



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-16/0204 of 27 November 2020

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

Concrete screw BSZ

Mechanical fasteners for use in concrete

MKT
Metall-Kunststoff-Technik GmbH & Co. KG
Auf dem Immel 2
67685 Weilerbach
DEUTSCHLAND

MKT Werk 5, D

19 pages including 3 annexes which form an integral part of this assessment

EAD 330011-00-0601, Edition 07/2014 and EAD 330232-00-0601, Edition 10/2016

ETA-16/0204 issued on 19 May 2020



European Technical Assessment ETA-16/0204

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Specific Part

1 Technical description of the product

The Concrete screw BSZ is an anchor in size 6, 8, 10, 12 and 14 mm made of galvanised steel respectively steel with zinc flake coating, made of stainless or high corrosion resistant steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

Product and product description are given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic | Performance |
|--|---------------------------------|
| Characteristic resistance to tension load (static and quasi-static loading) | See Annex B2 and C1 |
| Characteristic resistance to shear load (static and quasi-static loading) | See Annex C1 |
| Displacements and Durability | See Annex C6 and Annex B1 |
| Characteristic resistance and displacements for seismic performance categories C1 and C2 | See Annex A3, C2, C3, C4 and C7 |

3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance |
|--------------------------|--------------|
| Reaction to fire | Class A1 |
| Resistance to fire | See Annex C5 |





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Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Documents EAD No. 330011-00-0601 and EAD No. 330232-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

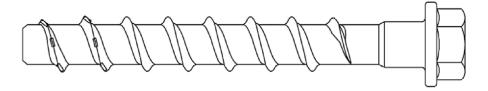
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

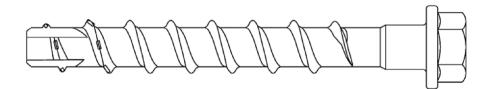
Issued in Berlin on 27 November 2020 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock Head of Section beglaubigt: Baderschneider



Concrete Screw BSZ

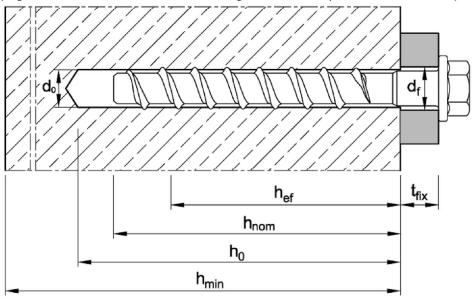




BSZ zinc plated BSZ A4 BSZ HCR

Installation situation in concrete

(e.g. Concrete Screw BSZ with hexagon head and pressed-on washer)



 d_0 = nominal drill bit diameter h_{ef} = effective anchorage depth h_{nom} = nominal embedment depth h_0 = depth of the drill hole

 h_{min} = minimum thickness of member

 t_{fix} = thickness of fixture

d_f = diameter of clearance hole in the fixture

Concrete Screw BSZ

Product description

Product and installation situation

Annex A1



Table A1: Anchor types and description

| | Anchor types | | BSZ - | Description |
|----|--------------|---|-------|--|
| 1 | | 0 | ВІ | Anchor version with metric connection thread and hexagon socked |
| 2 | | 0 | В | Anchor version with metric connection thread and hexagon drive |
| 3 | | () () () () () () () () () () | SUTX | Anchor version with hexagon head, pressed-on washer and TORX drive |
| 4 | | (652) (46 °c) | SU | Anchor version with hexagon head and pressed-on washer |
| 5 | | (8) B) | SUB | Anchor version with hexagon head and collar |
| 6 | | (\$S.\) | S | Anchor version with hexagon head |
| 7 | | | SK | Anchor version with countersunk head and TORX drive |
| 8 | | (g) | LK | Anchor version with pan head and TORX drive |
| 9 | | (\$\frac{\display}{\sigma} \frac{\display}{\sigma} \frac{\display}{\display} \frac{\display}{\dis | GLK | Anchor version with large pan head and TORX drive |
| 10 | | | BSK | Anchor version with countersunk head and metric connection thread |
| 11 | | | BS | Anchor version with hexagon drive and metric connection thread |
| 12 | | | М | Anchor version with internal thread and hexagon drive |

| Concrete Screw BSZ | |
|--|----------|
| Product description Anchor types and description | Annex A2 |

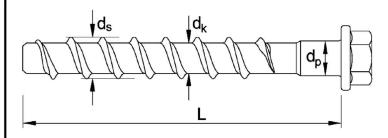


Table A2: Dimensions

| Anchor size | | | BS | Z 6 | BSZ 8 | | | BSZ 10 | | | E | SSZ 1 | 2 | BSZ 14 | | | | | | | | | | | | | | | | | | | | | | | | | | |
|-------------------------|------------------|------|----|-----|-------|------|----|--------|-----|-----|------|-------|------|--------|------|-----|--|-----|--|-----|--|-----|--|-----|--|-----|--|-----|--|-----|--|--|-----|--|--|------|--|--|------|--|
| Nominal embedment depth | h _{nom} | [mm] | 40 | 55 | 45 | 55 | 65 | 55 | 75 | 85 | 65 | 85 | 100 | 75 | 100 | 115 | | | | | | | | | | | | | | | | | | | | | | | | |
| Length of the anchor | L≤ | [mm] | | | | | | | 500 |) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Core diameter | dk | [mm] | 5 | 5,1 | | 5,1 | | 5,1 | | 5,1 | | 5,1 | | 5,1 | | 5,1 | | 5,1 | | 5,1 | | 5,1 | | 5,1 | | 5,1 | | 5,1 | | 7,1 | | | 9,1 | | | 11,1 | | | 13,1 | |
| Outside diameter | ds | [mm] | 7 | 7,5 | | 10,6 | | 12,6 | | | 14,6 | | 14,6 | | 16,6 | | | | | | | | | | | | | | | | | | | | | | | | | |
| Shaft diameter | dp | [mm] | 5 | 5,7 | | 7,9 | | 9,9 | | | 11,7 | | | 13,7 | | | | | | | | | | | | | | | | | | | | | | | | | | |

Marking e.g.: ⇔BSZ 10 100

or TSM 10 100



S BSZ or TSM

BSZ

 \Diamond

BSZ Trade name (aptional with

or (optional with manufacturer didentification ♦)

10 Anchor size

100 Length of anchor

additional marking:

A4 stainless steel

HCR high corrosion resistant steel

BC ST version with hexagon head

and collar

Table A3: Materials

| Version | Steel, zinc plated BSZ | Stainless steel BSZ A4 | High corrosion resistant steel BSZ HCR |
|--|---|-----------------------------------|--|
| Material | Steel EN 10263-4:2017 galvanized acc. to EN ISO 4042:2018 or zinc flake coating acc. to EN ISO 10683:2018 (≥ 5µm) | 1.4401, 1.4404, 1.4571, 1.4578 | 1.4529 |
| Nominal characteristic steel yield strength fyk | | 560 N/mm² | |
| Nominal characteristic steel ultimate strength fuk | | 700 N/mm² | |
| Elongation at fracture A₅ | | ≤ 8% | |

Concrete Screw BSZ

Product description

Dimensions, marking and materials

Annex A3



Specifications of Intended use

| Conc | rete screw BSZ | BS | Z 6 | 6 E | | 3 | В | SZ 1 | 0 | В | SZ 1 | 2 | BSZ 14 | | 4 | | |
|--------------------------|--|----|---------------------------------------|-----|----|-------------|----|----------|----|----|------|-----|--------|-----|-----|---|----------|
| Nomi | nal embedment depth h _{nom} [mm] | 40 | 55 | 45 | 55 | 65 | 55 | 75 | 85 | 65 | 85 | 100 | 75 | 100 | 115 | | |
| (0 | Static or quasi-static loading | | | | | | | ٧ | / | | | | | | | | |
| rages | Fire exposure | | | | | | | ٧ | / | | | | | | | | |
| Anchorages subject to | Seismic action C1 | | Seismic action C1 | | | • | 1 | √ | ✓ | - | ✓ | | • | ✓ | • | • | ✓ |
| | Seismic action C2, BSZ zinc plated | | • | • | | > | • | - | ✓ | | • | ✓ | • | • | ✓ | | |
| ərial | Cracked or uncracked concrete | | | | | | | v | / | | | | | | | | |
| e material | Reinforced or unreinforced concrete (without fibres) acc. to EN 206:2013 | | | | | | | v | / | | | | | | | | |
| Base | Strength classes according to EN 206:2013: C20/25 to C50/60 | | · · · · · · · · · · · · · · · · · · · | | | | | | | | | | | | | | |

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (zinc plated steel, stainless steel or high corrosion resistant steel)
- Structures subject to external atmospheric exposure including industrial and marine environment or exposure to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel or high corrosion resistant steel)
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist (high corrosion resistant steel)

Note: Particular aggressive conditions are e.g. permanent, alternation immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where deicing materials are used)

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete
 work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The
 position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to
 reinforcement or to supports, etc.)
- Design method of anchorages according to EN 1992-4:2018 and EOTA Technical Report TR 055.

Installation:

- Making of drill hole by hammer drilling (all sizes) or vacuum drill bit (BSZ 8 BSZ 14).
 When using a vacuum drill bit no drill hole cleaning is required.
- Anchor installation carried out by appropriately qualified personal and under the responsibility of the person responsible for technical matters on site.
- After installation further turning of the anchor is not possible. The head of the anchor is supported on the fixture and is not damaged.
- The borehole may be filled with the Injection Systems VME or VME plus.
- Adjustment according to Annex B5: for concrete screw BSZ 8 to BSZ 14, all anchorage depths

| Concrete Screw BSZ | |
|--------------------------------|----------|
| Intended use Specifications | Annex B1 |



Table B1: Installation parameters

| Anchor size | Anchor size | | | | | BSZ 8 | | | BSZ 10 | | | BSZ 12 | | | BSZ 14 | | |
|---|-----------------------|------|-----|----|-----|-------|-----|----|--------|-------|----|--------|-----|----|--------|-----|--|
| Nominal embedment depth | h _{nom} | [mm] | 40 | 55 | 45 | 55 | 65 | 55 | 75 | 85 | 65 | 85 | 100 | 75 | 100 | 115 | |
| Nominal drill bit diameter | d ₀ | [mm] | (| 6 | | 8 | | | 10 | | | 12 | | | 14 | | |
| Cutting diameter of drill bit | $d_{\text{cut}} \leq$ | [mm] | 6, | 40 | | 8,45 | | | 10,45 | 5 | | 12,50 |) | | 14,50 |) | |
| Effective anchorage depth | h _{ef} | [mm] | 31 | 44 | 35 | 43 | 52 | 43 | 60 | 68 | 50 | 67 | 80 | 58 | 79 | 92 | |
| Depth of drill hole | h₀≥ | [mm] | 45 | 60 | 55 | 65 | 75 | 65 | 85 | 95 | 75 | 95 | 110 | 85 | 110 | 125 | |
| Diameter of clearance hole in the fixture | d _f ≤ | [mm] | 8 | 3 | | 12 | | | 14 | | | 16 | | | 18 | | |
| Max. installation torque for screws with metric connection thread | T _{inst} ≤ | [Nm] | 10 | | | 20 | | 40 | | 40 60 | | 60 | | 80 | | | |
| Tangential impact screw driver 1) | T _{imp,max} | [Nm] | 160 | | 300 | | 400 | | | 650 | | | 650 | | | | |

¹⁾ Installation with tangential impact screw driver, with maximum power output T_{imp,max} acc. to manufacturer's instructions is possible

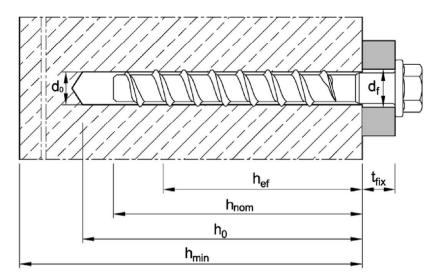


Table B2: Minimum thickness of member, minimum edge distance and minimum spacing

| Anchor size | | | BSZ 6 | | BSZ 8 | | | BSZ 10 | | | В | SZ 1 | 2 | BSZ 14 | | | | |
|-----------------------------|------------------|------|-------|----|-------|-------|----|--------|-----|----|-----|------|-----|--------|-----|-----|---|---|
| Nominal embedment depth | h _{nom} | [mm] | 40 | 55 | 45 | 55 | 65 | 55 | 75 | 85 | 65 | 85 | 100 | 75 | 100 | 115 | | |
| Minimum thickness of member | h _{min} | [mm] | 80 | | 80 | | 80 | 90 | 102 | 80 | 101 | 120 | 87 | 119 | 138 | | | |
| Minimum spacing | Smin | [mm] | 40 | | 40 | 40 50 | | 50 | | 50 | | 50 | | 0 | 70 | 50 | 7 | 0 |
| Minimum edge distance | Cmin | [mm] | 4 | 40 | | 40 50 | | 50 | | 50 | | 70 | 50 | 7 | 0 | | | |

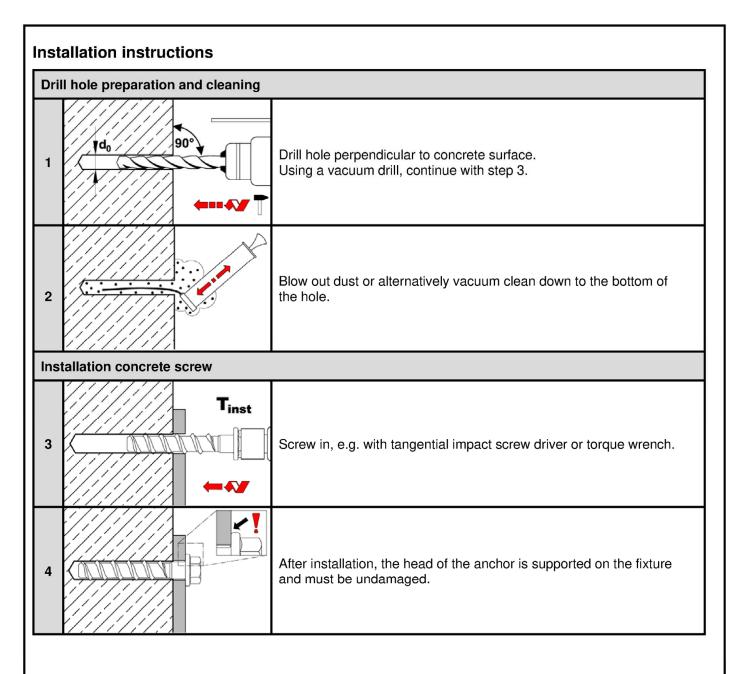
Concrete Screw BSZ

Intended use

Installation parameters / Minimum thickness of concrete member, minimum spacing and edge distance

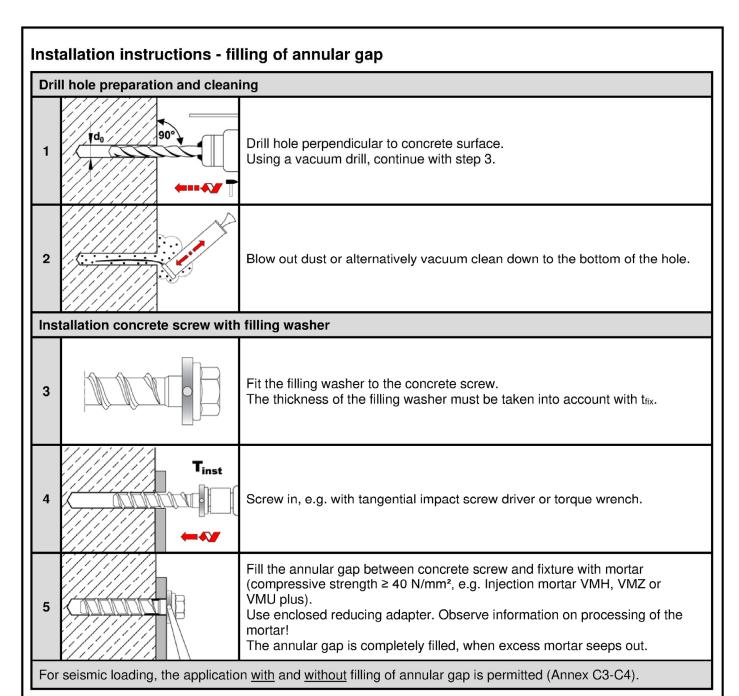
Annex B2



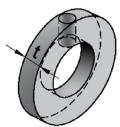


Intended use Installation instructions Annex B3





Filling washer and reducing adapter for filling the annular gap between concrete screw and fixture



thickness of filling washer t = 5 mm



Concrete Screw BSZ

Intended use

Installation instructions with filling of annular gap

Annex B4

Installation instructions - Adjustment



Installation instructions - Adjustment Step 1 - 4 according to Annex B3 1. Adjustment max. 10mm 5 Screw may be untightened maximum 10mm. **T**inst After adjustment, screw in the concrete screw with tangential impact screw 6 driver or torque wrench. After installation, the head of the anchor is supported on the fixture must be 7 undamaged. ≥ hnom 2. Adjustment max. 10mm 8 Screw may be untightened maximum 10mm. max. 10mm $\mathsf{T}_{\mathsf{inst}}$ After adjustment, screw in the concrete screw with tangential impact screw 9 driver or torque wrench. After installation, the head of the anchor is supported on the fixture and must 10 be undamaged. ≥ hnom adjustment is permitted for fixings with concrete screws size BSZ 8 - BSZ 14, all anchorage depths the fastener may be adjusted max. 2x. The fastener must not be screwed back by more than 10mm in each case. The relining carried out during adjustment must not exceed 10 mm in total. Nominal embedment depth h_{nom} must still be maintained after the adjustment. **Concrete Screw BSZ Annex B5** Intended use



| Anchor size | | | BS | Z 6 | E | 3SZ 8 | 3 | В | SZ 1 | 0 | В | SZ 1 | 2 | BS | SZ 14 |
|---|----------------------|------------|---------------------|-----|-----|-------|------|-------|----------------------------------|----------------------------|---------------------|------|--------------------|-----|-------------------------------|
| Nominal embedment depth | h _{nom} | [mm] | 40 | 55 | 45 | 55 | 65 | 55 | 75 | 85 | 65 | 85 | 100 | 75 | 100 11 |
| Installation factor | γinst | [-] | | | | | | | 1, | ,0 | | | | | |
| Tension load | | | | | | | | | | | | | | | |
| Steel failure | | | | | | | | | | | | | | | |
| Characteristic resistance | N _{Rk,s} | [kN] | 1 | 4 | | 27 | | | 45 | | | 67 | | | 94 |
| Partial factor | γMs,N | [-] | | | • | | | | 1, | 5 | | | | | |
| Pull-out | | | | | | | | | | | | | | | |
| Characteristic cracke | d N _{Rk,p} | [kN] | 2,0 | 4,0 | 5,0 | 9,0 | 12 | 9,0 | ≥ N ⁰ i | Rk,c ¹⁾ | 12 | | 4) | | .0 1) |
| resistance in ——————————————————————————————————— | d N _{Rk,p} | [kN] | 4,0 | 9,0 | 7,5 | 12 | 16 | 12 | 20 | 26 | 16 | ≥ Nº | Rk,c ¹⁾ | ≥ N | 1 0 _{Rk,c} 1) |
| Increasing factor for N _{Rk,p} | Ψc | [-] | | ı | | L | | | $\left(\frac{f_{ck}}{20}\right)$ | -)0,5 | | L | | | |
| Concrete cone failure | | | <u> </u> | | | | | | | | | | | | |
| Effective anchorage depth | h _{ef} | [mm] | 31 | 44 | 35 | 43 | 52 | 43 | 60 | 68 | 50 | 67 | 80 | 58 | 79 9 |
| Spacing | S _{cr,N} | [mm] | | | | | | | 3 I | | | | | | |
| Edge distance | Ccr,N | [mm] | 1,5 h _{ef} | | | | | | | | | | | | |
| Factor k ₁ cracke uncracke | | [-] [-] | _ | | | | | | 7, 11 | | | | | | |
| Splitting | u Rucr,iv | [-] | | | | | | | 11 | ,0 | | | | | |
| Characteristic resistance | N ⁰ Rk,sp | [kN] | | | | | | min [| N _{Bk} r | o; N ⁰ R | k c ¹⁾] | | | | |
| Spacing | | [mm] | 120 | 160 | 120 | 140 | | | | | | 210 | 240 | 180 | 240 28 |
| Edge distance | | [mm] | 60 | 80 | 60 | 70 | 75 | 70 | 90 | 105 | 75 | | 120 | - | 120 14 |
| Shear load | -0.,00 | | | | | | | | | | | | | | |
| Steel failure without lever a | rm | | | | | | | | | | | | | | |
| Characteristic resistance | | [kN] | 7. | ,0 | 13 | 3,5 | 17,0 | 22.5 | 34 | .0 | 33,5 | 42 | 2,0 | | 56,0 |
| Partial factor | γMs,V | [-] | | , - | | ,- | ,- | ,- | | 25 | ,- | | , - | | ,- |
| Ductility factor | k ₇ | | | | | | | | 0, | | | | | | |
| Steel failure with lever arm | | | | | | | | | | | | | | | |
| Characteristic bending resistance | M ⁰ Rk.s | [Nm] | 10 |),9 | | 26 | | | 56 | | | 113 | | | 185 |
| Concrete pry-out failure | | | | | | | | | | | | | | | |
| Pry-out factor | k ₈ | [-] | 1, | ,0 | | 1,0 | | 1,0 | 2, | 0 | 1,0 | 2 | ,0 | 1,0 | 2,0 |
| Concrete edge failure | | | | | | | | | | | | | | | |
| Effective length of anchor | $I_{f} = h_{ef}$ | [mm] | 31 | 44 | 35 | 43 | 52 | 43 | 60 | 68 | 50 | 67 | 80 | 58 | 79 9 |
| Outside diameter of anchor | d _{nom} | [mm] | 6 | 3 | | 8 | | | 10 | | | 12 | | | 14 |
| $^{)}N^{0}_{Rk,c}$ according to EN 1992-4:201 | 8 | | | | | | | | | | | | | | |
| Concrete Screw BSZ | | | | | | | | | | | | | I | | |



| Table C2: Characteristic resistance for seismic loading , performance category C | Table C2: | Characteristic | resistance for | seismic loading, | performance | category | C1 |
|---|-----------|----------------|----------------|------------------|-------------|----------|----|
|---|-----------|----------------|----------------|------------------|-------------|----------|----|

| Anchor size | | | BS | Z 6 | BSZ 8 | BSZ | Z 10 | BSZ 12 | BSZ 14 | |
|--------------------------------------|-------------------------------------|------------------|--------------------|-----|-------|------|------|-----------------------|--------|--|
| Nominal embedment depth | h _{nom} | [mm] | 40 | 55 | 65 | 55 | 85 | 100 | 115 | |
| Installation factor | γinst | [-] | | | | 1, | ,0 | | | |
| Tension load | | | | | | | | | | |
| Steel failure | | | | | | | | | | |
| Characteristic resistance | $N_{Rk,s,eq}$ | [kN] | 1 | 4 | 27 | 4 | 5 | 67 | 94 | |
| Partial factor | γMs | [-] | | | | 1, | ,5 | | | |
| Pull-out | | | | | | | | | | |
| Characteristic resistance | $N_{Rk,p,eq}$ | [kN] | 2,0 | 4,0 | 12 | 9,0 | | ≥ N ⁰ Rk,c | 1) | |
| Concrete cone failure | | | | | | | | | | |
| Effective anchorage depth | h _{ef} | [mm] | 31 | 44 | 52 | 43 | 68 | 80 | 92 | |
| Spacing | [mm] | 3h _{ef} | | | | | | | | |
| Edge distance | C cr,N | [mm] | 1,5h _{ef} | | | | | | | |
| Shear load | | | | | | | | | | |
| Steel failure without lever | arm | | | | | | | | | |
| Characteristic resistance | $V_{Rk,s,eq}$ | [kN] | 4,7 | 5,5 | 8,5 | 13,5 | 15,3 | 21,0 | 22,4 | |
| Partial factor | γMs | [-] | | | | 1,2 | 25 | | | |
| Concrete pry-out failure | | | | | | | | | | |
| Pry-out factor | k ₈ | [-] | | | 1,0 | | | 2,0 | | |
| Concrete edge failure | | | | | | | | | | |
| Effective length of anchor | $I_{f}=h_{ef}$ | [mm] | 31 | 44 | 52 | 43 | 68 | 80 | 92 | |
| Outside diameter of anchor | d _{nom} | [mm] | (| 6 | 8 | 1 | 0 | 12 | 14 | |
| Factor forfilling of annu | $rac{	extbf{with}}{	ext{lar gap}}$ | [-] | 1,0 | | | | | | | |
| annular gap <u>v</u> filling of annu | <u>/ithout</u> | [-] | | | | 0, | ,5 | | | |

¹⁾ N⁰_{Rk,c} for concrete strength class C20/25, according to EN 1992-4:2018

| Concrete Screw BSZ | |
|--|----------|
| Performance Characteristic resistance for seismic loading, performance category C1 | Annex C2 |



Table C3: Characteristic resistance for **seismic loading**, performance category **C2**, with filling of annular gap, concrete screw BSZ zinc plated

| Anchor size | | BSZ 8 | BSZ 10 | BSZ 12 | BSZ 14 | | | | |
|--|-------------------------|-------|--------|------------------|------------------|------|--|--|--|
| Nominal embedment depth | h _{nom} | [mm] | 65 | 85 | 100 | 115 | | | |
| Installation factor | γinst | 1,0 | | | | | | | |
| Tension load | | | | | | | | | |
| Steel failure | | | | | | | | | |
| Characteristic resistance | $N_{Rk,s.eq}$ | [kN] | 27 | 45 | 67 | 94 | | | |
| Partial factor | γMs | [-] | | 1 | ,5 | | | | |
| Pull-out | | | | _ | | | | | |
| Characteristic resistance | $N_{Rk,p,eq}$ | [kN] | 2,4 | 5,4 | 7,1 | 10,5 | | | |
| Concrete cone failure | | | | | | | | | |
| Effective anchorage depth | h _{ef} | [mm] | 52 | 68 | 80 | 92 | | | |
| Spacing | Scr,N | [mm] | | 3h _{ef} | | | | | |
| Edge distance | Ccr,N | [mm] | | 1,5 | 5h _{ef} | | | | |
| Shear load | | | | | | | | | |
| Steel failure without lever arm | | | | | | | | | |
| Characteristic resistance | $V_{Rk,s.eq}$ | [kN] | 9,9 | 18,5 | 31,6 | 40,7 | | | |
| Partial factor | γMs | [-] | | 1, | 25 | | | | |
| Concrete pry-out failure | | | | | | | | | |
| Pry-out factor | k ₈ | [-] | 1,0 | | 2,0 | | | | |
| Concrete edge failure | | | | | | | | | |
| Effective length of anchor | $I_{f} = h_{\text{ef}}$ | [mm] | 52 | 68 | 80 | 92 | | | |
| Outside diameter of anchor | d _{nom} | [mm] | 8 | 10 | 12 | 14 | | | |
| Factor for annular gap with filling of annular gap | $lpha_{	exttt{gap}}$ | [-] | 1,0 | | | | | | |

| Concrete Screw BSZ | |
|--|----------|
| Performance Characteristic resistance for seismic loading, performance category C2 with filling of annular gap | Annex C3 |



Table C4: Characteristic resistance for **seismic loading**, performance category **C2**, without filling of annular gap, concrete screw BSZ zinc plated

| Ancho | r size | | | BSZ 8 | BSZ 10 | BSZ 12 | BSZ 14 | | | |
|--------------------------|--|----------------------|------|-------|---------|-------------------|--------------|--|--|--|
| Nomina | al embedment depth | h _{nom} | [mm] | 65 | 85 | 100 | 115 | | | |
| Installa | tion factor | γinst | [-] | | 1 | ,0 | | | | |
| Tensio | n loads | | | | | | | | | |
| | Steel failure | | | | | | | | | |
| <u>ا</u> د | Characteristic resistance | N _{Rk,s.eq} | [kN] | 27 | 45 | 67 | 94 | | | |
| Hexagon head | Partial factor | γMs | [-] | | 1 | ,5 | | | | |
| F. F. | Pull-out | | | | | | | | | |
| | Characteristic resistance | $N_{Rk,p,eq}$ | [kN] | 2,4 | 5,4 | 7,1 | 10,5 | | | |
| ~ | Steel failure | | | | | | | | | |
| uns p | Characteristic resistance | $N_{Rk,s.eq}$ | [kN] | 27 | 45 | no performar | nce assessed | | | |
| Countersunk head | Partial factor | γMs | [-] | 1 | ,5 | no penomiai | ice assessed | | | |
| no T | Pull-out | | | | | | | | | |
| Ľ | Characteristic resistance | $N_{Rk,p,eq}$ | [kN] | 2,4 | 5,4 | no performar | nce assessed | | | |
| Concre | ete cone failure | | | | | | | | | |
| | e anchorage depth | h _{ef} | [mm] | 52 | 68 | 80 | 92 | | | |
| Spacin | <u> </u> | S _{cr} ,N | [mm] | | | h _{ef} | | | | |
| _ | istance | C _{cr} ,N | [mm] | | 1,5 | 5 h _{ef} | | | | |
| Shear | | | | | | | | | | |
| Steel fa | ailure <u>without</u> lever arm | | | | 1 | 1 | | | | |
| Hexagon head | Characteristic resistance | $V_{Rk,s.eq}$ | [kN] | 10,3 | 21,9 | 24,4 | 23,3 | | | |
| エ | Partial factor | γMs | [-] | | 1, | 25 | | | | |
| Sounter- sunk head | Characteristic resistance | $V_{Rk,s.eq}$ | [kN] | 3,6 | 13,7 | no performar | nce assessed | | | |
| Cou | Partial factor | γMs | [-] | 1, | 25 | 110 periormai | 100 0000000 | | | |
| Concre | ete pry-out failure | | | | | | | | | |
| Pry-out | factor | k ₈ | [-] | 1,0 | | 2,0 | | | | |
| Concre | ete edge failure | | | | | <u> </u> | | | | |
| Effectiv | e length of anchor | $I_{f} = h_{ef}$ | [mm] | 52 | | | 92 | | | |
| | e diameter of anchor | d _{nom} | [mm] | 8 | 8 10 12 | | | | | |
| | for annular gap <u>t</u> filling of annular gap | $lpha_{	extsf{gap}}$ | [-] | 0,5 | | | | | | |

Concrete Screw BSZ Performance Characteristic resistance for seismic loading, performance category C2 without filling of annular gap Annex C4



Table C5: Characteristic values of resistance under fire exposure

| Anchor size | | | BSZ 6 | | E | BSZ 8 | | BSZ 10 | | BSZ 12 | | BSZ 14 | | | | |
|---|---|---------|-------------------|-------|-----|-------|----------|--------|-------|---|--|---------|---|--|---------|---------|
| Nominal anchorage depth h _{nom} [mm] | | [mm] | 40 | 55 | 45 | 55 | 65 | 55 | 75 | 85 | 65 | 85 | 100 | 75 | 100 | 115 |
| sion and | shear res | istance |) | | | | | | | | | | | | | |
| R30 | | | 0 | ,9 | | 2,4 | | | 4,4 | | | 7,3 | | | 10,3 | |
| R60 | $N_{Rk,s,fi}$ | [kN] | 0 | ,8 | | 1,7 | 1,7 | | 3,3 | | | 5,8 | | | 8,2 | |
| R90 | $V_{Rk,s,fi}$ | | 0,6 | | | 1,1 | | 2,3 | | | | 4,2 | | 5,9 | | |
| R120 | | | 0 | ,4 | | 0,7 | | | 1,7 | | | 3,4 | | | 4,8 | |
| lever arm | | | | | | | | | | | | | | | | |
| R30 | | | 0,7 2,4 | | | | 5,9 12,3 | | | 20,4 | | | | | | |
| R60 | . NAO | [NIm] | 0 | ,6 | | 1,8 | | | 4,5 | | | 9,7 | | | 15,9 | |
| R90 | IVI*Rk,s,fi | נואווון | 0 | ,5 | | 1,2 | | | 3,0 | | | 7,0 | | | 11,6 | |
| R120 | | | 0 | ,3 | | 0,9 | | | 2,3 | | | 5,7 | | | 9,4 | |
| | Ccr,fi | [mm] | | | | | | | 2 | h _{ef} | | | | | | |
| ck from m | ore than c | ne side | , the | minir | num | edge | dista | ance | shall | be ≥ | 300 | mm | | | | |
| | S _{cr,fi} | [mm] | 4 h _{ef} | | | | | | | | | | | | | |
| | R30 R60 R90 R120 Rever arm R30 R60 R90 R120 | R30 | R30 | R30 | R30 | Rad | Rad | Rad | Rade | e depth h _{nom} [mm] 40 55 45 55 65 55 75 R30 | e depth h _{nom} [mm] 40 55 45 55 65 55 75 85 R30 | e depth | e depth h _{nom} [mm] 40 55 45 55 65 55 75 85 65 85 85 85 85 85 85 85 85 85 85 85 85 85 | e depth hnom [mm] 40 55 45 55 65 55 75 85 65 85 100 R30 | e depth | e depth |

The characteristic resistance for pull-out $N_{\text{Rk,p,fi}}$, concrete cone failure $N^0_{\text{Rk,c,fi}}$, concrete pry-out $V_{\text{Rk,cp,fi}}$ and concrete edge failure $V^0_{\text{Rk,c,fi}}$ shall be calculated according to EN 1992-4:2018.

The anchorage depth has to be increased for wet concrete by at least 30 mm compared to the given values

Concrete Screw BSZ

Performance

Characteristic values of resistance under fire exposure

Annex C5



Table C6: Displacements under static or quasi-static loads

| Anchor size | | | BS | Z 6 | | BSZ 8 | 3 | BSZ 10 | | | BSZ 12 | | | BSZ 14 | | 4 | |
|---------------------|--------------------|------------------|------|------|------|-------|-----|--------|-----|------|--------|-----|------|--------|------|------|------|
| Nomir embe | nal dment depth | h _{nom} | [mm] | 40 | 55 | 45 | 55 | 65 | 55 | 75 | 85 | 65 | 85 | 100 | 75 | 100 | 115 |
| Tension load | | | | | | | | | | | | | | | | | |
| T 0 | Tension load | N | [kN] | 0,95 | 1,9 | 2,4 | 4,3 | 5,7 | 4,3 | 7,9 | 9,6 | 5,7 | 9,4 | 12,3 | 7,6 | 12,0 | 15,1 |
| cracked concrete | D'anta annual | δηο | [mm] | 0,3 | 0,6 | 0,6 | 0,7 | 0,8 | 0,6 | 0,5 | 0,9 | 0,9 | 0,5 | 1,0 | 0,5 | 0,8 | 0,7 |
| 5 8 | Displacement - | δn∞ | [mm] | 0,4 | 0,4 | 0,6 | 1,0 | 0,9 | 0,4 | 1,2 | 1,2 | 1,0 | 1,2 | 1,2 | 0,9 | 1,2 | 1,0 |
| p _e | Tension load | N | [kN] | 1,9 | 4,3 | 3,6 | 5,7 | 7,6 | 5,7 | 9,5 | 11,9 | 7,6 | 13,2 | 17,2 | 10,6 | 16,9 | 21,2 |
| uncracked | Diamlacament | δηο | [mm] | 0,4 | 0,6 | 0,7 | 0,9 | 0,5 | 0,7 | 1,1 | 1,0 | 1,0 | 1,1 | 1,2 | 0,9 | 1,2 | 0,8 |
| <u> </u> | Displacement | δ _{N∞} | [mm] | 0,4 | 0,4 | 0,6 | 1,0 | 0,9 | 0,4 | 1,2 | 1,2 | 1,0 | 1,2 | 1,2 | 0,9 | 1,2 | 1,0 |
| Shear | r load | | | | | | | | | | | | | | | | |
| | Shear load | ٧ | [kN] | 3, | .3 | | 8,6 | | | 16,2 | | | 20,0 | | | 30,5 | |
| | Displacement | δνο | [mm] | 1, | 1,55 | | 2,7 | | 2,7 | | 4,0 | | 3,1 | | | | |
| | Displacement | δν∞ | [mm] | 3, | 1 | | 4,1 | | | 4,3 | | | 6,0 | | | 4,7 | |

| Concrete Screw BSZ | |
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| Performance Displacements under static or quasi-static loads | Annex C6 |

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Table C7: Displacements under **seismic loading**, performance category **C2 with filling of annular gap**, concrete screw BSZ zinc plated

| Anchor size | | | BSZ 8 | BSZ 10 | BSZ 12 | BSZ 14 |
|-------------------------|-----------------------------|------|-------|--------|--------|--------|
| Nominal embedment depth | h _{nom} | [mm] | 65 | 85 | 100 | 115 |
| Tension load | | | | | | |
| Displacement DLS | $\delta \text{N,eq(DLS)}$ | [mm] | 0,66 | 0,32 | 0,57 | 1,16 |
| Displacement ULS | $\delta_{\text{N,eq(ULS)}}$ | [mm] | 1,74 | 1,36 | 2,36 | 4,39 |
| Shear load | | | | | | |
| Displacement DLS | $\delta \text{V,eq(DLS)}$ | [mm] | 1,68 | 2,91 | 1,88 | 2,42 |
| Displacement ULS | $\delta_{\text{V,eq(ULS)}}$ | [mm] | 5,19 | 6,72 | 5,37 | 9,27 |

Table C8: Displacements under **seismic loading**, performance category **C2 without filling of annular gap**, concrete screw BSZ zinc plated

| Anchor size | | | BSZ 8 | BSZ 10 | BSZ 12 | BSZ 14 |
|-------------------------------|-----------------------------|------|-------|--------|--------|--------|
| Nominal embedment depth | h _{nom} | [mm] | 65 | 85 | 100 | 115 |
| Tension load | | | | | | |
| Type with hexagon head | | | | | | |
| Displacement DLS | $\delta_{\text{N,eq(DLS)}}$ | [mm] | 0,66 | 0,32 | 0,57 | 1,16 |
| Displacement ULS | $\delta_{\text{N,eq(ULS)}}$ | [mm] | 1,74 | 1,36 | 2,36 | 4,39 |
| Type with countersunk head | | | | | | |
| Displacement DLS | $\delta_{\text{N,eq(DLS)}}$ | [mm] | 0,66 | 0,32 | ı | - |
| Displacement ULS | $\delta_{\text{N,eq(ULS)}}$ | [mm] | 1,74 | 1,36 | - | - |
| Shear load | | | | | | |
| Type with hexagon head | | | | | | |
| Displacement DLS | $\delta_{\text{V,eq(DLS)}}$ | [mm] | 4,21 | 4,71 | 4,42 | 5,60 |
| Displacement ULS | $\delta_{\text{V,eq(ULS)}}$ | [mm] | 7,13 | 8,83 | 6,95 | 12,63 |
| Type with countersunk head | | | | | | |
| Displacement DLS | $\delta_{\text{V,eq(DLS)}}$ | [mm] | 2,51 | 2,98 | - | - |
| Displacement ULS | δv,eq(ULS) | [mm] | 7,76 | 6,25 | - | - |

| Concrete Screw BSZ | |
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| Performance Displacements under seismic loading, performance category C2 | Annex C7 |