



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-19/0754 of 9 March 2020

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Deutsches Institut für Bautechnik

Hobson XBolt concrete screw anchor EXH6 / EXD6 / EXK6

Mechanical fasteners for use in concrete

Hobson Engineering Co Pty Ltd 10 Clay Place Eastern Creek NSW 2766 AUSTRALIEN

Hobson Engineering plant no 4

18 pages including 3 annexes which form an integral part of this assessment

EAD 330232-00-0601



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Specific Part

1 Technical description of the product

The Hobson XBolt concrete screw anchor EXH6 / EXD6 / EXK6 is an anchor made of galvanized or stainless steel in of sizes 8, 10 and 12. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the concrete screw is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the concrete screw of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	see Annex B 3 and C 1
Characteristic resistance to shear load (static and quasi-static loading)	see Annex C 2
Displacements (static and quasi-static loading)	see Annex C 3
Characteristic resistance and displacements for seismic performance categories C1 and C2	No performance assessed
Durability	See Annex B 1

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 4 and C 5

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Documents EAD No. 330232-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

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5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 9 March 2020 by Deutsches Institut für Bautechnik

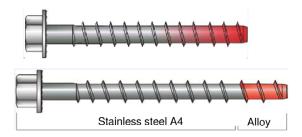
Dr.-Ing. Lars Eckfeldt p.p. Head of Department

beglaubigt: Baderschneider

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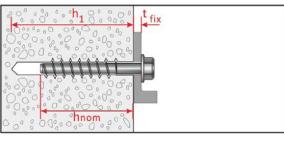


Product in the installed condition

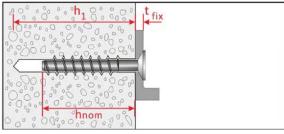


Steel 10B21

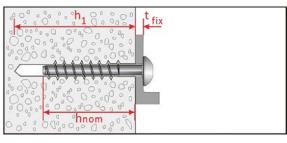
Stainless steel A4



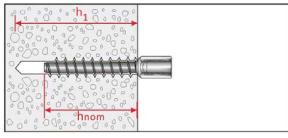
Hexagon Head : HEC-H, HEC-HF 10B21 (HEC8, HEC10, HEC12) A4 (HEC8, HEC10, HEC12)



Countersunk Head: HEC-CS 10B21 (HEC8, HEC10) A4 (HEC8, HEC10)



Pan Head: HEC-PH 10B21 (HEC8, HEC10) A4 (HEC8, HEC10)



Hanger Bolt: HEC-HB A4 (HEC10-M12)

Hobson XBolt concrete screw anchor EXH6 / EXD6 / EXK6

Product description Installed condition Annex A1

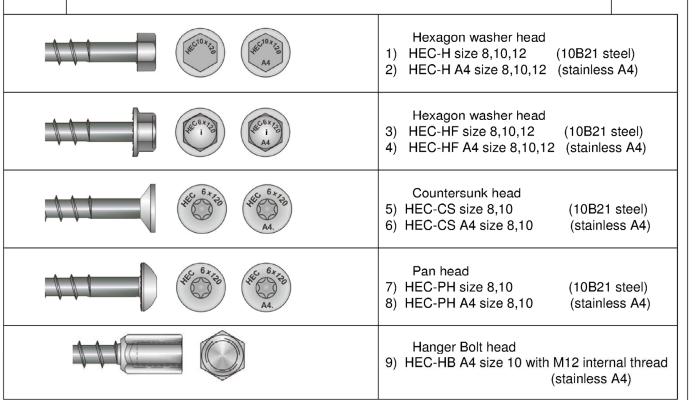




Table A1: Materials and screw types

Name		Material							
Screw									
fastener	Head marking	material							
	HEC	Steel 10B21 acc. to SAE-J403 zinc coating: electroplated (> 5 μm) or mechanical plated (> 30 μm) (only head type –H and –HF)							
	HEC A4	Stainless steel 1.4401, 1.4404 (both A4)							
1									

			ŀ	HEC 8			HEC 1	HEC 12		
			-H -HF -CS -PH	-H -HF	-CS -PH	-H -HF -CS -PH	-H -HF -HB	-CS -PH	-H -HF -CS -PH	
Material	Material		10B21 A4 1		10B21 A4			10B21	A4	
Characteristic yield strength	f _{yk}	N/mm²	780	640	432	750	640	432	750	640
Characteristic tensile strength	Ituk IN/mm²		870	800	540	850	800	540	850	800
Elongation at rupture	Elongation at rupture As [%]					≤	8			



Hobson XBolt concrete screw anchor EXH6 / EXD6 / EXK6

Product description

Materials and screw types

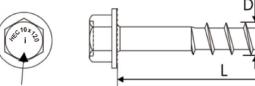
Annex A2



Table A2: Dimensions and markings

Fastener size			HEC 8			HEC 1			C 10		HEC 12	
Head type		H, HF, PH		cs		H, HF, PH, HB		cs		H, HF		
Material			10B21	A 4	10B21	A 4	10B21	Α4	10B21	A 4	10B21	A 4
Embedment depth	h _{nom}	[mm]	65	85	65	85	75	100	75	100	95	120
Longth of footoner	min L	[mm]	70	90	75	95	80	105	85	110	100	125
Length of fastener	max L	[mm]		1:	50		150				150	
Thread diameter	D	[mm]	9,9					12,5			14,	3
Shaft diameter	d	[mm]	7,4				9,4			11,	3	
Thread pitch	р	[mm]	5,8			7,7				8,1		

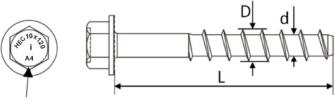
Steel 10B21



Reverse Locking Serrations

Head marking: Identifying mark of producer: HEC Nominal size: e.g. 6mm Length L: 70mm

Stainless Steel A4



Reverse Locking Serrations

Head marking: Identifying mark of producer: HEC Nominal size: e.g. 6mm

Length L: 85mm Material: A4

Hobson XBolt concrete screw anchor EXH6 / EXD6 / EXK6

Product description

Dimensions and markings

Annex A3

Z16506.20



Specifications of Intended use

Anchorages subject to:

- · Static and quasi-static loads: All sizes.
- Fire exposure: All sizes

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013.
- Strength classes C20/25 to C50/60 according to EN 206:2013,
- · Uncracked or cracked concrete: all sizes.

Use conditions (Environmental conditions)

- Anchorages subject to dry internal conditions. (zinc plated steel and stainless steel)
- Anchorages subject to external atmospheric exposure (including industrial and marine environment) or exposure in permanently damp internal conditions if no particular aggressive conditions exist. (Stainless steel)

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere or indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used)

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed in accordance with EN 1992-4:2018 and Technical Report TR 055.

Installation:

- Hammer drilling only.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- After installation further turning of the anchor shall not be possible.
- The head of the anchor must be fully engaged on the fixture and show no signs of damage.

Hobson XBolt concrete screw anchor EXH6 / EXD6 / EXK6	
Intended Use Specifications	Annex B1



Table B1: Installation parameters (Steel 10B21)

Fastener size				HEC 8			HEC 10)	HEC 12
Head type				cs	PH	H HF	cs	PH	픆ェ
Material					(Steel 10)B21		
Diameter of drill bit	d ₀	[mm]		8			10		12
Embedment depth	h _{nom}	[mm]		65			75		95
Min. hole depth in concrete	h₁≥	[mm]		75			85	105	
Effective embedment depth	h _{ef}	[mm]		50,6		58,1			75,4
Clearance hole in the fixture	df	[mm]		11			13	15	
Thickness of fixture	t _{fix}	[mm]	5-85	10-85	5-85	5-75	10-75	5-75	5-55
Installation torque	T _{inst}	[Nm]	40	_1)	_1)	60	_1)	_1)	80
Wrench size (types: H, HF)	ws	[mm]	13	-	-	17	-	-	19
Torx size (types: CS, PH)	TX	-	- 45			-	5	0	-
Max. power output, machine setting	T _{max} ≤	[Nm]	185	120	120	350	120	120	350

¹⁾ For the installation of the C and B head types only impact screw driver can be used.

Table B2: Installation parameters (Stainless Steel A4)

Fastener size				HEC 8			HE	C 10		HEC 12
Head type			H HF	cs	PH	H HF	нв	cs	РН	H HF
Material						Stain	less A	4		
Diameter of drill bit	d ₀	[mm]		8			1	0		12
Embedment depth	h _{nom}	[mm]		85			10	00		120
Min. hole depth in concrete	h₁≥	[mm]		95		110				130
Effective embedment depth	h _{ef}	[mm]		51,9		58,7				75,6
Clearance hole	df	[mm]	11			13				15
Thickness of fixture	tfix	[mm]	5-65	10-65	5-65	5-50	5-50	10-50	5-50	5-30
Installation torque	Tinst	[Nm]	_1)	_1)	_1)	_1)	_1)	_1)	_1)	_1)
Wrench size (types: H, HF, HB)	ws	[mm]	13			17	19	-	-	19
Torx size (types: CS, PH)	TX	-	- 45			-	-	5	0	-
Max. torque moment, machine setting	T _{max} ≤	[Nm]	120	120	120	185	185	185	185	185

¹⁾ For the installation of the C and B head types only impact screw driver can be used.

Hobson XBolt concrete screw anchor EXH6 / EXD6 / EXK6	
Intended Use Installation parameters	Annex B2





Table B3: Minimum thickness of member, Minimum spacing and edge distance

Fastener size			HE	C 8	HE	C 10	HEC 12		
Head type			H, HF,	CS, PH	H, HF, CS	S, PH, HB	H,HF		
Material		10B21	A 4	10B21	A 4	10B21	A 4		
Minimum member thickness	h _{min}	[mm]	110	125	130	140	160	170	
Minimum edge distance	Cmin	[mm]	50	50	60	60	70	70	
Minimum spacing	Smin	[mm]	50	50	60	60	70	70	

Hobson XBolt concrete screw anchor EXH6 / EXD6 / EXK6

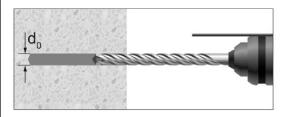
Intended Use

Minimum member thickness, minimum edge distance and anchor spacing

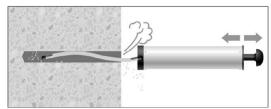
Annex B3



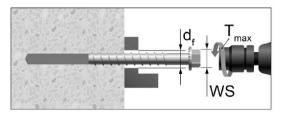
Installation instruction



Drill the hole to the bore hole depth h_1 .



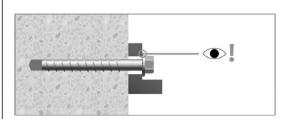
Clean the hole.



Screw in the anchor by using a torque wrench or an impact screw driver.

In case of using torque wrench: T_{inst} acc. to Table B1 and B2. In case of using impact screw driver: T_{max} acc. to Table B1 and B2

WS= Wrench Size



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Control of complete setting, full contact of screw head with fixture part.

Hobson XBolt concrete screw anchor EXH6 / EXD6 / EXK6	
Intended Use Installation Instruction	Annex B4



Table C1: Characteristic resistance under tension loading (Steel 10B21)

Fastener size				HEC 8	3		HEC 10)	HEC 12	
Head type				cs	PH	H HF	cs	PH	H HF	
Material					Steel ²	10B21				
		Steel f	failure							
Characteristic resistance	N _{Rk,s}	[kN]		35,9			57,0		83,0	
Partial factor	γ _{Ms} 1)	[-]		1,4			1,4		1,4	
		Pull-out	t failur	е						
Characteristic resistance in cracked concrete C20/25	N _{Rk,p}	[kN]		4,5			10,0		12,0	
Characteristic resistance in uncracked concrete C20/25	N _{Rk,p}	[kN]	9,0	9,0	6,5	16,0	16,0	11	25,0	
Increasing factors for N _{Rk,p} in		C30/37	1,22							
cracked or uncracked concrete	Ψc	C40/50	1,41							
cracked or uncracked concrete		C50/60				1,5	58			
Installation factor	γinst	[-]		1,4			1,0		1,2	
		Concrete c	one fa	ilure						
Effective embedment depth	h _{ef}	[mm]		50,6			58,1		75,4	
Characteristic edge distance	C _{cr,N}	[mm]				1,5				
Characteristic spacing	S _{cr,N}	[mm]				3h				
Factor for cracked concrete	kcr	[-]				7,				
Factor for uncracked concrete	k ucr	[-]				11	,0			
		Splitting	g failur	е						
Characteristic resistance in uncracked concrete C20/25	N ⁰ Rk,sp	[kN]				$N^0_{Rk,sp}$	$=N_{Rk,p}$			
Characteristic edge distance for splitting	C _{cr,sp}	[mm]				1,5	h _{ef}			
Characteristic anchor spacing for splitting	S _{cr,sp}	[mm]	3h _{ef}							

¹⁾ In absence of other national regulations.

Hobson XBolt concrete screw anchor EXH6 / EXD6 / EXK6	
Performance Characteristic values under tension loading	Annex C1





Table C2: Characteristic resistance under tension loading (Stainless Steel A4)

Fastener size				HEC 8 HEC 10					HEC 12	
Head type				cs	PH	포높	НВ	cs	PH	H HF
Material					S	Stainle	ss ste	el A4		
		Steel	failure)						
Characteristic resistance	N _{Rk,s}	[kN]	33,0	22,3	22,3	53,7	53,7	36,2	36,2	78,1
Partial factor	γMs ¹⁾	[-]		1,5			1	,5		1,5
		Pull-ou	ıt failu	re		•				
Characteristic resistance in cracked concrete C20/25	N _{Rk,p}	[kN]	4,5	4,5	4,0	7,0	7,0	7,0	7,0	12,0
Characteristic resistance in uncracked concrete C20/25	N _{Rk,p}	[kN]	9,0	5,5	4,0	16,0	16,0	10	7,0	25,0
Ingrapains factors for N in		C30/37	1,22							
Increasing factors for N _{Rk,p} in cracked or uncracked concrete	Ψc	C40/50	1,41							
Cracked or uncracked concrete		C50/60	1,58							
Installation factor	γinst	[-]		1,4			1	,0		1,2
		Concrete of	cone fa	ailure						
Effective embedment depth	h _{ef}	[mm]	51,9 58,7					75,6		
Characteristic edge distance	C _{cr} ,N	[mm]					1,5h _{ef}			
Characteristic spacing	Scr,N	[mm]					3h _{ef}			
Factor for cracked concrete	k _{cr}	[-]					7,7			
Factor for uncracked concrete	kucr	[-]					11,0			
		Splittin	g failu	re						
Characteristic resistance in uncracked concrete C20/25	N ⁰ Rk,sp	[kN]	$N^0_{Rk,sp} = N_{Rk,p}$							
Characteristic edge distance for splitting	Ccr,sp	[mm]				-	1,5h _{ef}			
Characteristic anchor spacing for splitting	S _{cr,sp}	[mm]					3h _{ef}			

¹⁾ In absence of other national regulations.

Hobson XBolt concrete screw anchor EXH6 / EXD6 / EXK6	
Performance Characteristic values under tension loading	Annex C2



Table C3: Displacements under tension loads for non-cracked and cracked concrete

Fastener	Material	Head type	Concrete	Tension load	Displa	cement
size				N	δνο	δ _{N∞}
[-]	[-]	[-]	[-]	[kN]	[mm]	[mm]
HEC 8		H/HF CS PH		1,5	0,1	0,8
HEC 10	Steel 10B21	H/HF CS PH	cracked C20/25	4,8	0,2	1,0
HEC 12		H/HF		4,8	0,3	1,2
HEC 8	Stainless	H/HF CS PH		1,5 1,5 1,4	0,1	0,8
HEC 10	steel A4	H/HF/HB CS PH	cracked C20/25	3,3	0,2	1,0
HEC 12		H/HF		4,8	0,3	1,2
HEC 8		H/HF CS PH		3,1 2,2	0,1	0,8
HEC 10	Steel 10B21	H/HF CS PH	uncracked C20/25	7,6 5,2	0,1	1,0
HEC 12		H/HF		9,9	0,3	1,2
HEC 8	Stainless	H/HF CS PH		3,1 1,8 1,4	0,1	0,8
HEC 10	steel A4	H/HF/HB CS PH	uncracked C20/25	7,6 4,8 3,3	0,1	1,0
HEC 12		H/HF		9,9	0,3	1,2

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Hobson XBolt concrete screw anchor EXH6 / EXD6 / EXK6	
Performance Displacements under tension loading	Annex C3



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Table C4: Characteristic resistance under shear loading

Fastener size			HEC 8				HEC 10	HEC 12		
Head type			T H S H	ΙΉ	CS PH	T F S F	T HF, HB	CS PH	H HF CS PH	工生
Material			10B21	А	4	10B21	А	4	10B21	A4
Setting depth	h _{nom}	[mm]	65	8	5	75	1(00	95	120
Effective embedment depth	h _{ef}	[mm]	50,6		,9	58,1	58	3,7	75,4	75,6
		Steel	failure w	ithout l	ever ar	m				
Characteristic resistance	V ⁰ Rk,s	[kN]	16,9	16,5	11,2	26,8	26,8	18,1	39,0	39,0
Ductility factor	k ₇	[-]				0,	8			
Partial factor	γMs ¹⁾	[-]	1,5	1,3	25	1,5	1,25		1,5	1,25
		Stee	l failure	with le	ver arm					
Characteristic resistance	M ⁰ Rk,s	[Nm]	39,1	35,9	24,2	79,0	74,4	50,2	138,8	130.6
Partial factor	γ _{Ms} 1)	[-]	1,5	1,	25	1,5	1,	25	1,5	1,25
		Co	ncrete p	oryout f	ailure					
k-factor	k ₈	[-]			1	١,0			2	.,0
Partial factor	γMcp ¹⁾	[-]				1,	5			
	Concrete edge failure									
Effective length of anchor	ℓ_{f}	[mm]	50,6		51,9	58,1		58,7	75,4	75,6
Outside diameter of fastener	d _{nom}	[mm]		7,25			9,24		11	,15
Partial factor	γMc ¹⁾	[-]				1,	5			

¹⁾ In absence of other national regulations.

Hobson XBolt concrete screw anchor EXH6 / EXD6 / EXK6	
Performance Characteristic values under shear loading	Annex C4



Table C5: Displacements under shear loads for non-cracked and cracked concrete

Fastener				Shear load	Displacement		
size	Material	Head type	Concrete	V	δνο	δν∞	
[-]	[-]	[-]	[-]	[kN]	[mm]	[mm]	
HEC 8		H/HF CS PH	Cracked	8,0			
HEC 10	Steel 10B21	H/HF CS PH	and uncracked C20/25	d 12,8	1,8	2,7	
HEC 12		H/HF		18,6			
		H/HF		9,4			
HEC 8	Stainless	CS PH	Cracked	6,4			
	steel	H/HF/HB	and	15,3	1,8	2,7	
HEC 10	10 🗛 CS uncrack	uncracked C20/25	10,3	,-			
HEC 12		H/HF		22,3			

Hobson XBolt concrete screw anchor EXH6 / EXD6 / EXK6	
Performance Displacements under shear loading	Annex C5

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Table C6: Characteristic tension resistance values for resistance to fire

Fastener size				HEC 8			HE	C 10	HEC 12	
Head type				H HF CS PH	H HF CS	PH	H H S H	H HF HB CS PH	PH	H HF CS PH
Material	10B21	A	44	10B21	A4	10B21	A4			
			Ste	el failure						
	R30	N _{Rk,s,fi}	[kN]	0,41	С),8	1,0	1,7	2,0	2,9
Characteristic registance	R60	N _{Rk,s,fi}	[kN]	0,37	C),7	0,9	1,3	1,5	2,4
Characteristic resistance	R90	N _{Rk,s,fi}	[kN]	0,29	C),5	0,7	1,0	1,3	2,0
	R120	N _{Rk,s,fi}	[kN]	0,21	C),4	0,5	0,9	1,0	1,6
	_		Pull-	out failure		_				
	R30									
Characteristic resistance in	R60	N _{Rk,p,fi}	[kN]	1,1	1,1	1,0	2,5	1,8	3,0	3,0
concrete ≥ C20/25	R90									
	R120	$N_{Rk,p,fi}$	[kN]	0,9	0,9	0,8	2,0	1,4	2,4	2,4
	1		Concrete	e cone fail	ure				I	
	R30	-								
Characteristic resistance in	R60	$N^0_{Rk,c,fi}$ [kN]	[kN]	[kN] 3,1	,1 3,3		4,4	4,5	8,5	8,6
concrete ≥ C20/25	R90									
	R120	N^0 Rk,c,fi	[kN]	2,5	2	2,7	3,5	3,6	6,8	6,8
Effective embedment depth		h _{ef}	[mm]	50,6	5	1,9	58,1	58,7	75,4	75,6
Minimum member thickness		h _{min}	[mm]	110	1	25	130	140	160	170
Cassing		S _{cr} ,N,fi	[mm]				4h _{ef}			
Spacing		Smin	[mm]	50			6	0	70)
Edge distance c _{cr,N,fi} [mm]		[mm]				2h _{ef}				
Fire exposure from one side	only	Cmin	[mm]		50 60				70	o
Fire exposure from more tha side	n one						≥ 300 r	nm		

¹⁾ In absence of other national regulations.

Hobson XBolt concrete screw anchor EXH6 / EXD6 / EXK6	
Performance Characteristic values for resistance to fire (tension)	Annex C6



Table C7: Characteristic shear resistance values for resistance to fire

Fastener size				НЕ	EC 8	HE	C 10	HEC 12	
Head type				all	all	all	all	all	all
Material		10B21	A4	10B21	A4	10B21	A4		
		Steel	failure v	ithout le	vel arm				
	R30	$V_{Rk,s,fi}$	[kN]	0,41	0,8	1,0	1,7	2,0	2,9
Ob ava atawiatia wa siatawa a	R60	$V_{Rk,s,fi}$	[kN]	0,37	0,7	0,9	1,3	1,5	2,4
Characteristic resistance	R90	$V_{Rk,s,fi}$	[kN]	0,29	0,5	0,7	1,0	1,3	2,0
	R120	V _{Rk,s,fi}	[kN]	0,21	0,4	0,5	0,9	1,0	1,6
	•	Ste	el failure	with leve	el arm				
	R30	M ⁰ _{Rk,p,fi}	[Nm]	0,45	0,9	1,4	2,3	3,4	4,9
	R60	M ⁰ Rk,p,fi	[Nm]	0,40	0,7	1,2	1,9	2,5	4,0
Characteristic resistance	R90	M ⁰ Rk,p,fi	[Nm]	0,31	0,5	0,9	1,5	2,1	3,3
	R120	M ⁰ Rk,p,fi	[Nm]	0,22	0,45	0,7	1,3	1,6	2,6
		•	Pry-o	ut failure					
k ₈			[-]	-	1	-	1	2	2
	R30								
	R60	V _{Rk,cp,fi}	[kN]	3,1	3,3	4,4	4,5	17,0	17,1
Characteristic resistance	R90								
	R120	V _{Rk,cp,fi}	[kN]	2,5	2,7	3,5	3,6	13,6	13,7
		·		edge fail					<u> </u>
Chava staviatio varietava	≤ R90	V _{Rk,c,fi}	[kN]			⁰ Rk,c,fi = 0 .2	25 * V ⁰ Rk,	e ²⁾	
Characteristic resistance	R120	V _{Rk,c,fi}	[kN]		V	⁰ Rk,c,fi = 0.2	20 * V ⁰ Rk,	c ²⁾	

In absence of other national regulations.

Hobson XBolt concrete screw anchor EXH6 / EXD6 / EXK6	
Performance Characteristic values for resistance to fire (shear)	Annex C7

²⁾ V⁰_{Rk,c} = characteristic resistance for concrete edge failure in cracked concrete C20/C25 under normal temperature calculated acc. to EN 1992-4:2018.