Deutsches Institut für Bautechnik
DIBt

Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments

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European Technical Assessment

ETA-15/0352 of 14 April 2020

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	fischer concrete screw ULTRACUT FBS II
Product family to which the construction product belongs	Mechanical fasteners for use in concrete
Manufacturer	fischerwerke GmbH & Co. KG Klaus-Fischer-Straße 1 72178 Waldachtal DEUTSCHLAND
Manufacturing plant	fischerwerke
This European Technical Assessment contains	20 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	EAD 330232-01-0601
This version replaces	ETA-15/0352 issued on 30 October 2018

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Specific Part

1 Technical description of the product

The fischer concrete screw ULTRACUT FBS II is an anchor of sizes 6, 8, 10, 12 and 14 mm made of hardened carbon steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B4, Annex C 1 and C 2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 1 and C 2
Displacements and Durability	See Annex C 7 and Annex B 1
Characteristic resistance and displacements for seismic performance categories C1 and C2	See Annex C 3, C 4 and C 7

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 5 and C 6

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330232-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

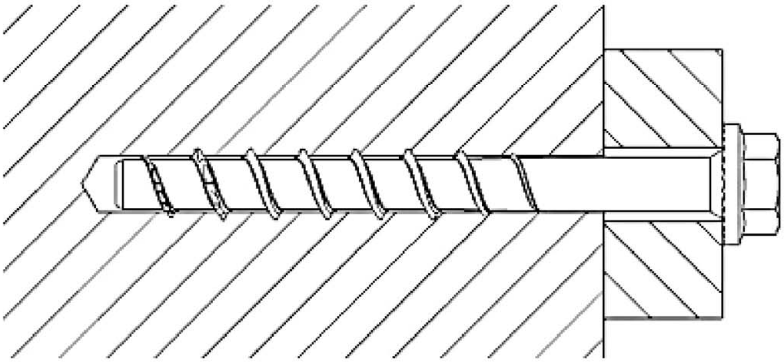
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 14 April 2020 by Deutsches Institut für Bautechnik

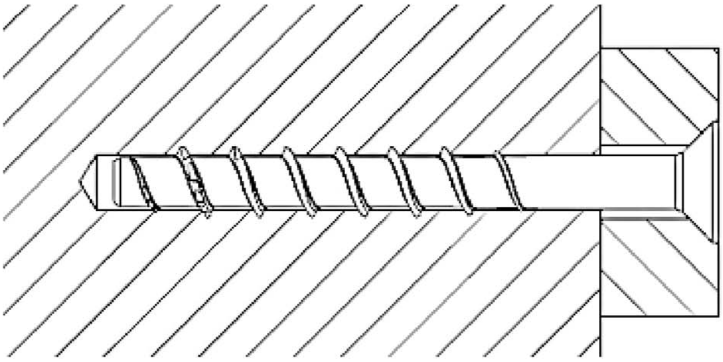
BD Dipl.-Ing. Andreas Kummerow
Head of Department

beglaubigt:
Tempel

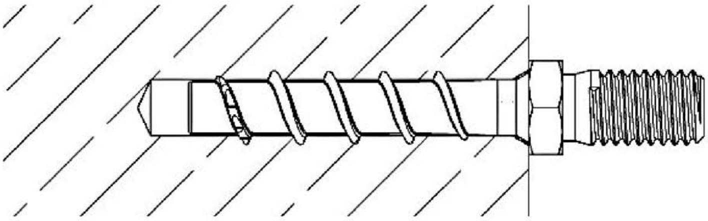
Product in the installed condition



FBS II US



FBS II SK



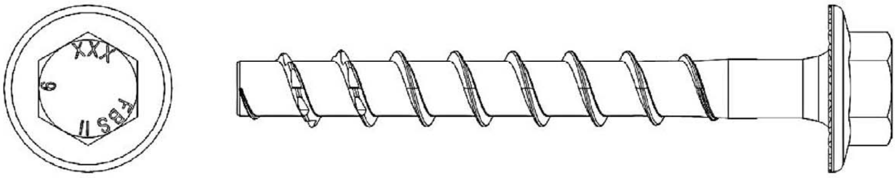
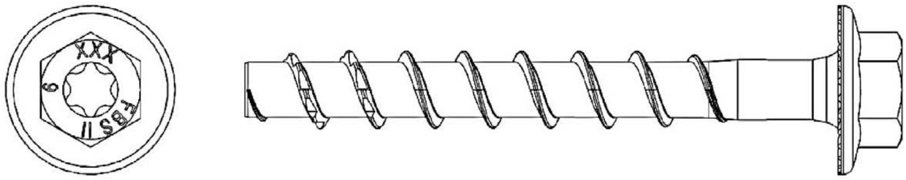
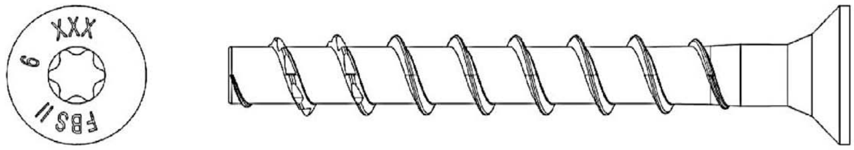
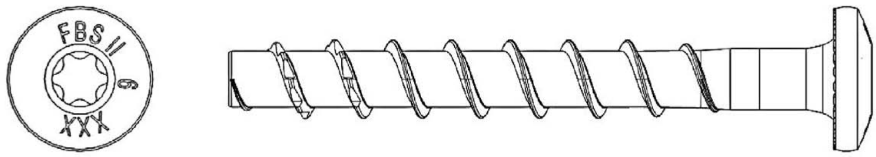
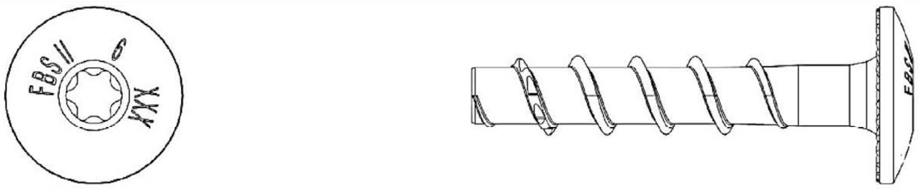
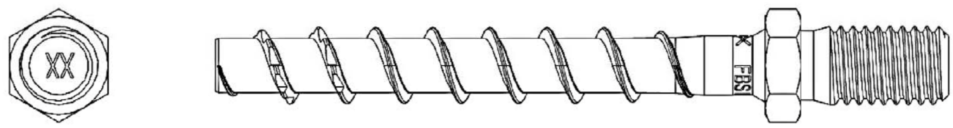
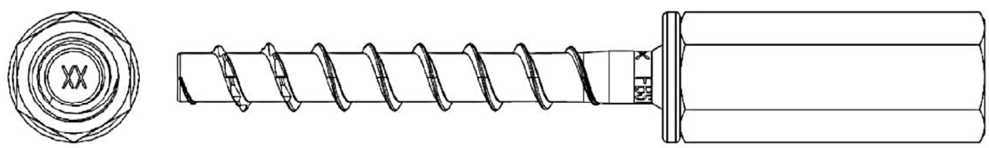
FBS II 6 M8

fischer concrete screw ULTRACUT FBS II

Product description
Product in the installed condition

Annex A 1

Table A2.1: Screw types FBS II 6

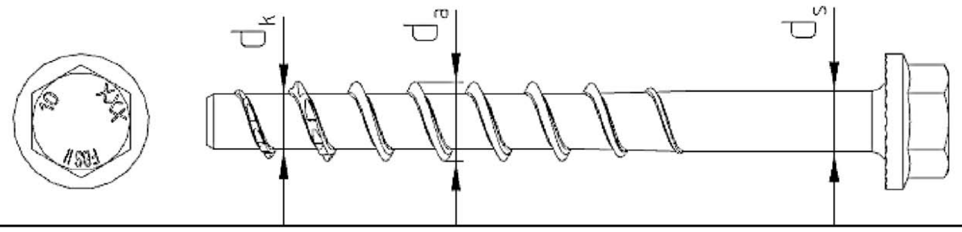
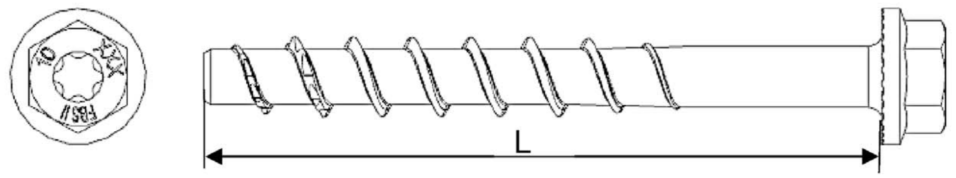
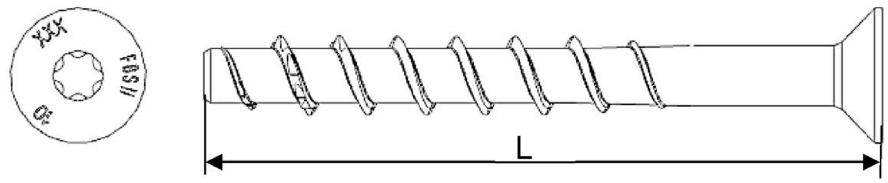
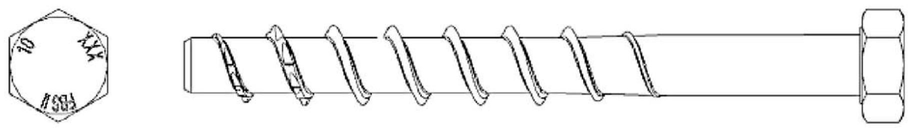
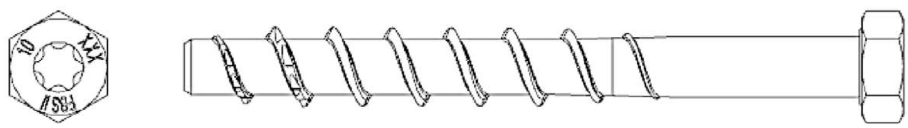
FBS II 6	
Hexagon head with formed washer (**US**)	
Hexagon head with formed washer and TX-drive (**US TX**)	
Countersunk Head (**SK**)	
Pan head (**P**)	
Large Pan head (**LP**)	
Hexagon head and connection thread M8 or M10 (**M**)	
Internal thread combined (**M6 I**; **M8/M10 I; M8/M12 I**)	

fischer concrete screw ULTRACUT FBS II

Product description
Screw types FBS II 6

Annex A 2

Table A3.1: Screw types FBS II 8 - 14

FBS II 8 - 14	
Hexagon head with formed washer (**US**)	
Hexagon head with formed washer and TX-drive (**US TX**)	
Countersunk Head (**SK**)	
Hexagon head (**S**)	
Hexagon head with TX-drive (**S TX**)	

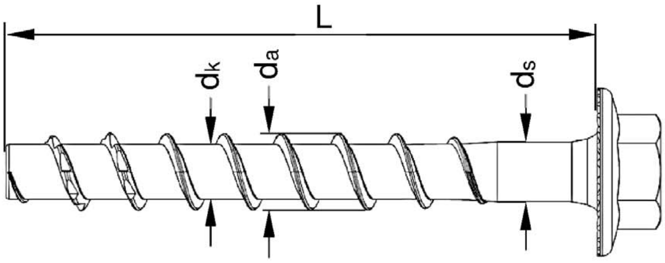
fischer concrete screw ULTRACUT FBS II

Product description
Screw types FBS II 8 to 14

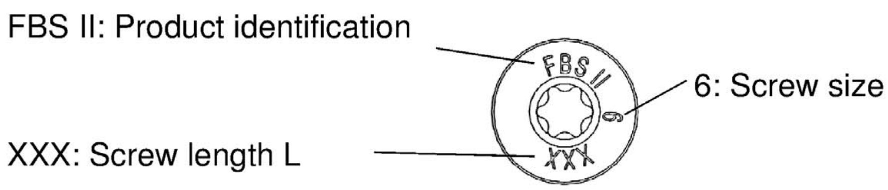
Annex A 3

Table A4.1: Geometry and material

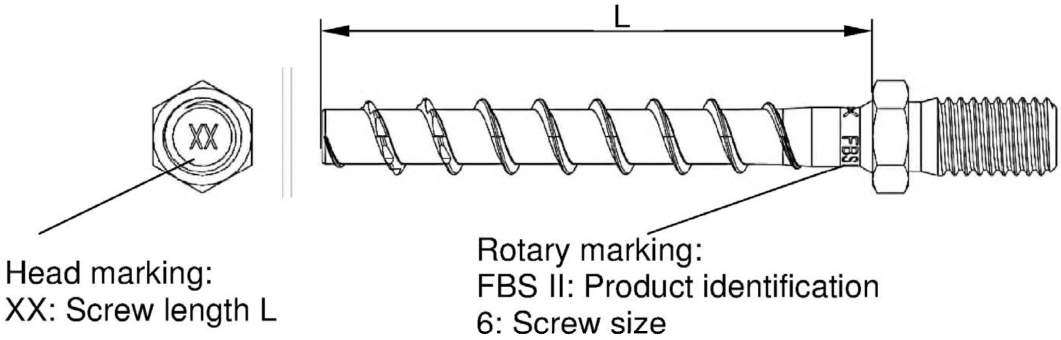
Screw types / size			All head shapes				
			6	**8**	**10**	**12**	**14**
Thread outer diameter	d_a	[mm]	7,75	10,3	12,5	14,5	16,6
Core diameter	d_k	[mm]	5,65	7,4	9,4	11,3	13,3
Shaft diameter	d_s	[mm]	6,0	8,0	9,9	11,7	13,7
Material		[-]	Hardened carbon steel; $A_{5\%} \geq 8\%$				
Coating		[-]	galvanized				



Head marking US, US TX, S, S TX, SK, P, LP



Marking at M8, M10, M6 I, M8/M10 I, M8/M12 I



fischer concrete screw ULTRACUT FBS II	**Annex A 4**
Product description Geometry and marking	

Specification of intended use

Table B1.1: Anchorages subject to

<table>
<tr><th>Size</th><th>6</th><th colspan="2">8</th><th colspan="3">10</th><th colspan="3">12</th><th colspan="3">14</th></tr>
<tr><td>Nominal embedment depth [mm]</td><td>40-55</td><td>50</td><td>65</td><td>55</td><td>65</td><td>85</td><td>60</td><td>75</td><td>100</td><td>65</td><td>85</td><td>115</td></tr>
<tr><td>Static and quasi-static loads in cracked and uncracked concrete</td><td colspan="12" rowspan="2">✓</td></tr>
<tr><td>Fire exposure</td></tr>
<tr><td>Seismic performance category C1</td><td>✓</td><td rowspan="2"></td><td rowspan="2">✓</td><td colspan="2" rowspan="2"></td><td rowspan="2">✓</td><td colspan="2" rowspan="2"></td><td rowspan="2">✓</td><td colspan="2" rowspan="2"></td><td rowspan="2">✓</td></tr>
<tr><td>Seismic performance category C2</td><td></td></tr>
</table>

Base materials:
- Compacted reinforced or unreinforced normal weight concrete without fibres (cracked and uncracked) according to EN 206:2013+A1:2016
- Strength classes C20/25 to C50/60 according to EN 206-1:2013+A1:2016

Use conditions (Environmental conditions):
- Structures subjected to dry internal conditions

Design:
- Anchorages are to be designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the screw is indicated on the design drawings (e.g. position of the screw relative to reinforcement or to supports, etc.).
- Design of fastenings according to EN 1992-4: 2018 and EOTA Technical Report TR 055

Installation:
- Hammer drilling or hollow drilling: All sizes and embedment depths
- Alternative diamond drilling: All sizes and embedment depths from diameter 8
- Screw installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on site
- In case of aborted hole: New hole must be drilled at a minimum distance of twice the depth of the aborted hole or closer, if the hole is filled with a high strength mortar and only if the hole is not in the direction of the oblique tensile or shear load.
- Adjustability according to Annex B4 for: All sizes and embedment depths
- Cleaning of drill hole is not necessary when using a hollow drill with functional suction or:
  - If drilling vertically upwards
  - If drilling vertical downwards and the drill hole depth has been increased. It is recommended to increase the drill depth with additional 3 d_0.
- After correct installation further turning of the screw head shall not be possible
- The head of the screw must be fully engaged on the fixture and show no signs of damage
- For seismic performance category C2 applications: The gap between screw shaft and fixture must be filled with mortar; mortar compressive strength ≥ 50 N/mm² (e. g. FIS V, FIS HB, FIS SB or FIS EM Plus)

fischer concrete screw ULTRACUT FBS II	**Annex B 1**
Intended use Specification	

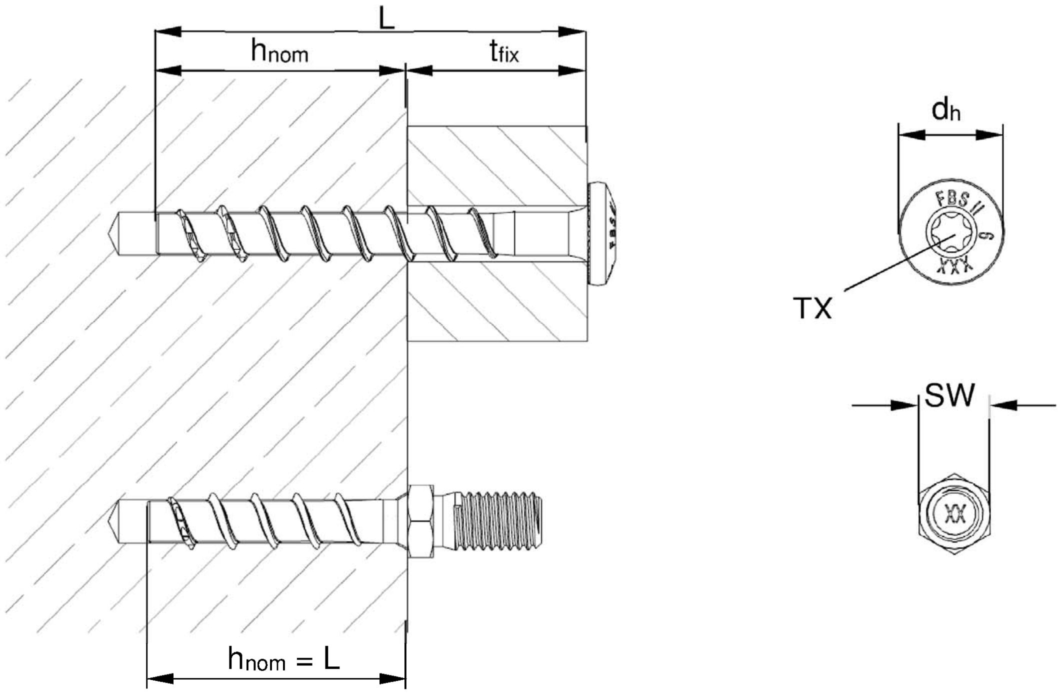
Table B2.1: Installation parameters FBS II 6 - drilling bore hole and setting tools

FBS II 6			All head shapes
Nominal embedment depth	h_{nom}	[mm]	$40 \leq h_{nom} \leq 55$
Nominal drill hole diameter	d_0	[mm]	6
Cutting diameter of drill bits	$d_{cut} \leq$	[mm]	6,4
Clearance hole diameter	$d_f \leq$	[mm]	8
Drill hole depth	$h_1 \geq$	[mm]	h_{nom} + 10[1)]
Drill hole depth (with adjustable setting)	$h_1 \geq$	[mm]	h_{nom} + 20
Torque impact screw driver	$T_{imp,max}$	[Nm]	450
Maximum installation torque with metrical screws or hexagon nuts on head shapes M and I	T_{max}	[Nm]	10

[1)] Value can be reduced to h_{nom} + 5 for installation vertically upwards

Table B2.2: Installation parameters FBS II 6 – drive and fixture

FBS II 6			US	US TX	SK	P	LP	M8	M10	M6 I	M8/M10 I	M8/M12 I
Wrench size	SW	[mm]	10		-			10	13			15
TX size	TX	[-]	-	30				-				
Head diameter	d_h	[mm]	17		13,5	14,4	17,5	-				
Thickness of fixture	$t_{fix} \leq$	[mm]	L - h_{nom}					-				
Length of screw	L_{min} =	[mm]	40									
Length of screw	L_{max} =	[mm]	325					55				



fischer concrete screw ULTRACUT FBS II	Annex B 2
Intended use Installation parameters FBS II 6	

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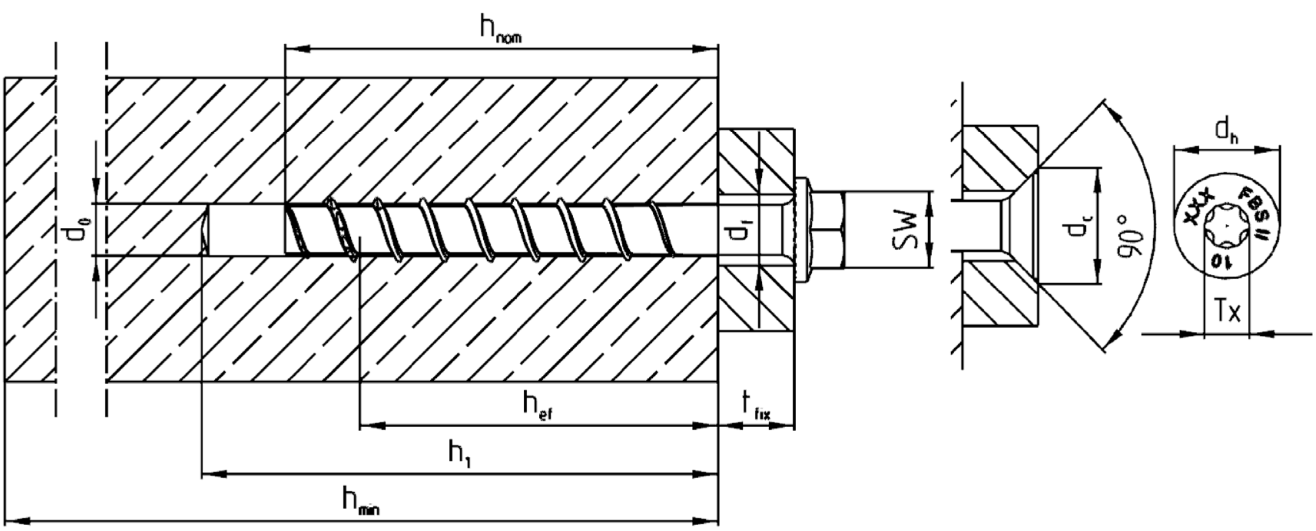
Table B3.1: Installation parameters FBS II 8 - 14

Size			FBS II										
			8		**10**			**12**			**14**		
Nominal embedment depth	h_{nom}	[mm]	50	65	55	65	85	60	75	100	65	85	115
Nominal drill hole diameter	d_0	[mm]	8		10			12			14		
Cutting diameter of drill bits	$d_{cut} \leq$	[mm]	8,45		10,45			12,50			14,50		
Cutting diameter of diamond driller	$d_{cut} \leq$	[mm]	8,10		10,30			12,30			14,30		
Clearance hole diameter	d_f	[mm]	10,6 – 12,0		12,8 – 14,0			14,8 – 16,0			16,9 – 18,0		
Wrench size (US,S)	SW	[mm]	13		15			17			21		
Tx size	Tx	[-]	40		50			-					
Head diameter	d_h	[mm]	18		21			-					
Countersunk diameter in fixture	d_c	[mm]	20		23			-					
Drill hole depth	$h_1 \geq$	[mm]	60	75	65	75	95	70	85	110	80	100	130
Drill hole depth (with adjustable setting)	$h_1 \geq$	[mm]	70	85	75	85	105	80	95	120	90	110	140
Thickness of fixture	$t_{fix} \leq$	[mm]	L - h_{nom}										
Length of screw	L_{min} =	[mm]	50	65	55	65	85	60	75	100	65	85	115
Length of screw	L_{max} =	[mm]	400	415	405	415	435	410	425	450	415	435	465
Torque impact screw driver	$T_{imp,max}$	[Nm]	600		650								

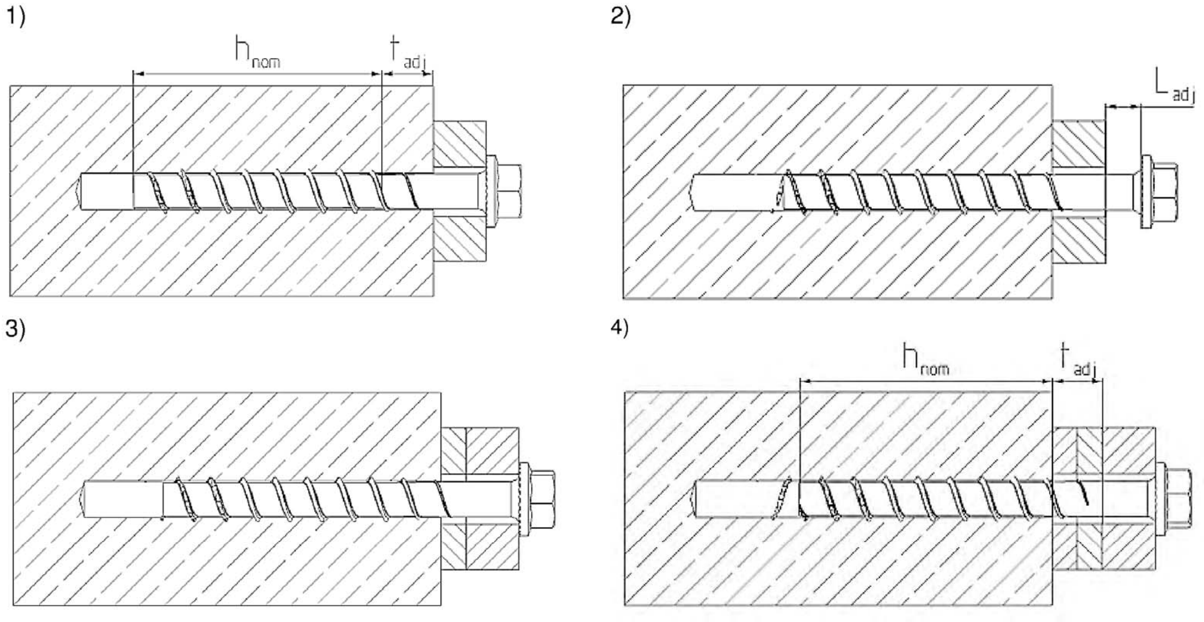


fischer concrete screw ULTRACUT FBS II

Intended use
Installation parameters FBS II 8 - 14

Annex B 3

Adjustment



It is permissible to untighten the screw up to two times for adjustment purposes.
Therefore the screw may be untightened to a maximum of L_{adj} = 20 mm to the surface of the initial fixture.
The total permissible thickness of shims added during the adjustment process is t_{adj} = 10 mm

Table B4.1: Minimum thickness of concrete members, minimum spacing and edge distance

Size			FBS II											
			6	8		10			12			14		
Nominal embedment depth	h_{nom}	[mm]	40 to 55	50	65	55	65	85	60	75	100	65	85	115
Minimum thickness of concrete member	h_{min}		max.(80; h_1[1] + 30)	100	120	100	120	140	110	130	150	120	140	180
Minimum spacing	s_{min}		35	35		40			50			60		
Minimum edge distance	c_{min}		35	35		40			50			60		

[1] Drill hole depth according to table B2.1

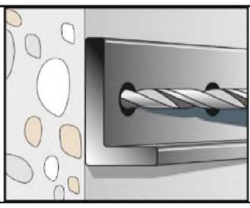
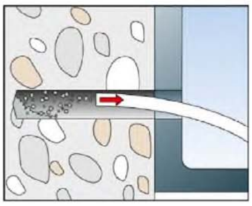
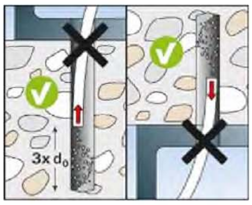
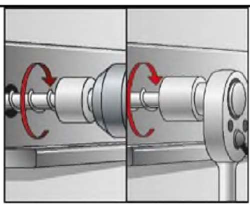
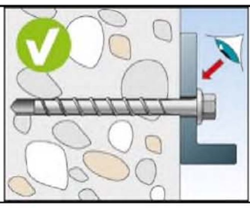
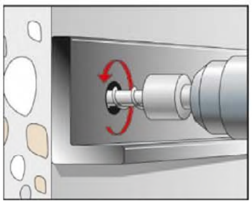
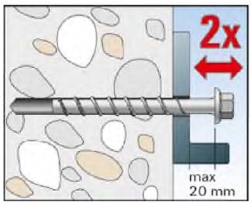
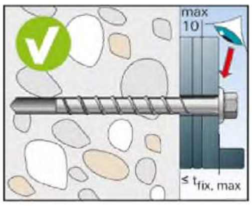
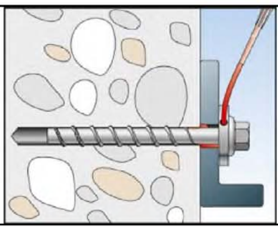
fischer concrete screw ULTRACUT FBS II

Intended use
Adjustment
Minimum thickness of members, minimum spacing and edge distance

Annex B 4

Deutsches Institut für Bautechnik DIBt

Installation instruction

	Drill the hole using hammer drill, hollow drill or diamond core drill. Drill hole diameter d_0 and drill hole depth h_1 according to table B2.1 and B3.1
a)  b) 	Option a): Clean the drill hole Option b): Cleaning of drill hole is not necessary when using a hollow drill or a diamond drill or: - If drilling vertically upwards or - If drilling vertically downwards and the drill hole depth has been increased. It is recommended to increase the drill hole depth additional 3 times d_0.
	Installation with any torque impact screw driver up to the maximum mentioned torque moment ($T_{imp,max}$ according to table B2.1 and B3.1). Alternatively, all other tools without an indicated torque moment are allowed (e.g. ratchet spanner). The indicated torque moments for impact screw driver are therefore not decisive.
	After installation a further turning of the screw must not be possible. The head of the screw must be in contact with the fixture and is not damaged
1.  2.  3. 	Optional: It is permissible to adjust the screw twice. Therefore the screw may be untightened to a maximum of L_{adj} = 20 mm off the surface of the initial fixture. The total permissible thickness of shims added during the adjustment process is t_{adj} = 10 mm.
	For seismic performance category C2 applications: The gap between screw shaft and fixture must be filled with mortar; mortar compressive strength ≥ 50 N/mm² (e. g. FIS V, FIS HB, FIS SB or FIS EM Plus). As an aid for filling the gap, the filling disc FFD is recommended.

fischer concrete screw ULTRACUT FBS II	**Annex B 5**
Intended use Installation instruction	

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Table C1.1: Characteristic values for static and quasi-static action with FBS II 6

FBS II 6							
Nominal embedment depth		h_{nom}	[mm]	40	45	50	55
Steel failure for tension load and shear load							
Characteristic resistance		$N_{Rk,s}$	[kN]	21			
Partial factor		γ_{Ms}	[-]	1,4			
Characteristic resistance		$V^0_{Rk,s}$	[kN]	9,0			13,3
Partial factor		γ_{Ms}	[-]	1,5			
Factor for ductility		k_7	[-]	1,0			
Characteristic bending resistance		$M^0_{Rk,s}$	[Nm]	17,1			
Pullout failure							
Characteristic resistance in concrete C20/25	uncracked	$N_{Rk,p}$	[kN]	8,0	10,0	12,0	13,5
	cracked	$N_{Rk,p}$	[kN]	2,5	3,5	4,0	5,0
Increasing factors concrete	C25/30	ψ_c	[-]	1,12			
	C30/37			1,22			
	C35/45			1,32			
	C40/50			1,41			
	C45/55			1,50			
	C50/60			1,58			
Installation factor		γ_{inst}	[-]	1,0			
Concrete cone failure and splitting failure; concrete pryout failure							
Effective embedment depth		h_{ef}	[mm]	32	36	40	44
Factor for uncracked concrete		$k_{ucr,N}$	[-]	11,0			
Factor for cracked concrete		$k_{cr,N}$	[-]	7,7			
Characteristic edge distance		$c_{cr,N}$	[mm]	1,5 h_{ef}			
Characteristic spacing		$s_{cr,N}$	[mm]	3 h_{ef}			
Charakt. resistance for splitting		$N^0_{Rk,sp}$	[kN]	min ($N^0_{Rk,c}$[1]; $N_{Rk,p}$)			
Charact. edge distance for splitting		$c_{cr,sp}$	[mm]	1,5 h_{ef}			
Charakt. spacing for splitting		$s_{cr,sp}$	[mm]	3 h_{ef}			
Factor for pryout failure		k_8	[-]	2,0			
Installation factor		γ_{inst}	[-]	1,0			
Concrete edge failure							
Effective length in concrete		l_f	[mm]	40	45	50	55
Nominal diameter of screw		d_{nom}	[mm]	6			
Adjustment							
Maximum thickness of shims		t_{adj}	[mm]	10			
Max. number of adjustments		n_a	[-]	2			

[1] $N^0_{Rk,c}$ according EN 1992-4:2018

fischer concrete screw ULTRACUT FBS II

Performances
Characteristic values for static and quasi-static action with FBS II 6

Annex C 1

Table C2.1: Characteristic values for static and quasi-static action with FBS II 8 - 14

Size			FBS II 8		FBS II 10			FBS II 12			FBS II 14		
Nominal embedment depth	h_{nom}	[mm]	50	65	55	65	85	60	75	100	65	85	115
Steel failure for tension load and shear load													
Characteristic resistance	$N_{Rk,s}$	[kN]	35		55			76			103		
Partial factor	γ_{Ms}	[-]	1,4										
Characteristic resistance	$V^0_{Rk,s}$	[kN]	13,1	19,0	29,4		34,9	31,9		42,7	46,5		61,7
Partial factor	γ_{Ms}	[-]	1,5										
Factor for ductility	k_7	[-]	1,0										
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]	51		95			165			269		
Pullout failure													
Characteristic resistance in concrete C20/25, uncracked	$N_{Rk,p}$	[kN]	$\geq N^0_{Rk,c}$ 1)										
Characteristic resistance in concrete C20/25, cracked	$N_{Rk,p}$	[kN]	6	12	9	12	$\geq N^0_{Rk,c}$ 1)						
Increasing factors concrete C25/30	ψ_c	[-]	1,12										
Increasing factors concrete C30/37	ψ_c	[-]	1,22										
Increasing factors concrete C35/45	ψ_c	[-]	1,32										
Increasing factors concrete C40/50	ψ_c	[-]	1,41										
Increasing factors concrete C45/55	ψ_c	[-]	1,50										
Increasing factors concrete C50/60	ψ_c	[-]	1,58										
Installation factor	γ_{inst}	[-]	1,0										
Concrete cone failure and splitting failure; concrete pryout failure													
Effective embedment depth	h_{ef}	[mm]	40	52	43	51	68	47	60	81	50	67	93
Factor for uncracked concrete	$k_{ucr,N}$	[mm]	11,0										
Factor for cracked concrete	$k_{cr,N}$	[mm]	7,7										
Characteristic edge distance	$c_{cr,N}$	[mm]	1,5 h_{ef}										
Characteristic spacing	$s_{cr,N}$	[mm]	3 h_{ef}										
Charakt. resistance for splitting	$N^0_{Rk,sp}$	[kN]	min ($N^0_{Rk,c}$ 1);$N_{Rk,p}$)										
Charact. edge distance for splitting	$c_{cr,sp}$	[mm]	1,5 h_{ef}										
Charakt. spacing for splitting	$s_{cr,sp}$	[mm]	3 h_{ef}										
Factor for pryout failure	k_8	[-]	1,0	2,0	1,0	2,0							
Installation factor	γ_{inst}	[-]	1,0										
Concrete edge failure													
Effective length in concrete	l_f	[mm]	50	65	55	65	85	60	75	100	65	85	115
Nominal diameter of screw	d_{nom}	[mm]	8		10			12			14		
Adjustment													
Maximum thickness of shims	t_{adj}	[mm]	10										
Max. number of adjustments	n_a	[-]	2										

1) $N^0_{Rk,c}$ according EN 1992-4:2018

fischer concrete screw ULTRACUT FBS II

Performances
Characteristic values for static and quasi-static action with FBS II 8 - 14

Annex C 2

Table C3.1: Characteristic values for seismic performance category C1 with FBS II 6

FBS II 6						
Nominal embedment depth	h_{nom}	[mm]	40	45	50	55
Steel failure for tension load and shear load						
Characteristic resistance	$N_{Rk,s,C1}$	[kN]	21			
	$V_{Rk,s,C1}$	[kN]	6,3			9,3
Without filling of the annular gap[1)]	α_{gap}	[-]	0,5			
With filling of the annular gap[1)]	α_{gap}	[-]	1,0			
Pullout failure						
Characteristic resistance in cracked concrete	$N_{Rk,p,C1}$	[kN]	2,5	3,5	4,0	5,0
Concrete cone failure						
Effective embedment depth	h_{ef}	[mm]	32	36	40	44
Characteristic edge distance	$c_{cr,N}$	[mm]	1,5 h_{ef}			
Characteristic spacing	$s_{cr,N}$	[mm]	3 h_{ef}			
Installation factor	γ_{inst}	[-]	1,0			
Concrete pryout failure						
Factor for pryout failure	k_8	[-]	2,0			
Concrete edge failure						
Effective length in concrete	l_f	[mm]	40	45	50	55
Nominal diameter of screw	d_{nom}	[mm]	6			

Table C3.2: Characteristic values for seismic performance category C1 with FBS II 8 – 14

Size			FBS II			
			8	**10**	**12**	**14**
Nominal embedment depth	h_{nom}	[mm]	65	85	100	115
Steel failure for tension load and shear load						
Characteristic resistance	$N_{Rk,s,C1}$	[kN]	35	55	76	103
	$V_{Rk,s,C1}$	[kN]	11,4	22,3	26,9	38,3
Without filling of the annular gap[1)]	α_{gap}	[-]	0,5			
With filling of the annular gap[1)]	α_{gap}	[-]	1,0			
Pullout failure						
Characteristic resistance in cracked concrete	$N_{Rk,p,C1}$	[kN]	12	$\geq N^0_{Rk,c}$[2)]		
Concrete cone failure						
Effective embedment depth	h_{ef}	[mm]	52	68	81	93
Characteristic edge distance	$c_{cr,N}$	[mm]	1,5 h_{ef}			
Characteristic spacing	$s_{cr,N}$	[mm]	3 h_{ef}			
Installation factor	γ_{inst}	[-]	1,0			
Concrete pryout failure						
Factor for pryout failure	k_8	[-]	2,0			
Concrete edge failure						
Effective length in concrete	l_f	[mm]	65	85	100	115
Nominal diameter of screw	d_{nom}	[mm]	8	10	12	14

1) Filling of the annular gap according annex B 5.
2) $N^0_{Rk,c}$ according EN 1992-4:2018

fischer concrete screw ULTRACUT FBS II

Performances
Characteristic values for seismic performance category C1

Annex C 3

Table C4.1: Characteristic values for seismic performance category C2

Size			FBS II			
			8	**10**	**12**	**14**
Nominal embedment depth	h_{nom}	[mm]	65	85	100	115
Steel failure for tension load and shear load						
Characteristic resistance	$N_{Rk,s,C2}$	[kN]	35,0	55	76,0	103
	$V_{Rk,s,C2}$		13,3	20,4	29,9	35,2
With filling of the annular gap[1)]	α_{gap}	[-]	1,0			
Pullout failure						
Characteristic resistance in cracked concrete	$N_{Rk,p,C2}$	[kN]	2,1	6,0	8,9	17,1
Concrete cone failure						
Effective embedment depth	h_{ef}	[mm]	52	68	81	93
Characteristic edge distance	$c_{cr,N}$		1,5 h_{ef}			
Characteristic spacing	$s_{cr,N}$		3 h_{ef}			
Installation factor	γ_{inst}	[-]	1,0			
Concrete pryout failure						
Factor for pryout failure	k_8	[-]	2,0			
Concrete edge failure						
Effective length in concrete	l_f	[mm]	65	85	100	115
Nominal diameter of screw	d_{nom}		8	10	12	14

[1)] Filling of the annular gap according annex B 5. Application without filling of the annular gap not allowed.

fischer concrete screw ULTRACUT FBS II	**Annex C 4**
Performances Characteristic values for seismic performance category C2 with FBS II 8 - 14	

Table C5.1: Characteristic values for resistance to fire with FBS II 6[1)]

FBS II 6							
Nominal embedment depth	h_{nom}		[mm]	40	45	50	55
Steel failure for tension load and shear load							
Characteristic resistance for all head shapes	$N_{Rk,s,fi}$	R30	[kN]	1,00			
		R60		0,60			
		R90		0,50			
		R120		0,40			
	$V_{Rk,s,fi}$	R30		1,00			
		R60		0,60			
		R90		0,50			
		R120		0,40			
Characteristic bending resistance for all head shapes	$M^0_{Rk,s,fi}$	R30	[Nm]	0,80			
		R60		0,50			
		R90		0,40			
		R120		0,35			
Pullout failure							
Characteristic resistance	$N_{Rk,p,fi}$	R30	[kN]	0,6	0,9	1,0	1,2
		R60					
		R90					
		R120		0,5	0,7	0,8	1,0
Edge distance							
R30 to R120	$c_{cr,fi}$		[mm]	2 h_{ef}			
In case of fire attack from more than one side, the minimum edge distance shall be ≥ 300 mm							
Spacing							
R30 to R120	$s_{cr,fi}$		[mm]	2 $c_{cr,fi}$			

[1)] The embedment depth has to be increased for wet concrete by at least 30 mm compared to the given value.

fischer concrete screw ULTRACUT FBS II	**Annex C 5**
Performances Characteristic values for resistance to fire with FBS II 6	

Table C6.1: Characteristic values for resistance to fire with FBS II 8 – 14 [1)]

Size					FBS II 8		FBS II 10			FBS II 12			FBS II 14		
Nominal embedment depth		h_{nom}		[mm]	50	65	55	65	85	60	75	100	65	85	115
Steel failure for tension load and shear load															
Characteristic resistance for the head shapes	US, S	$N_{Rk,s,fi}$	R30	[kN]	2,33		3,45			4,62			6,46		
			R60	[kN]	1,82		2,73			3,66			5,11		
			R90	[kN]	1,30		2,00			2,69			3,75		
			R120	[kN]	1,04		1,64			2,20			3,08		
		$V_{Rk,s,fi}$	R30	[kN]	2,33		3,45			4,62			6,46		
			R60	[kN]	1,82		2,73			3,66			5,11		
			R90	[kN]	1,30		2,00			2,69			3,75		
			R120	[kN]	1,04		1,64			2,20			3,08		
	SK, US TX, S TX	$N_{Rk,s,fi}$	R30	[kN]	2,12		2,96			No performance assessed					
			R60	[kN]	1,67		2,26								
			R90	[kN]	1,21		1,56								
			R120	[kN]	0,99		1,21								
		$V_{Rk,s,fi}$	R30		2,12		2,96								
			R60		1,67		2,26								
			R90		1,21		1,56								
			R120		0,99		1,21								
	All head shapes	$M^0_{Rk,s,fi}$	R30	[Nm]	2,62		4,92			7,83			12,89		
			R60	[Nm]	2,05		3,89			6,20			10,19		
			R90	[Nm]	1,46		2,85			4,56			7,48		
			R120	[Nm]	1,17		2,34			3,73			6,14		
Pullout failure															
Characteristic resistance		$N_{Rk,p,fi}$	R30, R60, R90	[kN]	1,5	3,0	2,3	3,0	5,0	2,9	4,2	6,6	3,2	4,9	8,1
			R120	[kN]	1,2	2,4	1,8	2,4	4,0	2,3	3,3	5,2	2,5	3,9	6,5
Edge distance															
R30 to R120		$c_{cr,fi}$		[mm]	2 h_{ef}										
In case of fire attack from more than one side, the minimum edge distance shall be ≥ 300 mm															
Spacing															
R30 to R120		$s_{cr,fi}$		[mm]	2 $c_{cr,fi}$										

[1)] The embedment depth has to be increased for wet concrete by at least 30 mm compared to the given value.

fischer concrete screw ULTRACUT FBS II

Performances
Characteristic values for resistance to fire with FBS II 8 - 14

Annex C 6

Table C7.1: Displacements due to tension loads (static)

Size			FBS II												
			6[1)]		8		10			12			14		
Nominal embedment depth	h_{nom}	[mm]	40	55	50	65	55	65	85	60	75	100	65	85	115
Tension load in cracked concrete	N	[kN]	2,0	3,5	2,9	5,7	4,3	5,7	9,6	5,5	8,0	12,5	6,1	9,4	15,3
Displacement	δ_{N0}	[mm]	1,1	1,4	0,5	0,9	0,7	0,7	0,8	0,7	0,9	0,8	0,8	1,0	0,8
	$\delta_{N\infty}$		2,5	2,5	1,3	1,0	0,7	0,7	0,8	1,3	0,9	0,8	1,1	1,0	1,1
Tension load in uncracked concrete	N	[kN]	4,0	7,0	7,9	12,0	6,8	8,8	13,5	7,7	11,0	17,4	8,5	13,2	21,6
Displacement	δ_{N0}	[mm]	1,0	1,8	0,9	1,4	0,9	0,9	1,4	0,9	1,1	1,4	1,0	1,3	1,1
	$\delta_{N\infty}$		1,7	2,6	1,4	1,4	1,4	1,4	1,4	1,4	1,4	1,4	1,1	1,3	1,1

[1)] Intermediate values by linear interpolation

Table C7.2: Displacements due to shear loads (static)

Size			FBS II												
			6[1)]		8		10			12			14		
Nominal embedment depth	h_{nom}	[mm]	40	55	50	65	55	65	85	60	75	100	65	85	115
Shear load in cracked and uncracked concrete	V	[kN]	4,5	6,7	6,2	9,0	14,0	14,0	16,6	15,9	15,9	21,2	23,0	23,0	30,5
Displacement	δ_{V0}	[mm]	2,0	2,9	1,4	1,4	3,2	3,2	3,2	2,5	2,5	3,4	2,8	2,8	5,4
	$\delta_{V\infty}$		2,9	4,4	2,0	2,1	4,9	4,9	4,9	3,8	3,8	5,1	4,2	4,2	8,1

[1)] Intermediate values by linear interpolation

Table C7.3: Displacements due to tension loads (seismic performance category C2)

Size			FBS II			
			8	10	12	14
Nominal embedment depth	h_{nom}	[mm]	65	85	100	115
Displacement DLS	$\delta_{N,C2\ (DLS)}$		0,5	0,8	0,9	1,3
Displacement ULS	$\delta_{N,C2\ (ULS)}$		1,7	2,8	2,7	5,0

Table C7.4: Displacements due to shear loads (seismic performance category C2)

Size			FBS II			
			8	10	12	14
Nominal embedment depth	h_{nom}	[mm]	65	85	100	115
Displacement DLS	$\delta_{V,C2\ (DLS)}$		1,6	2,7	3,1	4,1
Displacement ULS	$\delta_{V,C2\ (ULS)}$		3,9	7,1	5,3	8,7

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Performances
Displacements due to tension and shear loads

Annex C 7