

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-13/0521
of 1 September 2020

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Trade name of the construction product

Product family
to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment
contains

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

Filigran punching reinforcement FDB II

Filigran lattice girders as punching reinforcement

Filigran Trägersysteme GmbH & Co. KG
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DEUTSCHLAND

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D-06896 Coswig OT Klieken, Haide Feld 2

PL-42285 Herby, ul. Lubliniecka 15

11 pages including 2 annexes which form an integral part
of this assessment

EAD 160055-00-0301, Edition 09/2018

ETA-13/0521 issued on 14 June 2018

European Technical Assessment

ETA-13/0521

English translation prepared by DIBt

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Specific Part

1 Technical description of the product

The lattice-girders FDB are made of ribbed reinforcement steel with mechanical properties according to EN 1992-1-1:2004 + AC:2010, Annex C. The rebars are weldable and have a characteristic yield strength of 500 MPa.

The lattice-girders consist of three rebar chords, connected by a diagonal which is bent as per requirement with a bending-diameter of ≥ 20 mm at the upper chord and at the lower chord of ≥ 36 mm. The loops of the diagonals overlap the chords with defined length. The distance between the diagonals with equal inclination to the chords is 200 mm.

The bent diagonals have a diameter of 9 mm and the chords have a diameter of 10 mm, the length of the lattice-girders is custom-made to meet the static requirements in each individual case. Their height h_L is between $130 \text{ mm} \leq h_L \leq 300 \text{ mm}$, thus allowing a use in slabs of a depth between 180 mm and 400 mm.

For the purpose of the assessment as punching shear reinforcement, only the effective bars of each lattice-girder are taken into account. The bending capacity of the lower and upper chord is not taken into account when assessing the load bearing resistance of the punching area of flat slabs.

The detailed product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the Product is used in compliance with the specifications and conditions given in Annex B and EOTA TR 058.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the Product of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Increasing factor for punching shear resistance	$k_{pu,msl} = 2,1$ $k_{pu,csl} = 2,1$ $k_{pu,asl} = 2,1$ $k_{pu,fo} = 1,5$
Increasing factor for maximum interface shear resistance	$k_{max,i} = 1,6$
Mechanical characteristic for fatigue loading	$\Delta\sigma_{Rsk,0,n} = 66,86+336,91 \cdot 0,999956911^{(lg n)} 5,912631783$ [MPa]

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	class A1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 160055-00-0301 the applicable European legal act is: [97/597/EC(EU)].

The system(s) to be applied is (are): [1+]

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

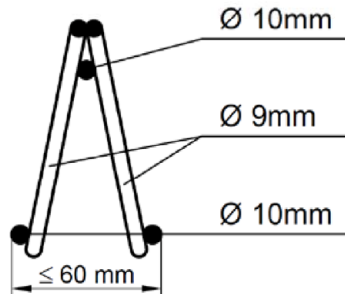
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 1 September 2020 by Deutsches Institut für Bautechnik

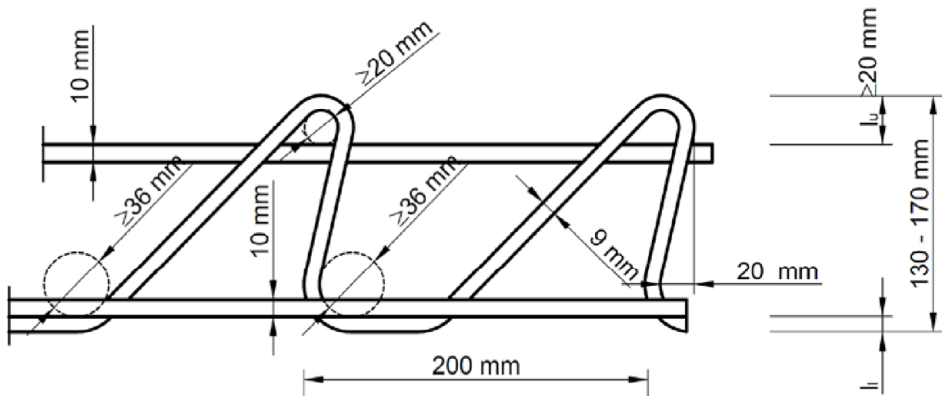
BD Dipl.-Ing. Andreas Kummerow
Head of Department

beglaubigt:
Schüler

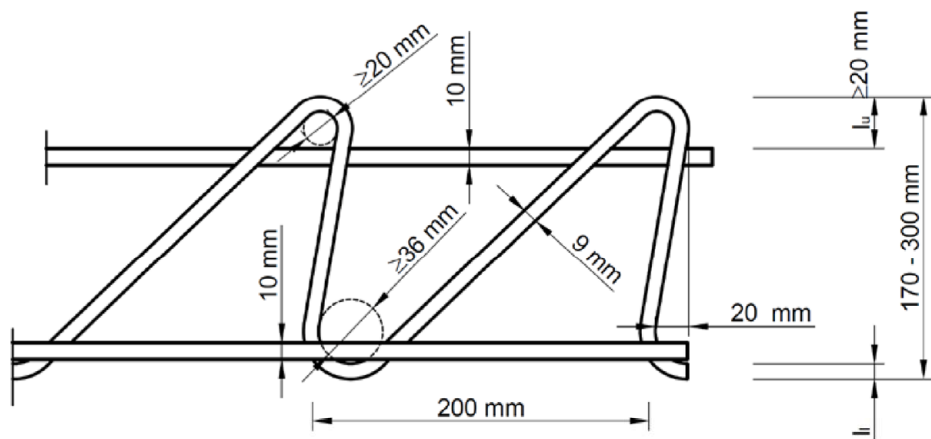
Section of punching shear reinforcement FDB



View of lower punching shear reinforcement FDB



View of higher punching shear reinforcement FDB



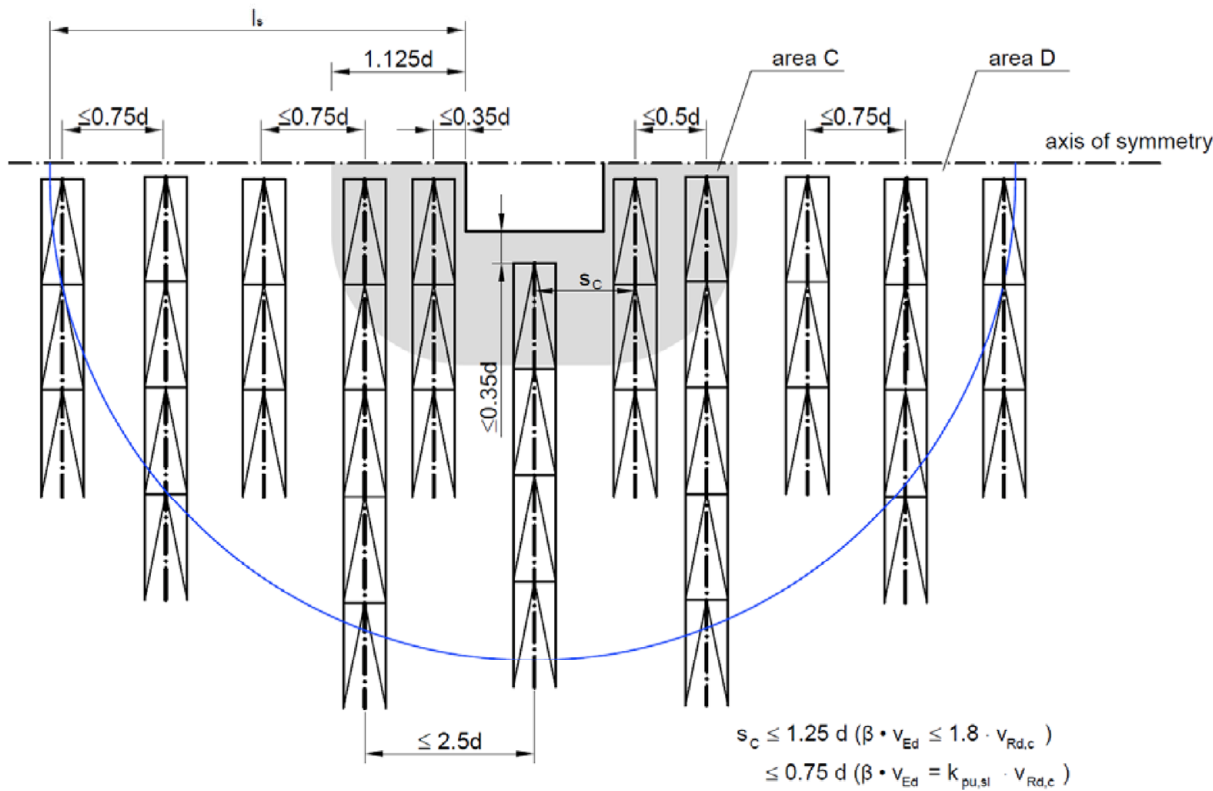
Material: reinforcement steel according EN 1992-1-1, Annex C
with a characteristic yield strength of $f_{yk} = 500\text{ N/mm}^2$

Filigran® Punching Shear Reinforcement FDB

Description of Product

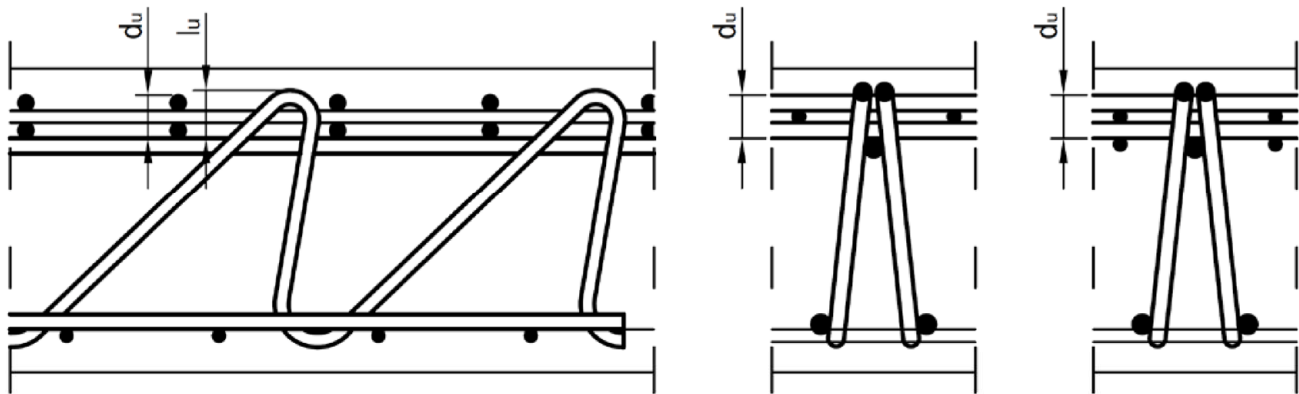
Annex A

Arrangement and maximum spacing of punching shear reinforcement for inner columns



Arrangement of bending reinforcement

$l_u \geq d_u \leq 60 \text{ mm}$

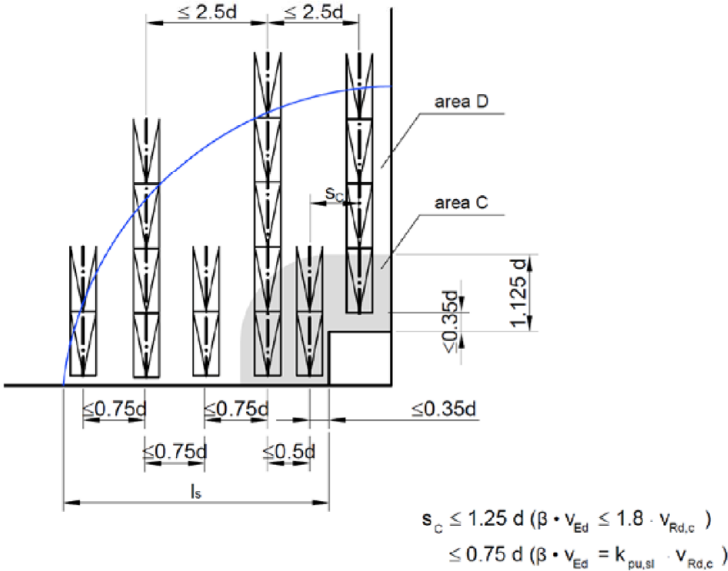


Filigran® Punching Shear Reinforcement FDB

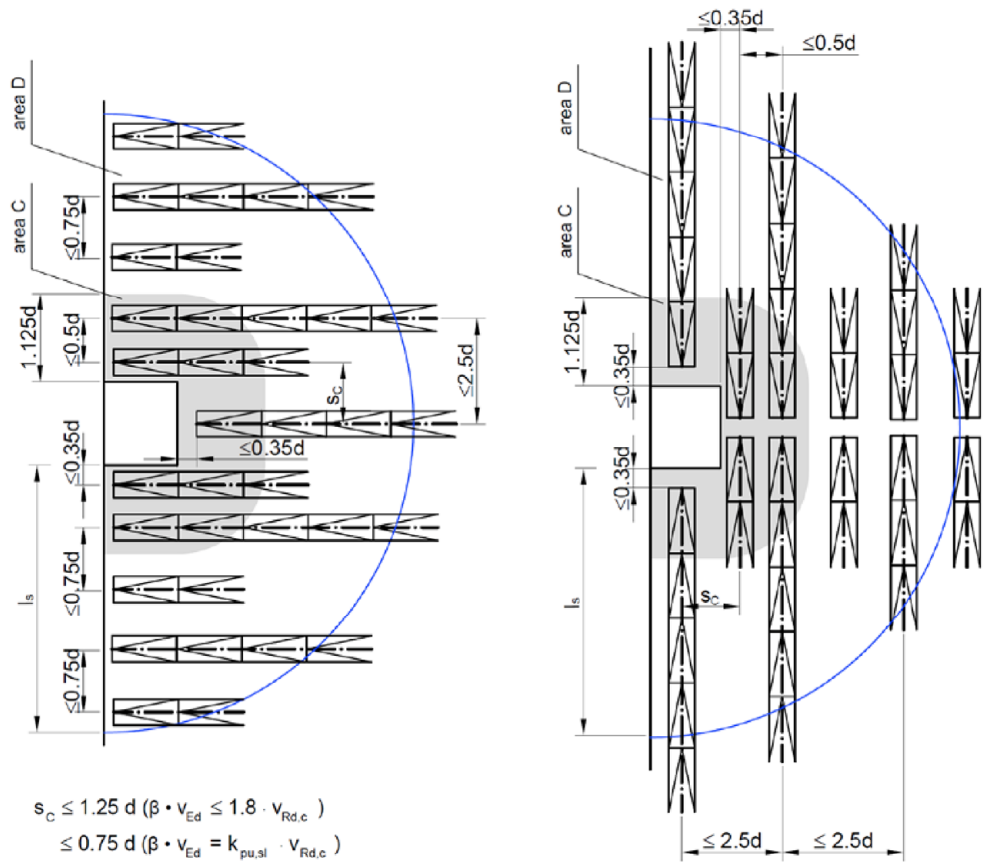
Intended Use
Arrangement of Punching Shear Reinforcement and Bending Reinforcement

Annex B1

Arrangement and maximum spacing of punching shear reinforcement for corner columns



Arrangement and maximum spacing of punching shear reinforcement for edge columns

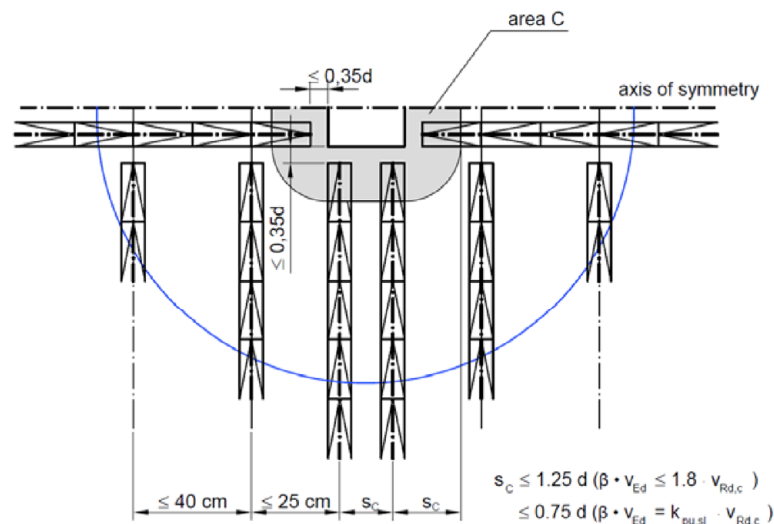


Filigran® Punching Shear Reinforcement FDB

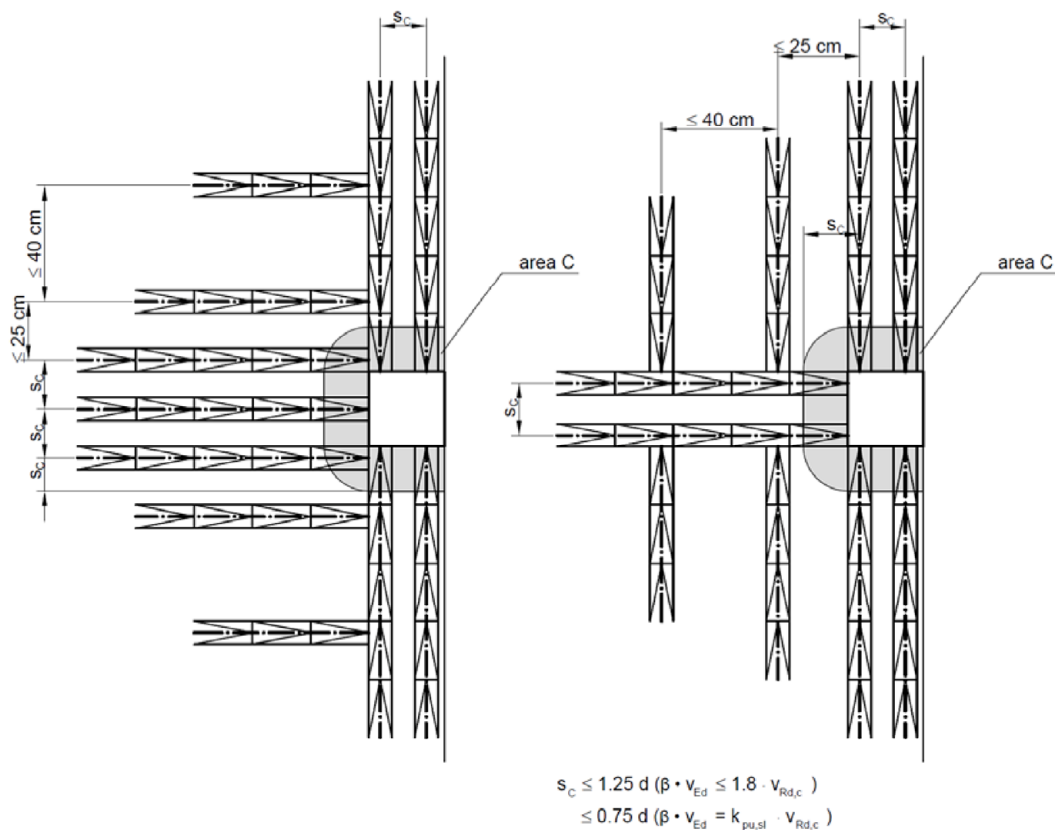
Intended Use
Arrangement of punching shear reinforcement

Annex B2

Alternativ arrangement and maximum spacing of punching shear reinforcement for inner columns



Alternativ arrangement and maximum spacing of punching shear reinforcement for edge columns

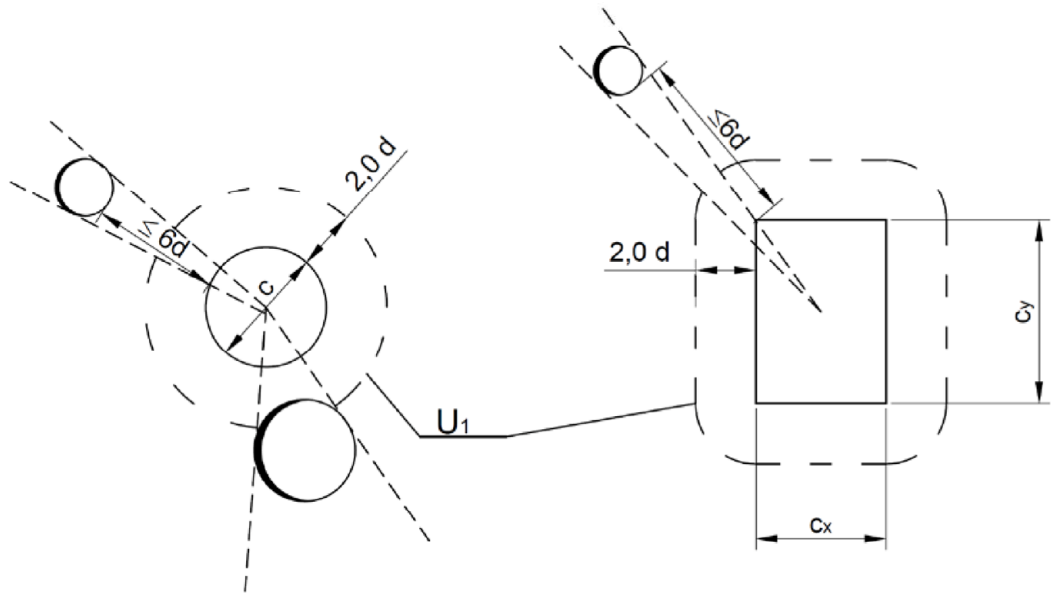


Filigran® Punching Shear Reinforcement FDB

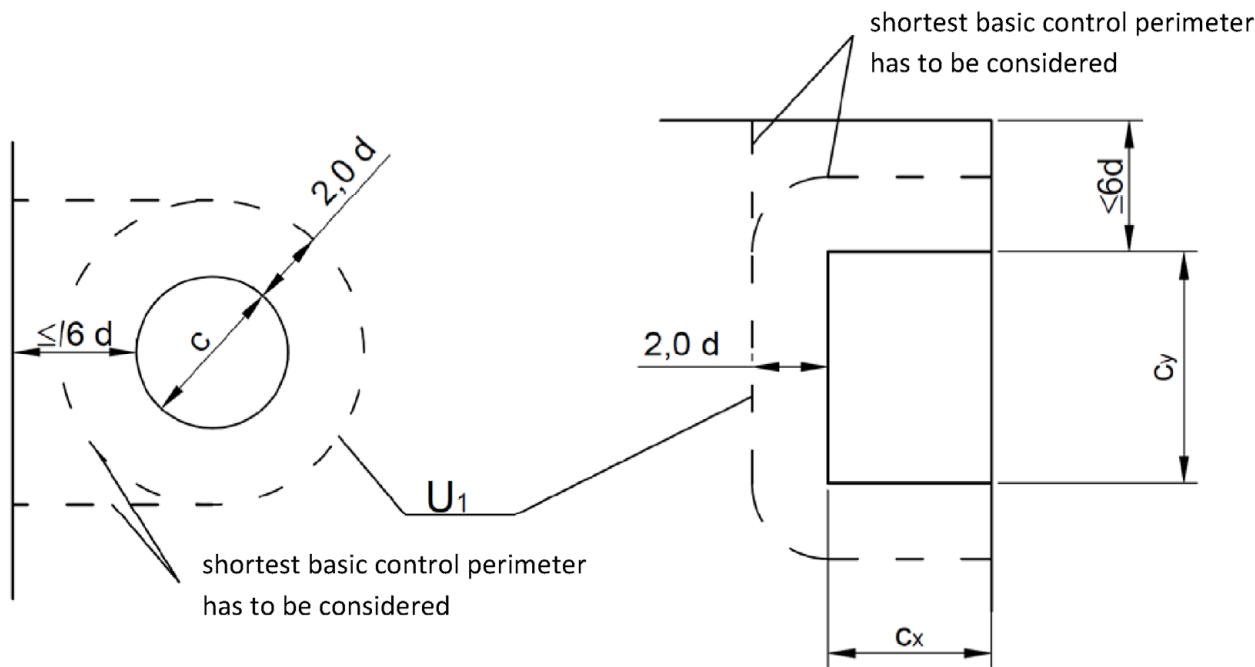
Intended Use
Alternative Arrangement of Punching Shear Reinforcement

Annex B3

Basic control perimeter near openings



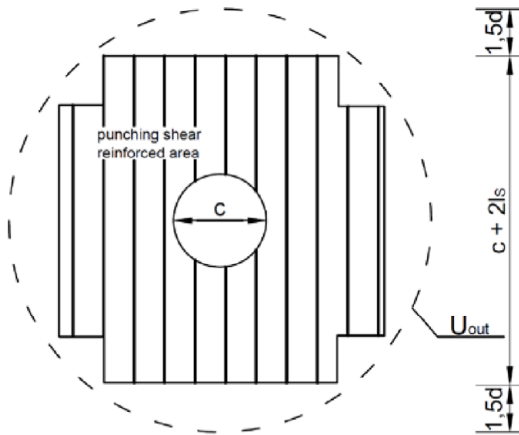
Basic control perimeter for columns close to an edge



Filigran® Punching Shear Reinforcement FDB

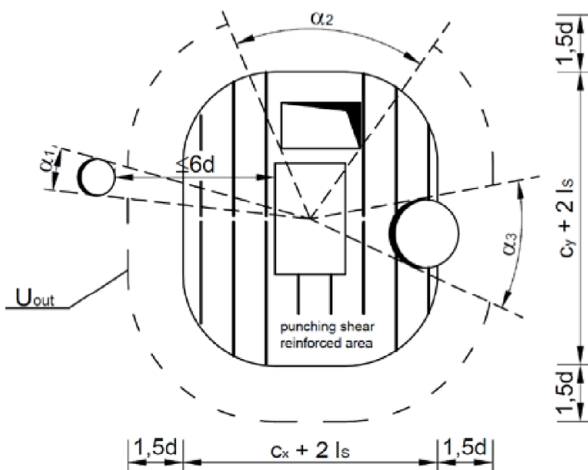
Annex B4

Intended Use
Control Perimeter near Edges and Openings

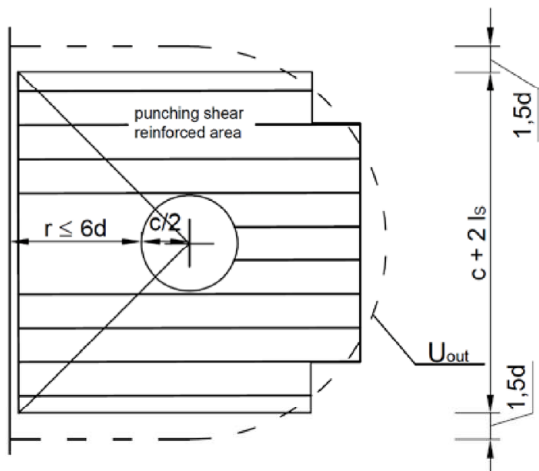


Outer control perimeter

$$U_{out} = (c + 2 \cdot l_s + 3.0 \cdot d) \cdot \pi$$



Outer control perimeter near openings



Outer control perimeter near free edge of slab

$$U_{out} = 2 \cdot r + c + (c + 2 \cdot l_s + 3.0 \cdot d) \cdot \pi / 2$$
$$\leq (c + 2 \cdot l_s + 3.0 \cdot d) \cdot \pi$$

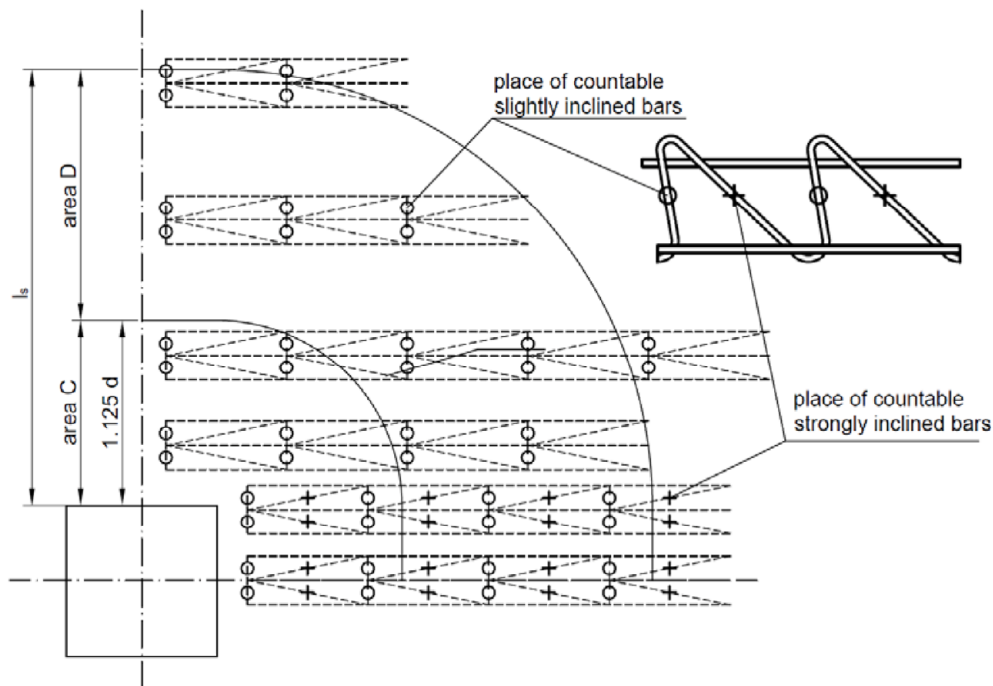
Electronic copy of the ETA by DIBt: ETA-13/0521

Filigran® Punching Shear Reinforcement FDB

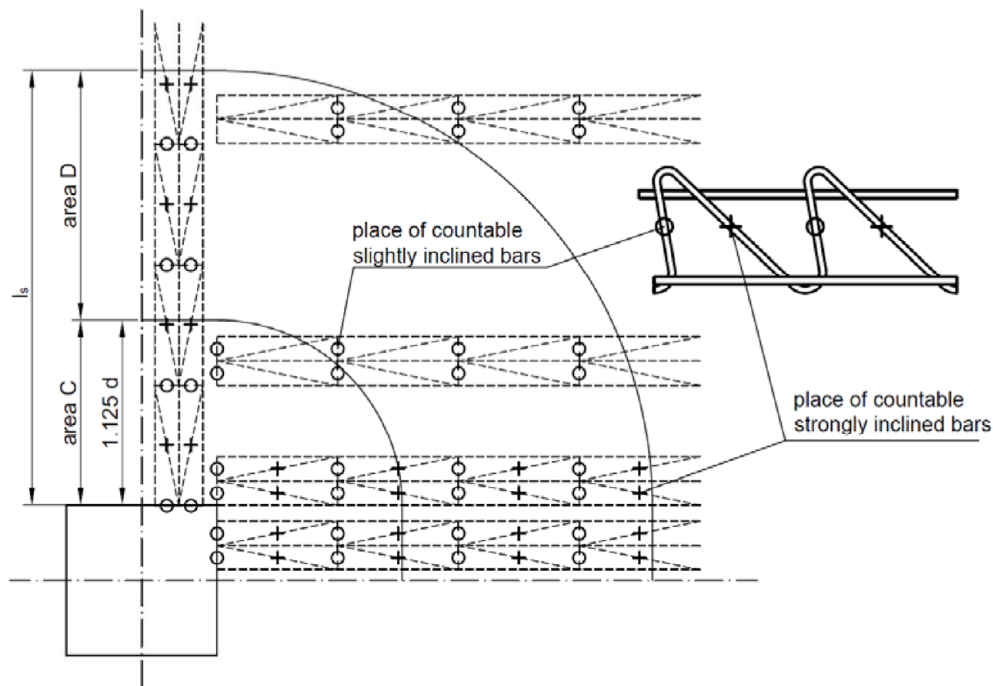
Intended Use
Outer Control Perimeter U_{out}

Annex B5

Effective bars and place



Effective bars and place alternative arrangement



Filigran® Punching Shear Reinforcement FDB

Annex B6

Intended Use
Effective Bars and Place