mm², Rupture elongation (l_0 = 5d) > 8% ductile High corrosion resistant steel according to EN 10088-1: 2014
Washer	High corrosion resistant steel according to EN 10088-1: 2014
Nut	Strength class of nut adapted to strength class of threaded rod High corrosion resistant steel according to EN 10088-1: 2014
Plastic parts	
Sieve sleeve HIT-SC	Frame: FPP 20T Sieve: PA6.6 N500/200

Specifications of intended use

Base materials:

- Solid brick masonry (use category b), according to Annex B3.
  Note: The characteristic resistances are also valid for larger brick sizes and larger compressive strengths of the masonry unit.
- Hollow brick masonry (use category c), according to Annex B3 and B5.
- Mortar strength class of the masonry: M2,5 at minimum according to EN 998-2: 2010.
- For masonry made of other solid, hollow or perforated bricks, the characteristic resistance of the anchor may be determined by job site tests according to TR 053, April 2016 under consideration of the β-factor according to Annex C1, Table C1.

Table B1: Overview use categories

Anchorages subject to:		**HIT-HY 270 with HAS-U**	
		In solid bricks	**In hollow bricks**
Hole drilling		Hammer mode, Rotary mode	Rotary mode
Static and quasi static loading		Annex : C1 (steel), C3 to C20	Annex : C1 (steel), C21 to C30
Use category: dry or wet structure		Category **d/d** - **Installation and use** in structures subject to **dry** internal conditions. Category **w/d** - **Installation in dry or wet** substrate **and use** in structures subject to **dry** internal conditions (except calcium silicate bricks). Category **w/w** - **Installation and use** in structures subject to **dry or wet** environmental conditions (except calcium silicate bricks).	
Installation direction Masonry		Horizontal	
Installation direction Ceiling brick		Overhead	
Use category		b (solid masonry)	c (hollow or perforated masonry)
Temperature in the base material at installation		+5° C to +40° C (Table B9)	0° C to +40° C (Table B10)
In-service temperature	Temperature range Ta:	-40 °C to +40 °C	(max. long term temperature +24 °C and max. short term temperature +40 °C)
	Temperature range Tb:	-40 °C to +80 °C	(max. long term temperature +50 °C and max. short term temperature +80 °C)

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions
  (zinc coated steel, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal conditions, if no particular aggressive conditions exist
  (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal conditions, if other particular aggressive conditions exist
  (high corrosion resistant steel).
  Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution
  (e.g. in desulphurization plants or road tunnels where de-icing products are used).

Design:

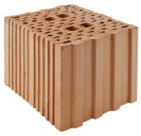
- Anchorages are designed under the responsibility of an engineer experienced in anchorages and masonry work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to supports, etc.).
- Anchorages under static or quasi-static loading are designed in accordance with:
  TR 054, April 2016 Design method A.
- In case of a brick compressive strength f_b is smaller than the highest strength stated in the load table the load can be calculated according to the following Equation:

  $F_{Rk,act.}$ = $F_{Rk,ETA,(fb)} * (f_{b,act.}/f_{b,ETA})^{\alpha}$
  $F_{Rk,act.}$ = Resistance of the fastener in the actual masonry unit
  $F_{Rk,ETA,(fb)}$ = Resistance of the fastener in the masonry unit stated in annex C3 to C30
  $f_{b,act.}$ = Actual normalized mean compressive strength of the masonry unit according to EN 772-1:2011
  $f_{b,ETA.}$ = Normalized mean compressive strength stated in annexes C3 to C30
  α = 0,5 for masonry units of clay or concrete and solid unit of calcium silicate
  α = 0,75 for masonry units of perforated calcium silicate
- For hollow brick masonry. The shear load vertical to the free edge must be transferred via the vertical joint. (Completely filled joint or direct contact.)
- For hollow brick masonry shear load only without lever arm permitted.

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

Table B2: Overview brick types and properties

Brick type	Picture	Brick size [mm]	Compressive strength $f_{b,ETA}$ [N/mm²]	Bulk density [kg/dm³]	Annex
Solid clay brick EN 771-1		≥ 240x115x52	12 / 20 / 40	2,0	C3/C4
Solid clay brick EN 771-1		≥ 240x115x72	10 / 20	2,0	C5/C7
Solid clay brick EN 771-1		≥ 240x115x113	12 / 20	2,0	C8/C10
Solid calcium silicate brick EN 771-2		≥ 240x115x113	12 / 28	2,0	C11/C12
Solid calcium silicate brick EN 771-2		≥ 248x240x248	12 / 20 / 28	2,0	C13/C16
Solid light weight concrete brick EN 771-3		≥ 240x115x113	4 / 6	0,9	C17/C18
Solid normal weight concrete brick EN 771-3		≥ 240x115x113	6 / 16	2,0	C19/C20
Hollow clay brick EN 771-1		300x240x238	12 / 20	1,4	C21/C22
Hollow calcium silicate brick EN 771-2		248x240x248	12 / 20	1,4	C23/C24
Hollow lightweight concrete brick EN 771-3		495x240X238	2 / 6	0,7	C25/C27
Hollow normal weight concrete brick EN 771-3		500x200x200	4 / 10	0,9	C28/C29
Hollow clay brick EN 771-1 Ceiling brick		250x510x180	DIN EN 15037-3 class R2	1,0	C30

Hilti HIT-HY 270 with HAS-U

Intended Use
Brick types and properties

Annex B3

Table B3: Overview fastening elements (including sizes and embedment depths) and corresponding brick types

Brick type	Picture	HAS-U 	HAS-U + HIT-SC 	Annex
Solid clay brick EN 771-1		M8 to M16 h_{ef} = 50 mm to 300 mm	M8 to M16 h_{ef} = 80 mm to 160 mm	C3/C4
Solid clay brick EN 771-1		M8 to M16 h_{ef} = 50 mm to 300 mm	M8 to M16 h_{ef} = 80 mm to 160 mm	C5/C7
Solid clay brick EN 771-1		M8 to M16 h_{ef} = 50 mm to 300 mm	M8 to M16 h_{ef} = 80 mm to 160 mm	C8/C10
Solid calcium silicate brick EN 771-2		M8 to M16 h_{ef} = 50 mm to 300 mm	M8 to M16 h_{ef} = 80 mm to 160 mm	C11/C12
Solid calcium silicate brick EN 771-2		M8 to M16 h_{ef} = 50 mm to 300 mm	M8 to M16 h_{ef} = 80 mm to 160 mm	C13/C16
Solid light weight concrete brick EN 771-3		M8 to M16 h_{ef} = 50 mm to 300 mm	M8 to M16 h_{ef} = 80 mm to 160 mm	C17/C18
Solid normal weight concrete brick EN 771-3		M8 to M16 h_{ef} = 50 mm to 300 mm	M8 to M16 h_{ef} = 80 mm to 160 mm	C19/C20
Hollow clay brick EN 771-1		-	M8 to M16 h_{ef} = 80 mm to 160 mm	C21/C22
Hollow calcium silicate brick EN 771-2		-	M8 to M16 h_{ef} = 80 mm to 160 mm	C23/C24
Hollow lightweight concrete brick EN 771-3		-	M8 to M16 h_{ef} = 80 mm to 160 mm	C25/C27
Hollow normal weight concrete brick EN 771-3		-	M8 to M16 h_{ef} = 50 mm to 160 mm	C28/C29
Hollow clay brick EN 771-1 Ceiling brick		-	M6 h_{ef} = 80 mm	C30

Hilti HIT-HY 270 with HAS-U

Intended Use
Fastening elements and corresponding brick types

Annex B4

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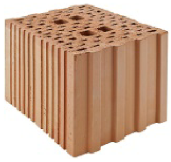
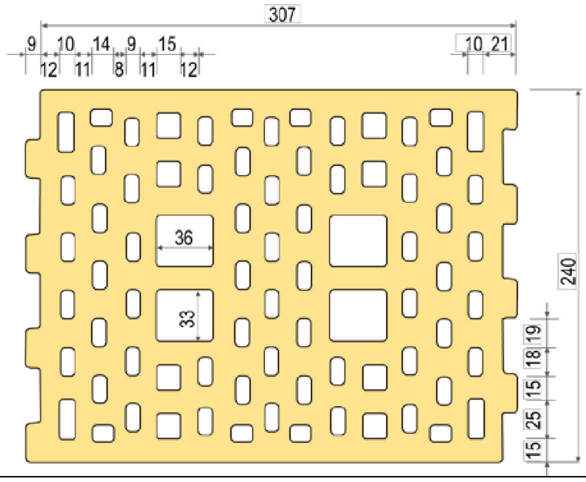
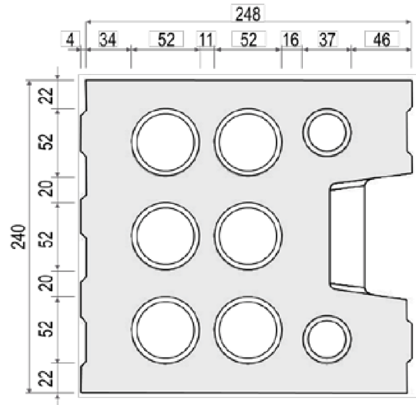
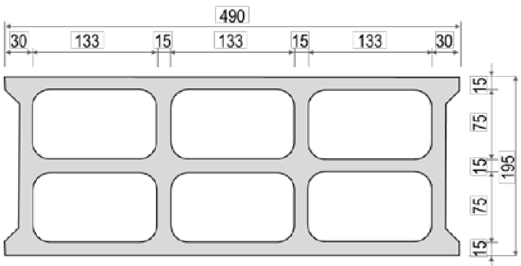
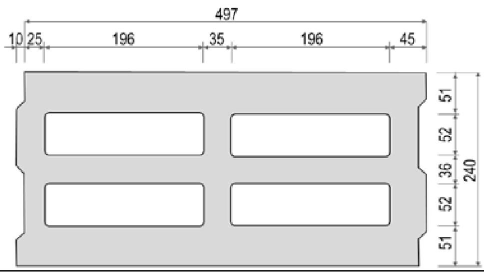
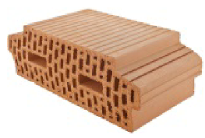
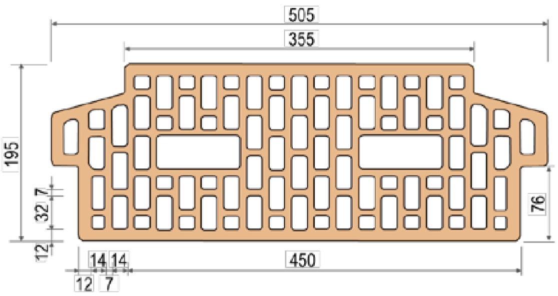
Table B4: Details of hollow bricks

Hollow clay brick EN 771-1 Rapis Ziegel Hlz 12-1,4- 10DF   	Hollow calcium silicate brick EN 771-2 KS Wemding KSL-R(P) 12-1,4 8DF  
Hollow normal weight concrete brick EN 771-3 Parpaing creux B40   	Hollow lightweight concrete brick EN 771-3 Knobel Betonwerk Hbl 4-0,8-500x240x238  
	Hollow clay brick EN 771-1 Ceiling brick Fiedler Brick Ceiling Type 18+0 or 18+3  

Hilti HIT-HY 270 with HAS-U	**Annex B5**
Intended Use Details of hollow bricks	

Table B5: Installation parameters of HAS-U-… with one sieve sleeve HIT-SC in hollow brick and solid brick (Figure A1)

HAS-U-…			M6	M8		M10		M12		M16	
with HIT-SC			12x85	16x50	16x85	16x50	16x85	18x50	18x85	22x50	22x85
Nominal diameter of drill bit	d_0	[mm]	12	16	16	16	16	18	18	22	22
Drill hole depth	h_0	[mm]	95	60	95	60	95	60	95	60	95
Effective embedment depth	h_{ef}	[mm]	80	50	80	50	80	50	80	50	80
Maximum diameter of clearance hole in the fixture	d_f	[mm]	7	9	9	12	12	14	14	18	18
Minimum wall thickness	h_{min}	[mm]	115	80	115	80	115	80	115	80	115
Brush HIT-RB	-	[-]	12	16	16	16	16	18	18	22	22
Number of strokes HDM	-	[-]	5	4	6	4	6	4	8	6	10
Number of strokes HDE 500-A	-	[-]	4	3	5	3	5	3	6	5	8
Maximum torque moment for all brick types except "parpaing creux"	T_{max}	[Nm]	0	3	3	4	4	6	6	8	8
Maximum torque moment for "parpaing creux"	T_{max}	[Nm]	-	2	2	2	2	3	3	6	6

Table B6: Installation parameters of HAS-U-… with two HIT-SC in hollow brick and solid brick for deeper embedment depth (Figure A2)

HAS-U-…			M8		M10	
with HIT-SC			16x50+16x85	16x85+16x85	16x50+16x85	16x85+16x85
Nominal diameter of drill bit	d_0	[mm]	16	16	16	16
Drill hole depth	h_0	[mm]	145	180	145	180
Effective embedment depth	h_{ef}	[mm]	130	160	130	160
Maximum diameter of clearance hole in the fixture	d_f	[mm]	9	9	12	12
Minimum wall thickness	h_{min}	[mm]	195	230	195	230
Brush HIT-RB	-	[-]	16	16	16	16
Number of strokes HDM	-	[-]	4+6	6+6	4+6	6+6
Number of strokes HDE-500	-	[-]	3+5	5+5	3+5	5+5
Maximum torque moment	T_{max}	[Nm]	3	3	4	4

Table B6 continued

HAS-U-…			M12		M16	
with HIT-SC			18x50+18x85	18x85+18x85	22x50+22x85	22x85+22x85
Nominal diameter of drill bit	d_0	[mm]	18	18	22	22
Drill hole depth	h_0	[mm]	145	180	145	180
Effective embedment depth	h_{ef}	[mm]	130	160	130	160
Maximum diameter of clearance hole in the fixture	d_f	[mm]	14	14	18	18
Minimum wall thickness	h_{min}	[mm]	195	230	195	230
Brush HIT-RB	-	[-]	18	18	22	22
Number of strokes HDM	-	[-]	4+8	8+8	6+10	10+10
Number of strokes HDE-500	-	[-]	3+6	6+6	5+8	8+8
Maximum torque moment	T_{max}	[Nm]	6	6	8	8

Table B7: Installation parameters of HAS-U-… in solid brick (Figure A3)

HAS-U-… 			**M8**	**M10**	**M12**	**M16**
Nominal diameter of drill bit	d_0	[mm]	10	12	14	18
Drill hole depth = Effective embedment depth	h_0= h_{ef}	[mm]	50…300	50…300	50…300	50…300
Maximum diameter of clearance hole in the fixture	d_f	[mm]	9	12	14	18
Minimum wall thickness	h_{min}	[mm]	h_0+30	h_0+30	h_0+30	h_0+36
Brush HIT-RB	-	[-]	10	12	14	18
Maximum torque moment	T_{max}	[Nm]	5	8	10	10

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Table B8: Installation parameters of HAS-U-… with two sieve sleeves HIT-SC for setting through the fixture and/or through the non- loadbearing layer in hollow brick and solid brick (Figure A4)

HAS-U-…			**M8**		**M10**	
with HIT-SC			**16x50+16x85**	**16x85+16x85**	**16x50+16x85**	**16x85+16x85**
Nominal diameter of drill bit	d_0	[mm]	16	16	16	16
Drill hole depth	h_0	[mm]	145	180	145	180
Min. effective embedment depth	$h_{ef,min}$	[mm]	80	80	80	80
Max. thickness of non-loadbearing layer and fixture (through setting)	$h_{p,max}$	[mm]	50	80	50	80
Max. diameter of clearance hole in the fixture (pre-setting)	d_{f1}	[mm]	9	9	12	12
Max. diameter of clearance hole in the fixture (through setting)	d_{f2}	[mm	17	17	17	17
Min. wall thickness	h_{min}	[mm]	h_{ef}+65	h_{ef}+70	h_{ef}+65	h_{ef}+70
Brush HIT-RB	-	[-]	16	16	16	16
Number of strokes HDM	-	[-]	4+6	6+6	4+6	6+6
Number of strokes HDE-500	-	[-]	3+5	5+5	3+5	5+5
Maximum torque moment for all brick types except “parpaing creux”	T_{max}	[Nm]	3	3	4	4
Maximum torque moment for “parpaing creux”	T_{max}	[Nm]	2	2	2	2

Table B8 continued

HAS-U-…			**M12**		**M16**	
with HIT-SC			**18x50+18x85**	**18x85+18x85**	**22x50+22x85**	**22x85+22x85**
Nominal diameter of drill bit	d_0	[mm]	18	18	22	22
Drill hole depth	h_0	[mm]	145	180	145	180
Min. effective embedment depth	$h_{ef,min}$	[mm]	80	80	80	80
Max. thickness of non-loadbearing layer and fixture (for through setting)	$h_{p,max}$	[mm]	50	80	50	80
Max. diameter of clearance hole in the fixture (pre-setting)	d_{f1}	[mm]	14	14	18	18
Max. diameter of clearance hole in the fixture (through setting)	d_{f2}	[mm	19	19	23	23
Min. wall thickness	h_{min}	[mm]	h_{ef}+65	h_{ef}+70	h_{ef}+65	h_{ef}+70
Brush HIT-RB	-	[-]	18	18	22	22
Number of strokes HDM	-	[-]	4+8	8+8	6+10	10+10
Number of strokes HDE-500	-	[-]	5+8	8+8	5+8	8+8
Maximum torque moment for all brick types except “parpaing creux”	T_{max}	[Nm]	6	6	8	8
Maximum torque moment for “parpaing creux”	T_{max}	[Nm]	3	3	6	6

Table B9: Maximum working time and minimum curing time for solid bricks [1)]

Temperature in the base material T	Maximum working time t_{work}	minimum curing time t_{cure}
5 °C to 9 °C	10 min	2,5 h
10 °C to 19 °C	7 min	1,5 h
20 °C to 29 °C	4 min	30 min
30 °C to 40 °C	1 min	20 min

[1)] The curing time data are valid for dry base material only.
In wet base material the curing times must be doubled.

Table B10: Maximum working time and minimum curing time for hollow bricks [1)]

Temperature in the base material T	Maximum working time t_{work}	minimum curing time t_{cure}
0 °C to 4 °C	10 min	4 h
5 °C to 9 °C	10 min	2,5 h
10 °C to 19 °C	7 min	1,5 h
20 °C to 29 °C	4 min	30 min
30 °C to 40 °C	1 min	20 min

[1)] The curing time data are valid for dry base material only.
In wet base material the curing times must be doubled.

Table B11: Cleaning alternatives

Manual Cleaning (MC):
Hilti hand pump for blowing out drill hole diameter $d_0 \leq 18$ mm and drill hole depth up to $h_0 = 100$ mm.

Compressed air cleaning (CAC):
Air nozzle with an orifice opening of minimum 3,5 mm in diameter for blowing out drill hole depth up to $h_0 = 300$ mm.

Steel brush HIT-RB:
according to tables B5 to B8 depending on drill hole diameter for MC and CAC

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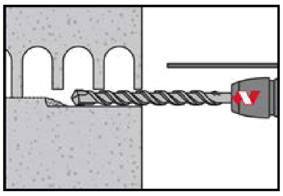
Installation

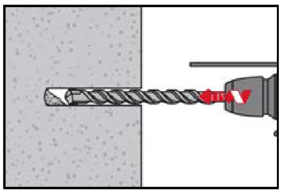
Hole drilling

If no significant resistance is felt over the entire depth of the hole when drilling (e.g. in unfilled butt joints), the anchor should not be set at this position.

Drilling mode



In hollow and solid bricks (use category c): rotary mode
Drill hole to the required embedment depth with a hammer drill set in rotation mode using an appropriately sized carbide drill bit.

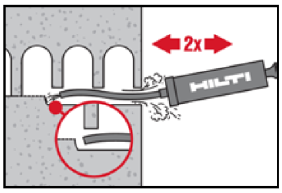


In solid bricks (use category b): hammer mode
Drill hole to the required embedment depth with a hammer drill set in hammer mode using an appropriately sized carbide drill bit.

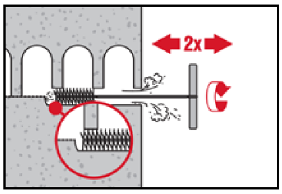
Drill hole cleaning

Just before setting the anchor, the drill hole must be free of dust and debris.
Inadequate hole cleaning = poor load values.

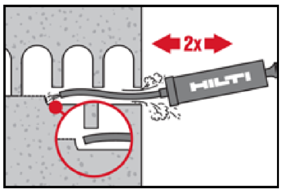
Manual Cleaning (MC): For hollow and solid bricks



The Hilti hand pump may be used for blowing out drill holes up to diameters $d_0 \leq 18$ mm and drill hole depths up to $h_0 = 100$ mm.
Blow out at least 2 times from the back of the drill hole until return air stream is free of noticeable dust



Brush 2 times with the specified steel brush (tables B5 to B8) by inserting the steel brush Hilti HIT-RB to the back of the hole (if needed with extension) in a twisting motion and removing it.
The brush must produce natural resistance as it enters the drill hole (brush Ø ≥ drill hole Ø) - if not the brush is too small and must be replaced with the proper brush diameter.



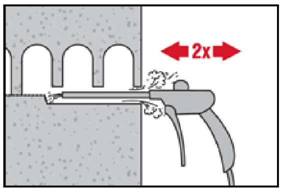
Blow out again with the Hilti hand pump at least 2 times until return air stream is free of noticeable dust.

Hilti HIT-HY 270 with HAS-U

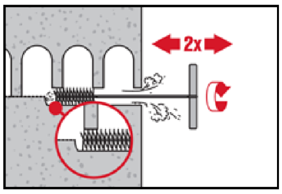
Intended Use
Installation instructions

Annex B10

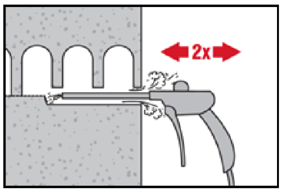
Compressed Air Cleaning (CAC): For hollow and solid bricks



Blow 2 times from the back of the hole (if needed with nozzle extension) over the hole length with oil-free compressed air (min. 6 bar at 6 m³/h; drill hole depth up to h_0 = 300 mm) until return air stream is free of noticeable dust.

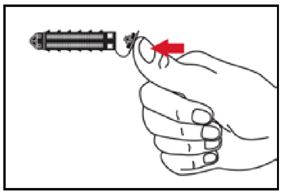


Brush 2 times with the specified steel brush (tables B5 to B8) by inserting the steel brush Hilti HIT-RB to the back of the hole (if needed with extension) in a twisting motion and removing it.
The brush must produce natural resistance as it enters the drill hole (brush Ø ≥ drill hole Ø) - if not the brush is too small and must be replaced with the proper brush diameter.

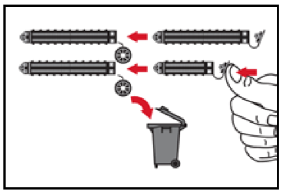


Blow again with Hilti hand pump or compressed air 2 times until return air stream is free of noticeable dust.

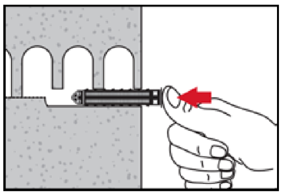
Injection preparation in masonry with holes or voids: installation with sieve sleeve HIT-SC



Single sieve sleeve HIT-SC
Close lid



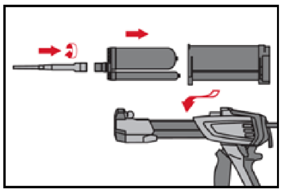
Two sieve sleeves HIT-SC
Plug sieve sleeves together. Discard superfluous lid.
Observe sieve sleeve order in case of different sieve sleeve lengths: shorter sleeve has to be plugged into longer sleeve.



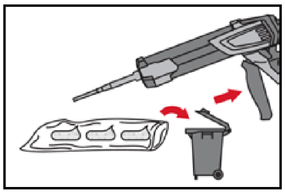
Insert sieve sleeve manually.
When using two sieve sleeves, longer sieve sleeve has to be be inserted first.

Hilti HIT-HY 270 with HAS-U	**Annex B11**
Intended Use Installation instructions	

For all applications



Tightly attach new Hilti mixing nozzle HIT-RE-M to foil pack manifold (snug fit).
Do not modify the mixing nozzle.
Observe the instruction for use of the dispenser and foil pack.
Check foil pack holder for proper function. Do not use damaged foil packs / holders. Insert foil pack into foil pack holder and put holder into HIT-dispenser.

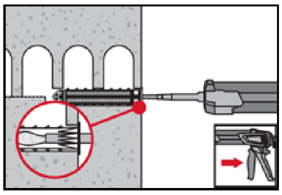


Discard initial adhesive. The foil pack opens automatically as dispensing is initiated. Depending on the size of the foil pack an initial amount of adhesive has to be discarded. Discarded quantities are

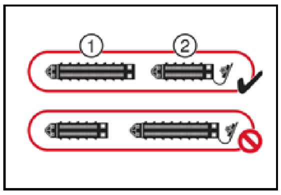
2 strokes	for 330 ml foil pack,
3 strokes	for 500 ml foil pack.

Inject adhesive without forming air voids

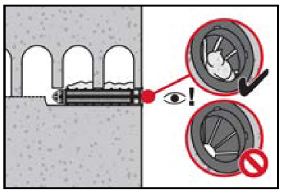
Installation with sieve sleeve HIT-SC



Single sieve sleeve HIT-SC
Insert mixer approximately 1 cm through the lid. Inject required amount of adhesive (see tables B5 to B8). Adhesive must emerge through the lid.



Two sieve sleeves HIT-SC
Use extension for installation with two sieve sleeves.
Insert mixer approximately 1 cm through the tip of sieve sleeve “2” and inject required amount of adhesive into sieve sleeve “1” (see tables B5 to B8). Withdraw mixer to the point where it extends about 1 cm through the lid into the sleeve “2”. Continue injecting in sieve sleeve “2” as described above.

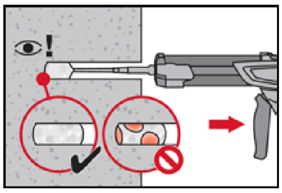


Control amount of injected mortar. Adhesive has to protrude into the lid.

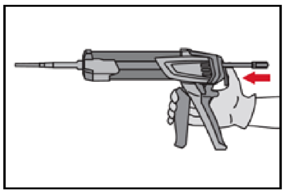
After injection is completed, depressurize the dispenser by pressing the release trigger. This will prevent further adhesive discharge from the mixer.

Hilti HIT-HY 270 with HAS-U	**Annex B12**
Intended Use Installation instructions	

Solid bricks: installation without sieve sleeve

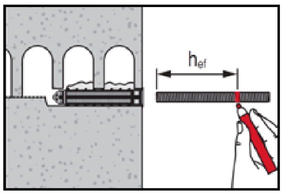


Inject the adhesive starting at the back of the hole, slowly withdrawing the mixer with each trigger pull.
Fill holes approximately 2/3 full to ensure that the annular gap between the anchor and the base material is completely filled with adhesive along the embedment length.

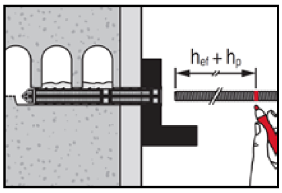


After injection is completed, depressurize the dispenser by pressing the release trigger. This will prevent further adhesive discharge from the mixer.

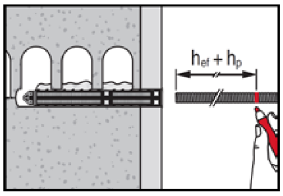
Setting the element: Before use, verify that the element is dry and free of oil and other contaminants.



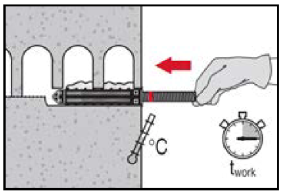
HAS-U-... in hollow and solid bricks:
Pre-setting (Figure A1 to FigureA4)
Mark the element to the required embedment depth h_{ef} acc. to Table B5 to B7.



HAS-U-... in hollow and solid bricks:
setting through the fixture (Figure A4a)
or through the non-loadbearing layer and the fixture (Figure A4b)
Mark the element to the required embedment depth h_{ef} + h_p acc. to Table B8.

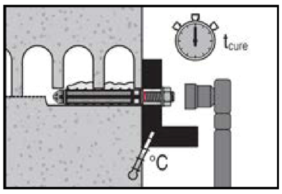


HAS-U-... in hollow and solid bricks:
setting through the non-loadbearing (Figure A4c)
Mark the element to the required embedment depth h_{ef} + h_p acc. to Table B8.



Set element to the required embedment depth until working time t_{work} has elapsed. The working time t_{work} is given in Table B9 and Table B10.

Loading the anchor



After required curing time t_{cure} (see Table B9 and Table B10) the anchor can be loaded.
The applied installation torque shall not exceed the values T_{max} given in tables B5 to B8.

Hilti HIT-HY 270 with HAS-U

Intended Use
Installation instructions

Annex B13

Table C1: β-factor for job-site testing under tension loading

Use categories		w/w and w/d		d/d	
Temperature range		**Ta***	**Tb***	**Ta***	**Tb***
Base material	**Cleaning**				
Solid clay brick EN 771-1	CAC	0,96	0,96	0,96	0,96
	MC	0,84	0,84	0,84	0,84
Solid calcium silicate brick EN 771-2	CAC/MC	-	-	0,96	0,80
Solid light weight concrete brick EN 771-3	CAC	0,82	0,68	0,96	0,80
	MC	0,81	0,67	0,90	0,75
Solid normal weight concrete brick EN 771-3	CAC/MC	0,96	0,80	0,96	0,80
Hollow clay brick EN 771-1	CAC	0,96	0,96	0,96	0,96
	MC	0,84	0,84	0,84	0,84
Hollow calcium silicate brick EN 771-2	CAC/MC	-	-	0,96	0,80
Hollow light weight concrete brick EN 771-3	CAC	0,69	0,57	0,81	0,67
	MC	0,68	0,56	0,76	0,63
Hollow normal weight concrete brick EN 771-3	CAC/MC	0,96	0,80	0,96	0,80

*Temperature range Ta / Tb see Annex B1

Table C2: Characteristic values of steel resistance for HAS-U under tension and shear loads in masonry

Steel failure tension loads			**M6**	**M8**	**M10**	**M12**	**M16**
Characteristic steel resistance	$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$				
Steel failure shear loads without lever arm							
Characteristic steel resistance	$V_{Rk,s}$	[kN]	$0,5 \cdot A_s \cdot f_{uk}$				
Steel failure shear loads with lever arm							
Characteristic bending moment	$M_{Rk,s}$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}$				

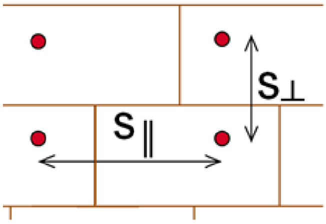
Hilti HIT-HY 270 with HAS-U

Performances
β-factors for job-site testing under tension load
Characteristic resistances under tension and shear load – steel failure

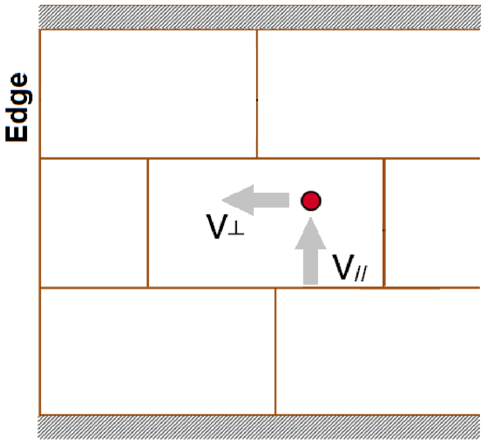
Annex C1

Spacing dependent on edge distances for all anchor combinations:

Spacing

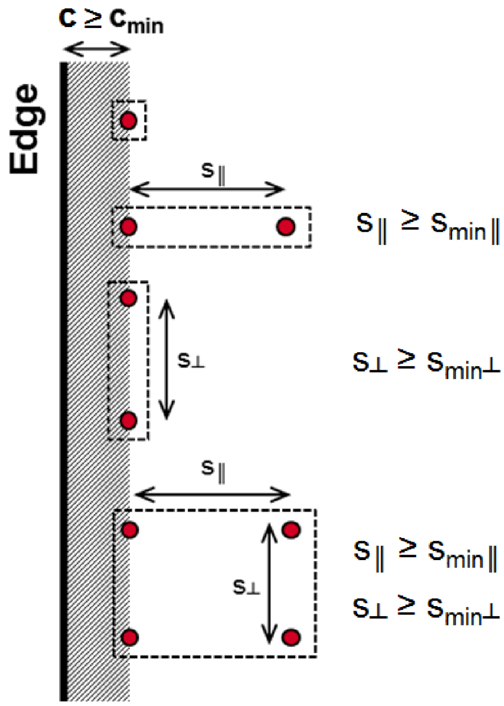


Shear load direction



Shear// (parallel to the free edge)
Shear⊥ (perpendicular to the free edge)

Spacing



The characteristic values of resistance of an anchor group are calculated by using the group-factors α_g according to Annexes C3 to C30:

Group of two anchors: $N^g_{Rk} = \alpha_{g,N} \cdot N_{Rk}$ and $V^g_{Rk} = \alpha_{g,V} \cdot V_{Rk}$ (with the relevant α_g)

Group of four anchors: $N^g_{Rk} = \alpha_{g,N\,||} \cdot \alpha_{g,N\perp} \cdot N_{Rk}$ and $V^g_{Rk} = \alpha_{g,V\,||} \cdot \alpha_{g,V\perp} \cdot V_{Rk}$

Brick type: Solid clay brick Mz, 1DF

Table C3: Description of brick

Brick type			Solid Mz, 1DF
Bulk density	ρ	[kg/dm³]	2,0
Compressive strength	f_b	[N/mm²]	≥ 12, ≥ 20 or ≥ 40
Code			EN 771 - 1
Producer			
Brick dimensions		[mm]	≥ 240 x 115 x 52
Minimum wall thickness	h_{min}	[mm]	≥ 115

Characteristic resistances for all anchor combinations (see Table B3)

Table C4: Tension resistance at edge distance c ≥115 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchor	≥ 50	12	1,5 (2,0*)			
		20	2,0 (2,5*)			
		40	3,5 (4,0*)			
	≥ 80	12	2,5 (3,0*)			
		20	3,5 (4,0*)			
		40	5,5 (6,5*)			
	≥ 100	12	3,5 (4,0*)			
		20	4,5 (5,0*)			
		40	7,0 (8,0*)			

* CAC cleaning only

Related edge and spacing distance and group factor α_g

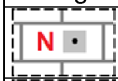
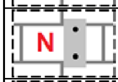
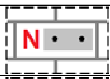
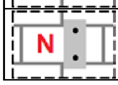
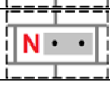
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	α_g [-]
	115	-	-	-	-	-	-
	115	55	1,0		115	75	1,35
	115	115	2,0		115	3 h_{ef}	2,0

Table C5: Shear resistance at edge distance c ≥ 115 mm (for V_{II}) and c ≥ 1,5 h_{ef} (for $V_{\perp}$)

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c\,II}$ [kN]	$V_{Rk,c\,\perp}$
HAS-U M8; M10	≥ 50	12	2,5	Calculate according to TR 054 equation 10
		20	3,0	
		40	4,0	
HAS-U M12; M16	≥ 50	12	3,5	
		20	4,5	
		40	5,5	
HAS-U M8; M10	≥ 80	12	5,0	
		20	6,0	
		40	7,5	
HAS-U M12; M16	≥ 80	12	6,5	
		20	8,5	
		40	10,5	

Related edge and spacing distance and group factor α_g

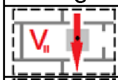
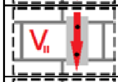
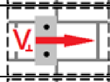
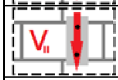
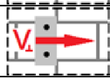
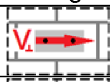
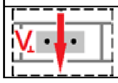
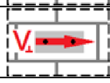
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	115	-	-		1,5 h_{ef}	-	-
	115	55	1,0		1,5 h_{ef}	55	1,0
	115	115	2,0		1,5 h_{ef}	3 h_{ef}	2,0
Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]
-	-	-	-		1,5 h_{ef}	115	1,0
	115	75	2,0		1,5 h_{ef}	3 h_{ef}	2,0

Table C6: Displacements

h_{ef}	N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
50	1,2	0,1	0,2	1,4	0,5	0,75
80	2,1	0,1	0,2	2,1	1,1	1,65
100	3,9	0,2	0,4	3,0	1,3	1,95

Hilti HIT-HY 270 with HAS-U

Performances solid clay brick Mz, 1DF
Characteristic values of resistance under shear load and group factor
Displacements

Annex C4

Brick type: Solid clay brick Mz, NF

Table C7: Description of brick

Brick type		Solid Mz, NF	
Bulk density	ρ [kg/dm³]	2,0	
Compressive strength	f_b [N/mm²]	≥ 10 / 20	
Code		EN 771 - 1	
Producer			
Brick dimensions	[mm]	≥ 240 x 115 x 71	
Minimum wall thickness	h_{min} [mm]	≥ 115	

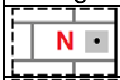
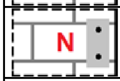
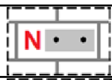
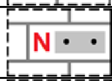
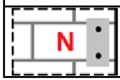
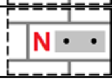
Characteristic resistances for all anchor combinations (see Table B3)

Table C8: Tension resistance at edge distance c ≥ 50 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchor	≥ 50	10	1,5 (1,5*)			
		20	2,0 (2,0*)			
	≥ 80	10	2,5 (3,0*)			
		20	3,5 (4,0*)			

* CAC cleaning only

Related edge and spacing distance and group factor α_g

Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	α_g [-]
	50	-	-	-	-	-	-
	50	75	1,0		115	50	1,0
-	-	-	-		50	115	1,15
	50	150	2,0		50	3 h_{ef}	2,0

Hilti HIT-HY 270 with HAS-U

Performances solid clay brick Mz, NF
Characteristic values of resistance under tension load and group factor

Annex C5

Table C9: Tension resistance at edge distance for h_{ef} ≥ 100 mm at c ≥ 150 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchor	≥ 100	10	4,0 (4,5*)			
		20	5,5 (6,0*)			

* CAC cleaning only

Related edge and spacing distance and group factor α_g

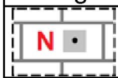
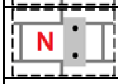
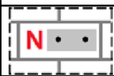
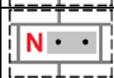
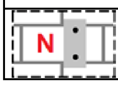
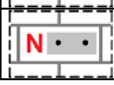
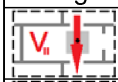
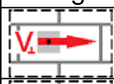
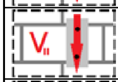
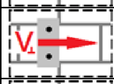
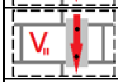
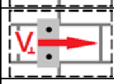
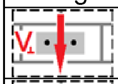
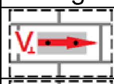
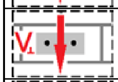
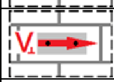
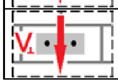
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	
	150	-	-	-	-	-	-
	150	75	1,40		150	50	0,75
-	-	-	-		150	115	1,35
	150	150	2,0		150	3 h_{ef}	2,0

Table C10: Shear resistance at edge distance c ≥ 1,5 h_{ef}

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c\,II}$ [kN]	$V_{Rk,c\perp}$
All anchor	≥ 50	10	3,0	Calculate according to TR 054 equation 10
		20	4,5	
HAS-U M8; M10	≥ 80	10	5,0	
		20	7,0	
HAS-U M8; M10	≥ 100	10	8,0	
		20	11,0	
HAS-U M12; M16	≥ 80	10	9,0	
		20	12,0	

Related edge and spacing distance and group factor α_g

Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	1,5 h_{ef}	-	-		1,5 h_{ef}	-	-
	1,5 h_{ef}	75	1,55		1,5 h_{ef}	75	1,0
	1,5 h_{ef}	150	2,0		1,5 h_{ef}	3 h_{ef}	2,0
Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]
	1,5 h_{ef}	50	1,2		1,5 h_{ef}	50	1,60
	1,5 h_{ef}	75	1,5		1,5 h_{ef}	3 h_{ef}	2,0
	1,5 h_{ef}	115	2,0	-	-	-	-

Hilti HIT-HY 270 with HAS-U

Performances solid clay brick Mz, NF
Characteristic values of resistance under tension load and group factor

Annex C6

Table C11: Shear resistance at edge distance c ≥ 50 mm

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c\,II}$ [kN]
All anchor	≥ 50	10	3,0
		20	4,5
	≥ 80	10	4,0
		20	5,5

Related edge and spacing distance and group factor α_g

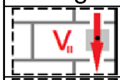
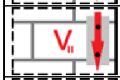
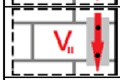
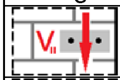
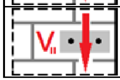
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	50	-	-
	50	75	1,55
	50	150	2,0
Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]
	50	50	1,2
	50	115	2,0

Table C12: Displacements

h_{ef}	N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
50	0,8	0,1	0,2	1,6	0,8	1,2
80	1,5	0,1	0,2	2,1	0,8	1,2
100	2,3	0,1	0,2	2,1	0,8	1,2

Brick type: Solid clay brick Mz, 2DF

Table C13: Description of brick

Brick type		Solid Mz, 2DF	
Bulk density	ρ [kg/dm³]	≥ 2,0	
Compressive strength	f_b [N/mm²]	≥ 12 / 20	
Code		EN 771 - 1	
Producer			
Brick dimensions	[mm]	≥ 240 x 115 x 113	
Minimum wall thickness	h_{min} [mm]	≥ 115	

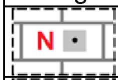
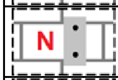
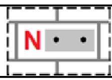
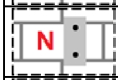
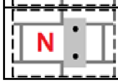
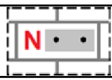
Characteristic resistances for all anchor combinations (see Table B3)

Table C14: Tension resistance at edge distance c ≥ 115 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchor	≥ 50	12	2,5 (3,0*)			
		20	2,5 (3,0*)			
	≥ 80	12	3,5 (4,0*)			
		20	4,5 (5,5*)			
	≥ 100	12	6,0 (7,0*)			
		20	7,0 (8,0*)			

* CAC cleaning only

Related edge and spacing distance and group factor α_g

Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	α_g [-]
	115	-	-	-	-	-	-
	115	75	1,0		115	75	1,50
	115	115	1,60	-	-	-	-
	115	3 h_{ef}	2,0		115	3 h_{ef}	2,0

Hilti HIT-HY 270 with HAS-U

Performances solid clay brick Mz, 2DF
Characteristic values of resistance under tension load and group factor

Annex C8

Table C15: Tension resistance at edge distance c ≥ 50 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchor	≥ 50	12	1,5 (1,5*)			
		20	2,0 (2,0*)			
	≥ 80	12	3,0 (3,5*)			
		20	3,5 (4,0*)			

* CAC cleaning only

Related edge and spacing distance and group factor α_g

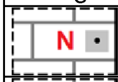
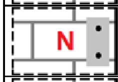
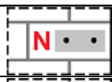
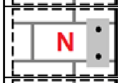
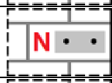
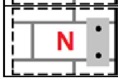
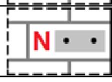
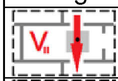
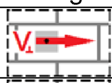
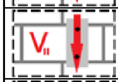
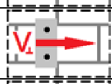
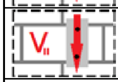
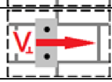
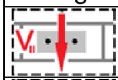
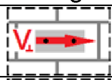
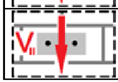
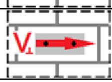
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	α_g [-]
	50	-	-	-	-	-	-
	50	75	1,10		115	50	1,0
	50	115	1,45		50	115	1,15
	50	3 h_{ef}	2,0		50	3 h_{ef}	2,0

Table C16: Shear resistance at edge distance c ≥ 1,5 h_{ef}

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c\,II}$ [kN]	$V_{Rk,c\perp}$
All anchor	≥ 50	12	5,5	Calculate according to TR 054 equation 10 (for h_{ef} >80 mm calculate with h_{ef} = 80 mm)
		20	7,0	
HAS-U M8; M10	≥ 80	12	8,0	
		20	10,0	
HAS-U M12	≥ 80	12	10,5	
		20	12,0	
HAS-U M16	≥ 80	12	12,0	
		20	12,0	

Related edge and spacing distance and group factor α_g

Configuration	c ≥ [mm]	s⊥ c [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	1,5 h_{ef}	-	-		1,5 h_{ef}	-	-
	1,5 h_{ef}	75	0,85		1,5 h_{ef}	115	0,75
	1,5 h_{ef}	3 h_{ef}	2,0		1,5 h_{ef}	3 h_{ef}	2,0
Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]
	1,5 h_{ef}	115	1,60		1,5 h_{ef}	115	0,8
	1,5 h_{ef}	3 h_{ef}	2,0		1,5 h_{ef}	3 h_{ef}	2,0

Hilti HIT-HY 270 with HAS-U

Performances solid clay brick Mz, 2DF
Characteristic values of resistance under tension and shear load and group factor

Annex C9

Table C17: Shear resistance at edge distance c ≥ 50 mm

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c\ II}$ [kN]
All anchor	≥ 50	12	3,0
		20	4,0
All anchor	≥ 80	12	4,5
		20	5,5

Related edge and spacing distance and group factor α_g

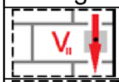
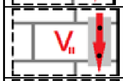
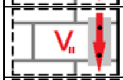
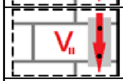
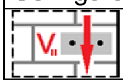
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	50	-	-
	50	75	0,70
	50	115	1,5
	50	3 h_{ef}	2,0
Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]
	50	115	2,0

Table C18: Displacements

h_{ef}	N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
50	0,9	0,1	0,2	1,9	0,6	0,9
80	1,3	0,2	0,4	2,8	1,0	1,5
100	1,7	0,3	0,6	2,8	1,0	1,5

Hilti HIT-HY 270 with HAS-U

Performances solid clay brick Mz, 2DF
Characteristic values of resistance under shear load and group factor
Displacements

Annex C10

Brick type: Solid calcium silicate brick KS, 2DF

Table C19: Description of brick

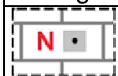
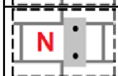
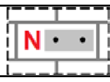
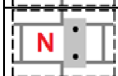
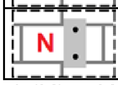
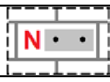
Brick type			Solid KS, 2DF	
Bulk density	ρ	[kg/dm³]	≥ 2,0	
Compressive strength	f_b	[N/mm²]	≥ 12 / 28	
Code			EN 771 - 2	
Producer				
Brick dimensions		[mm]	≥ 240 x 115 x 113	
Minimum wall thickness	h_{min}	[mm]	≥ 115	

Characteristic resistances for all anchor combinations (see Table B3)

Table C20: Tension resistance at edge distance c ≥ 115 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchor	≥ 50	12	-	-	6,0	5,0
		28	-	-	9,0	7,5

Related edge and spacing distance and group factor α_g

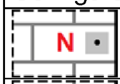
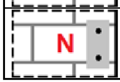
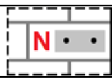
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	α_g [-]
	115	-	-	-	-	-	-
	115	50	1,0		115	50	1,0
	115	115	1,45	-	-	-	-
	115	150	2,0		115	115 (H)* 240 (S)*	2,0

* (H) = Header, (S) = Stretcher

Table C21: Tension resistance at edge distance c ≥ 50 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchor	≥ 50	12	-		4,0	3,5
		28	-		6,5	5,5

Related edge and spacing distance and group factor α_g

Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	α_g [-]
	50	-	-	-	-	-	-
	50	115	2,0		50	115 (H)* 240 (S)*	2,0

* (H) = Header, (S) = Stretcher

Hilti HIT-HY 270 with HAS-U

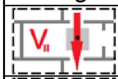
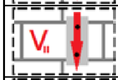
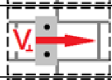
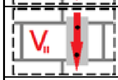
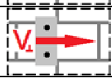
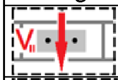
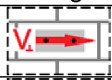
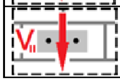
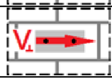
Performances solid silica brick KS, 2DF
Characteristic values of resistance under tension load and group factor

Annex C11

Table C22: Shear resistance at edge distance c ≥ 115 mm

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c\,II}$ [kN]	$V_{Rk,c\perp}$
All anchor	≥ 50	12	6,0	Calculate according to TR 054 equation 10
		28	9,0	

Related edge and spacing distance and group factor α_g

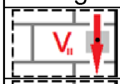
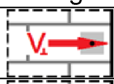
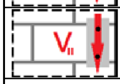
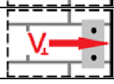
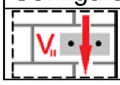
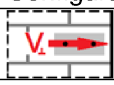
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	115	-	-		115	-	-
	115	50	0,45		115	50	0,45
	115	115	2,0		115	115	2,0
Configuration	c ≥ [mm]	s II [mm]	α_g [-]	Configuration	c ≥ [mm]	s II [mm]	α_g [-]
	115	50	0,45		115	50	0,45
	115	115 (H)* 240 (S)*	2,0		115	115 (H)* 240 (S)*	2,0

* (H) = Header, (S) = Stretcher

Table C23: Shear resistance at edge distance c ≥ 50 mm

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c\,II} = V_{Rk,c\perp}$ [kN]
All anchor	≥ 50	12	3,0
		28	4,5

Related edge and spacing distance and group factor α_g

Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	50	-	-		50	-	-
	50	115	2,0		50	115	2,0
Configuration	c ≥ [mm]	s II [mm]	α_g [-]	Configuration	c ≥ [mm]	s II [mm]	α_g [-]
	50	115 (H)* 240 (S)*	2,0		50	115 (H)* 240 (S)*	2,0

* (H) = Header, (S) = Stretcher

Table C24: Displacements

h_{ef}	N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
≥ 50	2,5	0,3	0,6	2,5	1,0	1,5

Hilti HIT-HY 270 with HAS-U

Performances solid silica brick KS, 2DF
Characteristic values of resistance under tension and shear load and group factor
Displacements

Annex C12

Brick type: Solid calcium silicate brick KS, 8DF

Table C25: Description of brick

Brick type		Solid KS, 8DF	
Bulk density	ρ [kg/dm³]	≥ 2,0	
Compressive strength	f_b [N/mm²]	≥ 12 / 20 / 28	
Code		EN 771 - 2	
Producer			
Brick dimensions	[mm]	≥ 248 x 240 x 248	
Minimum wall thickness	h_{min} [mm]	≥ 240	

Characteristic resistances for all anchor combinations (see Table B3)

Table C26: Tension resistance at edge distance c ≥ 120 mm

Use category				w/w = w/d		d/d	
Service temperature range				Ta	Tb	Ta	Tb
Anchor type and size		h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchor		≥ 50	12	-	-	7,0	5,5
			20	-	-	9,0	7,5
			28	-	-	10,5	8,5
HAS-U	M8, M10	≥ 80	12	-	-	8,5	7,0
			20	-	-	11,0	9,0
			28	-	-	12,0	10,5
HAS-U HAS-U + HIT-SC	M12 M8, M10		12	-	-	11,5	9,5
			20	-	-	12,0	12,0
			28	-	-	12,0	12,0
HAS-U HAS-U + HIT-SC	M16 M12, M16		12	-	-	12,0	12,0
			20	-	-	12,0	12,0
			28	-	-	12,0	12,0
HAS-U	M8, M10	≥ 100	12	-	-	12,0	11,0
			20	-	-	12,0	12,0
			28	-	-	12,0	12,0

Table C26 continued

HAS-U HAS-U + HIT-SC	M12, M16 M8 to M16	≥ 100	12	-	-	12,0	12,0
			20	-	-	12,0	12,0
			28	-	-	12,0	12,0

Related edge and spacing distance and group factor α_g

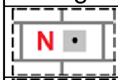
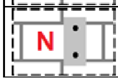
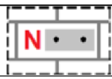
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	α_g [-]
	120	-	-	-	-	-	-
	120	3 h_{ef}	2,0		120	3 h_{ef}	2,0

Table C27: Tension resistance at edge distance c ≥ 50 mm

Use category				**w/w = w/d**		**d/d**	
Service temperature range				**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size		h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchor		≥ 50	12	-	-	4,0	3,5
			20	-	-	5,5	4,5
			28	-	-	6,5	5,0
HAS-U	M8, M10	≥ 80	12	-	-	5,0	4,0
			20	-	-	6,5	5,5
			28	-	-	7,5	6,5
HAS-U HAS-U + HIT-SC	M12 M8, M10		12	-	-	7,0	5,5
			20	-	-	9,0	7,5
			28	-	-	10,5	8,5
HAS-U HAS-U + HIT-SC	M16 M12, M16		12	-	-	10,0	8,0
			20	-	-	12,0	10,5
			28	-	-	12,0	12,0
HAS-U	M8, M10	≥ 100	12	-	-	8,0	6,5
			20	-	-	10,5	8,5
			28	-	-	12,0	10,0

Table C27 continued

HAS-U M12  HAS-U + HIT-SC M8, M10 	≥ 100	12	-	-	9,5	8,0
		20	-	-	12,0	10,0
		28	-	-	12,0	12,0
HAS-U M16  HAS-U + HIT-SC M12, M16 		12	-	-	12,0	10,5
		20	-	-	12,0	12,0
		28	-	-	12,0	12,0

Related edge and spacing distance and group factor α_g

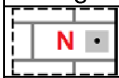
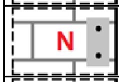
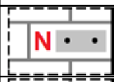
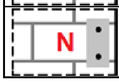
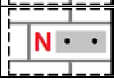
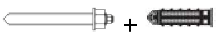
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	α_g [-]
	50	-	-	-	-	-	-
	50	50	1,0		50	50	1,0
	50	3 h_{ef}	2,0		50	3 h_{ef}	2,0

Table C28: Shear resistance at edge distance c ≥ 120 mm (for V_{II}) and c ≥ 1,5 h_{ef} (for V⊥)

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c\ II}$ [kN]	$V_{Rk,c\perp}$
HAS-U M8, M10 	≥ 50	12	9,0	Calculate according to TR 054 equation 10
		20	12,0	
		28	12,0	
HAS-U M12, M16  HAS-U + HIT-SC M12, M16 		12	12,0	
		20	12,0	
		28	12,0	

Related edge and spacing distance and group factor α_g

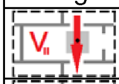
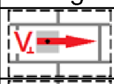
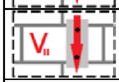
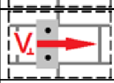
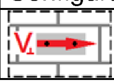
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	120	-	-		1,5 h_{ef}	-	-
	120	3 h_{ef}	2,0		1,5 h_{ef}	3 h_{ef}	2,0
Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]
	120	3 h_{ef}	2,0		1,5 h_{ef}	3 h_{ef}	2,0

Table C29: Shear resistance at edge distance c ≥ 50 mm

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c\,II} = V_{Rk,c\perp}$ [kN]
All anchor	≥ 50	12	3,0
		20	4,0
		28	4,5

Related edge and spacing distance and group factor α_g

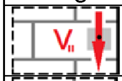
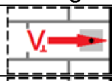
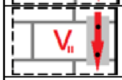
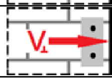
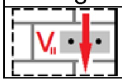
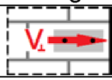
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	50	-	-		50	-	-
	50	250	2,0		50	250	2,0
Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]
	50	250	2,0		50	250	2,0

Table C30: Displacements

h_{ef}	N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
50	2,3	0,10	0,20	3,4	2,8	4,2
80	3,4	0,15	0,30	3,4	2,8	4,2
100	3,4	0,15	0,30	3,4	2,8	4,2

Hilti HIT-HY 270 with HAS-U

Performances solid silica brick KS, 8DF
Characteristic values of resistance under shear load and group factor
Displacements

Annex C16

Deutsches Institut für Bautechnik DIBt

Brick type: Solid lightweight concrete brick Vbl, 2DF

Table C31: Description of brick

Brick type		Solid Vbl, 2DF	
Bulk density	ρ [kg/dm³]	≥ 0,9	
Compressive strength	f_b [N/mm²]	≥ 4 / 6	
Code		EN 771-3	
Producer			
Brick dimensions	[mm]	≥ 240 x 115 x 113	
Minimum wall thickness	h_{min} [mm]	≥ 115	

Characteristic resistances for all anchor combinations (see Table B3)

Table C32: Tension resistance at edge distance c ≥ 115 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchor	≥ 50	4	3,0	2,0	3,0 (3,5*)	2,5
		6	3,5	3,0	4,0	3,0 (3,5*)
	≥ 80	4	4,5	3,5	5,0	4,0 (4,5*)
		6	5,5	4,5	6,0 (6,5*)	5,0 (5,5*)
	≥ 100	4	6,0	5,0	6,5 (7,0*)	5,5 (6,0*)
		6	7,5	6,0	8,0 (8,5*)	6,5 (7,0*)

* Compressed air cleaning only

Related edge and spacing distance and group factor α_g

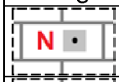
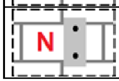
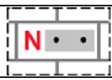
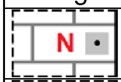
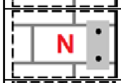
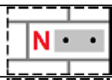
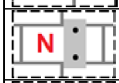
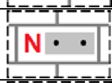
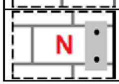
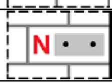
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s$_{II}$ ≥ [mm]	α_g [-]
	115	-	-	-	-	-	-
	115	3 h_{ef}	2,0		115	3 h_{ef}	2,0

Table C33: Tension resistance at edge distance c ≥ 50 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchor	≥ 50	4	1,5	1,2	1,5	1,5
		6	2,0	1,5	2,0	1,5

Related edge and spacing distance and group factor α_g

Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s$_{II}$ ≥ [mm]	α_g [-]
	50	-	-	-	-	-	-
	50	115	1,0		50	115	1,0
	115	50	1,0		115	50	1,0
	50	3 h_{ef}	2,0		50	3 h_{ef}	2,0

Hilti HIT-HY 270 with HAS-U

Performances solid lightweight concrete brick Vbl, 2DF
Characteristic values of resistance under tension load and group factor

Annex C17

Table C34: Shear resistance at edge distance c ≥ 115 mm (for V_{II}) and c ≥ 1,5 h_{ef} (for $V_{\perp}$)

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c\,II}$ [kN]	$V_{Rk,c\,\perp}$
HAS-U M8	≥ 50	4	2,0	Calculate according to TR 054 equation 10
		6	2,5	
HAS-U M10 to M16		4	2,5	
		6	3,0	

Related edge and spacing distance and group factor α_g

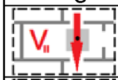
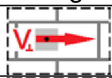
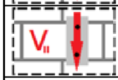
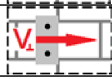
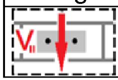
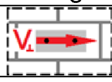
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	115	-	-		1,5 h_{ef}	-	-
	115	3 h_{ef}	2,0		1,5 h_{ef}	3 h_{ef}	2,0
Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]
	115	3 h_{ef}	2,0		1,5 h_{ef}	3 h_{ef}	2,0

Table C35: Shear resistance at edge distance c ≥ 50 mm

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c\,II} = V_{Rk,c\,\perp}$ [kN]
All anchor	≥ 50	4	1,20
		6	1,50

Related edge and spacing distance and group factor α_g

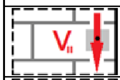
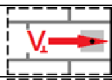
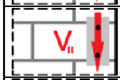
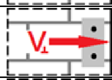
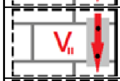
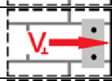
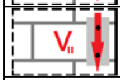
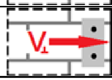
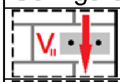
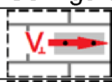
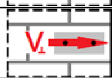
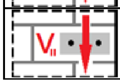
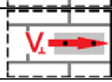
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	50	-	-		50	-	-
	115	50	1,0		115	50	1,0
	50	115	1,0		50	115	1,0
	50	3 h_{ef}	2,0		50	3 h_{ef}	2,0
Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]
	115	50	1,0		115	50	1,0
	50	115	1,0		50	115	1,0
	50	3 h_{ef}	2,0		50	3 h_{ef}	2,0

Table C36: Displacements

h_{ef}	N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
≥ 50	2,5	0,3	0,6	1,8	2,0	3,0

Hilti HIT-HY 270 with HAS-U

Performances solid lightweight concrete brick Vbl, 2DF
Characteristic values of resistance under tension and shear loads
Displacements

Annex C18

Deutsches Institut für Bautechnik DIBt

Brick type: Solid normal weight concrete brick Vbn, 2DF

Table C37: Description of brick

Brick type		Solid Vbn, 2DF	
Bulk density	ρ [kg/dm³]	≥ 2,0	
Compressive strength	f_b [N/mm²]	≥ 6 / 16	
Code		EN 771-3	
Producer			
Brick dimensions	[mm]	≥ 240 x 115 x 113	
Minimum wall thickness	h_{min} [mm]	≥ 115	

Characteristic resistances for all anchor combinations (see Table B3)

Table C38: Tension resistance at edge distance c ≥ 115 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchor	≥ 50	6	3,0	2,5	3,0	2,5
		16	5,5	4,5	5,5	4,5

Related edge and spacing distance and group factor α_g

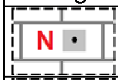
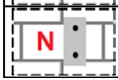
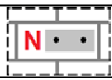
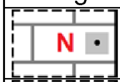
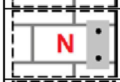
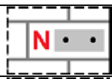
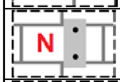
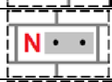
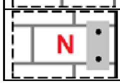
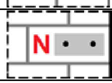
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	α_g [-]
	115	-	-	-	-	-	-
	115	3 h_{ef}	2,0		115	3 h_{ef}	2,0

Table C39: Tension resistance at edge distance c ≥ 50 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchor	≥ 50	6	1,5	1,2	1,5	1,2
		16	2,5	2,0	2,5	2,0

Related edge and spacing distance and group factor α_g

Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	α_g [-]
	50	-	-	-	-	-	-
	50	115	1,0		50	115	1,0
	115	50	1,0		115	50	1,0
	50	3 h_{ef}	2,0		50	3 h_{ef}	2,0

Hilti HIT-HY 270 with HAS-U	**Annex C19**
Performances solid normal weight concrete brick Vbn, 2DF Characteristic values of resistance under tension load and group factor	

Table C40: Shear resistance at edge distance c ≥ 115 mm (for V_{II}) and c ≥ 1,5 hef (for V⊥)

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c\,II}$ [kN]	$V_{Rk,c\perp}$
All anchor	≥ 50	6	4,0	Calculate according to TR 054 equation 10
		16	6,5	

Related edge and spacing distance and group factor α_g

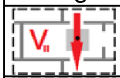
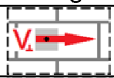
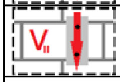
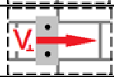
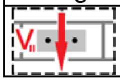
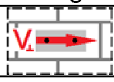
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	115	-	-		1,5 h_{ef}	-	-
	115	3 h_{ef}	2,0		1,5 h_{ef}	3 h_{ef}	2,0
Configuration	**c ≥ [mm]**	**s II [mm]**	**α_g [-]**	**Configuration**	**c ≥ [mm]**	**s II [mm]**	**α_g [-]**
	115	3 h_{ef}	2,0		1,5 h_{ef}	3 h_{ef}	2,0

Table C41: Shear resistance at edge distance c ≥ 50 mm

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c\,II} = V_{Rk,c\perp}$
All anchor	≥ 50	4	1,5
		6	3,0

Related edge and spacing distance and group factor α_g

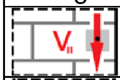
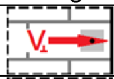
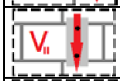
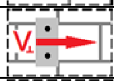
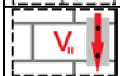
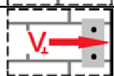
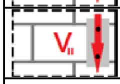
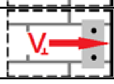
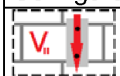
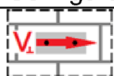
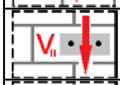
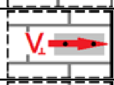
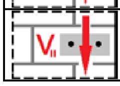
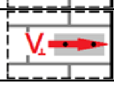
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	50	-	-		50	-	-
	115	50	1,0		115	50	1,0
	50	115	1,0		50	115	1,0
	50	3 h_{ef}	2,0		50	3 h_{ef}	2,0
Configuration	**c ≥ [mm]**	**s II [mm]**	**α_g [-]**	**Configuration**	**c ≥ [mm]**	**s II [mm]**	**α_g [-]**
	115	50	1,0		115	50	1,0
	50	115	1,0		50	115	1,0
	50	3 h_{ef}	2,0		50	3 h_{ef}	2,0

Table C42: Displacements

h_{ef}	N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
≥ 50	1,5	0,3	0,6	1,8	2,0	3,0

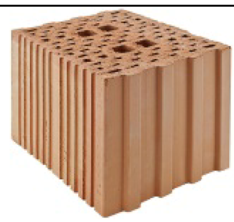
Hilti HIT-HY 270 with HAS-U

Performances solid normal weight concrete brick Vbn, 2DF
Characteristic values of resistance under shear load and group factor
Displacements

Annex C20

Brick type: Hollow clay brick Hlz, 10DF

Table C43: Description of brick

Brick type		Hlz12-1,4-10 DF	
Bulk density	ρ [kg/dm³]	≥ 1,4	
Compressive strength	f_b [N/mm²]	≥ 12 / 20	
Code		EN 771 - 1	
Producer		Rapis (D)	
Brick dimensions	[mm]	300 x 240 x 238	Drawing of the brick
Minimum wall thickness	h_{min} [mm]	≥ 240	see **Table B4**

Characteristic resistances for all anchor combinations (see Table B3)

Table C44: Tension resistance at edge distance c ≥ 150 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchor	≥ 80	12	5,5 (6,0*)			
		20	7,0 (8,0*)			

* Compressed air cleaning only

Related edge and spacing distance and group factor α_g

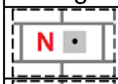
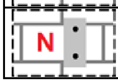
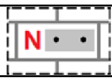
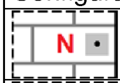
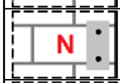
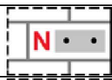
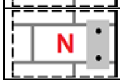
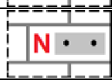
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	α_g [-]
	150	-	-	-	-	-	-
	150	240	2,0		150	300	2,0

Table C45: Tension resistance at edge distance c ≥ 50 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchor	≥ 80	12	1,5 (2,0*)			
		20	2,0 (2,5*)			

* Compressed air cleaning only

Related edge and spacing distance and group factor α_g

Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	α_g [-]
	50	-	-	-	-	-	-
	50	5 d_0	1,0		50	5 d_0	1,0
	50	240	2,0		50	300	2,0

Hilti HIT-HY 270 with HAS-U	
Performances hollow clay brick Hlz, 10DF Characteristic values of resistance under tension load and group factor	**Annex C21**

Table C46: Shear resistance at edge distance c ≥ 300 mm

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c \parallel} = V_{Rk,c \perp}$ [1] [kN]
HAS-U M8, M10	≥ 80	12	4,5
		20	5,5
HAS-U M12, M16		12	9,5
		20	10

1) $V_{Rk,b}$ may be used as $V_{Rk,c\perp}$ if
- Horizontal joints are completely filled with mortar and
- Vertical joints are completely filled with mortar or the bricks have completely direct contact to each other.

Related edge and spacing distance and group factor α_g

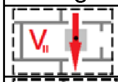
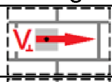
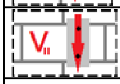
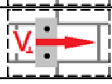
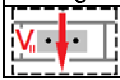
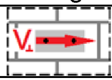
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	300	-	-		300	-	-
	300	240	2,0		300	240	1,0
Configuration	c ≥ [mm]	s ǁ [mm]	α_g [-]	Configuration	c ≥ [mm]	s ǁ [mm]	α_g [-]
	300	300	2,0		300	300	2,0

Table C47: Shear resistance at edge distance c ≥ 50 mm

Anchor type and size	h_{ef} [mm]	c [mm]	$V_{Rk,c,\perp}$ [kN]
All anchor	≥ 80	≥ 50	1,25
		≥ 250	2,5
		c [mm]	$V_{Rk,b} = V_{Rk,c,II}$ [kN]
		≥ 50	1,25
		≥ 100 and ≥ 6*d_0	2,5

Related edge and spacing distance and group factor α_g

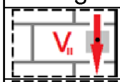
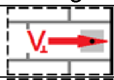
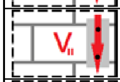
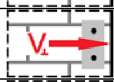
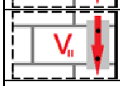
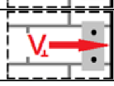
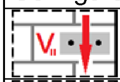
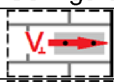
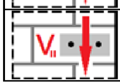
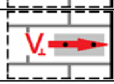
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	see table C47	-	-		see table C47	-	-
	see table C47	5 d_0	1,0		see table C47	5 d_0	1,0
	see table C47	240	2,0		see table C47	240	2,0
Configuration	c ≥ [mm]	s ǁ [mm]	α_g [-]	Configuration	c ≥ [mm]	s ǁ [mm]	α_g [-]
	see table C47	5 d_0	1,0		see table C47	5 d_0	1,0
	see table C47	300	2,0		see table C47	300	2,0

Table C48: Displacements

h_{ef}	N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
≥ 80	2,5	0,4	0,8	1,7	1,0	1,5

Hilti HIT-HY 270 with HAS-U

Performances hollow clay brick Hlz, 10DF
Characteristic values of resistance under shear load and group factor
Displacements

Annex C22

Brick type: Hollow calcium silicate brick KSL, 8DF

Table C49: Description of brick

Brick type			KSL-12-1,4-8 DF
Bulk density	ρ	[kg/dm³]	≥ 1,4
Compressive strength	f_b	[N/mm²]	≥ 12 / 20
Code			EN 771 – 2
Producer			KS Wemding (D)
Brick dimensions		[mm]	248 x 240 x 238
Minimum wall thickness	h_{min}	[mm]	≥ 240

Drawing of the brick see **Table B4**

Characteristic resistances for all anchor combinations (see Table B3)

Table C50: Tension resistance at edge distance c ≥ 50 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
HAS-U M8 to M16	≥ 80	12	-	-	4,0	3,0
		20	-	-	5,5	4,5
	≥ 130	12	-	-	5,0	4,0
		20	-	-	7,5	6,0

Related edge and spacing distance and group factor α_g

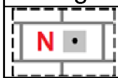
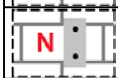
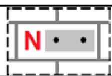
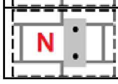
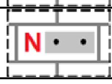
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	α_g [-]
	50	-	-	-	-	-	-
	50	50	1,0		50	50	1,0
	50	240	2,0		50	250	2,0

Table C51: Shear resistance at edge distance c ≥ 125 mm (for V_{II}) and c ≥ 250 mm (for V⊥)

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c\,II} = V_{Rk,c\perp}$ [1] [kN]
HAS-U M8	≥ 80	12	6,0
		20	9,0
HAS-U M10		12	9,0
		20	12,0
HAS-U M12 to M16		12	12,0
		20	12,0

1) $V_{Rk,b}$ may be used as $V_{Rk,c\perp}$ if
- Horizontal joints are completely filled with mortar and
- Vertical joints are completely filled with mortar or the bricks have completely direct contact to each other and
- max $V_{Rk,c\perp}$ = 9 kN

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Related edge and spacing distance and group factor α_g

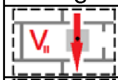
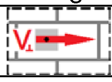
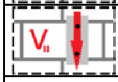
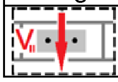
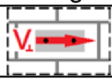
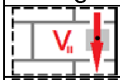
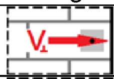
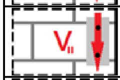
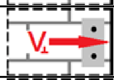
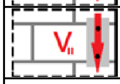
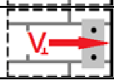
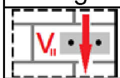
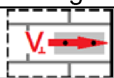
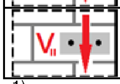
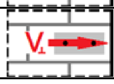
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	125	-	-		250	-	-
	125	240	2,0	-	-	-	-
Configuration	c ≥ [mm]	s ∥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s ∥ [mm]	α_g [-]
	125	250	2,0		250	250	2,0

Table C52: Shear resistance at edge distance c ≥ 50 mm

Anchor type and size	h_{ef} [mm]	c [mm]	f_b [N/mm²]	$V_{Rk,c,\perp}$ [1] [kN]
All anchor	≥ 80	≥ 50	12	4,0
			20	6,0
		c [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c,II}$ [kN]
		≥ 50	12	4,0
			20	6,0

Related edge and spacing distance and group factor α_g

Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	50	-	-		50	-	-
	50	50	1,0		50	50	1,0
	50	240	2,0		50	240	2,0
Configuration	c ≥ [mm]	s ∥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s ∥ [mm]	α_g [-]
	50	50	1,0		50	50	1,0
	50	250	2,0		50	250	2,0

[1] max $V_{Rk,c\perp}$ = 9 kN

Table C53: Displacements

h_{ef}	N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	1,0	0,3	0,6	4,3	2,0	3,0
130	2,1	0,3	0,6	4,3	2,0	3,0

Hilti HIT-HY 270 with HAS-U

Performances hollow silica brick KSL, 8DF
Characteristic values of resistance under shear load and group factor
Displacements

Annex C24

Brick type: Hollow lightweight concrete brick Hbl, 16DF

Table C54: Description of brick

Brick type		Hbl-4-0,7	
Bulk density	ρ [kg/dm³]	≥ 0,7	
Compressive strength	f_b [N/mm²]	≥ 2 / 6	
Code		EN 771-3	
Producer		Knobel (D)	
Brick dimensions	[mm]	495 x 240 x 238	Drawing of the brick
Minimum wall thickness	h_{min} [mm]	≥ 240	see **Table B4**

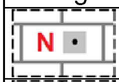
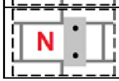
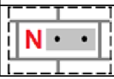
Characteristic resistances for all anchor combinations (see Table B3)

Table C55: Tension resistance at edge distance c ≥ 125 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
HAS-U M8 and M10,	≥ 80	2	3,5	3,0	4,0	3,0 (3,5*)
		6	6,0	5,0	6,5 (7,0*)	5,5 (6,0*)
HAS-U M12 and M16	≥ 80	2	4,0	3,5	4,5	3,5 (4,0*)
		6	7,0	6,0	8,0	6,5 (7,0*)

* Compressed air cleaning only

Related edge and spacing distance and group factor α_g

Configuration	c ≥ [mm]	$s_\perp$ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	α_g [-]
	125	-	-	-	-	-	-
	125	240	2,0		125	240	2,0

Hilti HIT-HY 270 with HAS-U	**Annex C25**
Performances hollow lightweight concrete brick Hbl, 16DF Characteristic values of resistance under tension load and group factor	

Table C56: Tension resistance at edge distance c ≥ 50 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$\mathbf{N_{Rk,p} = N_{Rk,b}}$ [kN]			
HAS-U M8 to M16	≥ 80	2	1,5	1,2	1,5	1,5
		6	2,5	2,0	3,0	2,5
	160	2	2,0	1,5	2,0	1,5 (2,0*)
		6	3,5	2,5	3,5 (4,0*)	3,0

* Compressed air cleaning only

Related edge and spacing distance and group factor α_g

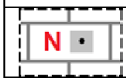
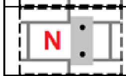
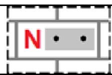
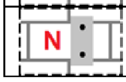
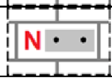
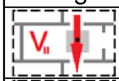
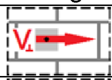
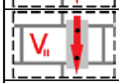
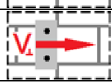
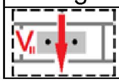
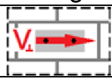
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	α_g [-]
	50	-	-	-	-	-	-
	50	50	1,0		50	50	1,0
	50	240	2,0		50	240	2,0

Table C57: Shear resistance at edge distance c ≥ 250 mm (for V_{II}) and c ≥ 500 mm (for V⊥)

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$\mathbf{V_{Rk,b} = V_{Rk,c\,II} = V_{Rk,c\perp}}$ [1)] [kN]
HAS-U M8, M10	≥ 80	2	4,0
		6	6,5
HAS-U M12	≥ 80	2	5,5
		6	9,5
HAS-U M16	≥ 80	2	6,0
		6	10,0

1) $V_{Rk,b}$ may be used as $V_{Rk,c\perp}$ if
- Horizontal joints are completely filled with mortar and
- Vertical joints are completely filled with mortar or the bricks have completely direct contact to each other.

Related edge and spacing distance and group factor α_g

Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	250	-	-		500	-	-
	250	240	2,0		500	240	1,0
Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]
	250	250	2,0		500	500	2,0

Hilti HIT-HY 270 with HAS-U

Performances hollow lightweight concrete brick Hbl, 16DF
Characteristic values of resistance under tension and shear load and group factor

Annex C26

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Table C58: Shear resistance at edge distance c ≥ 50 mm

Anchor type and size	h_{ef} [mm]	c [mm]	f_b [N/mm²]	$V_{Rk,c,\perp}$ [kN]
All anchor	≥ 80	≥ 50	2	1,5
			6	3,0
		≥ 250	2	2,5
		c [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c,II}$ [kN]
		≥ 50	2	1,5
			6	3,0
		≥ 100 ≥ 6 d_0	2	2,5

Related edge and spacing distance and group factor α_g

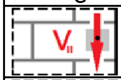
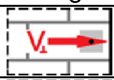
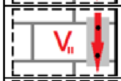
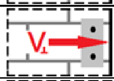
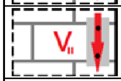
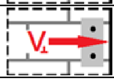
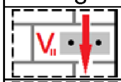
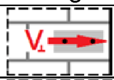
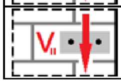
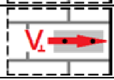
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	see table C58	-	-		see table C58	-	-
	see table C58	50	1,0		see table C58	50	1,0
	see table C58	240	2,0		see table C58	240	2,0
Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} [mm]	α_g [-]
	see table C58	50	1,0		see table C58	50	1,0
	see table C58	250	2,0		see table C58	250	2,0

Table C59: Displacements

h_{ef}	N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	0,8	0,20	0,4	2,3	1,0	1,5
160	1,1	0,25	0,5	2,3	1,0	1,5

Hilti HIT-HY 270 with HAS-U

Performances hollow lightweight concrete brick Hbl, 16DF
Characteristic values of resistance under shear load and group factor
Displacements

Annex C27

Deutsches Institut für Bautechnik DIBt

Brick type: Hollow normal weight concrete brick - parpaing creux

Table C60: Description of brick

Brick type		B40	
Bulk density	ρ [kg/dm³]	≥ 0,9	
Compressive strength	f_b [N/mm²]	≥ 4 / 10	
Code		EN 771-3	
Producer		Fabemi (F)	
Brick dimensions	[mm]	500 x 200 x 200	
Minimum wall thickness	h_{min} [mm]	≥ 200	Drawing of the brick see **Table B4**

Characteristic resistances for all anchor combinations (see Table B3)

Table C61: Tension resistance at edge distance c ≥ 50 mm

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchors	≥ 50	4	0,9	0,9	0,9	0,9
		10	2,0	1,5	2,0	1,5
All anchors	≥ 130	4	1,5	1,2	1,5	1,2
		10	2,5	2,0	2,5	2,0

Related edge and spacing distance and group factor α_g

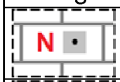
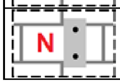
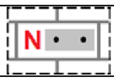
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s_{II} ≥ [mm]	α_g [-]
	50	-	-	-	-	-	-
	50	200	2,0		50	200	2,0

Table C62: Shear resistance at edge distance c ≥ 200 mm (for V_{II}) and c ≥ 500 mm (for V⊥)

Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c\,II} = V_{Rk,c\perp}$ [1)] [kN]
All anchors	≥50	4	4
		10	6,5
	≥80	4	5
		10	7,5

1) $V_{Rk,b}$ may be used as $V_{Rk,c\perp}$ if

- Horizontal joints are completely filled with mortar and
- Vertical joints are completely filled with mortar or the bricks have completely direct contact to each other.

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Characteristic values of resistance under tension and shear load and group factor

Annex C28

Related edge and spacing distance and group factor α_g

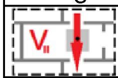
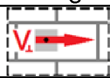
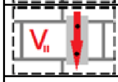
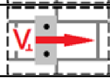
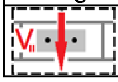
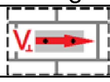
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	200	-	-		500	-	-
	200	200	2,0		500	200	1,0
Configuration	c ≥ [mm]	s II [mm]	α_g [-]	Configuration	c ≥ [mm]	s II [mm]	α_g [-]
	200	200	2,0		500	500	2,0

Table C63: Shear resistance at edge distance c ≥ 50 mm

Anchor type and size	h_{ef} [mm]	c [mm]	f_b [N/mm²]	$V_{Rk,c,\perp}$ [kN]
All anchor	≥ 50	≥ 50	4	1,2
			10	1,5
		≥ 250	4/10	2,5
		c [mm]	f_b [N/mm²]	$V_{Rk,b} = V_{Rk,c,II}$ [kN]
		≥ 50	4	2,0
			10	3,0

Related edge and spacing distance and group factor α_g

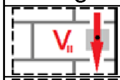
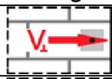
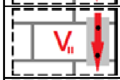
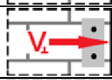
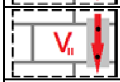
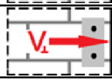
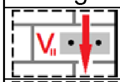
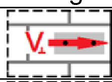
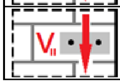
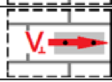
Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]	Configuration	c ≥ [mm]	s⊥ ≥ [mm]	α_g [-]
	50	-	-		see table C63	-	-
	50	50	1,0		see table C63	50	1,0
	50	200	2,0		see table C63	200	2,0
Configuration	c ≥ [mm]	s II [mm]	α_g [-]	Configuration	c ≥ [mm]	s II [mm]	α_g [-]
	50	50	1,0		see table C63	50	1,0
	50	200	2,0		see table C63	200	2,0

Table C64: Displacements

h_{ef}	N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
≥ 50	0,7	0,5	1,0	1,7	1,0	1,5

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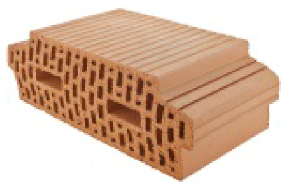
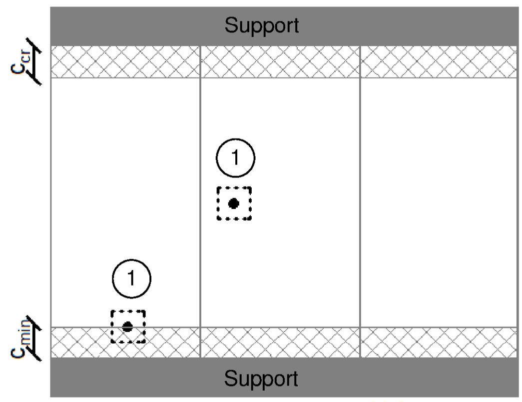
Characteristic values of resistance under shear load and group factor
Displacements

Annex C29

Brick type: Hollow clay brick for ceiling

Table C65: Description of brick

Brick type		Ds-1,0	 Drawing of the brick see **Table B4**
Bulk density	ρ ≥ [kg/dm³]	1,0	
Strenght		DIN EN 15037-3, class R2	
Code		DIN 4160	
Producer		Fiedler Marktredwitz (D)	
Brick dimensions	[mm]	510 x 250 x 180	
Min. ceiling thickness	h_{min} ≥ [mm]	≥ 180	



① Single fastening

Maximum one anchor per ceiling brick

Table C66: Installation parameter for all anchor combinations (see Table B3)

Anchor type	HAS-U M6 with HIT-SC 12x85
Edge distance $c_{min} = c_{cr}$ [mm]	100 from support
Spacing Ac $s_{min\,II}$ [mm]	510
$s_{min\,\perp} = s_{cr}$ [mm]	250

Table C67: Group factor

Group factor $\alpha_{g,N\,II}$ $\alpha_{g,V\,II}$ $\alpha_{g,N\,\perp}$ $\alpha_{g,V\,\perp}$ [-]	1

Table C68: Characteristic tension resistance for all anchor combinations (see Table B3)

Use category			**w/w**		**d/d**	
Service temperature range			**Ta**	**Tb**	**Ta**	**Tb**
Anchor type and size	h_{ef} [mm]	Console load capacity [kN]	$N_{Rk,p} = N_{Rk,b}$ [kN]			
All anchor	≥ 80	3	1,5	1,5	1,5	1,5

Table C69: Displacements

h_{ef}	N	δ_{N0}	$\delta_{N\infty}$
[mm]	[kN]	[mm]	[mm]
≥ 80	0,4	0,15	0,30

Hilti HIT-HY 270 with HAS-U

Performances hollow clay brick for ceiling
Characteristic values of resistance under tension load
Displacements

Annex C30