

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

ETA-01/0013  
of 17 September 2020

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Wegde Anchor B

Product family  
to which the construction product belongs

Mechanical fastener for use in concrete

Manufacturer

MKT  
Metall-Kunststoff-Technik GmbH & Co. KG  
Auf dem Immel 2  
67685 Weilerbach

Manufacturing plant

MKT  
Metall-Kunststoff-Technik GmbH & Co. KG  
Auf dem Immel 2  
67685 Weilerbach

This European Technical Assessment  
contains

15 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

EAD 330232-01-0601 Edition 12/2019

This version replaces

ETA-01/0013 issued on 29 November 2018

The European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and shall be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full. However, partial reproduction may only be made with the written consent of the issuing Technical Assessment Body. Any partial reproduction shall be identified as such.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission in accordance with Article 25(3) of Regulation (EU) No 305/2011.

## Specific Part

### 1 Technical description of the product

The Wedge anchor B is a fastener made of zinc coated steel or stainless steel which is placed into a drilled hole and anchored by application of the installation torque.  
The product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.  
The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi static action) Method A	See Annex B4, C1 and C2
Characteristic resistance to shear load (static and quasi static action)	See Annex C3
Displacements and Durability	See Annex C4 and B1
Characteristic resistance and displacements for seismic performance categories C1 and C2	No performance assessed

#### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	No performance assessed

English translation prepared by DIBt

**4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

In accordance with the European Assessment Document EAD 330232-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD**

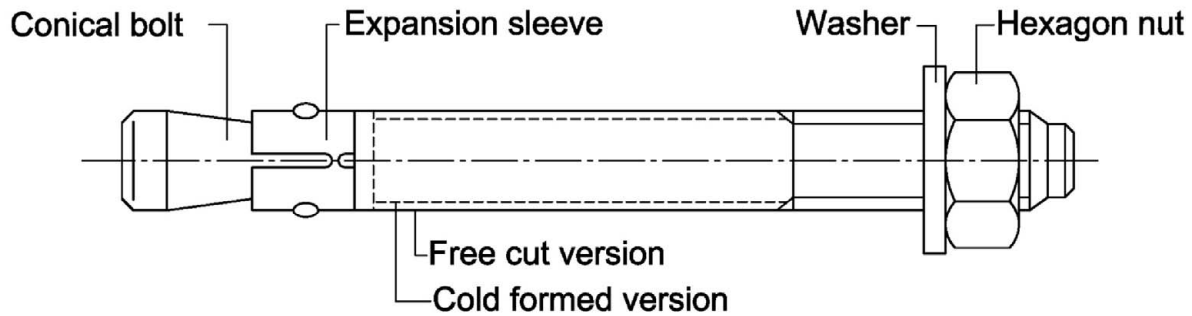
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 17 September 2020 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow  
Head of Department

*beglaubigt:*  
Lange

**Wedge Anchor B / B fvz / B sh / B A2 / B A4 / B HCR**



**Table A1: Dimensions**

Anchor size	Anchor length L			Wrench size [SW]
	Embedment depth $h_{ef,1}$	Embedment depth $h_{ef,2}$	Embedment depth $h_{ef,3}$	
M6	$t_{fix, hef,1} + 47,4$	$t_{fix, hef,2} + 57,4$	$t_{fix, hef,3} + 77,4$	10
M8	$t_{fix, hef,1} + 57,4$	$t_{fix, hef,2} + 66,4$	$t_{fix, hef,3} + 92,4$	13
M10	$t_{fix, hef,1} + 68,0$	$t_{fix, hef,2} + 74,0$	$t_{fix, hef,3} + 106,0$	17
M12	$t_{fix, hef,1} + 82,3$	$t_{fix, hef,2} + 97,3$	$t_{fix, hef,3} + 132,3$	19
M16	$t_{fix, hef,1} + 103,0$ ( $t_{fix, hef,1} + 101,8$ ) <sup>1)</sup>	$t_{fix, hef,2} + 121,0$ ( $t_{fix, hef,2} + 117,8$ ) <sup>1)</sup>	$t_{fix, hef,3} + 159,0$ ( $t_{fix, hef,3} + 157,8$ ) <sup>1)</sup>	24
M20	$t_{fix, hef,1} + 120,7$	$t_{fix, hef,2} + 142,7$	$t_{fix, hef,3} + 157,7$	30

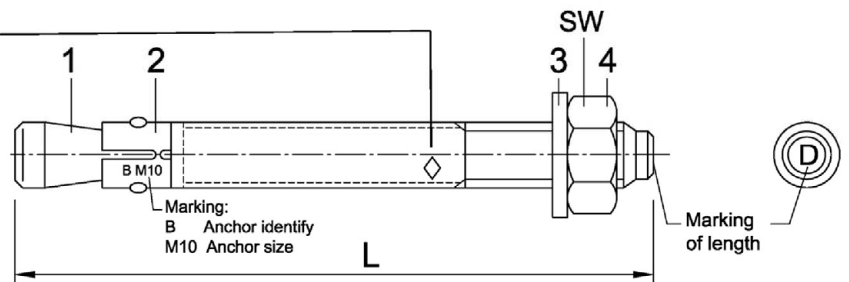
<sup>1)</sup> Anchor version B A2 / B A4 / B HCR

**Marking:** e.g.:  $\diamond$  15/21

- $\diamond$  Identifying mark of manufacturing plant
- 15 maximum thickness of fixture for  $h_{ef,2}$
- 21 maximum thickness of fixture for  $h_{ef,1}$

**additional marking:**

- A2 stainless steel
- A4 stainless steel
- HCR high corrosion resistant steel



Marking of length	A	B	C	D	E	F	G	H	I	J	K	L	M
Length of anchor min $\geq$	38,1	50,8	63,5	76,2	88,9	101,6	114,3	127,0	139,7	152,4	165,1	177,8	190,5
Length of anchor max $<$	50,8	63,5	76,2	88,9	101,6	114,3	127,0	139,7	152,4	165,1	177,8	190,5	203,2

Marking of length	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
Length of anchor min $\geq$	203,2	215,9	228,6	241,3	254,0	279,4	304,8	330,2	355,6	381,0	406,4	431,8	457,2
Length of anchor max $<$	215,9	228,6	241,3	254,0	279,4	304,8	330,2	355,6	381,0	406,4	431,8	457,2	483,0

Dimensions in mm

**Wedge Anchor B / B fvz / B sh / B A2 / B A4 / B HCR**

**Product description**  
Marking and Dimensions

**Annex A1**

**Table A2: Materials**

Part	Designation	Material
<b>B</b>	electroplated	≥ 5 µm acc. to EN ISO 4042:1999
<b>B fvz</b>	hot-dip galvanized	≥ 40 µm (in average 50 µm) acc. to EN ISO 10684:2011 or EN ISO 1461:2009
<b>B sh</b>	sherardized	≥ 45 µm acc. to EN ISO 17668:2016
1	Conical bolt	Cold formed or machined steel
2	Expansion sleeve	Stainless steel according CRC II <sup>1)</sup> , acc. to EN 10088:2014
3	Washer	Steel, zinc plated
4	Hexagon nut	Property class 8 acc. to EN ISO 898-2:2012
<b>B A2</b>		
1	Conical bolt	Stainless steel according CRC II <sup>1)</sup> , coated
2	Expansion sleeve	Stainless steel according CRC II <sup>1)</sup> , acc. to EN 10088:2014
3	Washer	Stainless steel according CRC II <sup>1)</sup>
4	Hexagon nut	Stainless steel according CRC II <sup>1)</sup> , property class 70, coated, EN ISO 3506-2:2009
<b>B A4</b>		
1	Conical bolt	Stainless steel according CRC III <sup>1)</sup> , coated
2	Expansion sleeve	Stainless steel according CRC II <sup>1)</sup> or CRC III <sup>1)</sup> , acc. to EN 10088:2014
3	Washer	Stainless steel according CRC III <sup>1)</sup>
4	Hexagon nut	Stainless steel according CRC III <sup>1)</sup> , property class 70, coated, EN ISO 3506-2:2009
<b>B HCR</b>		
1	Conical bolt	Stainless steel according CRC V <sup>1)</sup> , coated
2	Expansion sleeve	Stainless steel according CRC III <sup>1)</sup> , acc. to EN 10088:2014
3	Washer	Stainless steel according CRC V <sup>1)</sup>
4	Hexagon nut	Stainless steel according CRC V <sup>1)</sup> , property class 70, coated, EN ISO 3506-2:2009, EN 10088:2014

<sup>1)</sup> Corrosion resistance class according to EN 1993-1-4:2015, Annex A, Table A.3

**Wedge Anchor B / B fvz / B sh / B A2 / B A4 / B HCR**

**Product description**  
Materials

**Annex A2**

### Specifications of intended use

B / B fvz / B sh / B A2 / B A4 / B HCR		M6	M8	M10	M12	M16	M20
B	electroplated	✓	✓	✓	✓	✓	✓
B fvz	hot-dip galvanized	-	✓	✓	✓	✓	✓
B sh	sherardized	✓	✓	✓	✓	✓	✓
B A2	stainless steel	✓	✓	✓	✓	✓	✓
B A4	stainless steel	✓	✓	✓	✓	✓	✓
B HCR	high corrosion resistant steel	✓	✓	✓	✓	✓	✓
All versions	static or quasi-static action	✓					
	uncracked concrete	✓					

#### Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206:2013 + A1:2016
- Strength classes C20/25 to C50/60 according to EN 206:2013 + A1:2016

#### Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (all materials)
- For all other conditions:

Anchor version	Use according to EN 1993-1-4:2015 corresponding to the corrosion resistance class CRC according to Annex A, Table A.2
B A2	CRC II
B A4	CRC III
B HCR	CRC V

#### Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Anchorages are designed according to EN 1992-4:2018 or TR 055

#### Installation:

- Hole drilling by hammer drill bit or vacuum drill bit
- Use of the fastener only as supplied by the manufacturer without exchanging the components of the fastener

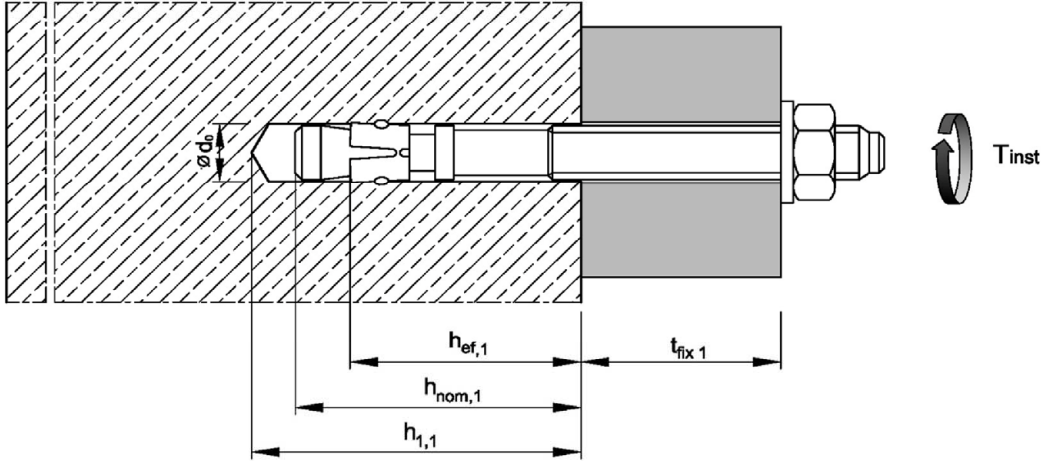
### Wedge Anchor B / B fvz / B sh / B A2 / B A4 / B HCR

Intended use  
Specifications

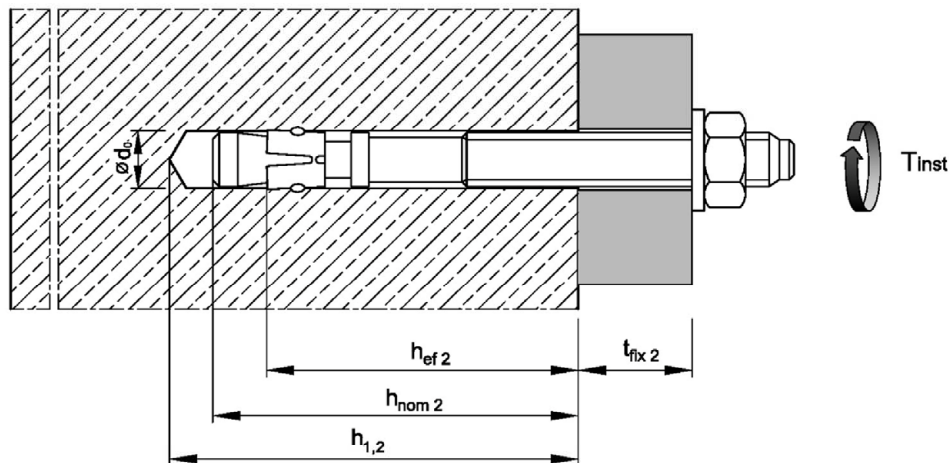
Annex B1

## Installation parameters

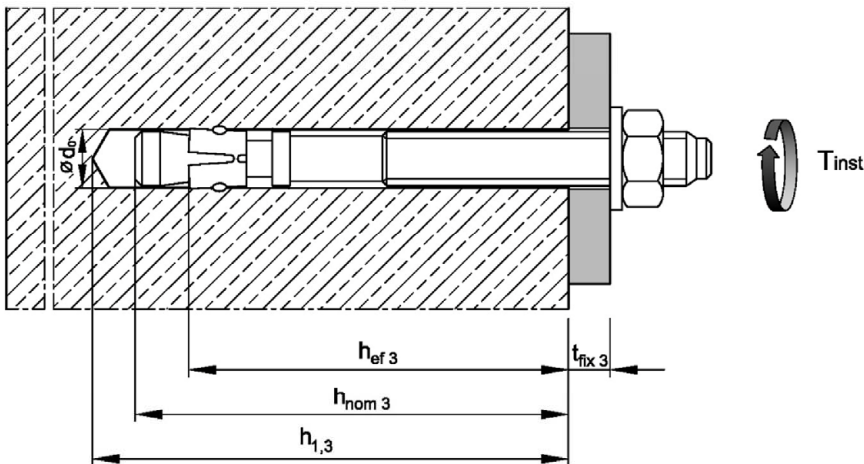
### Effective embedment depths $h_{ef,1}$



### Effective embedment depths $h_{ef,2}$



### Effective embedment depths $h_{ef,3}$



Wedge Anchor B / B fvz / B sh / B A2 / B A4 / B HCR

Intended use  
Installation parameters

Annex B2



**Table B1: Installation parameters**

Anchor size			M6	M8	M10	M12	M16	M20	
Nominal drill hole diameter	$d_0 =$	[mm]	6	8	10	12	16	20	
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	6,40	8,45	10,45	12,5	16,5	20,55	
Installation torque	B	$T_{inst} =$	[Nm]	8	15	30	50	100	200
	B fvz	$T_{inst} =$	[Nm]	-	15	30	40	90	120
	B sh	$T_{inst} =$	[Nm]	5	15	30	40	90	120
	B A2 / B A4 / B HCR	$T_{inst} =$	[Nm]	6	15	25	50	100	160
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	7	9	12	14	18	22	
<b>Embedment depth <math>h_{ef,1}</math></b>									
Effective embedment depth	$h_{ef,1} \geq$	[mm]	30	35	42	50	64	78	
Depth of drill hole	$h_{1,1} \geq$	[mm]	45	55	65	75	95	110	
Embedment depth	$h_{nom,1} \geq$	[mm]	39	47	56	67	84	99	
<b>Embedment depth <math>h_{ef,2}</math></b>									
Effective embedment depth	$h_{ef,2} \geq$	[mm]	40	44	48	65	82 (80) <sup>1)</sup>	100	
Depth of drill hole	$h_{1,2} \geq$	[mm]	55	65	70	90	110	130	
Embedment depth	$h_{nom,2} \geq$	[mm]	49	56	62	82	102	121	
<b>Embedment depth <math>h_{ef,3}</math></b>									
Effective embedment depth	$h_{ef,3} \geq$	[mm]	60	70	80	100	120	115	
Depth of drill hole	$h_{1,3} \geq$	[mm]	75	91	102	125	148	145	
Embedment depth	$h_{nom,3} \geq$	[mm]	69	82	94	117	140	136	

<sup>1)</sup> Anchor version B A2 / B A4 / B HCR

**Wedge Anchor B / B fvz / B sh / B A2 / B A4 / B HCR**

Intended use  
Installation data

**Annex B3**

**Table B2: Minimum spacings and edge distances for B / B fvz<sup>1)</sup> / B sh**

Anchor size			M6	M8	M10	M12	M16	M20
<b>Embedment depth <math>h_{ef,1}</math></b>								
Minimum member thickness	$h_{min}$	[mm]	80	80	100	100	130	160
Minimum spacing	$s_{min}$	[mm]	35	40	55	100	100	140
Minimum edge distance	$c_{min}$	[mm]	40	45	65	100	100	140
<b>Embedment depth <math>h_{ef,2}</math></b>								
Minimum member thickness	$h_{min}$	[mm]	100	100	100	130	170	200
Minimum spacing	$s_{min}$	[mm]	35	40	55	75	90	105
Minimum edge distance	$c_{min}$	[mm]	40	45	65	90	105	125
<b>Embedment depth <math>h_{ef,3}</math></b>								
Minimum member thickness	$h_{min}$	[mm]	120	126	132	165	208	215
Minimum spacing	$s_{min}$	[mm]	35	40	55	75	90	105
Minimum edge distance	$c_{min}$	[mm]	40	45	65	90	105	125

<sup>1)</sup> Anchor version B fvz: M8-M20

**Table B3: Minimum spacings and edge distances for B A2 / B A4 / B HCR**

Anchor size			M6	M8	M10	M12	M16	M20
<b>Embedment depth <math>h_{ef,1}</math></b>								
Minimum member thickness	$h_{min}$	[mm]	80	80	100	100	130	160
Minimum spacing	$s_{min}$	[mm]	35	60	55	100	110	140
Minimum edge distance	$c_{min}$	[mm]	40	60	65	100	110	140
<b>Embedment depth <math>h_{ef,2}</math></b>								
Minimum member thickness	$h_{min}$	[mm]	100	100	100	130	160	200
Minimum spacing	$s_{min}$	[mm]	35	35	45	60	80	100
	for $c \geq$	[mm]	40	65	70	100	120	150
Minimum edge distance	$c_{min}$	[mm]	35	45	55	70	80	100
	for $s \geq$	[mm]	60	110	80	100	140	180
<b>Embedment depth <math>h_{ef,3}</math></b>								
Minimum member thickness	$h_{min}$	[mm]	120	126	132	165	200	215
Minimum spacing	$s_{min}$	[mm]	35	35	45	60	80	100
	for $c \geq$	[mm]	40	65	70	100	120	150
Minimum edge distance	$c_{min}$	[mm]	35	45	55	70	80	100
	for $s \geq$	[mm]	60	110	80	100	140	180

Intermediate values by linear interpolation

**Wedge Anchor B / B fvz / B sh / B A2 / B A4 / B HCR**

Intended use  
Minimum spacings and edge distances

**Annex B4**

### Installation instructions

1		<p>Drill hole perpendicular to concrete surface, positioning of the drill holes without damaging the reinforcement. If using a vacuum drill bit, proceed with step 3.</p>
2		<p>Blow out dust. Alternatively, vacuum clean down to the bottom of the hole.</p>
3		<p>Drive in anchor, such that the selected embedment depth is met.</p>
4		<p>Apply installation torque <math>T_{inst}</math> as specified in Table B1.</p>

**Wedge Anchor B / B fvz / B sh / B A2 / B A4 / B HCR**

**Intended use**  
Installation instructions

**Annex B5**

**Table C1: Characteristic values for tension loads for B / B fvz<sup>1)</sup> / B sh**

Anchor size			M6	M8	M10	M12	M16	M20	
Installation factor	$\gamma_{inst}$	[-]	1,0						
<b>Steel failure</b>									
Characteristic resistance	$N_{Rk,s}$	[kN]	8,7	15,3	26	35	65	107	
Partial factor	$\gamma_{Ms}$	[-]	1,5				1,6		
<b>Pull-out</b>									
Characteristic resistance in uncracked concrete C20/25	for $h_{ef,1}$	$N_{Rk,p}$	[kN]	6,5 <sup>2)</sup>	10,2 <sup>2)</sup>	13,4	17,4	25,2	33,9
	for $h_{ef,2}$	$N_{Rk,p}$	[kN]	10	13	16,4	25,8	36,5	49,2
	for $h_{ef,3}$	$N_{Rk,p}$	[kN]	10	13	16,4	26	40	55
Increasing factor for $N_{Rk,p}$	$\psi_C$	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$			$\left(\frac{f_{ck}}{20}\right)^{0,29}$	$\left(\frac{f_{ck}}{20}\right)^{0,33}$	$\left(\frac{f_{ck}}{20}\right)^{0,5}$	
<b>Splitting</b>									
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	min [ $N_{Rk,p}$ ; $N^0_{Rk,c}$ <sup>3)</sup> ]						
<b>Embedment depth <math>h_{ef,1}</math></b>									
Spacing	$s_{cr,sp}$	[mm]	180	210	230	240	320	400	
Edge distance	$c_{cr,sp}$	[mm]	90	105	115	120	160	200	
<b>Embedment depth <math>h_{ef,2}</math></b>									
Spacing	$s_{cr,sp}$	[mm]	160	220	240	330	410	500	
Edge distance	$c_{cr,sp}$	[mm]	80	110	120	165	205	250	
<b>Embedment depth <math>h_{ef,3}</math></b>									
Spacing	$s_{cr,sp}$	[mm]	360	240	480	600	720	690	
Edge distance	$c_{cr,sp}$	[mm]	180	210	240	300	360	345	
<b>Concrete cone failure</b>									
Effective embedment depth	for $h_{ef,1} \geq$	[mm]	30 <sup>2)</sup>	35 <sup>2)</sup>	42	50	64	78	
	for $h_{ef,2} \geq$	[mm]	40	44	48	65	82	100	
	for $h_{ef,3} \geq$	[mm]	60	70	80	100	120	115	
Spacing	$s_{cr,N}$	[mm]	3 $h_{ef(1,2,3)}$						
Edge distance	$c_{cr,N}$	[mm]	1,5 $h_{ef(1,2,3)}$						
Factor	uncracked concrete	$k_{ucr,N}$	[-]	11,0					
	cracked concrete	$k_{cr,N}$	[-]	No performance assessed					

<sup>1)</sup> Anchor version B fvz: M8-M20

<sup>2)</sup> Restricted to the use of structural components with  $h_{ef} < 40$ mm which are statically indeterminate and subject to internal exposure conditions only

<sup>3)</sup>  $N^0_{Rk,c}$  according to EN 1992-4:2018

**Wedge Anchor B / B fvz / B sh / B A2 / B A4 / B HCR**

**Performance**  
Characteristic values for tension loads for B / B fvz / B sh

**Annex C1**

**Table C2: Characteristic values for tension loads for B A2 / B A4 / B HCR**

Anchor size			M6	M8	M10	M12	M16	M20	
Installation factor	$\gamma_{inst}$	[-]	1,0						
<b>Steel failure</b>									
Characteristic resistance	$N_{Rk,s}$	[kN]	10	18	30	44	88	134	
Partial factor	$\gamma_{Ms}$	[-]	1,50						1,68
<b>Pull-out</b>									
Characteristic resistance in uncracked concrete C20/25	for $h_{ef,1}$	$N_{Rk,p}$	[kN]	6,5 <sup>1)</sup>	9 <sup>1)</sup>	12	17,4	25,2	33,9
	for $h_{ef,2}$	$N_{Rk,p}$	[kN]	8	15	16,4	25	35,2	49,2
	for $h_{ef,3}$	$N_{Rk,p}$	[kN]	8	15	16,4	25	42	60
Increasing factor for $N_{Rk,p}$	$\psi_C$	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$						
<b>Splitting</b>									
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	min [ $N_{Rk,p}$ ; $N^0_{Rk,c}$ <sup>2)</sup> ]						
<b>Embedment depth <math>h_{ef,1}</math></b>									
Spacing	$s_{cr,sp}$	[mm]	180	180	180	180	180	180	
Edge distance	$c_{cr,sp}$	[mm]	90	90	90	90	90	90	
<b>Embedment depth <math>h_{ef,2}</math></b>									
The higher one of the decisive resistances of Case 1 and Case 2 is applicable									
<b>Case 1</b>									
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	6	9	12	20	30	40	
Spacing	$s_{cr,sp}$	[mm]	3 $h_{ef}$						
Edge distance	$c_{cr,sp}$	[mm]	1,5 $h_{ef}$						
Increasing factor for $N^0_{Rk,sp}$	$\psi_C$	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$						
<b>Case 2</b>									
Spacing	$s_{cr,sp}$	[mm]	160	220	240	340	410	560	
Edge distance	$c_{cr,sp}$	[mm]	80	110	120	170	205	280	
<b>Embedment depth <math>h_{ef,3}</math></b>									
Spacing	$s_{cr,sp}$	[mm]	360	240	480	600	720	690	
Edge distance	$c_{cr,sp}$	[mm]	180	210	240	300	360	345	
<b>Concrete cone failure</b>									
Effective Embedment depth	for $h_{ef,1} \geq$	[mm]	30 <sup>1)</sup>	35 <sup>1)</sup>	42	50	64	78	
	for $h_{ef,2} \geq$	[mm]	40	44	48	65	80	100	
	for $h_{ef,3} \geq$	[mm]	60	70	80	100	120	115	
Spacing	$s_{cr,N}$	[mm]	3 $h_{ef}$						
Edge distance	$c_{cr,N}$	[mm]	1,5 $h_{ef}$						
Factor	uncracked concrete	$k_{ucr,N}$	[-]	11,0					
	cracked concrete	$k_{cr,N}$	[-]	No performance assessed					

<sup>1)</sup> Restricted to the use of structural components with  $h_{ef} < 40$ mm which are statically indeterminate and subject to internal exposure conditions only

<sup>2)</sup>  $N^0_{Rk,c}$  according to EN 1992-4:2018

**Wedge Anchor B / B fvz / B sh / B A2 / B A4 / B HCR**

**Performance**  
Characteristic values for tension loads for B A2 / B A4 / B HCR

**Annex C2**

**Table C3: Characteristic values for shear loads**

Anchor size				M6	M8	M10	M12	M16	M20
Installation factor		$\gamma_{inst}$	[-]	1,0					
<b>Steel failure without lever arm</b>									
Characteristic resistance	B / B fvz <sup>1)</sup> / B sh	$V_{Rk,s}^0$	[kN]	5	11	17	25	44	69
	B A2 / B A4 / B HCR	$V_{Rk,s}^0$	[kN]	7	12	19	27	50	86
Ductility factor		$k_7$	[-]	1,0					
<b>Steel failure with lever arm</b>									
Characteristic bending resistance	B / B fvz <sup>1)</sup> / B sh	$M_{Rk,s}^0$	[Nm]	9	23	45	78	186	363
	B A2 / B A4 / B HCR	$M_{Rk,s}^0$	[Nm]	10	24	49	85	199	454
Partial factor for $V_{Rk,s}^0$ and $M_{Rk,s}^0$	B / B fvz <sup>1)</sup> / B sh	$\gamma_{Ms}$	[-]	1,25				1,33	
	B A2 / B A4 / B HCR	$\gamma_{Ms}$	[-]	1,25				1,4	
<b>Concrete pry-out failure</b>									
Factor for $h_{ef}$	B / B fvz <sup>1)</sup> / B sh	$k_8$	[-]	1,0	2,3	2,5	2,9	2,8	3,1
	B A2 / B A4 / B HCR	$k_8$	[-]	1,0	2,3	2,8	2,8	3,0	3,3
<b>Concrete edge failure</b>									
Effective length of anchor in shear loading	for $h_{ef,1}$	$l_f$	[mm]	30 <sup>2)</sup>	35 <sup>2)</sup>	42	50	64	78
	for $h_{ef,2}$	$l_f$	[mm]	40	44	48	65	82 (80) <sup>3)</sup>	100
	for $h_{ef,3}$	$l_f$	[mm]	60	70	80	100	120	115
Outside diameter of anchor		$d_{nom}$	[mm]	6	8	10	12	16	20

<sup>1)</sup> Anchor version B fvz: M8-M20

<sup>2)</sup> Restricted to the use of structural components which are statically indeterminate and subject to internal exposure conditions only

<sup>3)</sup> Anchor version B A2 / B A4 / B HCR

**Wedge Anchor B / B fvz / B sh / B A2 / B A4 / B HCR**

**Performance**  
Characteristic values for **shear loads**

**Annex C3**

**Table C5: Displacements under tension loads**

Anchor size			M6	M8	M10	M12	M16	M20
<b>Embedment depth <math>h_{ef,1}</math></b>								
<b>B / B fvz<sup>1)</sup> / B sh</b>								
Tension load	N	[kN]	2,9	5,0	6,5	8,5	12,3	16,6
Displacement	$\delta_{N0}$	[mm]	0,3	0,4				
	$\delta_{N\infty}$	[mm]	0,6	1,8				
<b>B A2 / B A4 / B HCR</b>								
Tension load	N	[kN]	2,9	4,3	5,7	8,5	12,3	16,6
Displacement	$\delta_{N0}$	[mm]	0,4	0,7	0,4	0,4	0,6	1,5
	$\delta_{N\infty}$	[mm]	1,3					2,9
<b>Embedment depth <math>h_{ef,2}</math> and <math>h_{ef,3}</math></b>								
<b>B / B fvz<sup>1)</sup> / B sh</b>								
Tension load	N	[kN]	4,3	5,8	7,6	11,9	16,7	23,8
Displacement	$\delta_{N0}$	[mm]	0,4	0,5				
	$\delta_{N\infty}$	[mm]	0,7	2,3				
<b>B A2 / B A4 / B HCR</b>								
Tension load	N	[kN]	3,6	5,7	7,6	11,9	17,2	24,0
Displacement	$\delta_{N0}$	[mm]	0,7	0,9	0,5	0,6	0,9	2,1
	$\delta_{N\infty}$	[mm]	1,8					4,2

<sup>1)</sup> Anchor version B fvz: M8-M20

**Table C6: Displacements under shear loads**

Anchor size			M6	M8	M10	M12	M16	M20
<b>B / B fvz<sup>1)</sup> / B sh</b>								
Shear load	V	[kN]	2,9	6,3	9,7	14,3	23,6	37,0
Displacement	$\delta_{V0}$	[mm]	1,2	1,5	1,6	2,6	3,1	4,4
	$\delta_{V\infty}$	[mm]	2,4	2,2	2,4	3,9	4,6	6,6
<b>B A2 / B A4 / B HCR</b>								
Shear load	V	[kN]	4,0	6,9	10,9	15,4	28,6	43,7
Displacement	$\delta_{V0}$	[mm]	1,1	2,0	1,2	2,0	2,2	2,1
	$\delta_{V\infty}$	[mm]	1,7	3,0	1,8	3,0	3,3	3,2

<sup>1)</sup> Anchor version B fvz: M8-M20

**Wedge Anchor B / B fvz / B sh / B A2 / B A4 / B HCR**

Performance  
Displacements

**Annex C4**